

# 2017 SERIES



## Horizontal Hold Down Clamps | Product Overview

### Features:

- Increased handle clearance reduces pinch points
- Common mounting hole pattern to Model 217
- Fixed handle pivot provides smooth action
- Over 2½ times the holding capacity Model 217
- BLK models feature a black, non-reflective finish
- 5 handle colors - see page MC-PRO-7 for details

### Applications:

- Checking fixtures
- Assembly & test
- Light machining
- Woodworking
- Closures

### Also Available:

See page MC-ACC-1 for accessories  
Accommodates M6 or ¼" spindle accessory

Covered under one or more U.S./International Patents

**2017-U**  
Flanged Base  
U-Bar



**2017-U-LS-BLK** ⓘ  
Blackout Series  
Flanged Base  
U-Bar



**2017-UR**  
Flanged Base  
U-Bar  
DESTACO®  
Toggle Lock  
Plus™



**Color Handles**  
Available on models in this series that use standard red handles.\* Add **-Y, -G, -B, -K** to end of model number.

\*Excludes Blackout Series, Toggle Lock Plus levers.



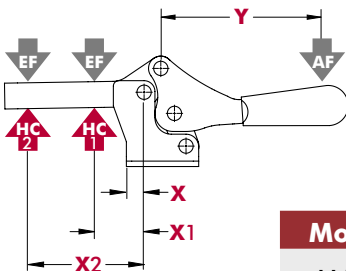
ⓘ This item is available upon request

## Technical Information

Model	Max. Holding Capacity	Clamp Bar Opening (+10°)	Handle Opening (+10°)	Weight	Accessories (Supplied)	
					Spindle Assembly	Flanged Washers
2017-U	2500 N [560 lbf]	73°	69°	0,44 kg [0.97 lb]	215208-M	215105
2017-U-LS-BLK ⓘ					--	215105-BLK
2017-UR					215208-M	215105

ⓘ This item is available upon request

## Holding Capacities



Model	X	X1	X2	Y	‡HC1	‡HC2	‡EF(X1):AF	‡EF(X2):AF
U/UR	[1.08] 27,4	[1.65] 42	[3.15] 80	[2.54] 64,5	[560 lbf] 2500 N	[245 lbf] 1090 N	5:1	2.5:1

Dimensions shown "mm [inch]" ‡ HC = Holding Capacity, EF = Exerting Force, AF = Applied Force  
See page MC-TEC-4 for additional information.

**2017-U**  
Flanged Base  
U-Bar

