DLT SERIES - INTERNAL AIR CYLINDER



DLT-16M-B

DLT-12M-B

(USB key shown for scale)

DLT-25M-B

DIT-08M-B

.

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A

DLT-10M-B

DLT-20M-B

DIT-06M-F

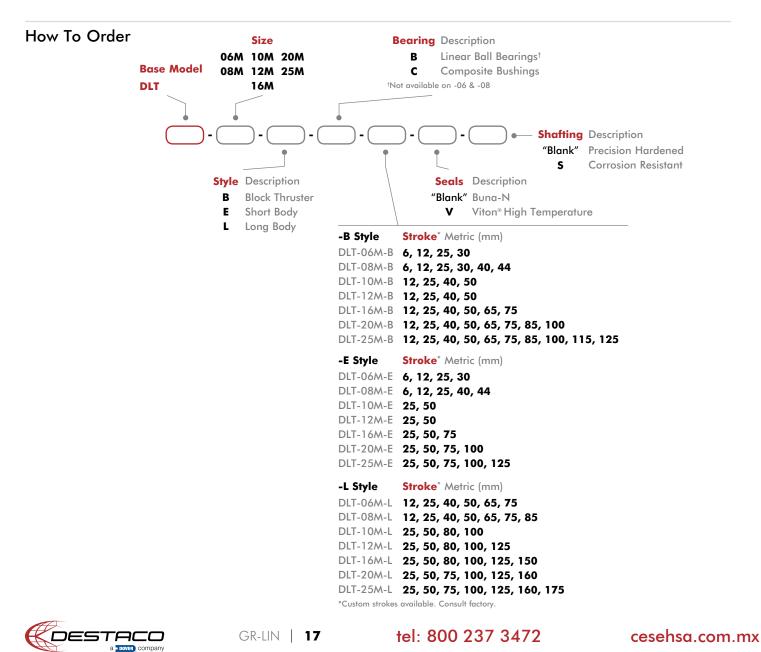
Internal Air Cylinder Linear Thruster Slides | Features and Benefits | How To Order

Features:

- 3 Models: -B block style, -E short body & -L long body
- Bearing system for smooth operation
- Rugged design produces very reliable long life operation
- Internal air cylinder for space-limited applications
- Urethane bumpers, hardened pads, oil wick
- Optional telescopic airlines transfers air to tooling
- DIRECTCONNECT[™] mounting pattern
- Corrosion resistant shafting for corrosive environments
- Position sensing using inductive or magneto resistive sensors
- Viton[®] seals for high temperature applications

Applications:

- Machining, harsh environment, pick-and-place automation applications
- Lift table applications



DLT SERIES - INTERNAL AIR CYLINDER

Internal Air Cylinder Linear Thruster Slides | Accessories

Shock/Stop & Mounting Accessories	Model Numbers	Style	Part Number	Qty/Unit		
Linitron al Manustin a Kit (Stan (Shaal)	06		OSAK-069			
Universal Mounting Kit (Stop/Shock)	08		OSAK-070			
	10		OSAK-055			
	12		OSAK-057			
Universal Mounting Kit (Stop/Shock/Sensor)	16		OSAK-059			
	20		OSAK-061	1-2 on -B		
	25	All	OSAK-063	оп -в 1-4 on -Е, -L		
	06, 08		SHOK-030			
Shock Absorber	10		SHOK-028			
Snock Absorber	12, 16,		SHOK-010			
	20, 25		SHOK-029			
Adjustable Hand Sten	06, 08		DLT-0623			
Adjustable Hard Stop	10, 12, 16, 20, 25		DLT-1023			
	06		OSAK-067	Ì		
	08		OSAK-068			
	10		OSAK-065			
Urethane Bumper/Stop Collar Kit	12	E, L	OSAK-066			
	16		OSAK-060			
	20		OSAK-062			
	25		OSAK-064			
Base Flange Kit	See Datasheet	В				

Sensor Accessories	Model Numbers	Style	Part Number	Qty/Unit		
Industive Concer Meanting Kit	06		OSMK-076			
Inductive Sensor Mounting Kit	08		OSMK-077	1 on -B 1-2 on -E, -L		
PNP Inductive Sensor with Quick Disconnect*	04 08		OISP-014			
NPN Inductive Sensor with Quick Disconnect*	06, 08		OISN-014			
PNP Inductive Sensor with Quick Disconnect*	10 10 1/ 00 05		OISP-011			
NPN Inductive Sensor with Quick Disconnect*	10, 12, 16, 20, 25	All	OISN-011			
PNP Magneto Resistive with Quick Disconnect*	A 11 A 41 - 1 -		OHSP-017	1-2		
NPN Magneto Resistive with Quick Disconnect*	All Models		OHSN-017			
Quick Disconnect 2 Meter Cable Length*	All Models		CABL-010			
Quick Disconnect 5 Meter Cable Length*	All Models		CABL-013			

* Sensor and cable sold separately.

Pneumatic Accessories	Model Numbers	Style	Part Number	Qty/Unit			
G1/8 Telescopic Airlines (up to 50mm)	10, 12, 16	B, E	OTAL-043				
G1/8 Telescopic Airlines (up to 80mm)	10, 12, 10	B, E, L	OTAL-044				
G1/8 Telescopic Airlines (up to 100mm)	20, 25	РЕ	OTAL-051	1-4			
G1/8 Telescopic Airlines (up to 125mm)	20, 25	B, E	OTAL-052				
G1/8 Telescopic Airlines (up to 160mm)	10, 12, 16		OTAL-045				
G1/8 Telescopic Airlines (up to 300mm)	20, 25	L .	OTAL-046				
M5 Adjustable Flow Control	06, 08, 10, 12, 16	All	VLVF-008	1-2			
G1/8 Adjustable Flow Control	20, 25		VLVF-005				
Seal Kits See Datasheets							

See page GR-LIN-36 for Accessory Mounting Technical Data.



DLT SERIES - INTERNAL AIR CYLINDER

Internal Air Cylinder Linear Thruster Slides | Technical Specifications

Specifications	Units	06-B, E	06-L	08-B, E	08-L	10-B, E	10-L	12-B, E	12-L
Max. Air Pressure	bar [psi]								
Thrust Force @ 5.5 bar [80psi]	N [lbs]		89	[20]		155	[35]	275 [62]	
Weight -B (basic unit)	kg [lb]	0.15		0.30		0.82 [1.81]		1.31 [2.88]	
Weight -E, L (basic unit)	kg [lb]	[0.34]	0.28 [0.61]	[0.65]	0.44 [0.96]	0.84 [1.87]	0.88 [1.95]	1.35 [2.98]	1.46 [3.21]
Cylinder Bore Ø	mm [in]		14.3 [0.563]		19 [0	0.75]	25 [1.0]	
Shaft Ø	mm [in]	6 [0.	236]	8 [0.	8 [0.315]		9.5 [0.375]		.472]
Max (M) Vertical Motion	Nm [in-lbs]	0.6	[5]	1.1 [10]		2.8 [25]		5.6 [50]	

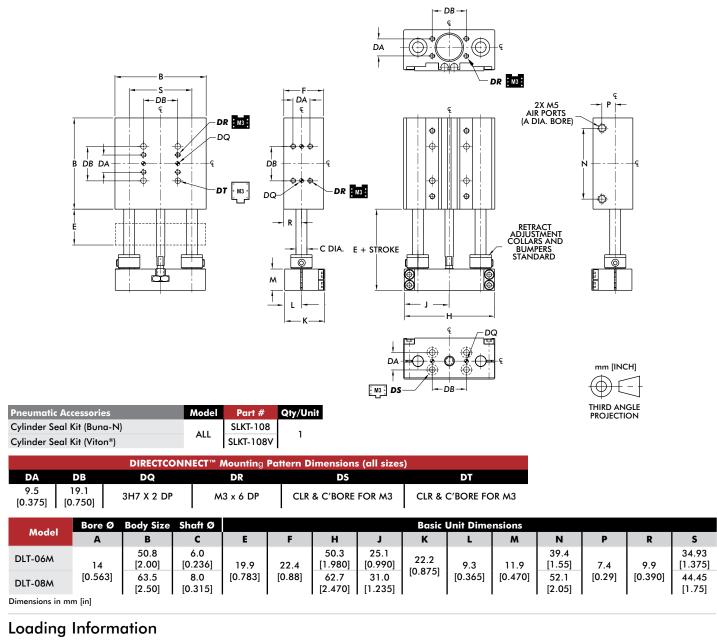
Specifications	Units	16-B, E	16-L	20-B, E	20-L	25-B, E	25-L			
Max. Air Pressure	bar [psi]		7 [100]							
Thrust Force @ 5.5 bar [80psi]	N [lbs]	275	275 [62] 622 [140]							
Weight -B (basic unit)	ht -B ka [lb]			5.1 [11.6]		7.2 [15.7]				
Weight -E, L (basic unit)			2.03 [4.81]	5.2 [11.6]	5.5 [12.0]	7.4 [16.4]	7.9 [17.4]			
Cylinder Bore Ø	mm [in]	25 [1.0]		38	[1.5]				
Shaft Ø	mm [in]	16 [0	.630]	20 [0	.787]	25 [0.984]				
Max (M) Vertical Motion	Nm [in-lbs]	11.3 [100]		28.2	[250]	56.4 [500]				

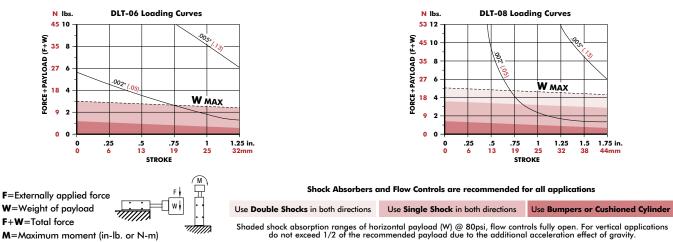


DLT-06/08M-B



Internal Air Cylinder Linear Thruster Slides | Dimensions and Technical Specifications





Dimensions and technical information are subject to change without notice

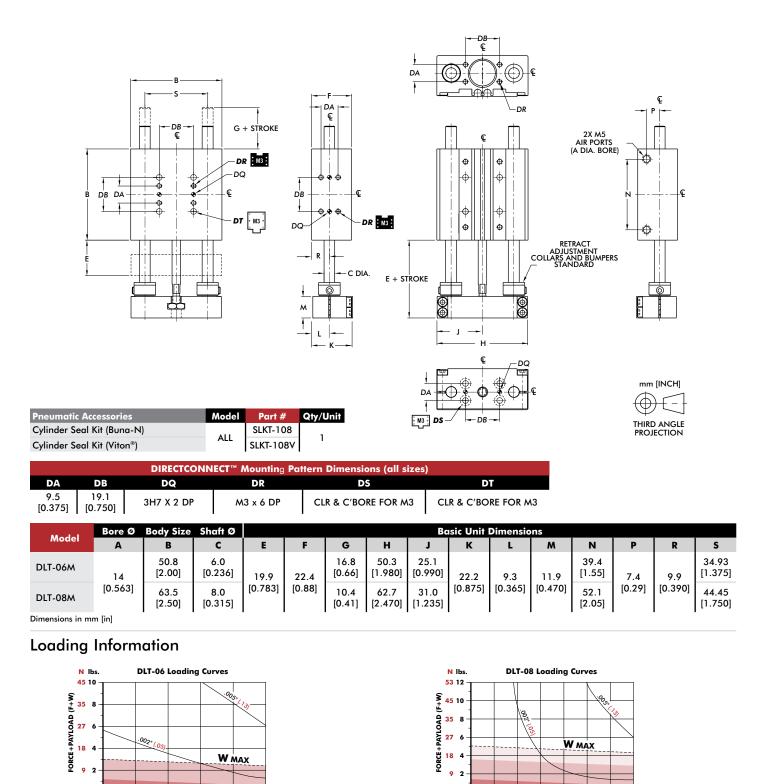
GR-LIN | 20



DLT-06/08M-E



Internal Air Cylinder Linear Thruster Slides | Dimensions and Technical Specifications



Shock Absorbers and Flow Controls are recommended for all applications

0 0

Use Single Shock in both directions Use Bumpers or Cushioned Cylinder Use **Double Shocks** in both directions

0 .25 .5 13

Shaded shock absorption ranges of horizontal payload (W) @ 80psi, flow controls fully open. For vertical applications do not exceed 1/2 of the recommended payload due to the additional acceleration effect of gravity.



M=Maximum moment (in-lb. or N-m)

0 0

F=Externally applied force

W=Weight of payload

F+W=Total force

0

.25

.5 13

11111

.75

w

STROKE

1 25

M

1.25 in.

Dimensions and technical information are subject to change without notice

1.25 1.5 38 1.75 in

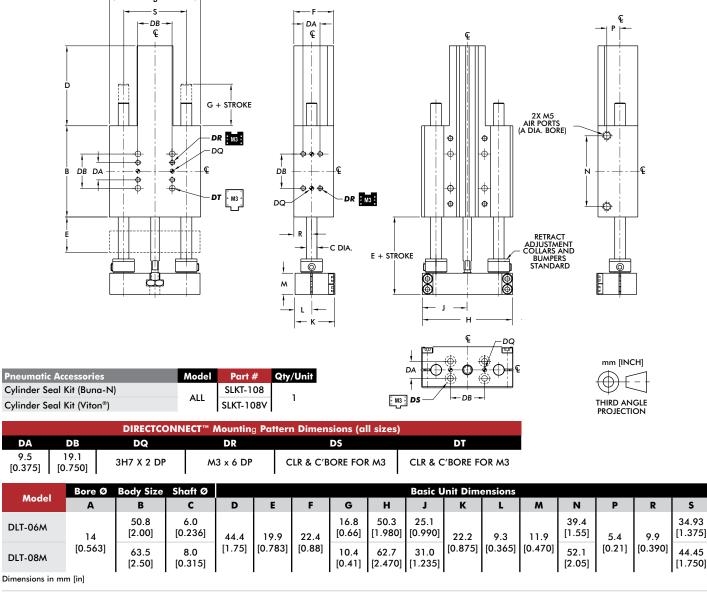
.75 25

STROKE

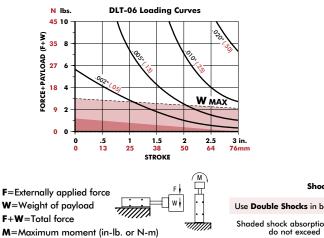
DLT-06/08M-L

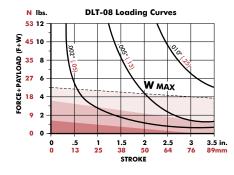


Internal Air Cylinder Linear Thruster Slides | Dimensions and Technical Specifications



Loading Information





Shock Absorbers and Flow Controls are recommended for all applications

Use Double Shocks in both directions Use Single Shock in both directions Use Bumpers or Cushioned Cylinder

Shaded shock absorption ranges of horizontal payload (W) @ 80psi, flow controls fully open. For vertical applications do not exceed 1/2 of the recommended payload due to the additional acceleration effect of gravity.



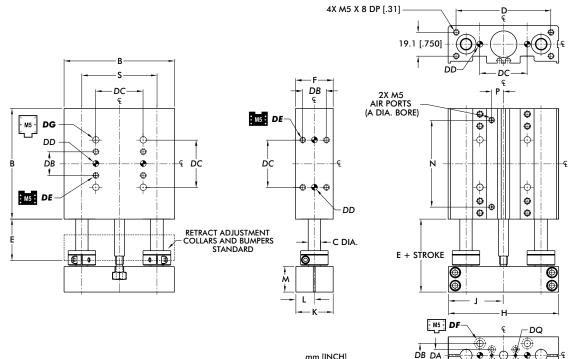
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Internal Air Cylinder Linear Thruster Slides | Dimensions and Technical Specifications



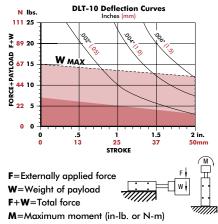
mm [INCH]
$\Psi \square$
THIRD ANGLE
PROJECTION

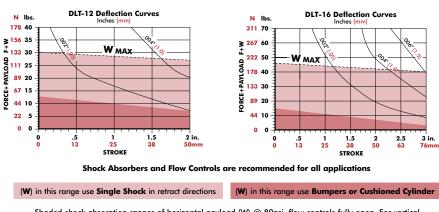
Pneumatic Accessories	Model	Part #	Qty/Unit
Cylinder Seal Kit (Buna-N)	10	SLKT-100	
Cylinder Seal Kit (Buna-N)	12, 16	SLKT-102	1
Cylinder Seal Kit (Viton®)	10	SLKT-100V	
Cylinder Seal Kit (Viton®)	12, 16	SLKT-102V	

				L.	DIRECTCO	NNECT™ <i>I</i>	Mountin g	Pattern D	imension	s (all size	s)					
DA	DB	DC		DD	DE			DF		DG	DQ		DS			
9.5 [0.375]	19.1 [0.750]	38.1 [1.500] 5n	nm H7 X 6 [DP M5 X 8.5 DP			CLEAR	ANCE FOR	NCE FOR M5 3H7 X 2 DP			CLR & C'BORE FOR M3			
Bore Ø Body Size Shaft Ø Basic Unit Dimensions																
Model	Α		В	С	D	E	F	н	J	к	L	M	Ν	Р	S	
DLB-10M	19 [0.7		88.9 [3.50]	9.5 [0.375]	76.2 [3.000]	33.4 [1.313]	33.4	30.2 [1.19]	88.6 [3.490]	44.2 [1.740]	29.9 [1.178]	14.8 [0.584]		69.7 [2.75]		60.33 [2.375]
DLB-12M	25		101.6 [4.00]	12.0 [0.472]	92.1 [3.625]		41.4	101.2 [3.985]	50.4 [1.985]	41.0	20.4	20.7 [0.813]	83.3 [3.28]	9.4 [0.37]	69.85 [2.750]	
DLB-16M	[0.9	1		59.9 [2.360]	[1.615]	[0.802]		102.4 [4.03]		82.55 [3.250]						

Dimensions in mm [in]

Loading Information





Shaded shock absorption ranges of horizontal payload (W) @ 80psi, flow controls fully open. For vertical applications do not exceed 1/2 of the recommended payload due to the additional acceleration effect of gravity.



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DB

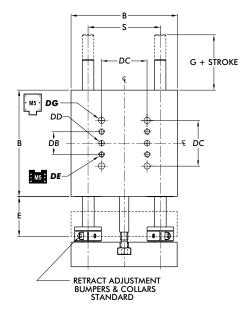
DC

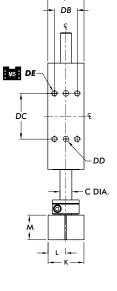
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DLT-10/12/16M-E

Internal Air Cylinder Linear Thruster Slides | Dimensions and Technical Specifications





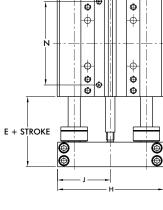
mm [INCH]

THIRD ANGLE

PROJECTION

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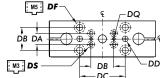


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2X M5 AIR PORTS (A DIA. BORE)

Pneumatic Accessories	Model	Part #	Qty/Unit
Cylinder Seal Kit (Buna-N)	10	SLKT-100	
Cylinder Seal Kit (Buna-N)	12, 16	SLKT-102	1
Cylinder Seal Kit (Viton®)	10	SLKT-100V SLKT-102V	
Cylinder Seal Kit (Viton®)	12, 16	SLKT-102V	

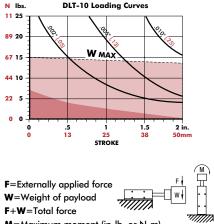


DIRECTCONNECT™ Mounting Pattern Dimensions (all sizes)											
DA	DB	DC	DD	DE	DF	DG	DQ	DS			
9.5 [0.375]	19.1 [0.750]	38.1 [1.500]	5mm H7 X 6 DP	M5 X 8.5 DP	CLEARAN	CE FOR M5	3H7 X 2 DP	CLR & C'BORE FOR M3			

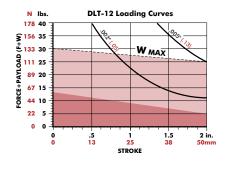
Maslal	Bore Ø	Body Size	Shaft Ø				:	asic Unit	Dimensior	IS	Basic Unit Dimensions									
Model	Α	В	С	E	F	G	н	J	к	L	M	N	Р	S						
DLB-10M	19 [3/4]	88.9 [3.50]	9.5 [0.375]	33.4	30.2 [1.19]		88.6 [3.490]	44.2 [1.740]	29.9 [1.178]	14.8 [0.584]		69.7 [2.75]		60.33 [2.375]						
DLB-12M	25	101.6 [4.00]	12.0 [0.472]	[1.313]	41.4	[0.82]	101.2 [3.985]	50.4 [1.985]	41.0	20.4	20.7 [0.813]	83.3 [3.28]	9.4 [0.37]	69.85 [2.750]						
DLB-16M	[1]	120.7 [4.75]	16.0 [0.630]	34.9 [1.375]	[1.63]		120.3 [4.735]	59.9 [2.360]	[1.615] [0	[0.802]		102.4 [4.03]		82.55 [3.250]						

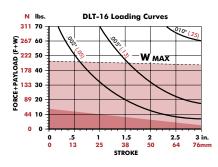
Dimensions in mm [in]

Loading Information



M=Maximum moment (in-lb. or N-m)





Shock Absorbers and Flow Controls are recommended for all applications

(W) in this range use Single Shock in retract directions (W

(W) in this range use Bumpers or Cushioned Cylinder

Shaded shock absorption ranges of horizontal payload (W) @ 80psi, flow controls fully open. For vertical applications do not exceed 1/2 of the recommended payload due to the additional acceleration effect of gravity.

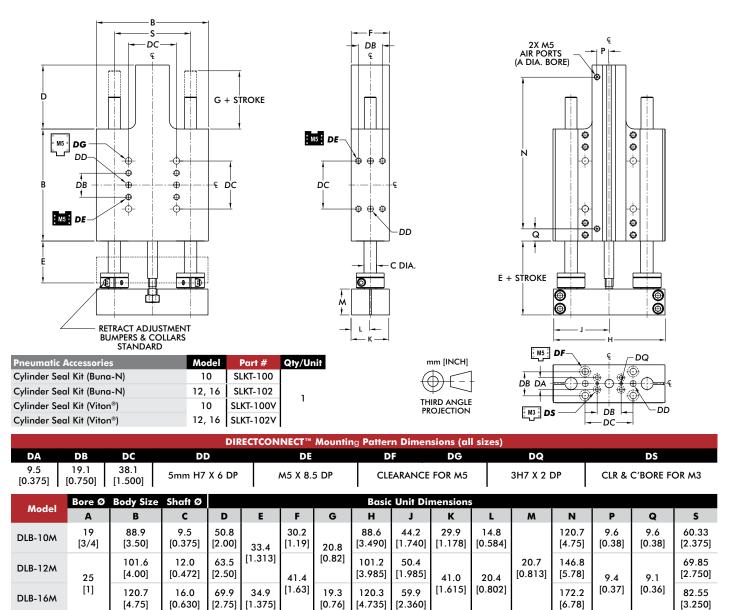
Dimensions and technical information are subject to change without notice

GR-LIN | 24



DLT-10/12/16M-L

Internal Air Cylinder Linear Thruster Slides | Dimensions and Technical Specifications



Dimensions in mm [in]

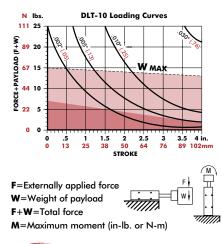
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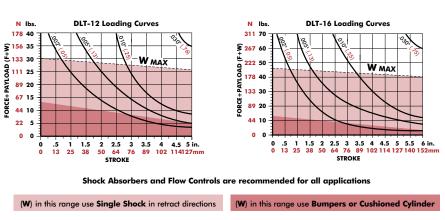
[0.630]

[4.75]

[2.75] [1.375]

[0.76]





Shaded shock absorption ranges of horizontal payload (W) @ 80psi, flow controls fully open. For vertical applications do not exceed 1/2 of the recommended payload due to the additional acceleration effect of gravity.



Dimensions and technical information are subject to change without notice

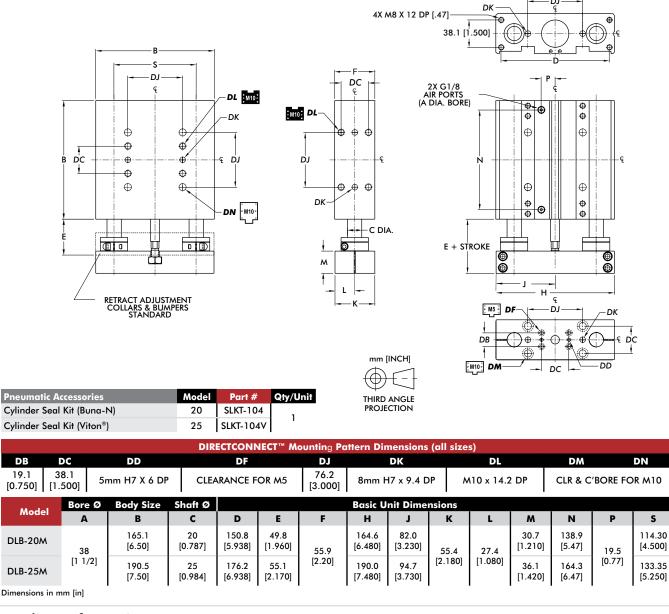
[6.78]

[3.250]

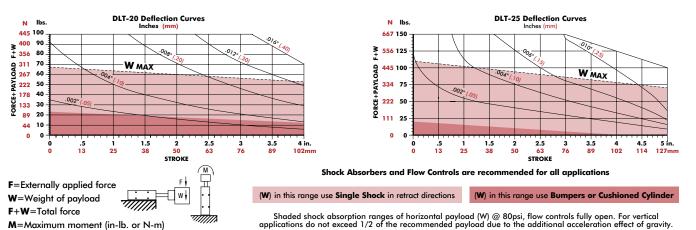
DLT-20/25M-B



Internal Air Cylinder Linear Thruster Slides | Dimensions and Technical Specifications



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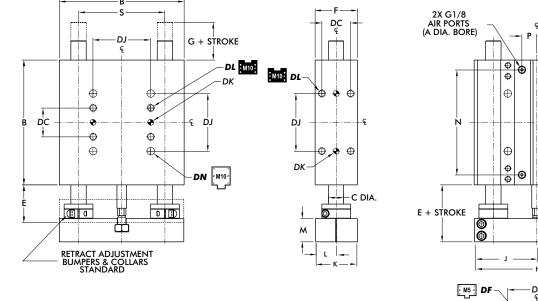
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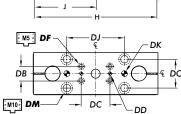
DLT-20/25M-E



Internal Air Cylinder Linear Thruster Slides | Dimensions and Technical Specifications







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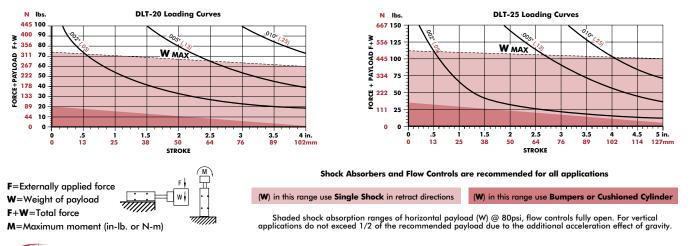
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Pneumatic Accessories	Model	Part #	Qty/Unit
Cylinder Seal Kit (Buna-N)	20	SLKT-104	1
Cylinder Seal Kit (Viton®)	25	SLKT-104V	

DIRECTCONNECT™ Mounting Pattern Dimensions (all sizes)														
DB	DC	DD		DF				DK		DL		DM		DN
19.1 [0.750]	38.1 [1.500]	5mm H7 X 6 [H7 X 6 DP CLEARANCE FOR M5			76.2 [3.000	I 8mm	8mm H7 x 9.4 DP			.2 DP	CLR & C'BORE FOR M10		
Model	Bore Ø	e Ø Body Size Shaft Ø Basic Unit Dimensions												
	Α	В	С	E	F	G	н	J	к	L	м	N	Р	S
DLT-20M	38	165.1 [6.50]	20 [0.787]	49.8 [1.960]	55.9 [2.20]	24.4 [0.960]	164.6 [6.480]	82.0 [3.230]	55.4 [2.180]	27.4 [1.080]	30.7 [1.210]	138.9 [5.47]	19.5 [0.77]	114.30 [4.300]
DLT-25M	[1 1/2]	190.5 [7.50]	25 [0.984]	55.1 [2.170]		29.7 [1.170]	190.0 [7.480]	94.7 [3.730]			36.1 [1.420]	164.3 [6.47]		133.35 [5.250]
Dimensions in	mm [in]	•	•	•	•	•	•	•	•	•	•	•	•	•

imensions in mm [in]

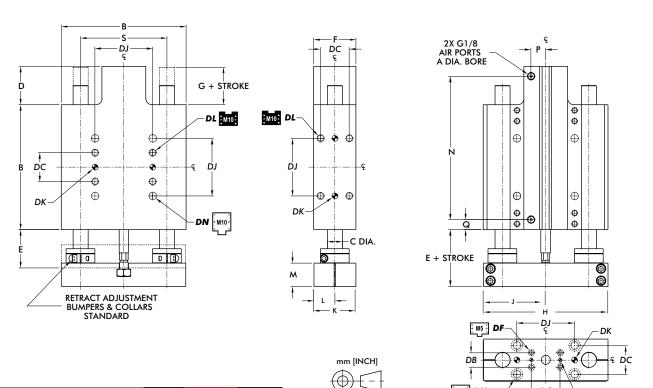
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DLT-20/25M-L

Internal Air Cylinder Linear Thruster Slides | Dimensions and Technical Specifications



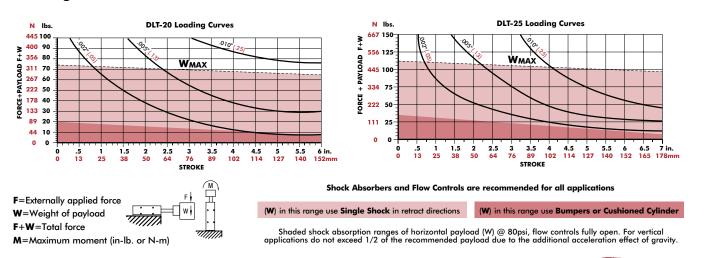
Pneumatic Accessories	Model	Part #	Qty/Unit	
Cylinder Seal Kit (Buna-N)	20	SLKT-104	1	
Cylinder Seal Kit (Viton®)	25	SLKT-104V	1	

DIRECTCONNECT™ Mounting Pattern Dimensions (all sizes)																	
DB	DC	DD		DF			DJ	DK			DL			DM		DN	
19.1 [0.750] [I 5mm H7 X 6 DP I CLEARANCE FOR M5 I							8mm H7 x 9.4 DP M10 x 14.2 DP CLR & C'BORE FOR M1					R M10				
Model	Bore Ø	Ø Body Size Shaft Ø Basic Unit Dimensions															
	Α	В	С	D	E	F	G	н	J	к	L	м	Ν	Р	Q	S	
DLT-20M	38	165.1 [6.50]	20 [0.787]	50.8	49.8 [1.960]	55.9	24.4 [0.960]	164.6 [6.480]	82.0 [3.230]		27.4 [1.080]	30.7 [1.210]	189.7 [7.469]	19.4 [0.77]	13.1 [0.52]	114.30 [4.500]	
DLT-25M	[1 1/2]	190.5 [7.50]	25 [0.984]	[2.00]	55.1 [2.170]	[2.20]	29.7 [1.170]	190.0 [7.480]	94.7 [3.730]			36.1 [1.420]	215.1 [8.468]			133.35 [5.250]	

THIRD ANGLE PROJECTION

Dimensions in mm [in]

Loading Information



tel. 800 237 3472

GR-LIN | 28

M10 DM

DC

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