

Technical Comparison Chart (MC)

01/27/2025



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Technical Comparison Chart (MC)

01/27/2025

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Technical Comparison Chart (MC)

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VERTICAL HOLD DOWN CLAMPS

Sizing and Application Chart

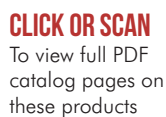
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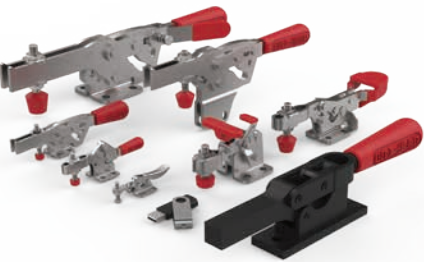
Sizing and Application Chart

● Excellent/High
 ○ Fair/Medium
 ● Poor/Low
 ⊗ Not Recommended

HORIZONTAL HOLD DOWN CLAMPS

Sizing and Application Chart

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	2017
	213
	205
	305
	206
	5310

2013	1		•				•					•								
2017	3			•				•					•							
2027	5				•					•							•			
213	7		•					•												
217	9	•	•							•										
227	11			•							•							•		
237	13				•							•							•	
245	15												•							•
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225	21			•							•					•				
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HORIZONTAL HOLD DOWN CLAMPS

Sizing and Application Chart

Overall Length mm [inch]								Overall Width mm [inch]				Suitable Application Areas								Standard Material				Arm Style		Mounting Style				Service Environ- ment	
50 to 75 [1.97 to 2.95]	75 to 100 [2.95 to 3.94]	100 to 125 [3.94 to 4.92]	125 to 150 [4.92 to 5.91]	150 to 175 [5.91 to 6.89]	175 to 200 [6.89 to 7.87]	200 to 225 [7.87 to 8.86]	225 to 250 [8.86 to 9.84]	250+ [9.84+]	0 to 25 [0 to 0.98]	25 to 40 [0.98 to 1.57]	40 to 55 [1.57 to 2.17]	55 to 70 [1.57 to 2.76]	Welding	Assembly	Checking Fixtures	Machining	Woodworking	Closures	Food Processing	Duty Cycle	Steel	Stainless Steel	Color Handles	Toggle Lock Plus	U-Bar Version	Solid Arm Version	Straight Base	Flanged Base	Welded	Normal	Harsh/Dirty
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STRAIGHT LINE ACTION CLAMPS

Sizing and Application Chart

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		Max. Holding Capacity N [lbf.]						Plunger Travel mm [inch]					
Series	Page MC-SLA-#	0 to 1000 [0 to 225]	1000 to 2000 [225 to 450]	2000 to 3000 [450 to 675]	3000 to 5000 [675 to 1125]	5000 to 7000 [1125 to 1575]	7000 to 10000 [1575 to 2250]	10000+ [2250+]	0 to 20 [0 to 0.79]	20 to 40 [0.79 to 1.57]	40 to 60 [1.57 to 2.36]	60 to 80 [2.36 to 3.15]	80 to 105 [3.15 to 4.13]
6001	1	●							●				
	2	●							●				
	3			●					●				
	5			●						●			
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95050	17						●				●		
95060	17						●				●		
5130	19					●					●		
5131	19			●						●			
5133	19				●							●	
5150	19					●				●			
602	23	●							●				
604	23		●							●			
624	23				●							●	
6004	27		●							●			
614	29				●					●			
670	31							●			●		
675	31							●		●			
690	31							●				●	
695	31							●		●			



Sizing and Application Chart

● Excellent/High ○ Fair/Medium ● Poor/Low ⊗ Not Recommended

PULL ACTION LATCH CLAMPS

Sizing and Application Chart

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Series	Page MC-PAL-#	Max. Holding Capacity N [lbf.]						Plunger Travel mm [inch]					
		0 to 2000 [0 to 450]	2000 to 4000 [450 to 900]	4000 to 6000 [900 to 1350]	6000 to 10000 [1350 to 2250]	10000 to 20000 [2250 to 4500]	20000+ [4500+]	0 to 50 [0 to 1.97]	50 to 75 [1.4.97 to 2.95]	75 to 100 [2.95 to 3.94]	100 to 125 [3.94 to 4.92]	125 to 150 [4.92 to 5.91]	150+ [5.91 +]
	3031	1	•					•					
	3051	1			•			•					
	330	3	•						•				
	351	3	•								•		
	371	3		•								•	
	381	3			•								•
	323	7	•					•					
	331	7		•				•					
	341	7			•				•				
	375	11				•				•			
	385	13					•		•				
	324	16		•				•					
	334	16			•				•				
	344	16			•				•				
	374	16				•		•					
	301	20	•								•		
	311	20			•					•			
	3011	21			•					•			
	353	22			•	•		•					



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PULL ACTION LATCH CLAMPS

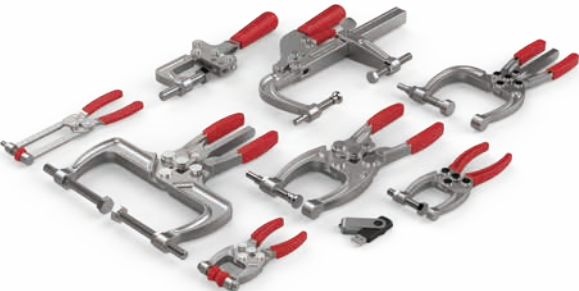
Sizing and Application Chart

Overall Height mm [inch]						Overall Length mm [inch]						Overall Width mm [inch]						Standard Material				Hook Style				Service Environ- ment	
0 to 50 [0 to 1.97]	50 to 75 [1.97 to 2.95]	75 to 100 [2.95 to 3.94]	100 to 125 [3.94 to 4.92]	125 to 150 [4.92 to 5.91]	150+ [5.91+]	50 to 100 [1.97 to 3.94]	100 to 150 [3.94 to 5.91]	150 to 200 [5.91 to 7.87]	200 to 250 [5.91 to 9.84]	250 to 300 [5.91 to 11.81]	300 to 350 [11.81 to 13.78]	0 to 40 [0 to 1.57]	40 to 50 [1.57 to 1.97]	50 to 60 [1.97 to 2.36]	60 to 70 [2.36 to 2.76]	70 to 80 [2.76 to 3.15]	80 to 90 [3.15 to 3.54]	Duty Cycle	Steel	Stainless Steel	Color Handles	Toggle Lock Plus™	Fixed	Adjustable U-Hook	Adjustable J-Hook	Normal	Harsh/Dirty
●								●					●					○	✓	✓	✓	✓			✓	✓	
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SQUEEZE ACTION PLIER CLAMPS

Sizing and Application Chart

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		Max. Holding Capacity N [lbf.]						Maximum Clamping Thickness mm [inch]						Color Handles
Series	Page MC-SAP-#	0 to 1000 [0 to 225]	1000 to 2000 [225 to 450]	2000 to 3000 [450 to 675]	3000 to 4000 [675 to 900]	4000 to 5000 [900 to 1125]	5000 to 6000 [1125 to 1350]	0 to 10 [0 to 0.39]	10 to 20 [0.39 to 0.78]	20 to 30 [0.78 to 1.18]	30 to 40 [1.18 to 1.57]	40 to 60 [1.57 to 2.36]	60 to 80 [1.57 to 3.15]	80+ [2.26+]
	325	1			•						•			✓
	345	2			•								•	✓
	424	3	•						•					
	441	3		•						•				
	431	4	•					•						
	462	5			•					•				
	463	5			•							•		
	482	5				•				•				
	484	5				•							•	
	486	5				•								•



MANUAL CLAMPING ACCESSORIES

See pages MC-ACC-1 to 10 for more information

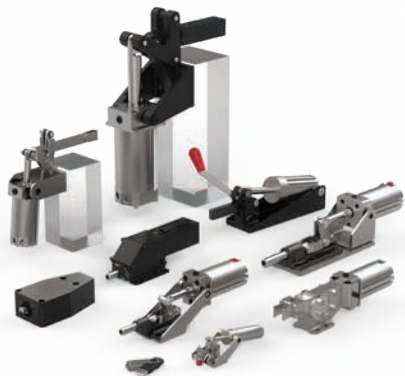


PNEUMATIC TOGGLE CLAMPS

Sizing and Application Chart

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812

858

827

8021

803

1200

812

1

802

3

807

5

810

7

846

9

847

11

8007

13

858

15

8021

17

8071

17

817

19

827

19

868

21

803

23

8031

24

830

25

850

26

800*

27

1200*

27

*Pneumatic Single-Action Hold Down Clamp



Sizing and Application Chart

● Excellent/High ○ Fair/Medium ● Poor/Low ⊗ Not Recommended

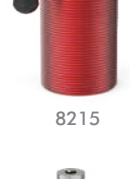
PNEUMATIC SWING CLAMPS

Sizing and Application Chart

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 89R40	9522-2	1	•				•			•		•		✓		✓	✓		✓
	9530-2	1		•			•			•		•		✓		✓	✓		✓
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	9550-2	1				•	•			•		•		✓		✓	✓		✓
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	89R32	6		•			•			•		•		✓		✓	✓		
	89R40-010	6			•			•			•		•		✓		✓	✓	
	89R40-025	6			•				•			•		✓		✓	✓		
	89R50	6				•			•		•		•		✓		✓	✓	
	89R63	6					•			•		•		✓		✓	✓		
 89B40	89B20	12	•				•			•		•		✓		✓	✓		
	89B32	12		•			•			•		•		✓		✓	✓		
	89B40	12			•		•			•		•		✓		✓	✓		
	89B50	12				•		•		•		•		✓		✓	✓		
	89B63	12					•	•		•			•	✓		✓	✓		
 8315	8115/8116	17	•				•			•				✓		✓	✓	✓	
	8315/9316	17			•			•			•		•		✓		✓	✓	✓
 89E40	89E20	21		•			•			•		•		✓		✓			
	89E32	21			•		•			•		•		✓		✓			
	89E40	21				•	•			•		•		✓		✓			
	89E50	21					•		•		•		•		✓		✓		
	89E63	21					•	•		•			•	✓		✓			
 8215	8015/8016	26	•				•			•		•		✓		✓	✓	✓	
	8215/8216	26			•			•			•		•		✓		✓	✓	✓
	8415/8416	26			•			•			•		•		✓		✓	✓	✓
 035-1	035-125	30		•			•			•		•		✓		✓			
	035-132	30			•		•			•		•		✓		✓			
	035-140	30				•		•		•		•		✓		✓			
	035-150	30					•	•		•		•		✓		✓			
	035-225	30		•			•			•		•			✓		✓		
 035-2	035-232	30			•		•			•		•			✓		✓		
	035-240	30				•	•			•		•			✓		✓		
	035-250	30					•	•		•		•			✓		✓		
	8725	35		•						•		•			✓			✓	✓
 8732	8732	35			•					•		•			✓			✓	✓
	8740	35				•				•		•			✓			✓	✓
	8750	35								•		•			✓			✓	✓
	6004-SW	40				N/A		•			•		•	✓		✓		✓	✓

Color handles available.
See pg. 7 for more info.

Color handles available.
See pg. 7 for more info.



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PNEUMATIC POWER CYLINDERS

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HYDRAULIC POWER CLAMPS

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PNEUMATIC POWER CLAMPS

Sizing and Application Chart

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Series	Holding Torque at 5 bar Nm [ft-lb]					Clamping Torque at 5 bar Nm [ft-lb]					Piston Diameter mm [in]								
	Page PC-ELC-#	Page PC-PPC-#	0 to 100 [0 to 74]	100 to 500 [74 to 369]	500 to 1000 [369 to 738]	1000 to 2000 [738 to 1475]	2000 to 4000 [1475 to 2950]	0 to 100 [0 to 74]	100 to 500 [74 to 369]	500 to 1000 [369 to 738]	1000 to 2000 [738 to 1475]	2000 to 4000 [1475 to 2950]	Less than 25 [0.98]	25 [0.98]	32 [1.26]	40 [1.57]	50 [1.97]	63 [2.48]	80 [3.15]
92W	1		●					●●											
81L		1	●					●					●						
82L-4		5	●					●					●●						
82L-3E		13	●●					●●						●●●●					
TCC-2		29	●●					●●									●●●●		
82M-3E		33		●		●●			●●								●●●●●●		
52H-3E		59				●													
870/871		71		●				●									●		
860/861		73			●				●									●	
890/891		73				●			●										●
1000/1001		73				●				●								●●	●●
82D		75		●				●●	●●								●		●
84A		83	●●					●●	●●								●●		



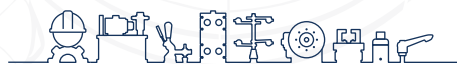
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PNEUMATIC POWER CLAMPS

Sizing and Application Chart

Material		Weight Kg [lbs]		Suitable Application Areas										Features													
Aluminum	Steel	Electric	Pneumatic	0 to 2 [0 to 4.41]	2 to 4 [4.41 to 8.82]	4 to 6 [8.82 to 13.23]	6 to 8 [13.23 to 17.64]	More than 8 [17.64]	0 to 0,5 [0 to 31]	0,5 to 1,0 [31 to 61]	1,0 to 2,0 [61 to 122]	More than 2,0 [122]	Welding	Assembly	Dirty Environment	End Effectors	Machining	Duty Cycle	Adjustable Opening Angle	Inductive Sensors Available	Dual Arms	Tolerance Compensating	Manual Version Available	Center Arm	Lateral Arms	Toggle Locking	
●		●		●									○	○	○	○	○	○	✓	✓		✓			✓	✓	✓
●			●	●					●				⊗	○	○	○	○	○	○					✓		✓	✓
●			●	●					●				○	○	○	○	○	○	○	✓	✓			✓	✓	✓	✓
●			●	●	●				●	●	●		○	○	○	○	○	○	○	✓	✓				✓	✓	✓
●			●	●	●	●				●	●	●	○	○	○	○	○	○	○	✓	✓		✓		✓	✓	✓
●			●	●	●			●		●	●	●	○	○	○	○	○	○	○	✓	✓			✓	✓	✓	✓
●			●	●	●								○	○	○	○	○	○	○	✓	✓			✓	✓	✓	✓
	●		●	●	●					●			⊗	○	○	●	○	○							✓		✓
	●		●	●	●						●		⊗	○	○	●	○	○							✓		✓
	●		●				●				●		⊗	○	○	●	○	○							✓		✓
	●		●				●				●		⊗	○	○	●	○	○							✓		✓
●			●	●	●	●					●	●	○	○	○	○	○	○			✓	✓					✓
●			●					●	●	●			○	○	○	○	○	○		✓	✓	✓		✓			✓

○ Excellent/High ○ Fair/Medium ● Poor/Low ⊗ Not Recommended



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