DGC/GC SERIES



2-Jaw Precision Parallel Grippers | Features and Benefits | How To Order

Features:

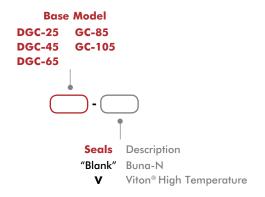
- Rugged, high precision long stroke gripper
- · High impact resistant with double wedge design
- Versatile mounting on top or sides of gripper
- Spring assist option maintains grip in case of air pressure loss
- Two end of stroke inductive sensing positions supported
- DIRECTCONNECT™ mounting (DGC only)
- Shielded design to repel chips and particulates

Applications:

- Machining and harsh environment applications
- High vibration and impact applications
- Pick and Place applications



How To Order



Accessories

Sensor Accessories	Model Numbers	Part Number	Qty/Unit
4mm NPN Inductive Sensor with Quick Disconnect*	25, 45	OHSN-014	1-2
4mm PNP Inductive Sensor with Quick Disconnect*	25, 45	OHSP-014	1-2
8mm NPN Inductive Sensor with Quick Disconnect*	65, 85	OHSN-011	1-2
8mm PNP Inductive Sensor with Quick Disconnect*	65, 85	OHSP-011	1-2
12mm NPN Inductive Sensor with Quick Disconnect*	105	OHSN-017	1-2
12mm PNP Inductive Sensor with Quick Disconnect*	105	OHSP-017	1-2
Quick Disconnect 2 Meter Cable Length*	24, 45, 65, 85	CABL-010	1-2
Quick Disconnect 5 Meter Cable Length*	24, 45, 65, 85	CABL-013	1-2
Quick Disconnect 2 Meter Cable Length*	105	CABL-014	1-2
Quick Disconnect 5 Meter Cable Length*	105	CABL-018	1-2

*Sensor and cable sold separately.



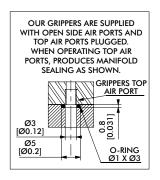
GR-PRC | 15 tel: 800 237 3472 cesehsa.com.mx

DGC/GC SERIES

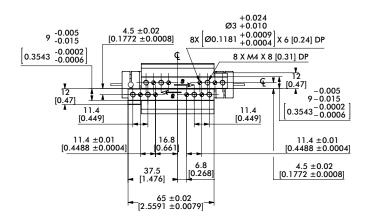
2-Jaw Precision Parallel Grippers | Technical Specifications

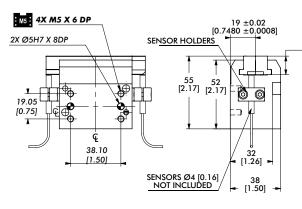
Specifications	Units	25	45	65	85	105
Total Rated Grip Force F @ 100 psi [7 bar]	N [lb]	474 [106]	481 [108]	796 [179]	1480 [333]	2318 [521]
Total Stroke	mm [in]	20 [0.787]	30 [1.181]	40 [1.575]	50 [1.968]	60 [2.362]
Weight	kg [lbs]	0.35 [0.77]	0.60 [1.32]	1.30 [2.87]	2.20 [4.85]	4.31 [9.50]
Pressure Range	bar [psi]	3-7 [45-100]				
Ingress Protection Class (IP)				IP54		
Displacement	cm³ [in³]	16 [0.98]	29 [1.77]	62 [3.78]	136 [8.30]	261 [15.93]
Temperature Range (Buna-N seals)	°C [°F]	-35°~80° [-30°~180°]				
Temperature Range (Viton® seals)	°C [°F]	-30°~150° [-20°~300°]				
Actuation (open/close)	sec	0.20	0.25	0.35	0.50	0.70
Accuracy	mm [in]	±0.02 [±0.0009]				
Repeatability	mm [in]	±0.01 [±0.0004]				
Valve to Required Actuate Single Acting		3-way, 2-position				
Valve to Required Actuate Double Acting		4-way, 2-position				

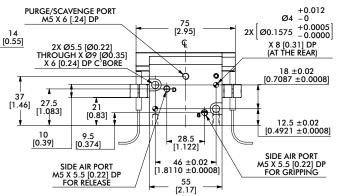










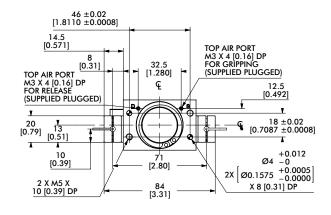


NOTE:

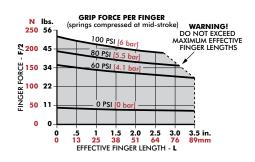
To benefit from safety springs power, on open or on close, gripper must always be operated with "**S**" for GRIPPING and with "**D**" for RELEASE.

Drawing hereafter shows gripper gripping at the end of stroke (inlet through " \mathbf{S} ")

Seal Repair Kits	DGC-25
Buna-N Seal Repair Kit	SLKT-319
Viton® Seal Repair Kit	SLKT-319V



Loading Information

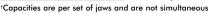








DGC-25	Static	Dynamic
Maximum Tensile T	125 N [28 lbs]	25 N [6 lbs]
Maximum Compressive C	145 N [33 lbs]	29 N [7 lbs]
Maximum Moment M_X	2 Nm [18 in-lbs]	0.5 Nm [4 in-lbs]
Maximum Moment My	4 Nm [35 in-lbs]	1 Nm [9 in-lbs]
Maximum Moment M _X	6 Nm [53 in-lbs]	1.5 Nm [13 in-lbs]
		-

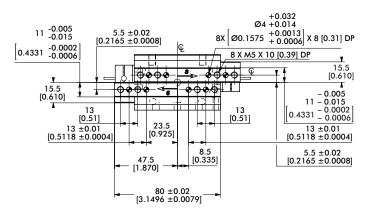


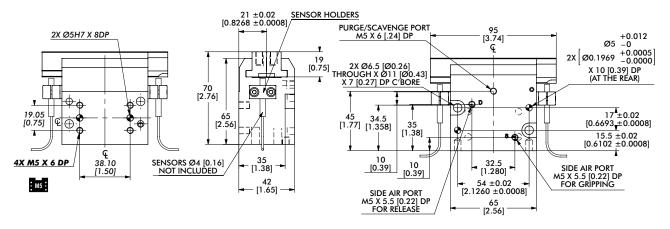










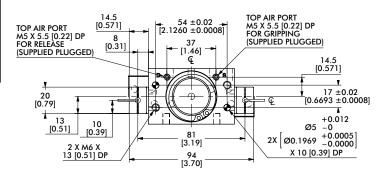


NOTE:

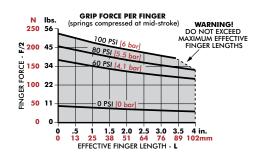
To benefit from safety springs power, on open or on close, gripper must always be operated with "**S**" for GRIPPING and with "**D**" for RELEASE.

Drawing hereafter shows gripper gripping at the end of stroke (inlet through " $\mathbf{5}$ ")

Seal Repair Kits	DGC-45
Buna-N Seal Repair Kit	SLKT-321
Viton® Seal Repair Kit	SLKT-321V



Loading Information







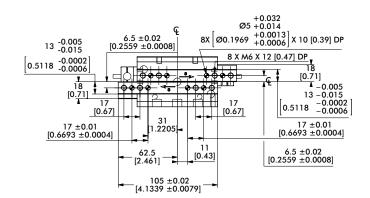


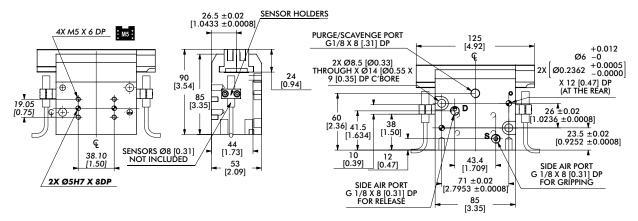
DGC-45	Static	Dynamic
Maximum Tensile T	205 N [46 lbs]	41 N [9 lbs]
Maximum Compressive C	225 N [51 lbs]	45 N [10 lbs]
Maximum Moment M_X	3 Nm [27 in-lbs]	0.75 Nm [7 in-lbs]
Maximum Moment My	6 Nm [53 in-lbs]	1.5 Nm [13 in-lbs]
Maximum Moment M _X	9 Nm [80 in-lbs]	2.25 Nm [20 in-lbs]







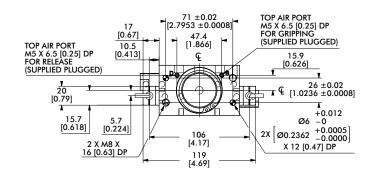




NOTE:

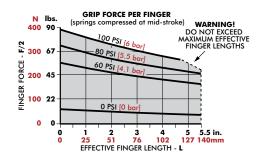
To benefit from safety springs power, on open or on close, gripper must always be operated with "S" for GRIPPING and with "D" for RELEASE.

Drawing hereafter shows gripper gripping at the end of stroke (inlet through "S")



Seal Repair Kits	DGC-65
Buna-N Seal Repair Kit	SLKT-323
Viton® Seal Repair Kit	SLKT-323V

Loading Information





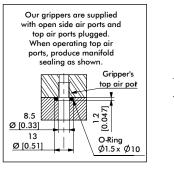




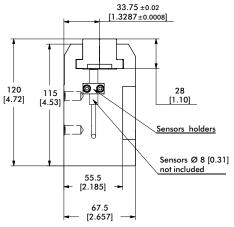
DGC-65	Static	Dynamic
Maximum Tensile T	270 N [61 lbs]	54 N [12 lbs]
Maximum Compressive C	305 N [69 lbs]	61 N [14 lbs]
Maximum Moment M_X	4 Nm [35 in-lbs]	1 Nm [9 in-lbs]
Maximum Moment My	10 Nm [89 in-lbs]	2.5 Nm [22 in-lbs]
Maximum Moment M _X	17 Nm [150 in-lbs]	4.25 Nm [38 in-lbs]

[†]Capacities are per set of jaws and are not simultaneous







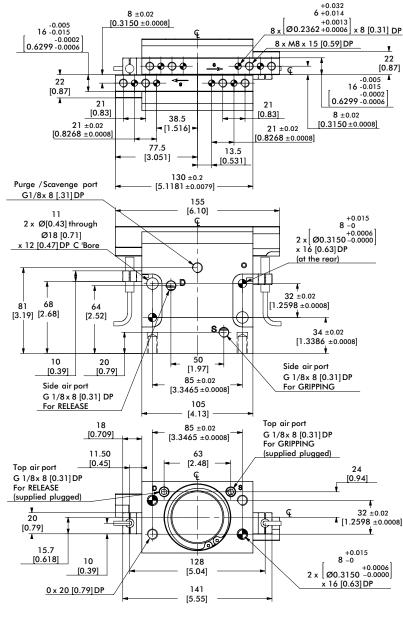


NOTE:

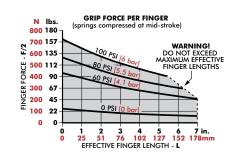
To benefit from safety springs power, on open or on close, gripper must always be operated with "\$" for GRIPPING and with "D" for RELEASE.

Drawing hereafter shows gripper gripping at the end of stroke (inlet through "**\$**")

Seal Repair Kits	GC-85
Buna-N Seal Repair Kit	SLKT-325
Viton® Seal Repair Kit	SLKT-325V



Loading Information









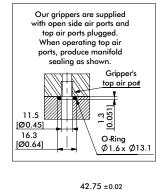
GC-85	Static	Dynamic
Maximum Tensile T	370 N [83 lbs]	74 N [17 lbs]
Maximum Compressive C	405 N [91 lbs]	81 N [18 lbs]
Maximum Moment M_X	6 Nm [53 in-lbs]	1.5 Nm [13 in-lbs]
Maximum Moment My	15 Nm [133 in-lbs]	3.75 Nm [33 in-lbs]
Maximum Moment M _X	27 Nm [239 in-lbs]	6.75 Nm [60 in-lbs]

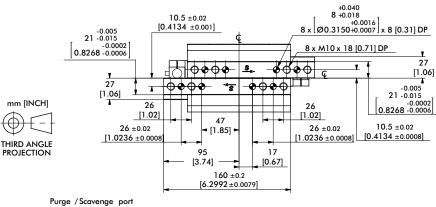
*Capacities are per set of jaws and are not simultaneous

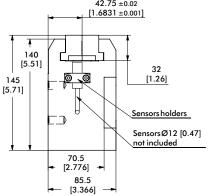


GC-105

2-Jaw Precision Parallel Grippers | Dimensions and Technical Specifications







G1/8x 8 [.31] DP 190 +0.015 $\begin{array}{c} 10 - 0 \\ 10 - 0 \\ + 0.0006 \\ 2 \times \left[\varnothing 0.3937 - 0.0000 \right] \end{array}$ [7.48]2 x Ø[0.51] through x 20 [0.79] DP Ø20 [0.79] (at the rear) x 15 [0.59] DP C'Bore 0 Н 44 ±0.02 85 100 1.7323 ±0.0008 [3.35] [3.94] 78 [3.07] 1 *♠ 38 ±0.02 1.4961 ±0.0008 25.5 [1.004] Side air port [2.80] [0.47] G 1/4x 12 [0.47] DP 110 ± 0.02 For GRIPPING Side air port 4.3307 ±0.0008 G 1/4x 12 [0.47] DP For RELEASE 130 [5.12]

NOTE:

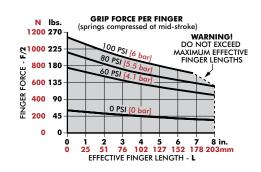
To benefit from safety springs power, on open or on close, gripper must always be operated with "**5**" for GRIPPING and with "**D**" for RELEASE.

Drawing hereafter shows gripper gripping at the end of stroke (inlet through "**\$**")

23				
[0.90	6]	110 ±0.02	Top air port	
		4.3307 ±0.0008]	G 1/4x 12 [0.4	7] DP
13			For GRIPPING	•
[0.51]	21 . ــــ		(supplied plugg	ied)
Top air port	- 	[3.50]	/ (copp.ica picgs	100/
G 1/4x 12 [0.47] DP		Ç	/	19
For RELEASE			<u> </u>	[0.75]
(supplied plugged)		8	Θ	<u> </u>
(sopplied plogged)	 	// \\ @)	L
1	 	/ \\\ ⁺	Π α	63 ±0.02
32	-150	- 		[2.4803 ±0.0008]
[1.26]	\$ 1 44 11 \\	\ ' //	 Y 	[
1	 		$\mathbf{A}^{\square\square}$	\
22			u	.
		156	\neg	. 0.015
[0.87] [0.63]			.\	+0.015 10-0
[0.00]	- ا ا	– [6.14] ——		+0.0006]
	<i>V</i>	17/	2 x	Ø 0.3937 - 0.0000
x M12 x 20 [0.79] DP	_/	176		x 20 [0.79] DP
	H	– [6.93] ––	-	. 20 [0.7 7] 5.

Seal Repair Kits	DGC-105
Buna-N Seal Repair Kit	SLKT-27
Viton® Seal Repair Kit	SLKT-327V

Loading Information

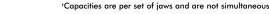








Static	Dynamic
415 N [93 lbs]	83 N [19 lbs]
455 N [102 lbs]	91 N [20 lbs]
8 Nm [71 in-lbs]	2 Nm [18 in-lbs]
19 Nm [168 in-lbs]	4.75 Nm [42 in-lbs]
40 Nm [354 in-lbs]	10 Nm [89 in-lbs]
	415 N [93 lbs] 455 N [102 lbs] 8 Nm [71 in-lbs] 19 Nm [168 in-lbs]





21