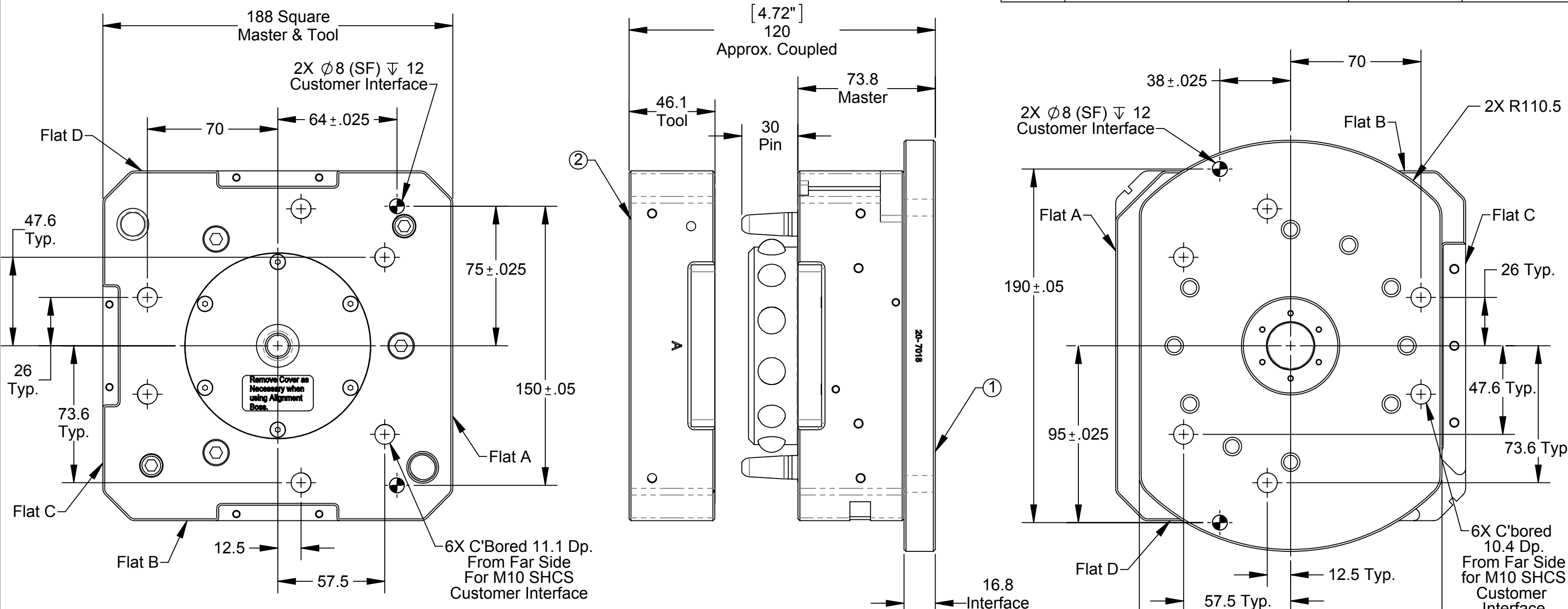
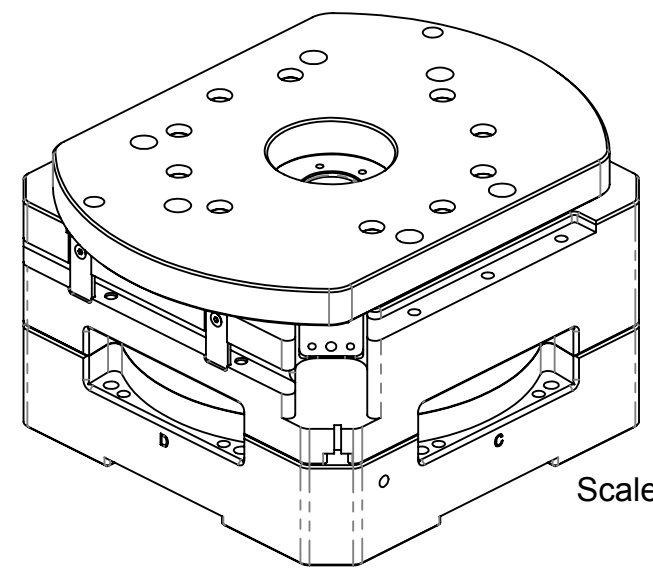


Rev.	Description	Initiator	Date
02	Eco 11974; Alignment pin was 9005-20-1200, now 9005-20-2241	LJH	4/15/2014



**Tool Side
(Projection Only)**

**Master Side
(Projection Only)**



Scale 1:3

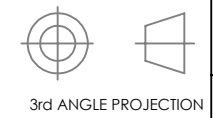
ITEM NO.	Default/QTY.	PART NUMBER	DESCRIPTION
1	1	9121-213AMX-0-0-0-0	QC-213 Master Base Assembly (Sleeveless), No Options
2	1	9121-213CT-0-0-0-0	QC-213 Base Tool Assembly, No Options

NOTES: UNLESS OTHERWISE SPECIFIED.
DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



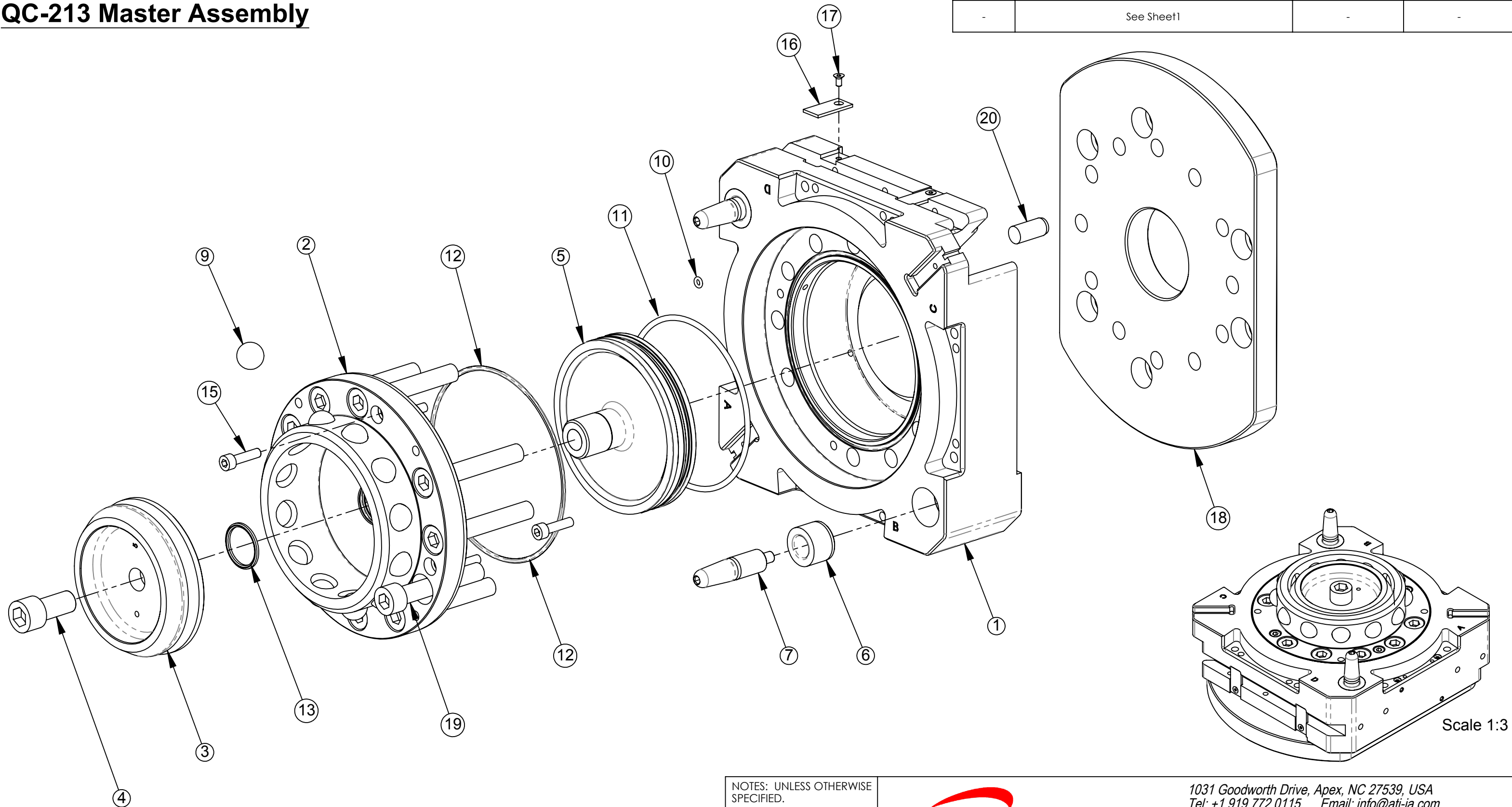
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DRAWN BY: K. Zachary 10/07/11		TITLE	
CHECKED BY: D. Norton 10/26/11		QC-213 Base Tool Changer	
SCALE	SIZE	DRAWING NUMBER	REVISION
1:2	B	9630-20-213	02
PROJECT # 110505-2 SHEET 1 OF 3			



QC-213 Master Assembly

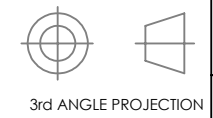
Rev.	Description	Initiator	Date
-	See Sheet1	-	-



Scale 1:3

NOTES: UNLESS OTHERWISE SPECIFIED.

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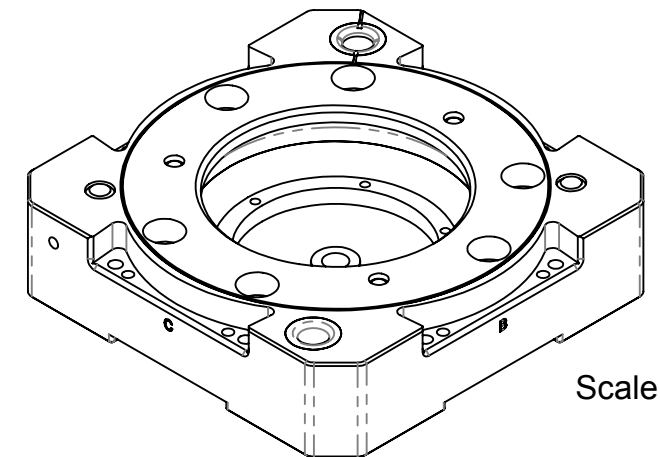
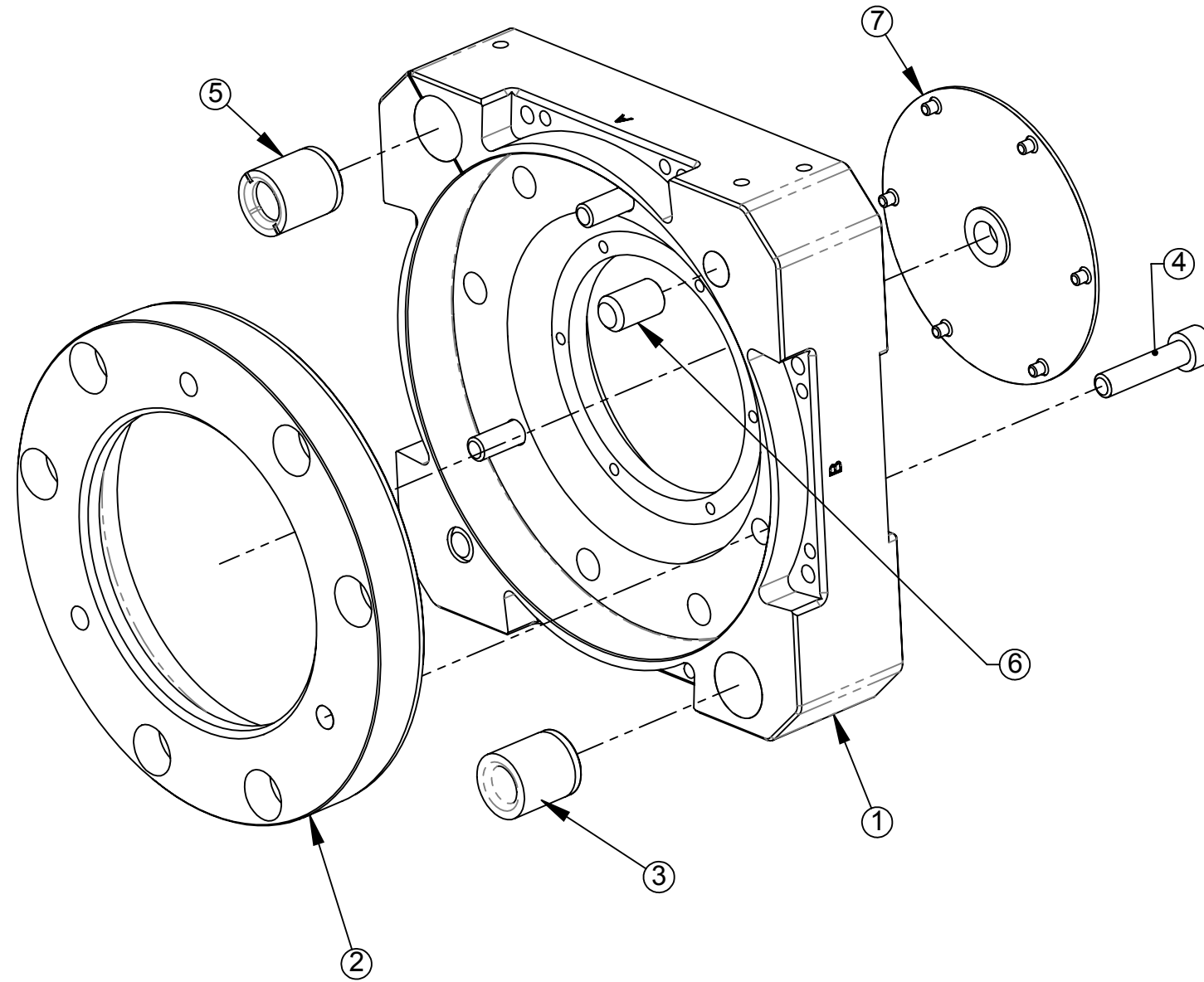
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DRAWN BY: K. Zachary 10/07/11		TITLE	
CHECKED BY: D. Norton 10/26/11		QC-213 Base Tool Changer	
PROJECT # 110505-2	SHEET 2 OF 3	SCALE 1:2	SIZE B
		DRAWING NUMBER 9630-20-213	REVISION 02

QC-213 Tool Assembly

Rev.	Description	Initiator	Date
-	See Sheet1	-	-



Scale 1:3

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3rd ANGLE PROJECTION



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DRAWN BY: K. Zachary 10/07/11

CHECKED BY: D. Norton 10/26/11

TITLE
QC-213 Base Tool Changer

PROJECT # 110505-2 SHEET 3 OF 3

SCALE	SIZE	DRAWING NUMBER	REVISION
1:2	B	9630-20-213	02