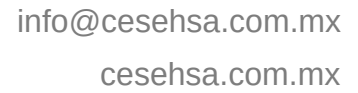


01/29/2025



END EFFECTOR

01/29/2025

This catalog is a custom document and the products included is based on your unique selection from portions of complete catalogs that already exist. Please refer to our full catalogs for more information on products not included in this customized document.

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Spidergrip Tooling Components	EE-SGP-1
DBG Series Bag Grippers	EE-DBG-1
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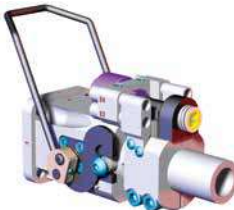
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MANUAL TOOL CHANGERS

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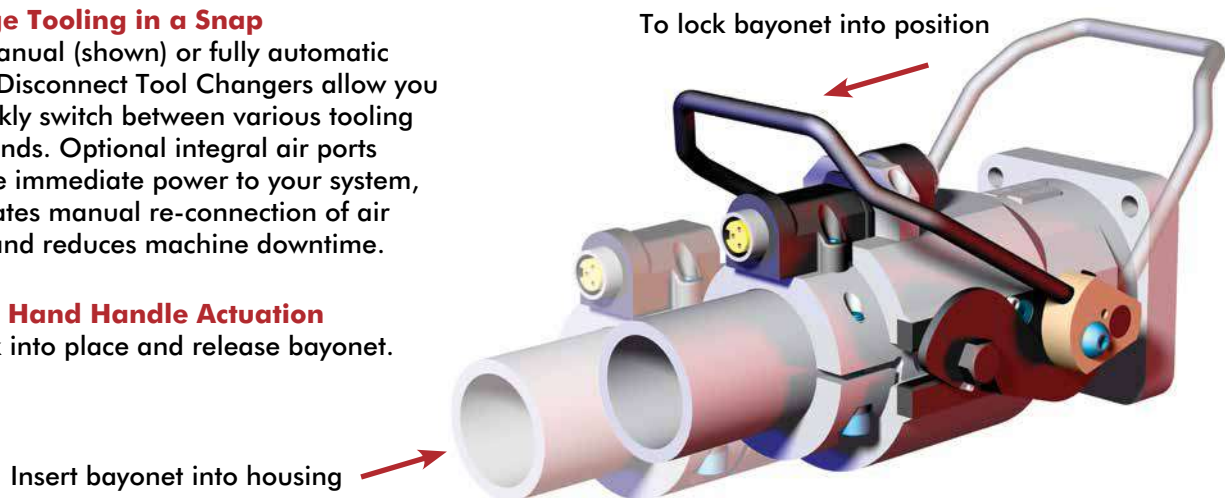
Idle Station	37
---------------------------	-----------

Change Tooling in a Snap

Our manual (shown) or fully automatic Quick Disconnect Tool Changers allow you to quickly switch between various tooling in seconds. Optional integral air ports provide immediate power to your system, eliminates manual re-connection of air lines, and reduces machine downtime.

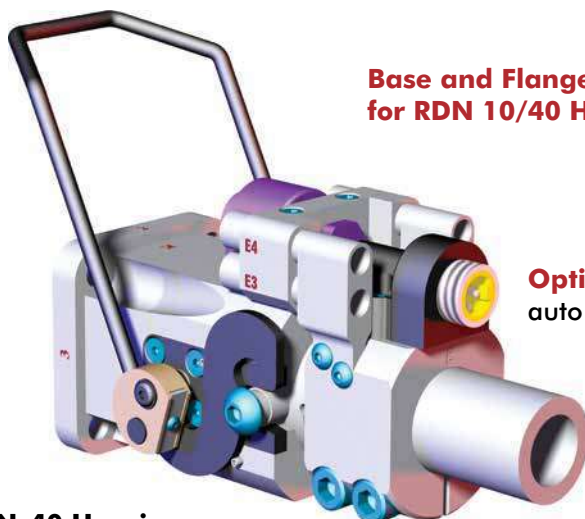
Single Hand Handle Actuation

To lock into place and release bayonet.



RDN/RDC Features

(Handle in release position)



RDN-40 Housing
RDC-40/15 Bayonet
for Ø40mm/1.50"(in)
Tooling Boom/Tubes

Internal urethane bumpers

ensures a tight interface between the robot and tool sides

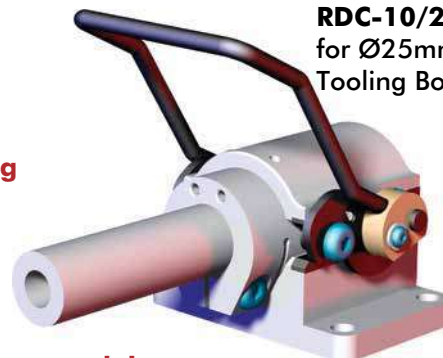
Air & electrical connections

stay properly sequenced when tool is removed.

Additional electrical connectors available

RDN-40 and RDH electrical connectors must be ordered separately from Housing/Bayonet.

(Handle in locking position)

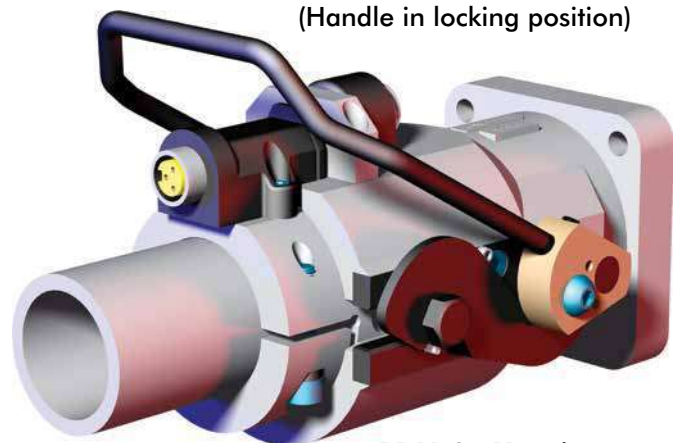


RDN-10 Housing
RDC-10/25M Bayonet
for Ø25mm/1.00"(in)
Tooling Boom/Tubes

Optional air port modules

auto disconnect when handle is released

(Handle in locking position)



RDN-25 Housing
RDC-60/25 Bayonet
for Ø60mm/2.50"(in)
Tooling Boom/Tubes

BAYONETS FOR MANUAL TOOL CHANGERS

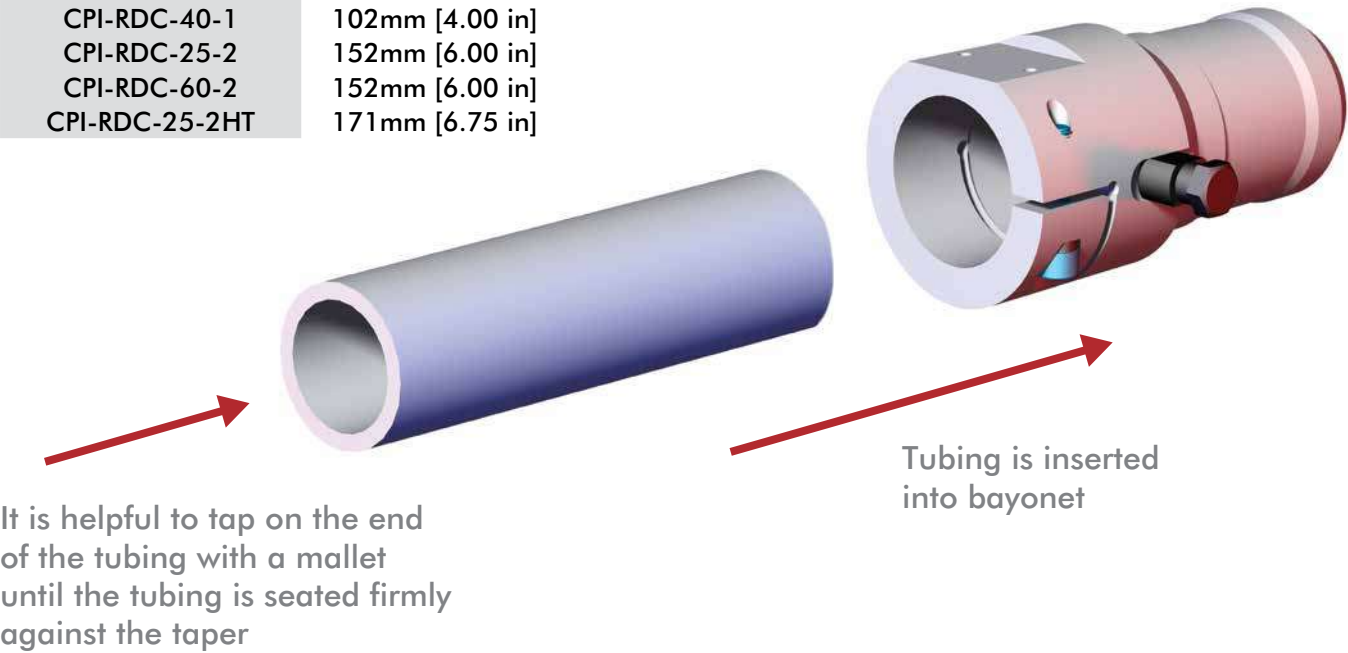
Manual Tool Changers | Bayonet & Boom Assembly Procedure | Product Overview

Overview:

The internal surface of the bayonet is tapered to lock the tubing in the position during hi-torque operations. Tubing must be inserted the proper distance to completely engage the taper.

Procedure:

Part Number	Depth
CPI-RDC-10-1	70mm [2.75 in]
CPI-RDC-25M-1	70mm [2.75 in]
CPI-RDC-15-1	102mm [4.00 in]
CPI-RDC-40-1	102mm [4.00 in]
CPI-RDC-25-2	152mm [6.00 in]
CPI-RDC-60-2	152mm [6.00 in]
CPI-RDC-25-2HT	171mm [6.75 in]



RDN-10 DISCONNECT HOUSINGS

Manual Tool Changers | Flange Style Housing for RDC-10 Series Bayonets | Product Overview

Features:

- 50.8mm [2.00 in.] Sq. Flange Mntg.
- Steel handle actuation allows quick and accurate installation, pulling the bayonet into a fixed position within the housing. This action also engages optional air and electric connectors
- Internal urethane rings eliminate vibration and seat the bayonet securely

Specifications:

Max. Static Product Load:

47 N*m [35 ft-lb]

Material:

Body: Aluminum

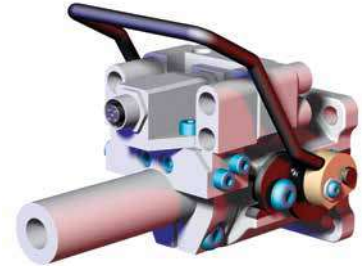
Knuckles: Brass

Handle and Hooks: Steel

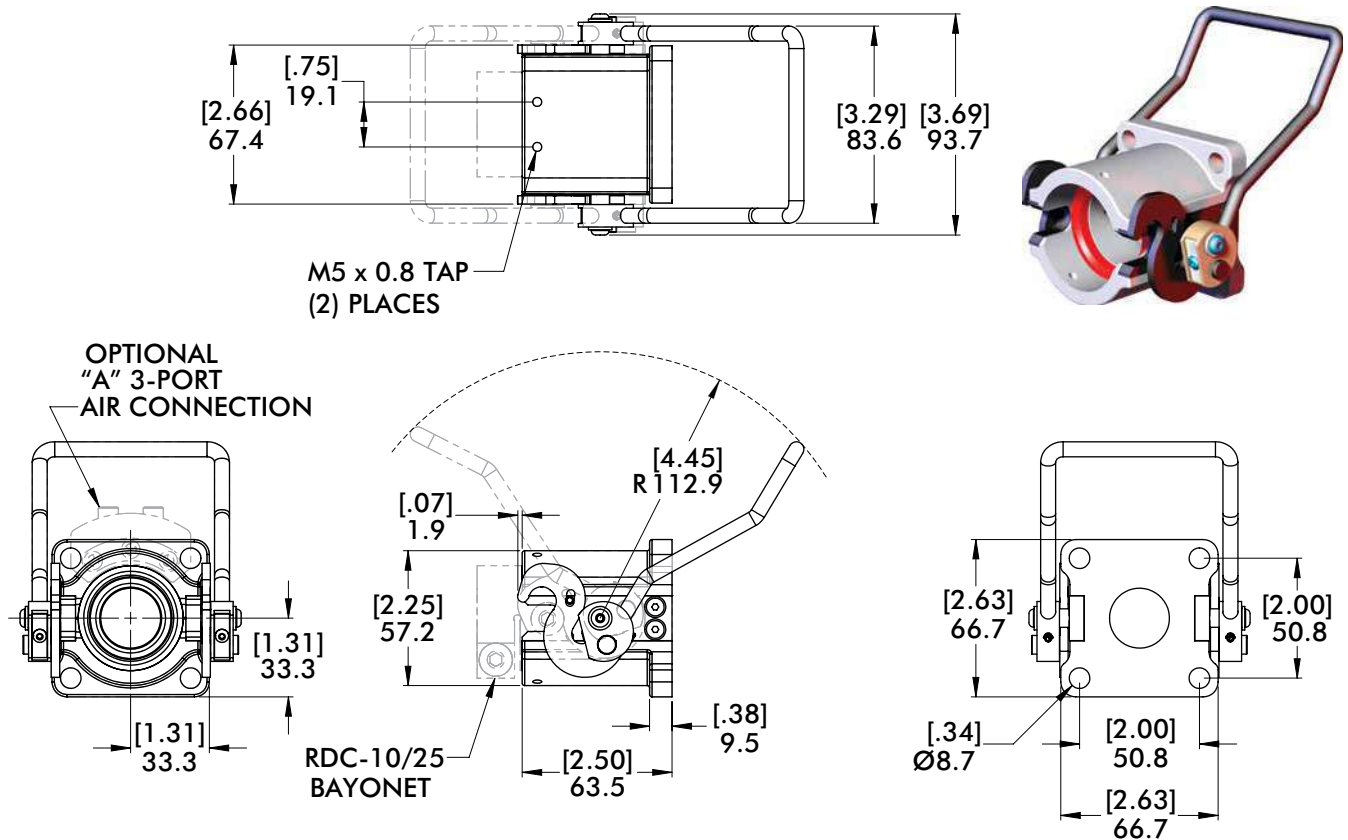
Inserts: Urethane

Weight:

0.63 kg [1.4 lb]



Dimensions

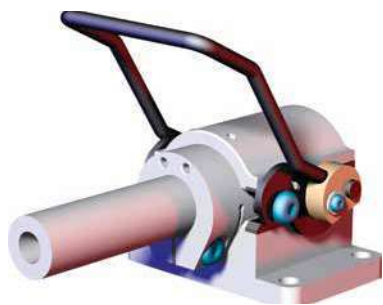


How To Order

	Model	Mounting	Air Port Connection	Electrical Connection
CPI	RDN-10	1F	4AS	5E
	"RDN-10"	"1F"	"A" (3-Port Connector)	"5E" (5-Pin Connector)
	Ø25mm/1.00"	Flange Type	"5A" (5-Port Connector)	(Only available for "4AS" Option)
	Quick	Mounting	"4AS" (4-Port Connector)	
	Disconnect		(Leave blank for No Options)	
	Housing			

RDN-10 HOUSINGS

Manual Tool Changers | Base Mount Style for RDC-10 Series Bayonets | Product Overview



Specifications:

Max. Static Product Load:
47 N*m [35 ft-lb]

Material:

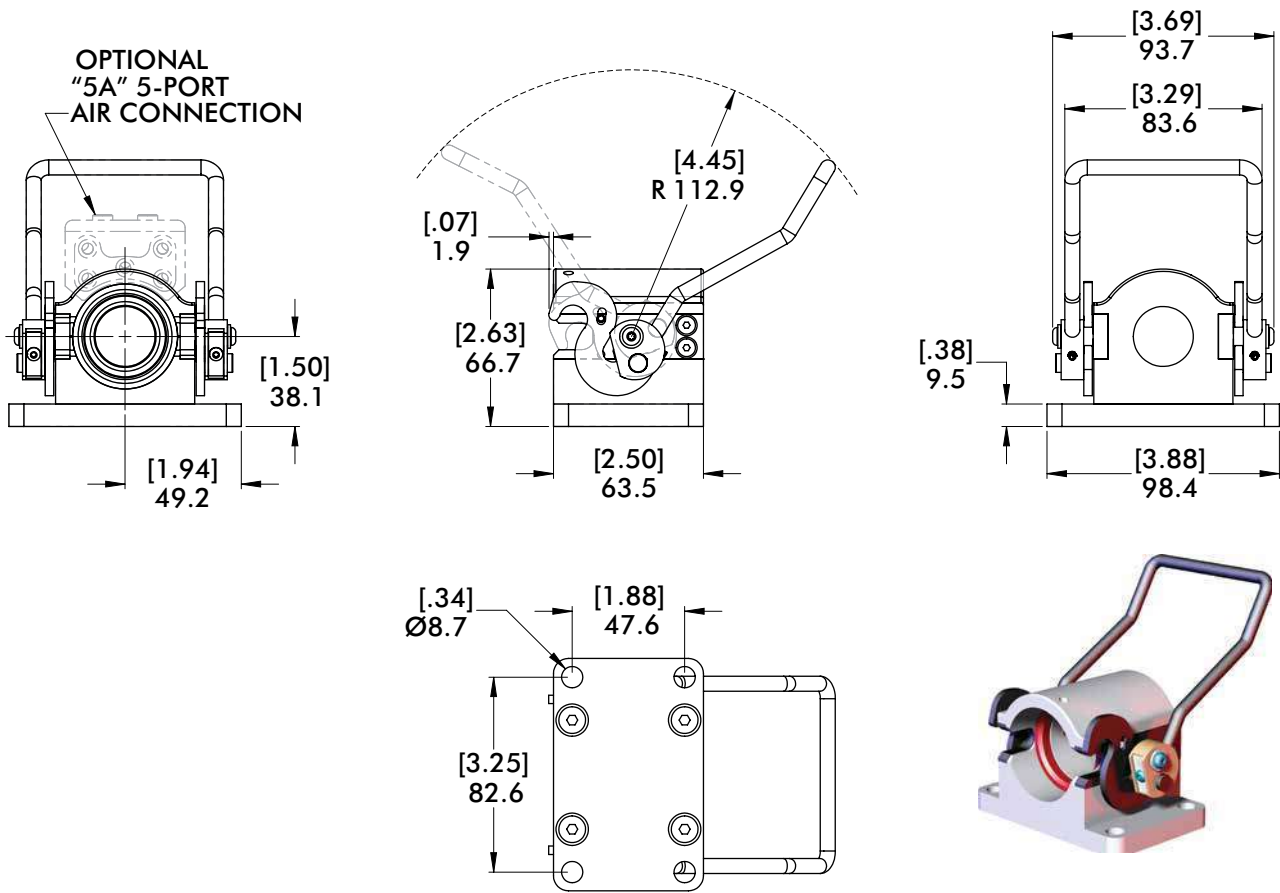
Body: Aluminum
Knuckles: Brass
Handle and Hooks: Steel
Inserts: Urethane

Weight:
0.82 kg [1.8 lb]

Features:

- 47.6mm x 82.6mm [1.88 in. x 3.25 in.] Base Mounting.
- Steel handle actuation allows quick and accurate installation, pulling the bayonet into a fixed position within the housing. This action also engages optional air and electric connectors
- Internal urethane rings eliminate vibration and seat the bayonet securely

Dimensions



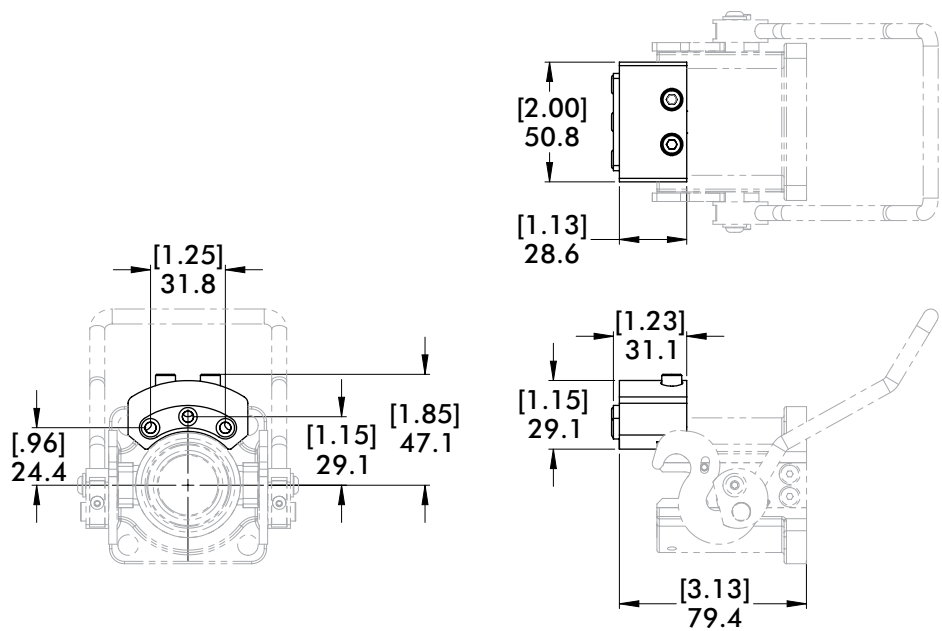
How To Order

	Model	Mounting	Air Port Connection	Electrical Connection
CPI	RDN-10	1B	4AS	5E
	"RDN-10" Ø25mm/1.00" Quick Disconnect Housing	"1B" Base Type Mounting	"A" (3-Port Connector) "5A" (5-Port Connector) "4AS" (4-Port Connector) (Leave blank for No Options)	"5E" (5-Pin Connector) (Only available for "4AS" Option)

AIR MANIFOLDS

Manual Tool Changers | RDN-10 Disconnect Series | Dimensions

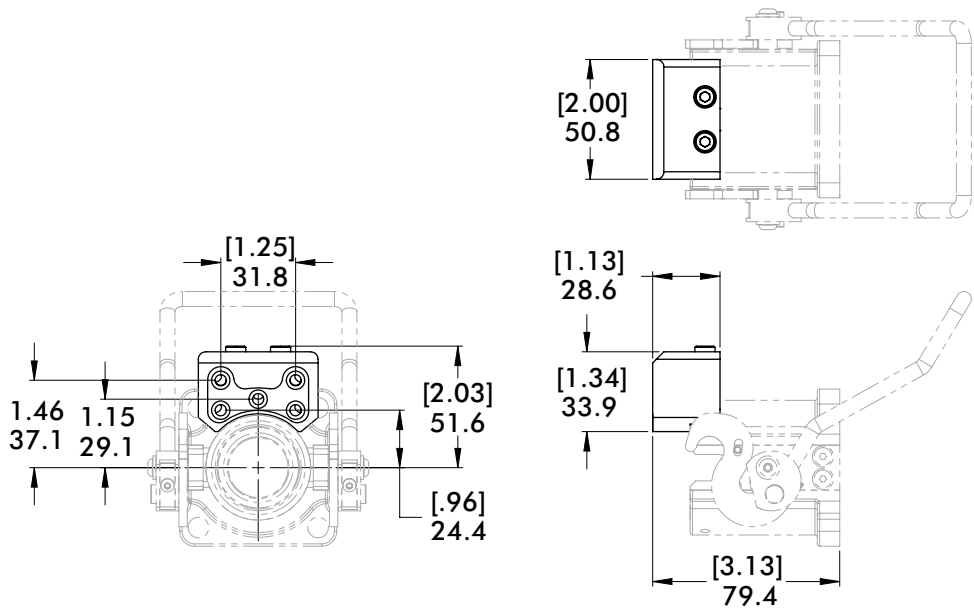
1A 3-Port Air Connection



REPLACEMENT PART

RDN-10-8

5A 5-Port Air Connection



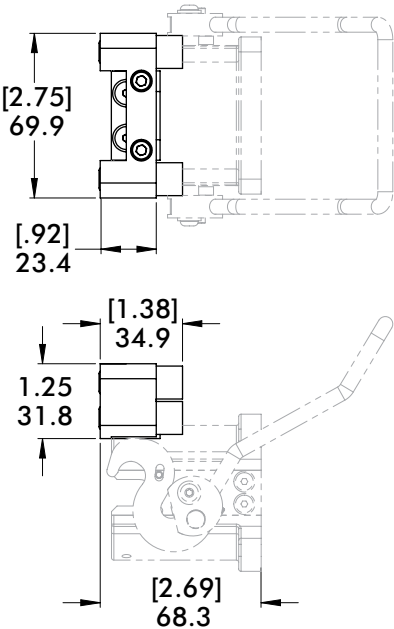
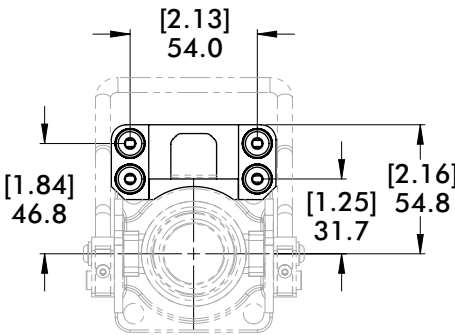
REPLACEMENT PART

RDN-10-9

AIR MANIFOLDS WITH OR WITHOUT ELECTRICAL CONNECTIONS

Manual Tool Changers | RDN-10 Disconnect Series | Dimensions

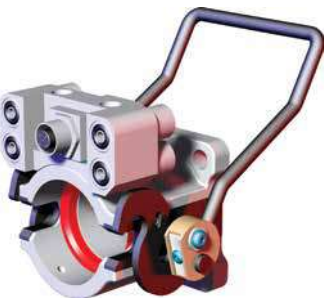
4AS 4-Port Air Connection with Shutoff



REPLACEMENT PART
CPI-RDN-10-4AS

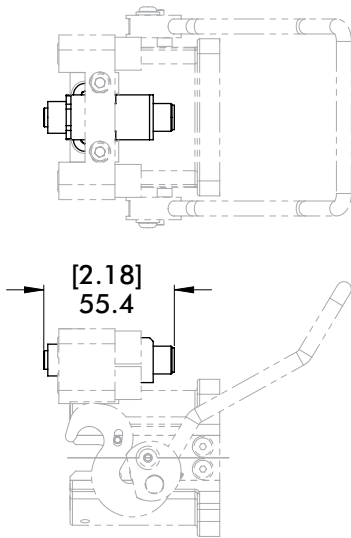
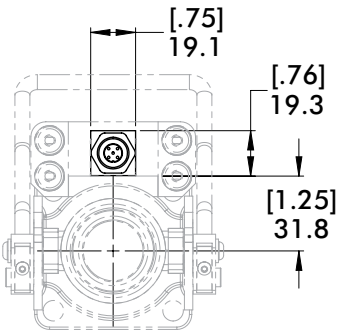
Air fittings
(4) Needed
RDN-AS-U18

5E 5-Pin Micro Electric Connection



See Page 17 for
Pin Configuration

REPLACEMENT PART
CPI-RDH-F5S-5MCM



RDC-10/25 SERIES BAYONETS

Manual Tool Changers | 25mm or 1.0" Booms | Product Overview

Features:

- Used in conjunction with the Quick Disconnect Housing to provide efficient mode of changing tools manually.
- (2) Hardened alignment pins allows quick and accurate installation into the bayonet.

Specifications:

Max. Static Product Load:

47 N*m [35 ft-lb]

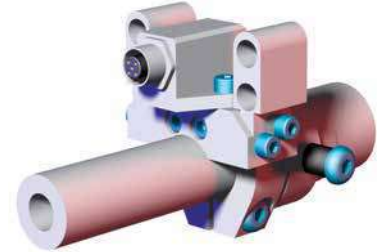
Material:

Body: Aluminum

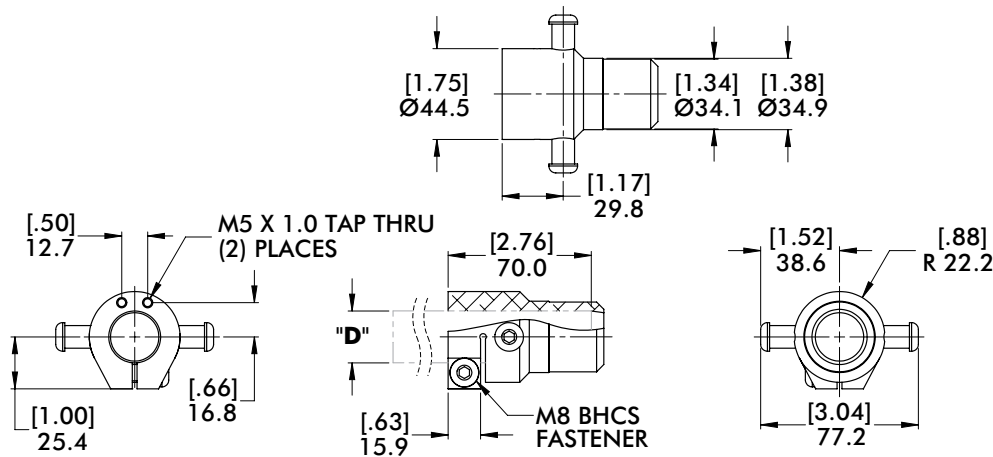
Pins: Steel

Weight:

0.23 kg [0.5 lb]



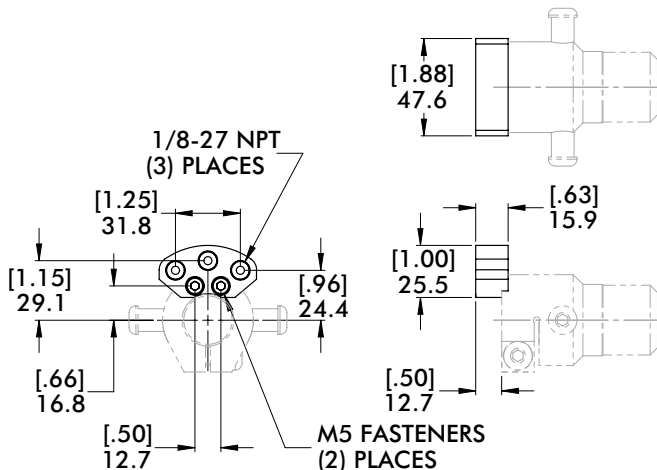
Dimensions



How To Order

Model	Boom/Tube (Ø) "D"	Air Port Connection	Electrical Connection
CPI — RDC —	10 —	4AS —	5E
"RDC" Quick Disconnect Bayonet	"10" 1.00"(in) "25M" 25mm	"1" "1A" "5A" "4AS" "1-4AS"	"5E" (5-Pin Connector) (Only available for "4AS or 1-4AS" Options)
		No Options (3-Port Connector) (5-Port Connector) (4-Port Connector-Imperial Only) (4-Port Connector-Metric Only)	

1A 3-Port Air Connection



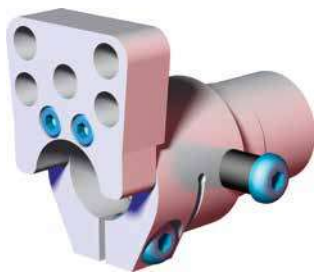
REPLACEMENT PART

RDC-10-3

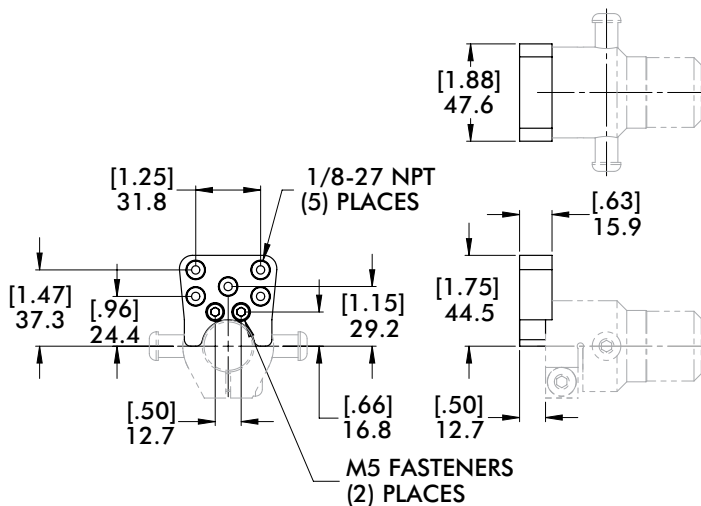
AIR MANIFOLDS WITH OR WITHOUT ELECTRICAL CONNECTIONS

Manual Tool Changers | RDC-10/25 Series Bayonets | Dimensions

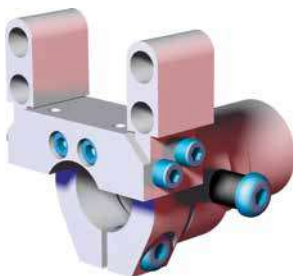
5A 5-Port Air Connection



REPLACEMENT PART
RDC-10-5

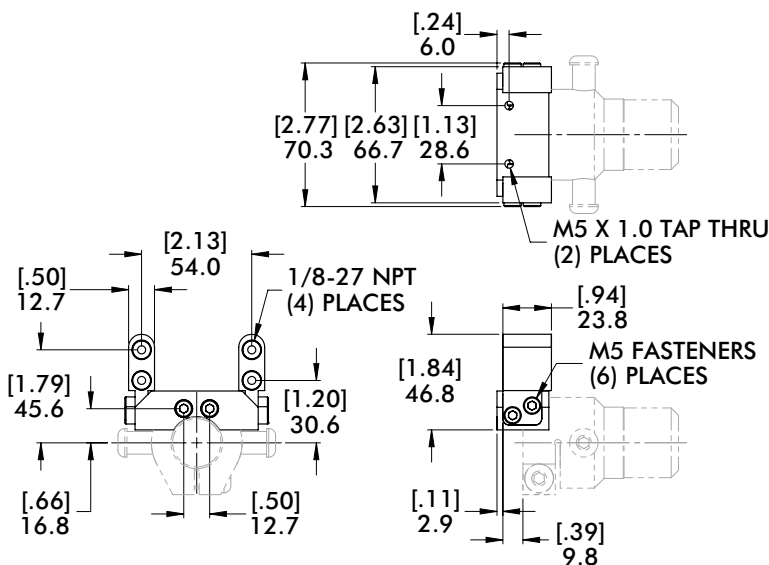


4AS 4-Port Air Connection with Shutoff

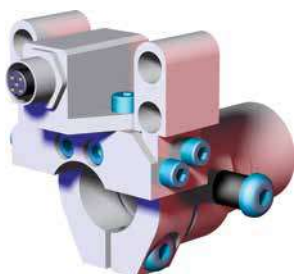


(2) Required

REPLACEMENT PART
RDC-10-4

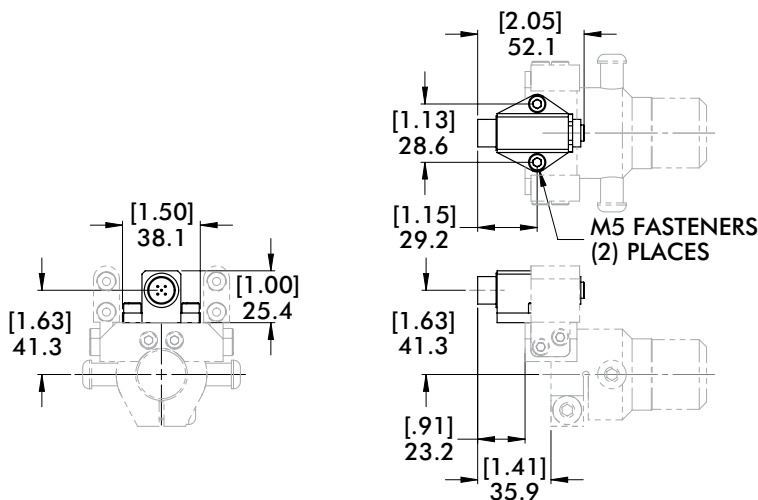


5E 5-Pin Micro Electric Connection



See Page 23 for
Pin Configuration

REPLACEMENT PART
CPI-RDB-M5P-5MCF



RDN-40 DISCONNECT HOUSINGS

Manual Tool Changers | Flange Style Housing for RDC-40/150 Series Bayonets | Product Overview

Features:

- 60.3mm [2.38 in.] Sq. Flange Mntg.
- Steel handle actuation allows quick and accurate installation, pulling the bayonet into a fixed position within the housing. This action also engages optional air and electric connectors.
- Internal urethane rings eliminate vibration and seat the bayonet securely.

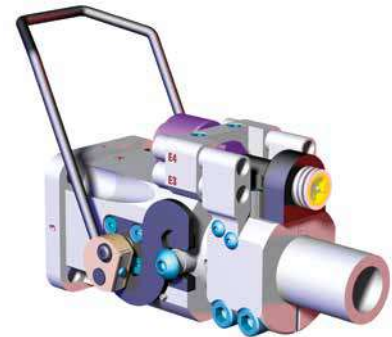
Specifications:

Max. Static Product Load:
305 N*m [225 ft-lb]

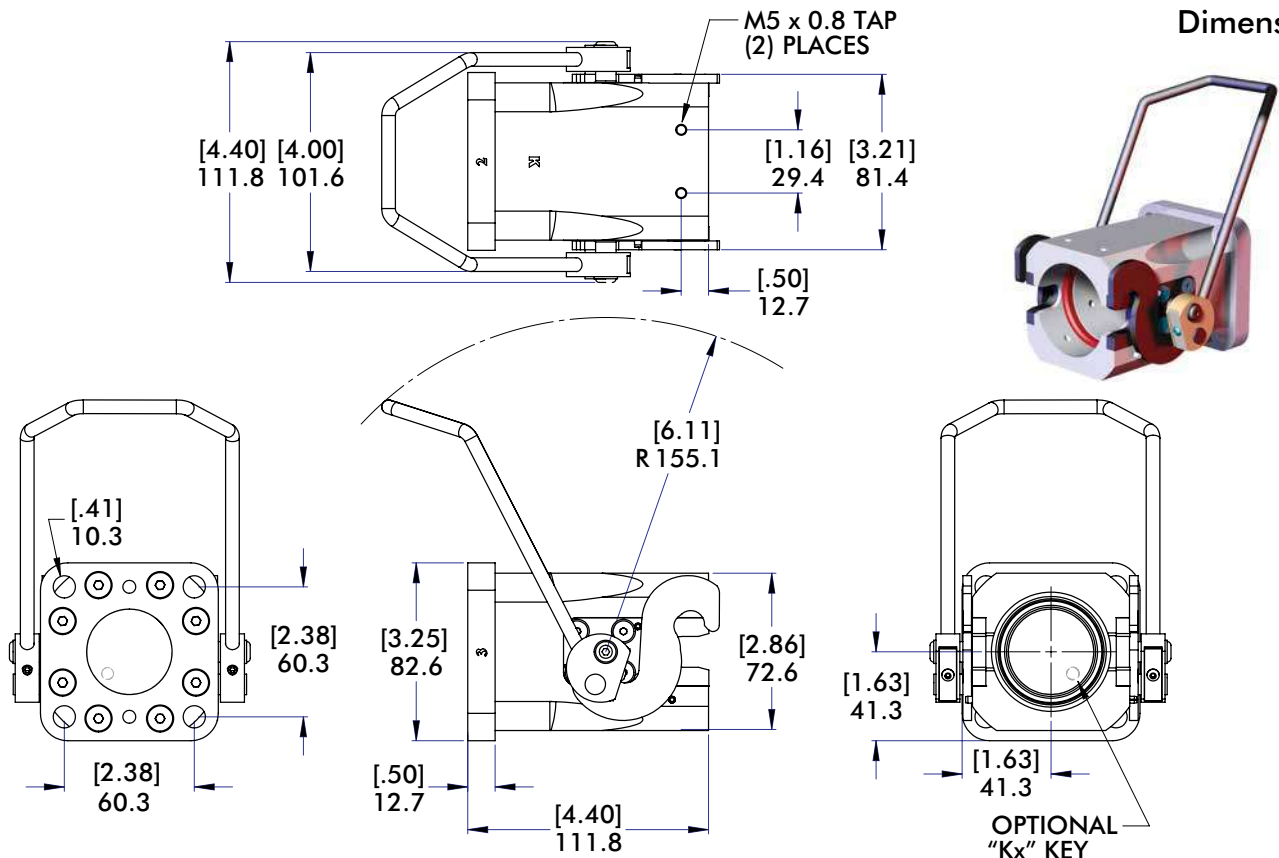
Material:

Body: Aluminum
Knuckles: Brass
Handle and Hooks: Steel
Inserts: Urethane

Weight:
1.5 kg [3.3 lb]



Dimensions



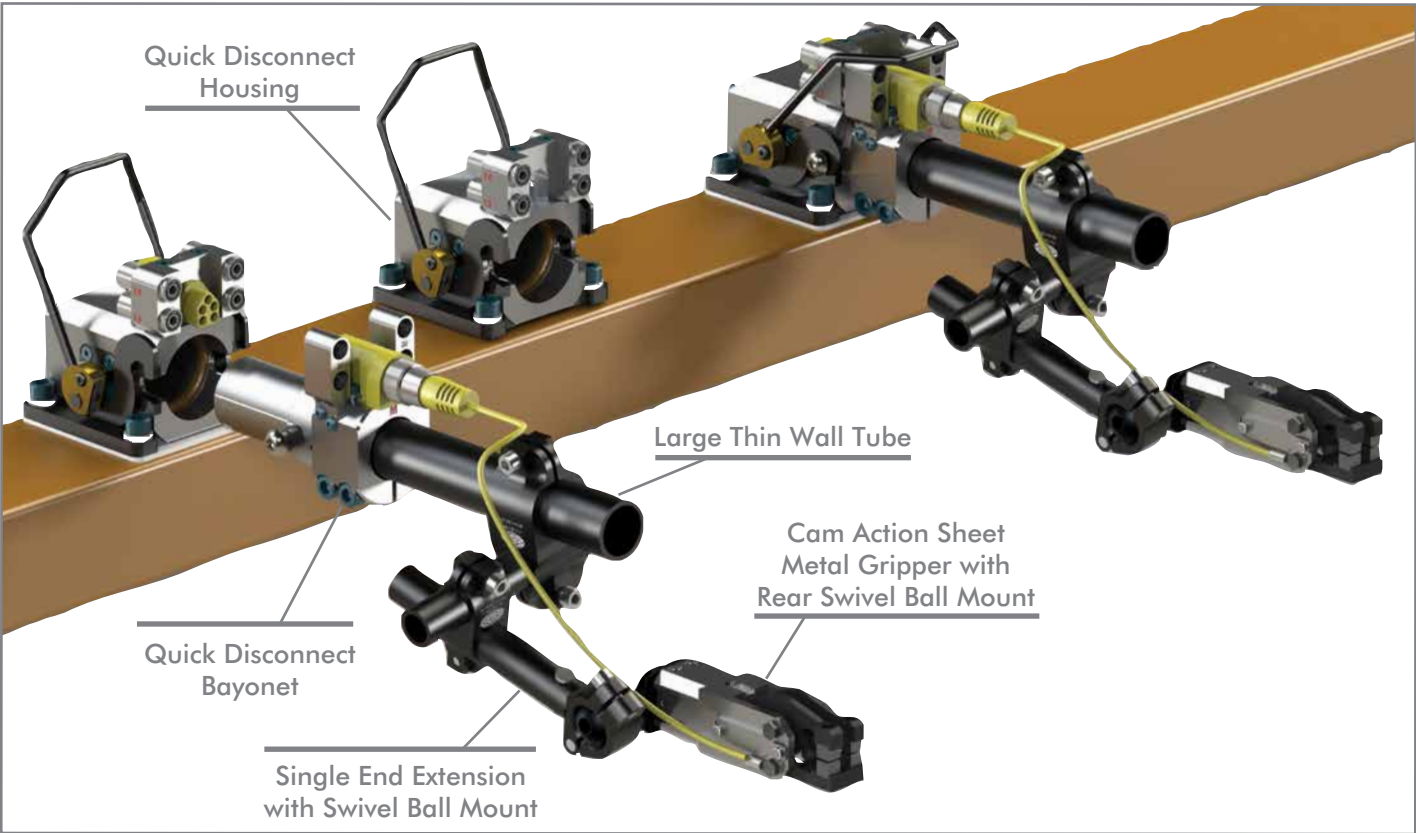
How To Order

Add for
"E4" or "E6"
Air Port
Connection
Only

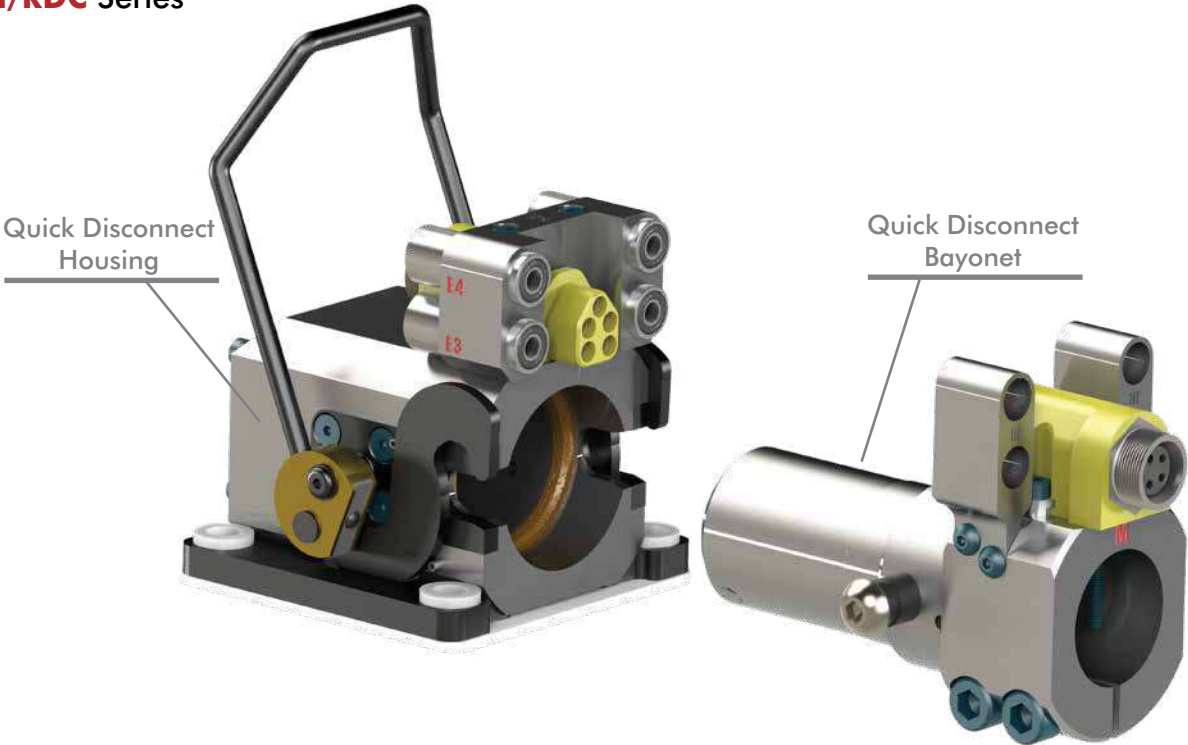
Model	Mounting	Air Port Connection	Key Position	Electrical Connection	
CPI — RDN-40	— 1F	— S4	— K2	— MC	— HF
 "RDN-40" Ø40mm/1.50" Quick Disconnect Housing	 "1F" Flange Type Mounting	 "S4" (4-Port Internal) "E4" (4-Port External) "E6" (6-Port External) "SE4" (4-Port Int & Ext) (Leave blank for No Options)	 "K1 (1-4)" "VWK (1-16)" (Leave blank for No Options)	 "MC" (Micro 5-Pin) "MN" (Mini 3-Pin) (Leave blank for No Options)	

RDN-40 BASE MOUNT DISCONNECT HOUSINGS

Manual Tool Changers | Tri-Axis Rail Tooling Example



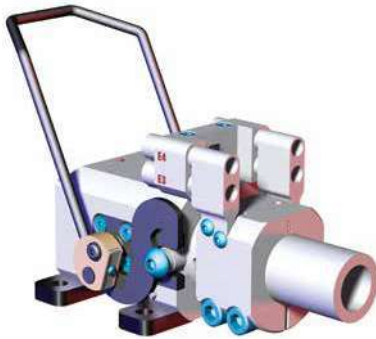
RDN/RDC Series



Model Number	Description
CPI-RDN-40-JB-E4-5MNM-HF-INS	Quick Disconnect Housing with 4-Port High Flow Air, 5-Pin Electric, Insulation
CPI-RDC-15-E4-5MNF-HF	Quick Disconnect Bayonet with 4-Port High Flow Air, 5-Pin Electric

RDN-40 DISCONNECT HOUSINGS

Manual Tool Changers | Base Mount Housing for RDC-40/150 Series Bayonets | Product Overview



Specifications:

Max. Static Product Load:
305 N*m [225 ft-lb]

Material:

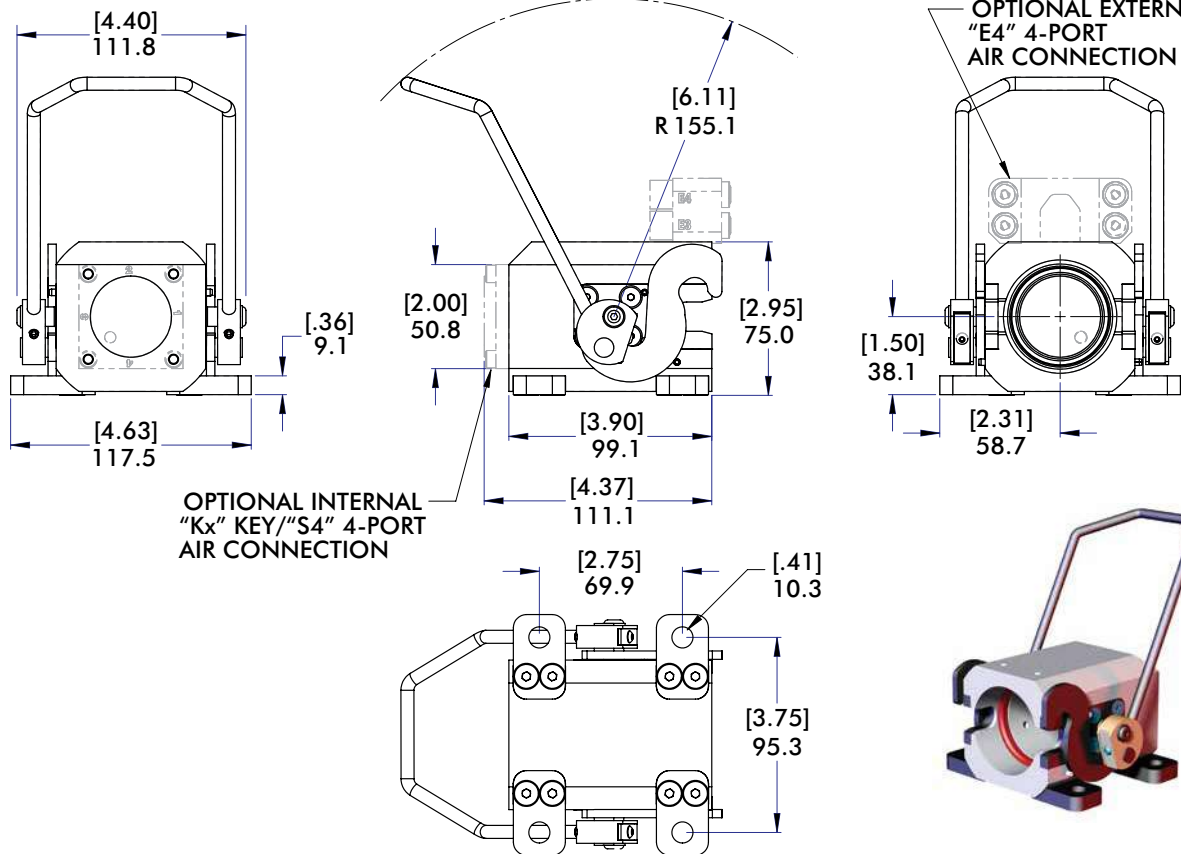
Body: Aluminum
Knuckles: Brass
Handle and Hooks: Steel
Inserts: Urethane

Weight:
1.4 kg [3.1 lb]

Features:

- 70mm x 95.3mm [2.75 in. x 3.75 in.] Base Mounting.
- Steel handle actuation allows quick and accurate installation, pulling the bayonet into a fixed position within the housing. This action also engages optional air and electric connectors.
- Internal urethane rings eliminate vibration and seat the bayonet securely.

Dimensions, How To Order



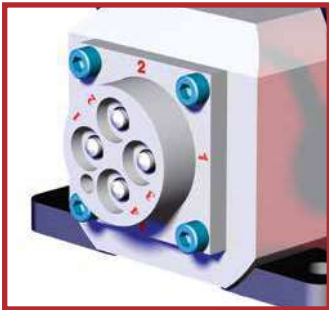
How To Order

Model	Mounting	Air Port Connection	Key Position	Electrical Connection	
CPI — RDN-40 —	1B —	S4 —	K2 —	MC —	HF
"RDN-40" Ø40mm/1.50" Quick Disconnect Housing	"1B" Base Type Mounting	"S4" "E4" "E6" "SE4" (Leave blank for No Options)	"K (1-4)" "VWK (1-16)" (Leave blank for No Options)	"MC" (Micro 5-Pin) "MN" (Mini 3-Pin) (Leave blank for No Options)	Add for "E4" or "E6" Air Port Connection Only

TOOLING ERROR PROOF KEY AND AIR PORTS

Manual Tool Changers | RDN-40 Flange Mount Disconnect Housings | Dimensions

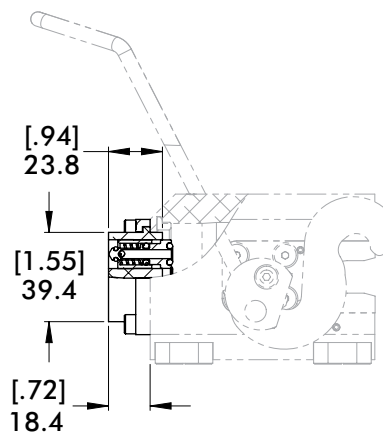
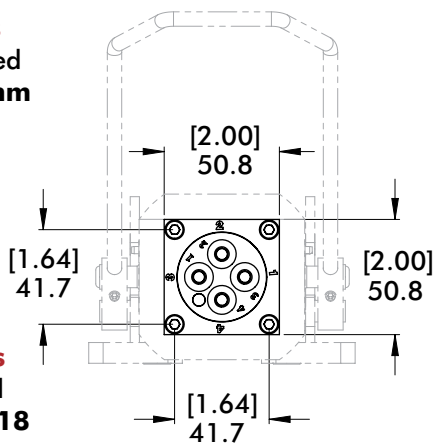
S4 4-Port Internal Air Connection for Base Style Mounting



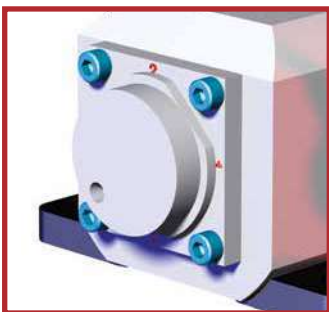
REPLACEMENT PART
RDN-40-10-IAB

Dowels
(1) Needed
M6 x 25mm

Air fittings
(4) Needed
RDN-SAS-U18

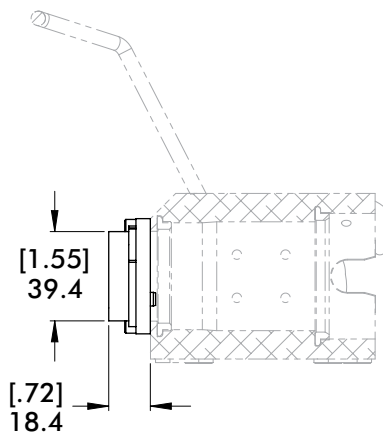
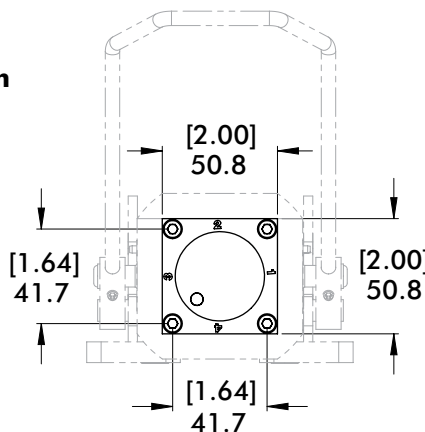


Kx Locating Key for Base Style Mounting



REPLACEMENT PART
RDN-40-10-IKB

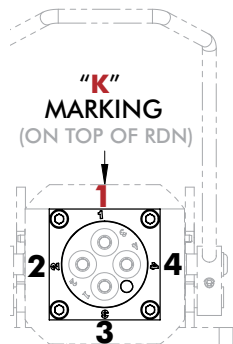
Dowels
(1) Needed
M6 x 25mm



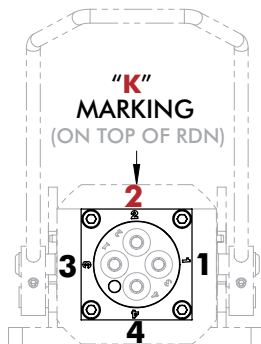
S4 and Kx Internal Key Position for Base Style Mounting



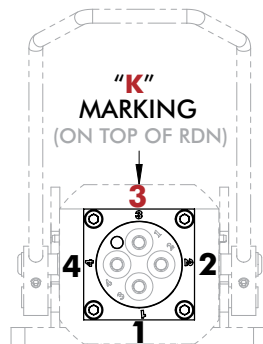
BASE MOUNT RING
(1) Needed
RDN-40-3-MR



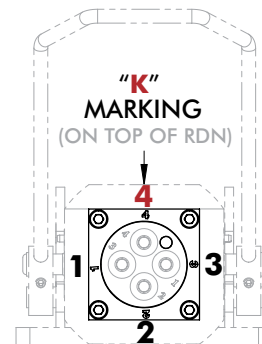
"K1" POSITION



"K2" POSITION



"K3" POSITION

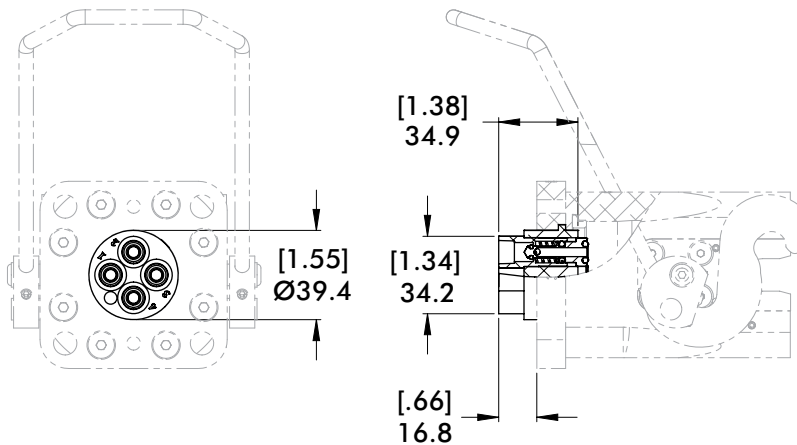


"K4" POSITION

TOOLING ERROR PROOF KEY AND AIR PORTS

Manual Tool Changers | RDN-40 Flange Mount Disconnect Housings | Mounting

S4 4-Port Internal Air Connection for Flange Style Mounting



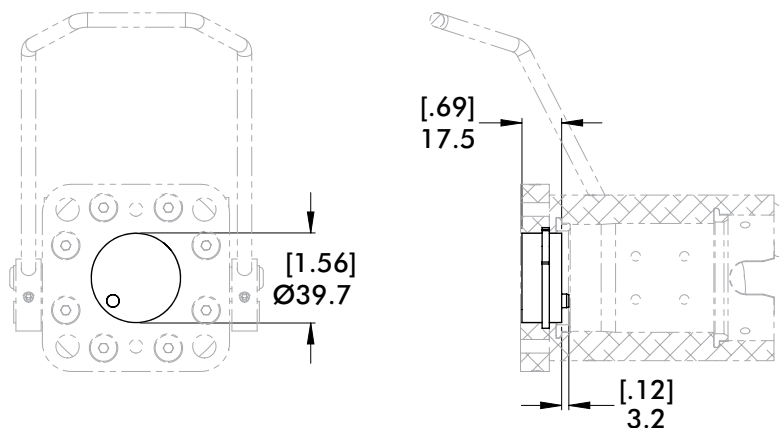
Dowels
(1) Needed
M6 x 25mm

Air fittings
(4) Needed
RDN-AS-U18



REPLACEMENT PART
RDN-40-10-IAB

Kx Locating Key for Flange Style Mounting

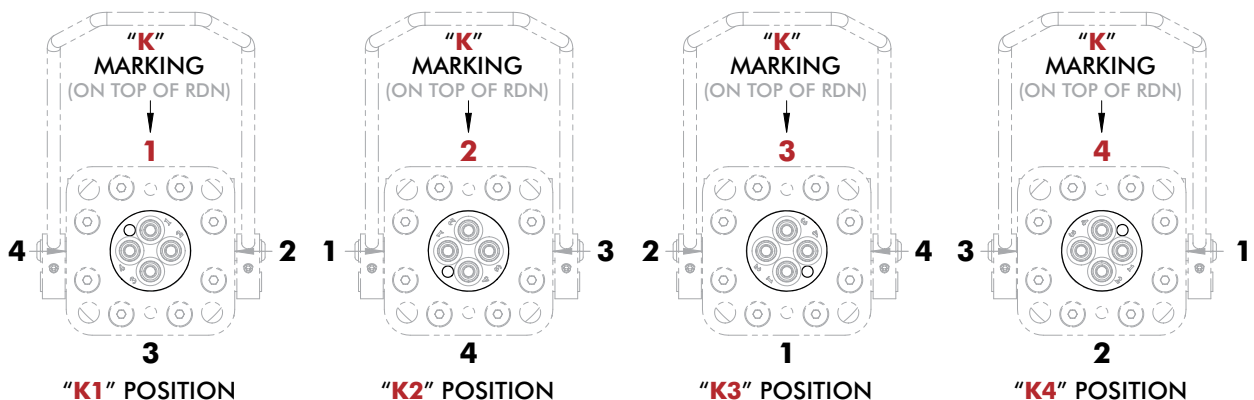
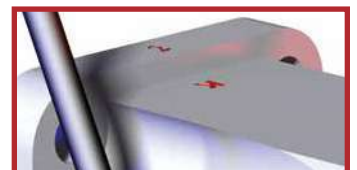


Dowels
(1) Needed
M6 x 25mm



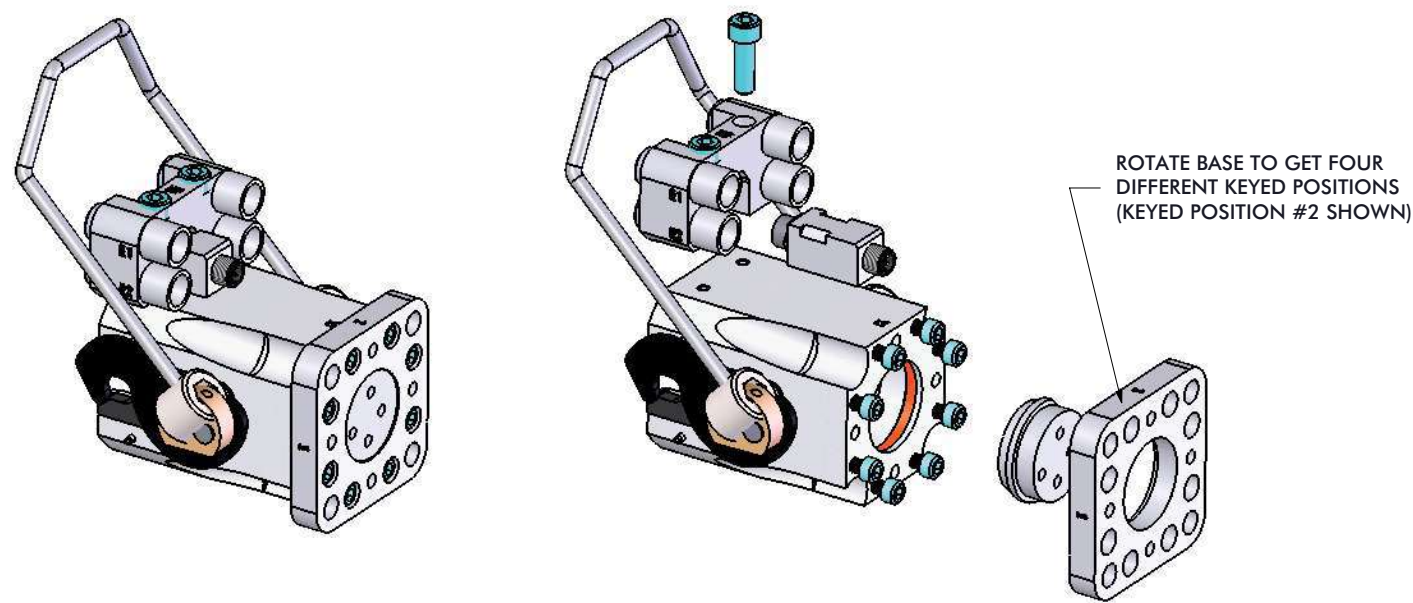
REPLACEMENT PART
RDN-40-10-IKB

S4 and Kx Internal Key Position for Flange Style Mounting

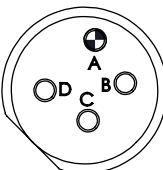
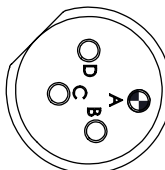
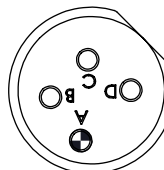
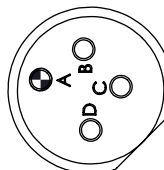
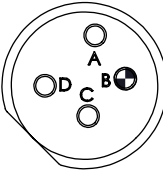
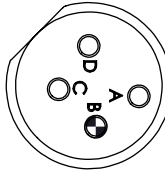
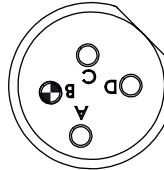
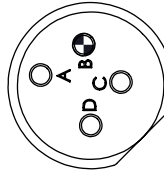
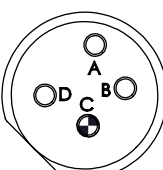
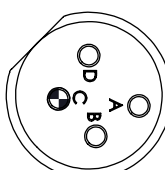
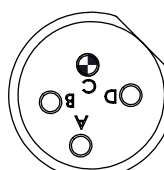
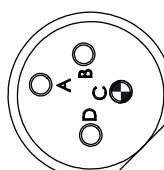
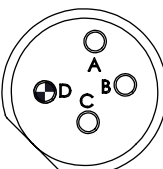
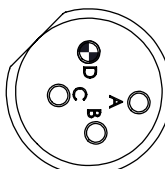
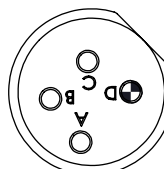
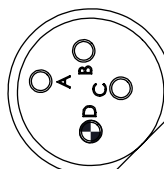


TOOLING ERROR PROOF KEY POSITIONS

Manual Tool Changers | Key Position Callout Chart



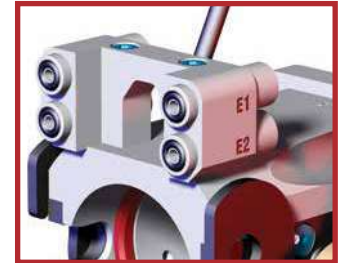
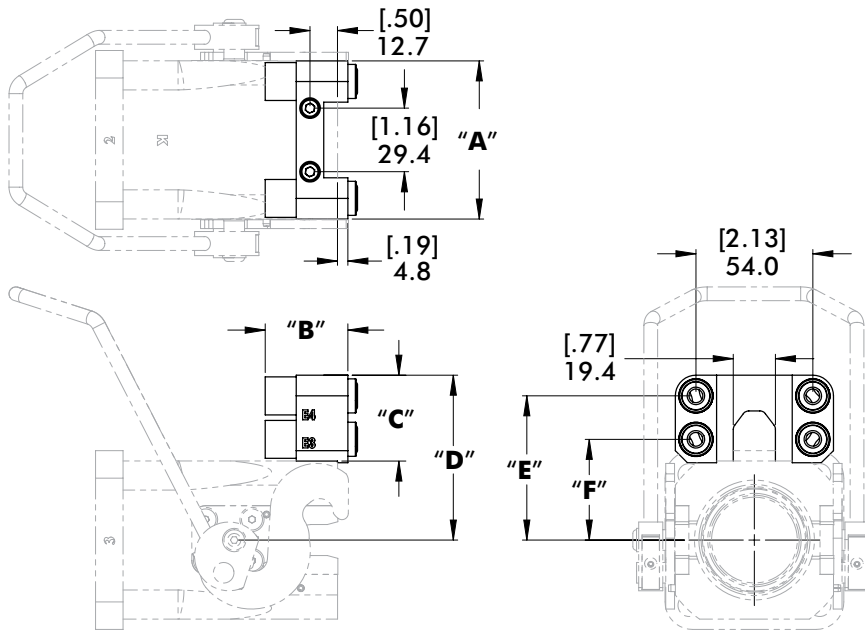
VIEWED FROM FRONT OF HOUSING

	POSITION #1	POSITION #2	POSITION #3	POSITION #4
DOWEL IN HOLE A	 VWK1	 VWK5	 VWK9	 VWK13
DOWEL IN HOLE B	 VWK2	 VWK6	 VWK10	 VWK14
DOWEL IN HOLE C	 VWK3	 VWK7	 VWK11	 VWK15
DOWEL IN HOLE D	 VWK4	 VWK8	 VWK12	 VWK16

AIR PORTS

Manual Tool Changers | RDN-40 Series Disconnect Housing | Dimensions

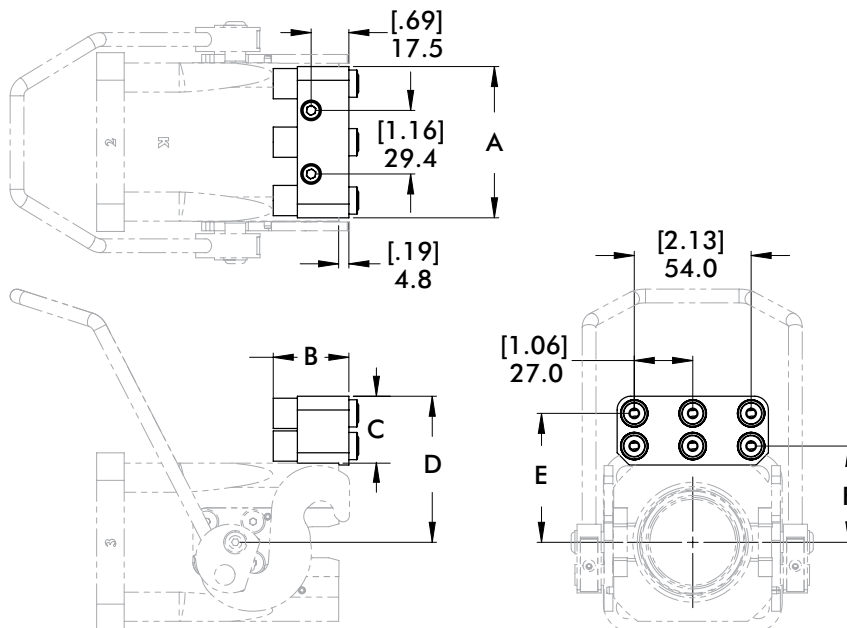
E4 4-Port External Air Connection



Air fittings
(4) Included
RDN-AS-U18-Standard
RDN-AS-U14-High Flow

ORDER OPTION	REPLACEMENT PART	"A"	"B"	"C"	"D"	"E"	"F"	WEIGHT
"E4" (Standard High Flow)	CPI-RDN-40-4AS-HF	[2.88] 73.0	[1.50] 38.1	[1.56] 39.6	[3.00] 76.1	[2.62] 66.6	[1.83] 46.5	[0.38 lb] 0.23 kg
(Replacement for "E4" Legacy Applications only)	CPI-RDN-40-4AS	[2.75] 69.9	[1.38] 34.9	[1.22] 31.0	[2.66] 67.5	[2.34] 59.5	[1.75] 44.4	[0.23 lb] 0.10 kg

E6 6-Port External Air Connection



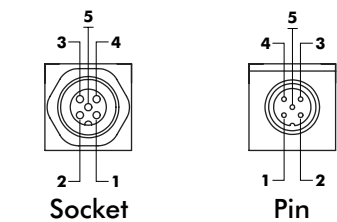
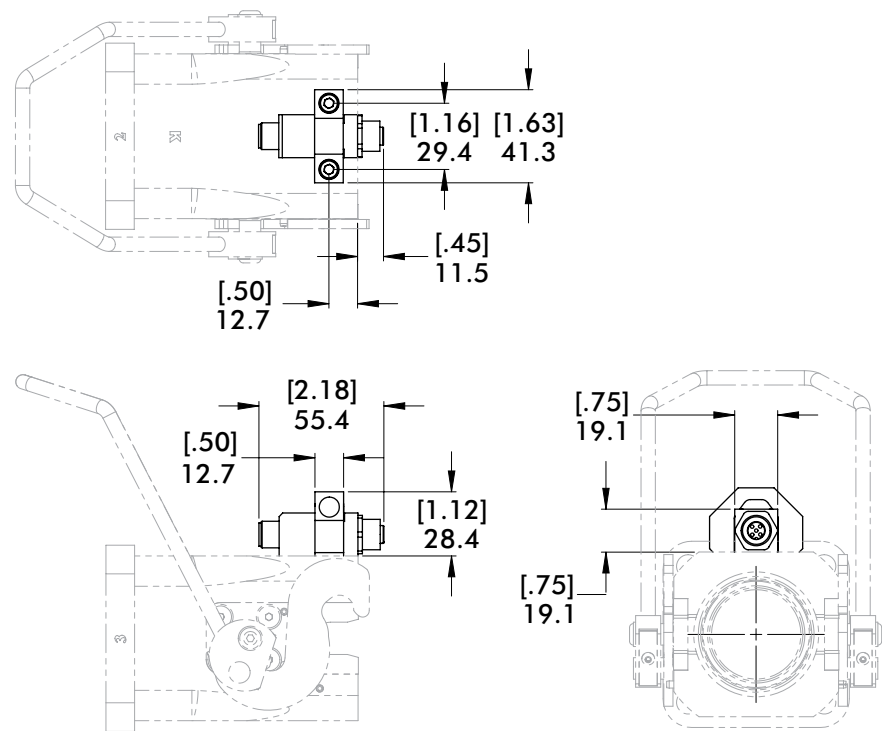
Air fittings
(6) Included
RDN-AS-U18-Standard
RDN-AS-U14-High Flow

ORDER OPTION	REPLACEMENT PART	"A"	"B"	"C"	"D"	"E"	"F"	WEIGHT
"E6" (Standard High Flow)	CPI-RDN-40-10-6P-HF	[3.00] 76.2	[1.5] 38.1	[1.59] 40.5	[3.03] 76.9	[2.69] 68.3	[1.87] 47.5	[0.54 lb] 0.25 kg
(Replacement for "E6" Legacy Applications only)	RDN-40-10-6AS	[2.75] 69.9	[1.38] 34.9	[1.22] 31	[2.66] 67.5	[2.43] 59.5	[1.75] 44.4	[0.37 lb] 0.17 kg

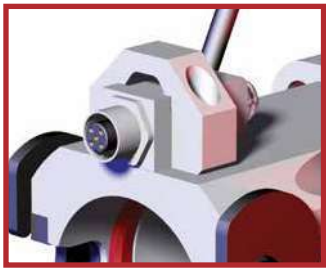
ELECTRICAL CONNECTIONS

Manual Tool Changers | RDN-40 Series Disconnect Housings | Dimensions

MC 5-Pin Micro Electric Connection

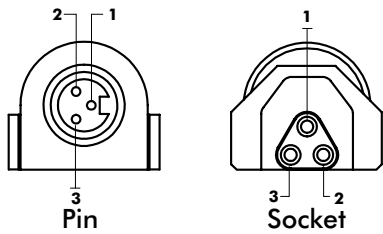
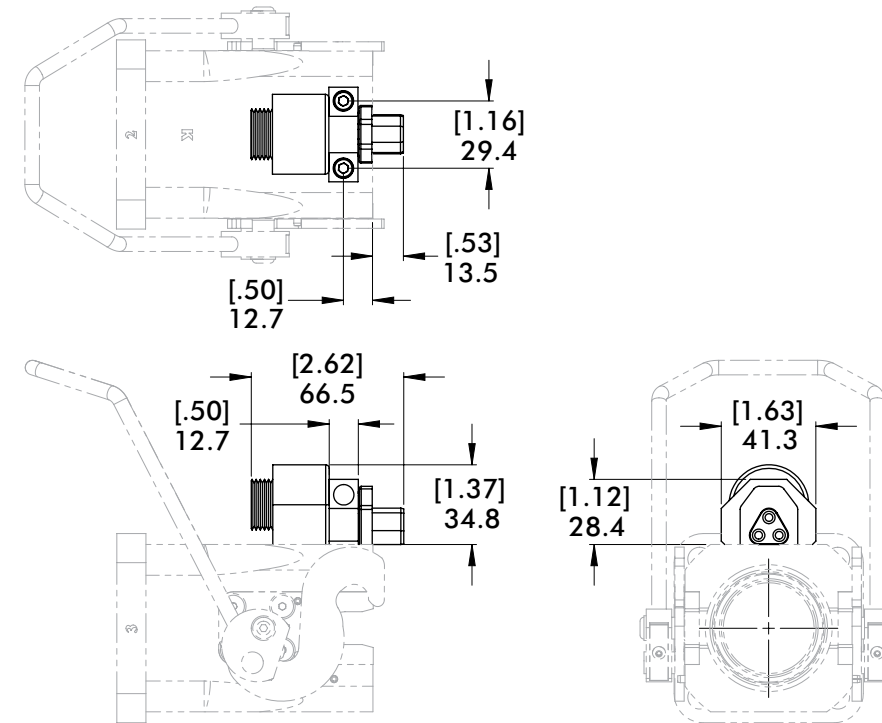


SOCKET #1	PIN #1
SOCKET #2	PIN #2
SOCKET #3	PIN #3
SOCKET #4	PIN #4
SOCKET #5	PIN #5

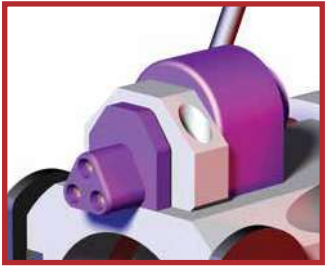


Part Number	
Plug & Strap	CPI-RDH-F5S-5MCM
Plug	RDH-F5S-5MCM
Strap	540-22005

MN 3-Pin Mini Electric Connection



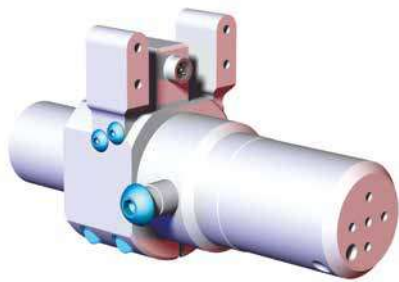
SOCKET #1	PIN #1
SOCKET #2	PIN #2
SOCKET #3	PIN #3



REPLACEMENT PART
CPI-TTH-F3S-3B3

RDC SERIES BAYONET

Manual Tool Changers | 40mm / 1.50" Diameter Booms | Product Overview



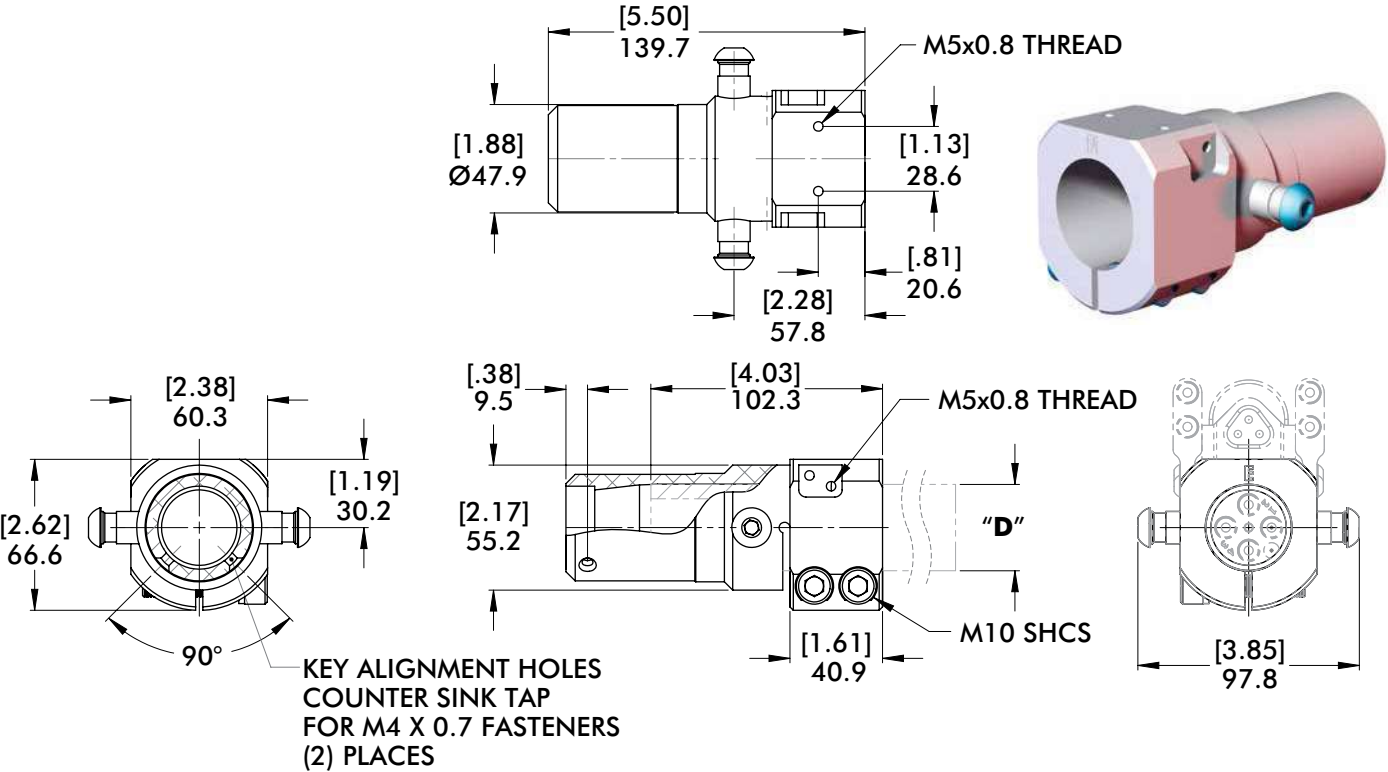
Features:

- Used in conjunction with the Quick Disconnect Housing to provide efficient mode of changing tools manually.
- (2) Hardened alignment pins allows quick and accurate installation into the housing.
- Optional internal key positioning prevents bayonet from being inserted in the wrong orientation.

Specifications:

Max. Static Product Load:
305 N*m [225 ft-lb]
Material:
Body: Aluminum
Pins: Steel
Weight:
0.69 kg [3.5 lb]

Dimensions



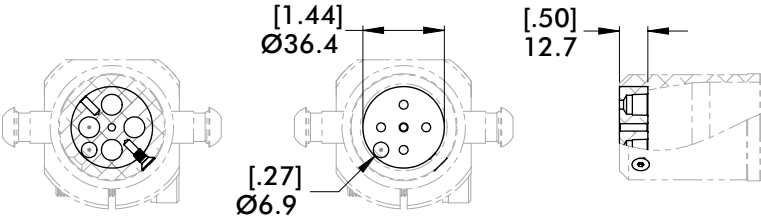
How To Order

How To Order						
CPI	Model	Boom/Tube (Ø) "D"	Air Port Connection	Key Position	Electrical Connection	Add for "E4" or "E6" Air Port Connection Only
	RDC	40	S4	K1	MC	HF
	"RDC" Quick Disconnect Bayonet	"1510" 1.00" (in) "15" 1.50" (in) "40" 40mm	"S4" (4-Port Internal) "E4" (4-Port External) "E6" (6-Port External) "SE4" (4-Port Int & Ext)	"K (1-4)" "VWK (1-16)" (Leave blank for No Options)	"MC" (Micro 5-Pin) "MN" (Mini 3-Pin) (Leave blank for No Options)	
		Add "-1" after Boom/Tube (Ø) for No Options	(Leave blank for No Options)			

TOOLING ERROR PROOF KEYS

Manual Tool Changers | RDC-40/150 Series Bayonets | Dimensions

S4 4-Port Internal Air Connection and Kx Locating Key



"S4" 4-Port Internal Air Connection

REPLACEMENT PART

RDC-40-4-IAB

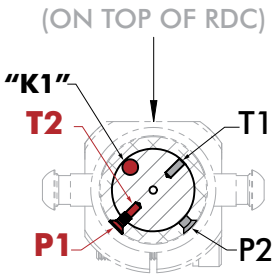


"Kx" Locating Key
(x) Refers to Position

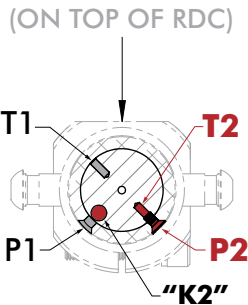
REPLACEMENT PART

RDC-40-4-IKB

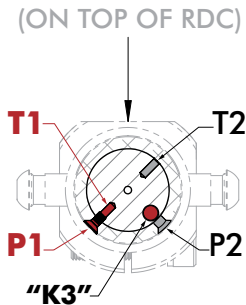
S4 and Kx Internal Key Position



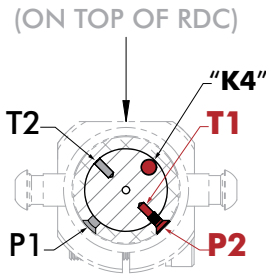
"K1" POSITION
FASTENER IN
(P1/T2)



"K2" POSITION
FASTENER IN
(P2/T2)



"K3" POSITION
FASTENER IN
(P1/T1)



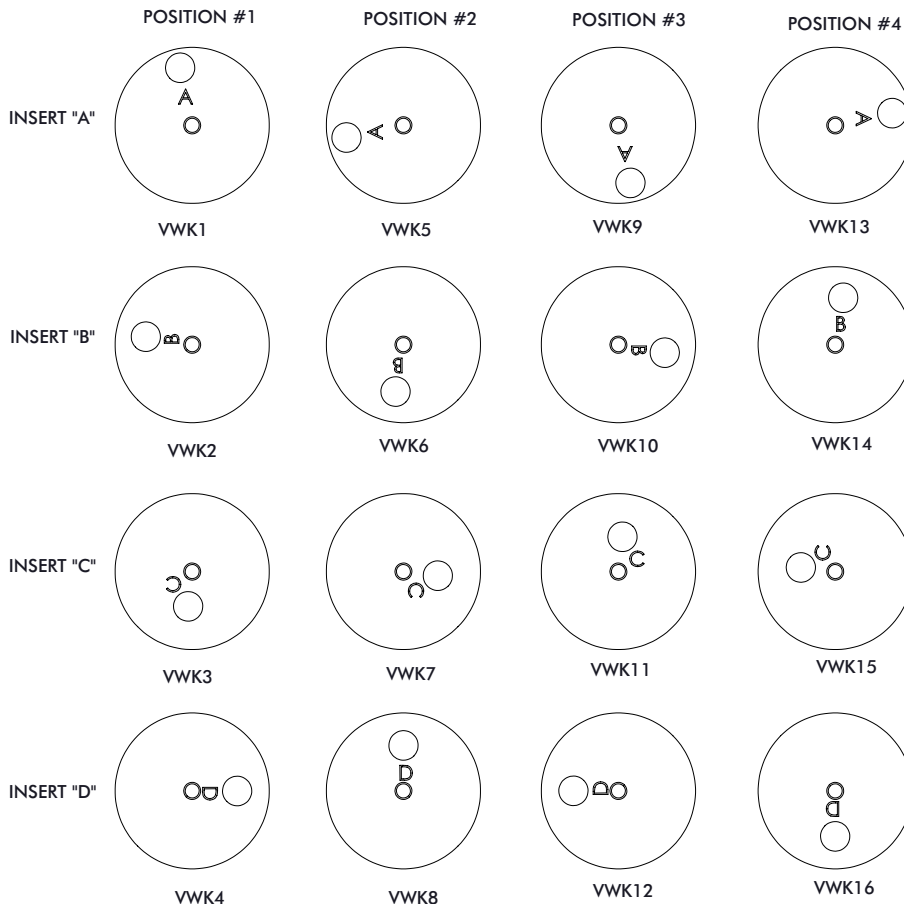
"K4" POSITION
FASTENER IN
(P2/T1)



TOOLING ERROR PROOF KEY POSITIONS

Manual Tool Changers | RDC-40/150 Series Bayonets

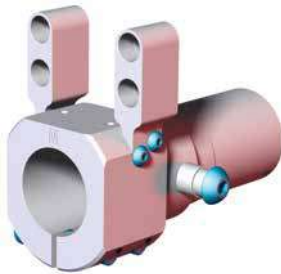
ASSEMBLY #	KEY POSITION #	KEY BLOCK #	INSERT	POSITION
CPI-RDC-40-E4-VWK1-MC-HF	VWK1	RDC-40-4-IKB-16-KA1-4	A	1
CPI-RDC-40-E4-VWK2-MC-HF	VWK2	RDC-40-4-IKB-16-KB1-4	B	1
CPI-RDC-40-E4-VWK3-MC-HF	VWK3	RDC-40-4-IKB-16-KC1-4	C	1
CPI-RDC-40-E4-VWK4-MC-HF	VWK4	RDC-40-4-IKB-16-KD1-4	D	1
CPI-RDC-40-E4-VWK5-MC-HF	VWK5	RDC-40-4-IKB-16-KA1-4	A	2
CPI-RDC-40-E4-VWK6-MC-HF	VWK6	RDC-40-4-IKB-16-KB1-4	B	2
CPI-RDC-40-E4-VWK7-MC-HF	VWK7	RDC-40-4-IKB-16-KC1-4	C	2
CPI-RDC-40-E4-VWK8-MC-HF	VWK8	RDC-40-4-IKB-16-KD1-4	D	2
CPI-RDC-40-E4-VWK9-MC-HF	VWK9	RDC-40-4-IKB-16-KA1-4	A	3
CPI-RDC-40-E4-VWK10-MC-HF	VWK10	RDC-40-4-IKB-16-KB1-4	B	3
CPI-RDC-40-E4-VWK11-MC-HF	VWK11	RDC-40-4-IKB-16-KC1-4	C	3
CPI-RDC-40-E4-VWK12-MC-HF	VWK12	RDC-40-4-IKB-16-KD1-4	D	3
CPI-RDC-40-E4-VWK13-MC-HF	VWK13	RDC-40-4-IKB-16-KA1-4	A	4
CPI-RDC-40-E4-VWK14-MC-HF	VWK14	RDC-40-4-IKB-16-KB1-4	B	4
CPI-RDC-40-E4-VWK15-MC-HF	VWK15	RDC-40-4-IKB-16-KC1-4	C	4
CPI-RDC-40-E4-VWK16-MC-HF	VWK16	RDC-40-4-IKB-16-KD1-4	D	4



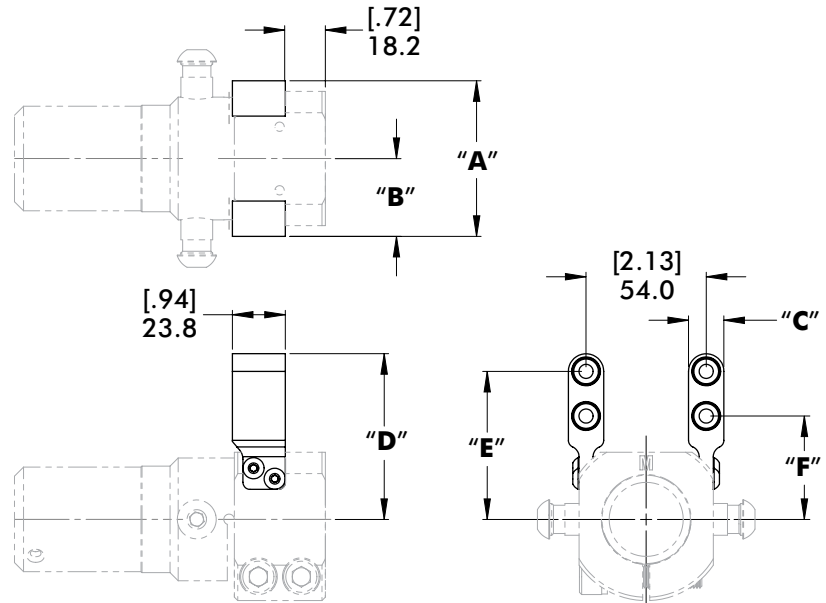
EXTERNAL AIR MANIFOLDS

Manual Tool Changers | RDC-40/150 Series Bayonets | Dimensions

4-Port External Air Connection

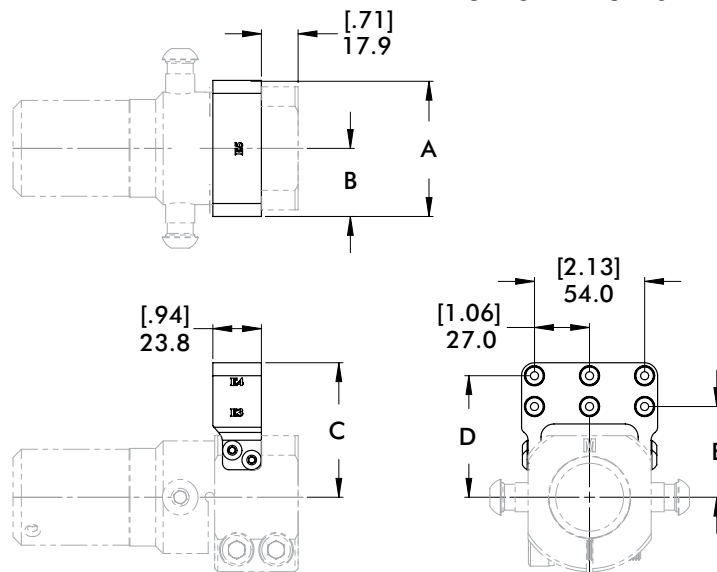
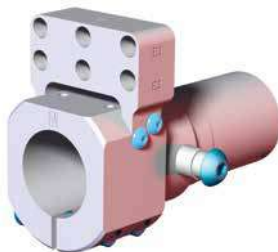


(2) Required



ORDER OPTION	REPLACEMENT PART	"A"	"B"	"C"	"D"	"E"	"F"	WEIGHT
"E4" (Standard High Flow)	CPI-RDC-40-4-HF	[2.75] 69.9	[1.38] 34.9	[1.56] 39.6	[3.00] 76.1	[2.62] 66.6	[1.83] 46.5	[2.90 lb] 1.32 kg
(Replacement for "E4" Legacy Applications only)	CPI-RDC-40-4	[2.63] 66.7	[1.30] 32.9	[1.22] 31.0	[2.66] 67.5	[2.34] 59.5	[1.75] 44.4	[2.89 lb] 1.31 kg

6-Port External Air Connection

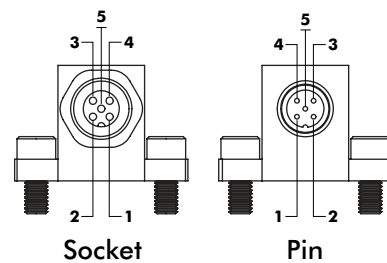
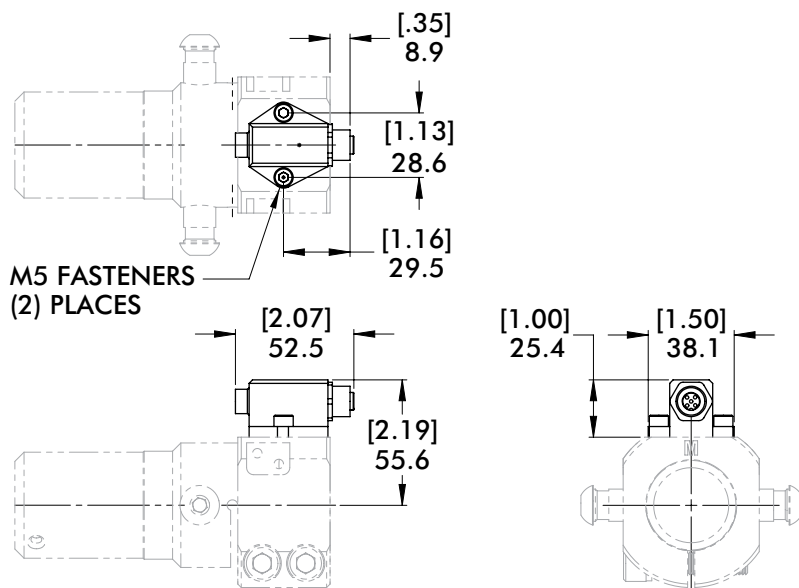


ORDER OPTION	REPLACEMENT PART	"A"	"B"	"C"	"D"	"E"
(Replacement for "E6" Legacy Applications only)	RDC-40-4-6PA	[2.61] 66.3	[1.31] 33.4	[2.59] 65.9	[2.34] 59.6	[1.75] 44.5
"E6" (Standard High Flow)	RDC-40-E6-HF	[2.75] 69.9	[1.38] 34.9	[3.12] 79.2	[2.62] 66.5	[1.83] 46.5

ELECTRICAL CONNECTORS

Manual Tool Changers | RDC-40/150 Series Bayonets | Dimensions

MC 5-Pin Micro Electric Connection



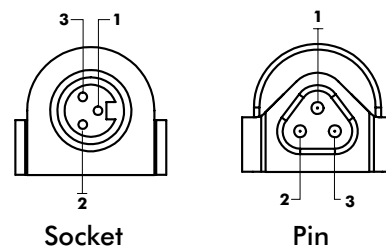
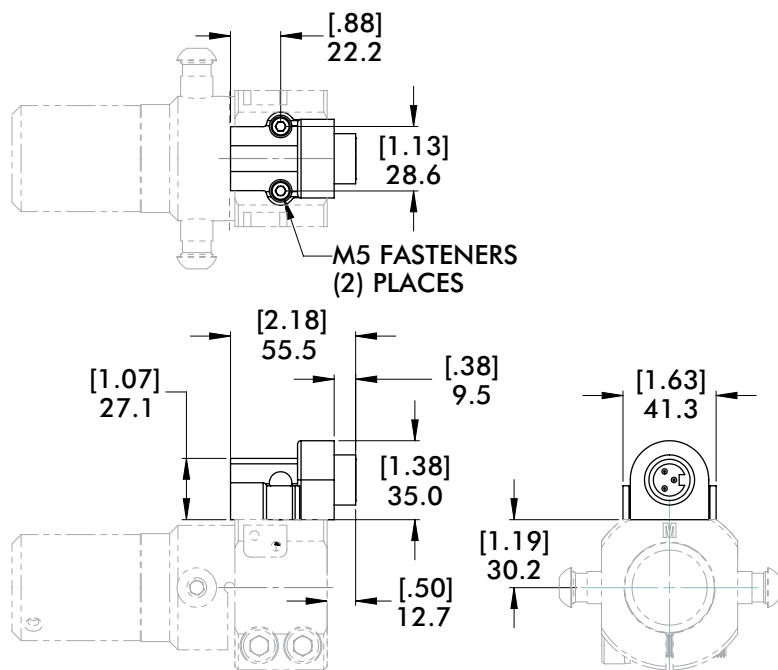
SOCKET #1	—————	PIN #1
SOCKET #2	—————	PIN #2
SOCKET #3	—————	PIN #3
SOCKET #4	—————	PIN #4
SOCKET #5	—————	PIN #5



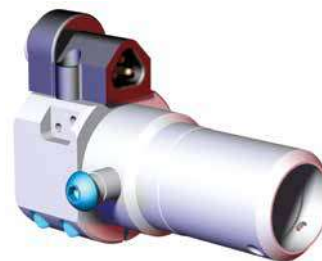
REPLACEMENT PART

CPI-RDB-M5P-5MCF

MN 3-Pin Mini Electric Connection



SOCKET #1 ————— PIN #1
SOCKET #2 ————— PIN #2
SOCKET #3 ————— PIN #3



REPLACEMENT PART

CPI-TTB-M3P-3B3

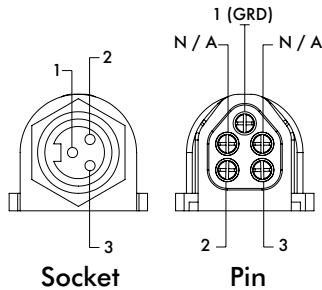
ELECTRICAL CONNECTORS

Manual Tool Changers | RDC-40/150 Series Bayonets | Dimensions

MNF 5-Pin Mini Electric Connection



CPI-RDC-40-M5P-3MNF

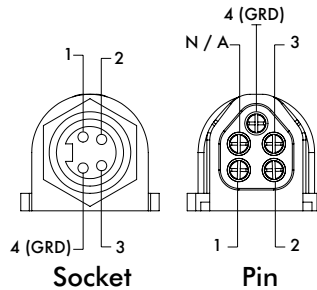


SOCKET #1	GREEN	PIN #1
SOCKET #2	BLACK	PIN #2
SOCKET #3	WHITE	PIN #3
		N / A
		N / A

PLUG COLOR: BLACK

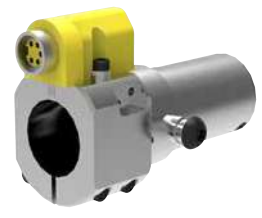


CPI-RDC-40-M5P-4MNF

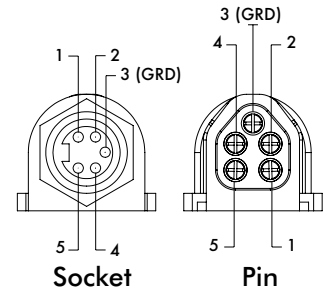


SOCKET #1	BLACK	PIN #1
SOCKET #2	WHITE	PIN #2
SOCKET #3	RED	PIN #3
SOCKET #4	GREEN	PIN #4
		N / A

PLUG COLOR: GREEN

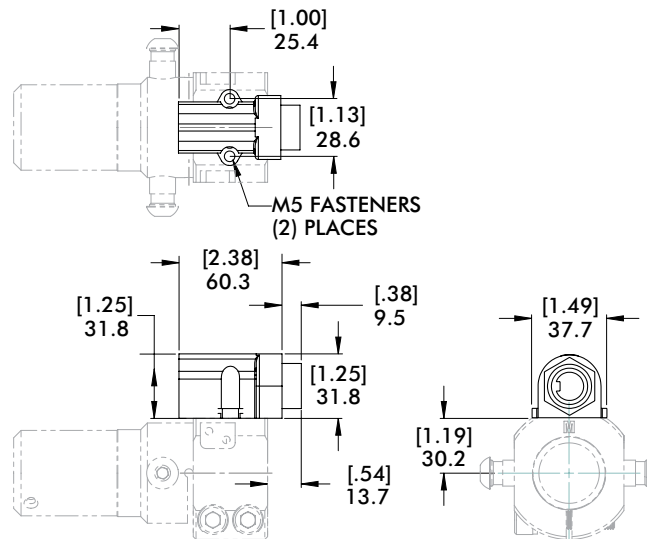


CPI-RDC-40-M5P-5MNF

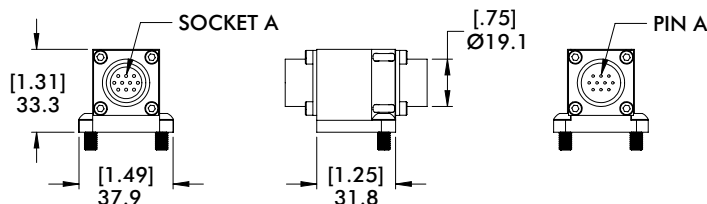
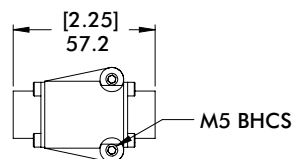


SOCKET #1	WHITE	PIN #1
SOCKET #2	RED	PIN #2
SOCKET #3	GREEN	PIN #3
SOCKET #4	ORANGE	PIN #4
SOCKET #5	BLACK	PIN #5

PLUG COLOR: YELLOW



10-Pin Electric Connection



REPLACEMENT PART

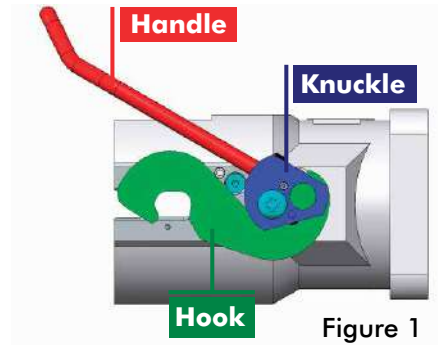
CPI-RDC-40-5-10

RDN-25 SERIES DISCONNECT HOUSING

Manual Tool Changers | Instructions for Inverting the Disconnect Locking Handle

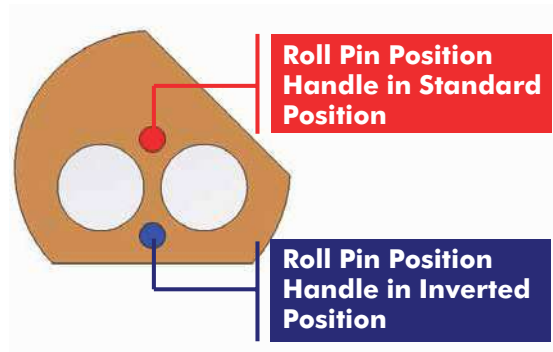


If the handle of the Quick Disconnect Housing interferes with other equipment, it can be inverted and accessed from below the housing. In the inverted position, the hooks and housing remain in the upright position.



1. Loosen the set screw at the base of the handle in each knuckle.
2. Unscrew the button head screw from each knuckle, then remove the handle. (See Figure 1)
3. Slide knuckles and hooks off the main body of the housing. (See Figure 1)
4. Slide hook off each knuckle.
5. Remove the roll pin in each knuckle and insert a 3/16 x 5/16 pin into the hole for the inverted handle position, as shown. (See Figure 2)
6. Rotate each knuckle 180° from previous position and reinstall the hooks. Return the knuckle/hook sub-assembly to the housing.
7. Reinstall handle in the inverted position and tighten set screws. (See Figure 3)

Figure 2 - Housing Knuckle



To order RDN-25 housing with handle in Inverted Position, add "-INV" to the end of order number

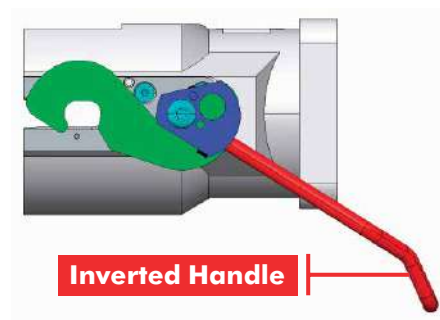
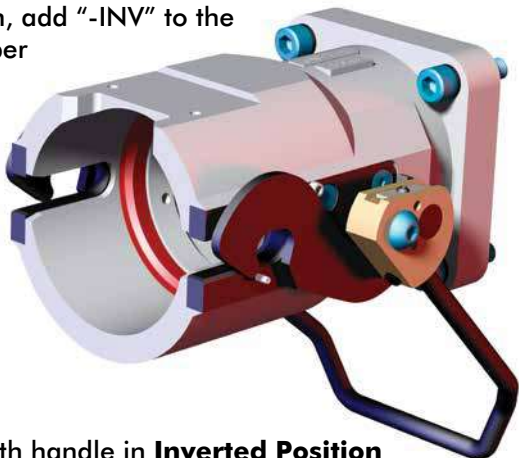


Figure 3

RDN-25 DISCONNECT HOUSING

Manual Tool Changers | RDC-25/60 Series Bayonets | Product Overview

Features:

- 89mm [3.50 in.] Sq. Flange Mtng.
- Steel handle actuation allows quick and accurate installation, pulling the bayonet into a fixed position within the housing. This action also engages optional air and electric connectors.
- Internal urethane rings eliminate vibration and seat the bayonet securely.

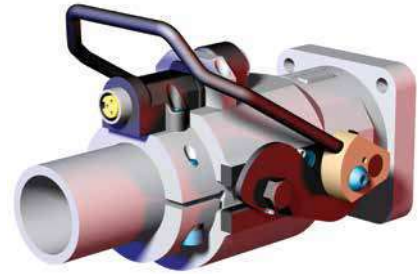
Specifications:

Max. Static Product Load:
949 N*m [700 ft-lb]

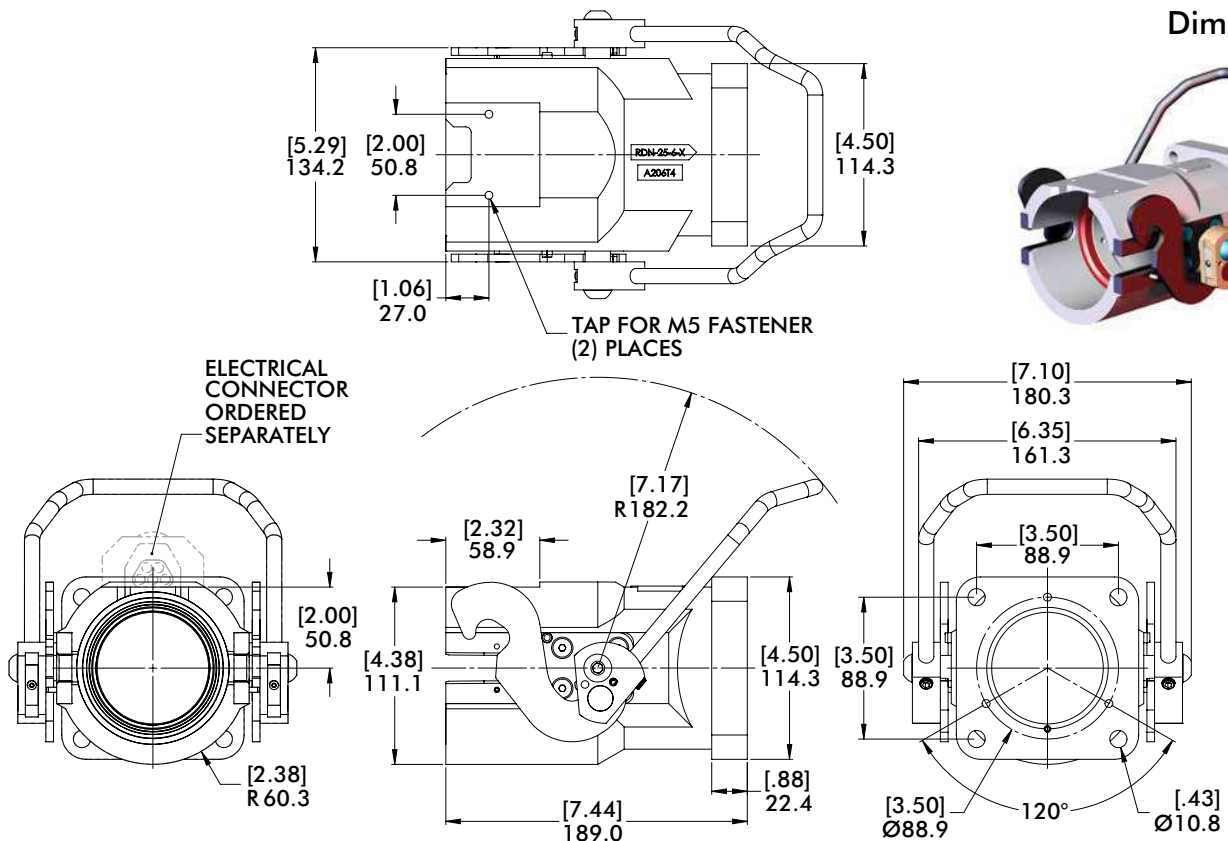
Material:

Body: Aluminum
Knuckles: Brass
Handle and Hooks: Steel
Inserts: Urethane

Weight:
4.00 kg [8.90 lb]



Dimensions



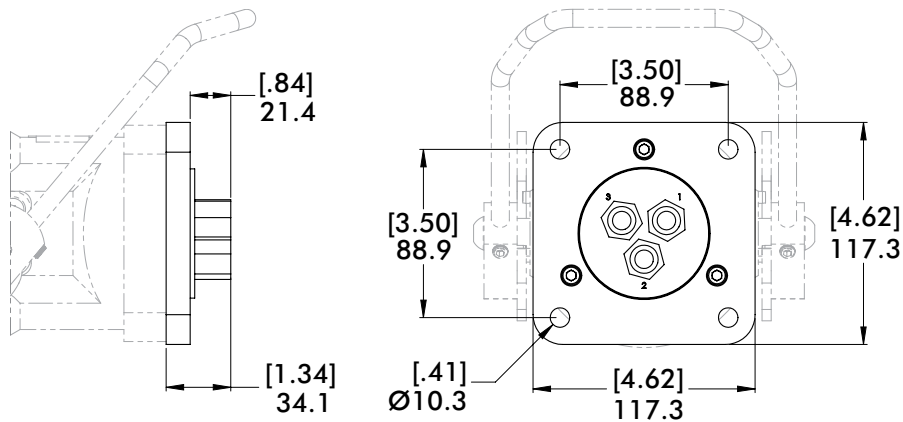
How To Order

Model	Air Port Connection A3 (3 Port) or A6 (6-Port) "O(x)" = (Qty) of Open Ports / "S(x)" = (Qty) of Shutoff Ports	Electrical Mounting
CPI — RDN-25-6 —	A3-O1-S2	EL10
"RDN-25-6" Ø60mm/2.50" Quick Disconnect Housing	"A3-O0-S3" (0)Open-(3)Shutoff "A3-O1-S2" (1)Open-(2)Shutoff "A3-O2-S1" (2)Open-(1)Shutoff "A3-O3-S0" (3)Open-(0)Shutoff	"A6-O0-S6" (0)Open-(6)Shutoff "A6-O1-S5" (1)Open-(5)Shutoff "A6-O2-S4" (2)Open-(4)Shutoff "A6-O3-S3" (3)Open-(3)Shutoff "A6-O4-S2" (4)Open-(2)Shutoff "A6-O5-S1" (5)Open-(1)Shutoff "A6-O6-S0" (6)Open-(0)Shutoff
		Mounting for Large Connectors (Leave blank for Standard Mounting)

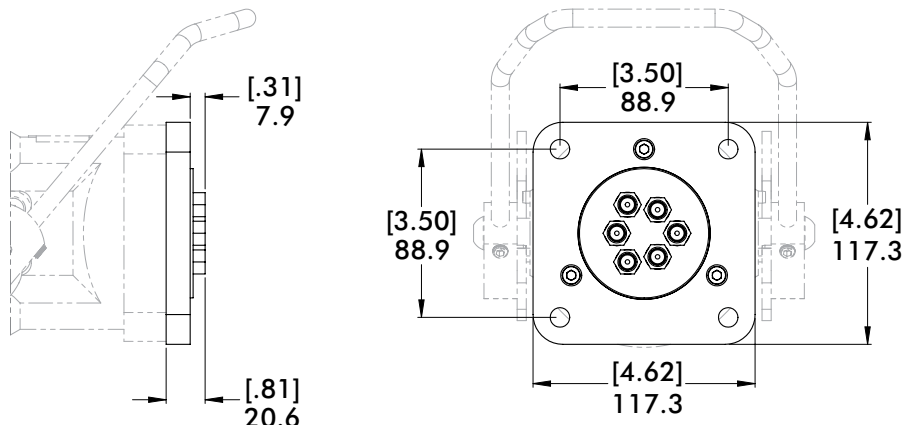
AIR PORTS AND ELECTRICAL CONNECTIONS

Manual Tool Changers | RDN-25 Flange Mount Disconnect Housings | Dimensions

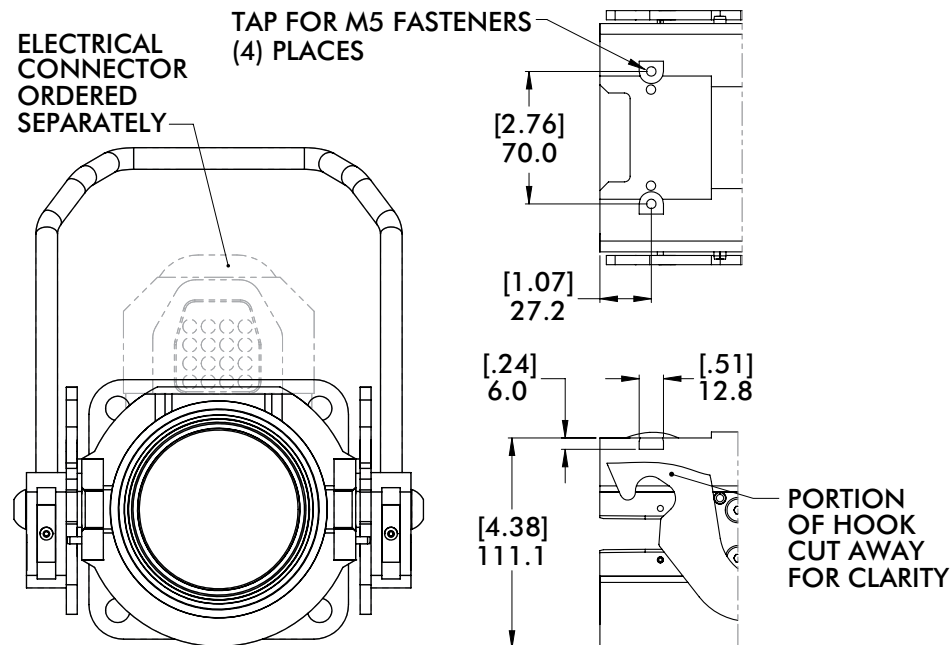
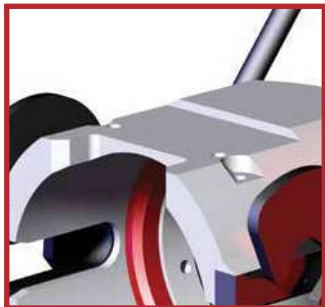
A3 3-Port Internal Air Connection with Shutoff Option



A6 6-Port Internal Air Connection with Shutoff Option

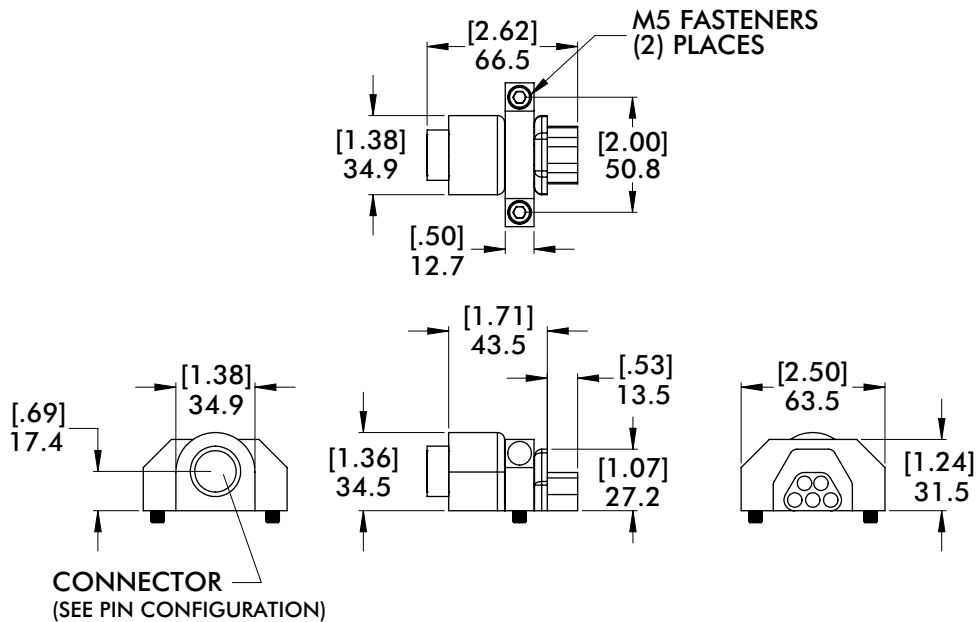


EL10 Mounting for Large Electric Connection

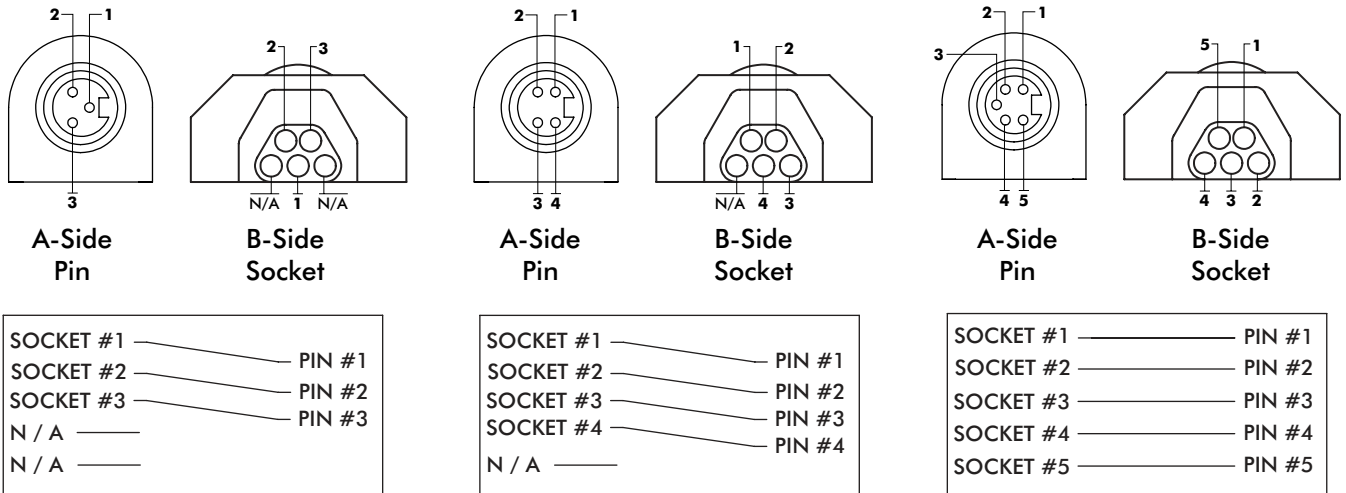


ELECTRICAL CONNECTIONS

Manual Tool Changers | RDN-25 Series Disconnect Housings | Dimensions

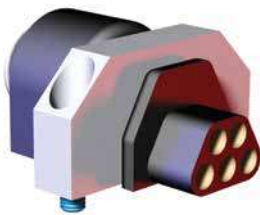


5 Pin Connectors for Housing - Standard Pin Configurations



3-Pin to 5-Pin Connector

A-Side	3-Pin, Single Key
B-Side	5-Pin, Male Plug, Female Socket

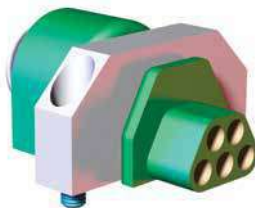


MODEL NUMBER

CPI-RDH-F5S-3B3

4-Pin to 5-Pin Connector

A-Side	4-Pin, Single Key
B-Side	5-Pin, Male Plug, Female Socket



MODEL NUMBER

CPI-RDH-F5S-4B4

5-Pin to 5-Pin Connector

A-Side	5-Pin, Single Key
B-Side	5-Pin, Male Plug, Female Socket

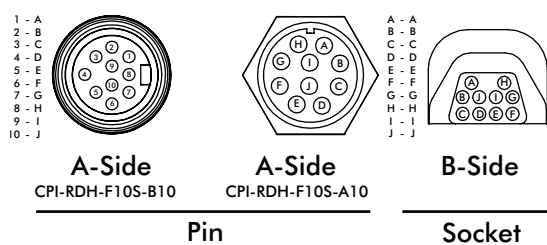
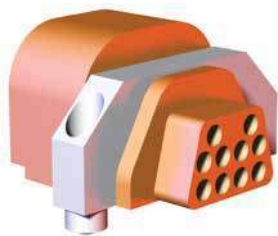


MODEL NUMBER

CPI-RDH-F5S-5B5

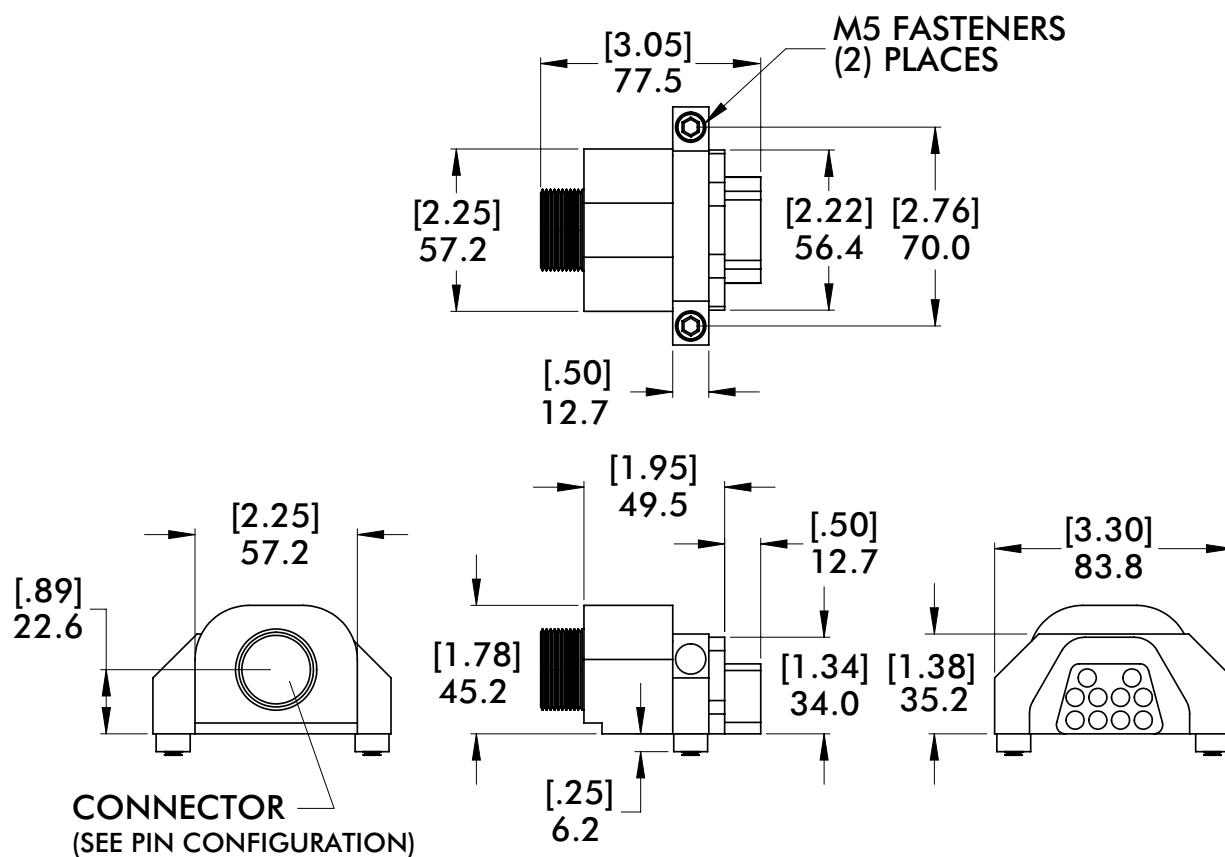
ELECTRICAL CONNECTIONS

Manual Tool Changers | RDN-25 Series Disconnect Housings | Dimensions



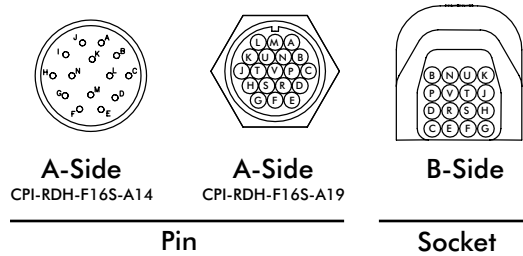
10 Pin Configuration

Model Number	A-Side	B-Side
CPI-RDH-F10S-A10	10-Pin	10-Pin, Male Plug, Female Socket
CPI-RDH-F10S-B10	10-Pin	



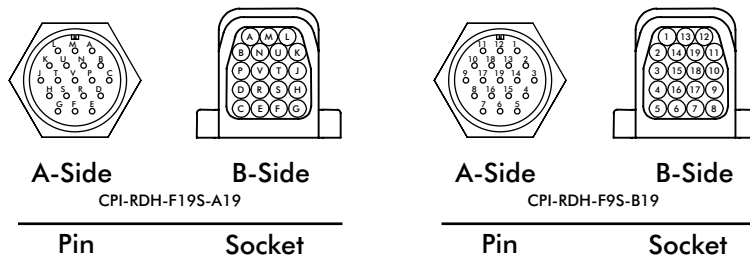
ELECTRICAL CONNECTIONS

Manual Tool Changers | RDN-25 Series Disconnect Housings | Dimensions



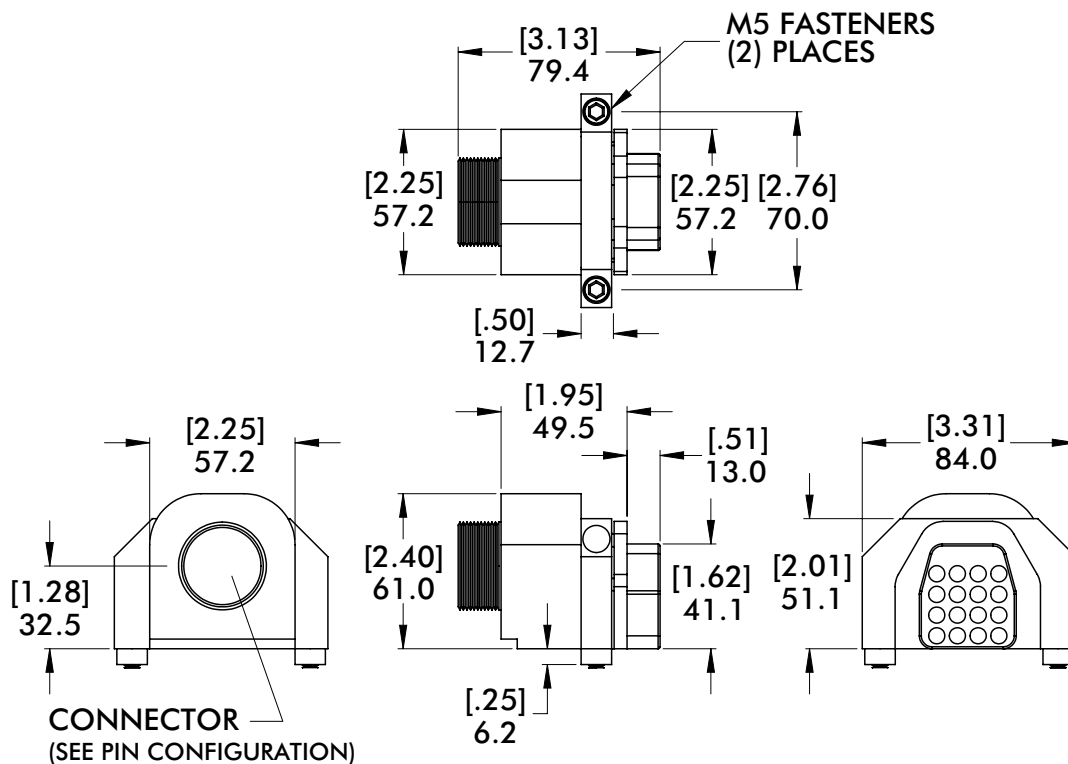
16 Pin Configuration

Model Number	A-Side	B-Side
CPI-RDH-F16S-A19	19-Pin	16-Pin, Male Plug, Female Socket
CPI-RDH-F16S-A14	14-Pin	



19 Pin Configuration

Model Number	A-Side	B-Side
CPI-RDH-F19S-A19	19-Pin	19-Pin, Male Plug, Female Socket
CPI-RDH-F19S-B19	19-Pin	



RDC SERIES BAYONETS

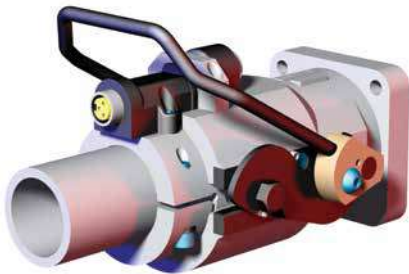
Manual Tool Changers | 2.50"/60mm Diameter Booms | Product Overview

Features:

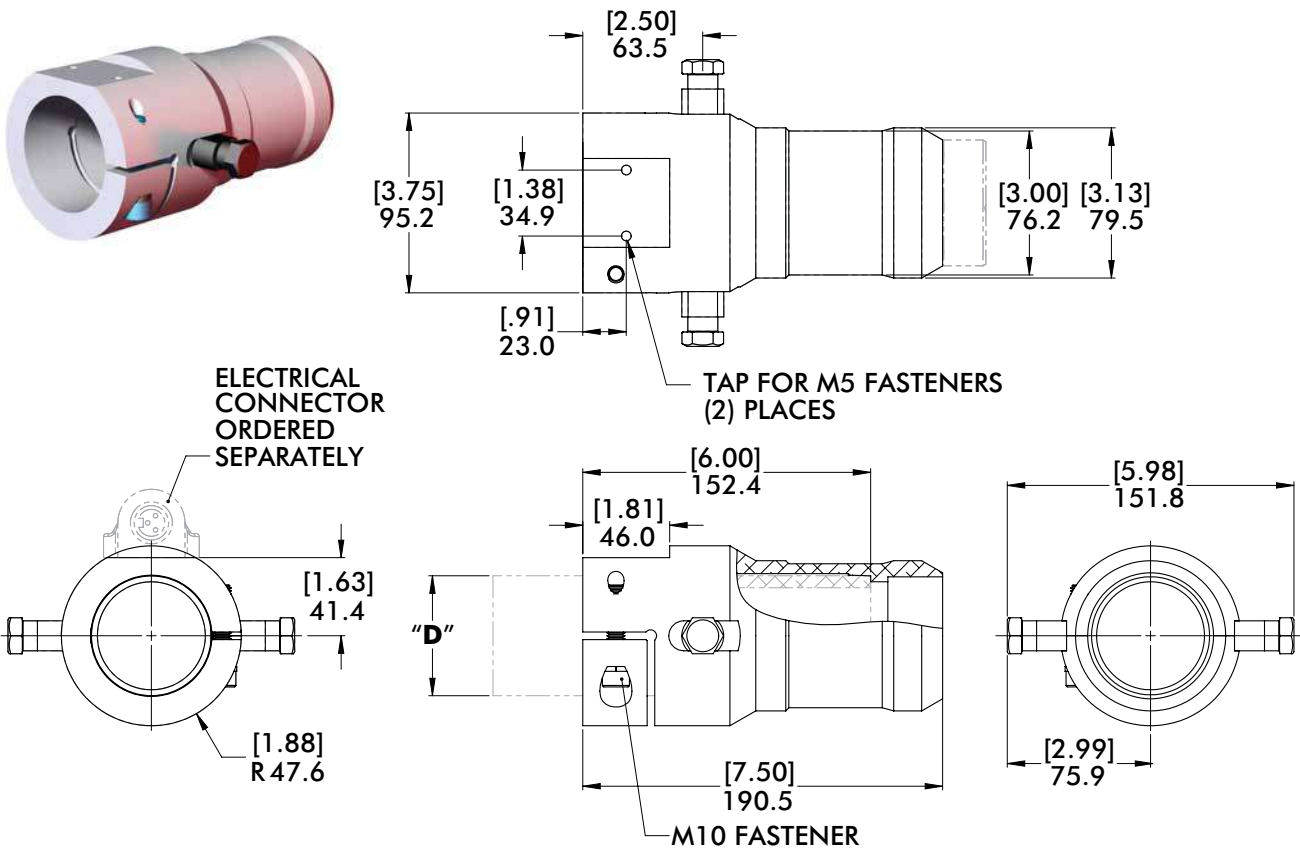
- Used in conjunction with the Quick Disconnect Housing to provide an efficient mode of changing tools manually.
- (2) Hardened alignment pins allows quick and accurate installation into the housing.
- Optional "EL10" machined surface for large electrical connectors.

Specifications:

Max. Static Product Load:
678 N*m [500 ft-lb]
Material:
Body: Aluminum
Pins: Steel
Weight:
1.6 kg [3.5 lb]



Dimensions



How To Order

	Model	Boom/Tube (Ø) "D"	Version	Air Port Connection	Electrical Mounting
CPI	RDC	25	2	A3	EL10
	"RDC" Quick Disconnect Bayonet	"25" 2.50" (in) "60" 60mm	"2" Version 2	"A3" 3-Port "A6" 6-Port	Mounting for Large Connectors (Leave blank for Standard Mounting)

RDC SERIES BAYONETS

Manual Tool Changers | 2.50"/60mm Diameter High Torque Booms | Product Overview

Features:

- Extended clamp area increases the holding surface and torque capacity for high speed applications.
- (2) Hardened alignment pins allows quick and accurate installation into the bayonet.
- Optional "EL10" machined surface for large electrical connectors.

Specifications:

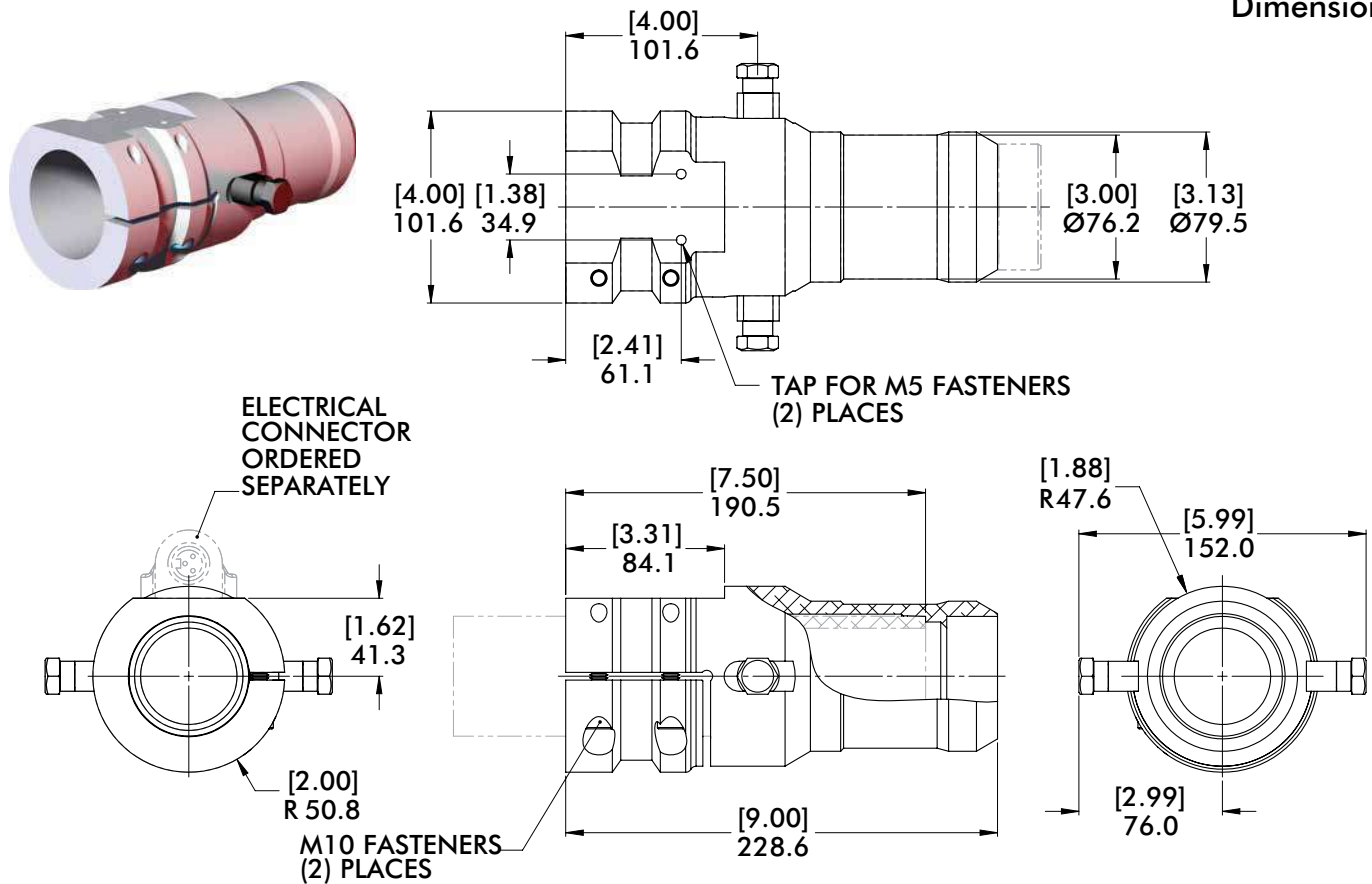
Max. Static Product Load:
949 N*m [700 ft-lb]

Material:
Body: Aluminum
Pins: Steel

Weight:
2.1 kg [4.7 lb]



Dimensions

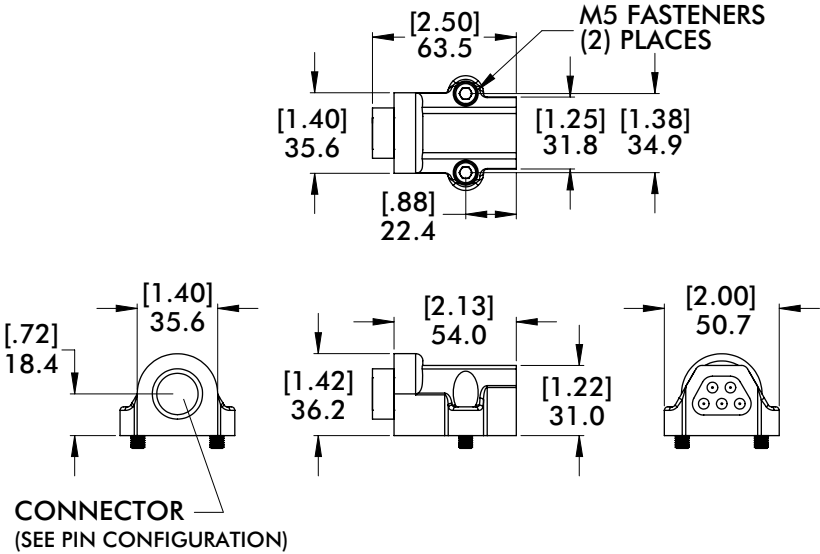


How To Order

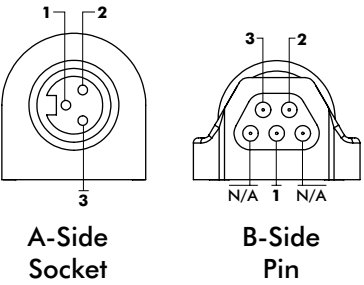
CPI	Model	Boom/Tube (Ø) "D"	Version	Air Port Connection	Electrical Mounting
	RDC	25	2HT	A3	EL10
	"RDC" Quick Disconnect Bayonet	"25" 2.50"(in) "60" 60mm	"2HT" Version 2 Hi-Torque	"A3" 3-Port "A6" 6-Port	Mounting for Large Connectors (Leave blank for Standard Mounting)

ELECTRICAL CONNECTIONS

Manual Tool Changers | RDC-25/60 Series Bayonets | Dimensions

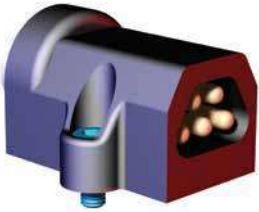


5 Pin Connectors for Bayonet (Tool Side)- Standard Pin Configurations

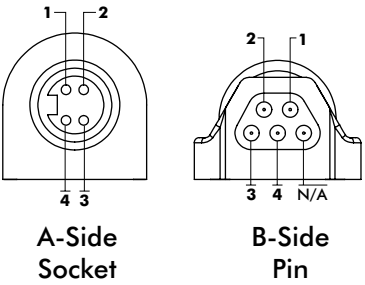


SOCKET #1	PIN #1
SOCKET #2	PIN #2
SOCKET #3	PIN #3
	N / A
	N / A

3-Pin to 5-Pin Connector	
A-Side	3-Pin, Single Key
B-Side	5-Pin, Male Pin, Female Plug



MODEL NUMBER
CPI-RDB-M5P-3B3

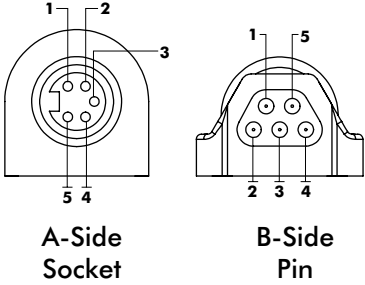


SOCKET #1	PIN #1
SOCKET #2	PIN #2
SOCKET #3	PIN #3
SOCKET #4	PIN #4
	N / A

4-Pin to 5-Pin Connector	
A-Side	4-Pin, Single Key
B-Side	5-Pin, Male Pin, Female Plug



MODEL NUMBER
CPI-RDB-M5P-4B4



SOCKET #1	PIN #1
SOCKET #2	PIN #2
SOCKET #3	PIN #3
SOCKET #4	PIN #4
SOCKET #5	PIN #5

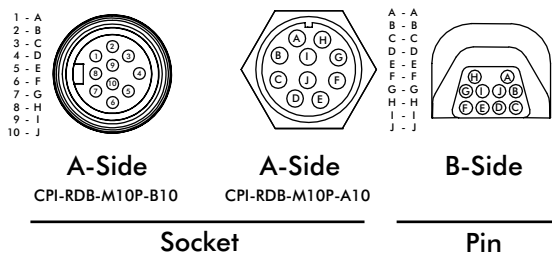
5-Pin to 5-Pin Connector	
A-Side	5-Pin, Single Key
B-Side	5-Pin, Male Pin, Female Plug



MODEL NUMBER
CPI-RDB-M5P-5B5

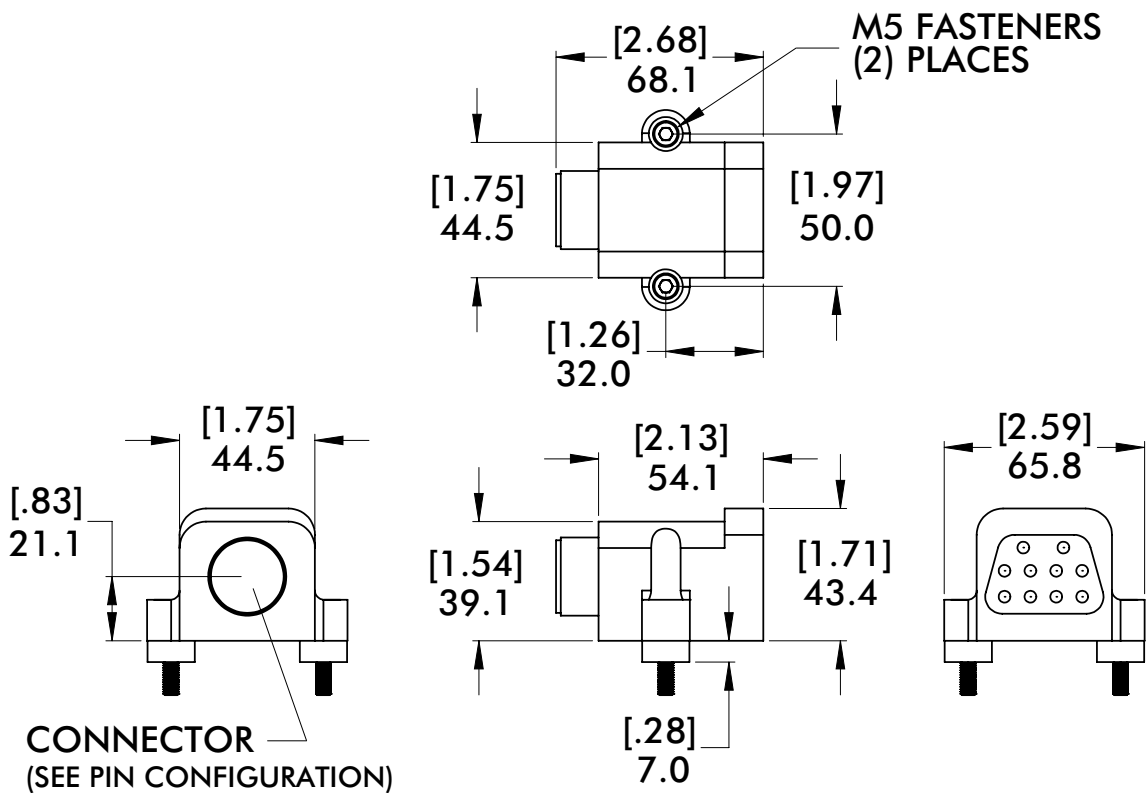
ELECTRICAL CONNECTIONS

Manual Tool Changers | RDC-25/60 Series Bayonets | Dimensions



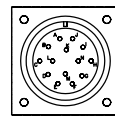
10 Pin Configuration

Model Number	A-Side	B-Side
CPI-RDB-M10P-A10	10-Pin	10-Pin, Male Pin, Female Plug
CPI-RDB-M10P-B10	10-Pin	



ELECTRICAL CONNECTIONS

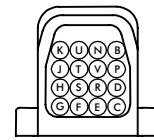
Manual Tool Changers | RDC-25/60 Series Bayonets | Dimensions



A-Side
CPI-RDB-M16P-A14



A-Side
CPI-RDB-M16P-A19



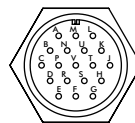
B-Side

Socket

Pin

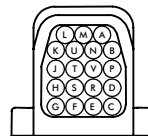
16 Pin Configuration

Model Number	A-Side	B-Side
CPI-RDB-M16P-A19	19-Pin	16-Pin, Male Pin, Female Plug
CPI-RDB-M16P-A14	14-Pin	



A-Side

CPI-RDB-M19P-A19

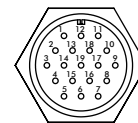


B-Side

CPI-RDB-M19P-B19

Socket

Pin



A-Side

CPI-RDB-M19P-B19

Socket

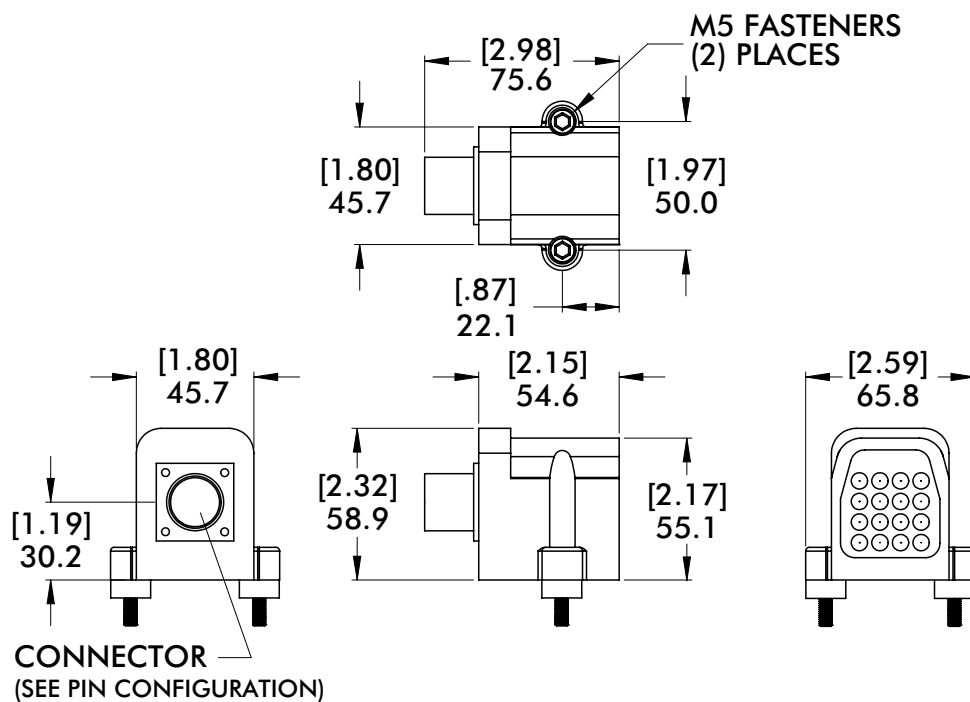


B-Side

Pin

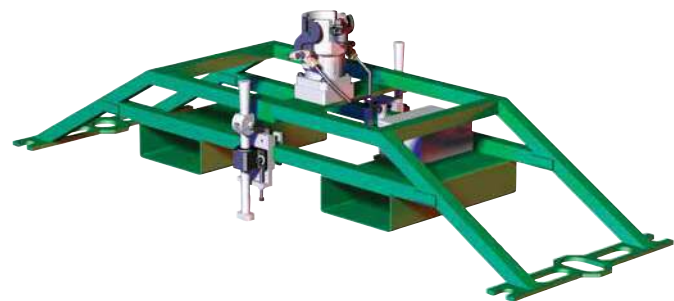
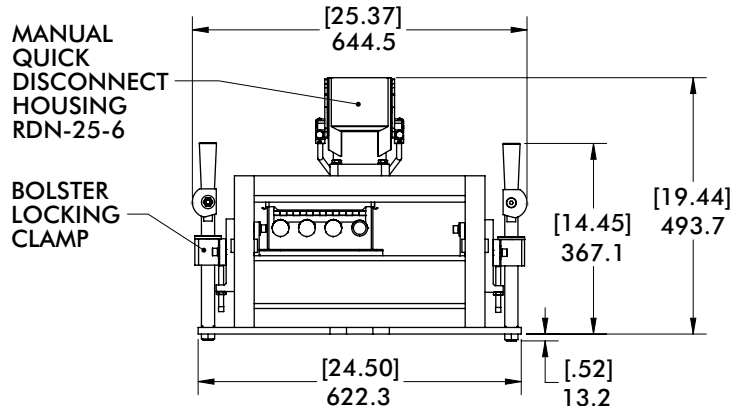
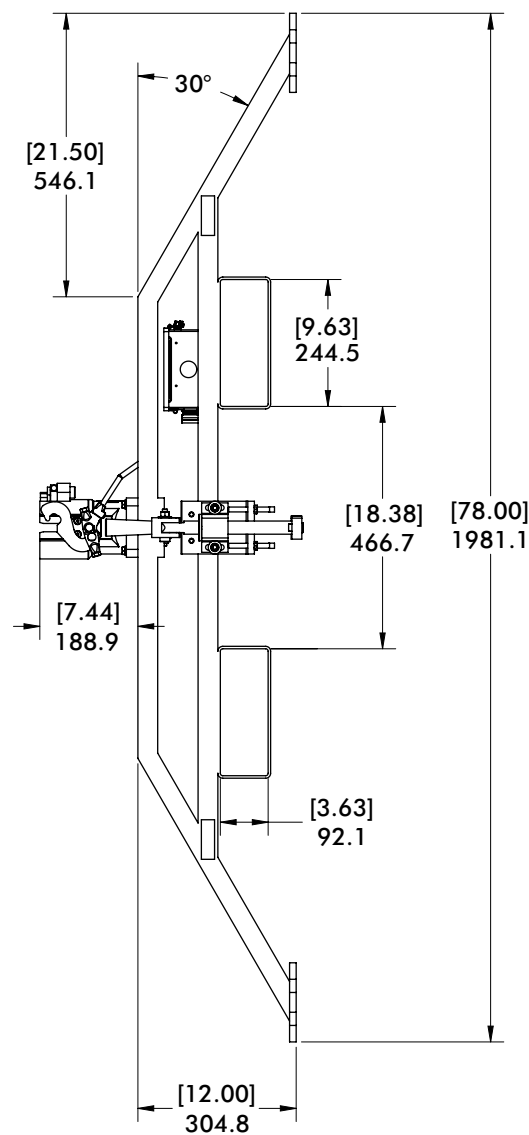
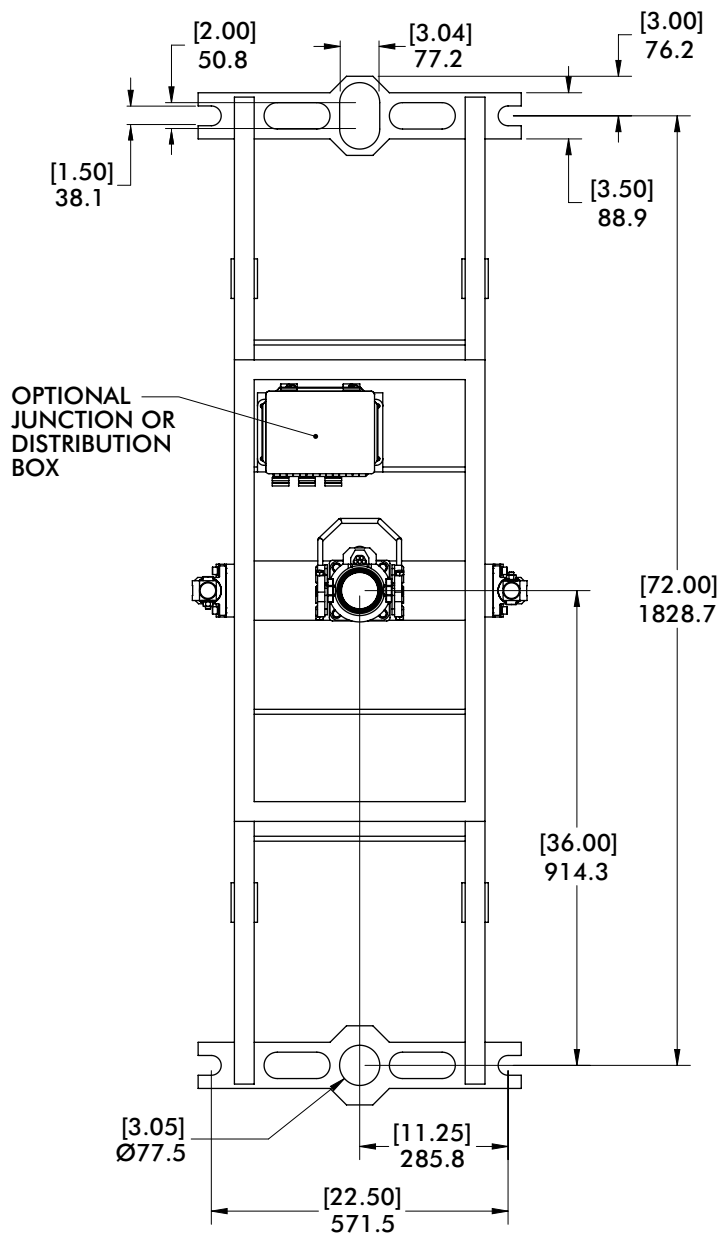
19 Pin Configuration

Model Number	A-Side	B-Side
CPI-RDB-M19P-A19	19-Pin	19-Pin, Male Pin, Female Plug
CPI-RDB-M19P-B19	19-Pin	

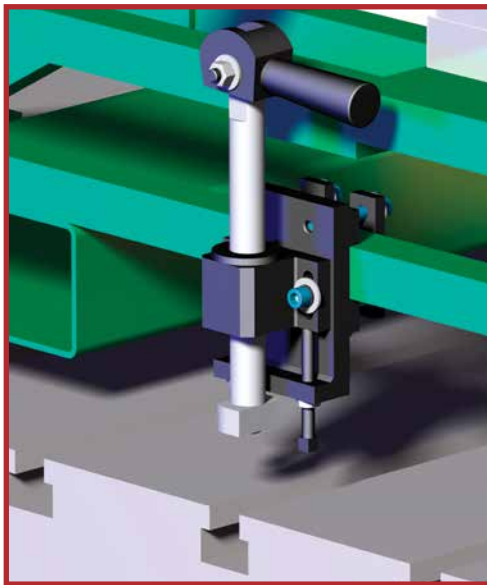
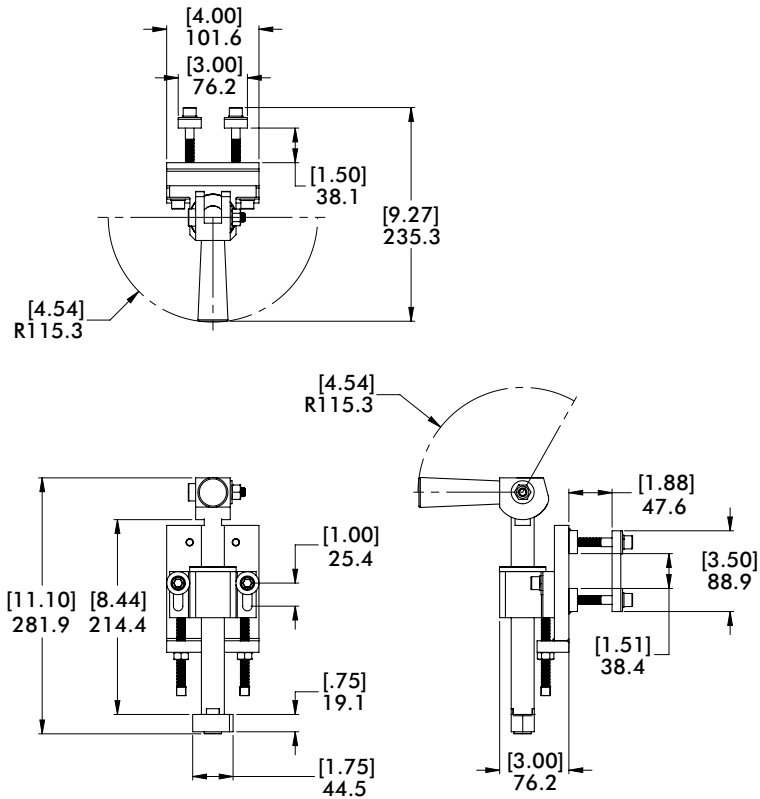


IDLE STATION

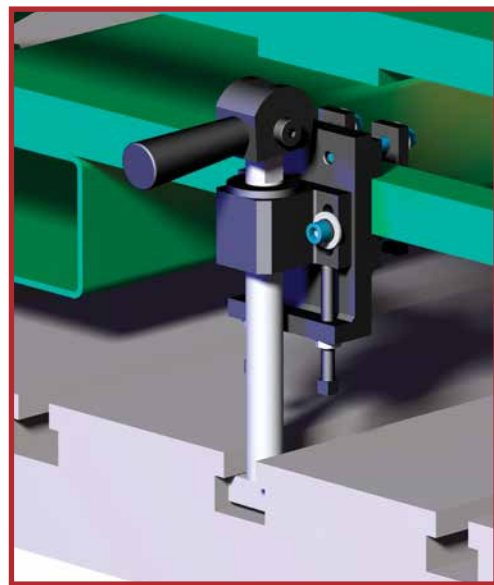
Automation Adaptors | (1) RDN-25-6 Disconnect Housings with Ability to be Fixed to Bolster | Dimensions



MODEL NUMBER	WEIGHT
CPI-PNS-ASSY	85.41 kg [188.30 lb]



Stored Position



In Use, Locked into Bolster

MODEL NUMBER

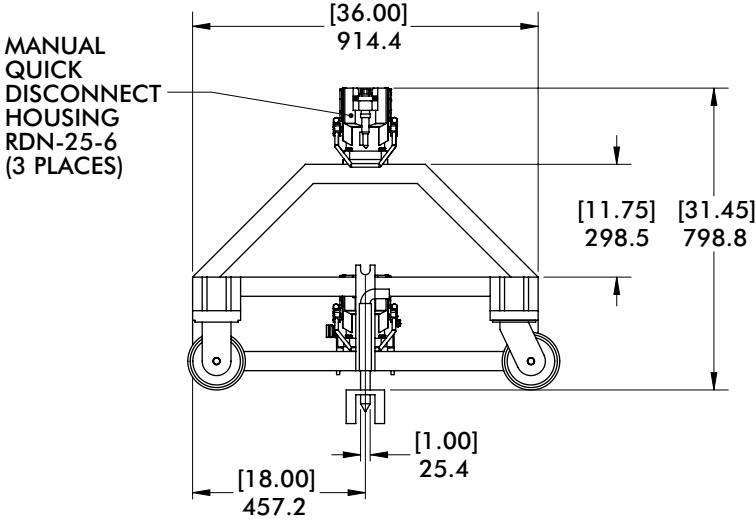
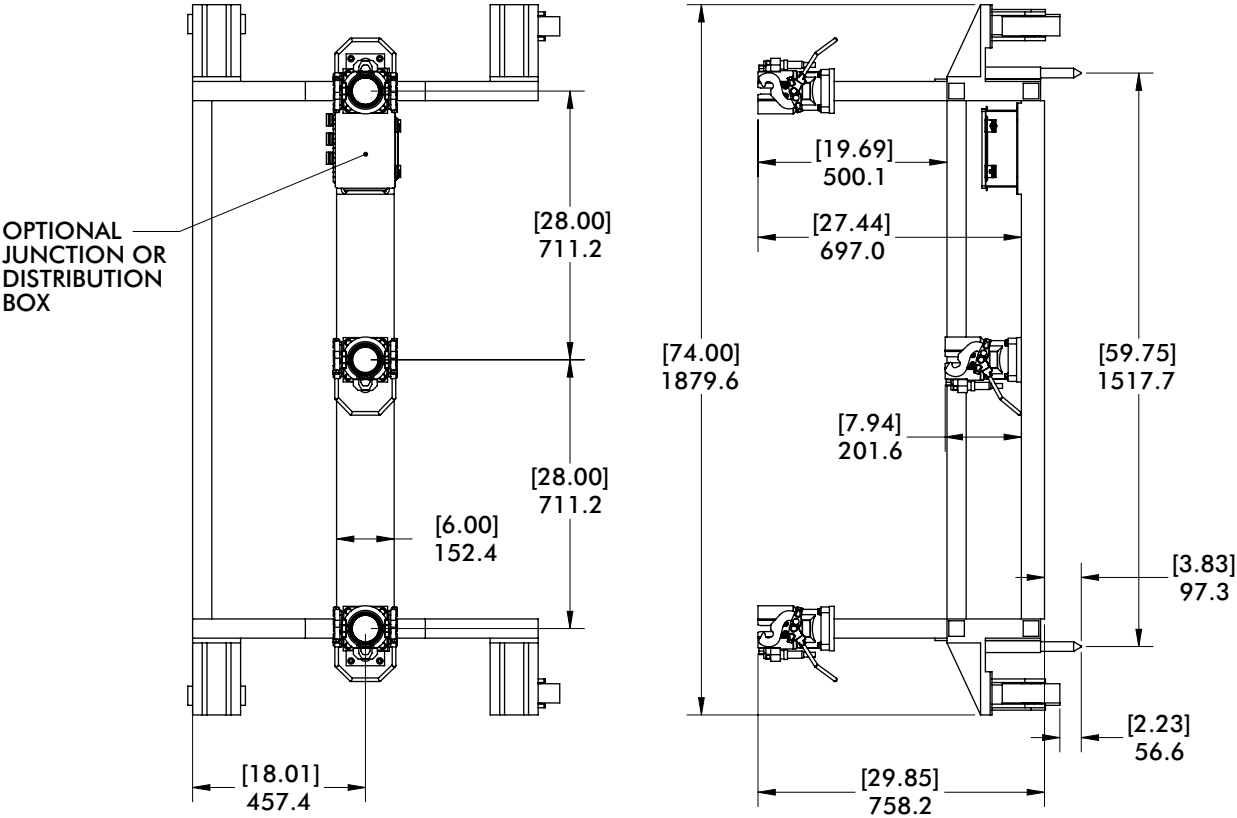
CPI-BLC-100-15-6

WEIGHT

5.50 kg [12.12 lb]

IDLE STATION

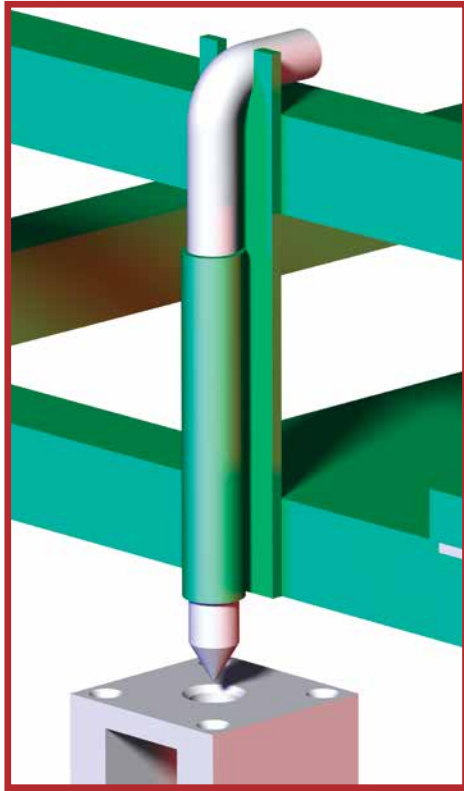
Automation Adaptors | (3) RDN-25-6 Disconnect Housings and Mobile Flexibility | Dimensions



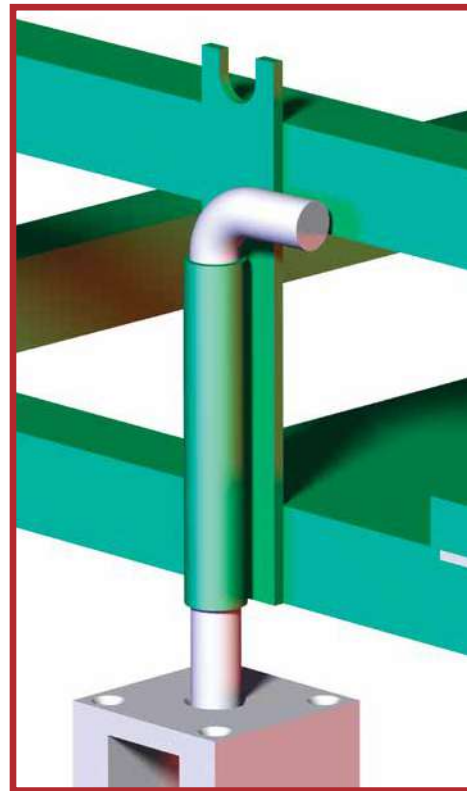
MODEL NUMBER	WEIGHT
CPI-INS-ASSY	182.67 kg [402.73 lb]

LOCKING PINS IDLE STATIONS

Automation Adaptors | Locking Pin | Operating Procedure



Stored Position



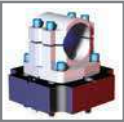
Engaged Position

ROBOT ADAPTER MOUNTS

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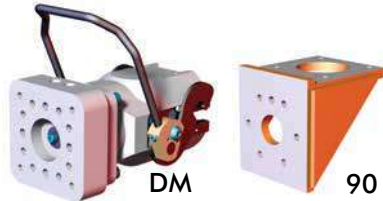


Tooling Mounting Blocks 38

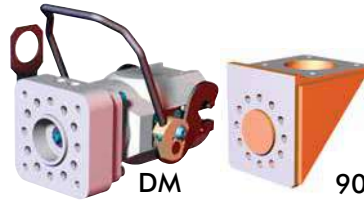
ROBOT ADAPTER MOUNTS

Robot Automation Adaptors | Selection Guide - Manual Tool Changers RDN-25 Series

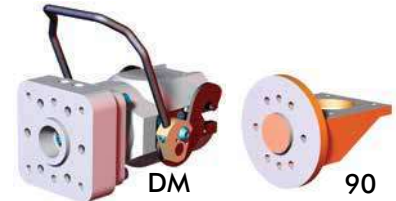
STYLE 1 (ACMX58)



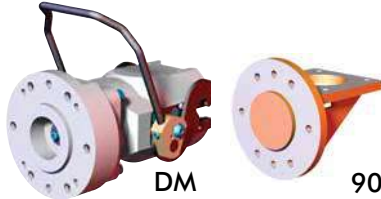
STYLE 2 (FA500)



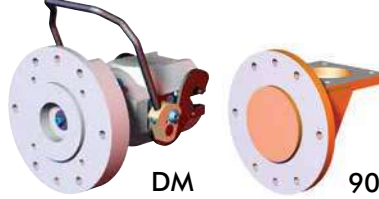
STYLE 3 (KW150)



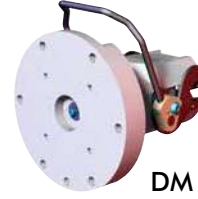
STYLE 4 (FA900)



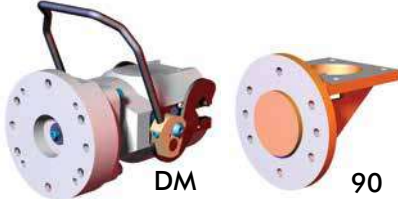
STYLE 5 (KA760)



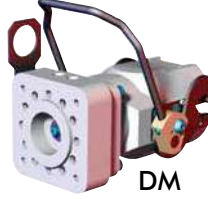
STYLE 6 (MMNY300)



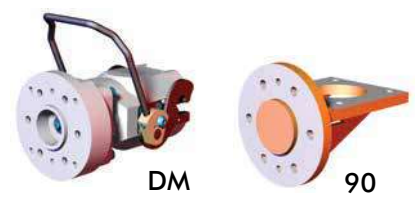
STYLE 7 (FA430I)



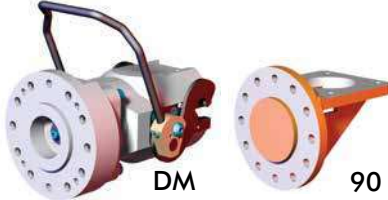
STYLE 8 (FA420)



STYLE 9 (ABB44)



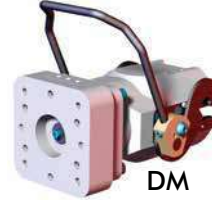
STYLE 10 (KWZ165)



STYLE 11 (KWUT120)



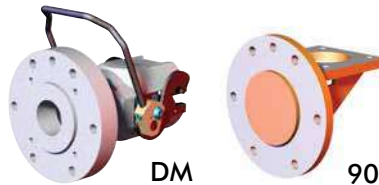
STYLE 12 (FA710)



STYLE 14 (MMK100)



STYLE 15 (KA660)



STYLE 16 (FA2000)



STYLE 18 (MMHP165-125)



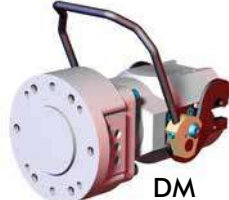
STYLE 19 (MMHP165-92)



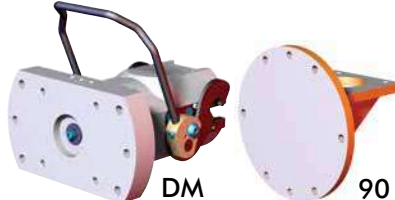
STYLE 21 (EOAMC30)



STYLE 22 (FA900-SSM)



STYLE 23 (MD350)



STYLE 24 (SA000)



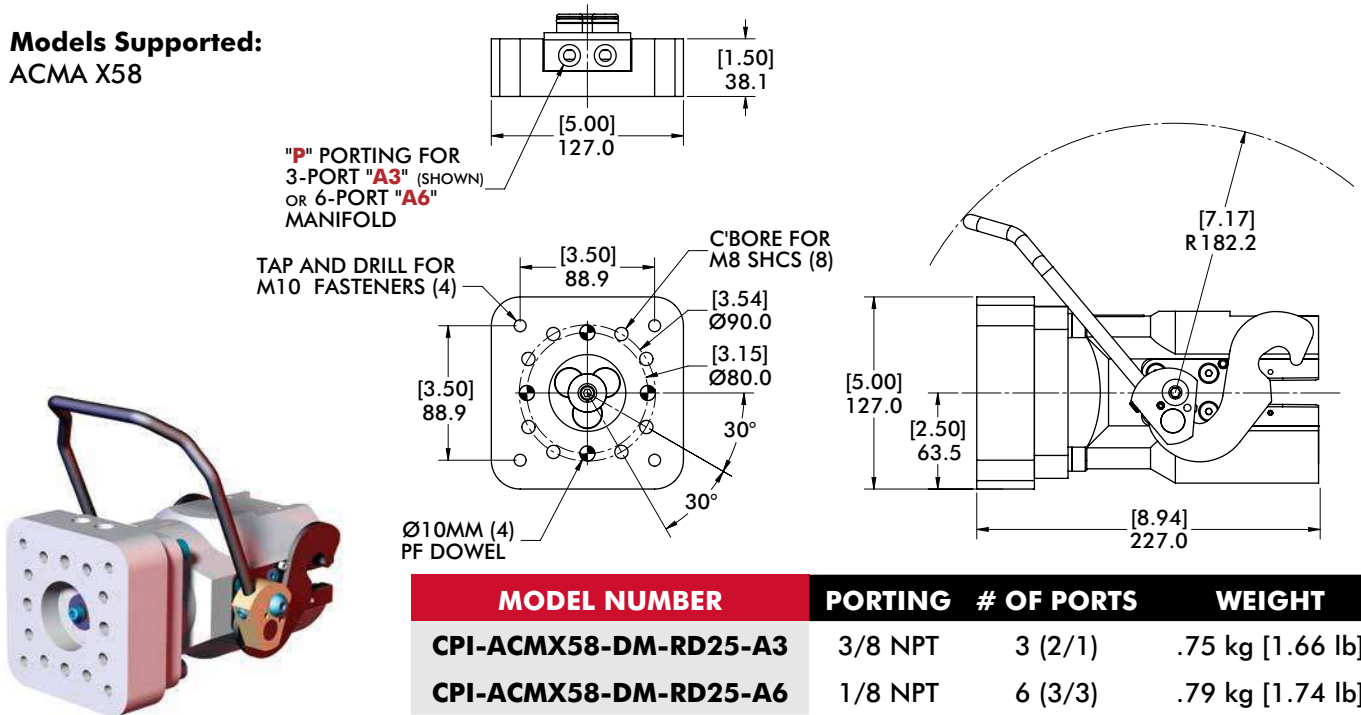
ROBOT ADAPTER MOUNTS

Robot Automation Adaptors | Selection Guide - Manual Tool Changers RDN-25 Series

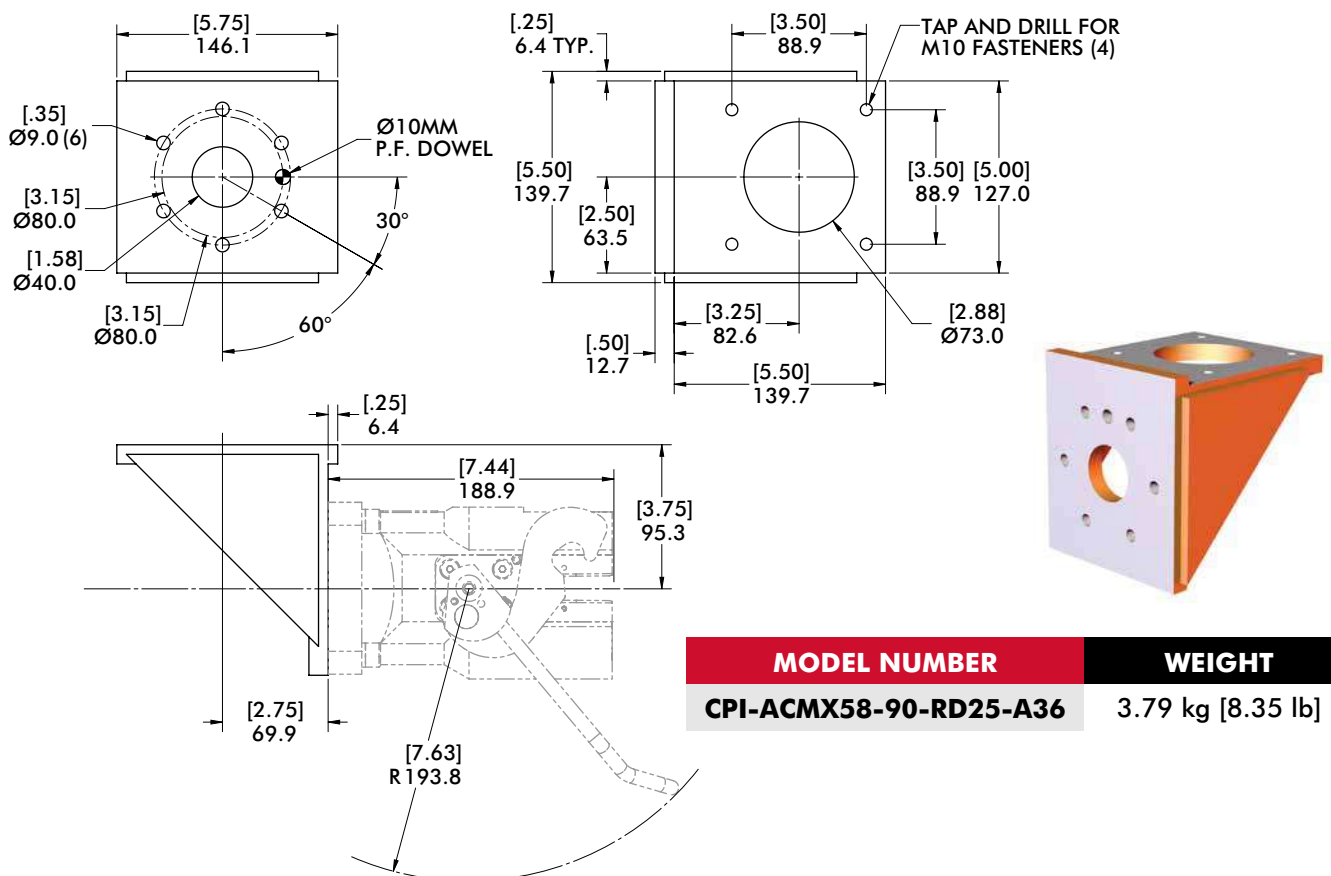
250 SERIES ROBOT ADAPTOR SELECTION GUIDE										
ADAPTOR MOUNTS		MOUNTING PATTERN			DOWELS			PILOT		DWG PAGE
STYLE (MODEL)	TYPE AVAIL.	BOLT CIRCLE	BOLT SIZE	BOLTS QTY	BOLT CIRCLE	DWL SIZE	DWL QTY	DIAMETER (Ø)	DEPTH	
STYLE 1 (ACMX58)	DM/90	Ø90mm [Ø3.54"]	M8	8	Ø80mm [Ø3.15"]	10mm	4	N/A	N/A	4
STYLE 2 (FA500)	DM/90	Ø90mm [Ø3.54"]	M10	8	Ø90mm [Ø3.54"]	10mm	4	Ø59.5mm [Ø2.34"]	4.8 [.19]	5
STYLE 3 (KW150)	DM/90	Ø92mm [Ø3.62"]	M10	6	Ø92mm [Ø3.62"]	9mm	2	Ø54mm [Ø2.13"]	6.4 [.25]	6
STYLE 4 (FA900)	DM/90	Ø125mm [Ø4.92"]	M10	6	Ø125mm [Ø4.92"]	10mm	2	Ø79.5mm [Ø3.13"]	6.4 [.25]	7
STYLE 5 (KA760)	DM/90	Ø160mm [Ø6.30"]	M10	6	Ø160mm [Ø6.30"]	10mm	2	Ø99.9mm [Ø3.94"]	6.4 [.25]	8
STYLE 6 (MMNY300)	DM	Ø200mm [Ø7.87"]	M12	6	Ø200mm [Ø7.87"]	12mm	1	N/A	N/A	9
STYLE 7 (FA430I)	DM/90	Ø125mm [Ø4.92"]	M10	6	Ø125mm [Ø4.92"]	10mm	2	Ø79.5mm [Ø3.13"]	6.4 [.25]	10
STYLE 8 (FA420)	DM	Ø92mm [Ø3.62"]	M10	8	Ø92mm [Ø3.62"]	10mm	4	Ø79.5mm [Ø3.13"]	4.8 [.19]	11
STYLE 9 (ABB44)	DM/90	Ø100mm [Ø3.94"]	M10	6	Ø100mm [Ø3.94"]	8mm	2	Ø61.9mm [Ø2.44"]	6.4 [.25]	12
STYLE 10 (KWZ165)	DM/90	Ø125mm [Ø4.92"]	M10	10	Ø125mm [Ø4.92"]	10mm	2	Ø79.5mm [Ø3.13"]	6.4 [.25]	13
STYLE 11 (KWUT120)	90	Ø120mm [Ø4.72"]	M8	8	Ø120mm [Ø4.92"]	8mm	2	N/A	N/A	14
STYLE 12 (FA710)	DM	Ø100mm [Ø3.94"]	M8	6	Ø100mm [Ø3.94"]	8mm	2	N/A	N/A	15
STYLE 14 (MMK100)	90	Ø125mm [Ø4.92"]	M10	6	Ø125mm [Ø4.92"]	10mm	2	Ø61mm [Ø2.40"]	6.4 [.25]	16
STYLE 15 (KA660)	DM/90	Ø160mm [Ø6.30"]	M12	6	Ø160mm [Ø6.30"]	12mm	1	Ø99mm [Ø3.90"]	6.4 [.25]	17
STYLE 16 (FA2000)	DM	Ø125mm [Ø4.92"]	M10	10	Ø125mm [Ø4.92"]	10mm	2	Ø79.5mm [Ø3.13"]	6.4 [.25]	18
STYLE 18 (MMHP165)	DM/90	Ø125mm [Ø4.92"]	M10	6	Ø125mm [Ø4.92"]	10mm	2	Ø62.5mm [Ø2.46"]	6.4 [.25]	19
STYLE 19 (MMHP165)	90	Ø92mm [Ø3.62"]	M10	6	Ø125mm [Ø4.92"]	9mm	2	Ø62.5mm [Ø2.46"]	6.4 [.25]	20
STYLE 21 (EOAMC30)	DM	Ø127mm [Ø5.00"]	3/8-16	6	Ø108mm [Ø4.25"]	.25"(in)	2	N/A	N/A	21
STYLE 22 (FA900-SSM)	DM	Ø125mm [Ø4.92"]	M10	6	Ø125mm [Ø4.92"]	10mm	2	Ø79.5mm [Ø3.13"]	4.8 [.19]	21
STYLE 23 (MD350)	DM/90	Ø187.3mm [Ø7.38"]	3/8-16	4	Ø187.3mm [Ø7.38"]	3/8	2	N/A	N/A	22
STYLE 24 (SA000)	DM	Ø69.5mm [Ø2.74"]	M10	4	N/A	N/A	N/A	N/A	N/A	23

Style 01 - **ACMX58** 90° Robot Adaptor (Ø90mm Bolt Circle/Ø80mm Dowel Circle)

Models Supported:
ACMA X58



Style 01 - **ACMX58** 90° Robot Adaptor (Ø90mm Bolt Circle/Ø80mm Dowel Circle)



Robot Automation Adaptors | Dimensions

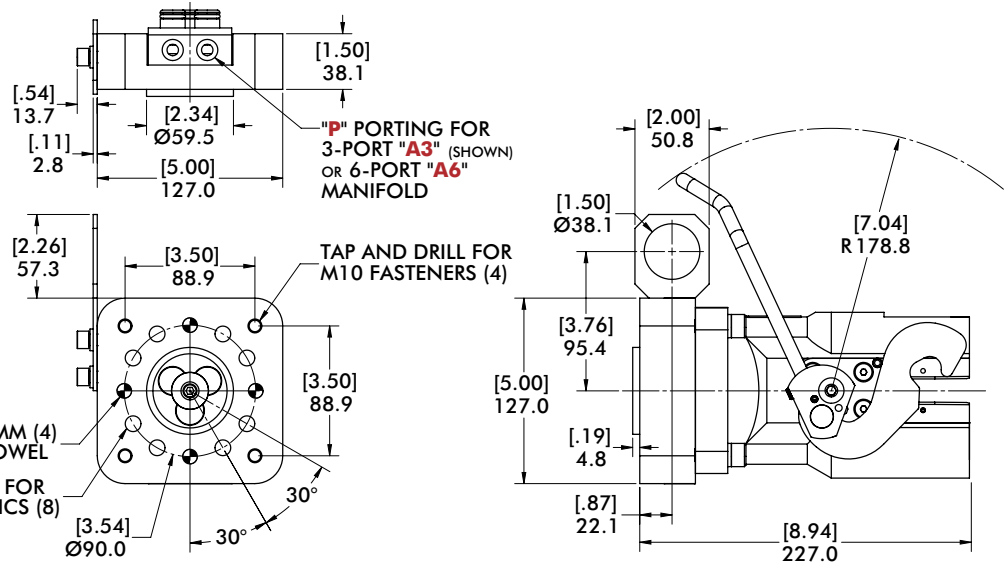
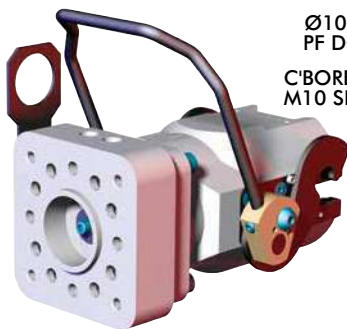
Style 02 - **FA500** Direct Mount Adaptor (Ø90mm Bolt Circle)

Models Supported:

FANUC M-400

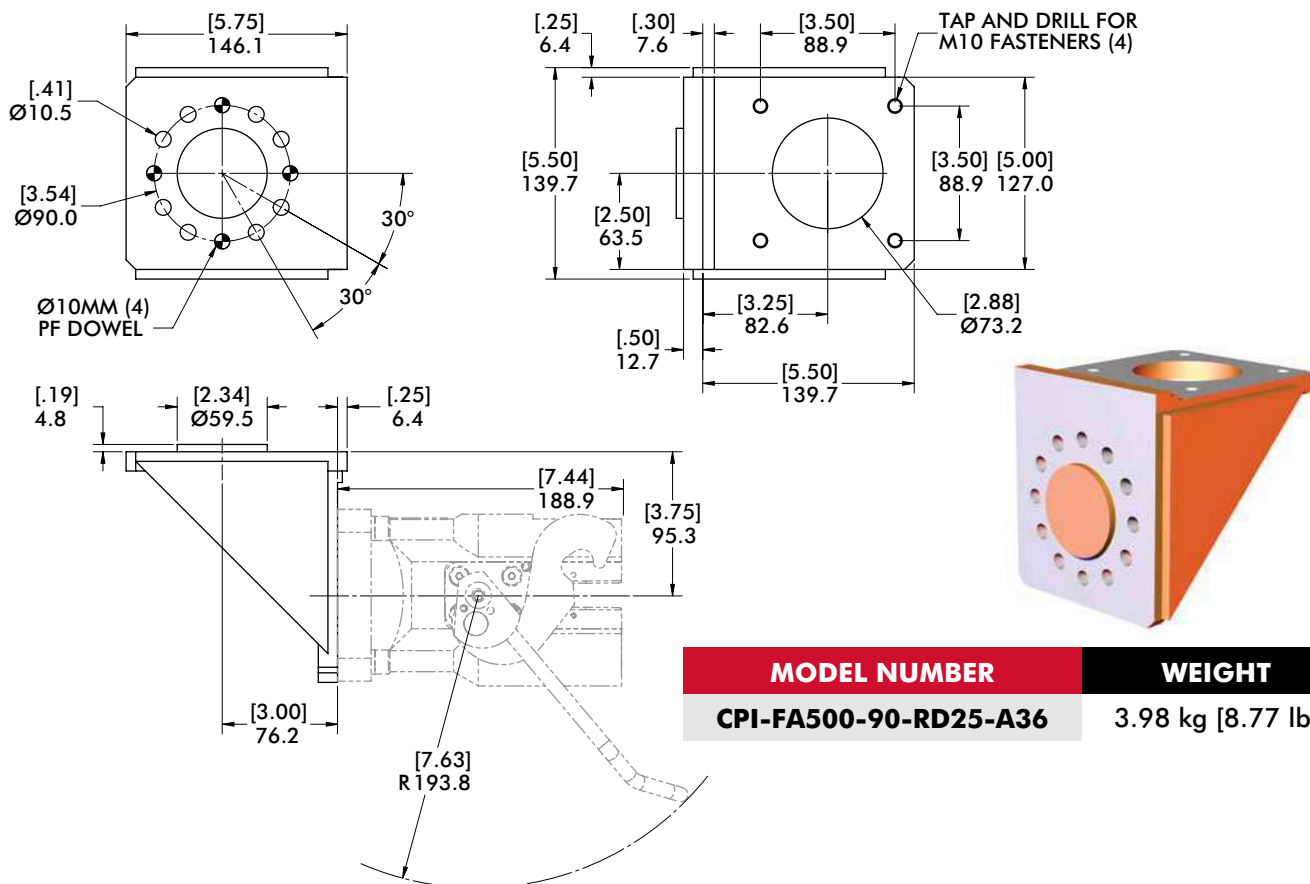
FANUC M-500

**FANUC S-420 (WITH
FANUC FLANGE)**



MODEL NUMBER	PORTING	# OF PORTS	WEIGHT
CPI-FA500-DM-RD25-A3	3/8 NPT	3 (2/1)	1.46 kg [3.21 lb]
CPI-FA500-DM-RD25-A6	1/8 NPT	6 (3/3)	1.50 kg [3.30 lb]

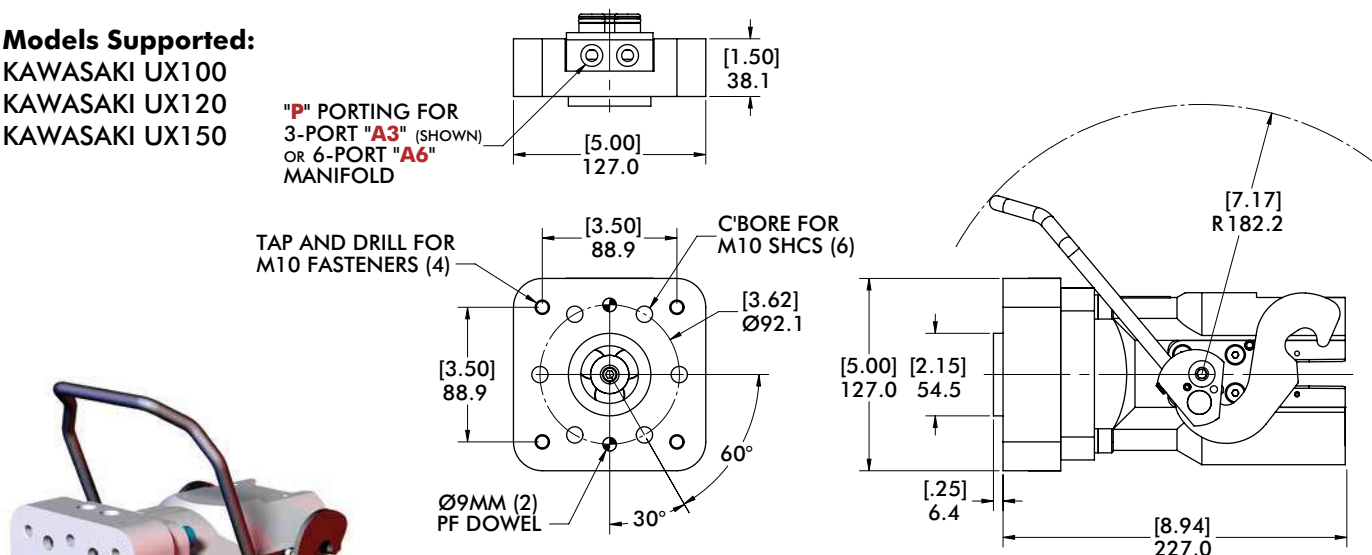
Style 02 - **FA500** 90° Robot Adaptor (Ø90mm Bolt Circle)



Style 03 - KW150 90° Robot Adaptor (Ø92mm Bolt Circle)

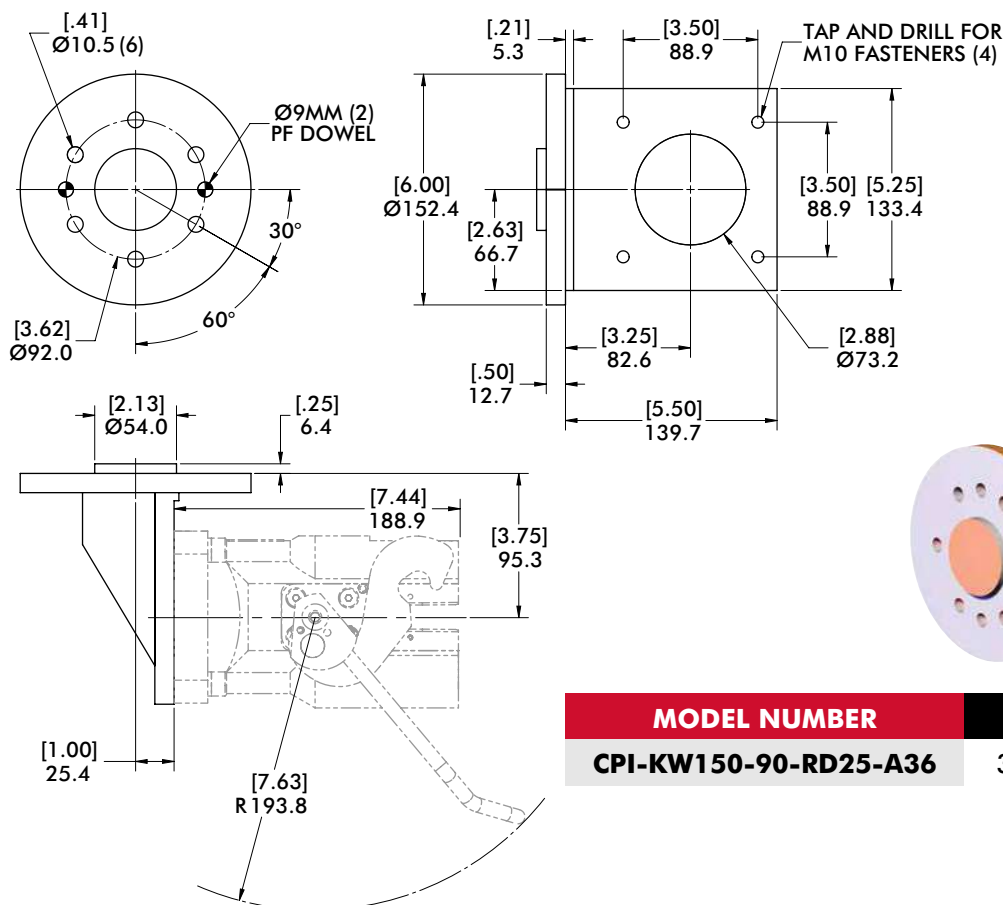
Models Supported:

KAWASAKI UX100
KAWASAKI UX120
KAWASAKI UX150



MODEL NUMBER	PORTING	# OF PORTS	WEIGHT
CPI-KW150-DM-RD25-A3	3/8 NPT	3 (2/1)	1.45 kg [3.19 lb]
CPI-KW150-DM-RD25-A6	1/8 NPT	6 (3/3)	1.49 kg [3.28 lb]

Style 03 - KW150 90° Robot Adaptor (Ø92mm Bolt Circle)

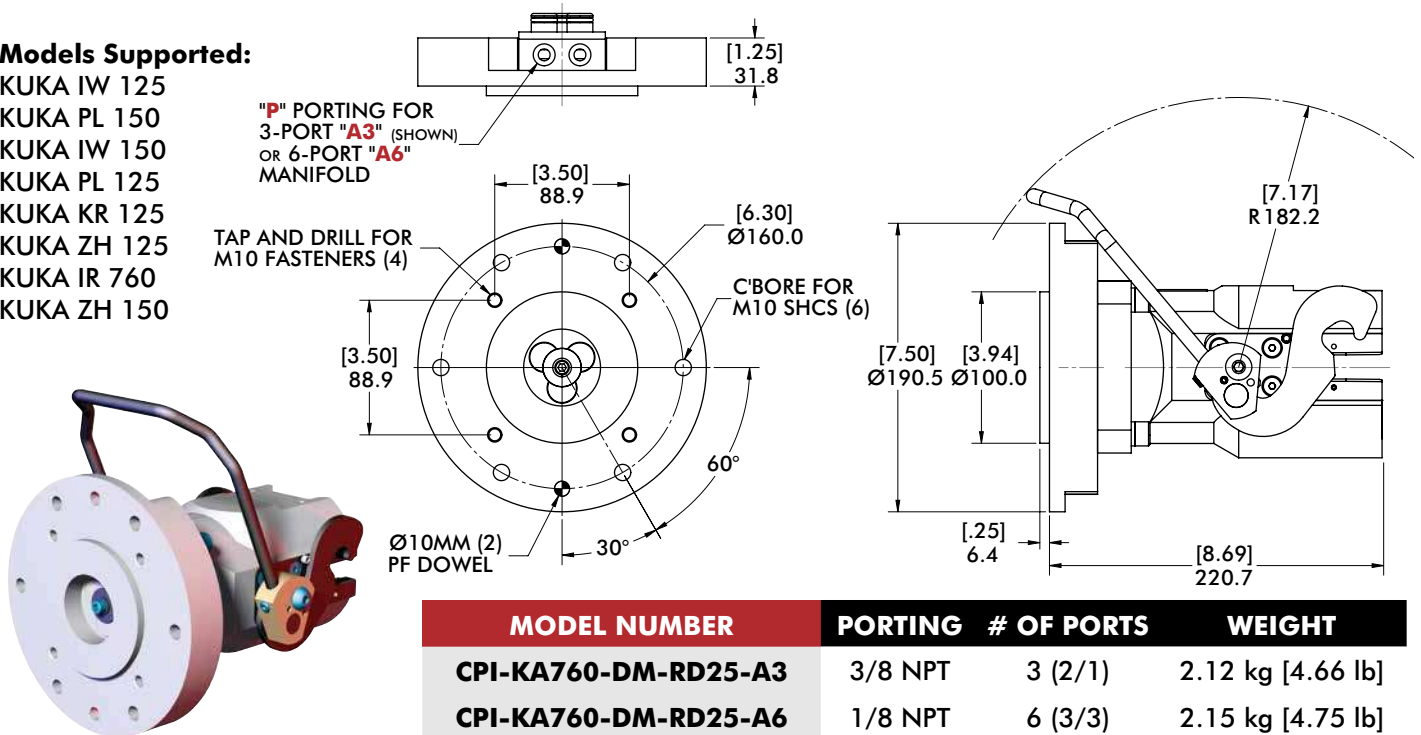


MODEL NUMBER	WEIGHT
CPI-KW150-90-RD25-A36	3.63 kg [8.01 lb]

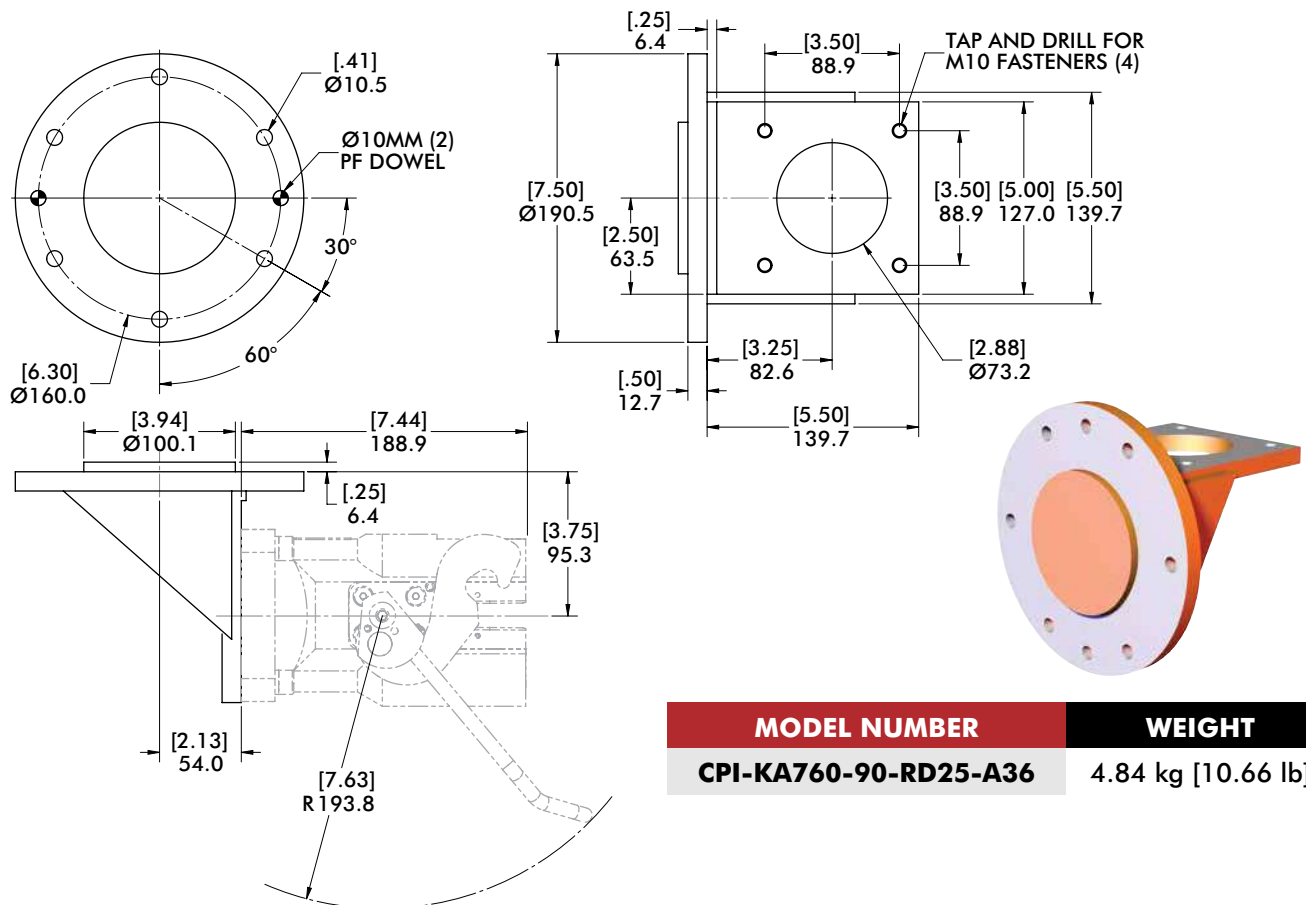
Style 05 - **KA760** Direct Mount Adaptor (Ø160mm Bolt Circle)

Models Supported:

KUKA IW 125
KUKA PL 150
KUKA IW 150
KUKA PL 125
KUKA KR 125
KUKA ZH 125
KUKA IR 760
KUKA ZH 150



Style 05 - **KA760** 90° Robot Adaptor (Ø160mm Bolt Circle)

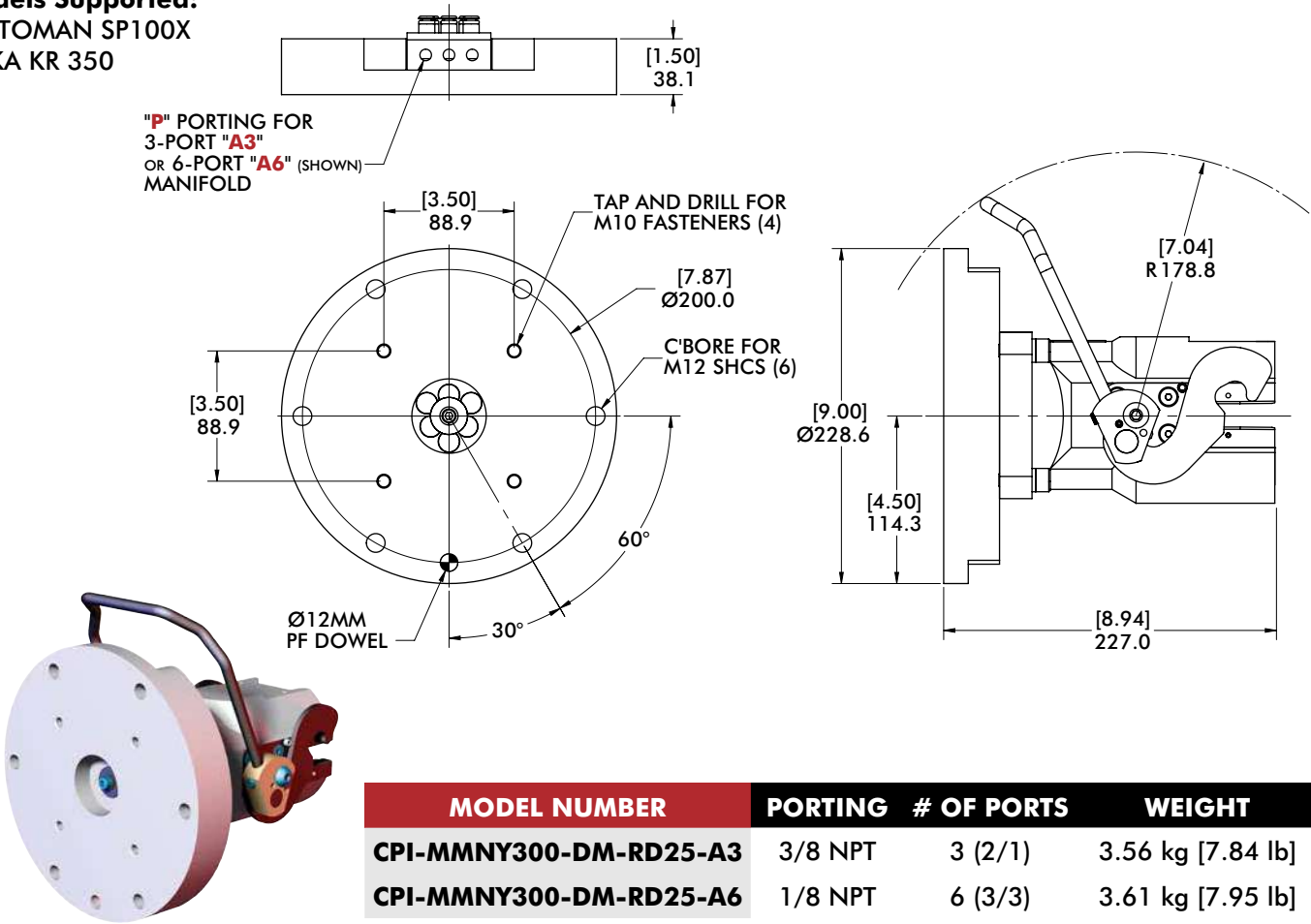


MMNY300

Robot Automation Adaptors | Dimensions

Style 06 - MMNY300 Direct Mount Adaptor (Ø200mm Bolt Circle)

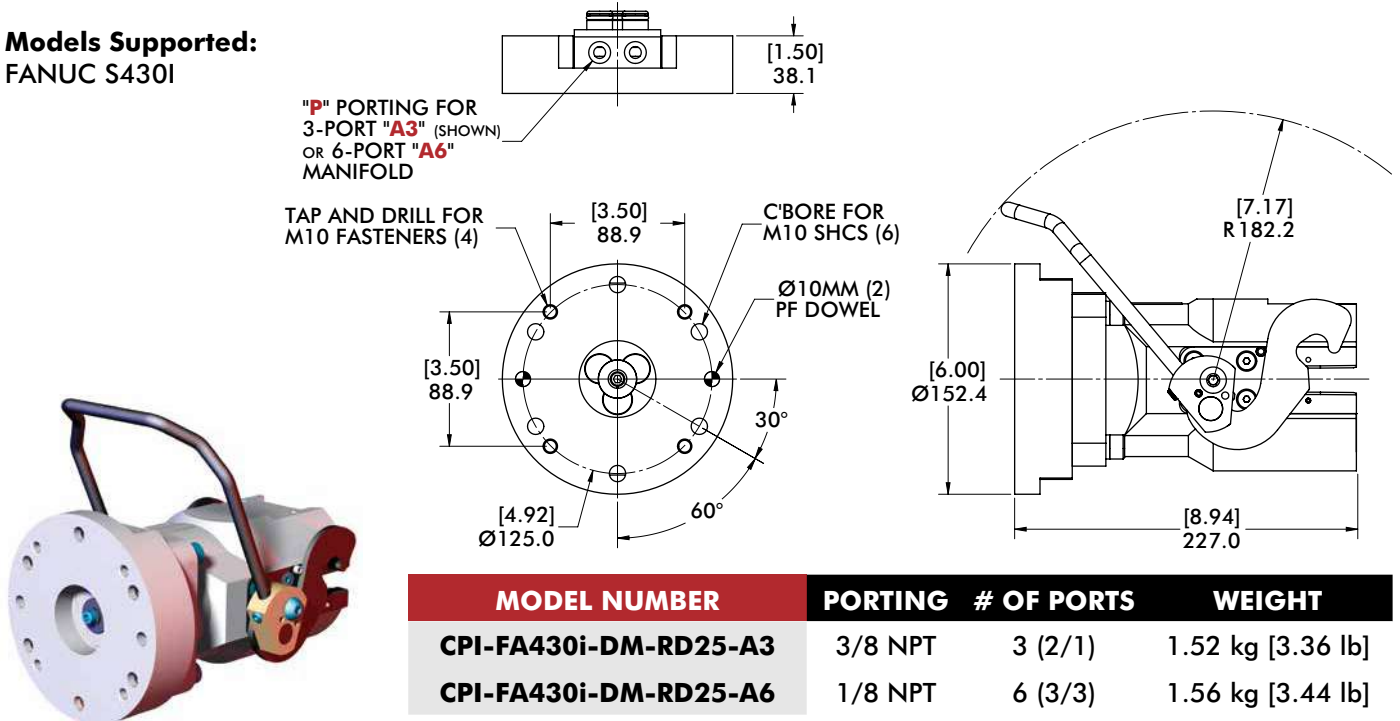
Models Supported:
MOTOMAN SP100X
KUKA KR 350



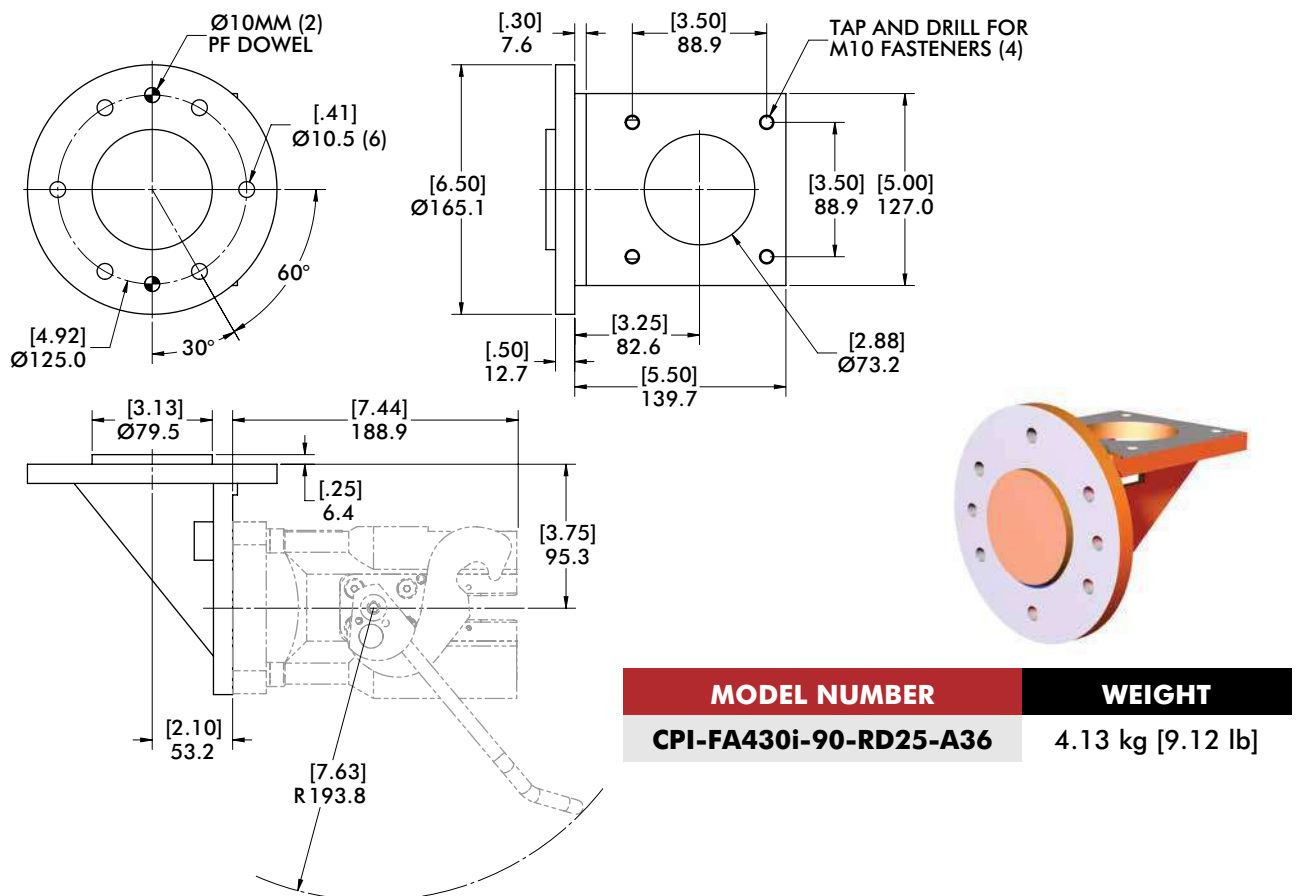
MODEL NUMBER	PORTING	# OF PORTS	WEIGHT
CPI-MMNY300-DM-RD25-A3	3/8 NPT	3 (2/1)	3.56 kg [7.84 lb]
CPI-MMNY300-DM-RD25-A6	1/8 NPT	6 (3/3)	3.61 kg [7.95 lb]

Style 07 - FA430i Direct Mount Adaptor (Ø125mm Bolt Circle)

Models Supported:
FANUC S430i



Style 07 - FA430i 90° Robot Adaptor (Ø125mm Bolt Circle)

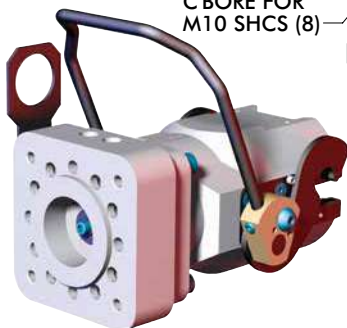
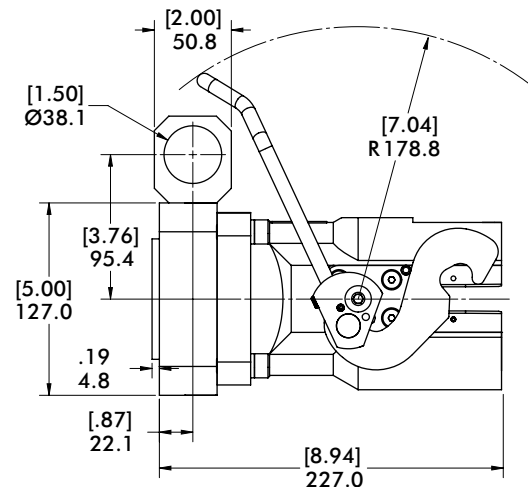
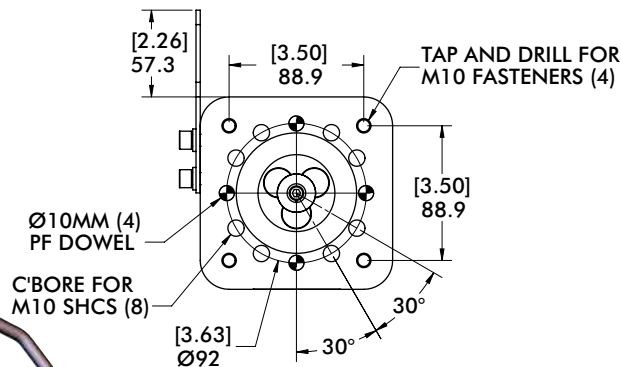
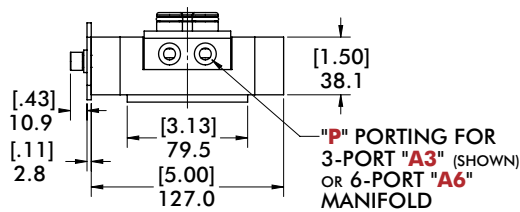


FA420

Robot Automation Adaptors | Dimensions

Style 08 - FA420 Direct Mount Adaptor (Ø92mm Bolt Circle)

Models Supported:
FANUC S420 (WITH
SPECIAL FLANGE)

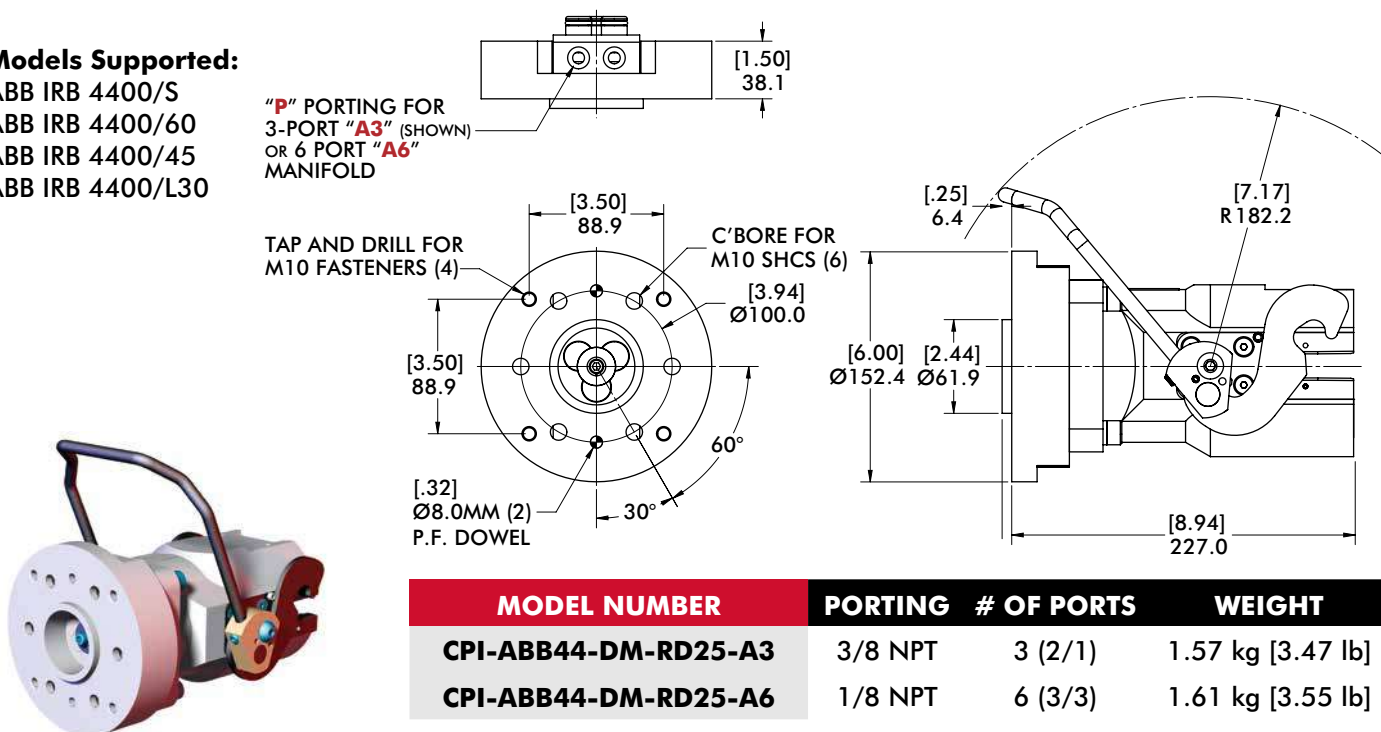


MODEL NUMBER	PORTING	# OF PORTS	WEIGHT
CPI-FA420-DM-RD25-A3-SPC	3/8 NPT	3 (2/1)	1.48 kg [3.27 lb]
CPI-FA420-DM-RD25-A6-SPC	1/8 NPT	6 (3/3)	1.52 kg [3.35 lb]

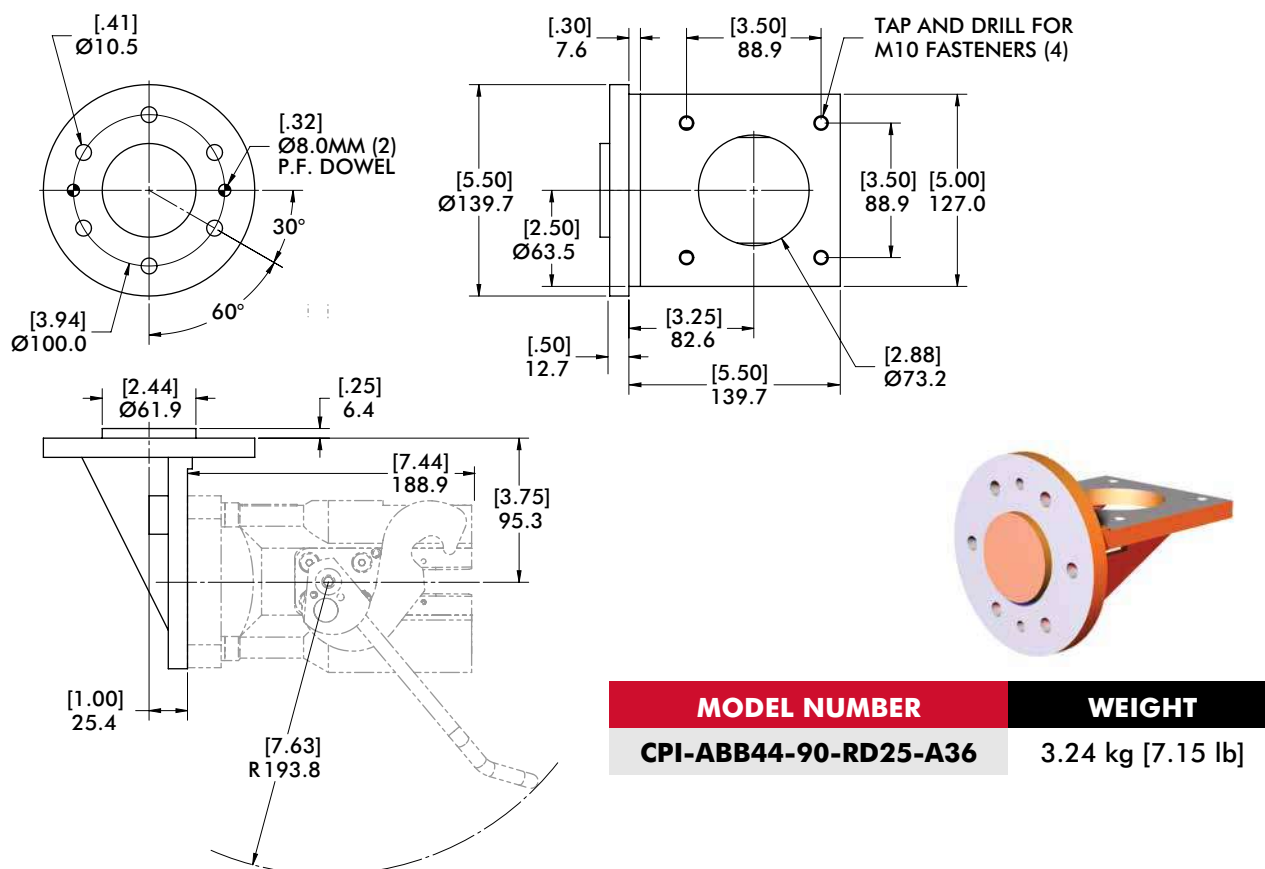
Style 09 - ABB44 Direct Mount Adaptor (Ø100mm Bolt Circle)

Models Supported:

ABB IRB 4400/S
ABB IRB 4400/60
ABB IRB 4400/45
ABB IRB 4400/L30



Style 09 - ABB44 90° Robot Adaptor (Ø100mm Bolt Circle)

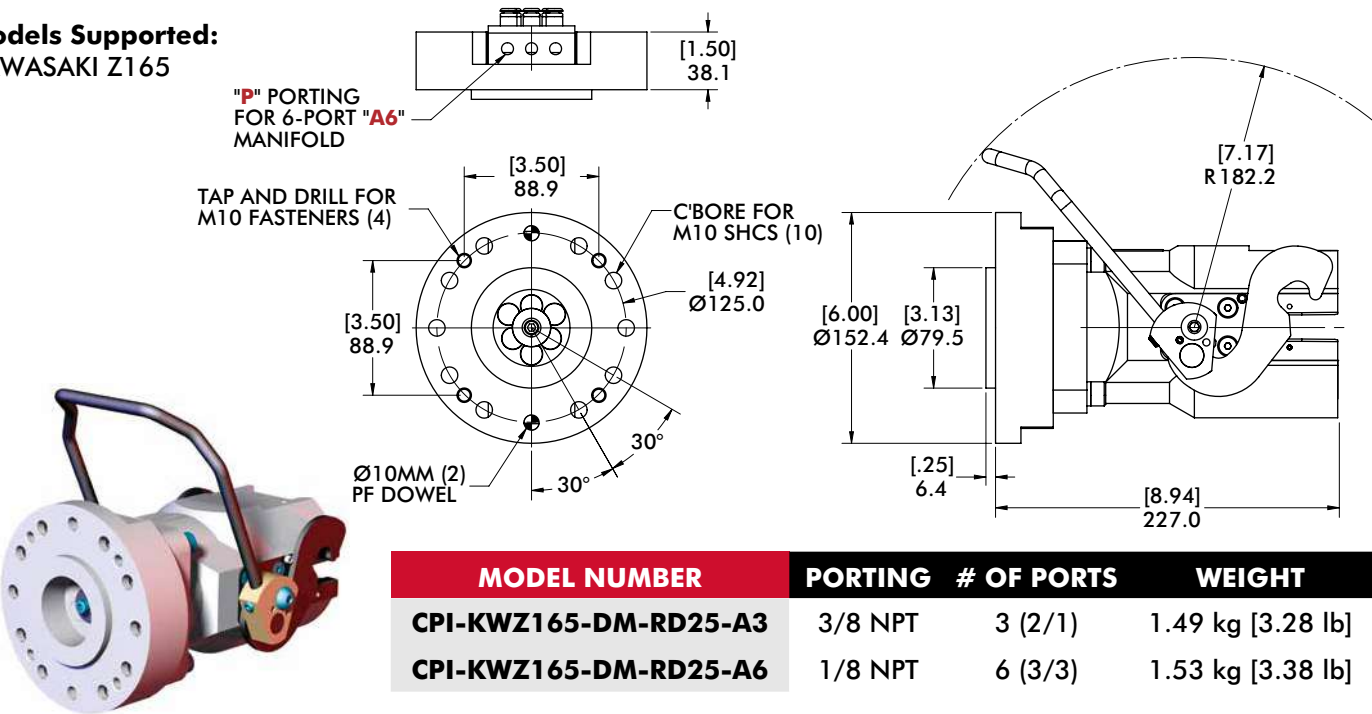


KWZ165

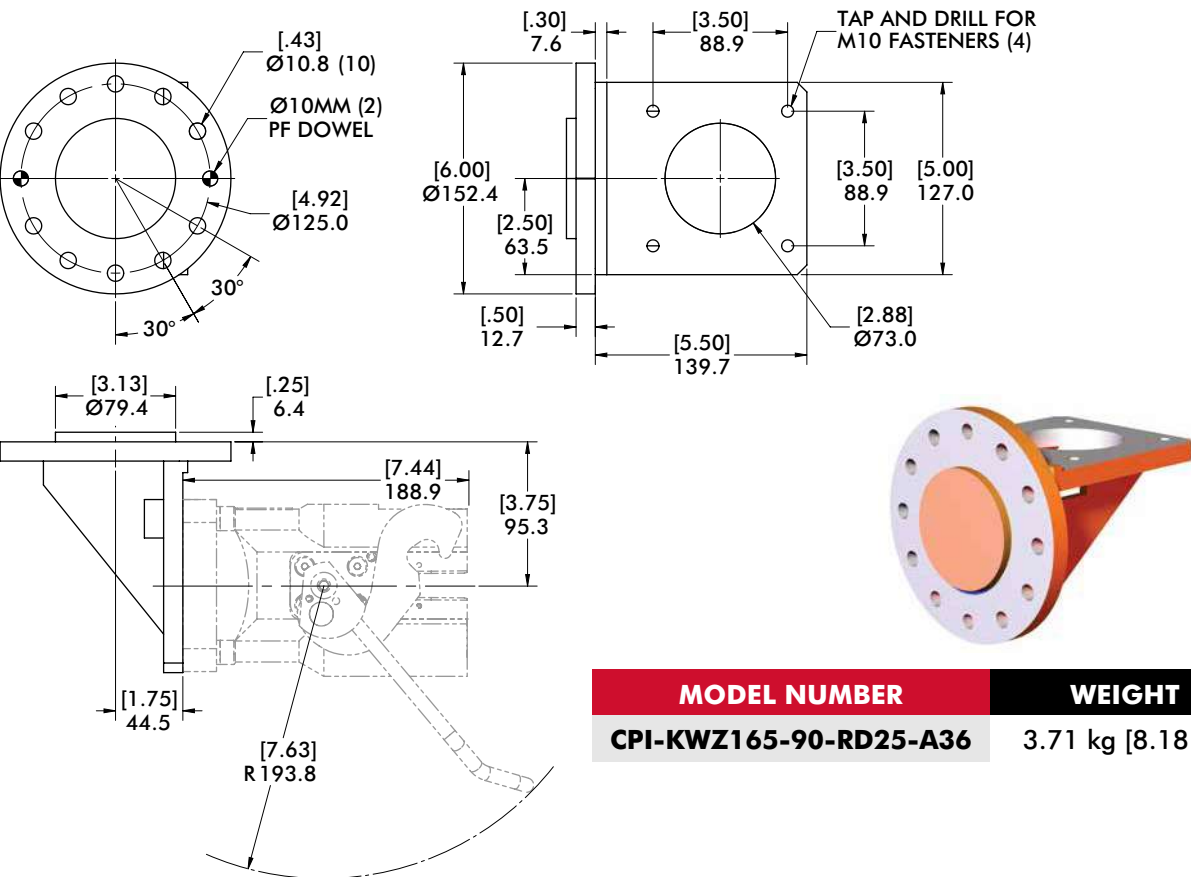
Robot Automation Adaptors | Dimensions

Style 10 - KWZ165 Direct Mount Adaptor (Ø125mm Bolt Circle)

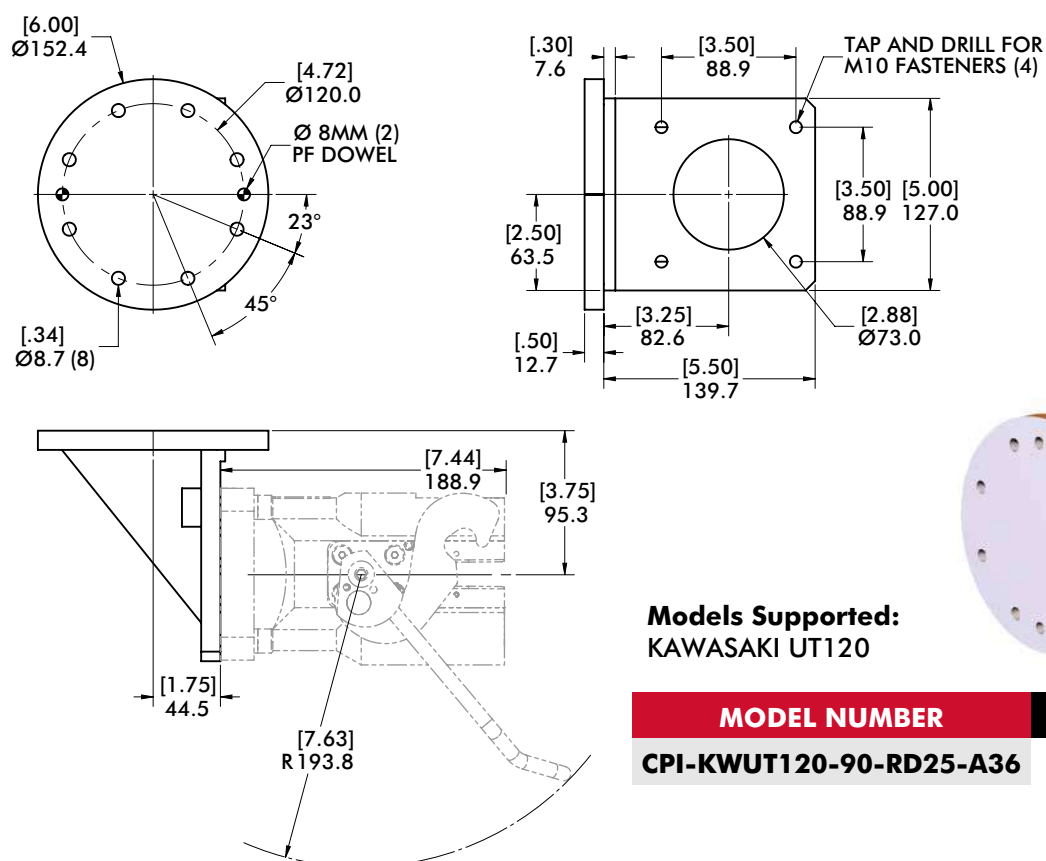
Models Supported:
KAWASAKI Z165



Style 10 - KWZ165 90° Robot Adaptor (Ø125mm Bolt Circle)



Style 11 - KWUT120 90° Adaptor (Ø120mm Bolt Circle)



Models Supported:
KAWASAKI UT120

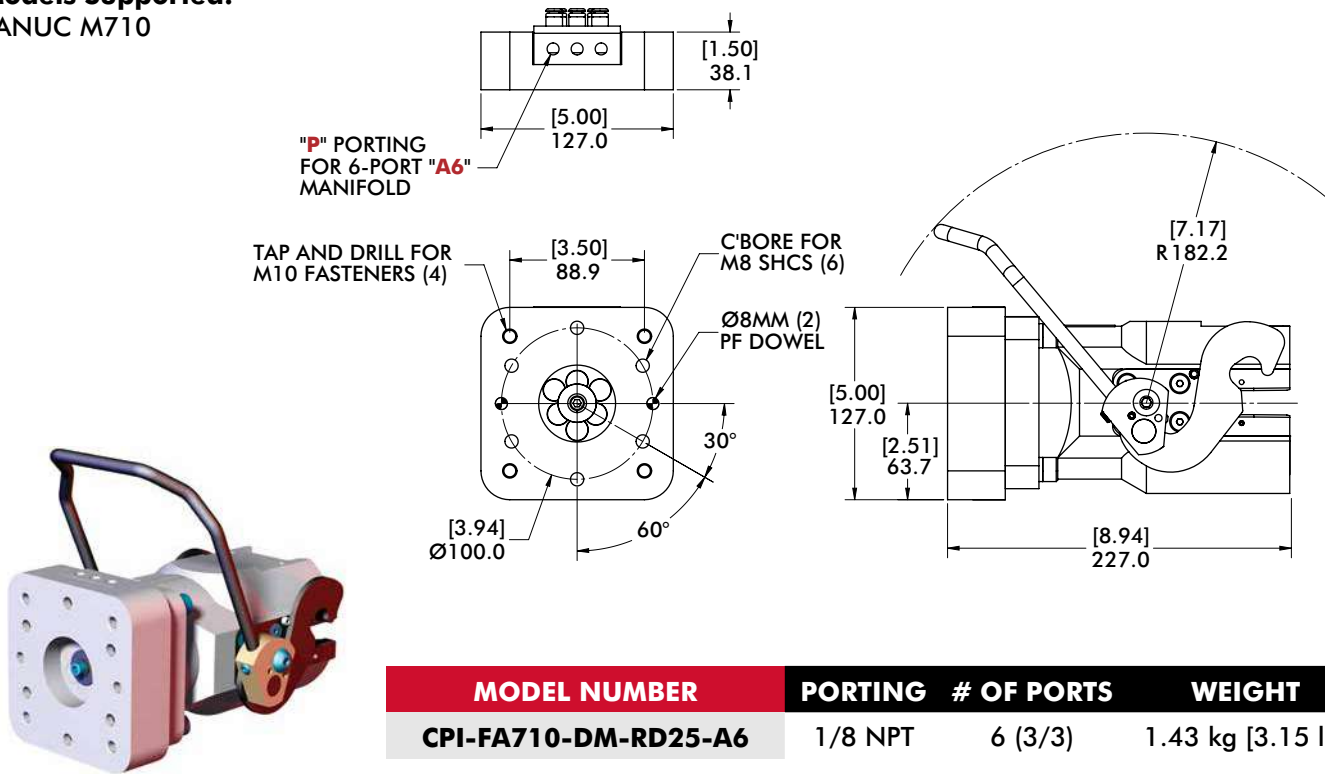
MODEL NUMBER	WEIGHT
CPI-KWUT120-90-RD25-A36	3.58 kg [7.90 lb]

FA710

Robot Automation Adaptors | Dimensions

Style 12 - FA710 Direct Mount Adaptor (Ø100mm Bolt Circle)

Models Supported:
FANUC M710



MODEL NUMBER	PORTING	# OF PORTS	WEIGHT
CPI-FA710-DM-RD25-A6	1/8 NPT	6 (3/3)	1.43 kg [3.15 lb]

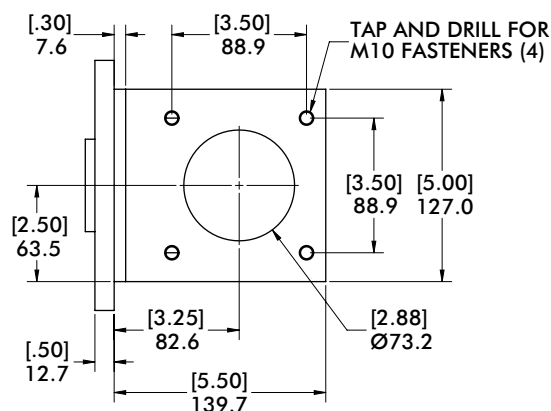
Technical drawing of a mechanical part, showing top and side views with dimensions in inches (in brackets) and millimeters (in parentheses).

Top View Dimensions:

- Outer diameter: $\varnothing 165.1$ (6.50)
- Inner diameter: $\varnothing 125.0$ (4.92)
- Distance from center to hole center: $\varnothing 11.0$ (6) (.43)
- Distance from center to hole center: $\varnothing 10\text{MM}$ (2) (2) PF DOWEL
- Angle between hole centers: 30° and 60°

Side View Dimensions:

- Top flange thickness: $\varnothing 61.0$ (2.40)
- Flange height: 6.4 (.25)
- Distance from flange to center of gravity: 188.9 (7.44)
- Distance from flange to center of gravity: 95.3 (3.75)
- Distance from flange to center of gravity: 41.3 (1.63)
- Radius of curvature: $R193.8$ (7.63)



Models Supported:
COMAU CMH3.2
MOTOMAN K100
MOTOMAN UP130

MODEL NUMBER	WEIGHT
CPI-MMK100-90-RD25-A36	4.03 kg [8.88 lb]

Models Supported:
FANUC R2000i

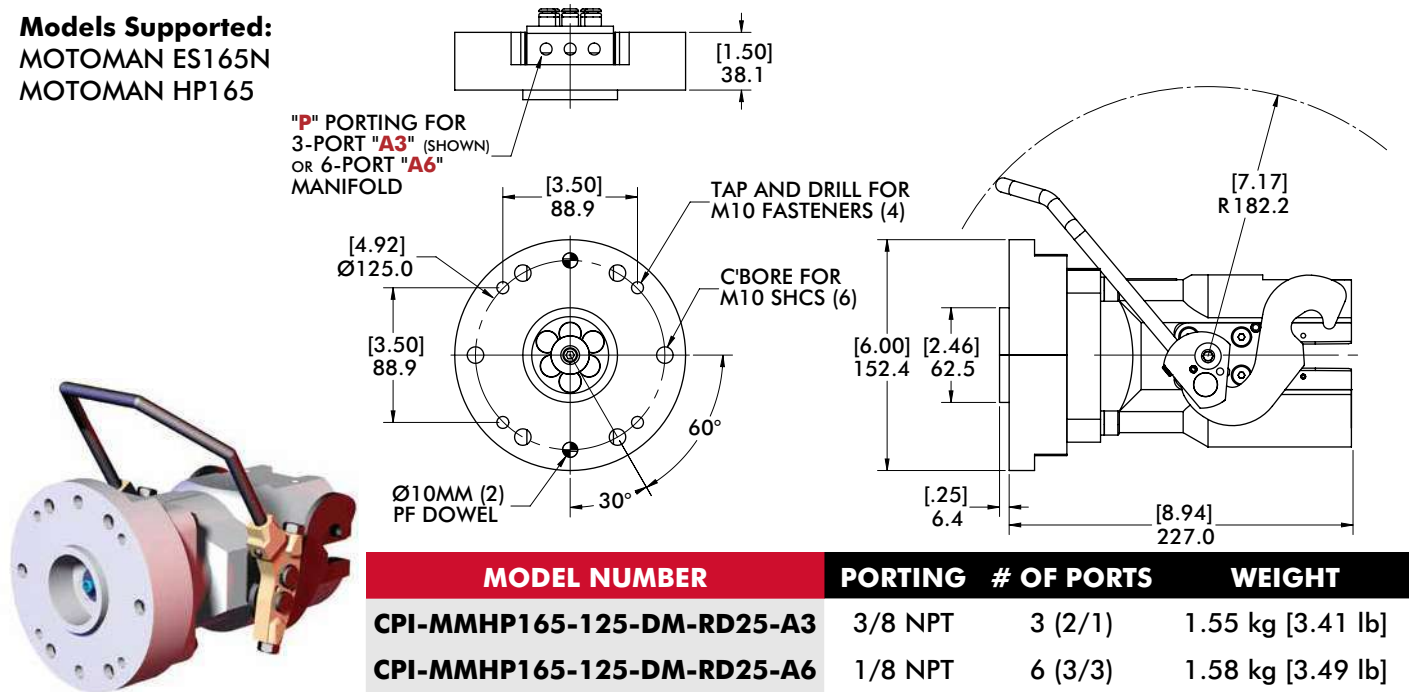


MMHP165

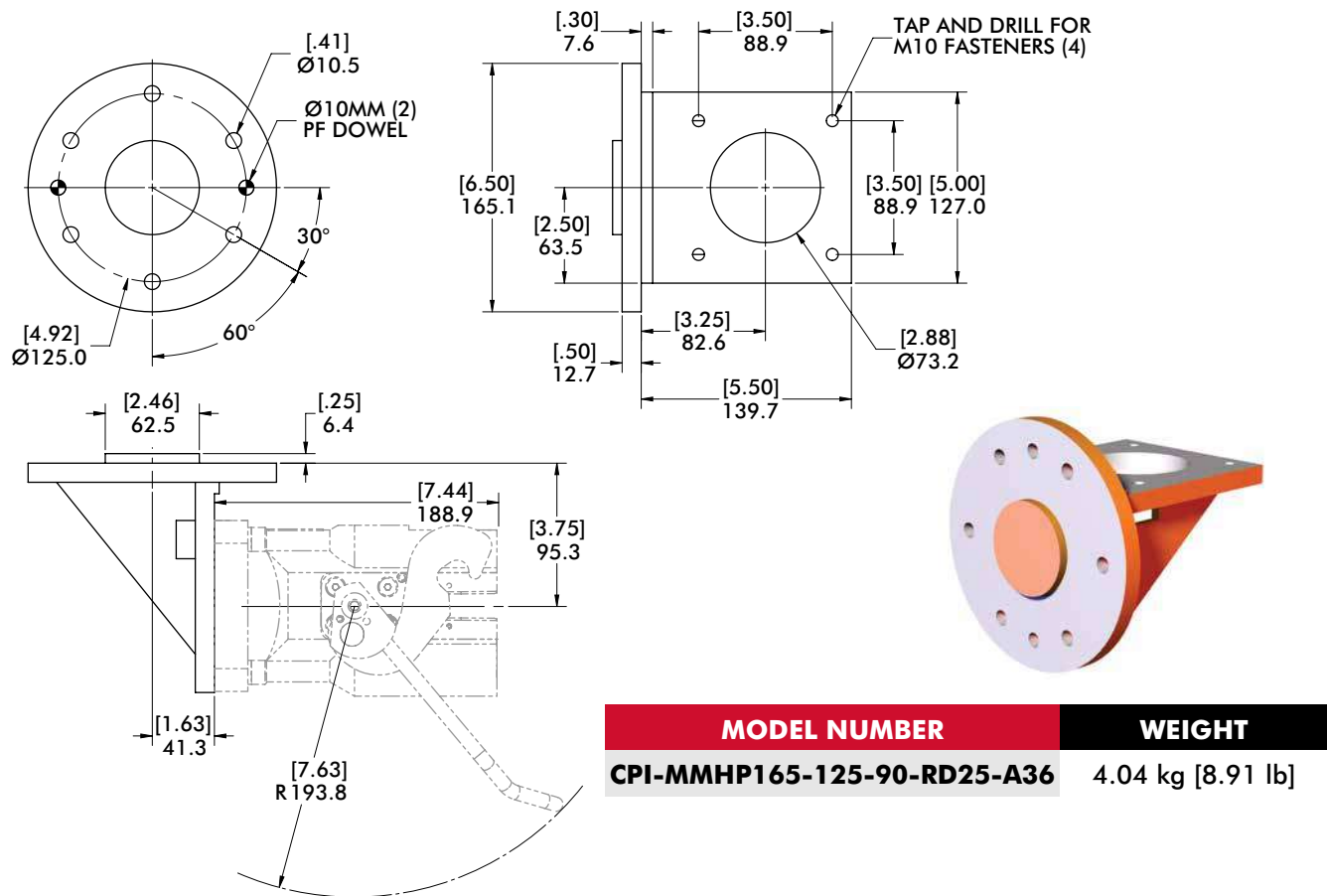
Robot Automation Adaptors | Dimensions

Style 15 - **KA660** Direct Mount Adaptor (Ø160mm Bolt Circle)

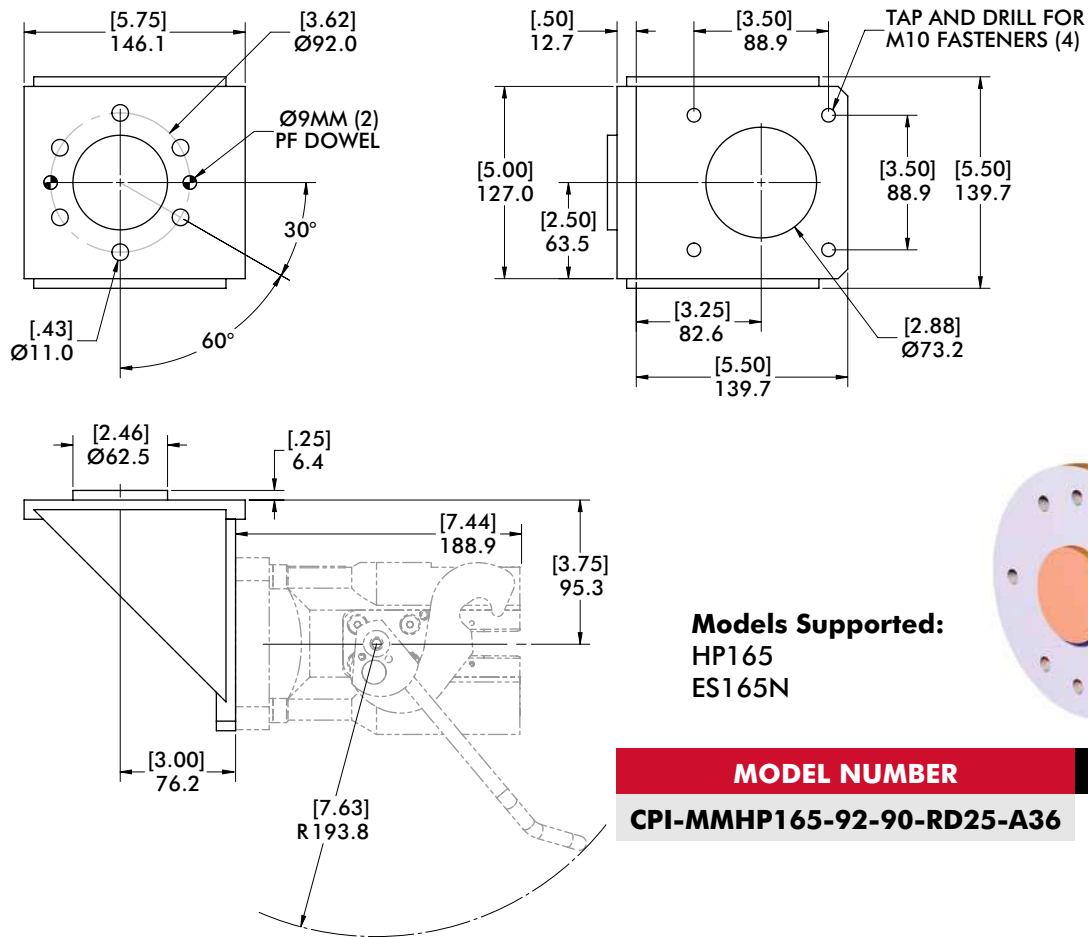
Models Supported:
MOTOMAN ES165N
MOTOMAN HP165



Style 15 - **KA660** 90° Robot Adaptor (Ø125mm Bolt Circle)



Style 19 - **MMHP165** 90° Adaptor (Ø92mm Bolt Circle)



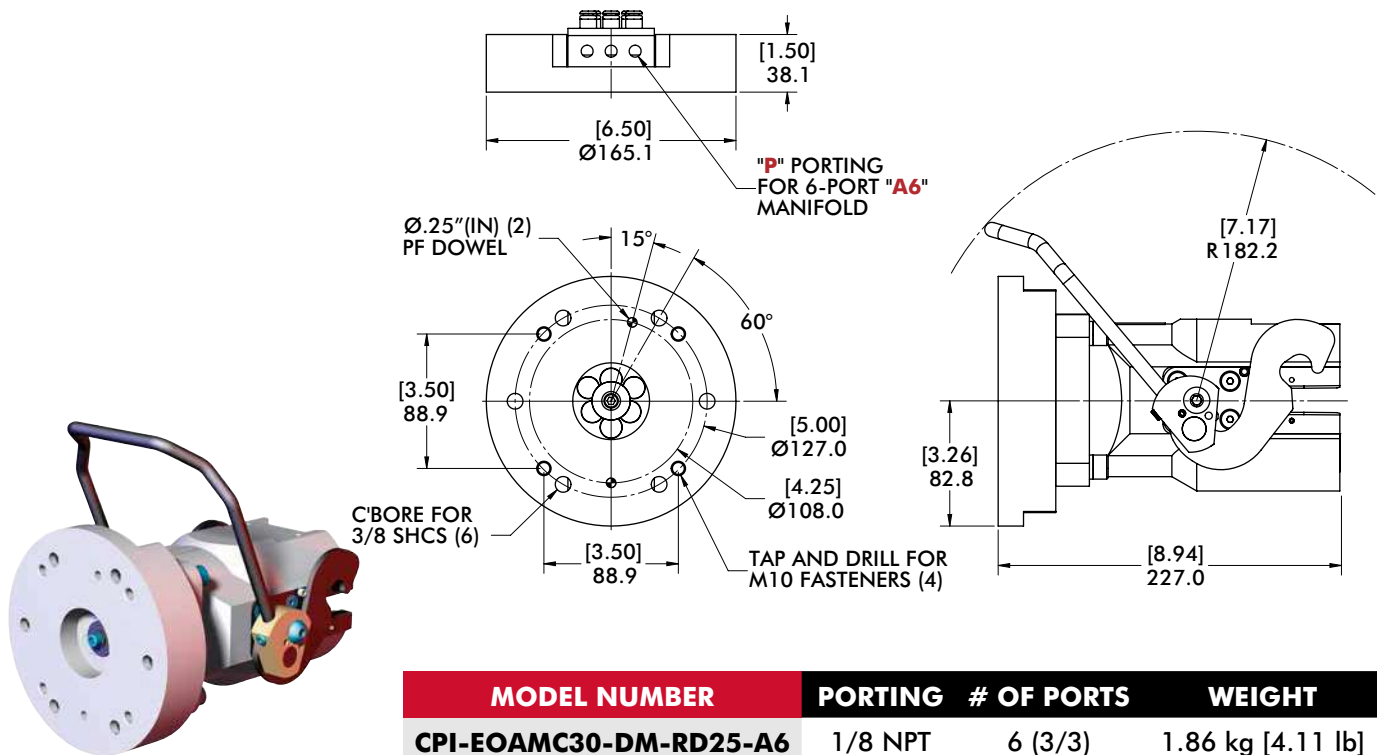
Models Supported:
HP165
ES165N

MODEL NUMBER	WEIGHT
CPI-MMHP165-92-90-RD25-A36	4.03 kg [8.89 lb]

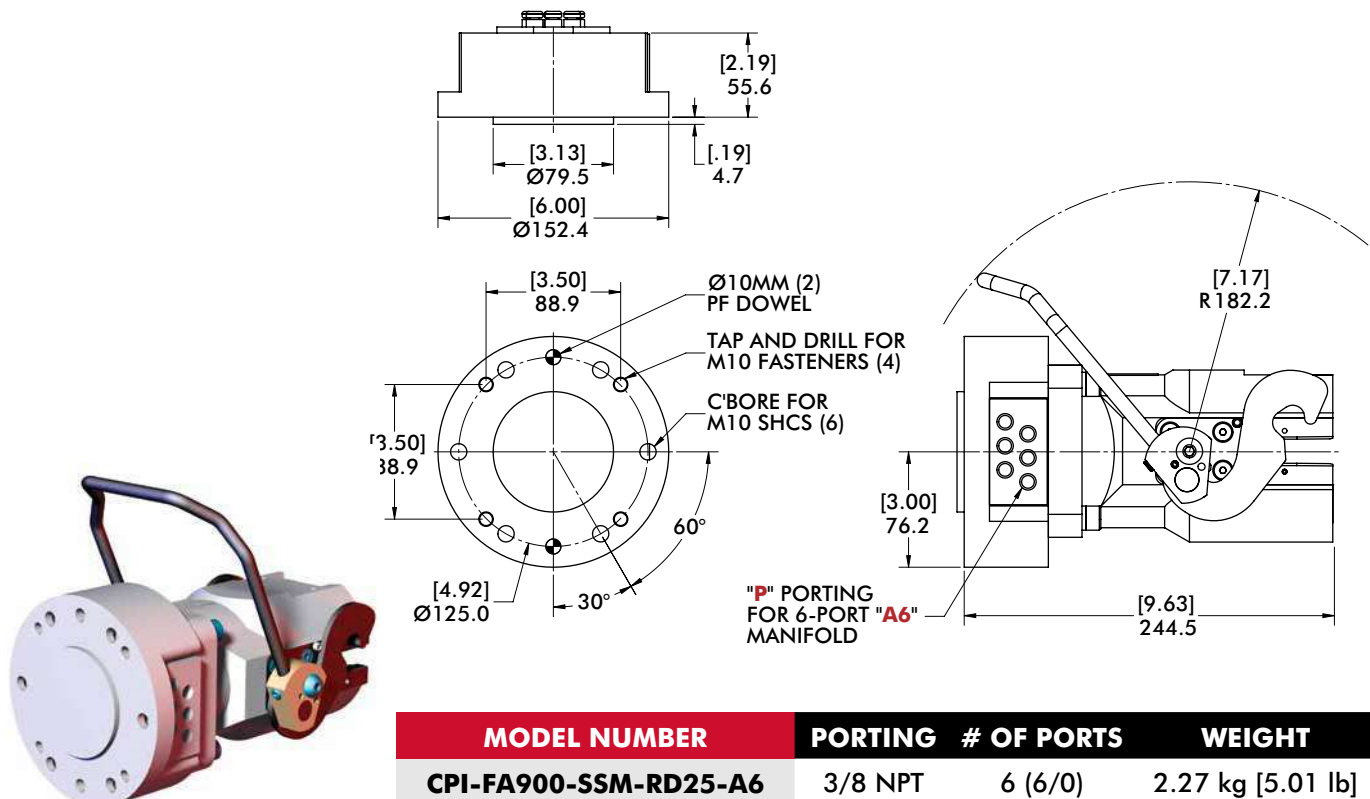
EOAMC30, FA900-SSM

Robot Automation Adaptors | Dimensions

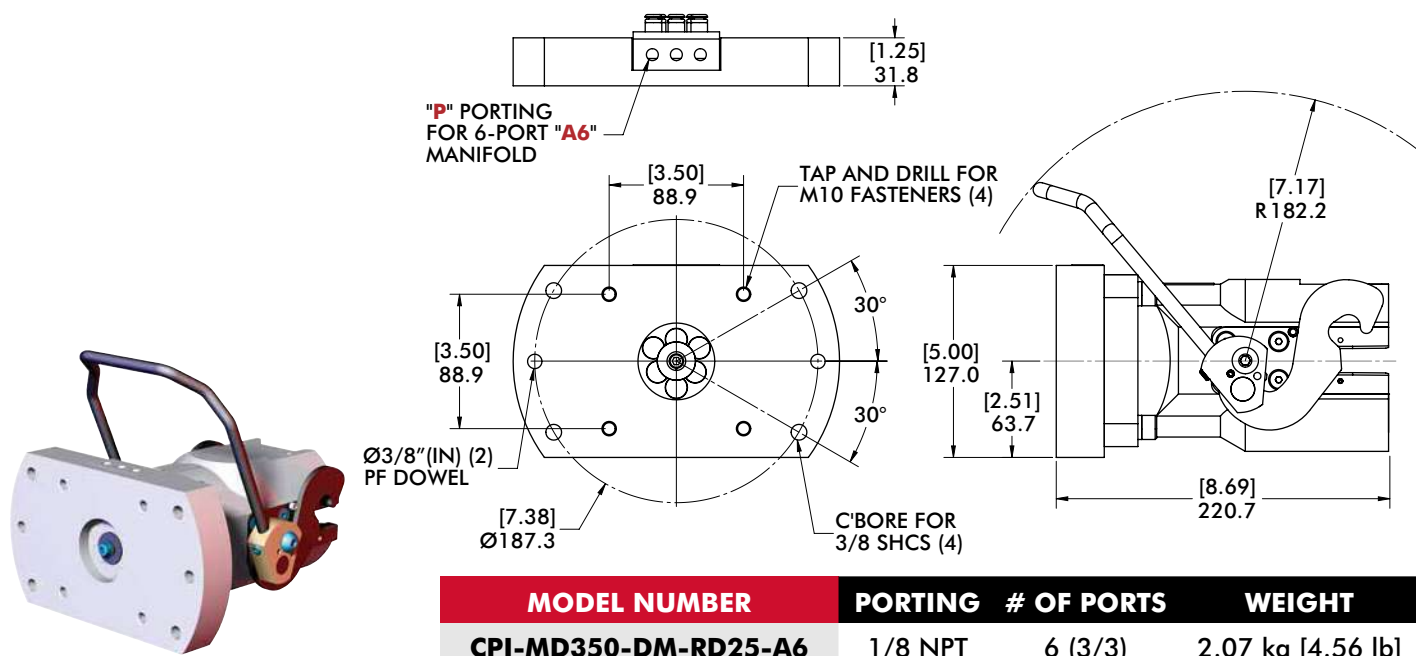
Style 21 - **EOAMC30** Direct Mount Adaptor (Ø127mm Bolt Circle/Ø108mm Dowel Circle)



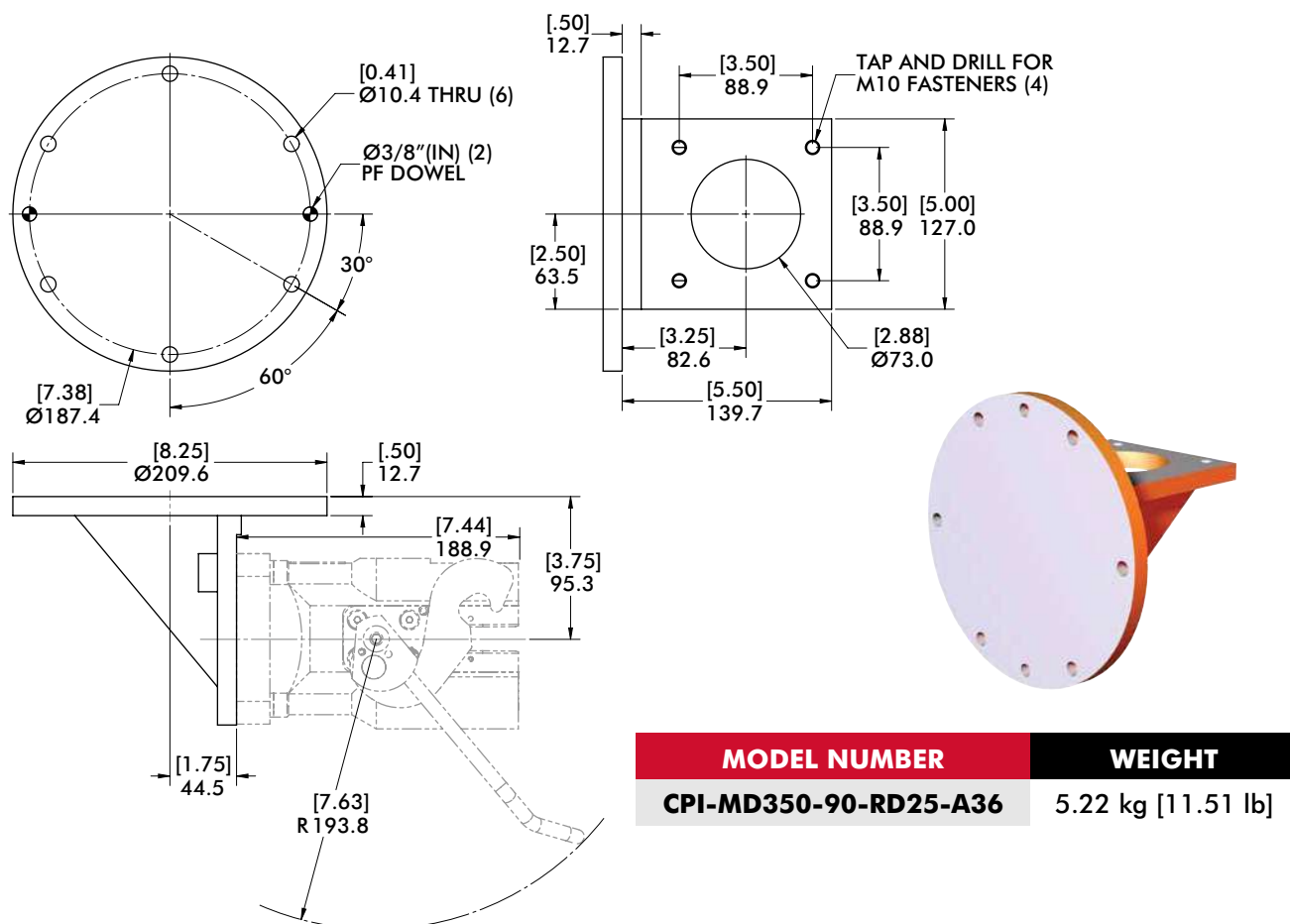
Style 22 - **FA900-SSM** Direct Mount Adaptor (Ø125mm Bolt Circle)



Style 23 - MD350 Direct Mount Adaptor - Ø187.3mm Bolt Circle



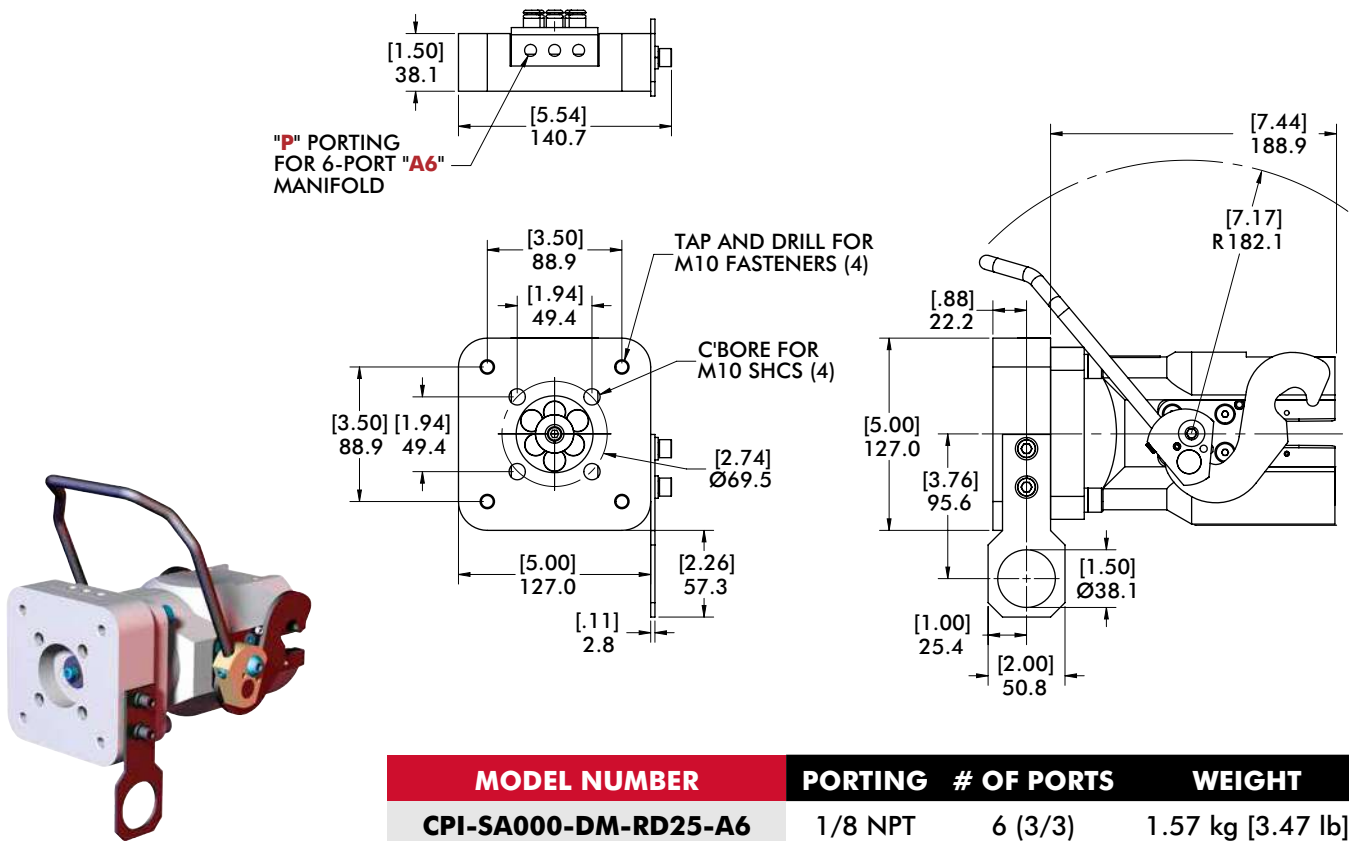
Style 23 - MD350 90° Robot Adaptor



SA000

Robot Automation Adaptors | Dimensions

Style 24 - SA000 Direct Mount Adaptor - Ø69.5mm Bolt Circle

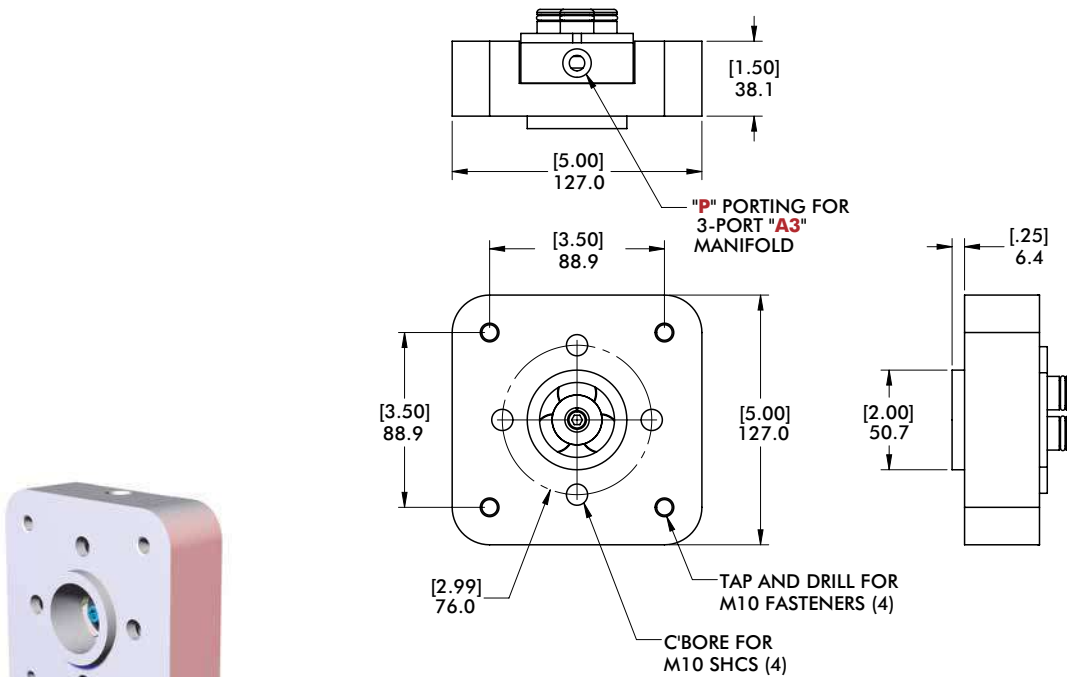


MODEL NUMBER	PORTING	# OF PORTS	WEIGHT
CPI-SA000-DM-RD25-A6	1/8 NPT	6 (3/3)	1.57 kg [3.47 lb]

CM975XL, CHM32

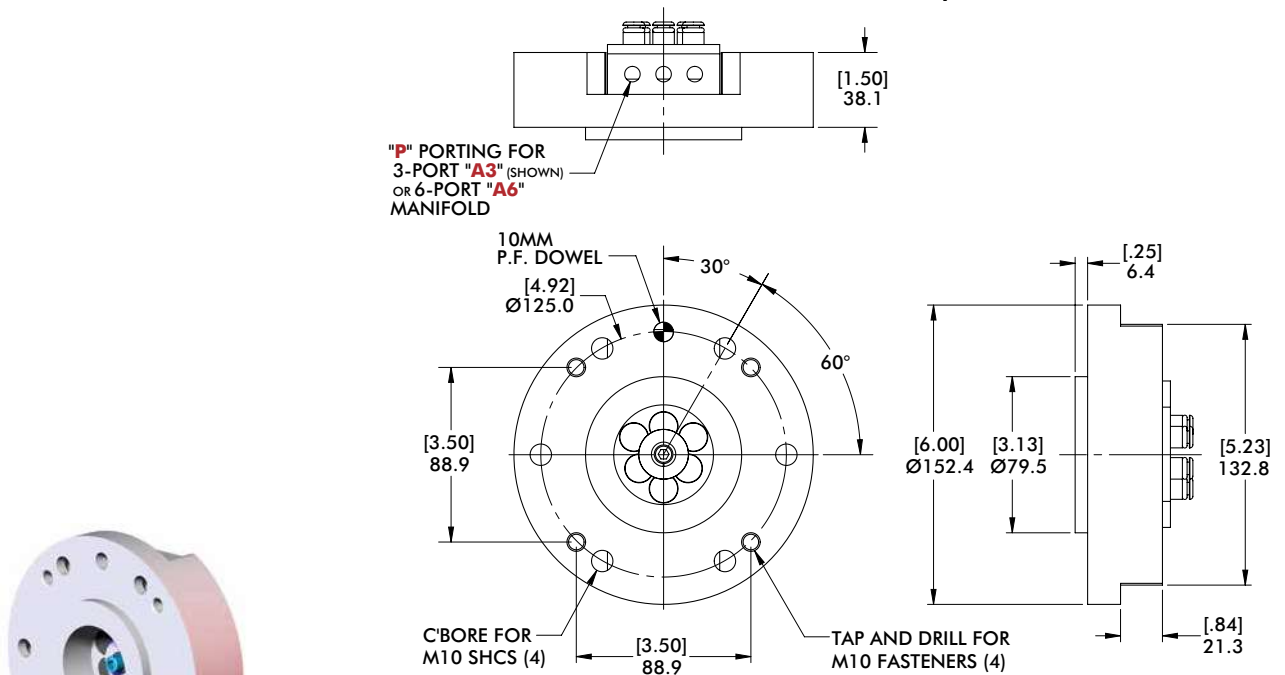
Robot Automation Adaptors | Dimensions

CM975XL Direct Mount Adaptor - Ø76mm Bolt Circle



MODEL NUMBER	PORTING	# OF PORTS	WEIGHT
CPI-CM675XL-DM-RD25-A3	3/8 NPT	3 (2/1)	1.47 kg [3.24 lb]

CHM32 Direct Mount Adaptor - Ø125mm Bolt Circle

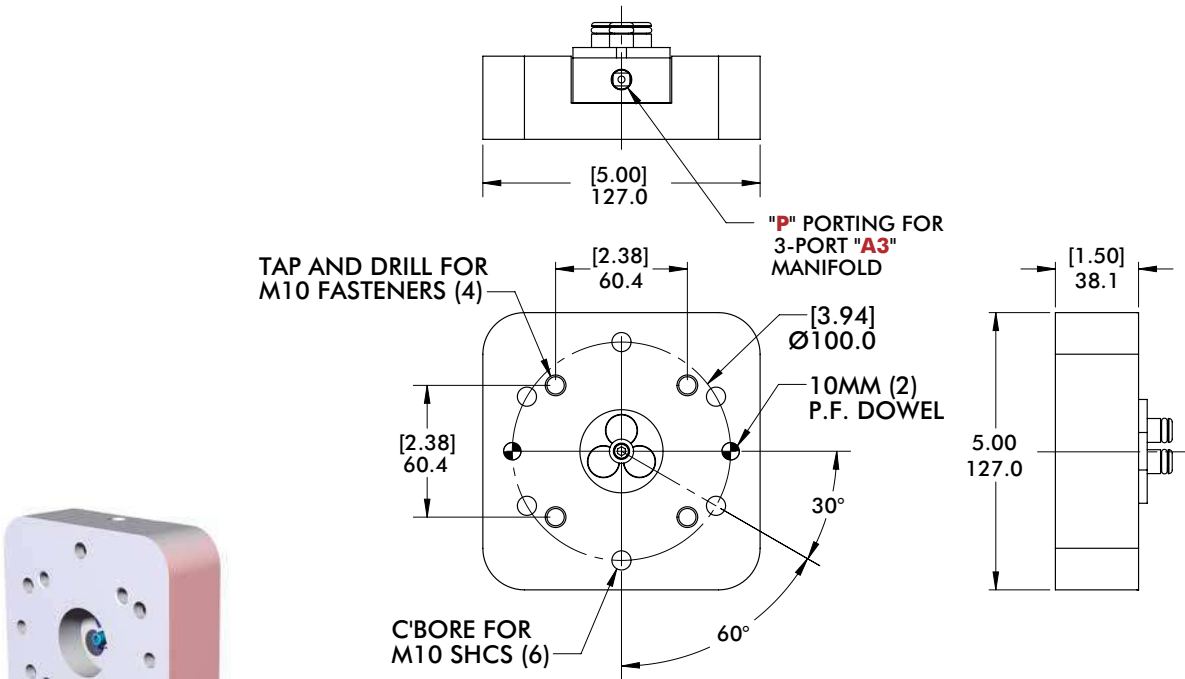


MODEL NUMBER	PORTING	# OF PORTS	WEIGHT
CPI-CHM32-DM-RD25-A3	3/8 NPT	3 (2/1)	2.38 kg [5.25 lb]
CPI-CHM32-DM-RD25-A6	1/8 NPT	6 (3/3)	2.42 kg [5.34 lb]

FA710, FA710IC

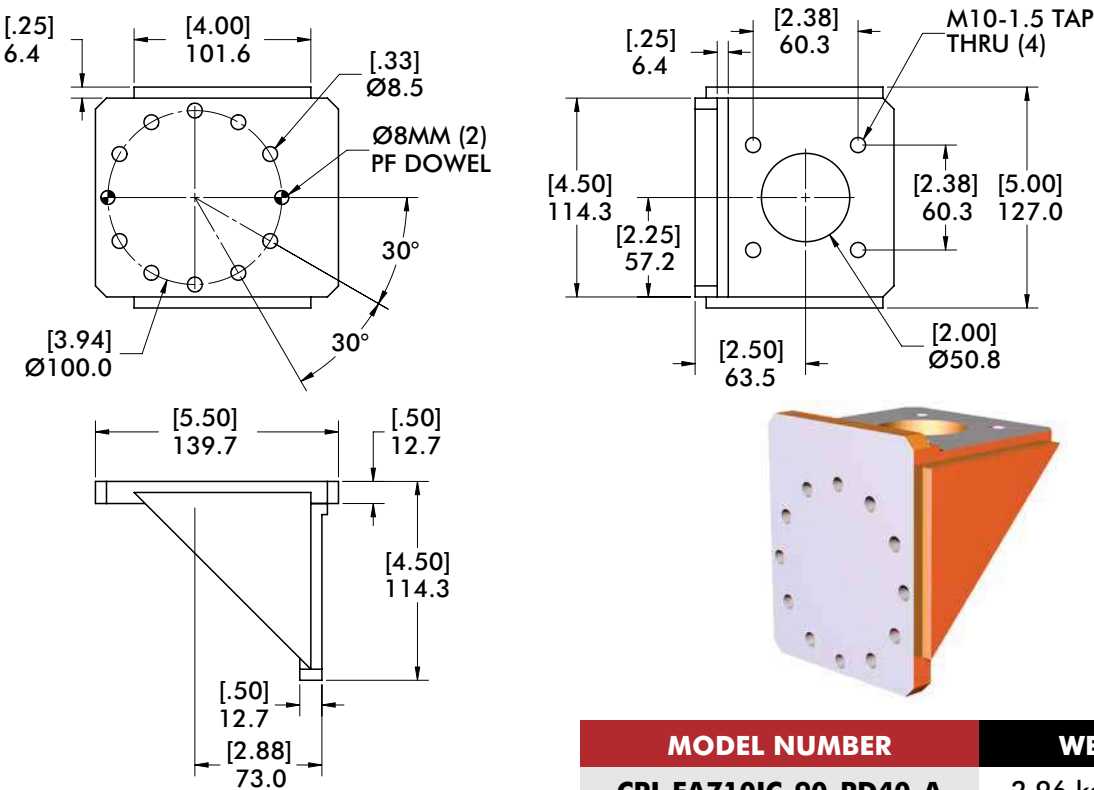
Robot Automation Adaptors | Dimensions

FA710IC 90° Robot Adaptor - Ø100mm Bolt Circle



MODEL NUMBER	PORTING	# OF PORTS	WEIGHT
CPI-FA710-DM-TT15-A3	3/8 NPT	3 (2/1)	1.45 kg [3.19 lb]

FA710IC 90° Robot Adaptor - Ø100mm Bolt Circle

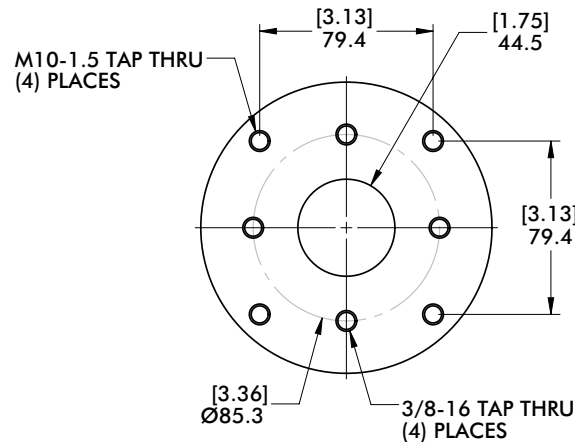


MODEL NUMBER	WEIGHT
CPI-FA710IC-90-RD40-A	2.96 kg [6.52 lb]

TDA-150F, TDA-250F

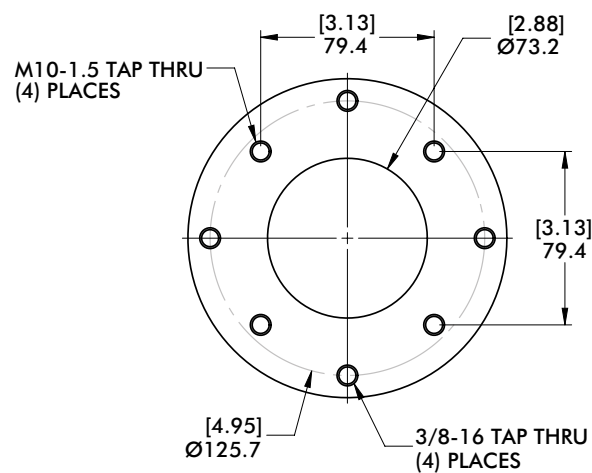
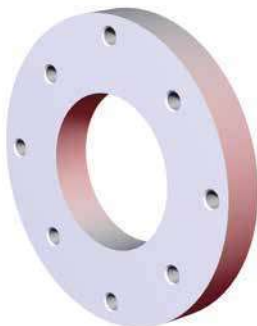
Robot Automation Adaptors | Dimensions

TDA-150F Direct Mount Adaptor Plate - Ø85mm Bolt Circle



MODEL NUMBER	WEIGHT
CPI-TDA-150F-312F	.62 kg [1.36 lb]

TDA-250F Direct Mount Adaptor Plate - Ø125mm Bolt Circle

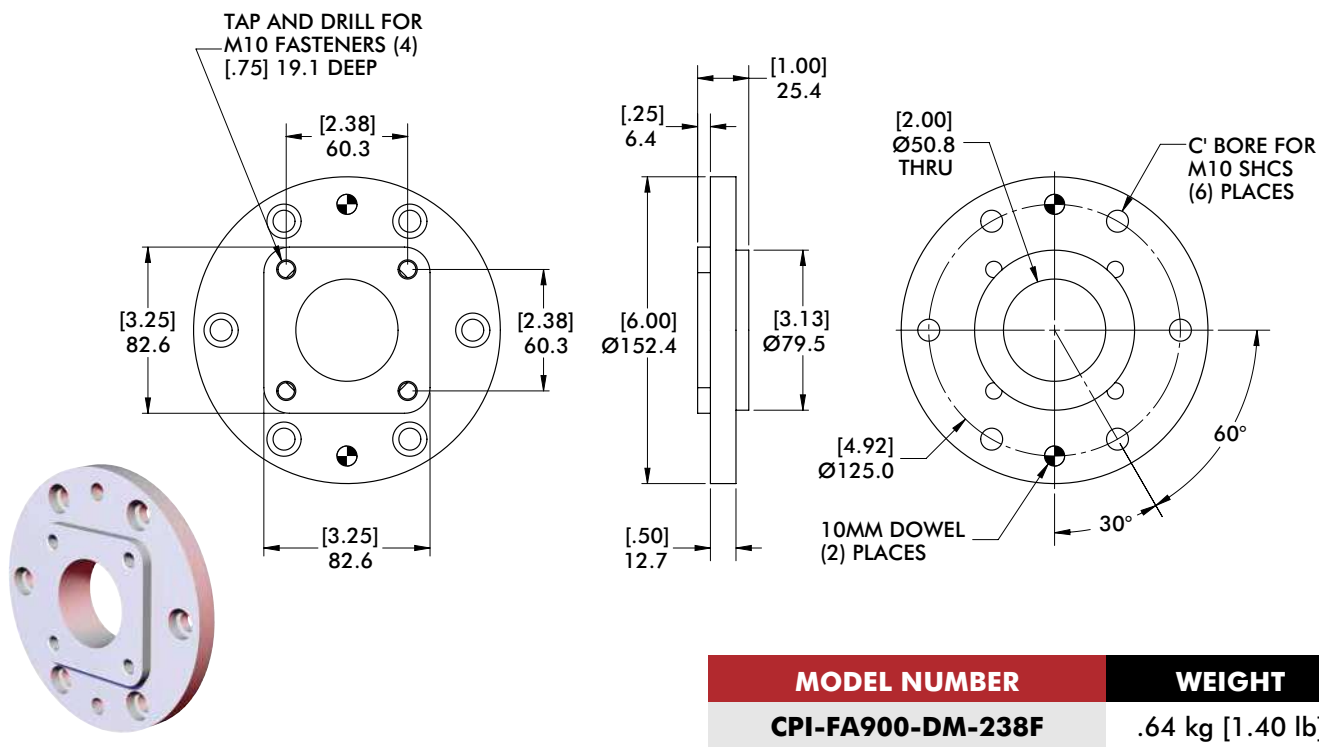


MODEL NUMBER	WEIGHT
CPI-TDA-250F-312F	.63 kg [1.38 lb]

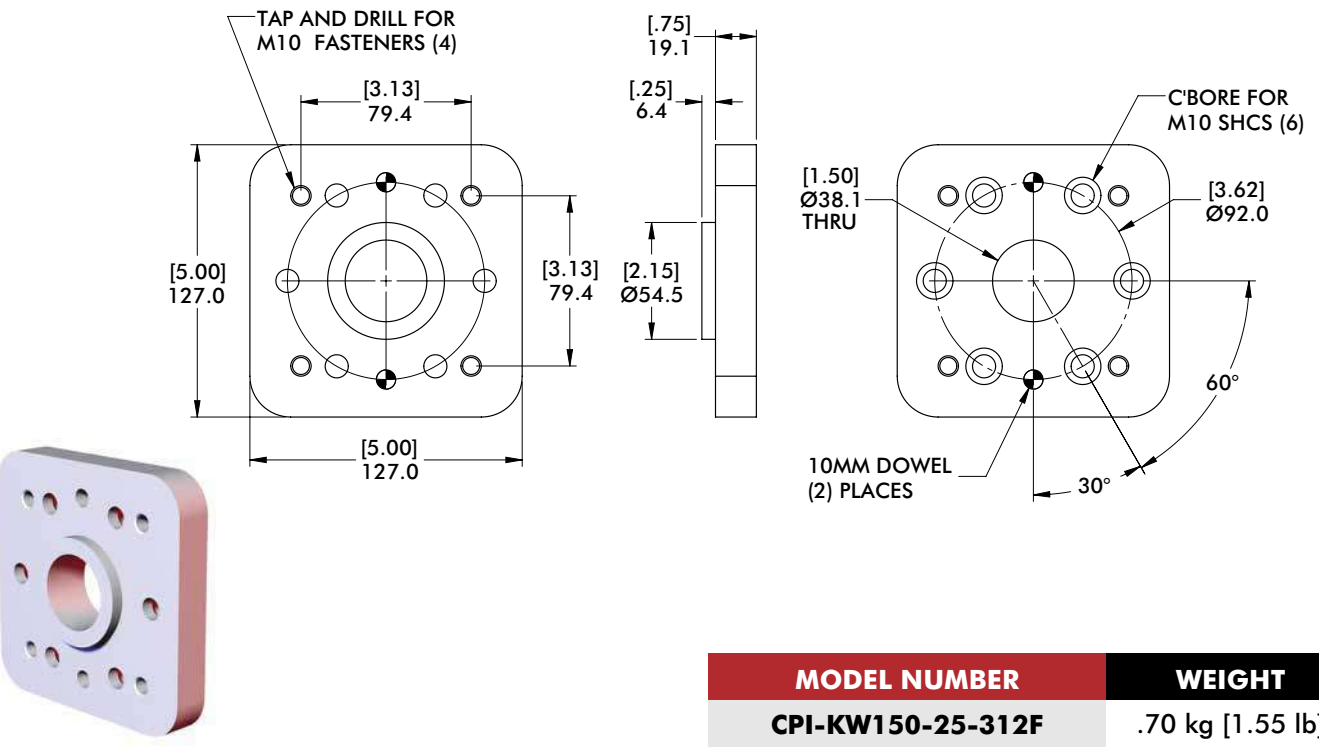
FA900, KW150

Robot Automation Adaptors | Dimensions

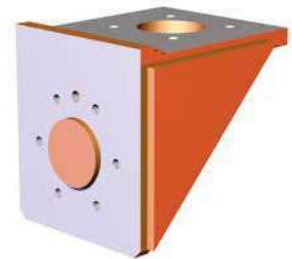
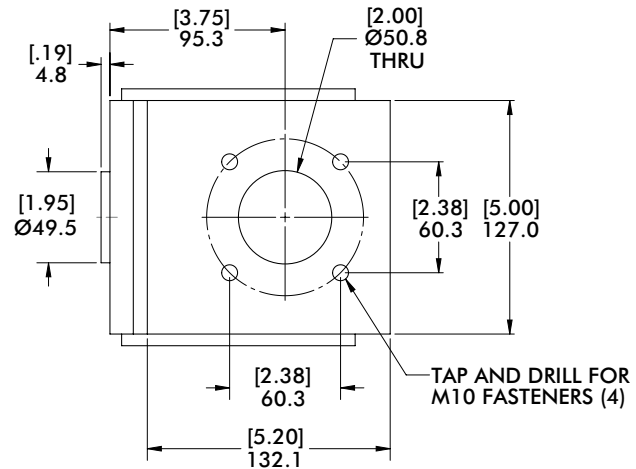
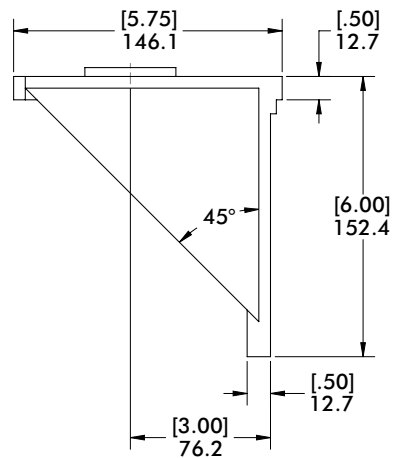
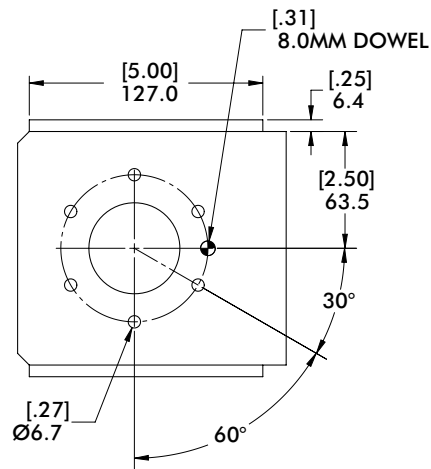
FA900 Direct Mount Adaptor Plate - Ø125mm Bolt Circle



KW150 Direct Mount Adaptor Plate - Ø92mm Bolt Circle



90° Degree Robot Adaptor to 40mm Disk

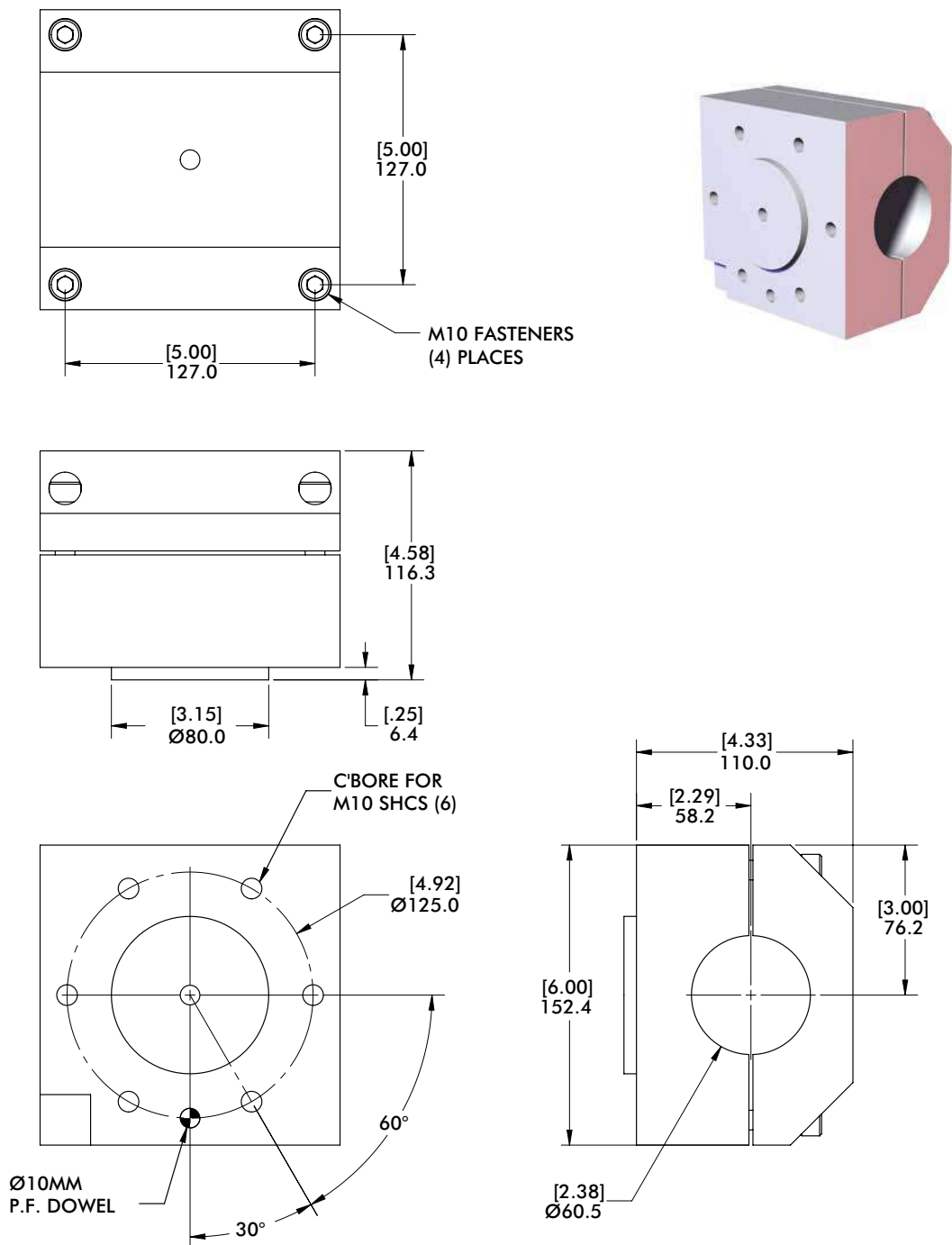


MODEL NUMBER	WEIGHT
CPI-KWFS45N-90-TTN40-A3	4.24 kg [9.34 lb]

CL-LAN

Robot Automation Adaptors | Dimensions

Ø125mm Bolt Circle

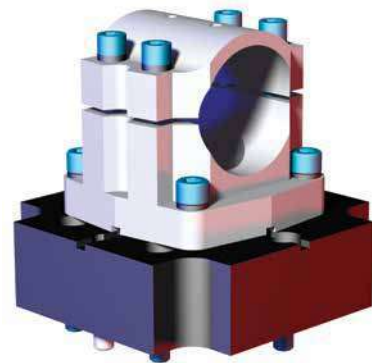
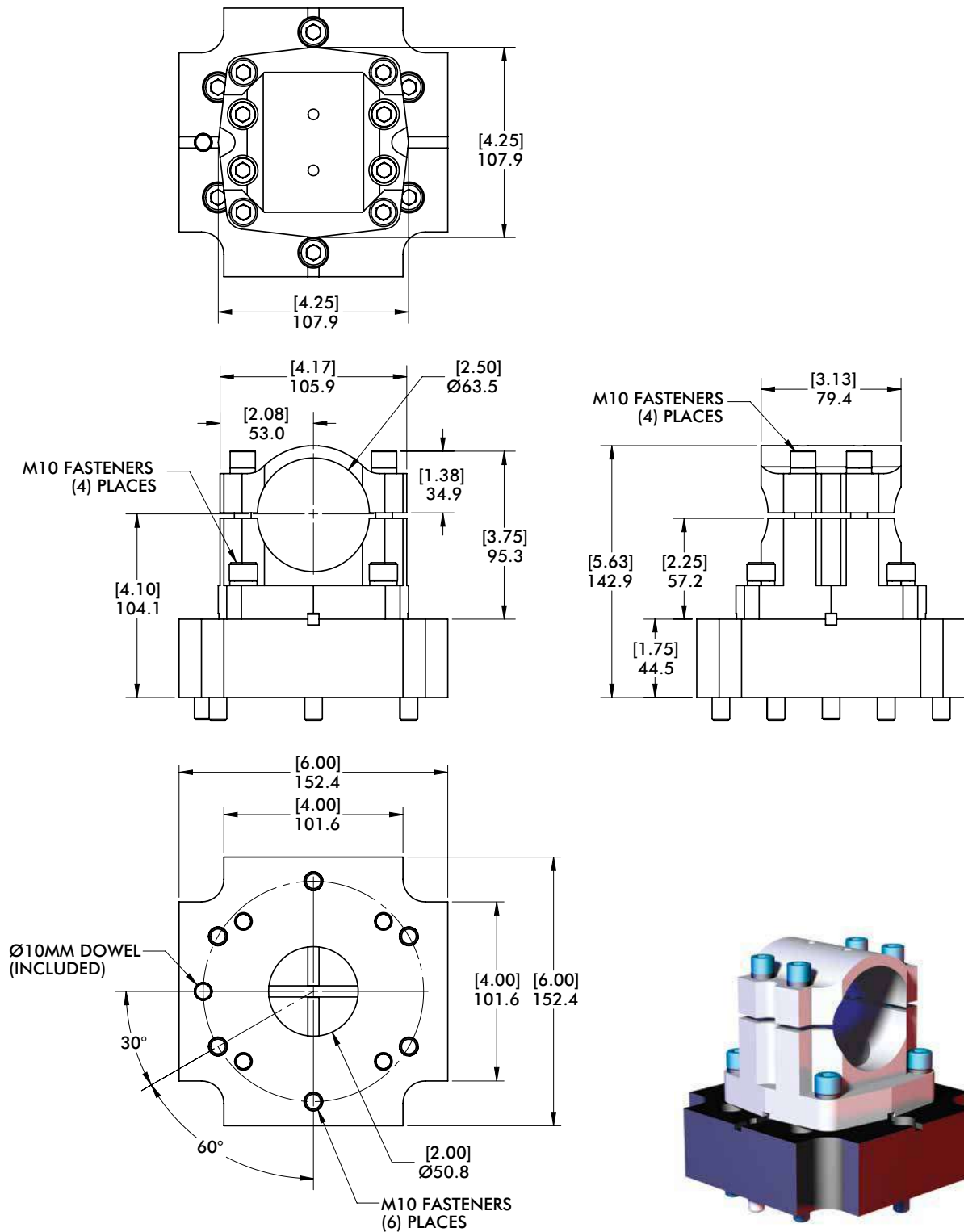


MODEL NUMBER

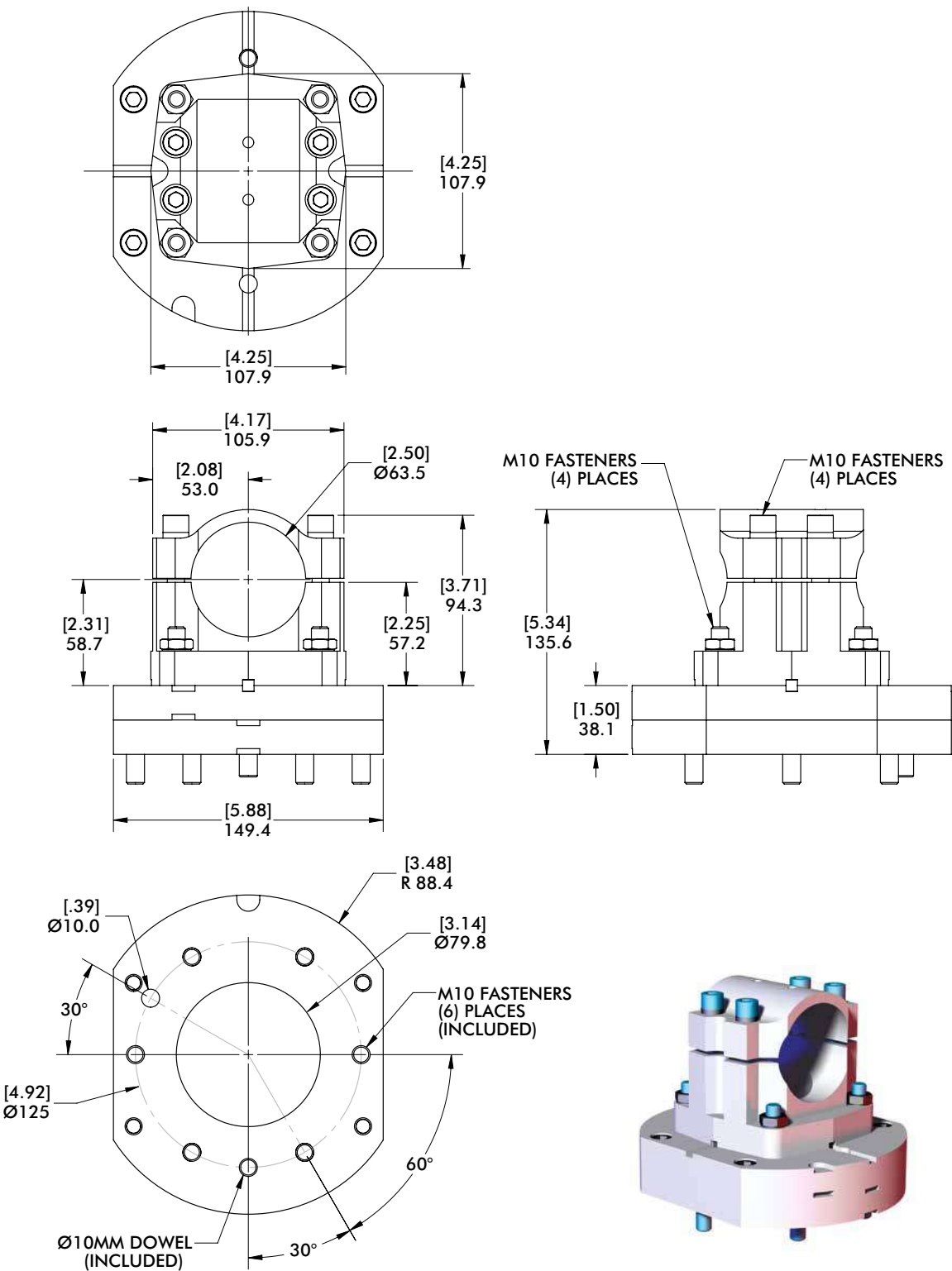
CPI-CL-LAN-EOL

WEIGHT

5.25 kg [11.58 lb]

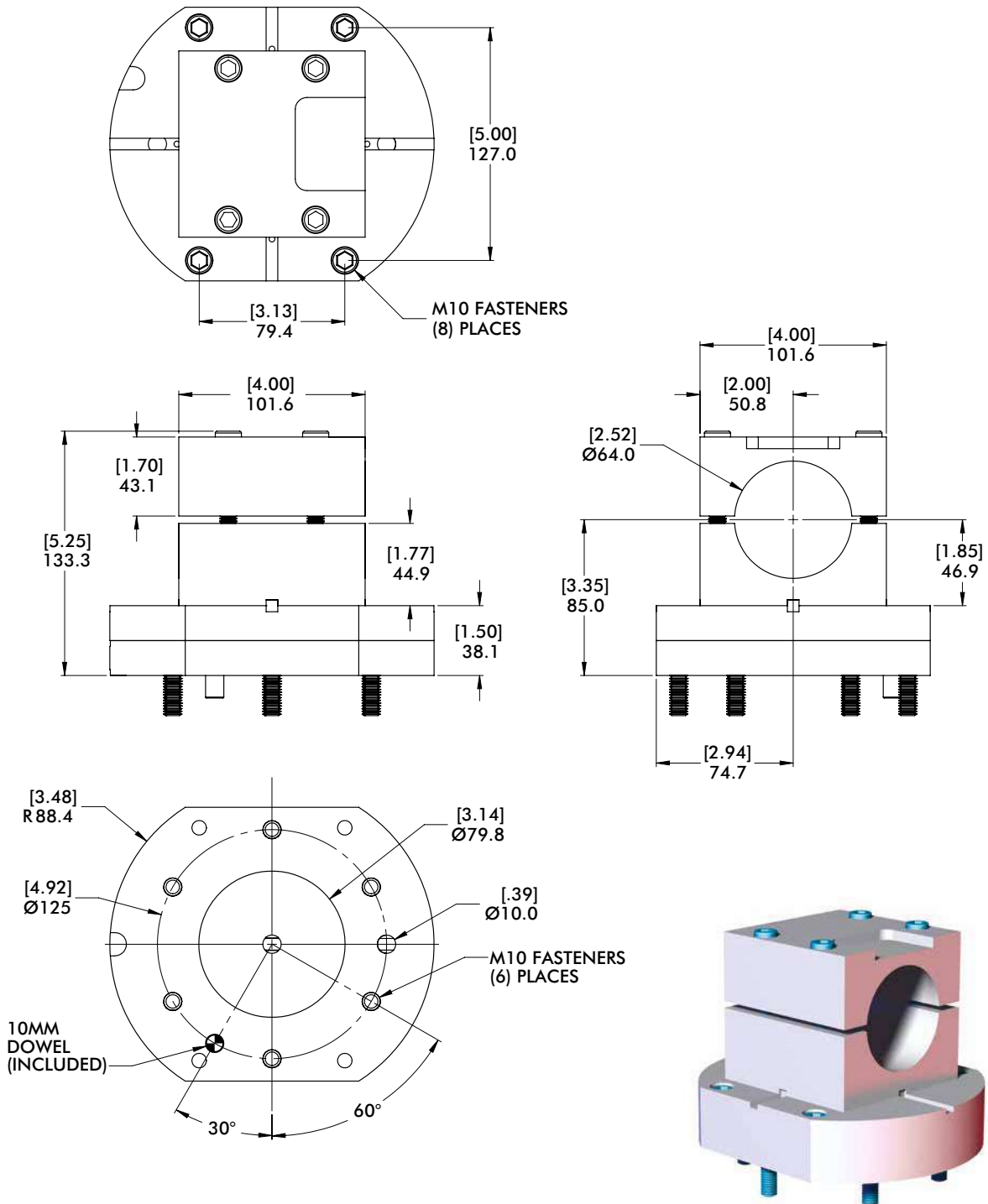


MODEL NUMBER	WEIGHT
CPI-ATI-151-90-WT	3.64 kg [8.03 lb]



MODEL NUMBER	WEIGHT
CPI-ATI-90	3.55 kg [7.82 lb]

90° Light Duty - Ø125mm Bolt Circle



MODEL NUMBER

CPI-ATI-90-SP

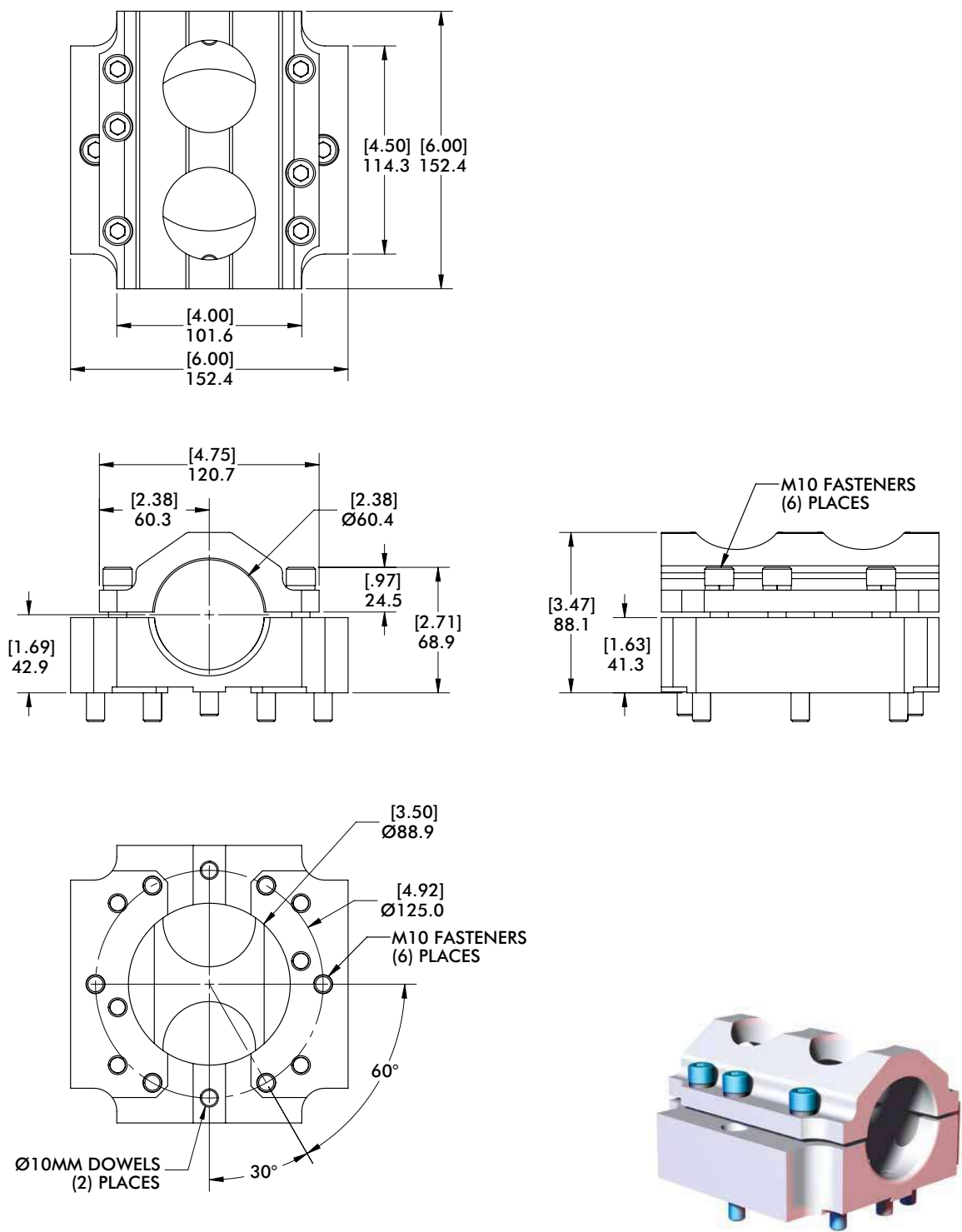
WEIGHT

3.64 kg [8.03 lb]

ATI-201-60

Robot Automation Adaptors | Dimensions

Ø125mm Bolt Circle

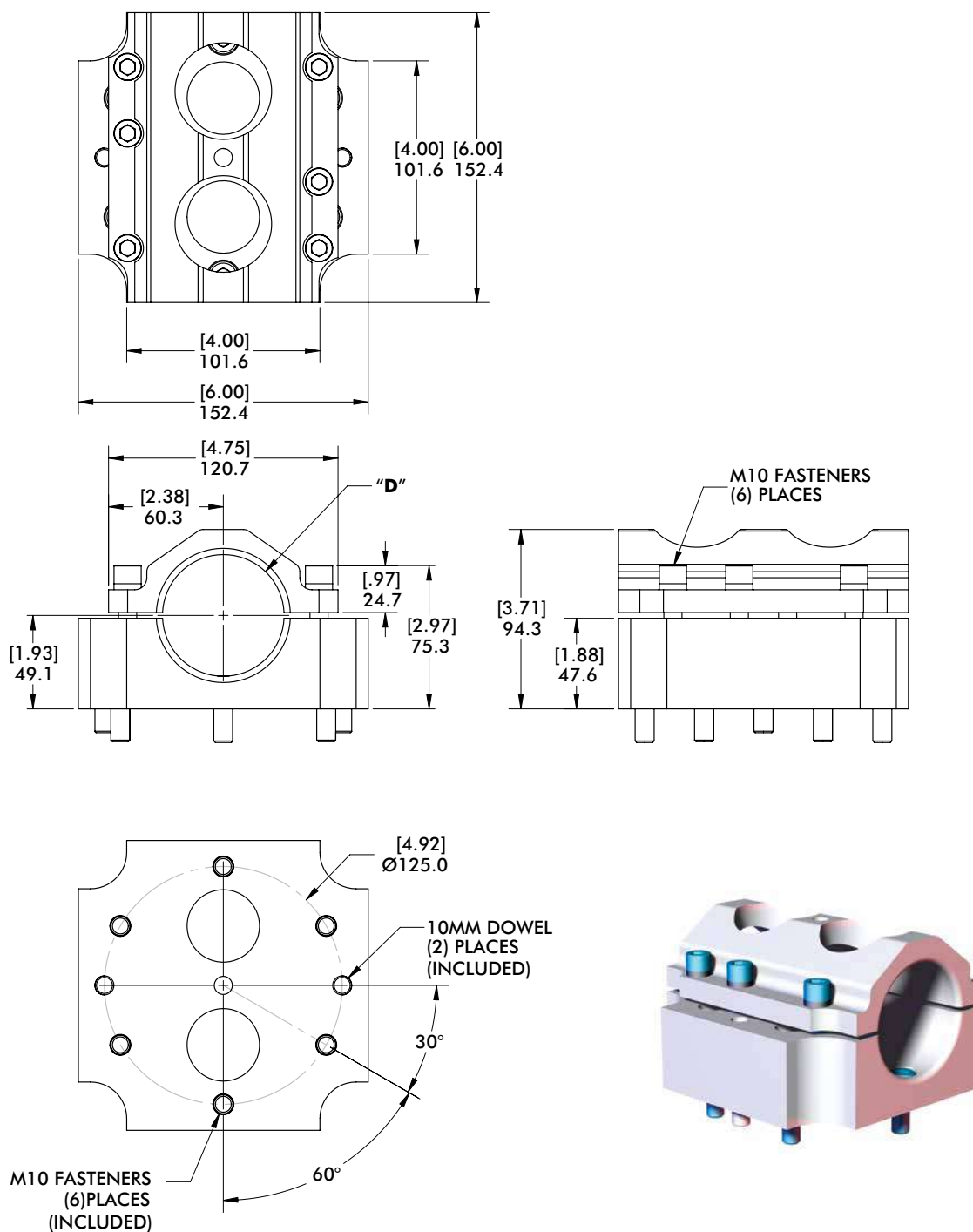


MODEL NUMBER	WEIGHT
CPI-ATI-201-60	2.29 kg [5.06 lb]

ATI-201-XXX-90

Robot Automation Adaptors | Dimensions

Ø125mm Bolt Circle Dowels

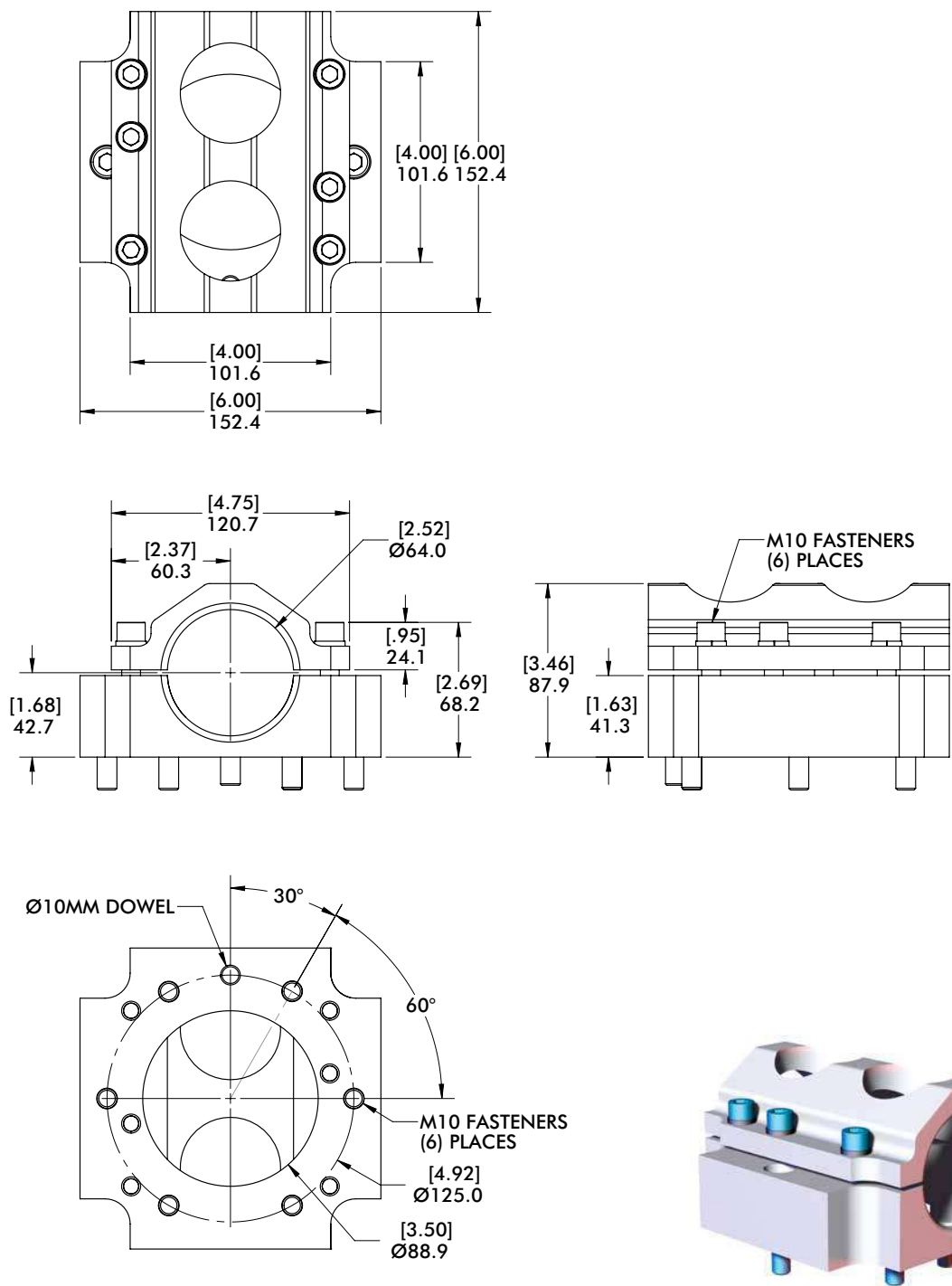


MODEL NUMBER	(Ø) "D"	(Ø) ACTUAL	WEIGHT
CPI-ATI-201-60-90	60mm	60.45 $\pm$.08 [2.380 $\pm$.003]	1.27 kg [2.80 lb]
CPI-ATI-201-250-90	2.50"(in)	63.96 $\pm$.08 [2.518 $\pm$.003]	1.27 kg [2.80 lb]

ATI-201-90-HD

Robot Automation Adaptors | Dimensions

Ø125mm Bolt Circle

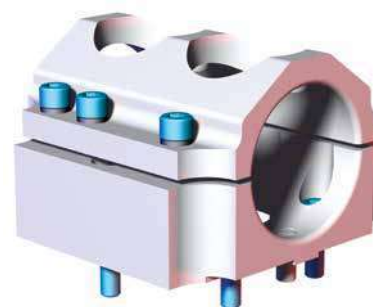
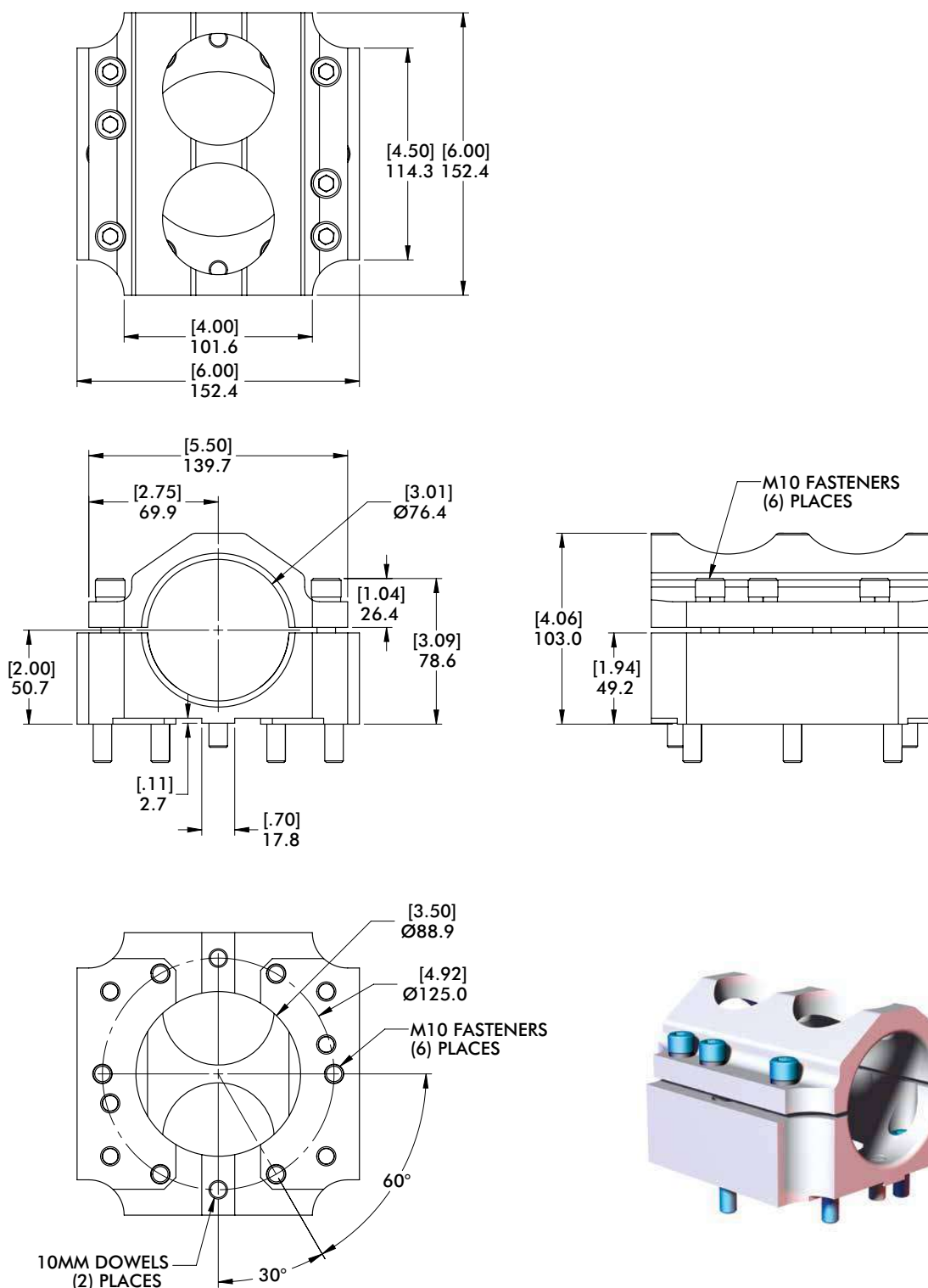


MODEL NUMBER	WEIGHT
CPI-ATI-201-90-HD	2.17 kg [4.77 lb]

ATI-150-90-3HD

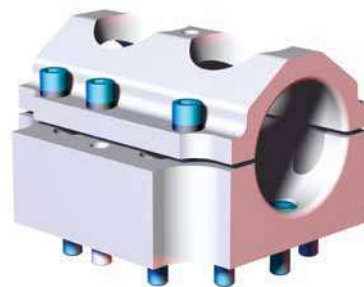
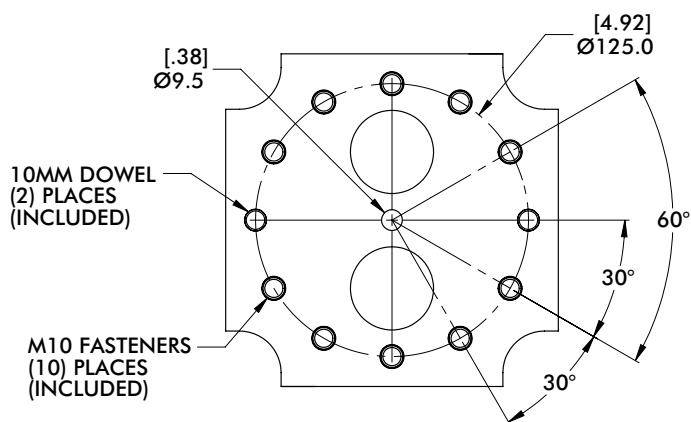
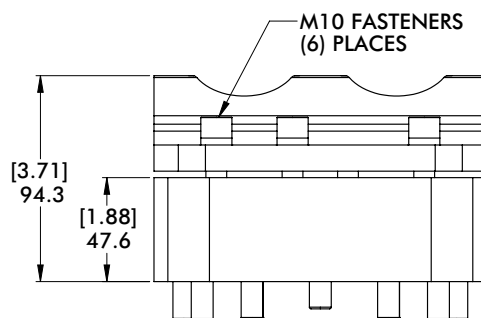
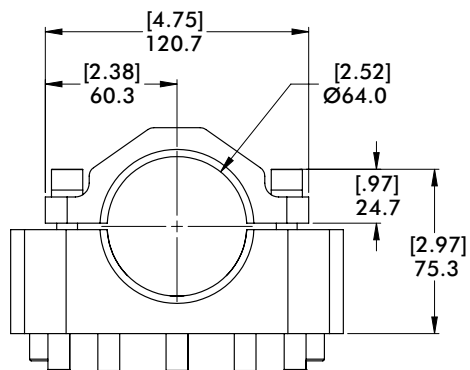
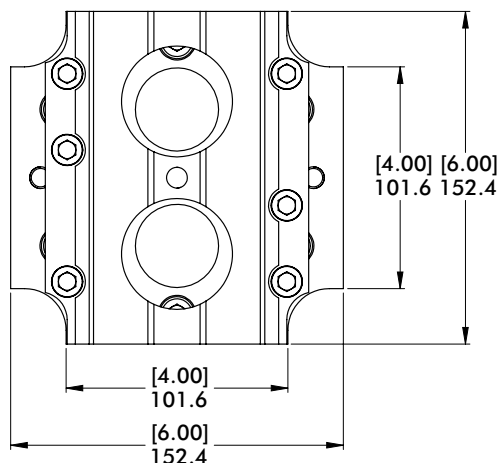
Robot Automation Adaptors | Dimensions

Ø125mm Bolt Circle



MODEL NUMBER	WEIGHT
CPI-ATI-201-90-3HD	2.50 kg [5.52 lb]

90° World Tool Assembly - Ø125mm Bolt Circle

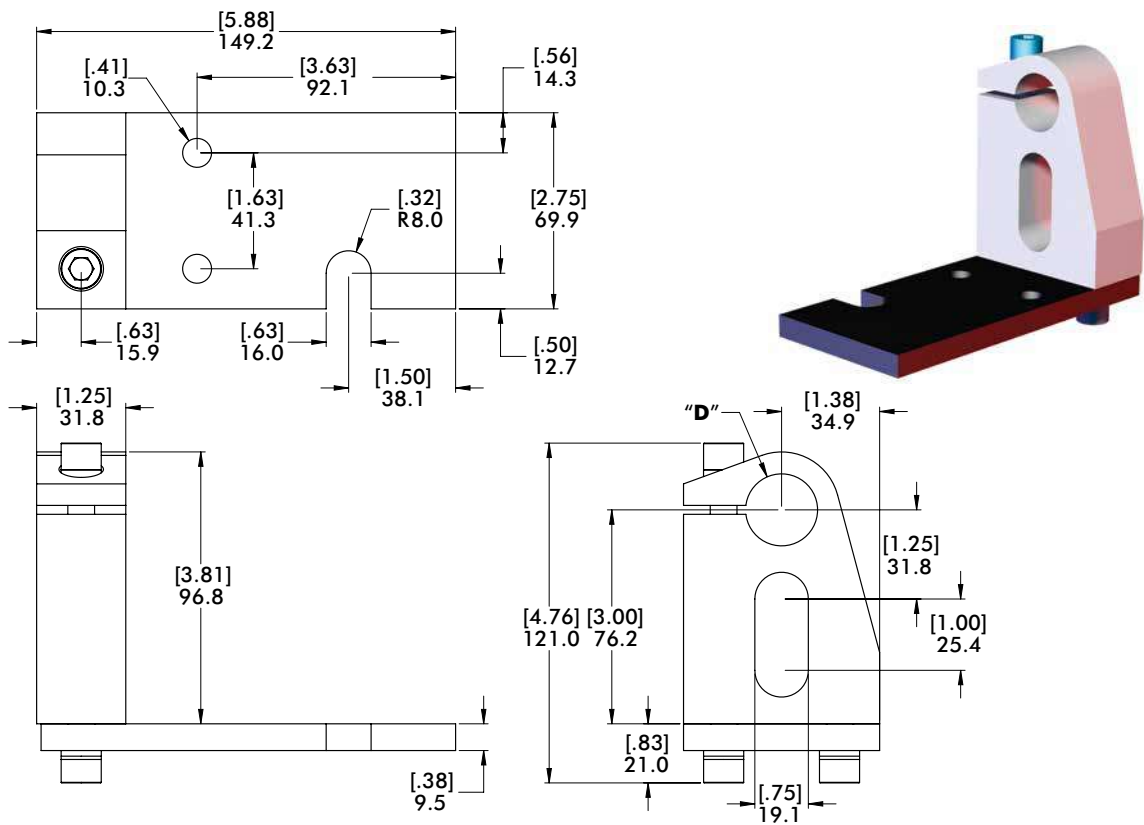


MODEL NUMBER

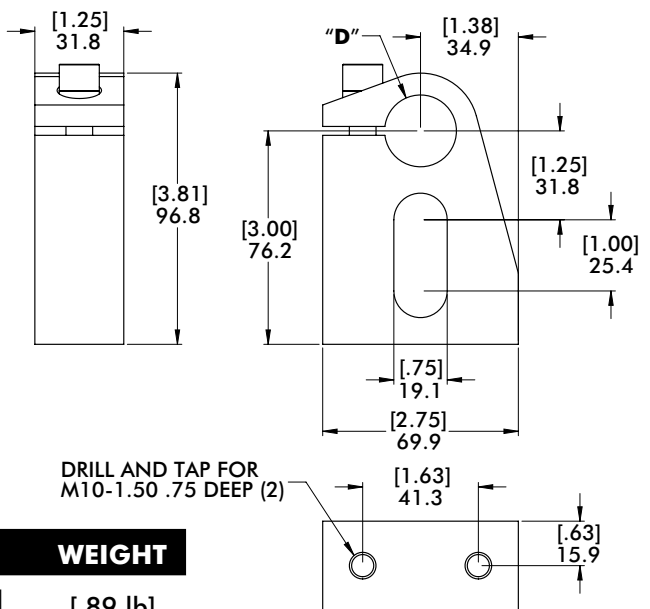
CPI-ATI-201-250-90-10S

WEIGHT

2.17 kg [4.77 lb]



MODEL NUMBER	(Ø) "D"	(Ø) ACTUAL	WEIGHT
CPI-NAV-25-CM	25mm	25.25 $\pm$.08 [0.994 $\pm$.003]	[2.60 lb]
CPI-NAV-100-CM	1.00"(in)	25.65 $\pm$.08 [1.010 $\pm$.003]	1.18 kg



MODEL NUMBER	(Ø) "D"	(Ø) ACTUAL	WEIGHT
CPI-NAV-25-BL	25mm	25.25 $\pm$.08 [0.994 $\pm$.003]	[.89 lb]
CPI-NAV-100-BL	1.00"(in)	25.65 $\pm$.08 [1.010 $\pm$.003]	.40 kg

ACCELERATE® TOOLING COLLECTION

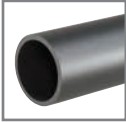
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ACCELERATE® TOOLING COLLECTION

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WORLD TOOL COMPOSITE BOOM - WTCB SERIES

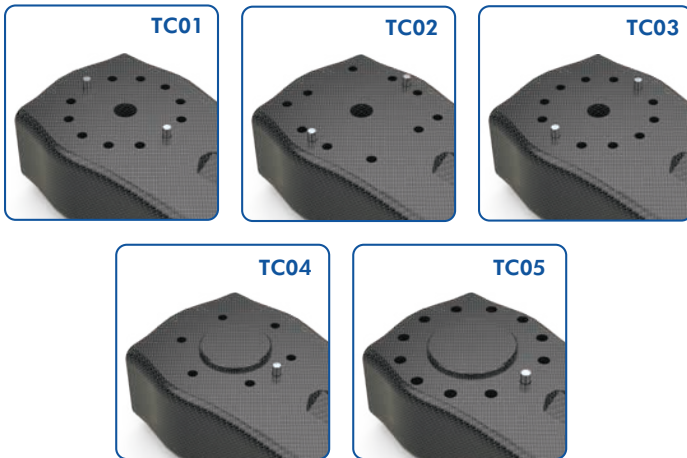
Accelerate® Tooling Collection | Ordering Information

WTCB - TC01 - 90T - 1700 - 4R2T

Robot, Tool Changer or Adapter Plate Mounting

- TC01** 125mm BCD per ISO 9409-1-125-10-M10 (e.g. RTP-800, RTP-1200, ATI-QC-160, ATI-QC-210 or Kawasaki ZT130)
- TC02** Adapter Plate for 11-59D 323327 VKR 125-210 & 11-59D 323330 F.EE Manual Tool Changer
- TC03** 125mm BCD Rotated 90° per ISO 9409-1-125-10-M10 (e.g. RTP-800, RTP-1200, ATI-QC-160, ATI-QC-210 or Kawasaki ZT130)
- TC04** 125mm BCD with Pilot for ISO 9409-1-A125 ABB IRB 6400 or Kawasaki ZT130 L
- TC05** 160mm BCD with Pilot per ISO 9409-1:2004 (e.g. ABB IRB 6650 & IRB 6650S)

See page 7 for more information.



Dowels pins shown for location. Not included.

Tool Branches

- 2R2T** 2 Tool Branch Mounting Locations (End Mount Configurations only)
- 4R2T** 4 Tool Branch Mounting Locations*
*excludes 1094 Boom Length.

Mounting Orientation

- 90C** Center Mount
- 90T** End Mount



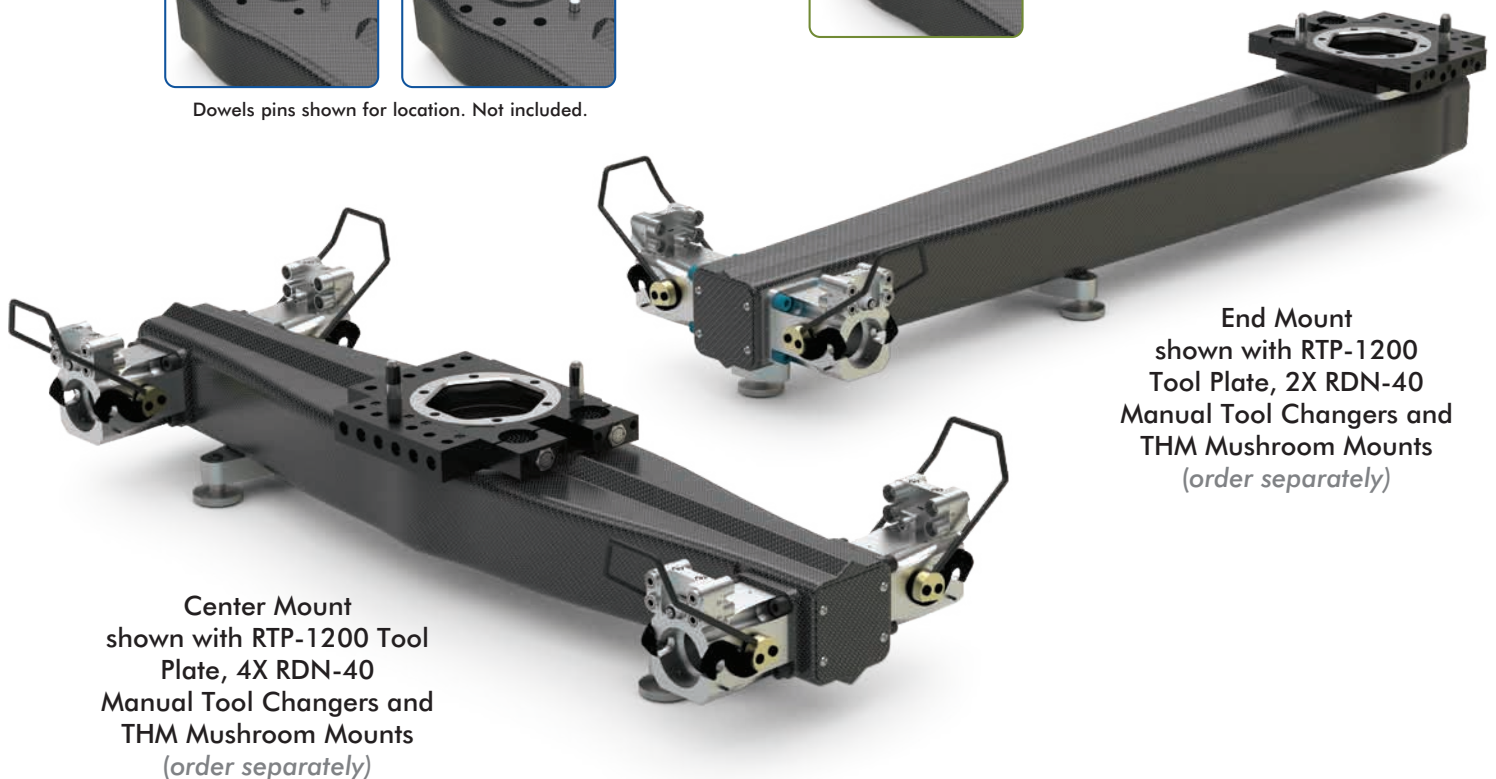
Boom Length

End Mount Configurations

- 1094** 1000mm Length*
- 1500** 1700mm Length
- 1703** 2400mm Length
- *2R2T Tool Branch only.

Center Mount Configurations

- 1000** 1000mm Length
- 1700** 1700mm Length
- 2400** 2400mm Length



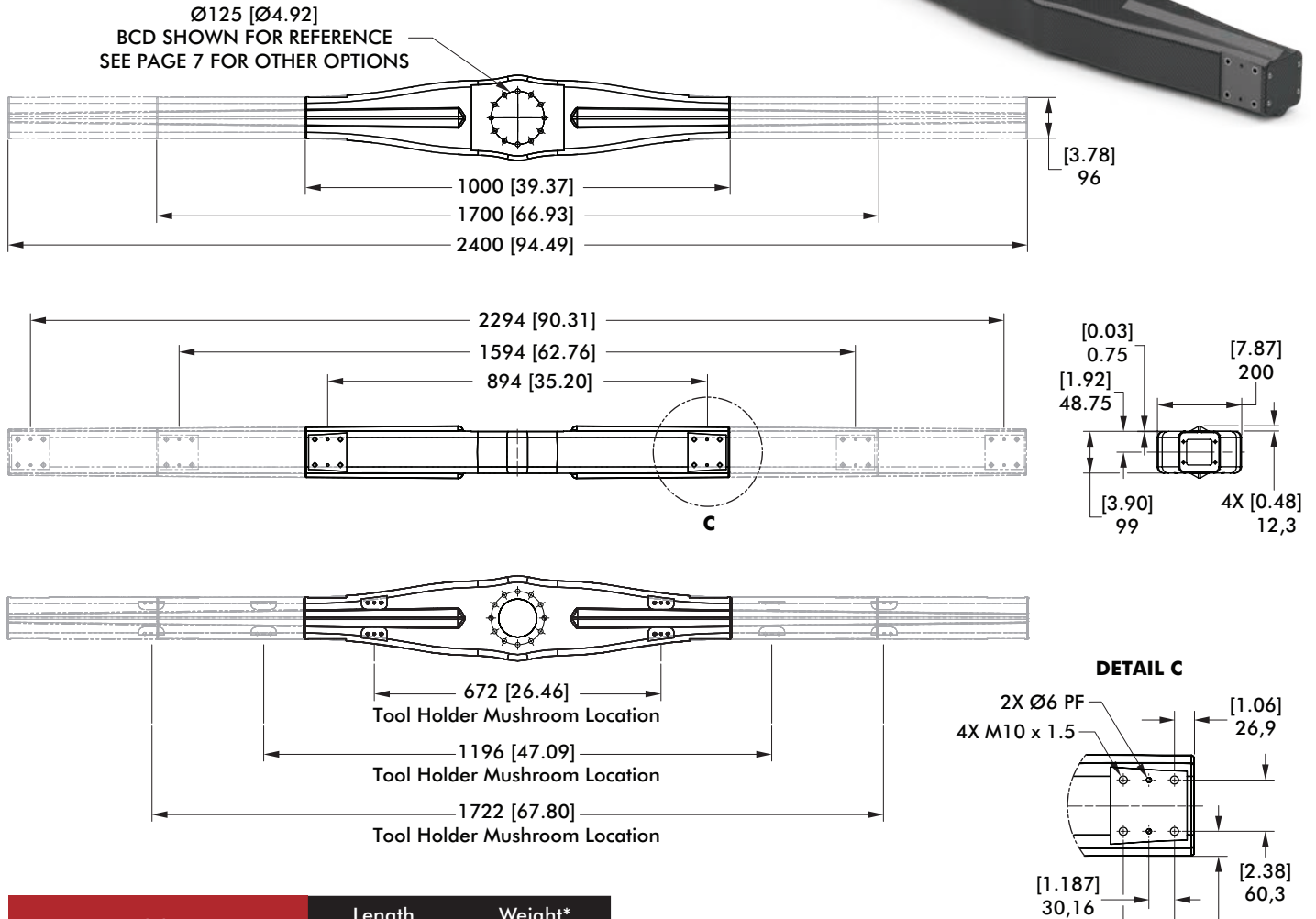
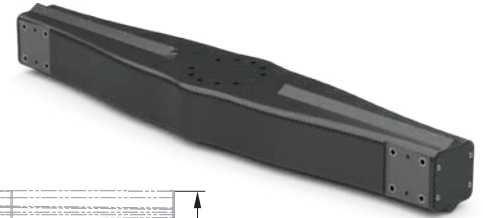
End Mount
shown with RTP-1200
Tool Plate, 2X RDN-40
Manual Tool Changers and
THM Mushroom Mounts
(order separately)

Center Mount
shown with RTP-1200 Tool
Plate, 4X RDN-40
Manual Tool Changers and
THM Mushroom Mounts
(order separately)

WORLD TOOL COMPOSITE BOOM - WTCB SERIES

Accelerate® Tooling Collection | Dimensions and Specifications

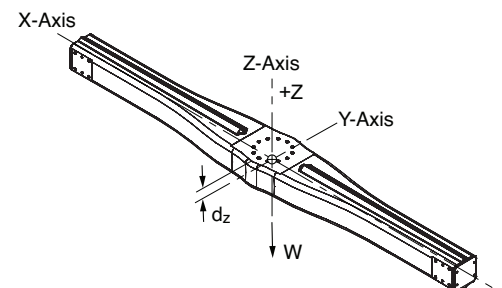
Center Mount with 4 Branches



Model No.	Length mm [in]	Weight* kg [lbs]
WTCB-TCXX-90C-1000-4R2T	1000 [39.37]	9,18 [20.24]
WTCB-TCXX-90C-1700-4R2T	1700 [66.93]	10,79 [23.79]
WTCB-TCXX-90C-2400-4R2T	2400 [94.49]	13,45 [29.65]

*Boom only.

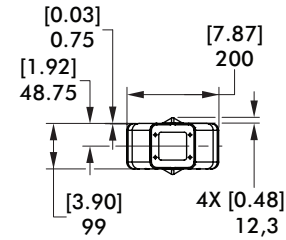
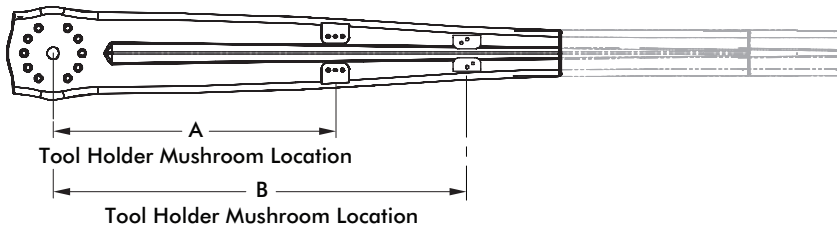
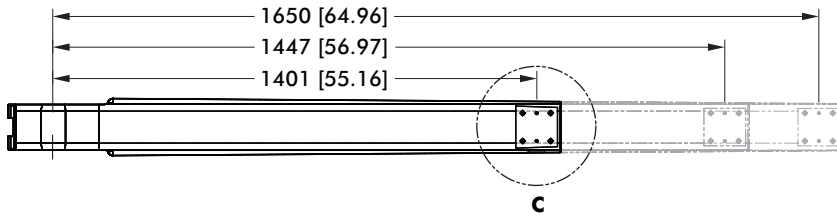
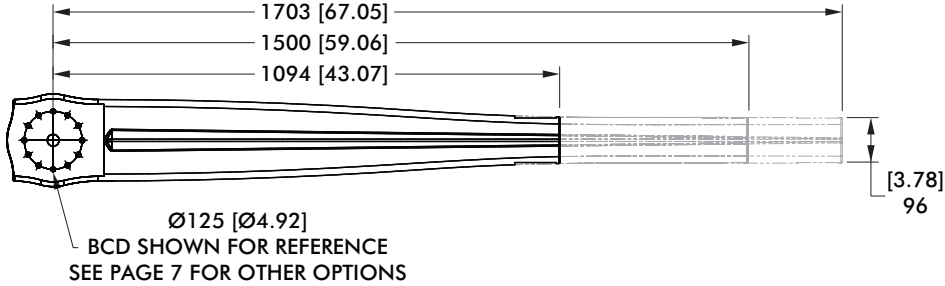
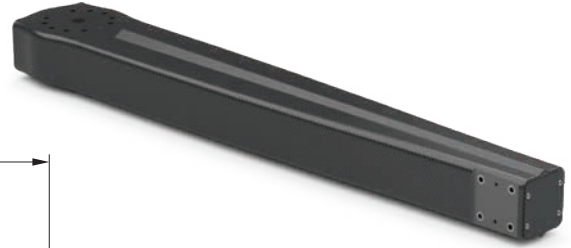
Description	Designation	Units	1000mm	1700mm	2400mm
Mass (Composite Boom Only)	W	[lb] kg	[20.24] 9.18	[23.79] 10.79	[29.65] 13.45
Center of Mass Location X-Axis	d _x	[in] mm	0	0	0
Center of Mass Location Y-Axis	d _y		0	0	0
Center of Mass Location Z-Axis	d _z		[-1.96] -49.8	[1.96] -49.7	[1.94] -49.2
Moment of Inertia at Center of Gravity	L _{xx}	[lb-ft ²] kg-m ²	[0.95] 0.04	[1.04] 0.044	[12.58] 0.53
	L _{yy}		[14.43] 0.608	[42.93] 1.809	[93.59] 3.944
	L _{zz}		[14.78] 0.623	[43.28] 1.824	[94.00] 3.961



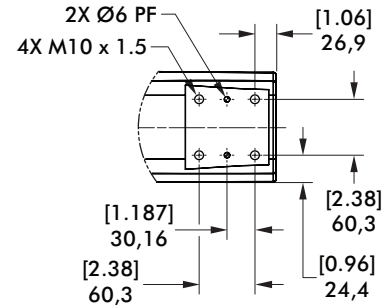
WORLD TOOL COMPOSITE BOOM - WTCB SERIES

Accelerate® Tooling Collection | Dimensions and Specifications

End Mount with 2 Branches



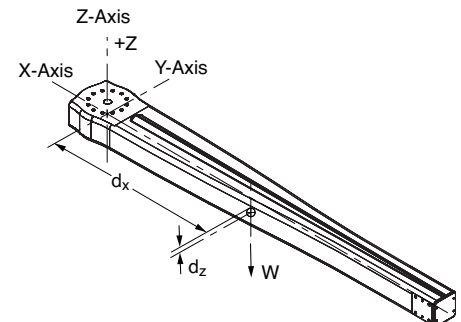
DETAIL C



Model No.	A	B	Length mm [in]	Weight* kg [lbs]
WTCB-TCXX-90T-1094-2R2T	608 [23.94]	1041 [40.98]	1094 [43.07]	9,98 [22.0]
WTCB-TCXX-90T-1500-2R2T		1244 [48.98]	1500 [59.06]	11,22 [24.7]
WTCB-TCXX-90T-1703-2R2T	713 [28.07]	1447 [56.97]	1703 [67.05]	11,97 [26.4]

*Boom only.

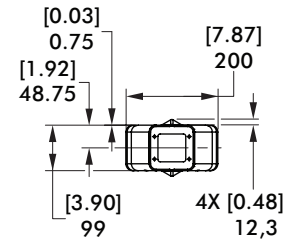
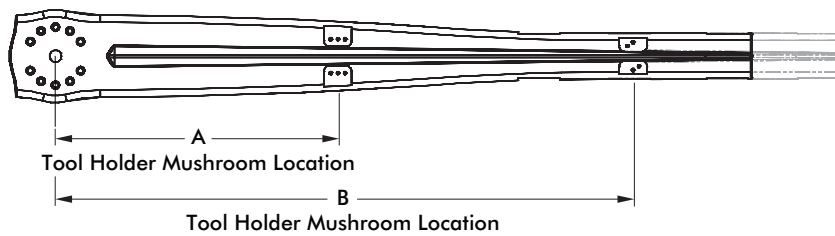
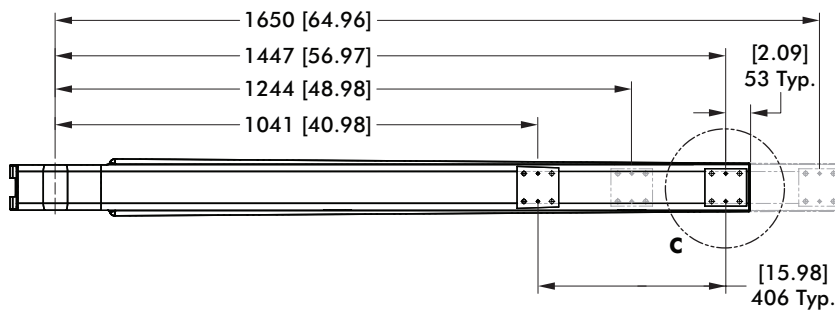
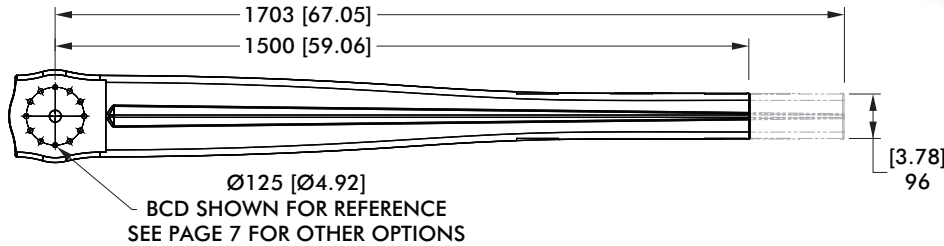
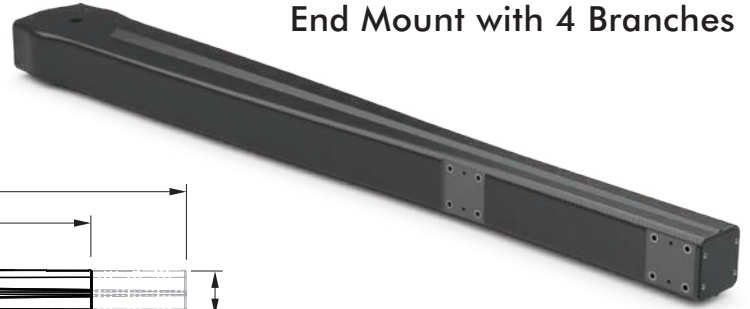
Description	Designation	Units	1094mm	1500mm	1703mm
# of RDN Mount Locations			2	2	2
Mass (Boom Only)	W	[lb] kg	[22.00] 9.98	[24.74] 11.22	[26.39] 11.97
Center of Mass Location	X-Axis	d_x	[14.31] 363.6	[19.41] 486.2	[21.78] 553.3
	Y-Axis	d_y	0	0	0
	Z-Axis	d_z	[-0.0437] -1.111	[-0.0435] -1.104	[-0.0407] -1.033
Moment of Inertia at Center of Gravity	L_{xx}		[1.0204] 0.043	[1.1153] 0.047	[1.1628] 0.049
	L_{yy}	[lb-ft ²] kg-m ²	[29.9477] 1.262	[60.9158] 2.567	[82.9613] 3.496
	L_{zz}		[29.5918] 1.247	[60.5599] 2.552	[82.6054] 3.481



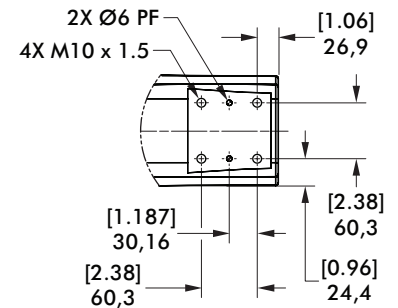
WORLD TOOL COMPOSITE BOOM - WTCB SERIES

Accelerate® Tooling Collection | Dimensions and Specifications

End Mount with 4 Branches



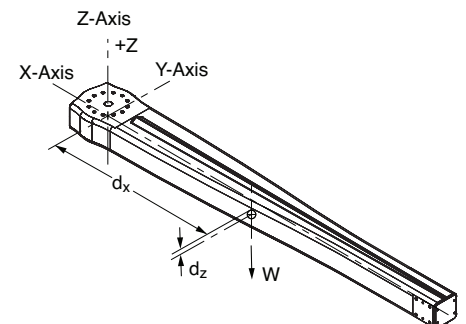
DETAIL C



Model No.	A	B	Length mm [in]	Weight* kg [lbs]
WTCB-TCXX-90T-1500-4R2T	608 [23.94]	1244 [48.98]	1500 [59.06]	11,80 [26.0]
WTCB-TCXX-90T-1703-4R2T	713 [28.07]	1447 [56.97]	1703 [67.05]	12,32 [27.2]

*Boom only.

Description	Designation	Units	1500mm	1703mm
# of RDN Mount Locations			4	4
Mass (Boom Only)	W	[lb] kg	[26.01] 11.8	[27.16] 12.32
Center of Mass Location	X-Axis	d_x	[19.94] 506.4	[22.63] 574.9
	Y-Axis	d_y	0	0
	Z-Axis	d_z	[-0.0428] -1.087	[-0.0306] -0.777
Moment of Inertia at Center of Gravity	L_{xx}		[1.1391] 0.048	[1.1865] 0.05
	L_{yy}	[lb-ft ²] kg-m ²	[63.8821] 2.692	[87.1853] 3.674
	L_{zz}		[63.5262] 2.677	[86.8294] 3.659

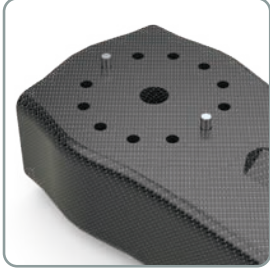


WORLD TOOL COMPOSITE BOOM - WTCB SERIES

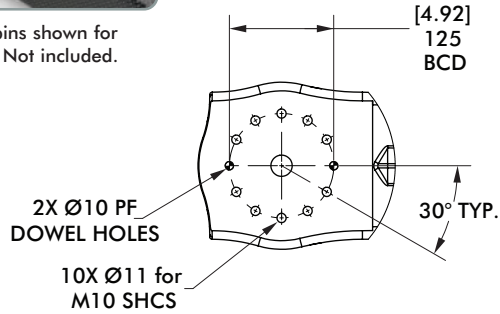
Accelerate® Tooling Collection | Dimensions

Robot or Tool Changer Mounting Patterns

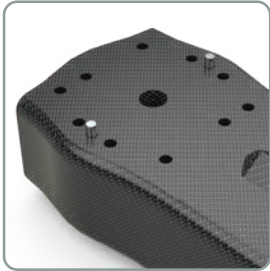
WTCB-TC01



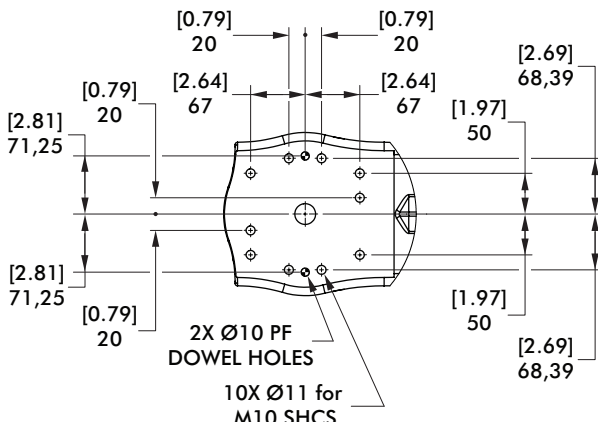
Dowels pins shown for location. Not included.



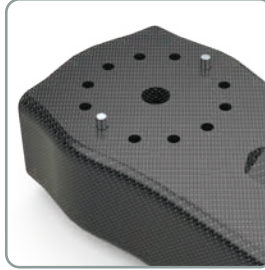
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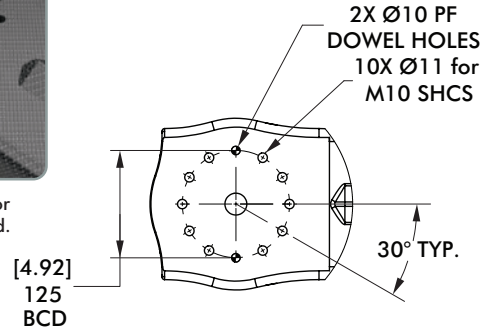
Dowels pins shown for location. Not included.



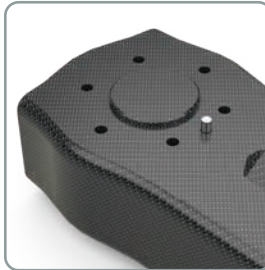
WTCB-TC03



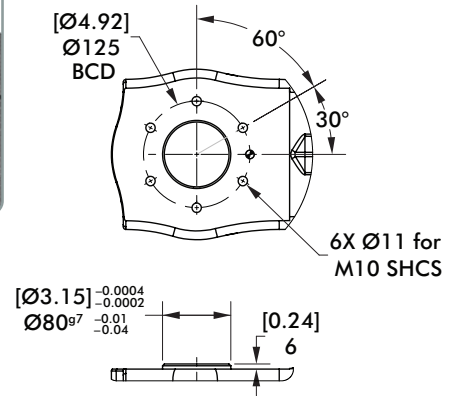
Dowels pins shown for location. Not included.



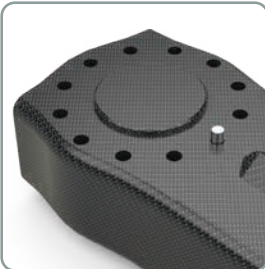
WTCB-TC04



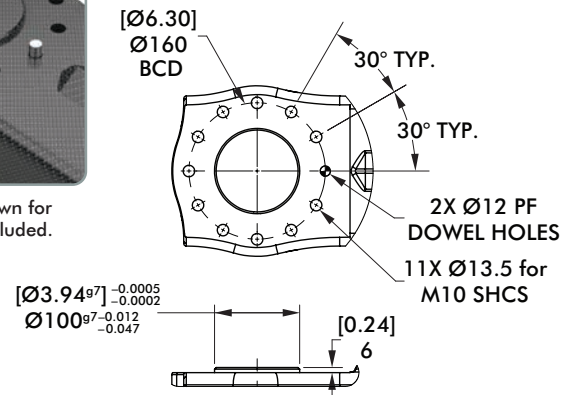
Dowels pins shown for location. Not included.



WTCB-TC05



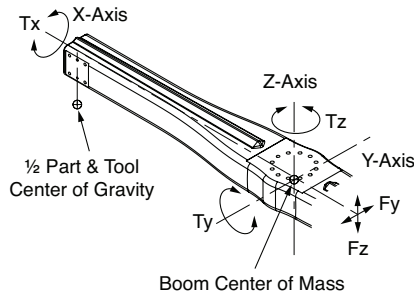
Dowels pins shown for location. Not included.



WORLD TOOL COMPOSITE BOOM - WTCB SERIES

Accelerate® Tooling Collection | Specifications

Center Mount Load Specifications (Max. Loads\Deflections)



CLICK OR SCAN

QR code to open engineering guide for detailed deflection information

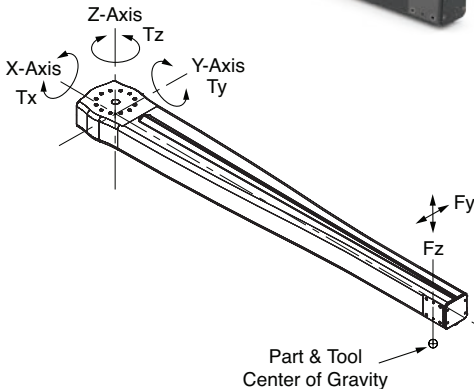


Description	Designation	Units	1000mm	1700mm	2400mm
Boom Maximum Shear Load	F_y	[lbs]	[541] 2405	[494] 2196	[446] 1983
	F_z	N	[440] 1957	[402] 1788	[363] 1613
Static & Dynamic Moment Capacity about X-Axis	T_x	[in-lb] Nm	[5310] 600	[4647] 525	[3983] 450
End of Boom Twist @ Moment Capacity about X-Axis			0.8°	2°	2.6°
Static & Dynamic Moment Capacity about Y-Axis	T_y	[in-lb] Nm	[7744] 875	[12612] 1425	[16374] 1850
End of Boom Deflection @ Moment Capacity about Y-Axis		[in] mm	[0.02] 0.44	[0.09] 2.3	[0.24] 6.18
Static & Dynamic Moment Capacity about Z-Axis	T_z	[in-lb] Nm	[9515] 1075	[15489] 1750	[20135] 2275
End of Boom Deflection @ Moment Capacity about Z-Axis		[in] mm	[0.01] 0.27	[0.06] 1.41	[0.15] 3.79
Static & Dynamic Moment Capacity Combined about X-Axis plus Z-Axis	T_x	[in-lb] Nm	[5310] 600	[4647] 525	[3983] 450
	T_z		[9515] 1075	[15489] 1750	[20135] 2275
End of Boom Deflection @ Combined Moment Capacity about X-Axis plus Z-Axis		[in] mm	[0.02] 0.51	[0.09] 2.3	[0.19] 4.92
Fatigue Life Testing		cycles		9,000,000	

Notes:

1. Load specifications and deflection for 1/2 of the boom
2. Load specifications include tool changers, hanger bracket part, tooling and miscellaneous components

End Mount Load Specifications (Max. Loads\Deflections)



CLICK OR SCAN

QR code to open engineering guide for detailed deflection information



Description	Designation	Units	1094mm	1500mm	1703mm
Boom Maximum Shear Load	F_y	[lbs]	[696] 3098	[637] 2833	[634] 2818
	F_z	N	[578] 2570	[544] 2419	[538] 2394
Static & Dynamic Moment Capacity about X-Axis	T_x	[in-lb] Nm	[7966] 900	[7966] 900	[7966] 900
End of Boom Twist @ Moment Capacity about X-Axis			1.5°	3°	4°
Static & Dynamic Moment Capacity about Y-Axis	T_y	[in-lb] Nm	[23676] 2675	[30978] 3500	[34960] 3950
Deflection @ Moment Capacity about Y-Axis		[in] mm	[0.21] 5.34	[0.53] 13.5	[0.78] 19.8
Static & Dynamic Moment Capacity about Z-Axis	T_z	[in-lb] Nm	[28544] 3225	[36288] 4100	[41156] 4650
Deflection @ Moment Capacity about Z-Axis		[in] mm	[0.11] 2.7	[0.26] 6.63	[0.38] 9.77
Static & Dynamic Moment Capacity Combined about X-Axis plus Z-Axis	T_x	[in-lb] Nm	[7966] 900	[7966] 900	[7966] 900
	T_z		[28544] 3225	[36288] 4100	[41156] 4650
Deflection @ Combined Moment Capacity about X-Axis plus Z-Axis		[in] mm	[0.12] 3.04	[0.34] 8.73	[0.47] 11.9
Fatigue Life Testing		cycles		9,000,000	

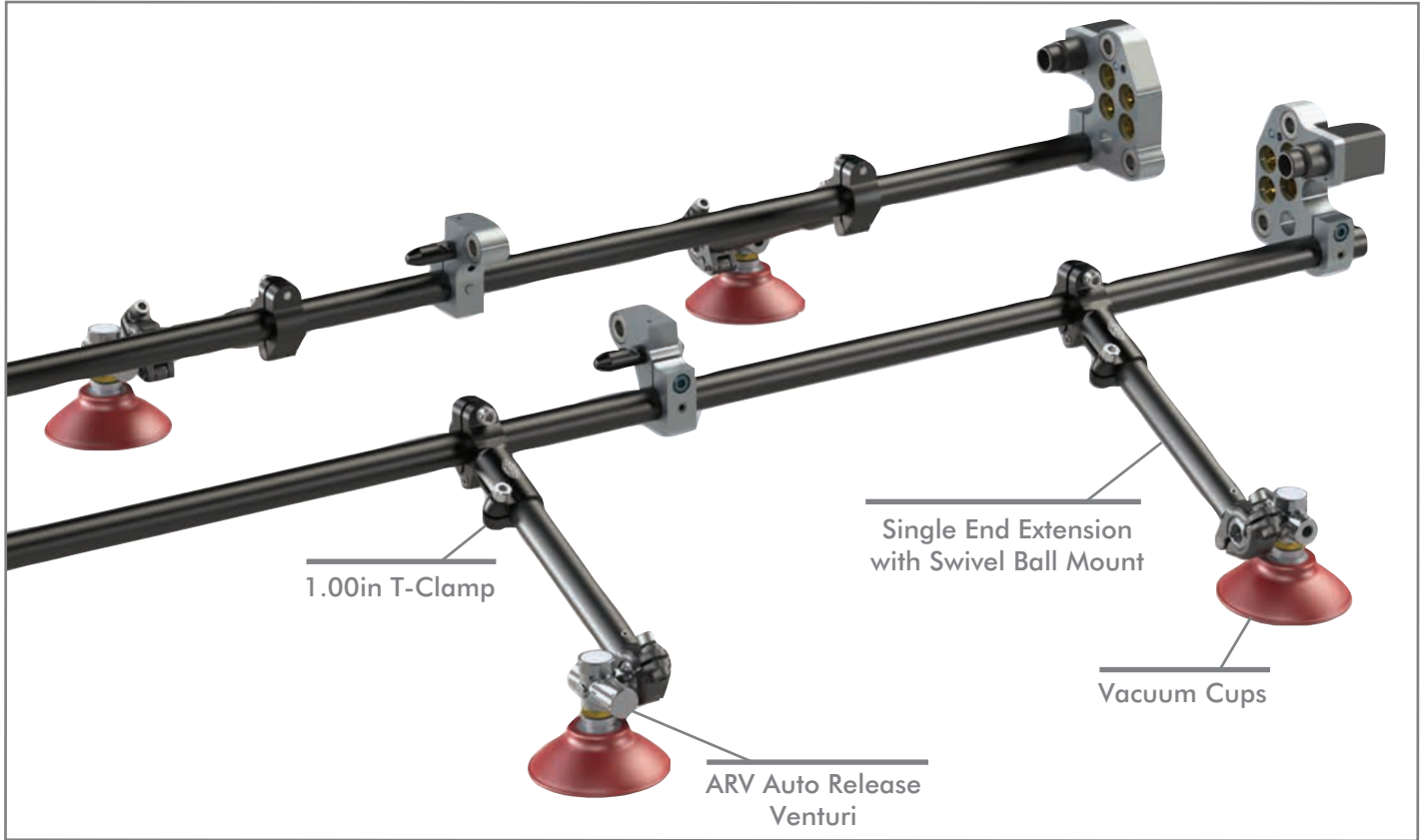
Notes:

1. Load specifications include mass of complimentary components and part & tooling weight

CROSS BAR TOOLING - SGM SERIES

Accelerate® Tooling Collection | Configuration Types

SGM - Split Saddle Tooling 25mm/1 inch Crossbar Tooling

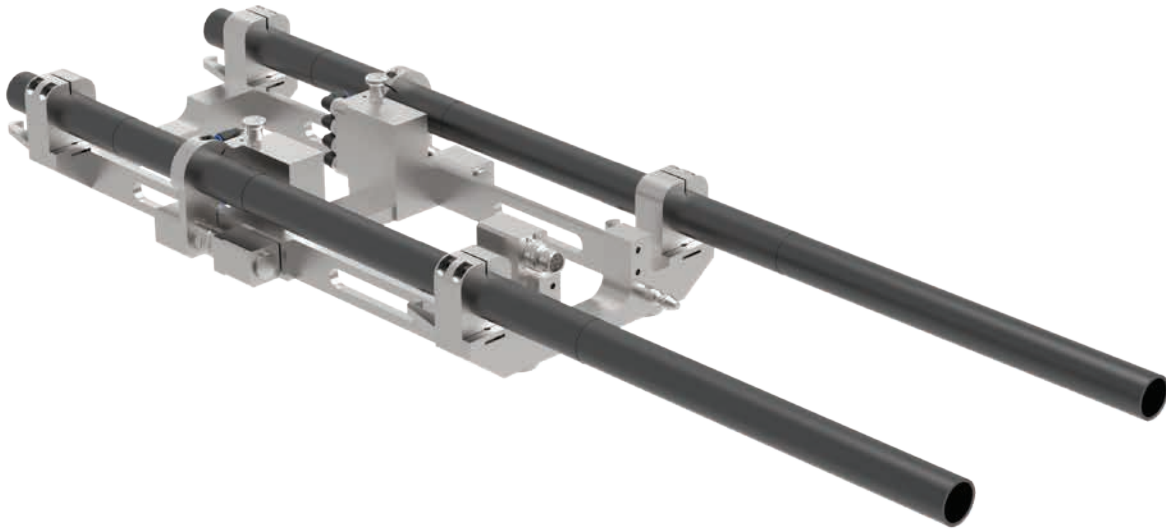


Model Number	Description	Tube Diameter	Tube Length
CPI-SGM-10-1260M-L	Left Assembly No Key	1.00 in	1260mm
CPI-SGM-10-1260M-LF	Left Front Assembly with Key		
CPI-SGM-10-1260M-LR	Left Rear Assembly with Key		
CPI-SGM-10-1260M-R	Right Assembly No Key		
CPI-SGM-10-1260M-RF	Right Front Assembly with Key	25mm	1450mm
CPI-SGM-10-1260M-RR	Right Rear Assembly with Key		
CPI-SGM-25M-1450M-L	Left Assembly No Key		
CPI-SGM-25M-1450M-LF	Left Front Assembly with Key		
CPI-SGM-25M-1450M-LR	Left Rear Assembly with Key		
CPI-SGM-25M-1450M-R	Right Assembly No Key		
CPI-SGM-25M-1450M-RF	Right Front Assembly with Key	25mm	1800mm
CPI-SGM-25M-1450M-RR	Right Rear Assembly with Key		
CPI-SGM-25M-1800M-L	Left Assembly No Key		
CPI-SGM-25M-1800M-LF	Left Front Assembly with Key		
CPI-SGM-25M-1800M-LR	Left Rear Assembly with Key		
CPI-SGM-25M-1800M-R	Right Assembly No Key		
CPI-SGM-25M-1800M-RF	Right Front Assembly with Key		
CPI-SGM-25M-1800M-RR	Right Rear Assembly with Key		

CROSS BAR SADDLE TOOLING

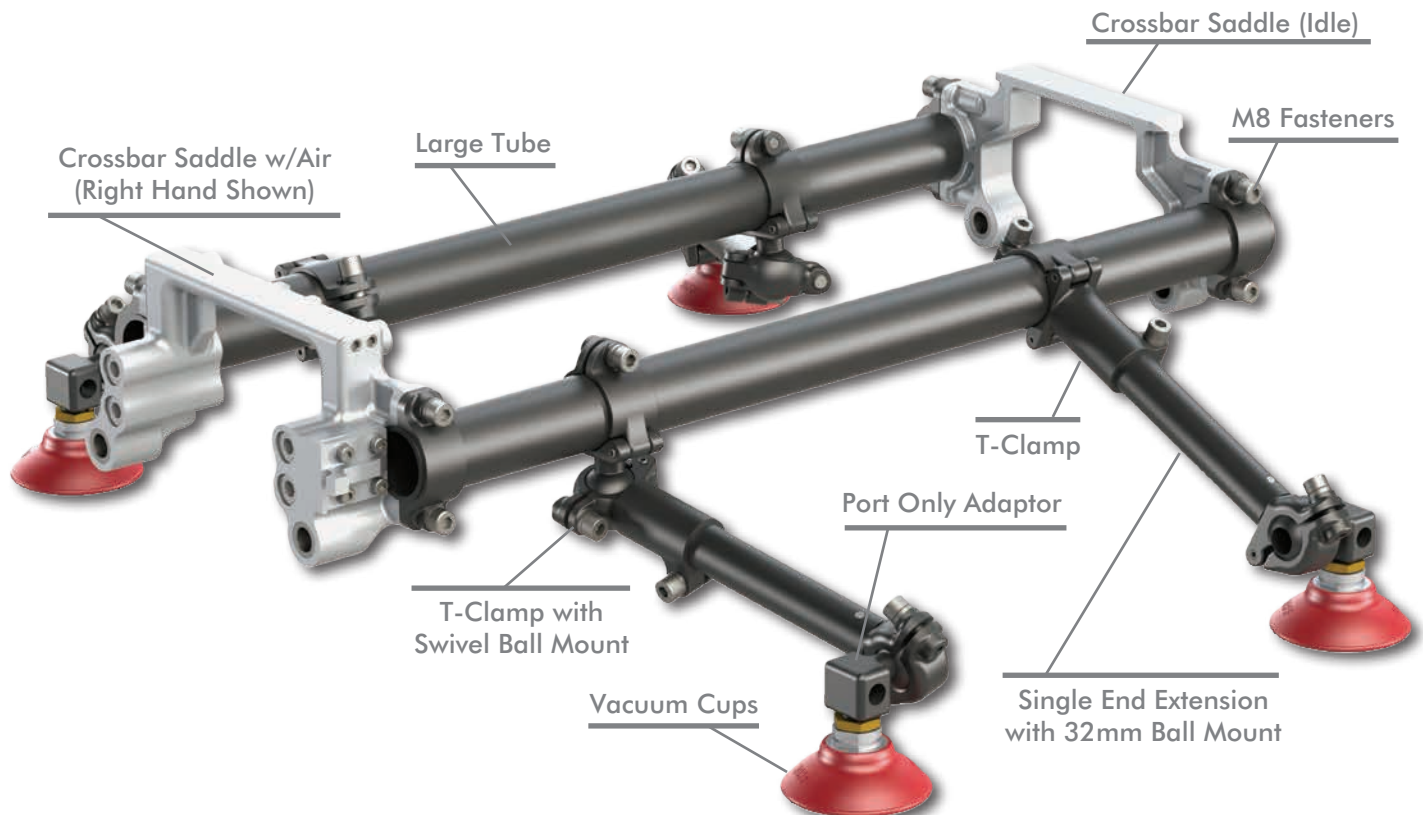
Accelerate® Tooling Collection | Configuration Types

SGM Cross Bar Saddle Tooling 40mm (PXL/PL and PGB/PGA Press Tooling)



Model Number	Description
CPI-SGM-40-1200-RF-EL	Crossbar ASSY, SGM, 40mm Tube x 1200mm Length, Right Front, with Electric
CPI-SGM-40-1200-RR-EL	Crossbar ASSY, SGM, 40mm Tube x 1200mm Length, Right Rear, with Electric
CPI-SGM-40-1200-LF-EL	Crossbar ASSY, SGM, 40mm Tube x 1200mm Length, Left Front, with Electric
CPI-SGM-40-1200-LR-EL	Crossbar ASSY, SGM, 40mm Tube x 1200mm Length, Left Rear, with Electric

LWT Saddle Crossbar Tool Example



LIGHTWEIGHT TUBING

Accelerate® Tooling Collection | Boom/Tubing Sizes

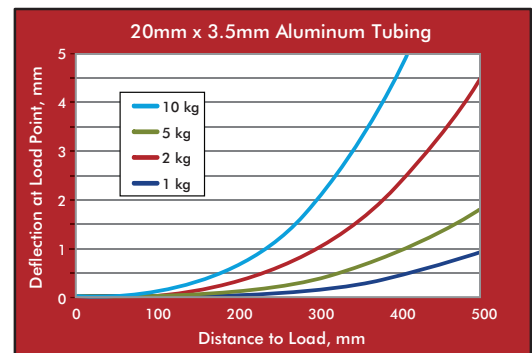
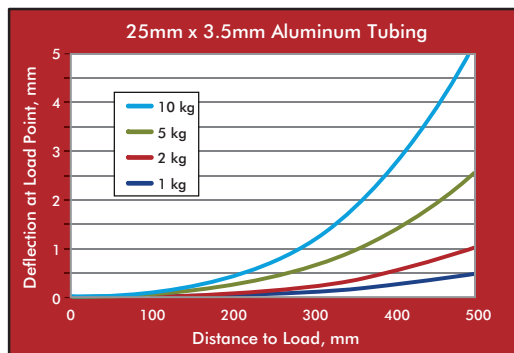
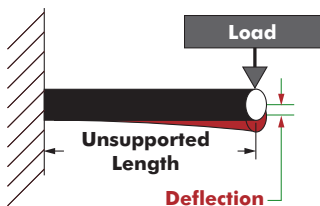
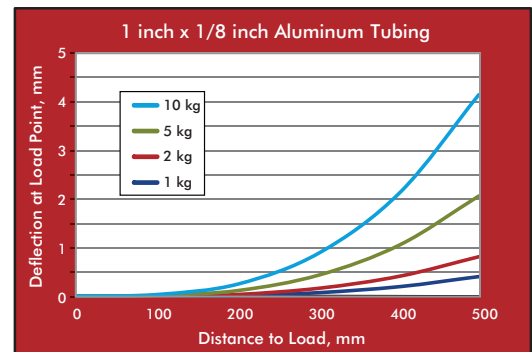
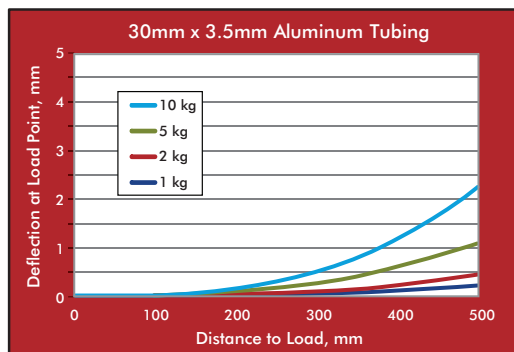
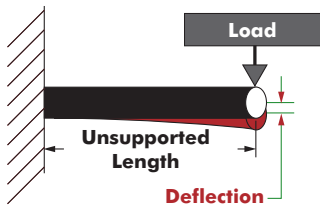
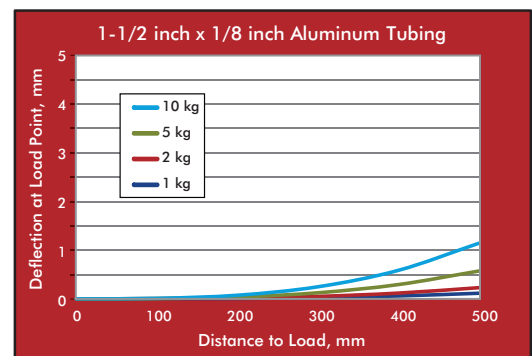
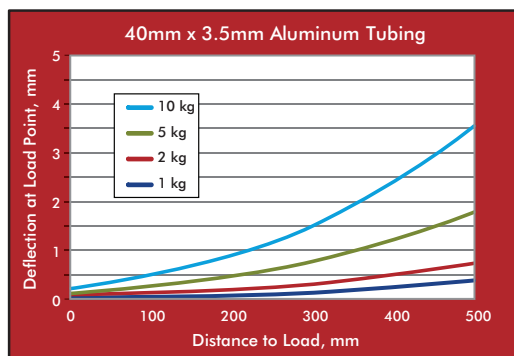
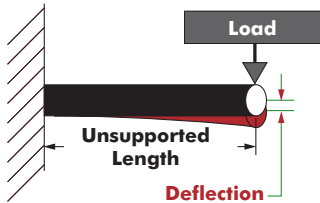
LWT Lightweight Boom/Tube
(3.5 mm or 0.125 in. Wall)



Model Number	(Ø)	Tolerance (mm)	Weight
LWT-40-1000	40mm	±0.14	1080g/m [0.73 lb/ft]
LWT-15E-1000	1.50 in	±0.14	920g/m [0.61 lb/ft]
LWT-30-1000	30mm	+0.08/-0.14	790g/m [0.53 lb/ft]
LWT-10E-1000	1.00 in	+0.05/-0.10	601g/m [0.41 lb/ft]
LWT-25-1000	25mm	+0.08/-0.14	640g/m [0.43 lb/ft]
LWT-20-1000	20mm	±0.08	490g/m [0.33 lb/ft]

Material: High Strength Aluminum

LWT Lightweight Boom Deflection Charts

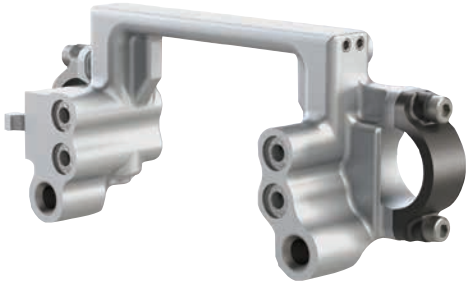
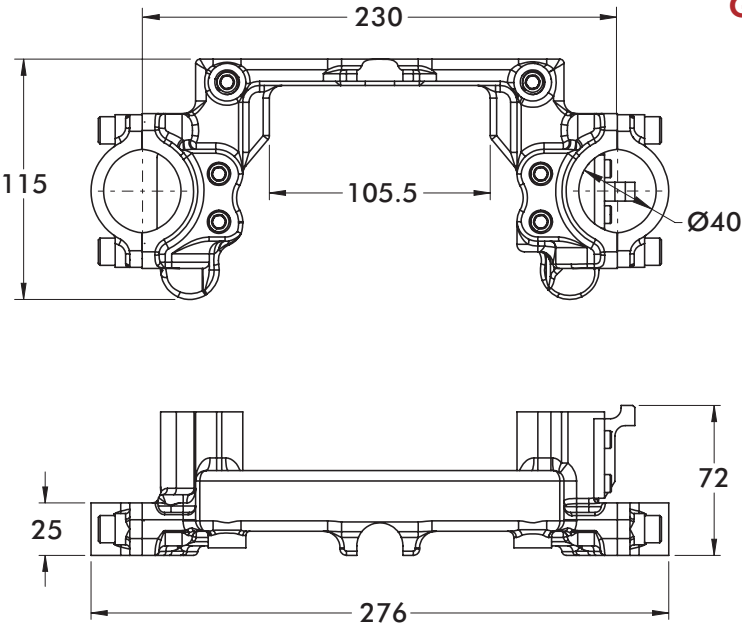


Note: Performance may vary if used with non-DESTACO components

ACCELERATE® TOOLING COLLECTION

Accelerate® Tooling Collection | Dimensions

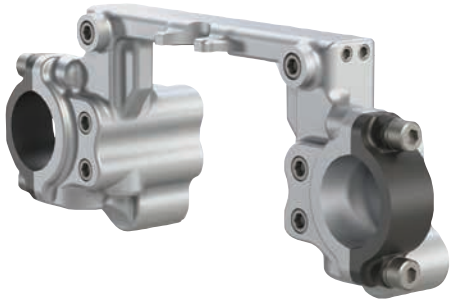
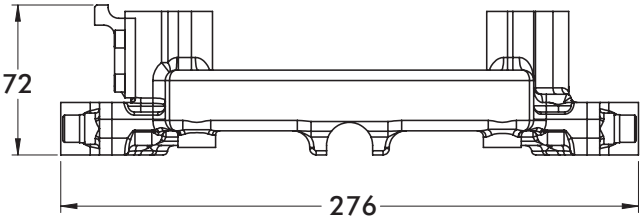
GRS-SD-40 Crossbar Saddle w/Air (Left Hand)



Material: High Strength Aluminum

Model Number	Weight
GRS-SD-40-LHS-A	938g [2.06 lb]

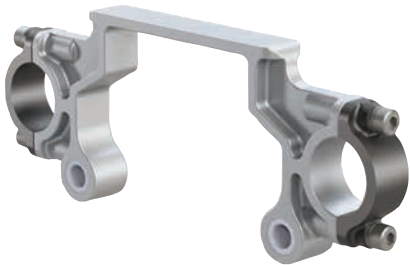
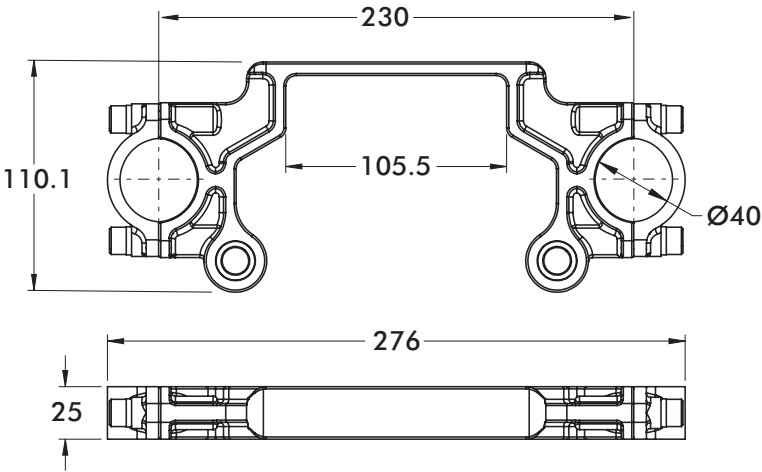
GRS-SD-40 Crossbar Saddle w/Air (Right Hand)



Material: High Strength Aluminum

Model Number	Weight
GRS-SD-40-RHS-A	938g [2.06 lb]

GRS-SD-40 Crossbar Saddle (Idle)



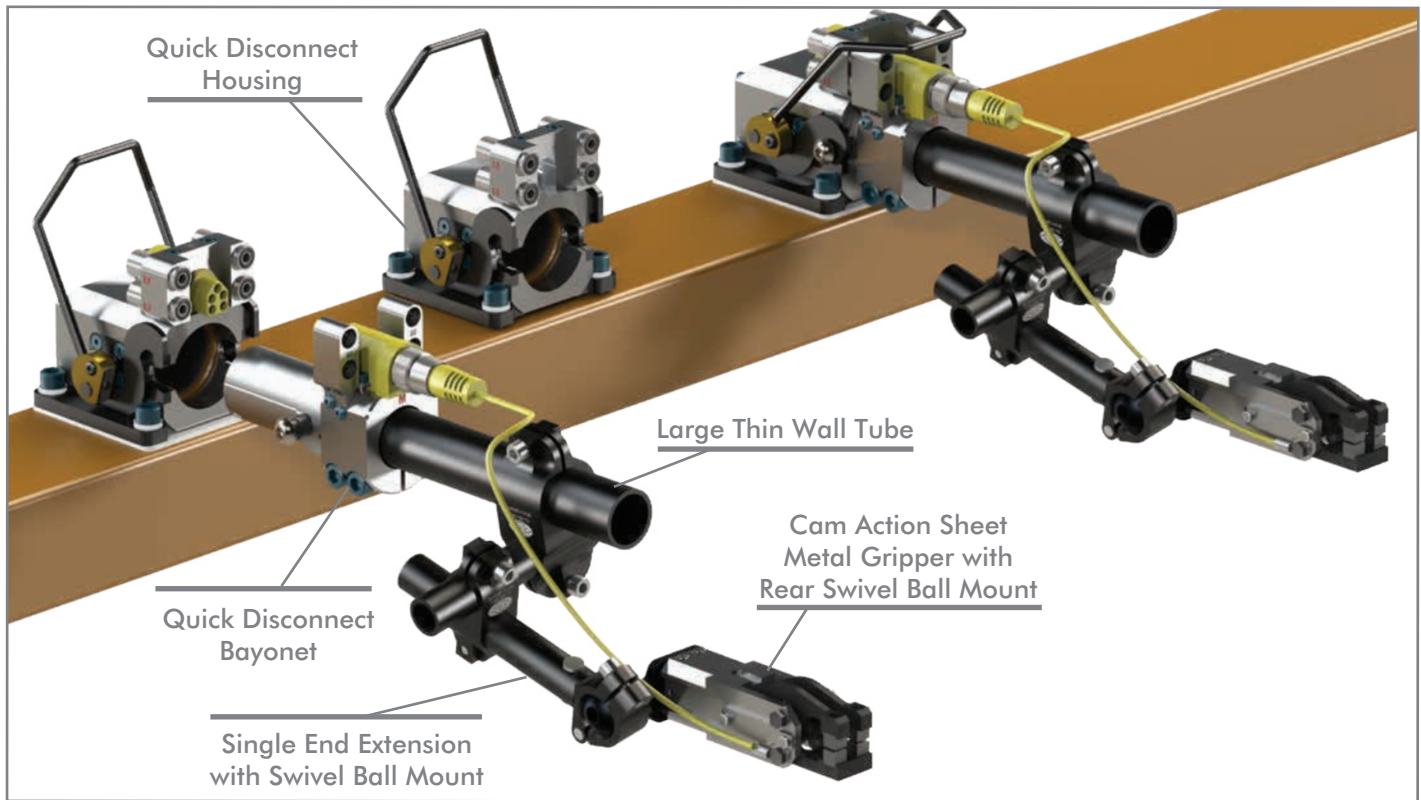
Material: High Strength Aluminum

Model Number	Weight
GRS-SD-40-NA-A	535g [1.18 lb]

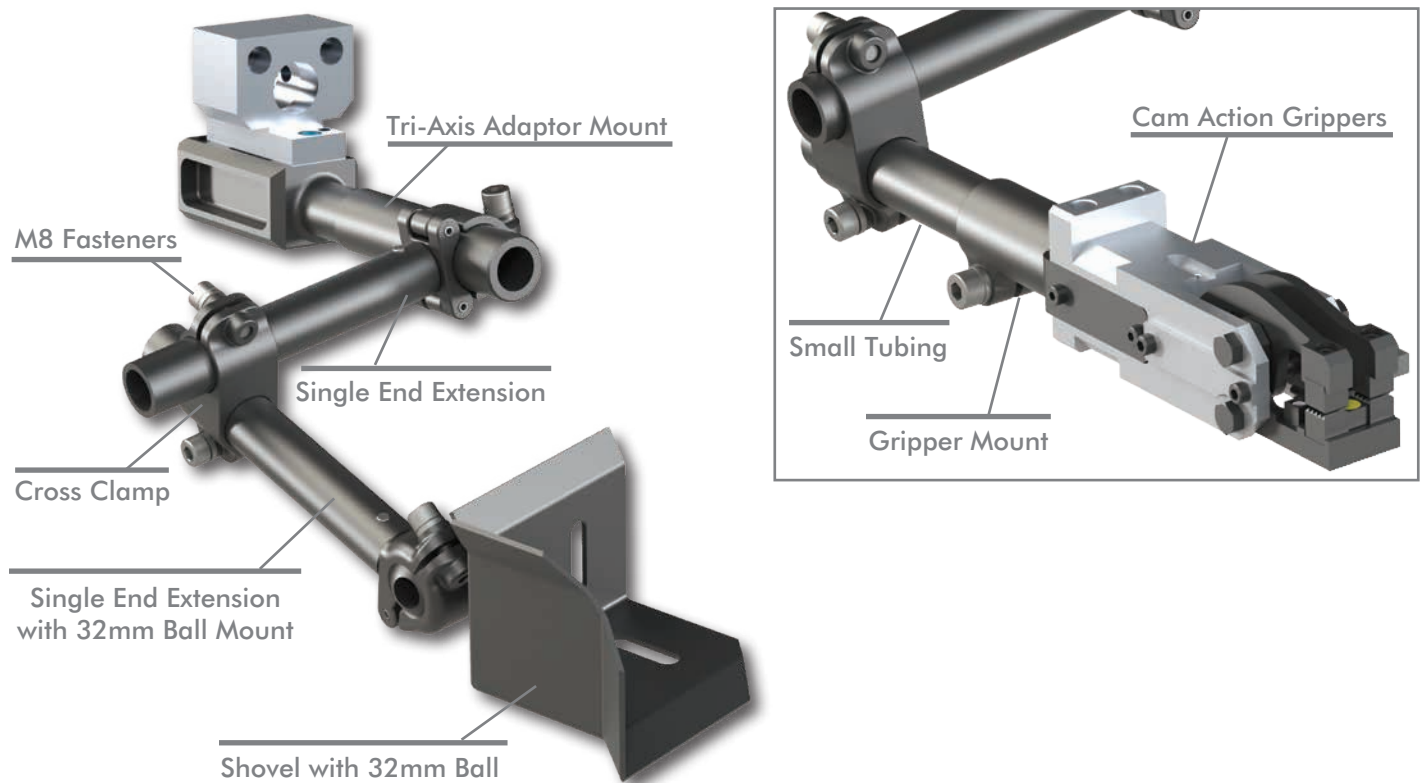
ACCELERATE® TOOLING COLLECTION

Accelerate® Tooling Collection | Tooling Examples

Tri-Axis Rail Tooling Example with Accelerate® Tooling



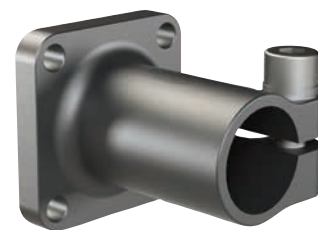
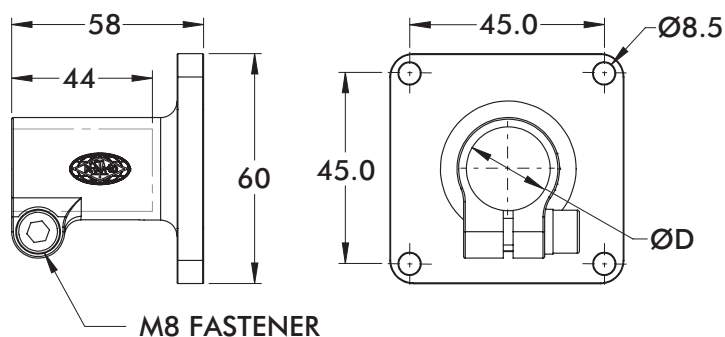
LWT Tri-Axis Tooling Example



TCF, TCA SERIES

Accelerate® Tooling Collection | Dimensions

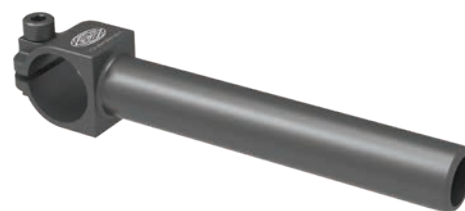
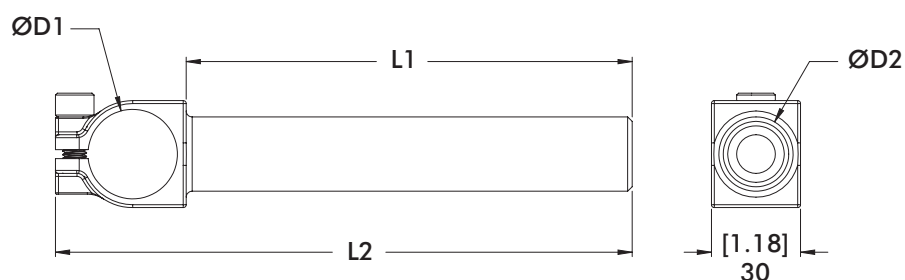
TCF Flange Mount Ø20 & Ø25mm



Material: High Strength Aluminum

Model Number	ØD	Weight
TCF-20M-A	20mm	121g [0.27 lb]
TCF-25M-A	25mm	98g [0.22 lb]

TCA T-Clamp Transition Brackets

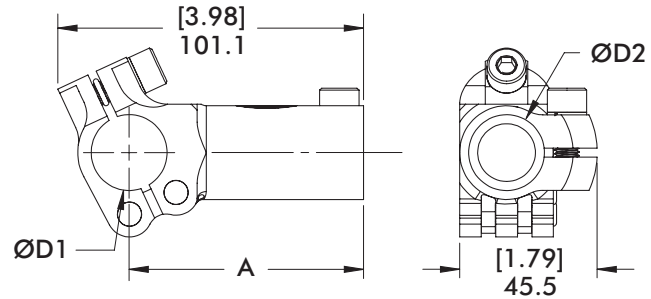


Model Number	ØD1	ØD2	L1	L2	Material	Weight
TCA-25M-25M-150-A	.98 [25]	.98 [25]	150 [5.91]	194 [7.64]	Aluminum	160g [0.35 lb]
TCA-30M-25M-150-A	1.19 [30]	.98 [25]	150 [5.91]	194 [7.64]	Aluminum	162g [0.36 lb]
TCA-20M-20M-400-A	.79 [20]	.79 [20]	400 [15.74]	438 [17.24]	Aluminum	239g [0.53 lb]
TCA-30M-30M-400-A	1.18 [30]	1.18 [30]	400 [15.74]	447 [17.60]	Aluminum	394g [0.87 lb]
TCA-20M-20M-400-S	.79 [20]	.79 [20]	400 [15.74]	438 [17.24]	Steel	384g [0.85 lb]
TCA-30M-30M-400-S	1.18 [30]	1.18 [30]	400 [15.74]	447 [17.60]	Steel	622g [1.37 lb]

TCLD SERIES

Accelerate® Tooling Collection | Dimensions

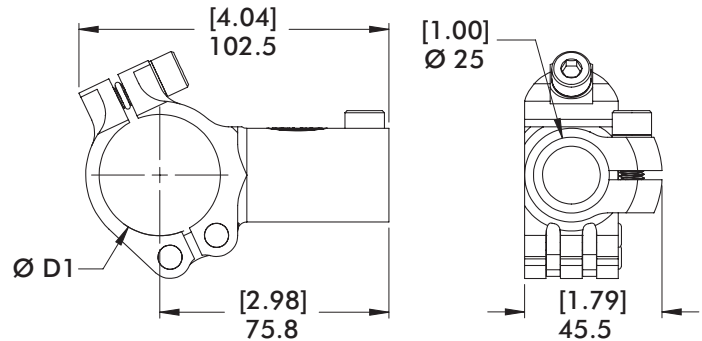
TCLD T-Clamp



Material: High Strength Aluminum

Model Number	ØD1	ØD2	A	B	Weight
TCLD-10E-10E-A	Ø1.00 in	Ø1.00 in	77.5 [3.05]	101.1 [3.98]	194g [0.43 lb]
TCLD-10E-25M-A	Ø1.00 in	Ø25mm	77.5 [3.05]	101.1 [3.98]	194g [0.43 lb]
TCLD-25M-25M-A	Ø25mm	Ø25mm	77.5 [3.05]	101.1 [3.98]	194g [0.43 lb]
TCLD-12E-10E-A	Ø1.25 in	Ø1.00 in	74.5 [2.93]	99.1 [3.90]	186g [0.41 lb]
TCLD-30M-25M-A	Ø30mm	Ø25mm	74.5 [2.93]	99.1 [3.90]	192g [0.42 lb]

TCLD T-Clamp



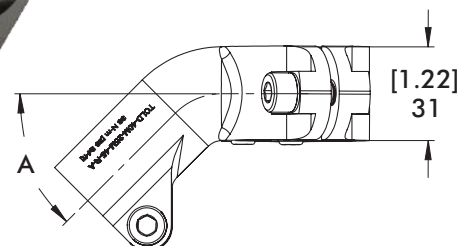
Material: High Strength Aluminum

Model Number	ØD1	ØD2	Weight
TCLD-15E-10E-A	Ø1.50 in	Ø1.00 in	193g [0.43 lb]
TCLD-40M-25M-A	Ø40mm	Ø25mm	191g [0.42 lb]

TCLD Angled T- Clamps

Material: High Strength Aluminum

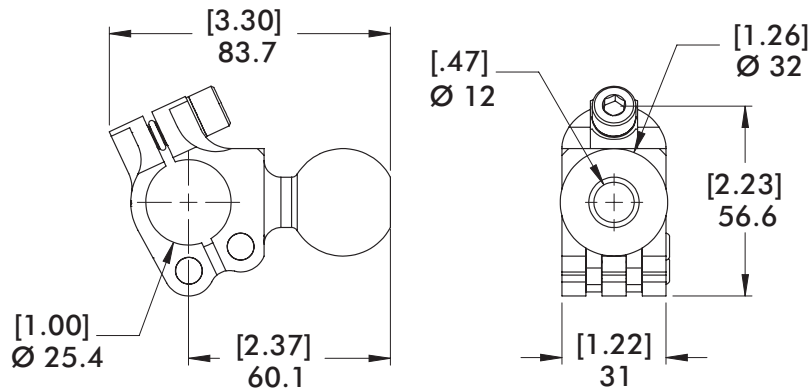
Model Number	A	Weight
TCLD-40M-20M-30-L-A	30°	225g [0.50 lb]
TCLD-40M-20M-30-R-A	30°	225g [0.50 lb]
TCLD-40M-20M-45-L-A	45°	230g [0.51 lb]
TCLD-40M-20M-45-R-A	45°	230g [0.51 lb]
TCLD-40M-25M-30-L-A	30°	201g [0.44 lb]
TCLD-40M-25M-30-R-A	30°	201g [0.44 lb]
TCLD-40M-25M-45-L-A	45°	206g [0.45 lb]
TCLD-40M-25M-45-R-A	45°	206g [0.45 lb]



TCL SERIES

Accelerate® Tooling Collection | Dimensions

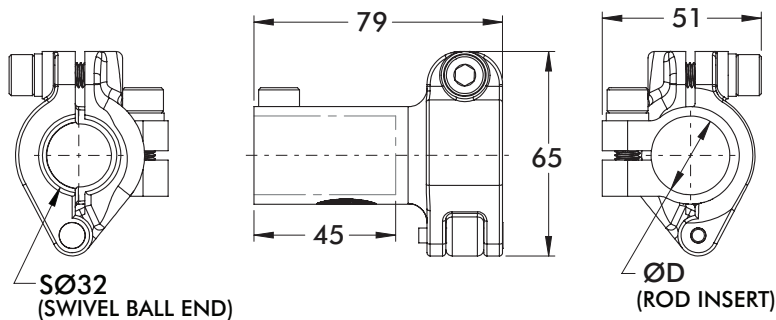
TCL Ball Clamps Ø32



Material: High Strength Aluminum

Model Number	Weight
TCLD-10E-32B-A	166g [0.37 lb]

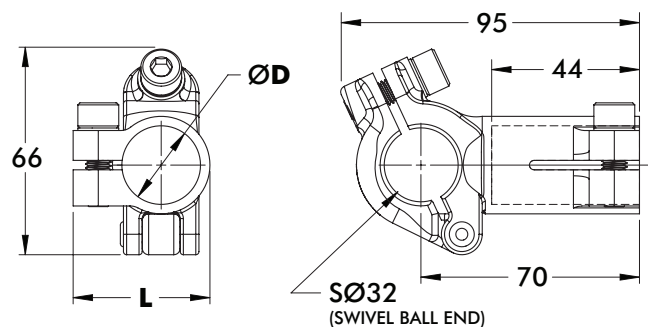
TCL Ø32 Ball to Ø25



Material: High Strength Aluminum

Model Number	ØD	Weight
TCL-32B-25M-90-A	Ø25	145g [0.32 lb]
TCL-32B-20M-90-A	Ø20	157g [0.35 lb]
TCL-32B-10E-90-A	1 in	157g [0.35 lb]

TCL Ø25mm/1 in to Ø32



Material: High Strength Aluminum

Model Number	ØD	Weight
TCL-25M-32B-A	Ø25	147g [0.32 lb]
TCL-20M-32B-A	Ø20	128g [0.28 lb]
TCL-10E-32B-A	1 in	141g [0.31 lb]

SEC SERIES

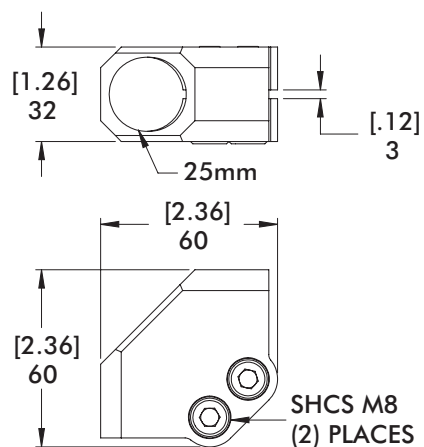
Accelerate® Tooling Collection | Dimensions

SEC Wrist Clamp



Material: Aluminum

Model Number	Weight
SEC-25M-25M-A	[0.10 lb] 47g

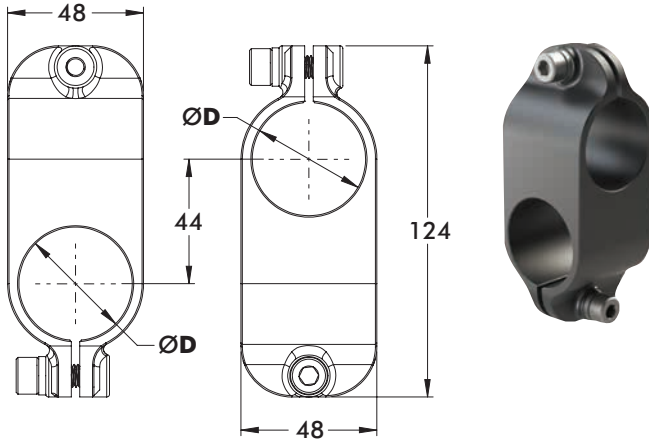


CL SERIES

Accelerate® Tooling Collection | Dimensions

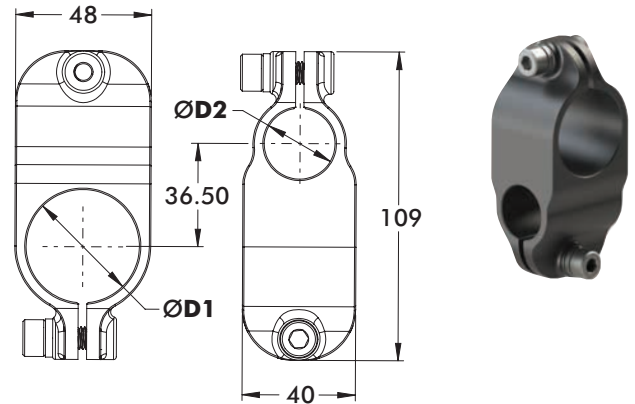
CL Cross Clamps

Material: High Strength Aluminum



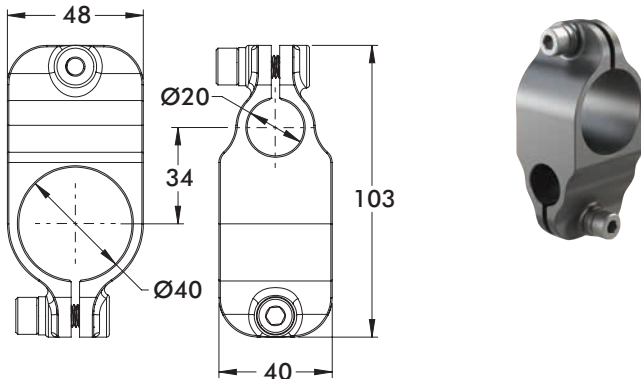
Ø40mm/1.50 in to Ø40mm/1.50 in Cross Clamp

Model Number	ØD	Weight
CL-40M-40M-A	40mm	233g [0.51 lb]
CL-15E-15E-A	1.50 in	283g [0.62 lb]



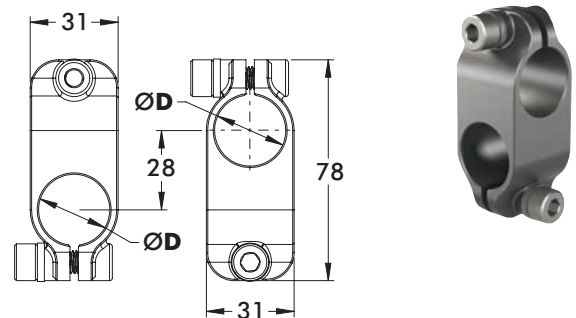
Ø40mm/1.50 in to Ø25mm/1.00 in Cross Clamp

Model Number	ØD1	ØD2	Weight
CL-40M-25M-A	40mm	25mm	214g [0.47 lb]
CL-15E-10E-A	1.50 in	1.00 in	223g [0.50 lb]



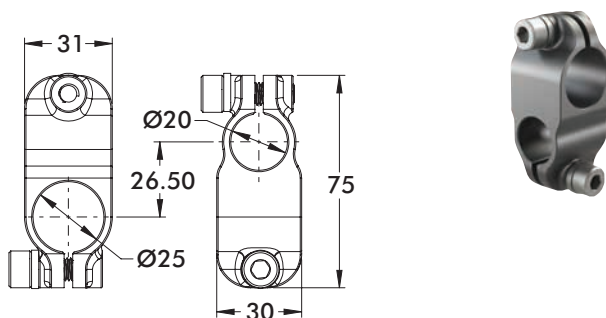
Ø40mm to Ø20mm Cross Clamp

Model Number	Weight
CL-40M-20M-A	202g [0.45 lb]



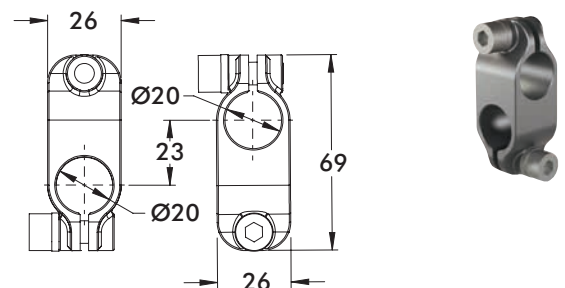
Ø25mm/1.00 in to Ø25mm/1.00 in Cross Clamp

Model Number	ØD	Weight
CL-25M-25M-A	25mm	102g [0.22 lb]
CL-10E-10E-A	1.00 in	105g [0.23 lb]



Ø25mm to Ø20mm Cross Clamp

Model Number	Weight
CL-25M-20M-A	98g [0.22 lb]



Ø20mm to Ø20mm Cross Clamp

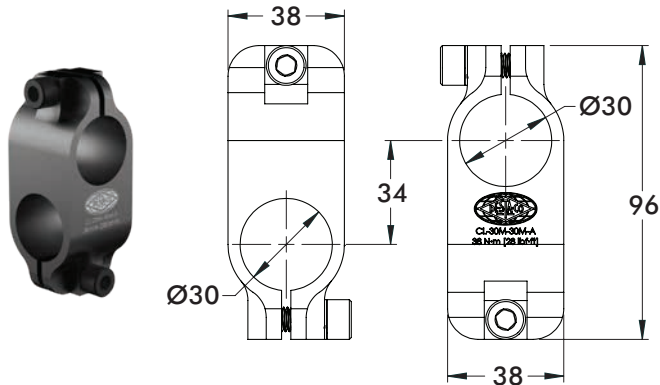
Model Number	Material	Weight
CL-20M-20M-A	Aluminum	52g [0.11 lb]
CL-20M-20M-S	Steel	178g [0.39 lb]

CL SERIES

Accelerate® Tooling Collection | Dimensions

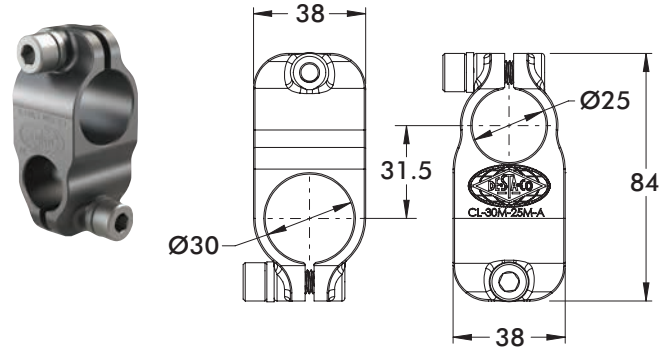
CL Cross Clamps

Material: High Strength Aluminum



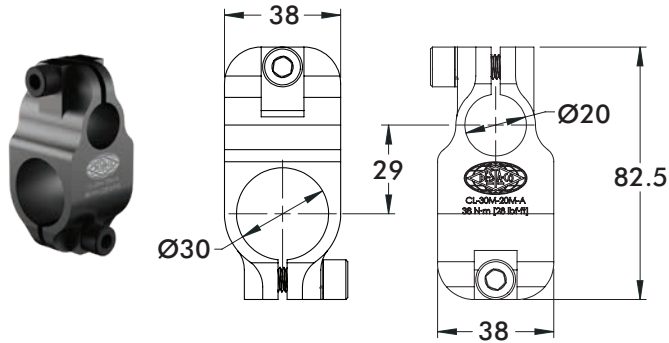
Ø30mm to Ø30mm Cross Clamp

Model Number	Material	Weight
CL-30M-30M-A	Aluminum	200g [0.44 lb]
CL-30M-30M-S	Steel	415g [0.91 lb]



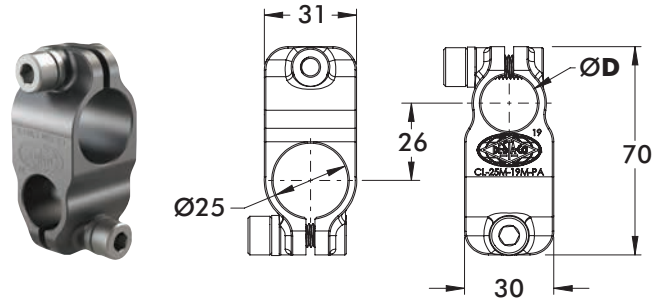
Ø30mm to Ø25mm Cross Clamp

Model Number	Weight
CL-30M-25M-A	148g [0.33 lb]



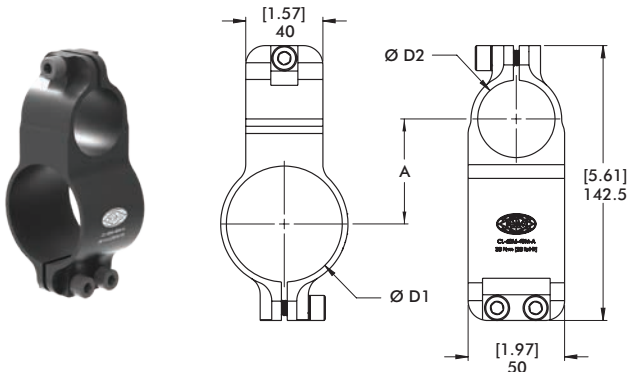
Ø30mm to Ø20mm Cross Clamp

Model Number	Weight
CL-30M-20M-A	125g [0.28 lb]



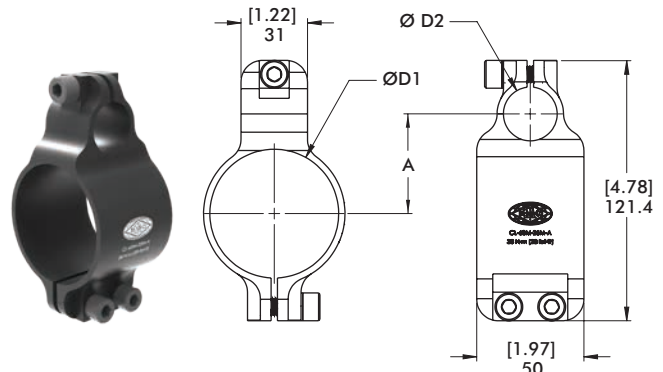
Ø25mm to Apple Core Cross Clamp

Model Number	ØD	Weight
CL-25M-19M-PA-A	19	95g [0.21 lb]
CL-25M-20M-PA-A	20	94g [0.21 lb]



Ø60mm/2.50 in to Ø40mm/1.50 in Cross Clamp

Model Number	ØD1 mm [in]	ØD2 mm [in]	A mm [in]	Weight g [lb]
CL-60M-40M-A	60	40	54,5	276 [0.61]
CL-25E-15E-A	[2.50]	[1.50]	[2.13]	271 [0.60]



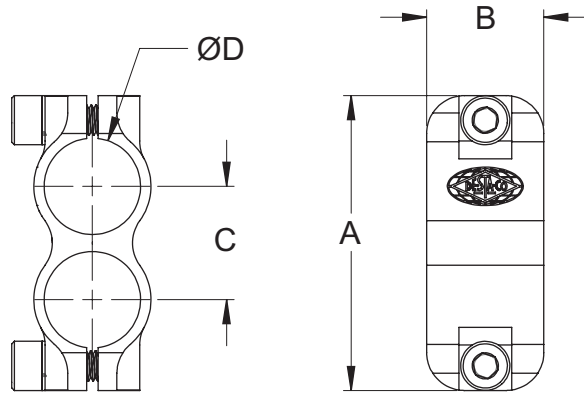
Ø60mm/2.50 in to Ø25mm/1.00 in Cross Clamp

Model Number	ØD1 mm [in]	ØD2 mm [in]	A mm [in]	Weight g [lb]
CL-60M-25M-A	60	25	46,5	220 [0.49]
CL-25E-10E-A	[2.50]	[1.00]	[1.91]	228 [0.50]

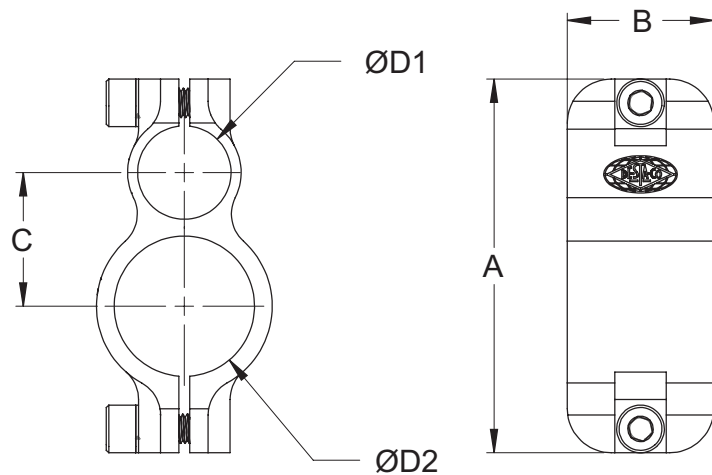
PC SERIES

Accelerate® Tooling Collection | Dimensions

PC Parallel Clamps



Model Number	A	B	C	ØD	Material	Weight
PC-10E-10E-A	[3.07] 78	[1.22] 31	[1.18] 30	[1.00] 25.4	Aluminum	[0.21 lb] 95g
PC-20M-20M-A	[2.72] 69	[1.02] 26	[0.91] 23	[0.79] 20	Aluminum	[0.18 lb] 83g
PC-20M-20M-S	[2.72] 69	[1.02] 26	[0.91] 23	[0.79] 20	Steel	[0.39 lb] 177g
PC-25M-25M-A	[3.07] 78	[1.22] 31	[1.18] 30	[1.00] 25.4	Aluminum	[0.21 lb] 93g
PC-30M-30M-A	[3.86] 98	[1.50] 38	[1.34] 34	[1.18] 30	Aluminum	[0.34 lb] 155g
PC-30M-30M-S	[3.86] 98	[1.50] 38	[1.34] 34	[1.18] 30	Steel	[0.83 lb] 378g

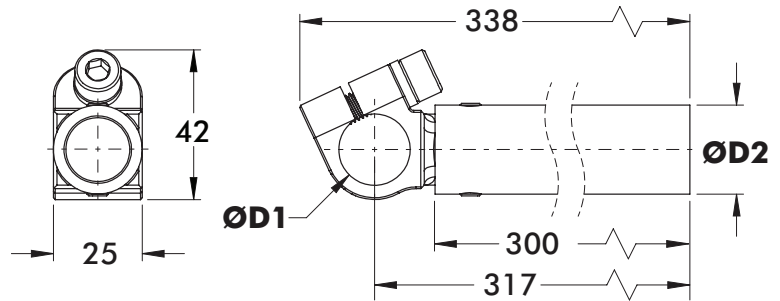


Model Number	A	B	C	ØD1	ØD2	Weight
PC-15E-10E-A	[4.02] 102	[1.57] 40	[1.44] 36.5	[1.00] 25.4	[1.50] 38.1	169g [0.37 lb]
PC-30M-20M-A	[3.29] 83.5	[1.5] 38	[1.12] 28.5	[0.79] 20	[1.18] 30	129g [0.28 lb]
PC-30M-25M-A	[3.52] 89.5	[1.5] 38	[1.24] 31.5	[0.98] 25	[1.18] 30	136g [0.30 lb]
PC-40M-25M-A	[4.02] 102	[1.57] 40	[1.44] 36.5	[0.98] 25	[1.57] 40	158g [0.35 lb]

ES SERIES

Accelerate® Tooling Collection | Dimensions

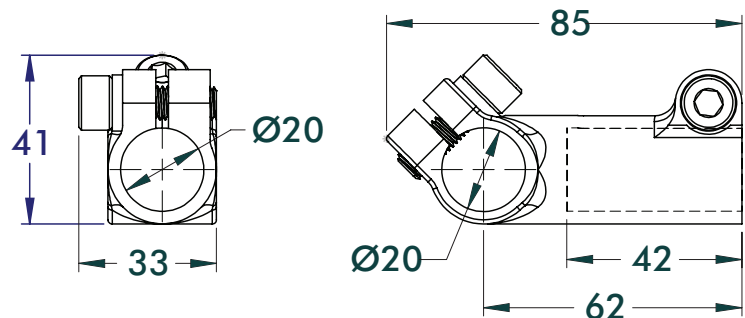
ES Single End Extensions



Material: High Strength Aluminum

Model Number	ØD1	ØD2	Weight
ES-20M-25M-300-A	20mm	25mm	250g [0.55 lb]
ES-19M-25M-300-A	19mm	25mm	250g [0.55 lb]
ES-19M-10E-300-A	19mm	1.00 in	269g [0.59 lb]

ES Ø20 to Ø20

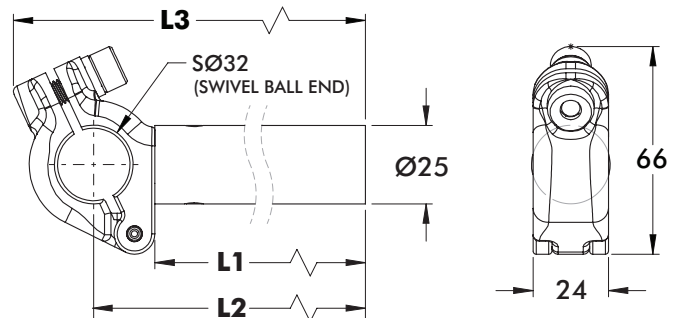


Material: High Strength Aluminum

Model Number	Weight
ES-20M-20M-A	100g [0.22 lb]

Ball Extensions

ES 32mm



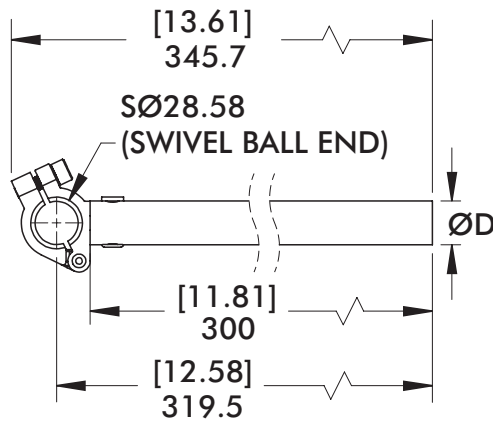
Material: High Strength Aluminum

Model Number	L1	L2	L3	Weight
ES-32B-10E-300-A	300	320	345	277g [0.61 lb]
ES-32B-20M-300-A	300	320	345	225g [0.50 lb]
ES-32B-25M-300-A	300	320	345	262g [0.56 lb]
ES-32B-25M-600-A	600	620	645	437g [0.96 lb]

ES, ESS SERIES

Accelerate® Tooling Collection | Dimensions

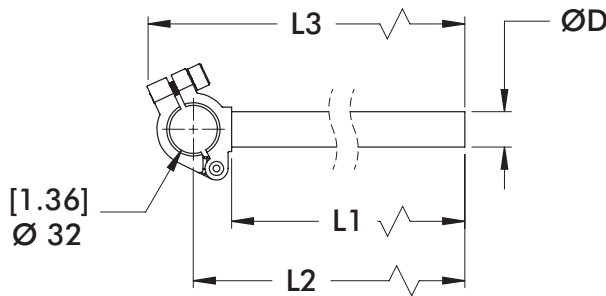
ES Ball Extension 28.58mm



Material: High Strength Aluminum

Model Number	$\varnothing D$	Weight
ES-B112-25M-300-A	[.98] 25	[0.67 lb] 302g
ES-B112-10E-300-A	[1.00] 25.4	[0.67 lb] 302g

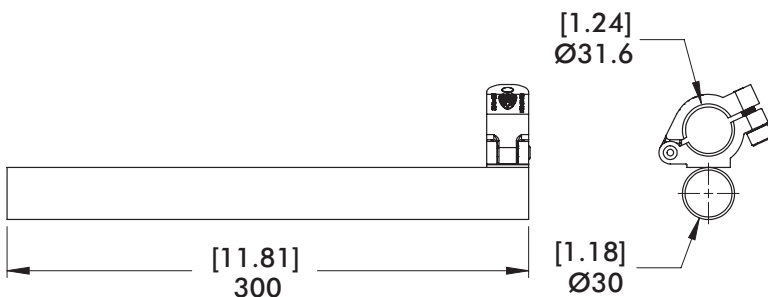
ESS Ball Extension 32mm



Material: Steel

Model Number	$\varnothing D$	L1	L2	L3	Weight
ESS-32B-20M-300-S	20 [.79]	298 [11.73]	319.5 [12.58]	345 [13.58]	410g [0.90 lb]
ESS-32B-20M-600-S	20 [.79]	598 [23.54]	598 [23.54]	645 [25.39]	674g [1.48 lb]
ESS-32B-30M-300-S	30 [1.18]	298 [11.73]	319.5 [12.58]	345 [13.58]	516g [1.14 lb]
ESS-32B-30M-600-S	30 [1.18]	598 [23.54]	598 [23.54]	645 [25.39]	830g [1.83 lb]

ESS-90 Ball Extension 32mm



Model Number	$\varnothing D$	Weight
ESS-32B-30M-90-300-S	30 [1.18]	518.4g [1.14 lb]

ACCELERATE® SPRING-LOADED CUP MOUNTS

Accelerate® Tooling Collection | Dimensions

LW-SCM Accelerate Spring-Loaded Cup Mounts

Features:

- Lightweight & compact design
- Bulkhead, apple core mounting
- Metric or imperial tube mounting
- Three travel lengths
- Non-rotating shaft for accurate part/sheet placement
- NPT or G mounting threads and vacuum ports

Benefits:

- Lightweight design offers increased productivity
- Hard-coat anodized with teflon for smooth operation and reduced wear
- Maintenance-free bushings for long life



Note: To be used in vertical orientations only.

Bulkhead Style
LW-SCM(B)



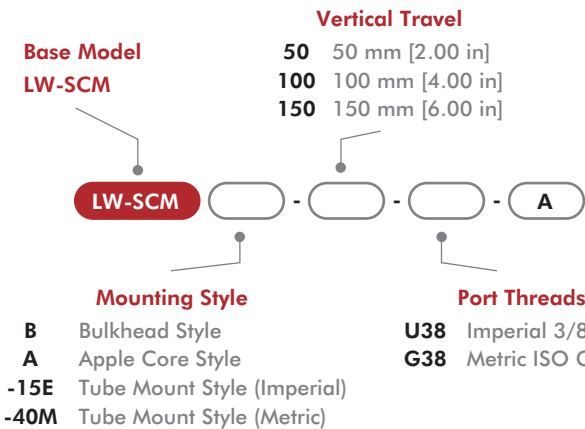
Apple Core Style
LW-SCM(A)



Clamp Style
LW-SCM(-40M/-15E)



Travel Length
LW-SCM(X)-"T"

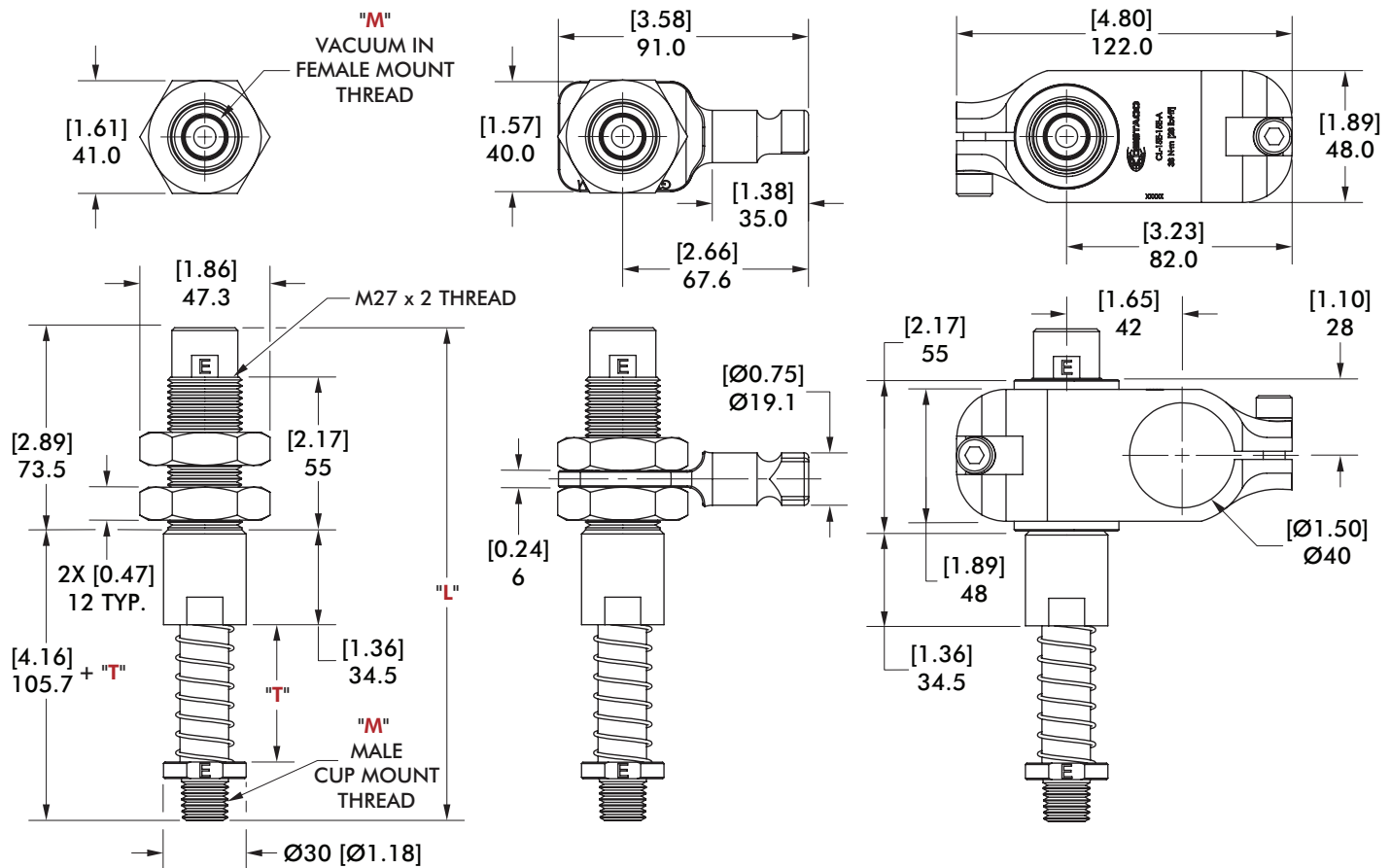


ACCELERATE® SPRING-LOADED CUP MOUNTS

Accelerate® Tooling Collection | Dimensions

LW-SCM Bulkhead/Apple Core/Tube Mounting

Note: To be used in vertical orientations only.



LW-SCM(B)
Bulkhead Style

Travel [mm]	Weight kg [lb]
50	0.35 [0.77]
100	0.38 [0.84]
150	0.41 [0.90]

LW-SCM(A)
Apple Core Style

Travel [mm]	Weight kg [lb]
50	0.40 [0.88]
100	0.43 [0.95]
150	0.46 [1.01]

LW-SCM(-40M/-15E)
Tube Mount Style

Travel [mm]	Weight kg [lb]
50	0.57 [1.26]
100	0.60 [1.32]
150	0.63 [1.39]

LW-SCM Travel, Length, and Port Threads - LW-SCM("X")-"T"- "M"-A

Version	Vertical Travel "T"	L	"M"	Spring Force (compressed)
 Imperial	-50 (2.00 in)	176 mm [6.93 in]	U38 (3/8" NPT)	17.8 N [4.0 lbs]
	-100 (4.00 in)	226 mm [8.90 in]		25.7 N [6.0 lbs]
	-150 (6.00 in)	276 mm [10.87 in]		28.9 N [6.5 lbs]
 Metric	-50 (50 mm)	179.25 mm [7.06 in]	G38 (ISO G3/8)	17.8 N [4.0 lbs]
	-100 (100 mm)	229.25 mm [9.03 in]		25.7 N [6.0 lbs]
	-150 (150 mm)	279.25 mm [10.99 in]		28.9 N [6.5 lbs]

GTA, LPT SERIES

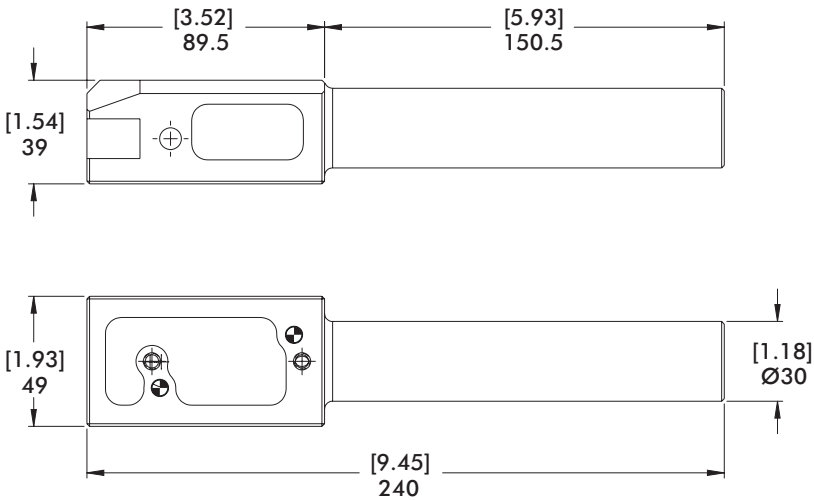
Accelerate® Tooling Collection | Dimensions

GTA - Tri Axis Adaptor Mounts

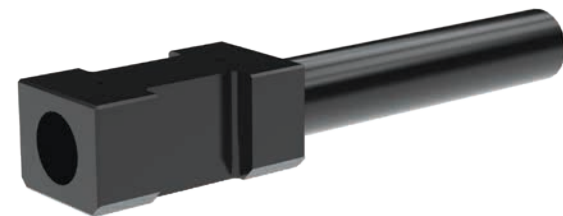


Material: High Strength Aluminum

Model Number	Weight
GTA-30-150	412g [0.91 lb]

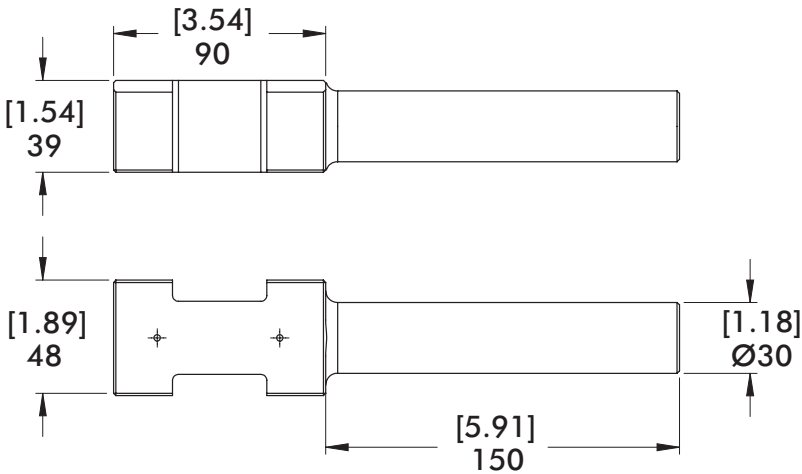


GTA

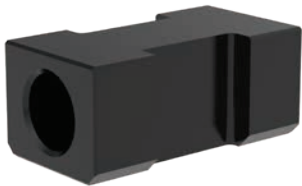


Material: High Strength Aluminum

Model Number	Weight
GTA-30-LTP	499g [1.10 lb]

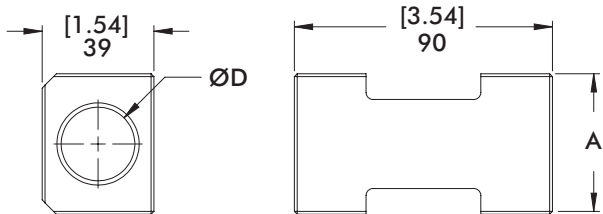


LTP



Material: Steel

Model Number	A	ØD	Weight
CPI-LTP-B-10	48 [1.89]	25.4 [1.00]	771g [1.70 lb]
CPI-LTP-B-11	49 [1.93]	27.3 [1.07]	726g [1.60 lb]



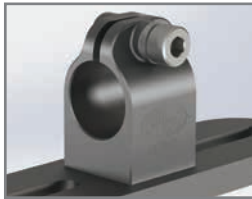
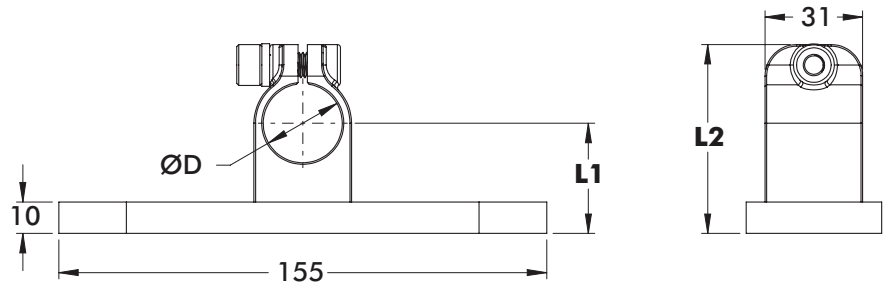
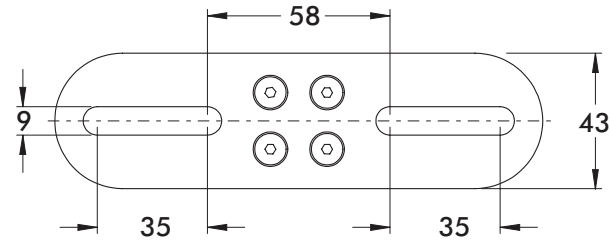
TPA SERIES

Accelerate® Tooling Collection | Dimensions

TPA Single Flange Mount



TPA-30-35



Configured 90°

Material: High Strength Aluminum

Model Number	L1	L2	ØD	Weight
TPA-20-35-LWT-A	35	60	20	234g [0.52 lb]
TPA-25-35-LWT-A	35	60	25	246g [0.54 lb]
TPA-25-65-LWT-A	63	88	25	322g [0.71 lb]
TPA-30-35-LWT-A	35	67	30	265g [0.58 lb]
TPA-30-65-LWT-A	63	95	30	361g [0.80 lb]

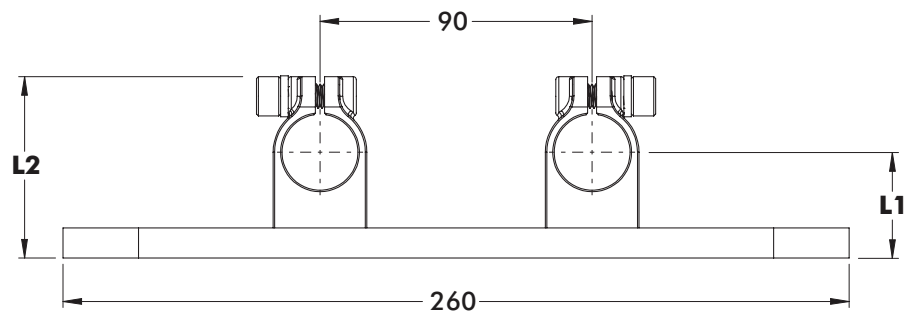
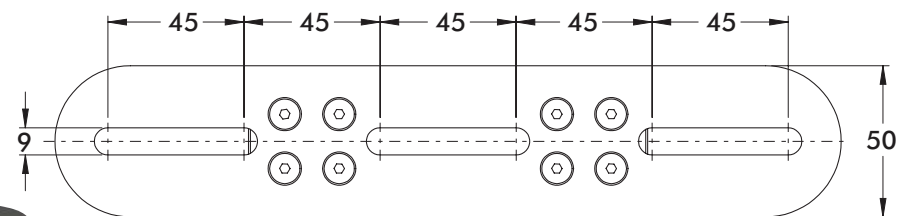
TPA Double Flange Mount



Material: High Strength Aluminum



Configured 90°



Model Number	L1	L2	Weight
TPA-25-25-65-LWT-A	65	88	644g [1.42 lb]

TPA SERIES

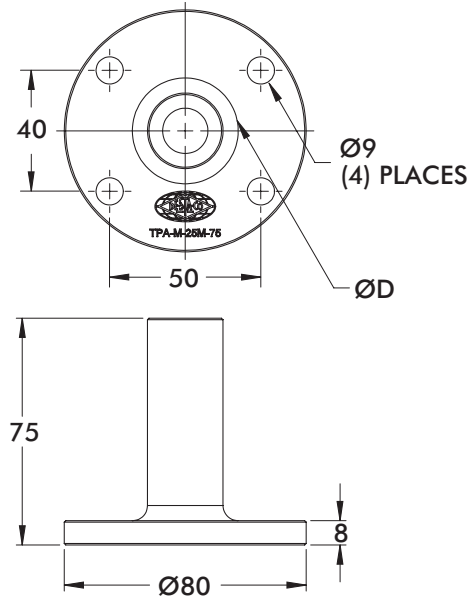
Accelerate® Tooling Collection | Dimensions

TPA Base Mount



Material: High Strength Aluminum

Model Number	ØD	Weight
TPA-M-20M-75	20mm	151g [0.33 lb]
TPA-M-25M-75	25mm	164g [0.36 lb]

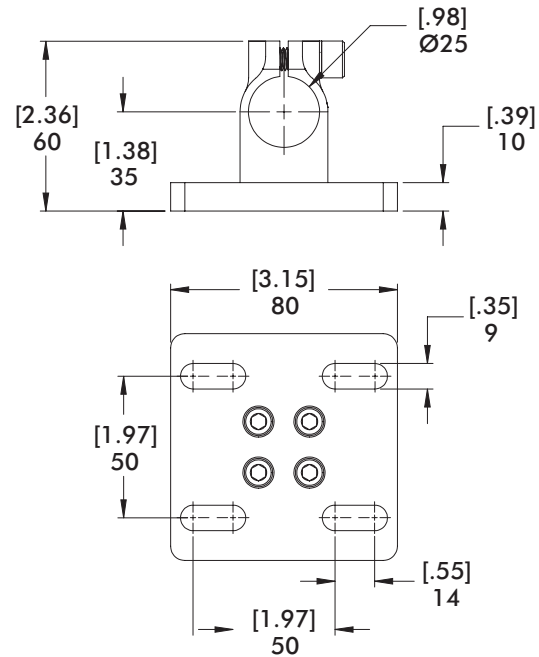


TPA 90° Base Clamp



Material: High Strength Aluminum

Model Number	Weight
TPA-G-25-35-A	258g [0.57 lb]

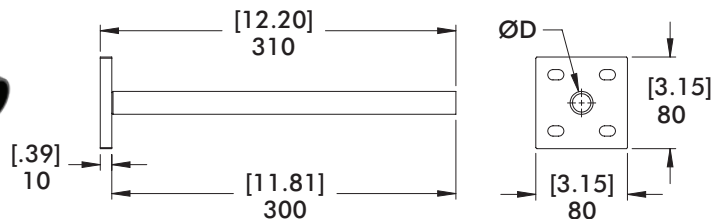


TPA Flange Extension



Material: Steel

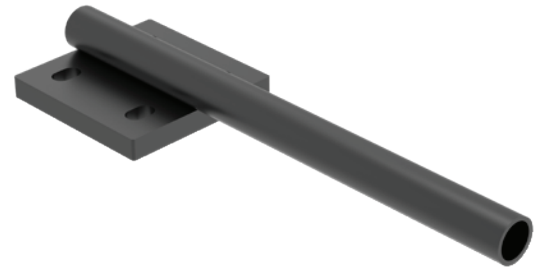
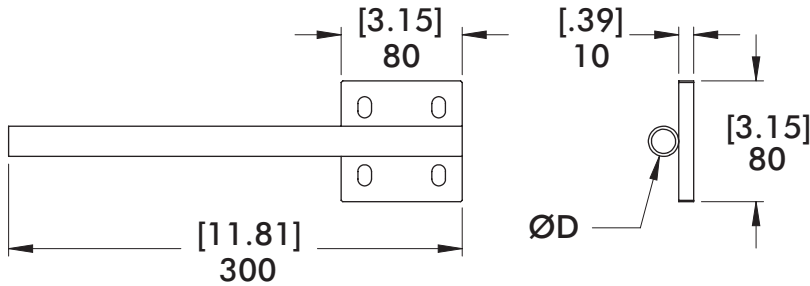
Model Number	ØD	Weight
TPA-00-20-300-GD	20mm	736g [1.62 lb]
TPA-00-25-300-GD	25mm	810g [1.79 lb]
TPA-00-30-300-GD	30mm	884g [1.95 lb]



TPA, TBS SERIES

Accelerate® Tooling Collection | Dimensions

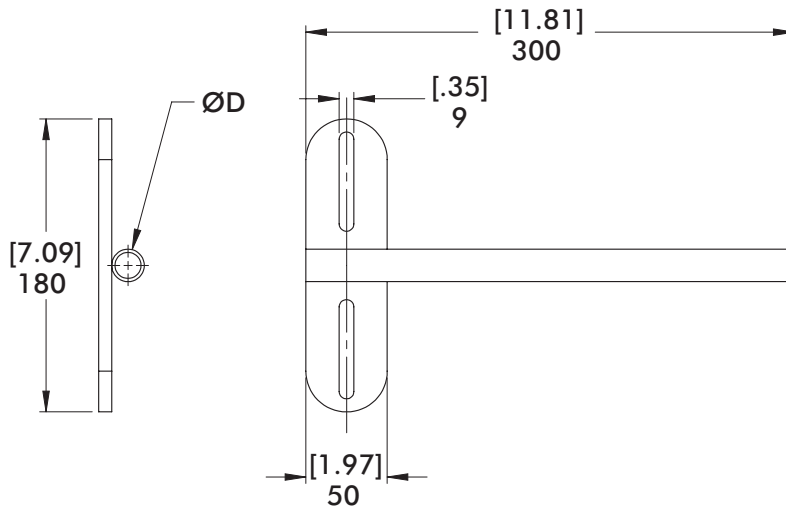
TPA 90° Slotted Flange Extension



Material: Steel

Model Number	ØD	Weight
TPA-90-20-300-GD	20mm	736g [1.62 lb]
TPA-90-25-300-GD	25mm	810g [1.79 lb]
TPA-90-30-300-GD	30mm	884g [1.95 lb]

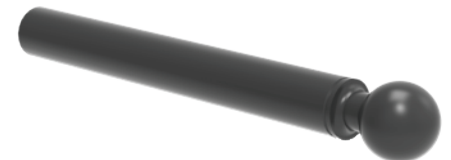
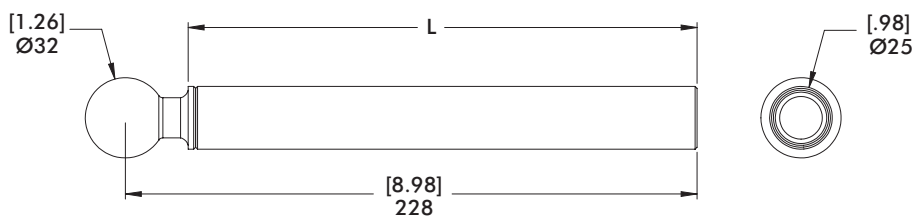
TPA 90° Slotted Flange Extension



Material: Steel

Model Number	ØD	Weight
TPA-90-20-300	20mm	733g [1.62 lb]
TPA-90-25-300	25mm	807g [1.78 lb]
TPA-90-30-300	30mm	881g [1.94 lb]

TBS Ball Extension



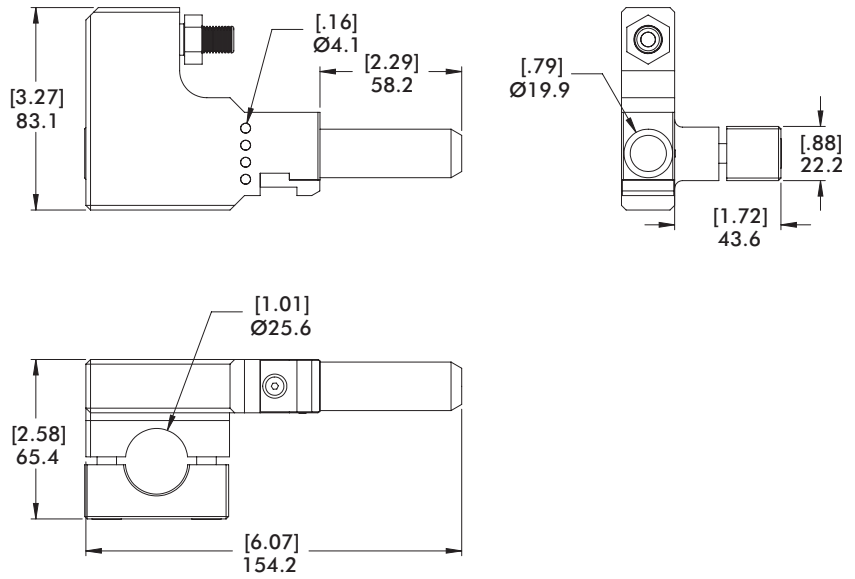
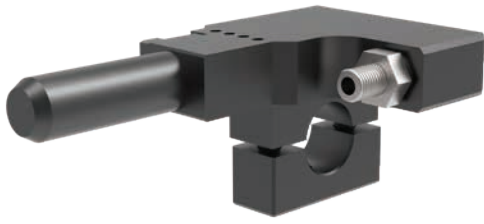
Material: Steel

Model Number	L	Weight
TBS-32B-25M-200-A	[7.87] 200	[0.75 lb] 339g
TBS-32B-25M-300-A	[11.81] 300	[1.43 lb] 648g

TPB, 1T SERIES

Accelerate® Tooling Collection | Dimensions

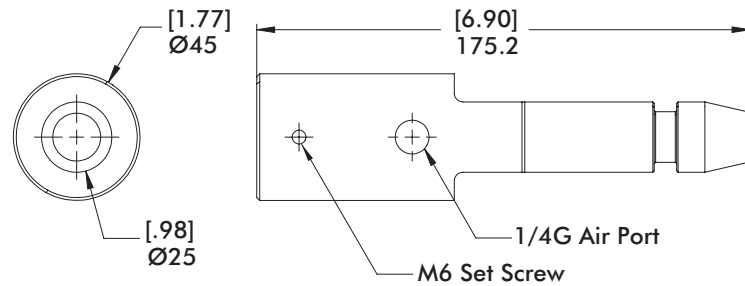
TPB - Transfer Press Bayonet



Material: Steel

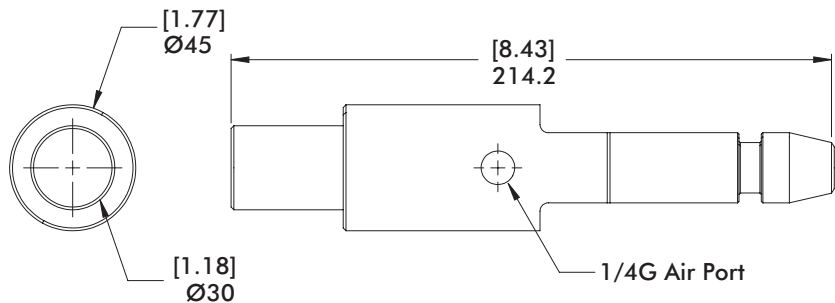
Model Number	Weight
CPI-TPB-HYU-10-1A-ST	734g [1.62 lb]

1T - One Touch Finger Tool 25mm



Model Number	Material	Weight
CPI-1T-25F	Steel	1.05kg [2.31 lb]
CPI-1T-25F-A	Aluminum	0.36kg [0.79 lb]

1T - One Touch Finger Tool 40mm

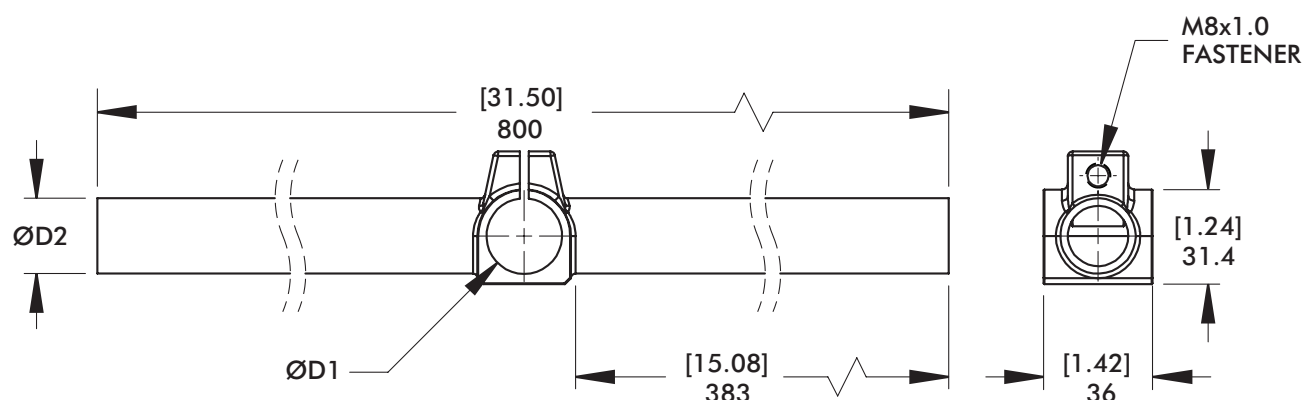


Model Number	Material	Weight
CPI-1T-33M	Steel	1.42kg [3.13 lb]
CPI-1T-33M-A	Aluminum	0.49kg [1.08 lb]

LPT SERIES

Accelerate® Tooling Collection | Dimensions

LTP Double T-Clamp



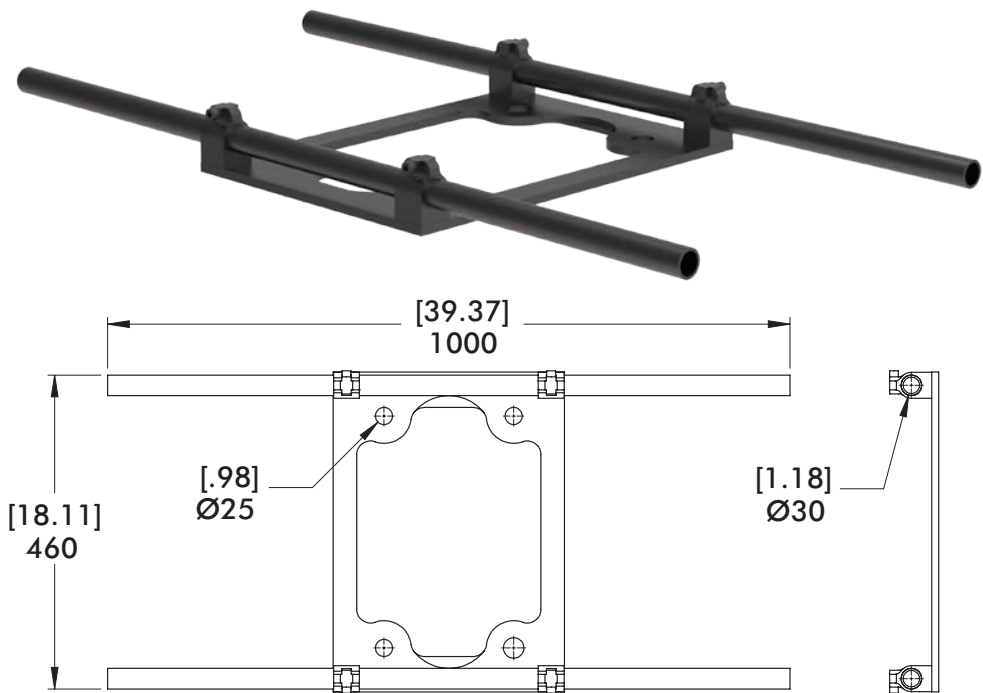
Material: Steel

Model Number	ØD1	ØD2	Weight
TCA-20M-20MD-400-A	20mm	20mm	974.7g [2.15 lb]
TCA-25M-20MD-400-A	25mm	20mm	1001.8g [2.21 lb]
TCA-25M-25MD-400-A	25mm	25mm	1245.3g [2.75 lb]
TCA-30M-30MD-400-A	30mm	30mm	1546.6g [3.41 lb]

LTP SERIES

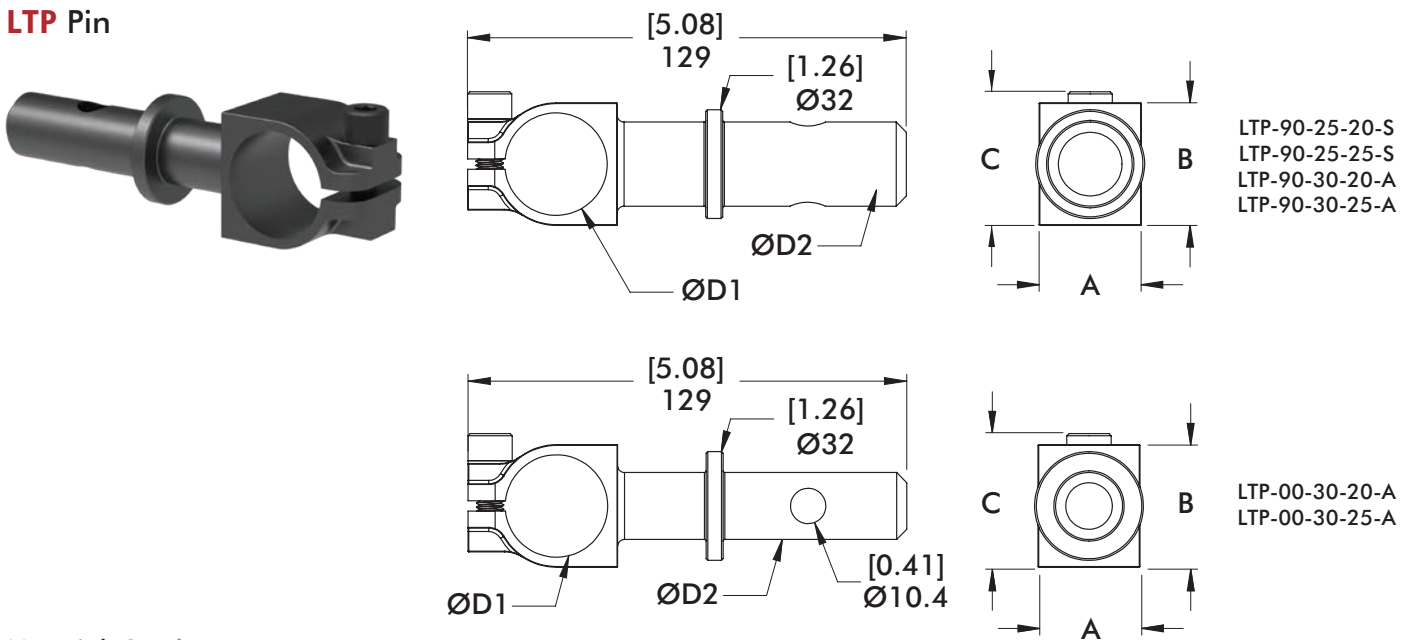
Accelerate® Tooling Collection | Dimensions

LTP Frame



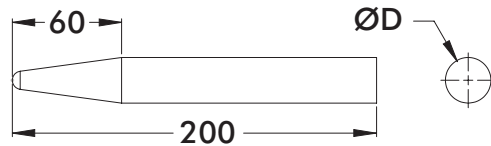
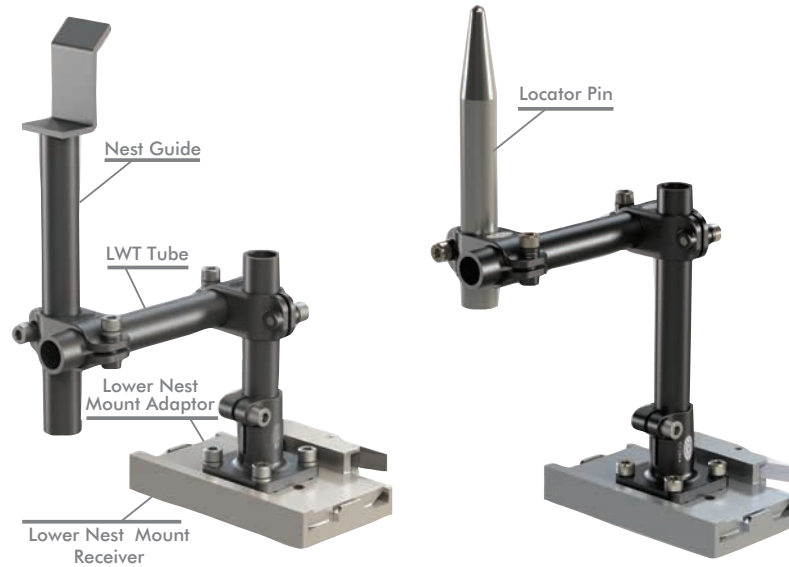
Model Number	Weight
LTP-30M-25-30-1000-A	3939g [8.68 lb]

LTP Pin



Material: Steel

Model Number	ØD1	ØD2	A	B	C	Weight
LTP-90-25-20-S	25mm	20mm	31 [1.22]	31 [1.22]	37.2 [1.46]	370g [0.82 lb]
LTP-90-25-25-S		25mm				470g [1.04 lb]
LTP-90-30-20-S		20mm				350g [0.77 lb]
LTP-90-30-25-S	30mm	25mm	30 [1.18]	36 [1.42]	39.65 [1.56]	460g [1.01 lb]
LTP-00-30-20-S		20mm				350g [0.77 lb]
LTP-00-30-25-S		25mm				460g [1.01 lb]

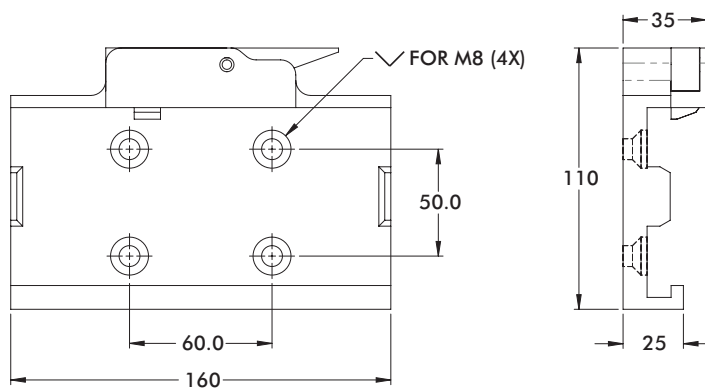


Material: Steel

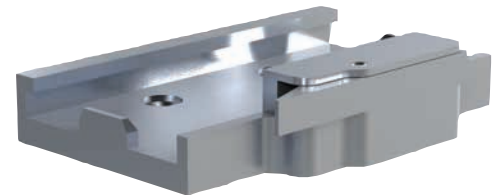
CP Center Pin

Ø20/Ø25, 200mm Length

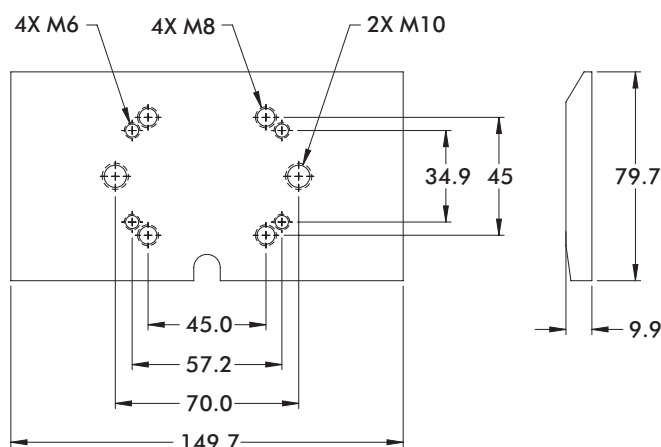
Model Number	ØD	Weight
CP-20-200	20	427g [0.94 lb]
CP-25-200	25	640g [1.41 lb]



SGM Mount Receiver



Model Number	Material	Weight
CPI-SGM-TH-USR-AL	Aluminum	670g [1.48 lb]
CPI-SGM-TH-USR	Steel	1730g [3.81 lb]



SGM Mount Adaptor

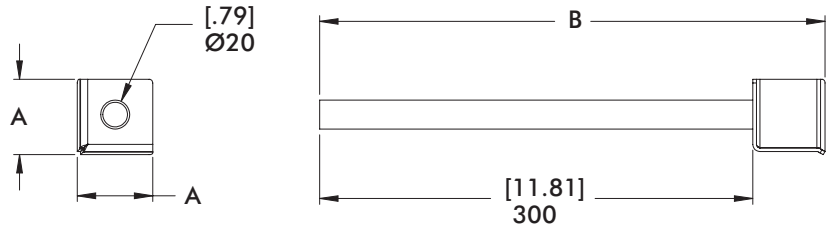


Model Number	Material	Weight
CPI-SGM-TH-USA-AL	Aluminum	287g [0.63 lb]
CPI-SGM-TH-USA	Steel	839g [1.85 lb]

GTS, NPG SERIES

Accelerate® Tooling Collection | Dimensions

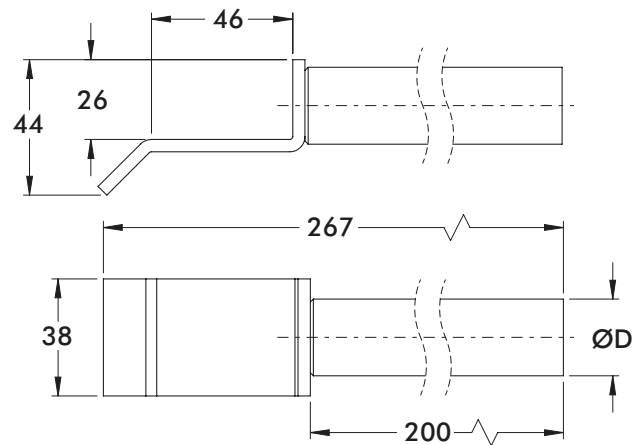
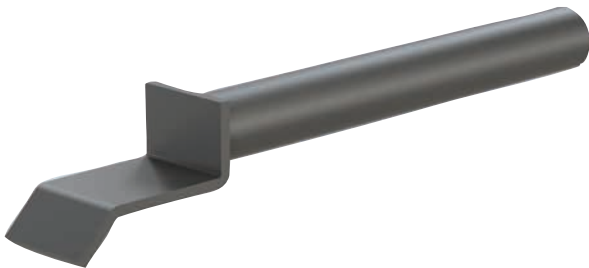
GTS Shovel with Welded Post



Material: Steel

Model Number	A	B	ØD	Weight
GTS-40-40-40-20M-A	42.2 [1.66]	340 [13.39]	Ø20 [0.79]	290g [0.64 lb]
GTS-40-40-40-30M-A	42.2 [1.66]	340 [13.39]	Ø30 [1.18]	400g [0.88 lb]
GTS-50-50-50-20M-A	52.2 [2.05]	350 [13.78]	Ø20 [0.79]	341g [0.75 lb]
GTS-50-50-50-30M-A	52.2 [2.05]	350 [13.78]	Ø30 [1.18]	451g [0.99 lb]

NPG Nest Guide



Material: Steel

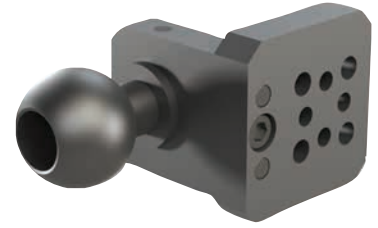
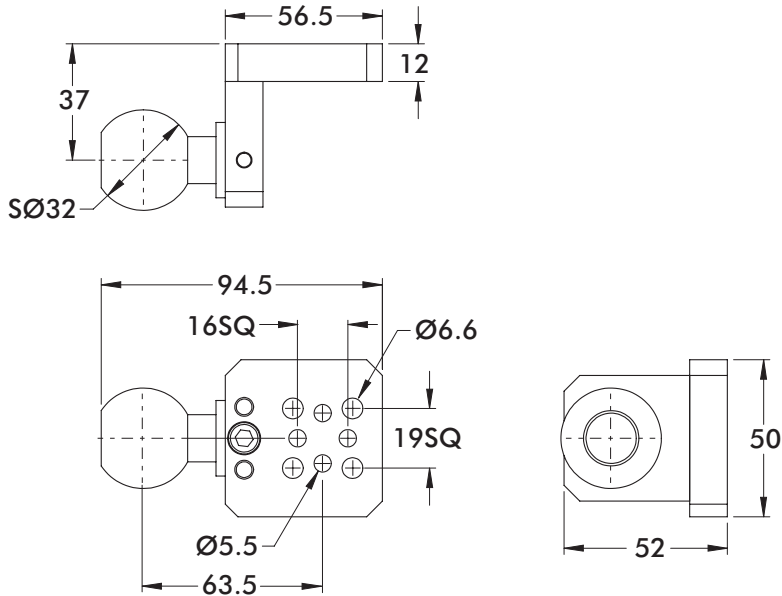
Ø20/Ø25, 200mm Length

Model Number	ØD	Weight
NPG-25-200	25	432g [0.95 lb]
NPG-20-200	20	365g [0.80 lb]

GT SERIES

Accelerate® Tooling Collection | Dimensions

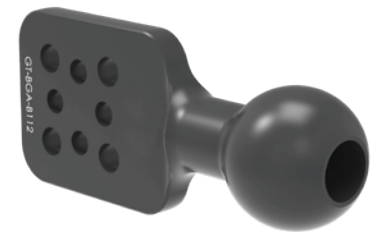
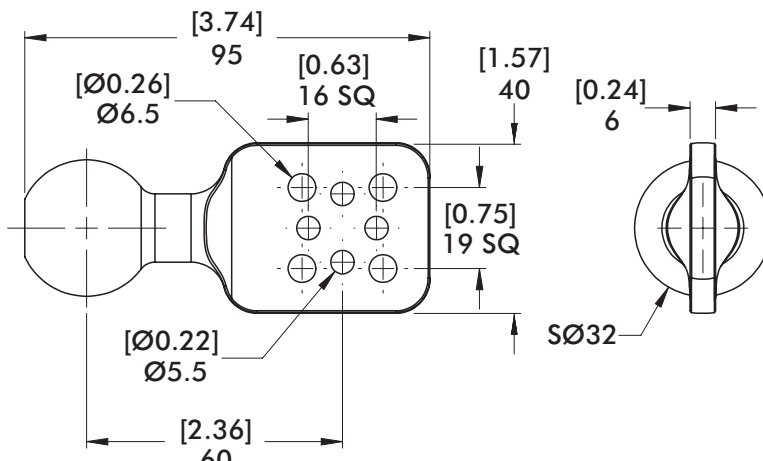
GT-BGA 32mm Ball Gripper Mount



Material: High Strength Aluminum

Model Number	Weight
GT-BGA-A	174g [0.38 lb]

GT-BGA Paddle Gripper Mount



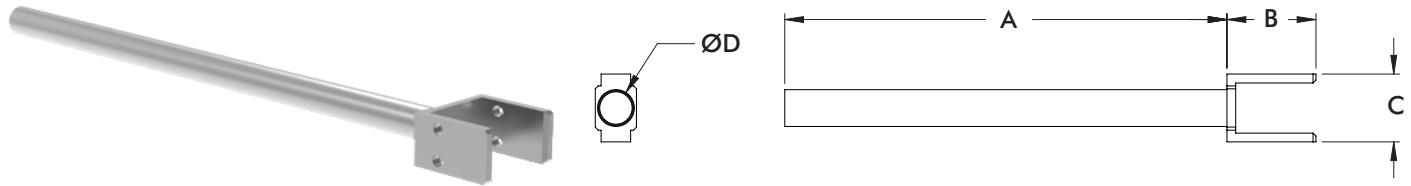
Material: High Strength Aluminum

Model Number	ØD	A	Weight
GT-BGA-B112	28.6 [1.12]	93 [3.66]	66g [0.15 lb]
GT-BGA-32B	32 [1.26]	95 [3.74]	79g [0.17 lb]

GT SERIES

Accelerate® Tooling Collection | Dimensions

GT-UGA Side Mount Extension



Material: Steel

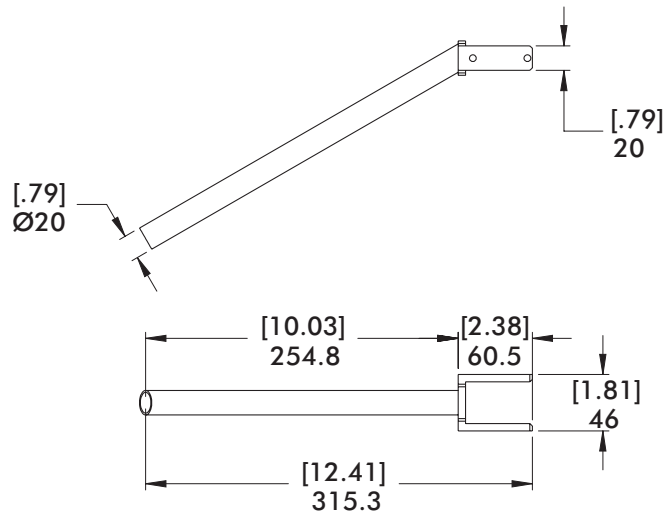
Model Number	A	B	C	ØD	Weight
GT-UGA-84A2-20M-400-A	400 [15.74]	60.5 [2.38]	46 [1.81]	20 [0.79]	425g [0.94 lb]
GT-UGA-84A2-25M-300-A	300 [11.81]	60.5 [2.38]	46 [1.81]	25 [0.98]	412g [0.91 lb]
GT-UGA-84A2-30M-400-A	400 [15.74]	60.5 [2.38]	46 [1.81]	30 [1.18]	582g [1.28 lb]
GT-UGA-84A3-20M-400-A	400 [15.74]	51 [2.01]	58 [2.28]	20 [0.79]	475g [1.05 lb]
GT-UGA-84A3-25M-300-A	300 [11.81]	51 [2.01]	58 [2.28]	25 [0.98]	462g [1.02 lb]
GT-UGA-84A3-30M-400-A	400 [15.74]	51 [2.01]	58 [2.28]	30 [1.18]	631g [1.39 lb]

GT-UGA Angled Side Mount Extension



Material: Steel

Model Number	Weight
GT-UGA-84A2-20M-300-30-A	353g [0.78 lb]

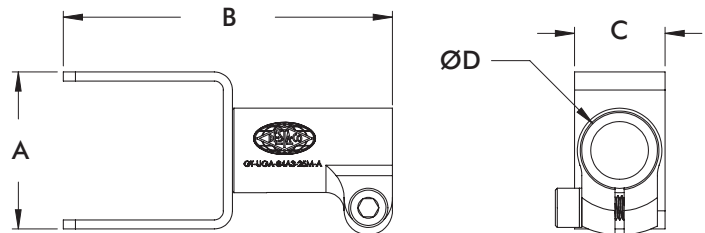


GT-UGA Side Mount Clamp



Material: Steel

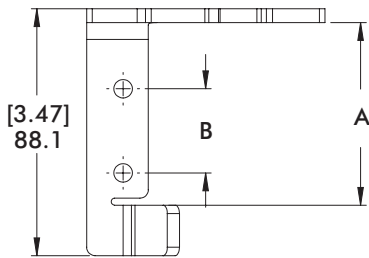
Model Number	A	B	C	D	Weight
GT-UGA-84A2-20M-A	40 [1.57]	116 [4.57]	20 [0.79]	20 [0.79]	165g [0.36 lb]
GT-UGA-84A2-25M-A	40 [1.57]	116 [4.57]	20 [0.79]	25 [0.98]	184g [0.41 lb]
GT-UGA-84A2-30M-A	40 [1.57]	116 [4.57]	20 [0.79]	30 [1.18]	200g [0.44 lb]
GT-UGA-84A3-20M-A	52 [2.05]	109 [4.29]	30 [1.18]	20 [0.79]	194g [0.43 lb]
GT-UGA-84A3-25M-A	52 [2.05]	109 [4.29]	30 [1.18]	25 [0.98]	213g [0.47 lb]
GT-UGA-84A3-30M-A	52 [2.05]	109 [4.29]	30 [1.18]	30 [1.18]	228g [0.50 lb]



GT-OPS, SAP SERIES

Accelerate® Tooling Collection | Dimensions

GT-OPS Jaw Sensor Mount



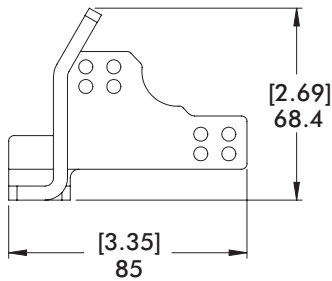
[3.47]
88.1

B

A



Material: Steel



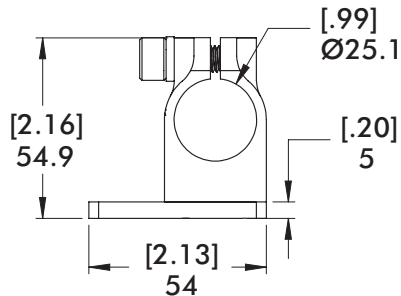
[2.69]
68.4

[3.35]

85

Model Number	A	B	Weight
GT-OPS-84A2-LH-A	63.5 [2.50]	17.5 [0.69]	171g [0.38 lb]
GT-OPS-84A2-RH-A	63.5 [2.50]	17.5 [0.69]	171g [0.38 lb]
GT-OPS-84A3-LH-A	65.1 [2.56]	30 [1.18]	192g [0.42 lb]
GT-OPS-84A3-RH-A	65.1 [2.56]	30 [1.18]	192g [0.42 lb]

SAP Sensor Clamp Mount



[.99]
Ø25.1

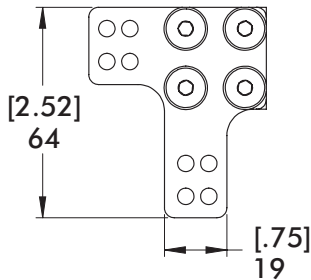
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54.9

[.20]
5

[2.13]
54



Material: High Strength Aluminum

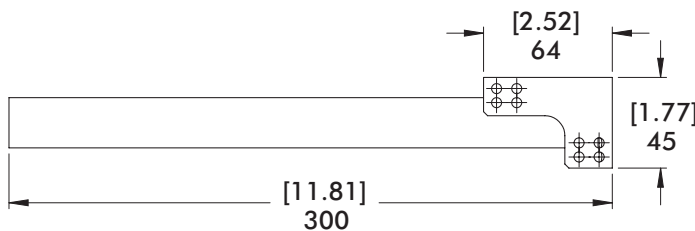


[2.52]
64

[.75]
19

Model Number	Weight
SAP-OPS-25M-A	120g [0.26 lb]

SAP Sensor Extension Mount

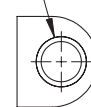


[2.52]
64

[.98]
Ø25

[1.77]
45

[11.81]
300



Material: Steel

Model Number	Weight
SAP-OPS-25M-300-LH-A	515g [1.14 lb]
SAP-OPS-25M-300-RH-A	515g [1.14 lb]

GTS SERIES

Accelerate® Tooling Collection | Dimensions

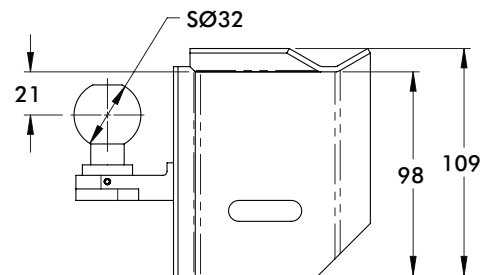
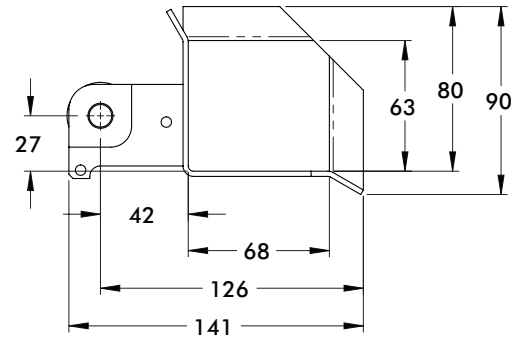
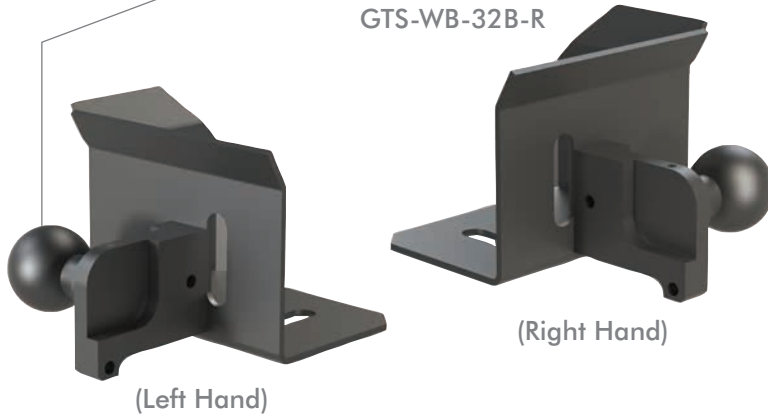
GTS-100 32mm Ball 80mm Shovel



Optional spare parts

28.58mm Ball
GTS-WB-B112-L
GTS-WB-B112-R

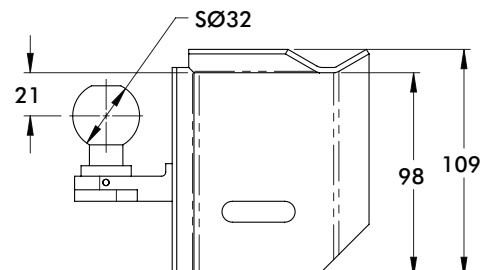
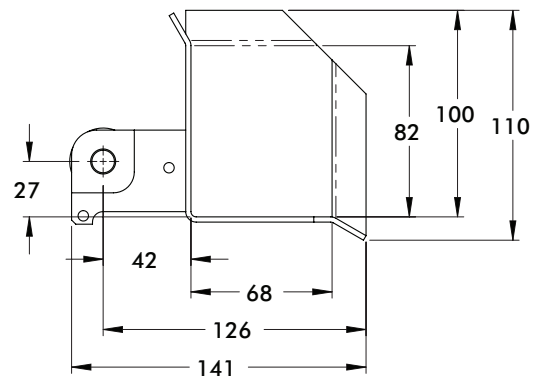
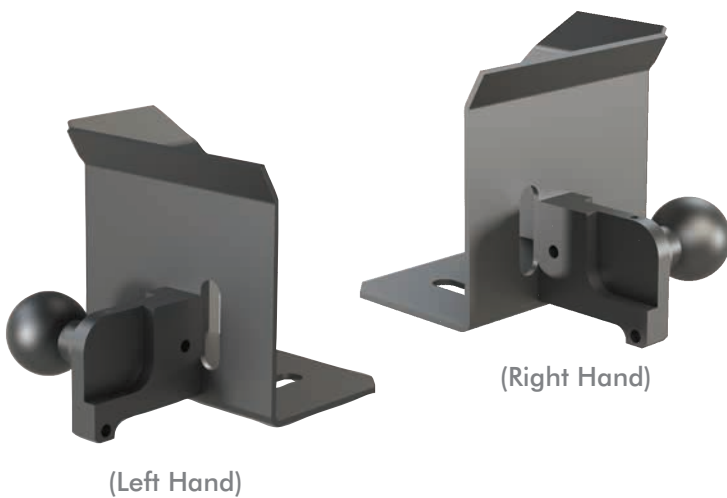
32mm Ball
GTS-WB-32B-L
GTS-WB-32B-R



Material: Steel

Model Number	Weight
GTS-100-85-80LH-A	656g [1.45 lb]
GTS-100-85-80RH-A	

GTS-100 32mm Ball 100mm Shovel



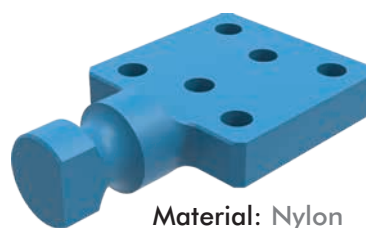
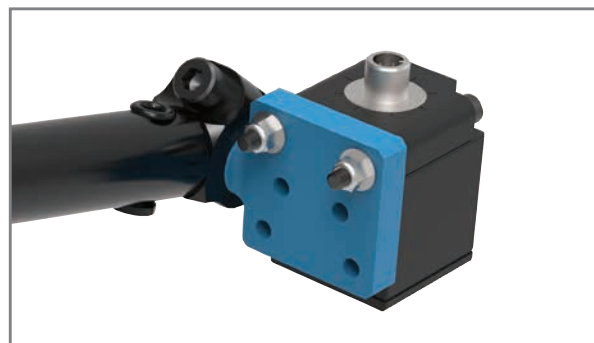
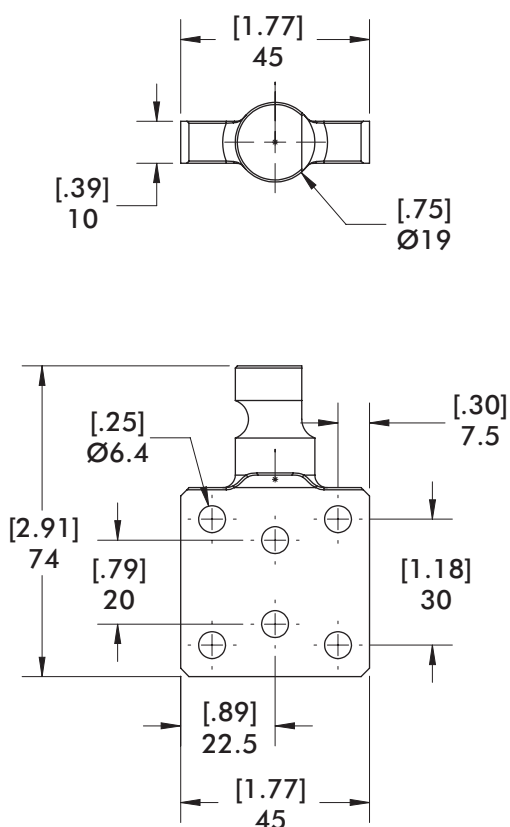
Material: Steel

Model Number	Weight
GTS-100-85-100LH-A	730g [1.61 lb]
GTS-100-85-100RH-A	

AB, SAP SERIES

Accelerate® Tooling Collection | Dimensions

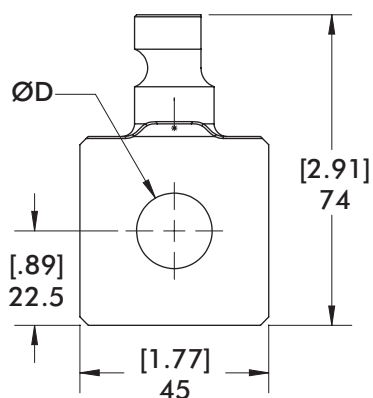
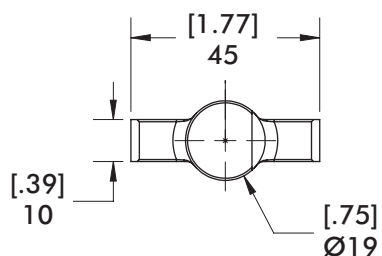
AB Block Style Proximity Switch Mounts



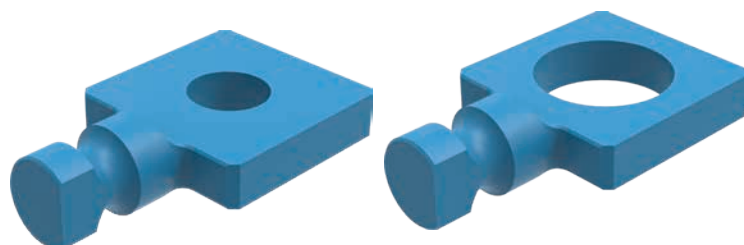
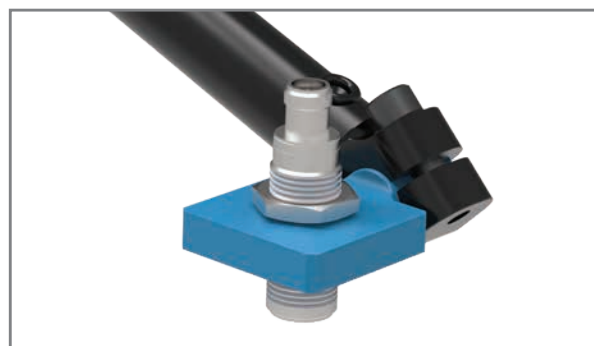
Material: Nylon

Model Number	Weight
CPI-AB-750-EF-BP	31.2g [1.1oz]

(2) screws & (2) locking flange nuts included



SAP Barrel Style Proximity Switch Mounts



Material: Nylon

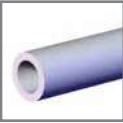
Model Number	(Ø)"D"	Weight
CPI-SAP-18-BP	[0.71] 18	28.3g [1.0oz]
CPI-SAP-30-BP	[1.18] 30	22.7g [0.8oz]

ROUND TOOLING SYSTEMS

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World Tool Booms and Bushings 7



Tubes and Rods 8



Single Mushroom Tool Holder..... 10



Double Mushroom Tool Holder 11



Wrist Rotate Assembly 12



Flange End Mount Bracket and Blocks..... 13



Flange Mid Mount Brackets and Blocks 16



World Tool Direct Mounts..... 19



Base Mount Block..... 21



Cross Transition Brackets and Blocks 22



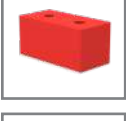
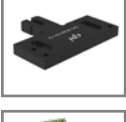
T-Clamp Transition Brackets and Blocks..... 27



Wrist Brackets and Blocks 31

ROUND TOOLING SYSTEMS

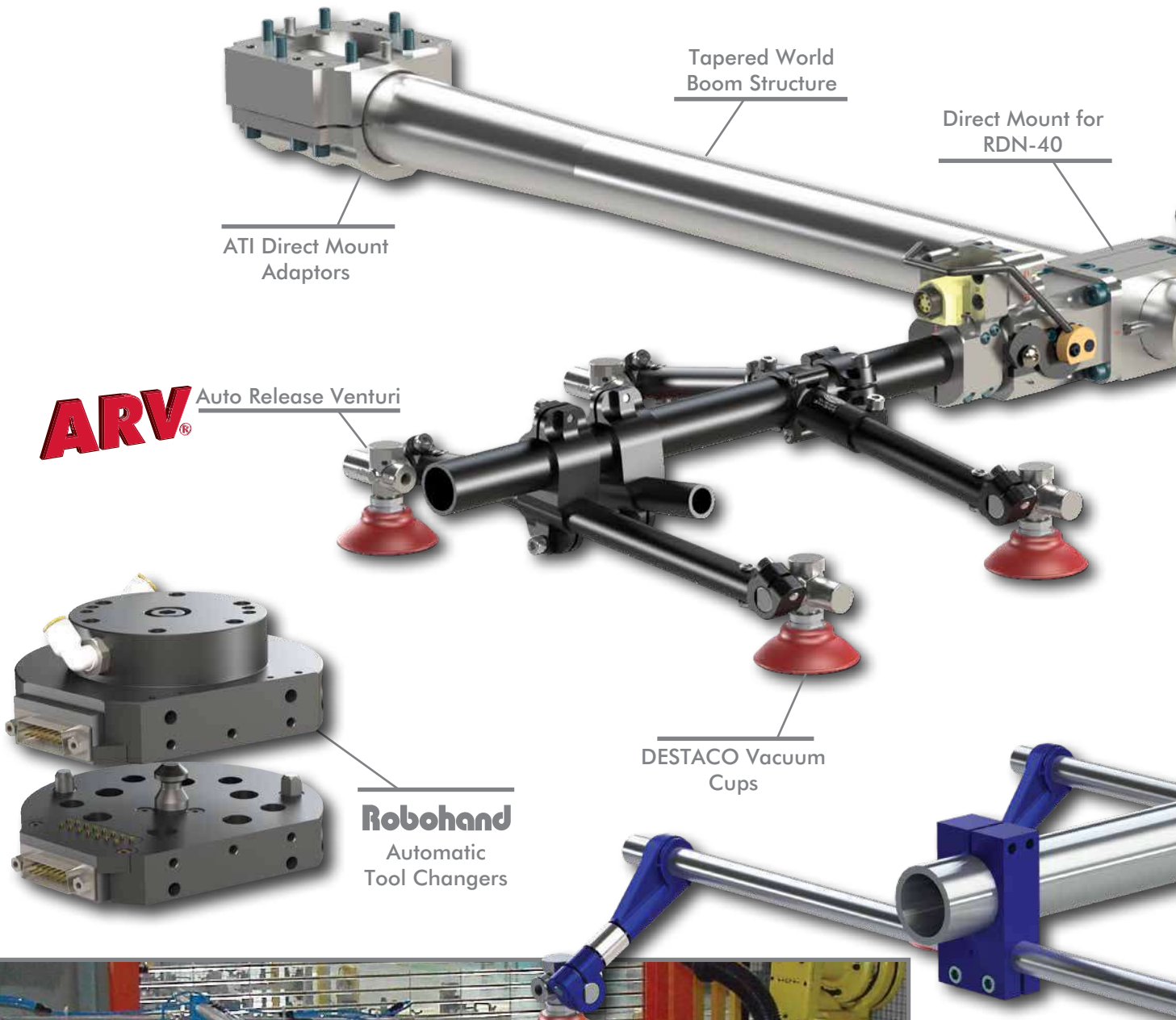
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	Low-Profile Wrist Brackets and Blocks.....	33
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	Nest Pad Brackets.....	59
	Proximity Switch Mount.....	63
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	Plastics - Blue Slice	69
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ROUND TOOLING SYSTEMS

World Tool System Example with Accelerate® Lightweight Tooling Components

DESTACO's world tool components are configured to handle parts of any size and shape, and can be re-used for future applications.



ROUND TOOLING SYSTEMS

Traditional Round Tooling System Example

Round tooling components are used in combination with the Accelerate® Collection for lightweight tooling solutions



Most commonly used in:

Applications

Load/Unload
Pick and Place
Material Handling
Hot Forming

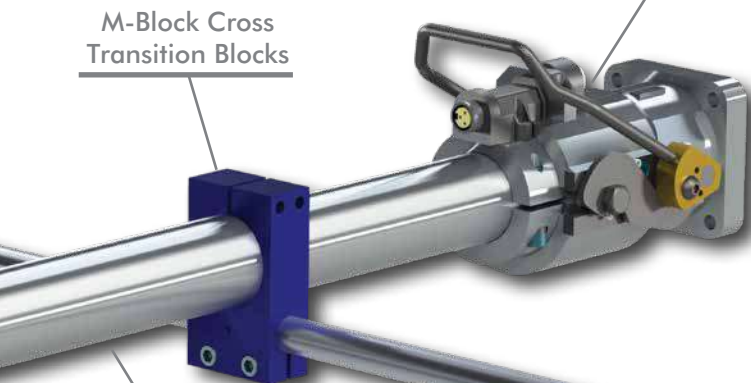
Markets

Automotive
Industrial
Appliance
Plastics

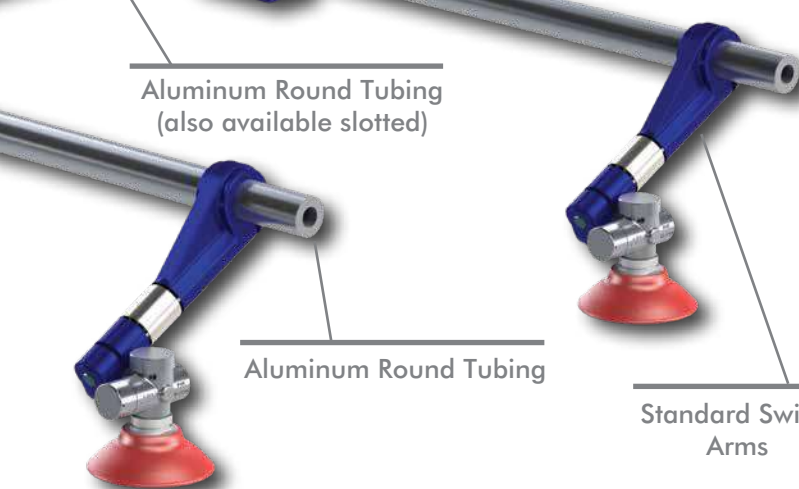


40mm/1.50"
Quick Disconnect

60mm/2.50" Quick Disconnect
with Electric Connection



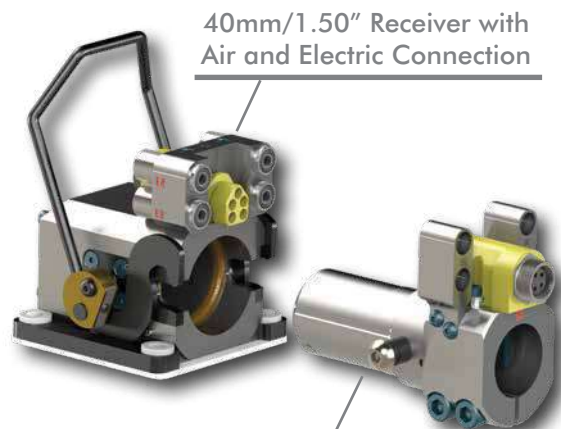
M-Block Cross
Transition Blocks



Aluminum Round Tubing
(also available slotted)

Aluminum Round Tubing

Standard Swivel
Arms



40mm/1.50" Receiver with
Air and Electric Connection

40mm/1.50" Receiver with
Air and Electric Connection

Hot Forming Solutions



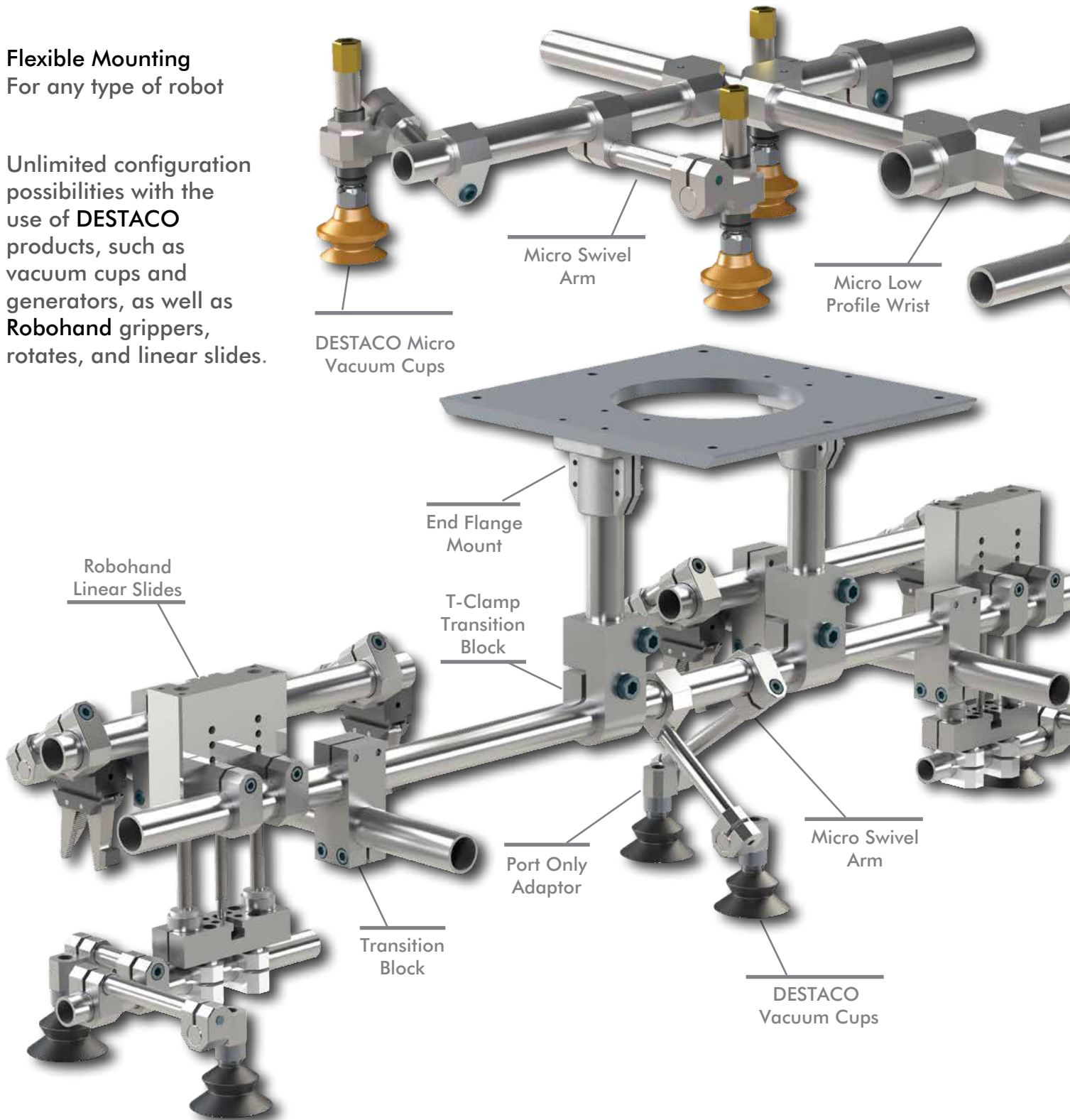
ROUND TOOLING SYSTEMS

Micro Round Tooling System Example

A family within the traditional round tooling system, **micro tooling components** are made from lightweight aluminum with thin wall tubing. This system is designed to handle small, lightweight parts, plastic injection mold unloading, and unusual shaped objects.

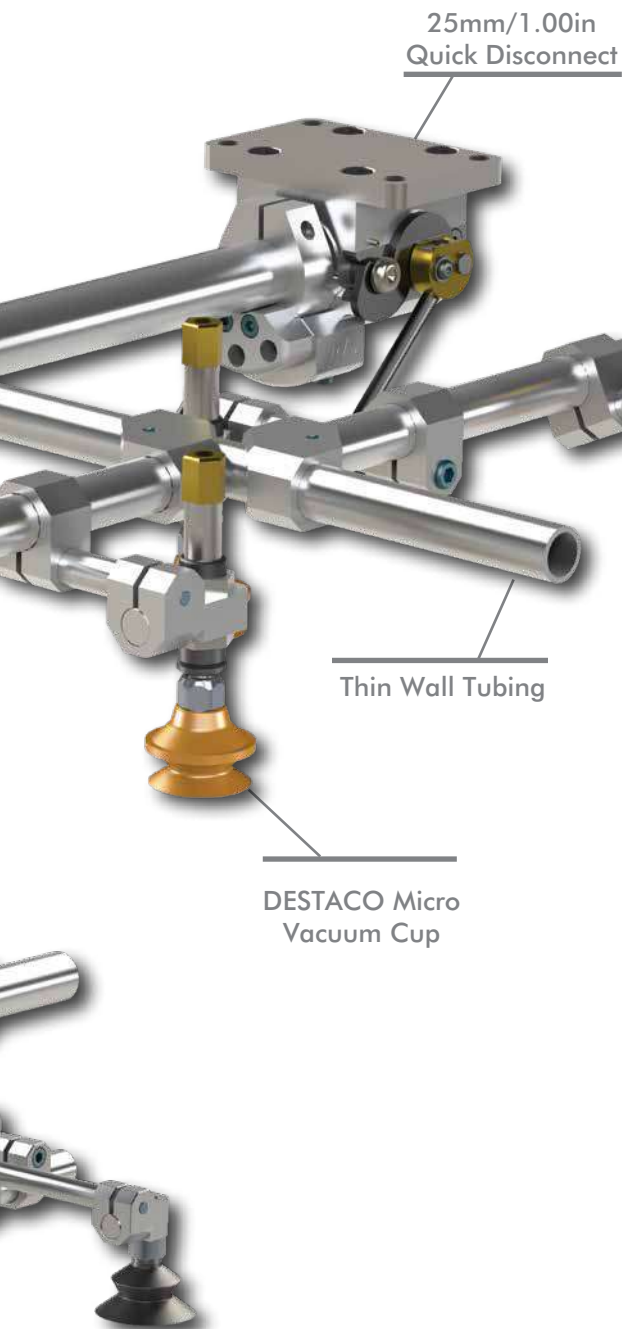
Flexible Mounting
For any type of robot

Unlimited configuration possibilities with the use of **DESTACO** products, such as vacuum cups and generators, as well as **Robohand** grippers, rotates, and linear slides.



ROUND TOOLING SYSTEMS

Micro Round Tooling System Example



Most commonly used in:

Applications

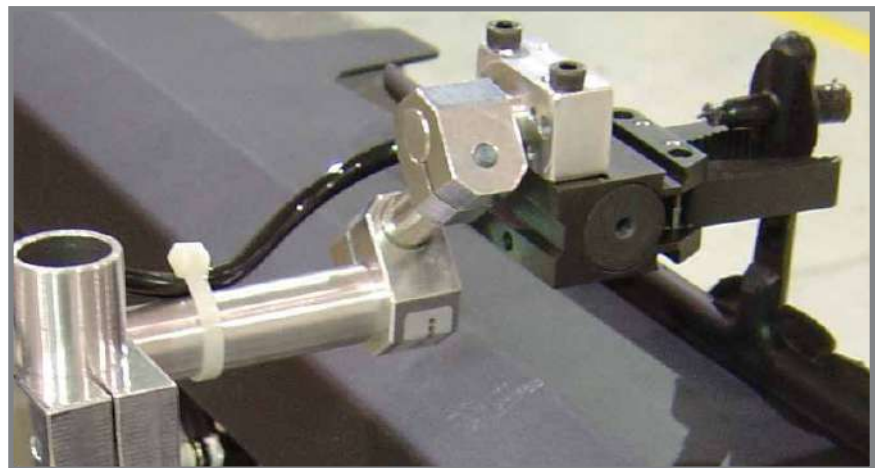
Pick and Place
Material Handling
Plastic Injection
Vision/Testing

Markets

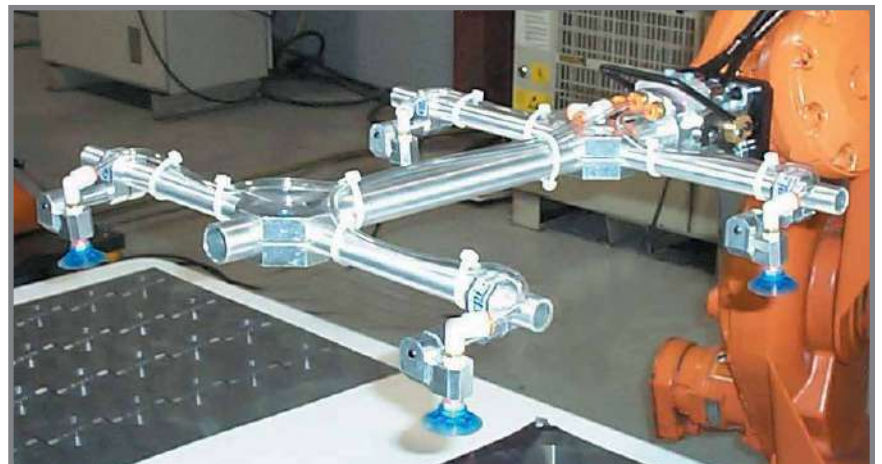
Medical
Industrial
Consumer
Food and Packaging

Level Compensator
and Mount

The micro tooling system can be used with DESTACO's award winning, world's first electric vacuum cup.



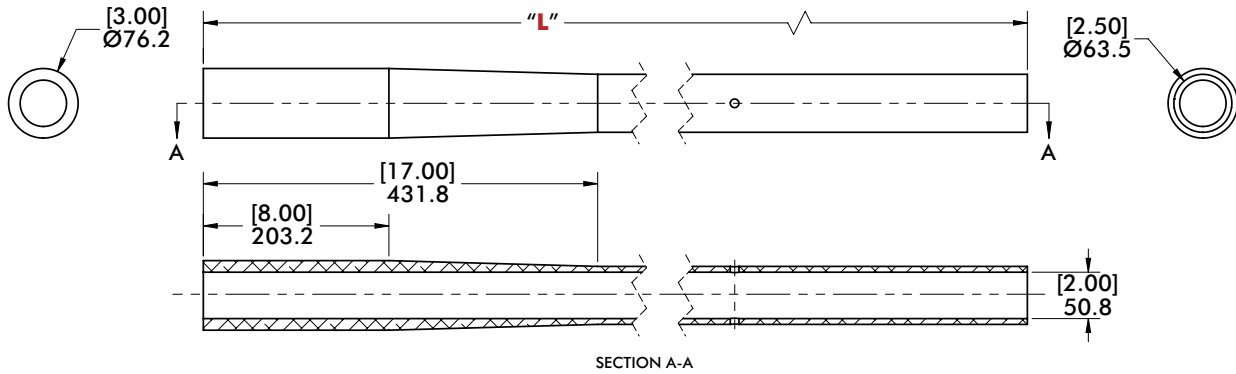
Micro round tooling systems can be permanently mounted to the robot with a direct mount or with manual or automatic tool changers. Optional quick disconnect air ports provides a simple connection point for air supply when changing between different tooling configurations.



WORLD TOOL BOOMS

Round Tooling | Dimensions | Technical Specifications

PAT Ø3.00" Tapered Aluminum Main Booms



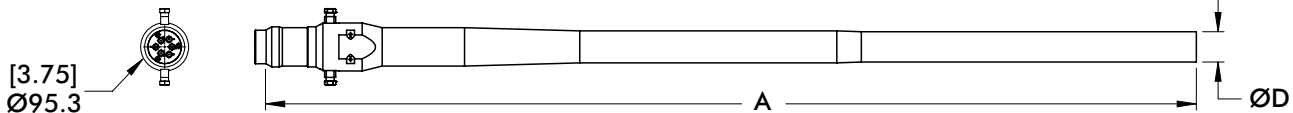
Model	"L"	Weight
CPI-PAT-30TP-0M-1600	[62.99] 1600.0	[13.43 lb] 6.09 kg
CPI-PAT-30TP-0M-30	[30.00] 762.0	[7.91 lb] 3.59 kg
CPI-PAT-30TP-0M-34	[34.00] 863.6	[8.58 lb] 3.89 kg
CPI-PAT-30TP-0M-36	[36.00] 914.4	[8.91 lb] 4.04 kg
CPI-PAT-30TP-0M-60	[60.00] 1524.0	[12.95 lb] 5.87 kg

Model	"L"	Weight
CPI-PAT-30TP-1M-55	[55.00] 1397.0	[12.08 lb] 5.48 kg
CPI-PAT-30TP-1M-60	[60.00] 1524.0	[12.95 lb] 5.87 kg
CPI-PAT-30TP-1M-64	[64.00] 1625.6	[13.60 lb] 6.17 kg
CPI-PAT-30TP-2M-55	[55.00] 1397.0	[12.08 lb] 5.48 kg

WTTB World Tool Bayonet Boom

Material: Aluminum

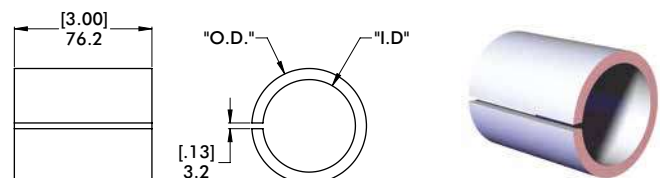
Part Number	ØD	A	Weight
CPI-WTTB-RDC-A6-EL10-60-2000	60mm	2000mm	9.3kg [20.50 lb]
CPI-WTTB-RDC-A6-EL10-25-64	2.5 in	64 in	8.0kg [17.60 lb]



CB Aluminum Bushing

For use in cooperation with Clamp Blocks.

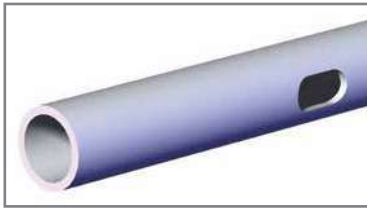
Model	(Ø)"O.D."	(Ø)"I.D."	Weight
CPI-CB-15-10	1.50"(in)	1.00"(in)	[.76 lb] .34 kg
CPI-CB-20-15	2.00"(in)	1.50"(in)	[.81 lb] .37 kg
CPI-CB-25-20	2.50"(in)	2.00"(in)	[.81 lb] .37 kg



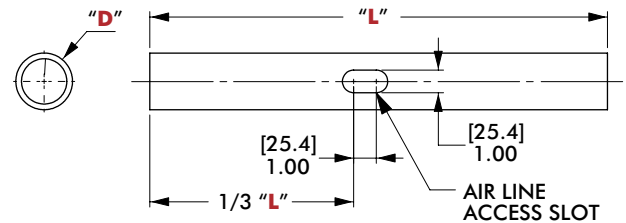
TUBES AND RODS

Round Tooling | Dimensions | Technical Specifications

BT1 Slotted Aluminum Boom/Tubing

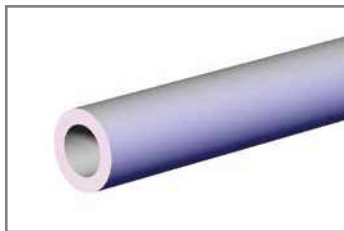


"L" = Specify Length
in 6.00" or 150mm Increments
English Example:
CPI-BT1-150-7S-06 (6.00")
Metric Example:
CPI-BT1-150-7S-150 (150mm)

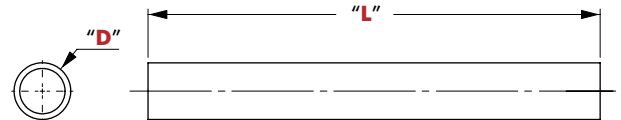


Model	(Ø) "D"	Wall Thickness	Weight	Linear Deflection	Torsional Twist
CPI-BT1-150-7S-"L"	1.50"(in)	[0.25"] 6.35mm	[1.2 lb/ft] 1.8 kg/m	5.6mm [0.22"] @ 100lb/24.00"	.3.1° @ 300ft-lbs
CPI-BT1-250-9S-"L"	2.50"(in)	[0.25"] 6.35mm	[2.1 lb/ft] 3.1 kg/m	12.7mm [0.50"] @ 150lb/48.00"	2.3° @ 600ft-lbs
CPI-BT1-2538-9S-"L"	2.50"(in)	[0.375"] 9.53mm	[2.9 lb/ft] 4.3 kg/m	10.2mm [0.40"] @ 150lb/48.00"	1.8° @ 600ft-lbs
CPI-BT1-60-9S-"L" (Metric)	60mm	[0.20"] 5mm	[1.6 lb/ft] 2.4 kg/m	17.8mm [0.70"] @ 150lb/48.00"	3.3° @ 600ft-lbs

PAT Aluminum Tubing



"L" = Specify Length
in 6.00" or 150mm Increments
English Example:
CPI-PAT-15-06 (6.00")
Metric Example:
CPI-PAT-40-150 (150mm)

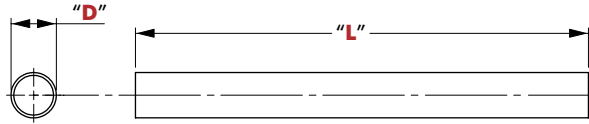


Model	(Ø) "D"	Wall Thickness	Weight	Linear Deflection	Torsional Twist
CPI-PAT-12-"L"	1.25"(in)	[0.25"] 6.35mm	[0.9 lb/ft] 1.37kg/m	3.3mm [0.13"] @ 75lb/18.00"	1.6° @ 100ft-lbs
CPI-PAT-15-"L"	1.50"(in)	[0.25"] 6.35mm	[1.2 lb/ft] 1.8 kg/m	5.6mm [0.22"] @ 100lb/24.00"	.3.1° @ 300ft-lbs
CPI-PAT-40-"L" (Metric)	40mm	[0.20"] 5mm	[1.2 lb/ft] 1.8 kg/m	5.6mm [0.22"] @ 100lb/24.00"	3.2° @ 300ft-lbs
CPI-PAT-25-"L"	2.50"(in)	[0.25"] 6.35mm	[2.1 lb/ft] 3.1 kg/m	12.7mm [0.50"] @ 150lb/48.00"	2.3° @ 600ft-lbs
CPI-PAT-60-"L" (Metric)	60mm	[0.20"] 5mm	[1.6 lb/ft] 2.4 kg/m	17.8mm [0.70"] @ 150lb/48.00"	3.3° @ 600ft-lbs
CPI-PAT-2538-"L"	2.50"(in)	[0.375"] 9.53mm	[2.9 lb/ft] 4.3 kg/m	10.2mm [0.40"] @ 150lb/48.00"	1.8° @ 600ft-lbs

TUBING, RODS AND BUSHINGS

Round Tooling | Dimensions | Technical Specifications

PAT Thin Wall Aluminum Tubing



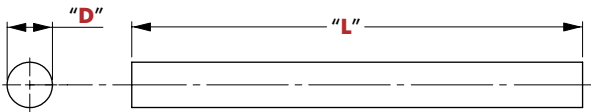
Model	(Ø) "O.D."	Wall Thickness	Weight
CPI-PAT-50T-"L"	0.50"(in)	[0.085"] 2.16mm	[0.13 lb/ft] 193.0 g/m
CPI-PAT-75T-"L"	0.75"(in)	[0.085"] 2.16mm	[0.20 lb/ft] 309.3 g/m
CPI-PAT-10T-"L"	1.00"(in)	[0.085"] 2.16mm	[0.28 lb/ft] 425.6 g/m

"L" = Specify Length

Standard Lengths

04 (4.00")
06 (6.00")
08 (8.00")
10 (10.00")
12 (12.00")
24 (24.00")
36 (36.00")

PAB Aluminum Rods



"L" = Specify Length

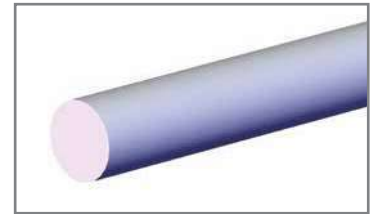
in 6.00" or 150mm Increments

English Example:

CPI-PAB-10-06 (6.00")

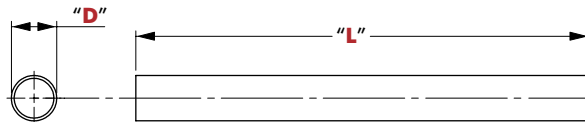
Metric Example:

CPI-PAB-25-150 (150mm)



Model	(Ø) "D"	Wall Thickness	Weight	Linear Deflection	Torsional Twist
CPI-PAB-10-"L"	1.00"(in)	SOLID BAR	[0.9 lb/ft] 1.4 kg/m	1.52mm [0.06"] @ 50lb/12.00"	.002° @ 100ft-lb
CPI-PAB-25-"L" (Metric)	25.0mm	SOLID BAR	[0.9 lb/ft] 1.4 kg/m	1.52mm [0.06"] @ 50lb/12.00"	.002° @ 100ft-lb

PST Steel Tubing



(L) = Specify Length

PST-10: 150, 200, 225, 250, 275, 300 [mm] (CPI-PST-10-150)

PST-1212: 6, 8, 10, 12, 14, 16, 18 [in] (CPI-PST-1212-6)

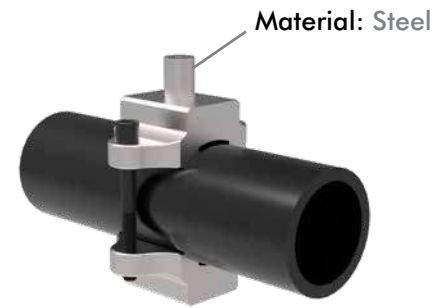
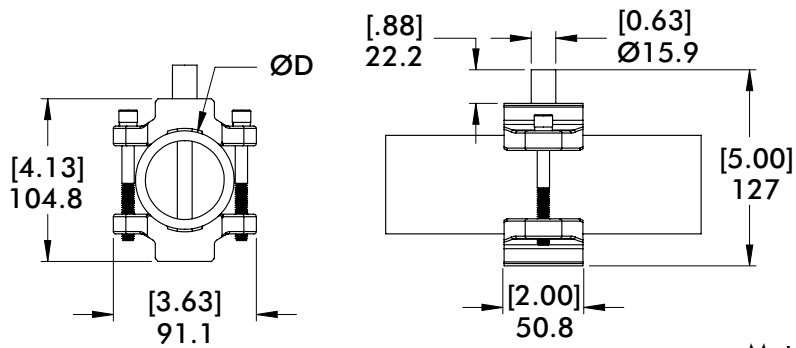
M1512: 125, 160, 300, 350, 350, 600, 900 [mm] (M1512-150)

Model	(Ø) "D"	Wall Thickness	Weight	Linear Deflection	Torsional Twist
CPI-PST-10-"L"	1.00"(in)	3.18mm [0.125"]	1.8 kg/m [1.2 lb/ft]	0.9mm [0.003"] @ 50lb/12.00"	.001° @ 100ft-lb
CPI-PST-1212-"L"	1.25"(in)	3.18mm [0.125"]	2.2 kg/m [1.5 lb/ft]	0.3mm [0.001"] @ 50lb/12.00"	.001° @ 100ft-lb

Model	(Ø) "O.D."	Wall Thickness	Weight
M1512-"L"	1.00"(in)	3.0mm [0.12"]	1.5 kg/m [1.03 lb/ft]

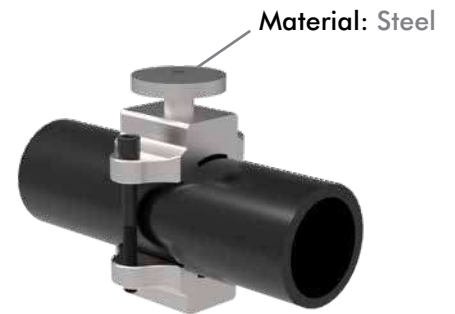
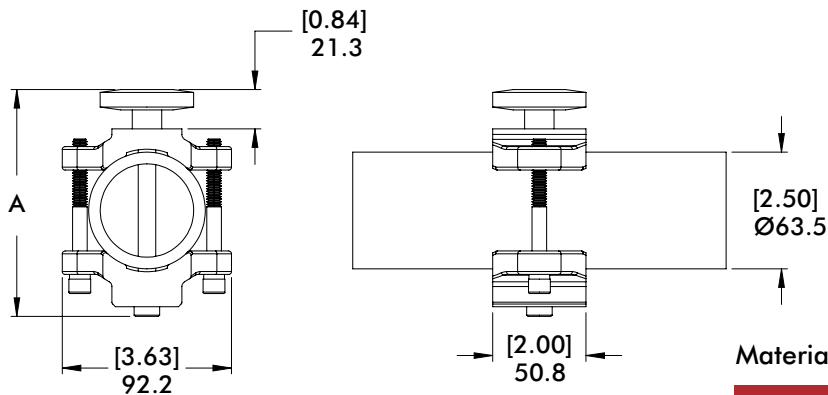
SINGLE MUSHROOM TOOL HOLDER

Round Tooling | Dimensions



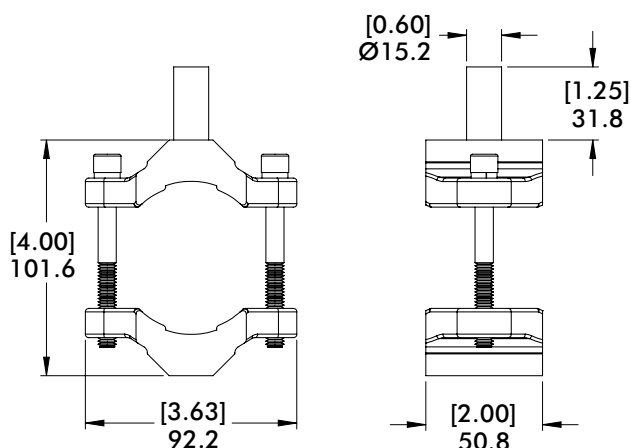
Material: Aluminum

Model Number	ØD	Weight
CPI-THM-250-POST	2.5 in	499g [1.10 lb]
CPI-THM-60-POST	60mm	499g [1.10 lb]



Material: Aluminum

Model Number	A	Weight
CPI-THM-250	122.7 [4.83]	635g [1.40 lb]
CPI-THM-250-WTTB	127 [5.00]	590g [1.30 lb]



Material: Aluminum

Model Number	Weight
CPI-THM-250-SVP	408g [0.90 lb]

DOUBLE MUSHROOM TOOL HOLDER

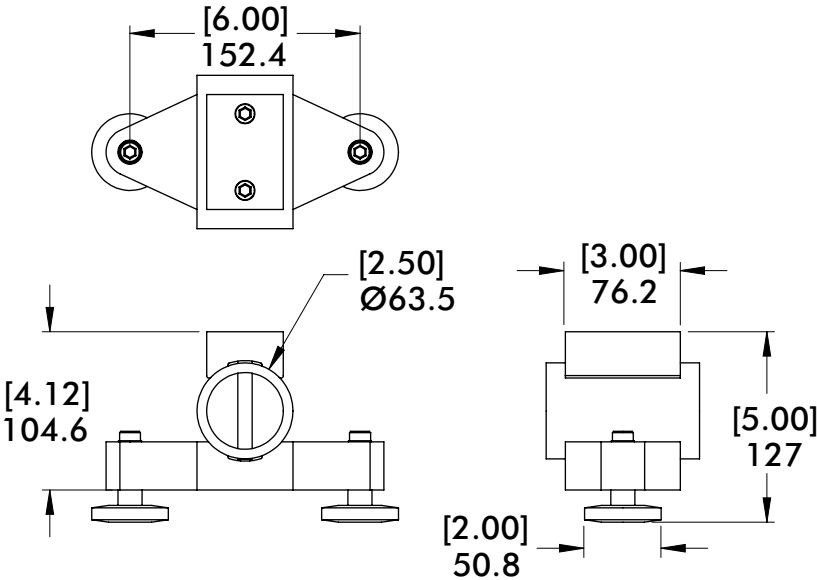
Round Tooling | Dimensions



Material: Steel

Material: Aluminum

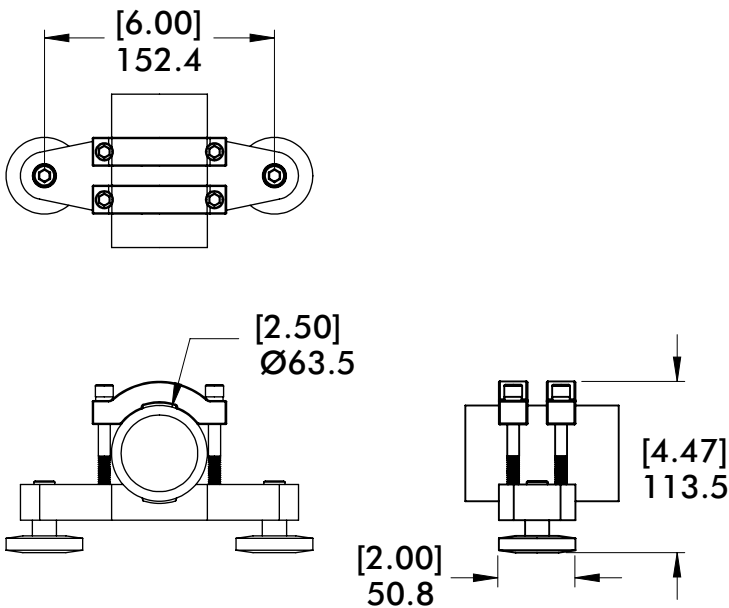
Model Number	Weight
CPI-THM-250-DBL	1.54g [3.40 lb]



Material: Steel

Material: Aluminum

Model Number	Weight
CPI-THM-250-DBL-WTTB	1.09g [2.40 lb]

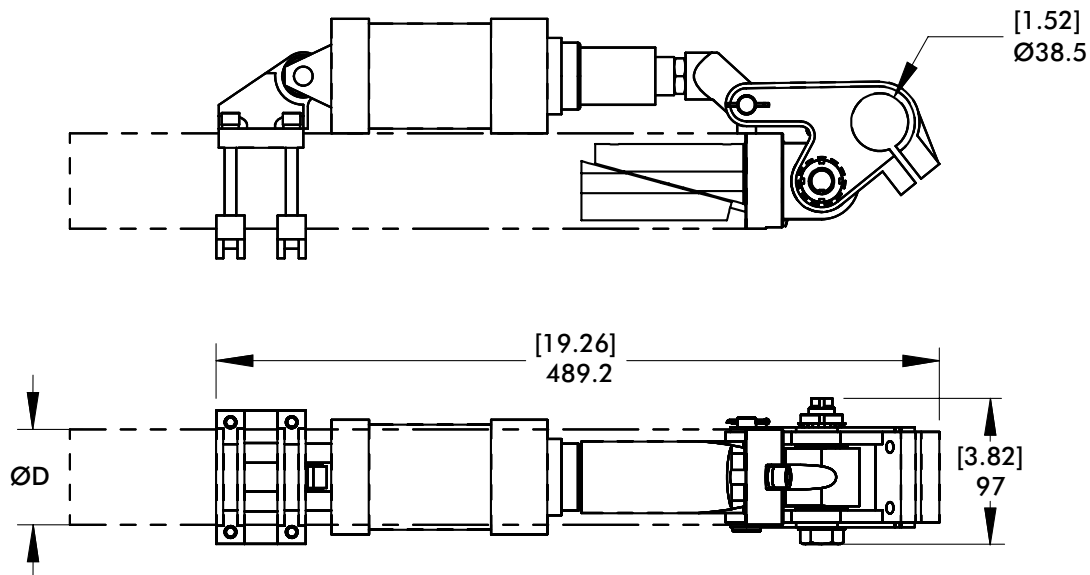
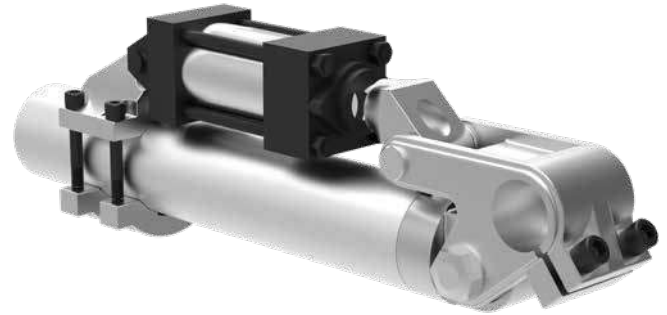


WRIST ROTATE ASSEMBLY

Round Tooling | Dimensions | Technical Specifications

Features:

- These self-contained tip units are designed for use with dual-axis loaders and unloaders.
- The amount of rotation can be adjusted with the use of a cylinder stop tube.
- The unique wedge-lock uses frictional force to secure the unit within the tubing.
(U.S. Patent No. 5,411,232)
- * Rotation is controlled by adjusting the length of a stop tube and limiting the stroke of the cylinder
- A rod extension is used to move the cylinder away from the rotate point. To order the rod extension separately, the part number is CPI-CRE-10-[Length]



Model Number	ØD	Weight
CPI-WRWM-45	60mm	[8.5 lb] 3.9 kg
CPI-WRWM-90	60mm	[10.5 lb] 4.8 kg

CPI - **WRWM** - **60**

**Base Model
WRWM**
Wrist Rotate
Assembly
(Metric Version)

Rotation

45 0° - 45°
90 0° - 90°

Cylinder Bore

00 No Cylinder Provided
50 50 mm
60 60 mm

Model Number	ØD	Weight
CPI-WRW-45	2.50 in	[8.5 lb] 3.9 kg
CPI-WRW-90	2.50 in	[10.5 lb] 4.8 kg

CPI - **WRW** - **25**

**Base Model
WRW**
Wrist Rotate
Assembly

Rotation

45 0° - 45°
90 0° - 90°

Cylinder Bore

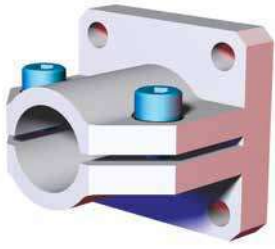
00 No Cylinder Provided
20 2.00"
25 2.50"

FLANGE END MOUNT BRACKET AND BLOCKS

Round Tooling | Dimensions | Technical Specifications

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

CLM-xxx-15F End Flange Mount for Ø20mm/0.75" Tube (Micro)

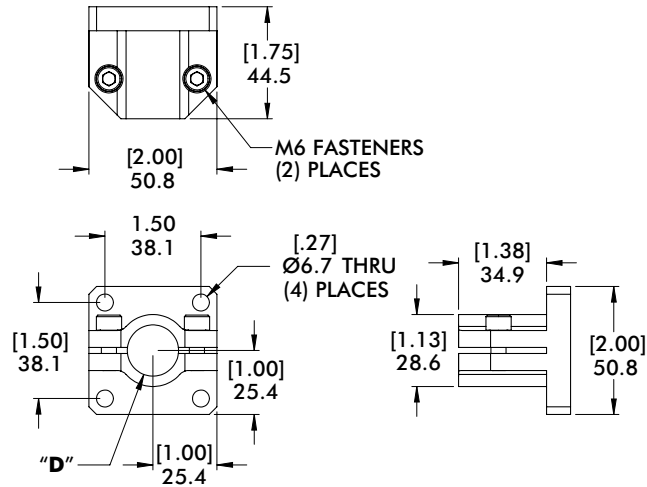


Specifications:

Max. Static Clamp Load:

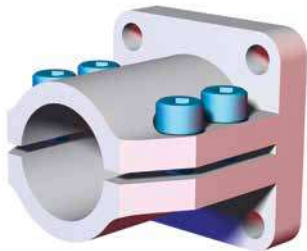
20.3 N*m [15 ft-lb]

Material: Aluminum



Model Number	(Ø)"D"	Weight
CPI-CLM-20M-15F	20mm	[.26 lb] .12 kg
CPI-CLM-75-15F-ATI	.75"(in)	[.32 lb] .14 kg

CLM-xxx-15F End Flange Mount for Ø25mm/1.00" Tube (Micro)

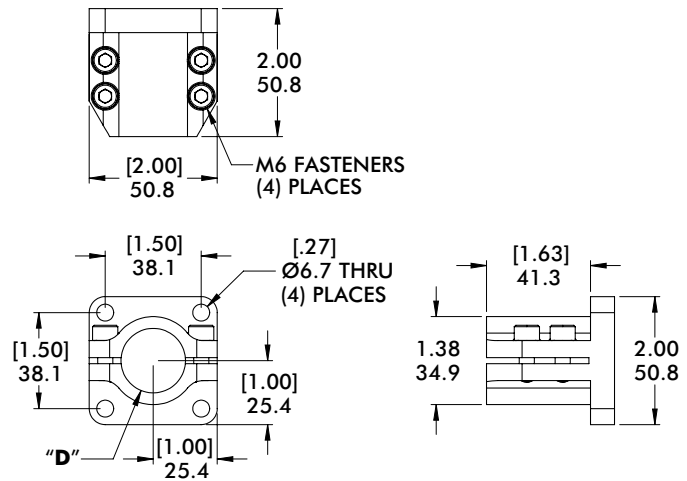


Specifications:

Max. Static Clamp Load:

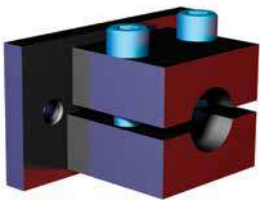
40.7 N*m [30 ft-lb]

Material: Aluminum



Model Number	(Ø)"D"	Weight
CPI-CLM-25M-15F	25mm	[.32 lb] .14 kg
CPI-CLM-10-15F	1.00"(in)	

M1511 End Flange Mount for Ø1.00" Tube

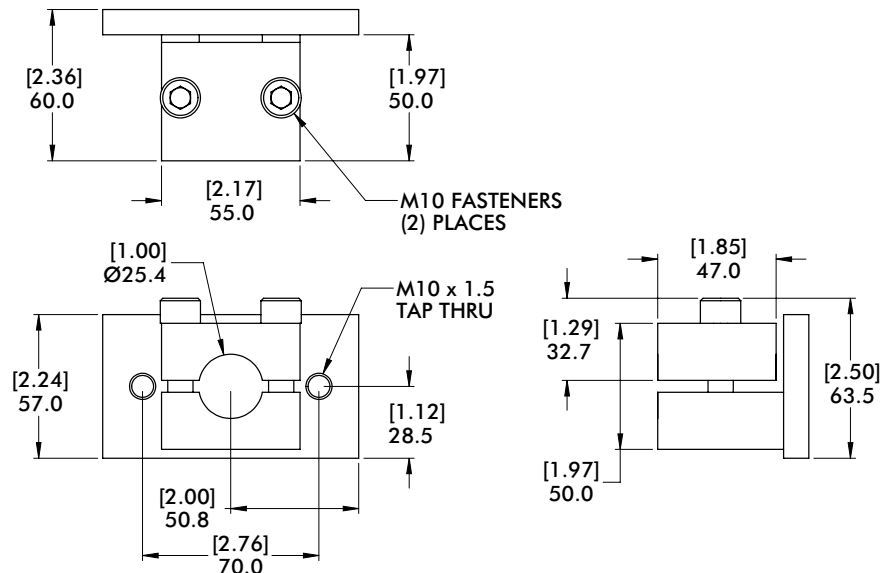


Specifications:

Max. Static Clamp Load:

203 N*m [150 ft-lb]

Material: Aluminum



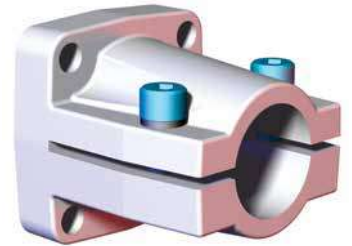
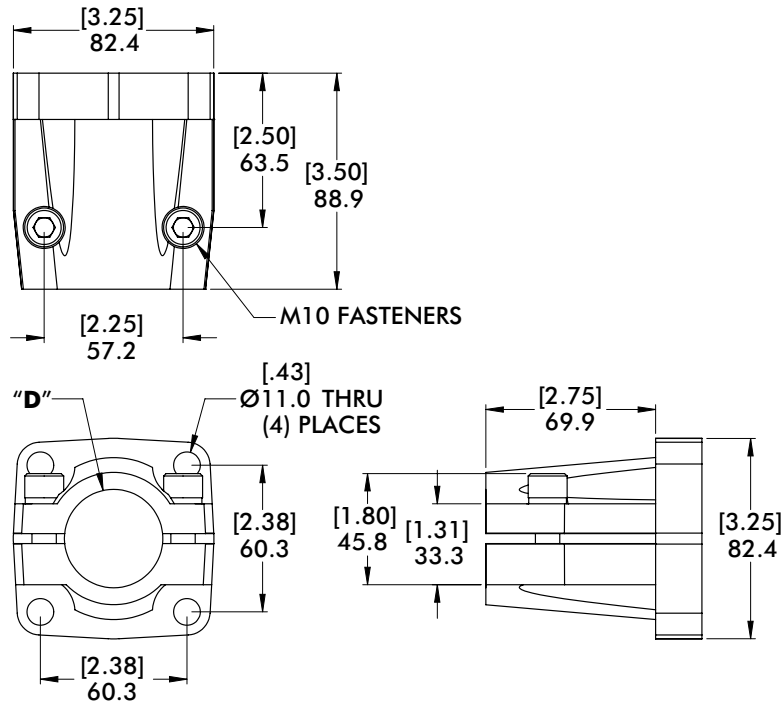
Model Number	Weight
M1511	[1.08 lb] .49 kg

FLANGE END MOUNT BRACKET AND BLOCKS

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

Round Tooling | Dimensions | Technical Specifications

KL/CL End Flange Mount for Ø40mm/1.50" Tube



Specifications:

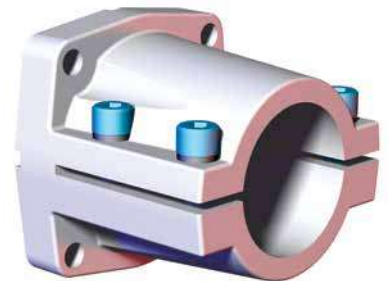
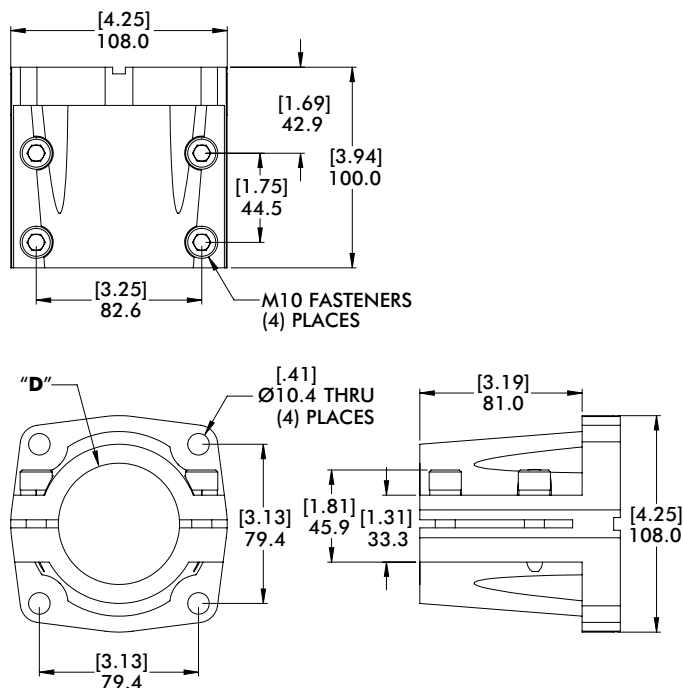
Max. Static Clamp Load:

203 N*m [150 ft-lb]

Material: Aluminum

Model Number	(Ø)"D"	Weight
CPI-KL-40-60F	40mm	[1.55 lb] .70 kg
CPI-CL-15-238F	1.50"(in)	[1.61 lb] .73 kg

KL/CL End Flange Mount for Ø60mm/2.50" Tube



Specifications:

Max. Static Clamp Load:

675 N*m [500 ft-lb]

Material: Aluminum

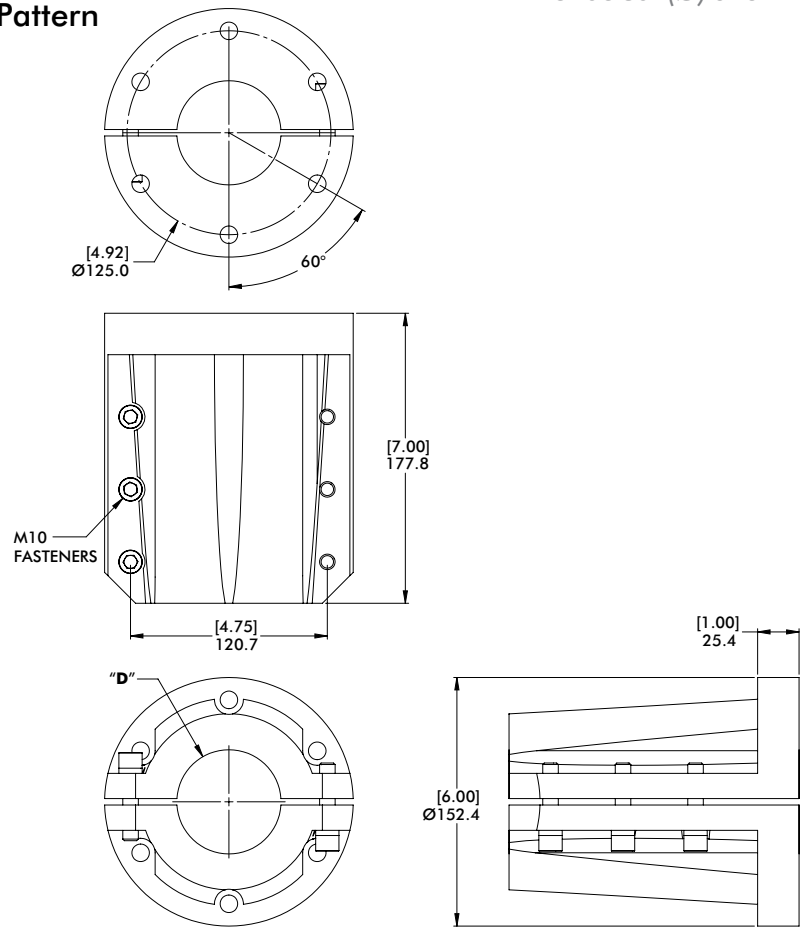
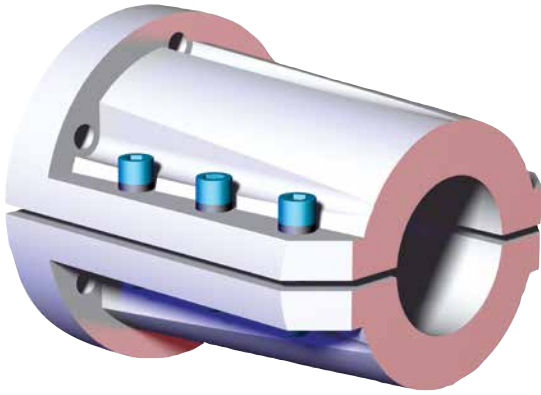
Model Number	(Ø)"D"	Weight
CPI-KL-60-78F	60mm	[2.73 lb] 1.24 kg
CPI-CL-25-312F	2.50"(in)	[2.52 lb] 1.14 kg

FLANGE END MOUNT BRACKET AND BLOCKS

Round Tooling | Dimensions | Technical Specifications

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

CL End Flange Mount with Ø125mm Bolt Pattern



Specifications:

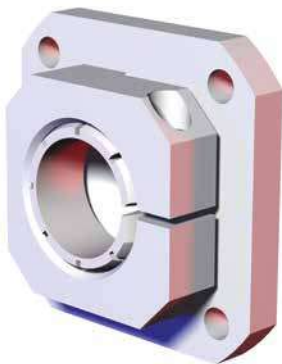
Max. Static Clamp Load:

746 N*m [550 ft-lb]

Material: Aluminum

Model Number	(Ø)"D"	Weight
CPI-CL-60-125F	60mm	[9.86 lb] 4.47 kg
CPI-CL-250-125F	2.50"(in)	[10.20 lb] 4.63 kg
CPI-CL-300-125F	3.00"(in)	[8.70 lb] 3.95 kg

RJM Ø40mm Spherical Flange End Mount



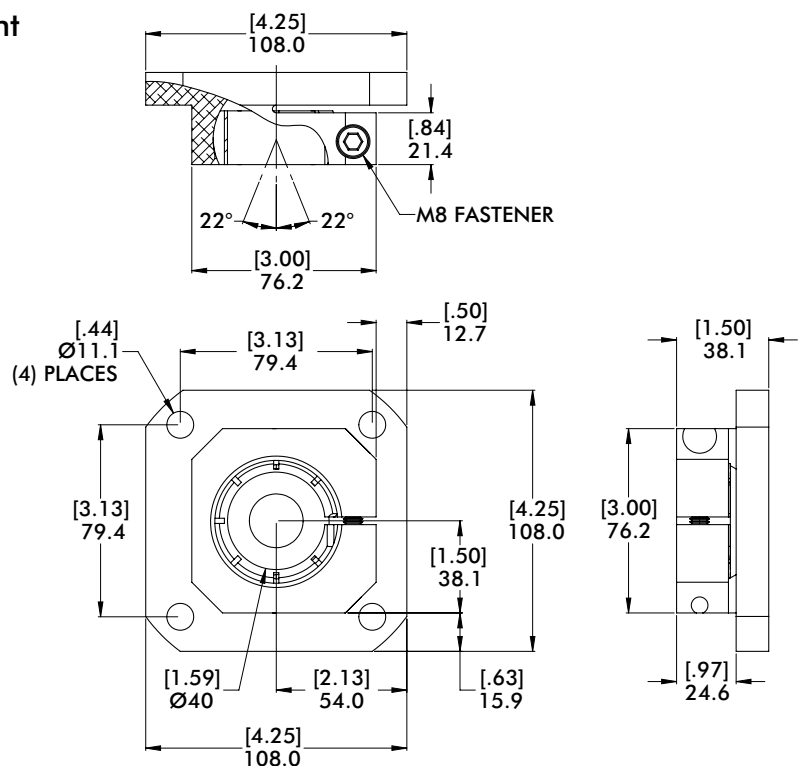
Specifications:

Max. Static Clamp Load:

203 N*m [150 ft-lb]

Material: Aluminum

Model Number	Weight
CPI-RJM-78F-40S	[1.54 lb] .70 kg

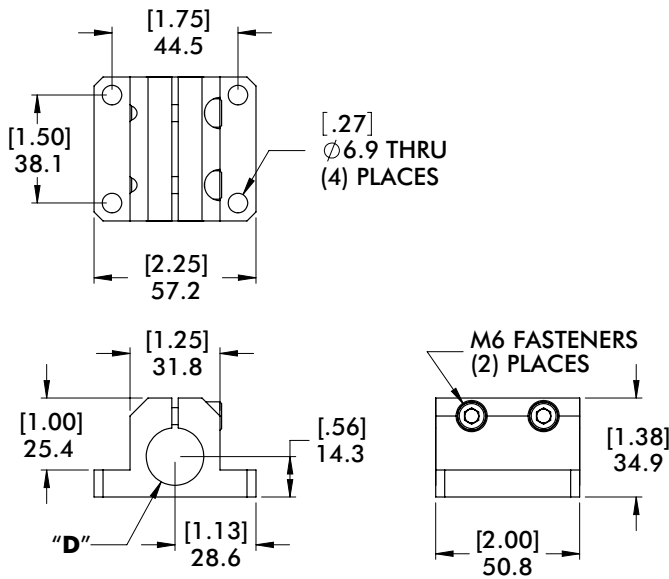


FLANGE MID MOUNT BRACKETS AND BLOCKS

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

Round Tooling | Dimensions | Technical Specifications

CLM-xxx-1517F-90 Mid Flange Mount for Ø20mm/0.75" Tube (Micro)

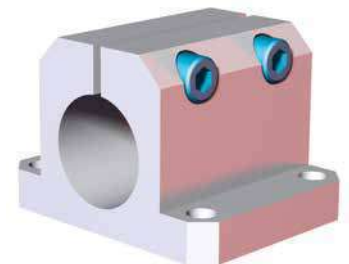
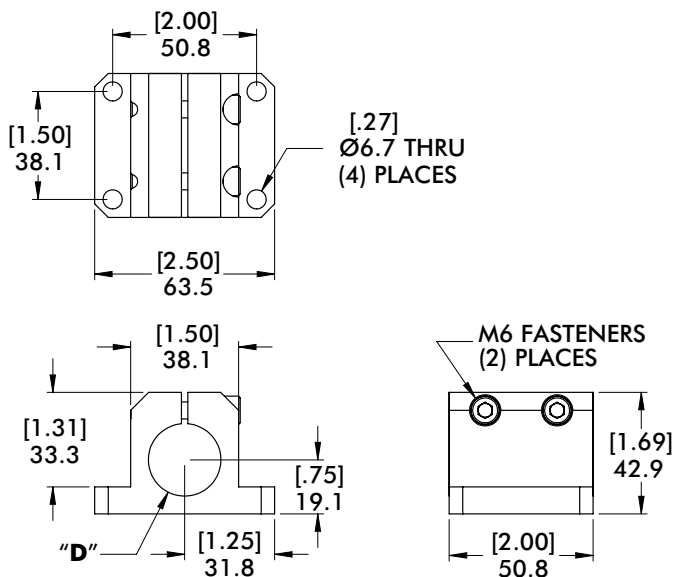


Specifications:

Max. Static Clamp Load:
47.5 N*m [35 ft-lb]
Material: Aluminum

Model Number	(Ø)"D"	Weight
CPI-CLM-20M-1517F-90	20mm	[.33 lb] .14 kg
CPI-CLM-75-1517F-90	.75"(in)	[.35 lb] .16 kg

CLM-xxx-152F-90 Mid Flange Mount for Ø25mm/1.00" Tube (Micro)



Specifications:

Max. Static Clamp Load:
81.4 N*m [60 ft-lb]
Material: Aluminum

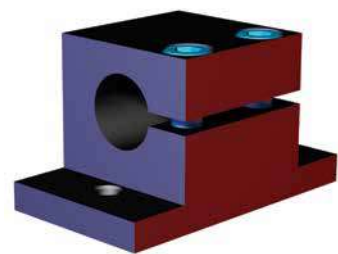
Model Number	(Ø)"D"	Weight
CPI-CLM-25M-152F-90	25mm	[.41 lb] .19 kg
CPI-CLM-10-152F-90	1.00"(in)	

FLANGE MID MOUNT BRACKETS AND BLOCKS

Round Tooling | Dimensions | Technical Specifications

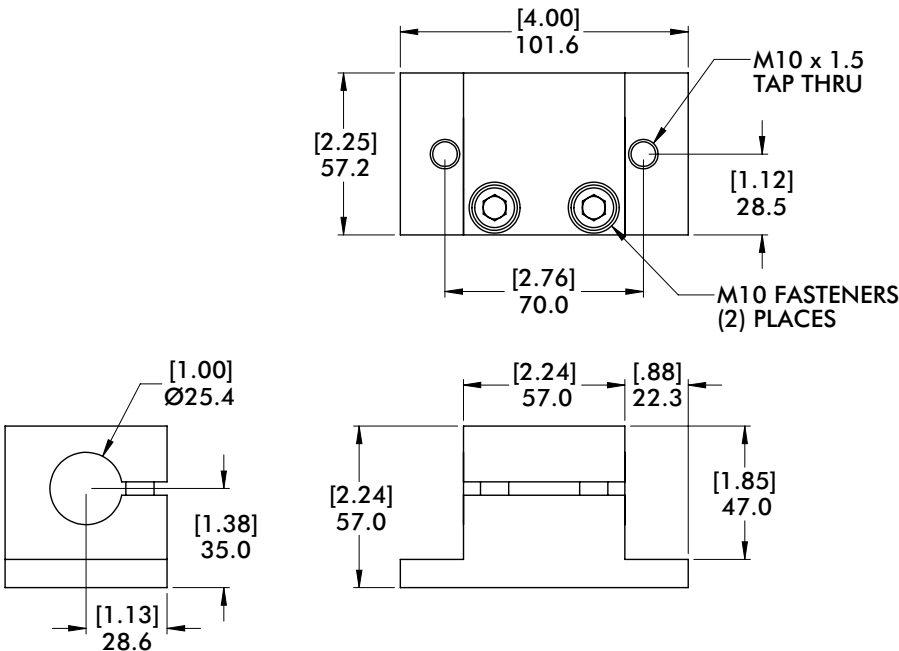
Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

M-1509 Inline End Flange Mount for Ø1.00" Tube

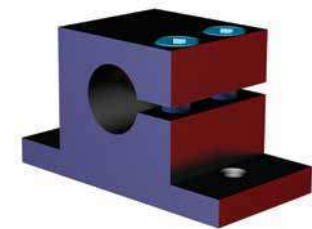


Specifications:
Max. Static Clamp Load:
203 N*m [150 ft-lb]
Material: Aluminum

Model Number	Weight
M1509	[.99 lb] .45 kg

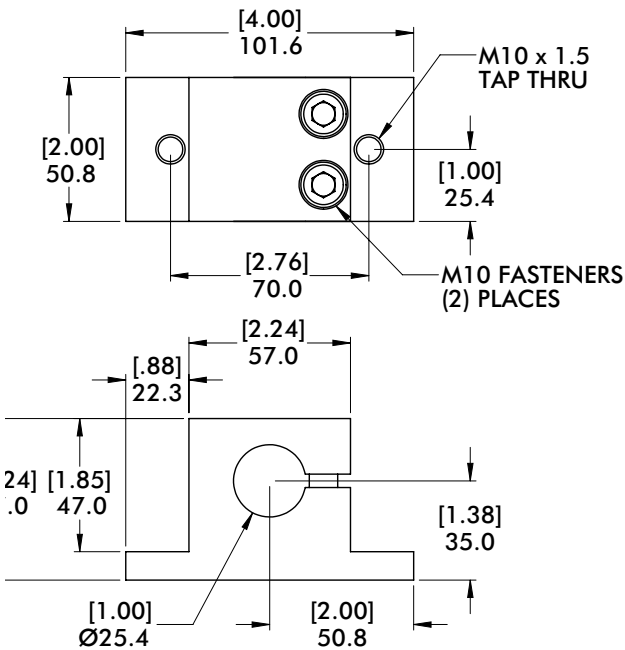


M-1510 End Flange Mount for Ø1.00" Tube



Specifications:
Max. Static Clamp Load:
203 N*m [150 ft-lb]
Material: Aluminum

Model Number	Weight
M1510	[.87 lb] .39 kg

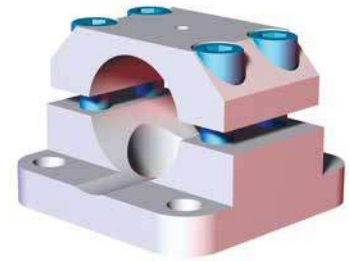
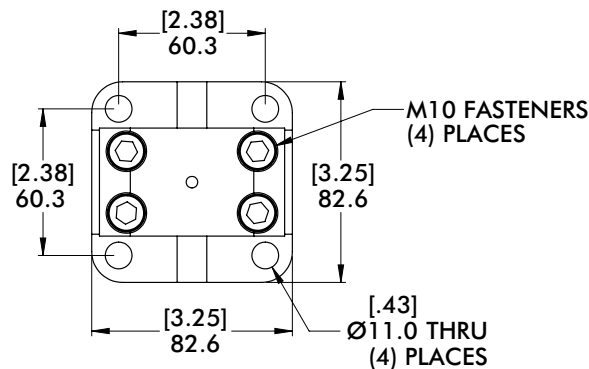


FLANGE MID MOUNT BRACKETS AND BLOCKS

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

Round Tooling | Dimensions | Technical Specifications

CL-xx-xxxF-90 Mid Flange Mount for Ø40mm/1.50" Tube



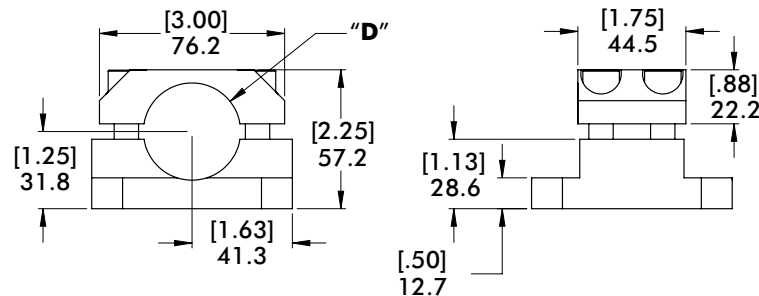
Specifications:

Max. Static Clamp Load:

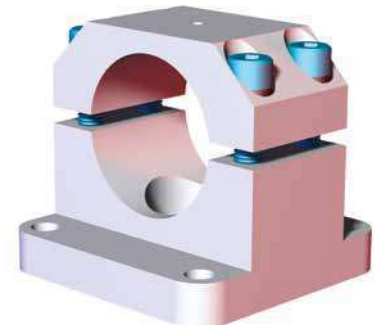
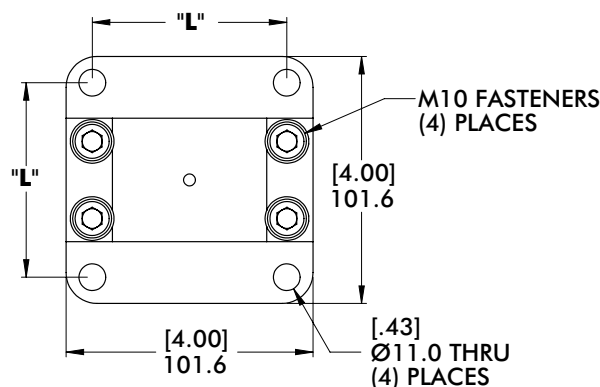
475 N*m [350 ft-lb]

Material: Aluminum

Model Number	(Ø) "D"	Weight
CPI-KL-40-60F-90	40mm	[1.09 lb] .49 kg
CPI-CL-15-238F-90	1.50"(in)	[1.11 lb] .50 kg



KL-60-xxxF-90 Mid Flange Mount for Ø60mm Tube



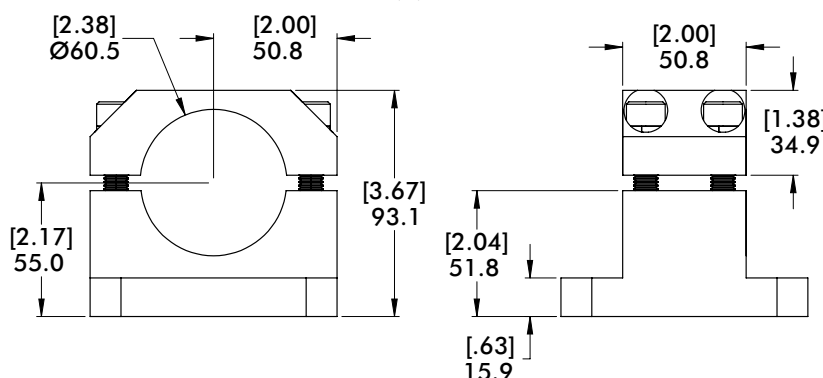
Specifications:

Max. Static Clamp Load:

675 N*m [500 ft-lb]

Material: Aluminum

Model Number	"L"	Weight
CPI-KL-60-78F-90	[3.07] 78	[2.24 lb] 1.02 kg
CPI-KL-60-80F-90	[3.15] 80	[2.24 lb] 1.02 kg

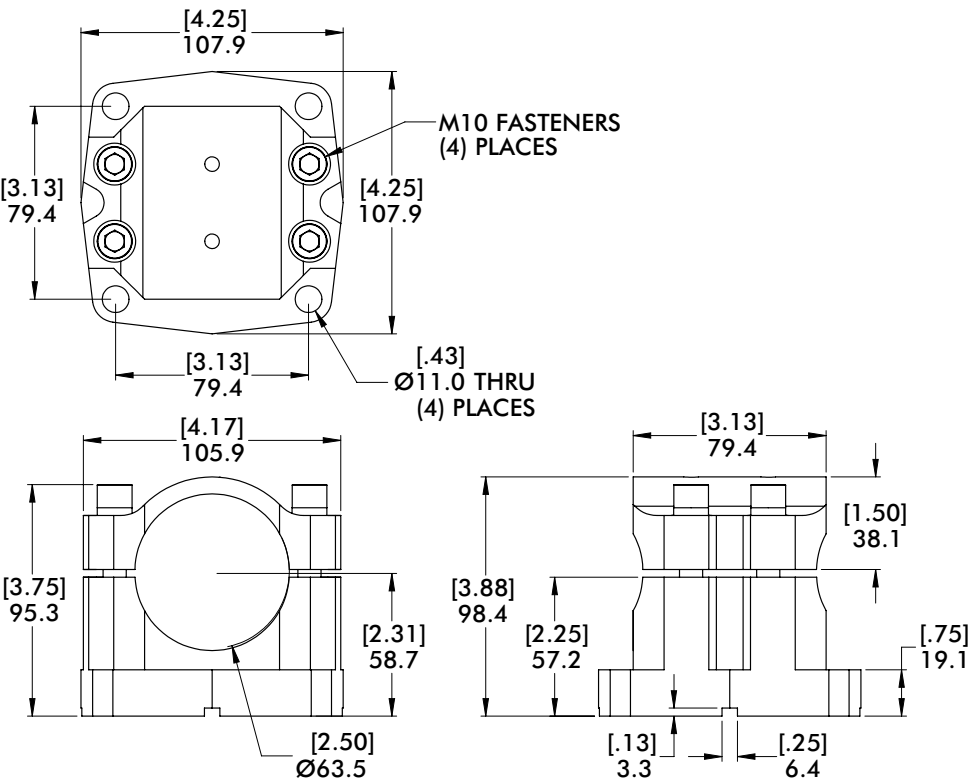
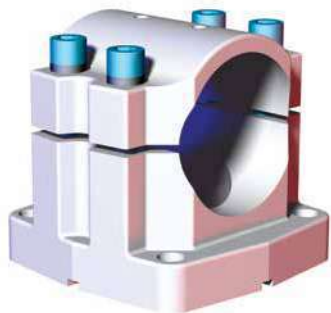


FLANGE MID MOUNT BRACKETS AND BLOCKS

Round Tooling | Dimensions | Technical Specifications

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

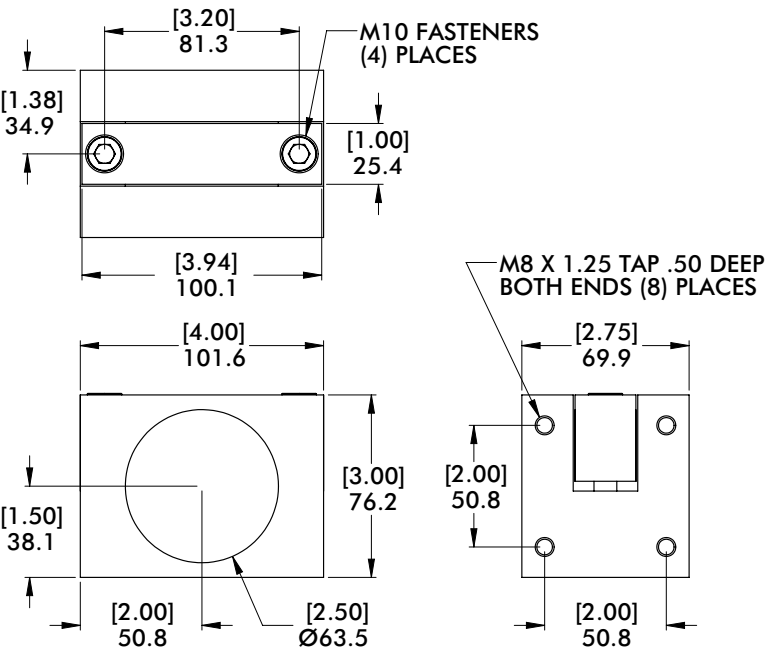
CL-25-312F-90 Mid Flange Mount for Ø2.50" Tube



Specifications:
Max. Static Clamp Load:
675 N*m [500 ft-lb]
Material: Aluminum

Model Number	Weight
CPI-CL-25-312F-90	[2.51 lb] 1.14 kg

World Tool Direct Mounts CL-xx-DM-10F Direct Mount Bracket for 2.50" Tube



Material: Aluminum

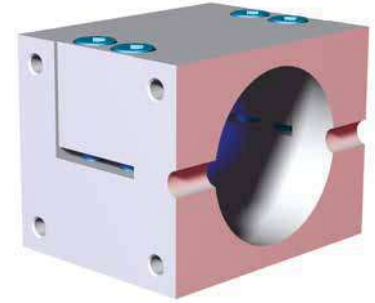
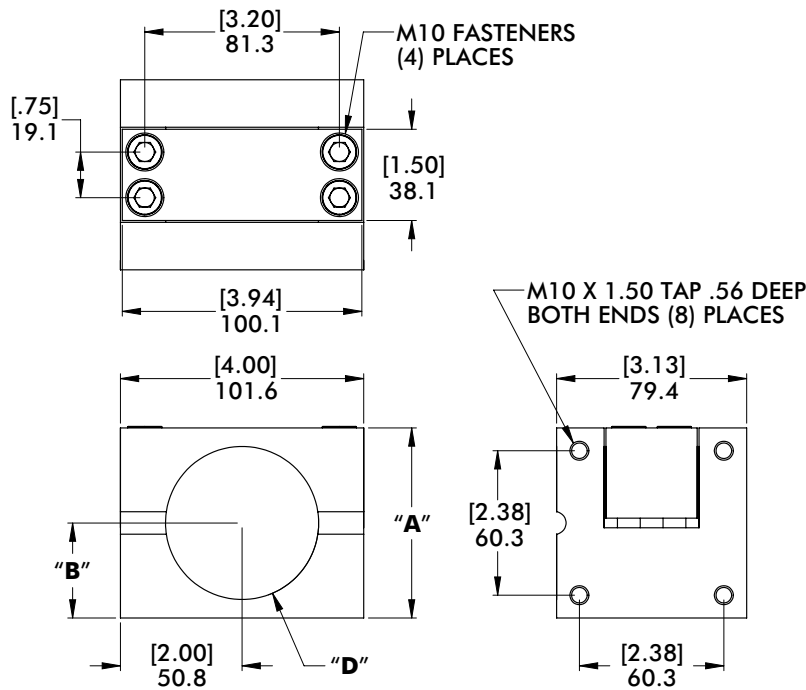
Model Number	Weight
CPI-CL-25-DM-10F	[1.89 lb] .86 kg

WORLD TOOL DIRECT MOUNTS

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

Round Tooling | Dimensions | Technical Specifications

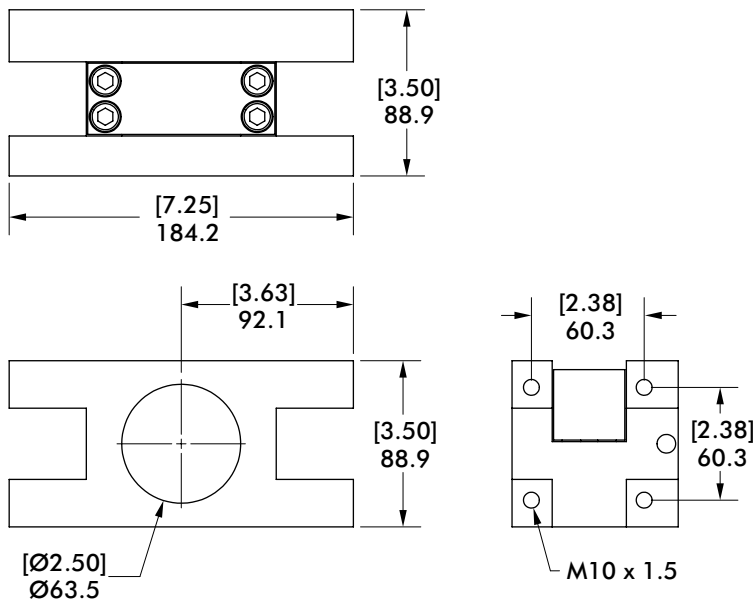
CL-xx-DM-xxF Direct Mount Bracket for Ø60mm/2.50" Tube



Material: Aluminum

Model Number	(Ø)"D"	A	B	Weight
CPI-CL-60-DM-40F	60mm	[3.25] 82.6	[1.63] 41.3	[2.49 lb] 1.13 kg
CPI-CL-25-DM-15F	2.50"(in)	[3.13] 79.4	[1.58] 39.7	[2.36 lb] 1.07 kg

CL-25-DM-15F-EXT Direct Mount Bracket for Ø2.50" Tube



Material: Aluminum

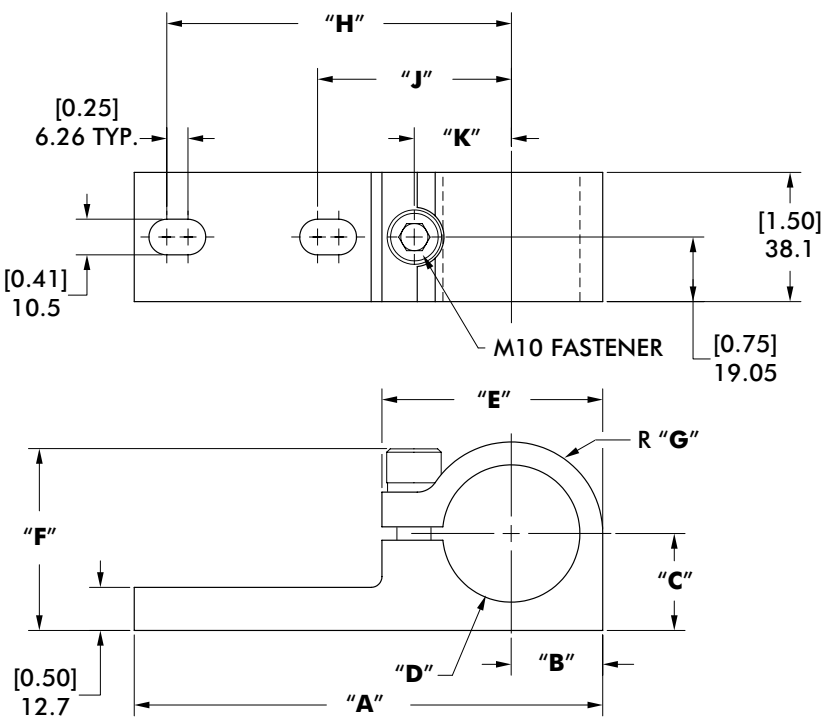
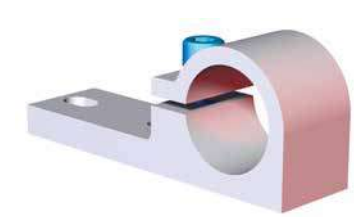
Model Number	Weight
CPI-CL-25-DM-15F-EXT	[4.23 lb] 1.92 kg

BASE MOUNT BLOCK

Round Tooling | Dimensions | Technical Specifications

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

BC-00-xxx Ø25mm/1.00" Tube/Ø40mm/1.50" Tube



Specifications:
Max. Static Clamp Load:
13.6 N*m [10 ft-lb]
Material: Aluminum

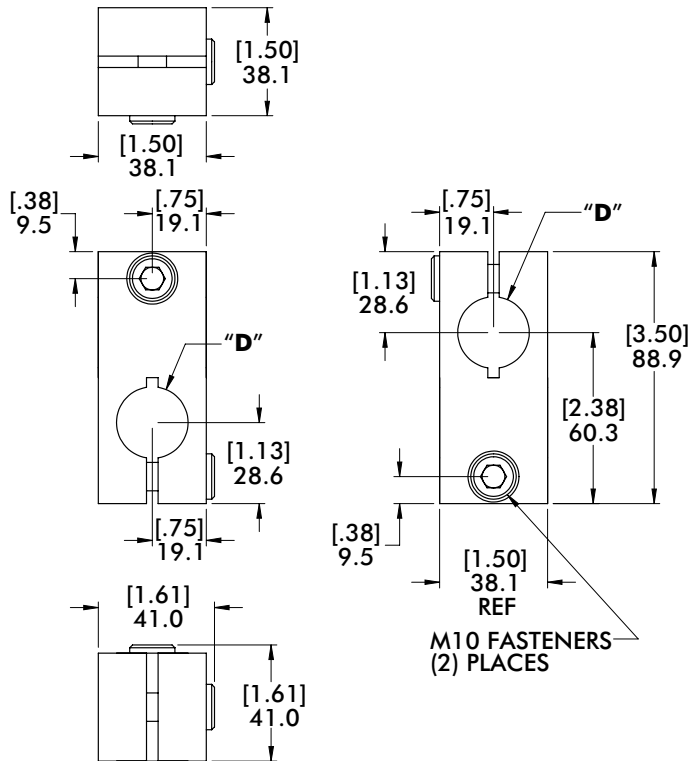
Model Number	(Ø)"D"	"A"	"B"	"C"	"E"	"F"	"G"	"H"	"J"	"K"	Weight
CPI-BC-00-25	25mm	[4.88] 123.8	[0.75] 19.0	[0.88] 22.2	[2.05] 52.1	[1.87] 47.4	[0.75] 19.0	[3.75] 95.3	[2.00] 50.8	[0.88] 22.3	[0.55 lb] 0.25 kg
CPI-BC-00-100	1.00"(in)										
CPI-BC-00-40	40mm	[5.44] 138.1	[1.06] 26.9	[1.13] 28.6	[2.56] 65.1	[2.18] 55.4	[1.06] 26.9	[4.00] 101.6	[2.25] 57.2	[1.13] 28.6	[0.68 lb] 0.31 kg
CPI-BC-00-150	1.50"(in)										

CROSS TRANSITION BRACKETS AND BLOCKS

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

Round Tooling | Dimensions | Technical Specifications

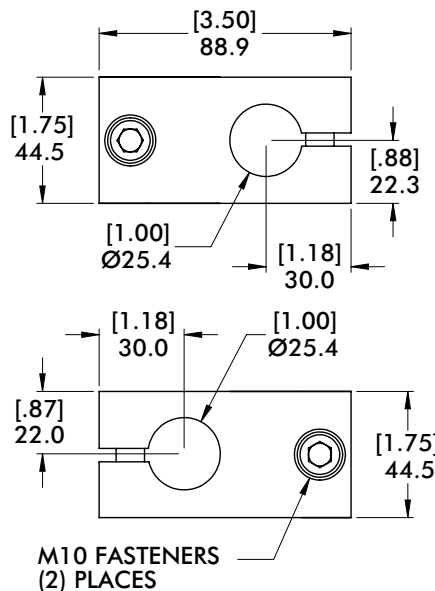
SC-xx-xx Ø25mm/1.00" to Ø25mm/1.00" (Single Bolt)



Specifications:
Max. Static Clamp Load:
162 N*m [120 ft-lb]
Material: Aluminum

Model Number	(Ø)"D"	Weight	Finish
CPI-SC-25-25	25mm		SILVER
CPI-SC-25-25-BL	25mm	[.60 lb] .27 kg	BLUE
CPI-SC-1010	1.00"(in)		SILVER

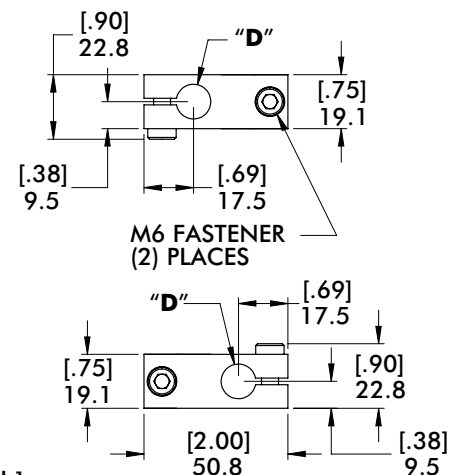
M1513 Ø1.00" to Ø1.00"



Specifications:
Max. Static
Clamp Load:
203 N*m [150 ft-lb]
Material: Aluminum

Model Number	Weight
M1513	[.82 lb] .37 kg

CLM Ø12mm/.50" to Ø12mm/.50"



Specifications:
Max. Static
Clamp Load:
13.6 N*m [10 ft-lb]
Material: Aluminum

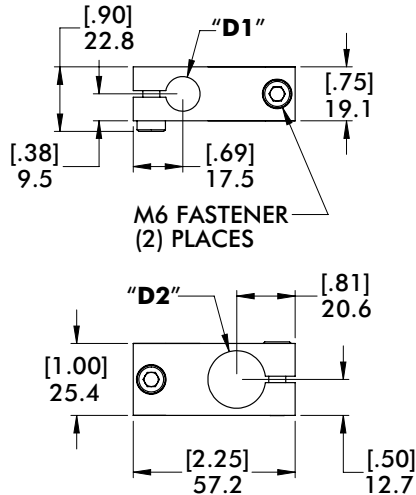
Model Number	(Ø)"D"	Weight
CPI-CLM-12M-12M	12mm	[.10 lb] .05 kg
CPI-CLM-50-50	.50"(in)	

CROSS TRANSITION BRACKETS AND BLOCKS

Round Tooling | Dimensions | Technical Specifications

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

CLM Ø20mm/.75" to Ø12mm/.50"

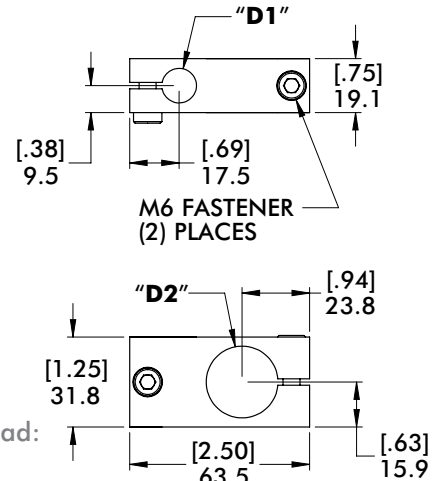


Specifications:

Max. Static
Clamp Load:
Ø20mm/.75":
20.3 N*m [15 ft-lb]
Ø12mm/.50":
13.6 N*m [10 ft-lb]
Material: Aluminum

Model Number	(Ø)"D1"	(Ø)"D2"	Weight
CPI-CLM-20M-12M	12mm	20mm	[13 lb] .06 kg
CPI-CLM-75-50	.50"(in)	.75 in	

CLM Ø25mm/1.00" to Ø12mm/.50"

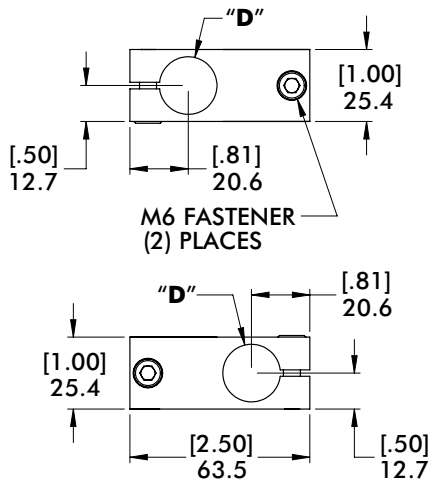


Specifications:

Max. Static Clamp Load:
Ø25mm/1.00":
67.8 N*m [50 ft-lb]
Ø12mm/.50":
13.6 N*m [10 ft-lb]
Material: Aluminum

Model Number	(Ø)"D1"	(Ø)"D2"	Weight
CPI-CLM-25M-12M	12mm	25mm	[.08 lb] .17 kg
CPI-CLM-10-50	.50"(in)	1.00"(in)	

CLM Ø20mm/.75" to Ø20mm/.75"

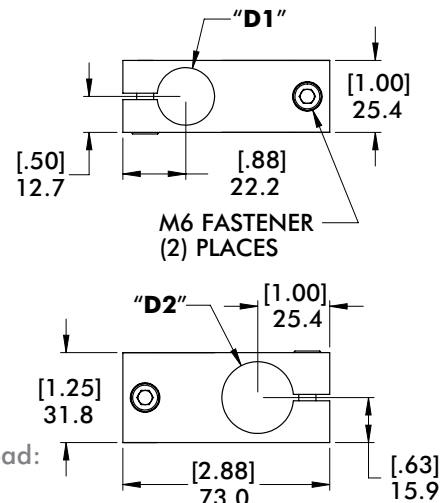
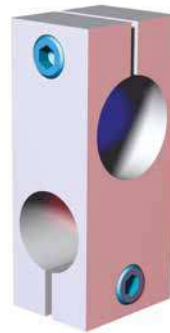


Specifications:

Max. Static
Clamp Load:
Ø20mm/.75":
20.3 N*m
[15 ft-lb]

Model Number	(Ø)"D"	Weight
CPI-CLM-20M-20M	20mm	[.16 lb] .07 kg
CPI-CLM-20M-20M-ST	20mm	[.40 lb] .18 kg
CPI-CLM-75-75	.75"(in)	[.17 lb] .08 kg

CLM Ø25mm/1.00" to Ø20mm/.75"



Specifications:

Max. Static Clamp Load:
Ø25mm/1.00":
67.8 N*m [50 ft-lb]
Ø20mm/.75":
20.3 N*m [15 ft-lb]
Material: Aluminum

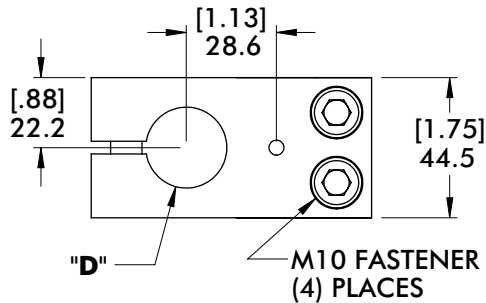
Model Number	(Ø)"D1"	(Ø)"D2"	Weight
CPI-CLM-25M-20M	20mm	25mm	[.23 lb] .11 kg
CPI-CLM-10-75	.75"(in)	1.00"(in)	

CROSS TRANSITION BRACKETS AND BLOCKS

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

Round Tooling | Dimensions | Technical Specifications

M-xxx-xxx-M Ø25mm/1.00" to Ø25mm/1.00" (Double Bolt)



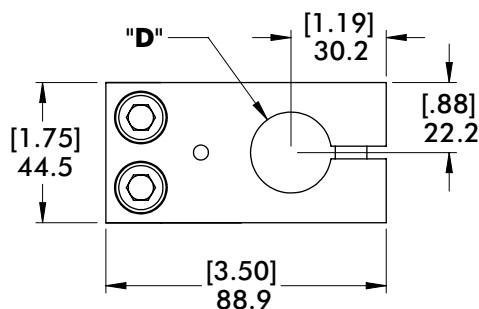
Specifications:

Max. Static Clamp Load:

Ø25mm/1.00":

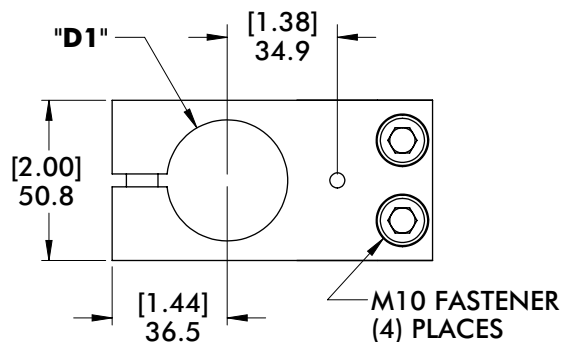
434 N*m [320 ft-lb]

Material: Aluminum



Model Number	(Ø)"D"	Weight	Finish
M-25M-25M-M	25mm	[.93 lb]	BLUE
M-10E-10E-M	1.00"(in)	.42 kg	BLACK

M-xxx-xxx-M Ø40mm/1.25"/1.50" to Ø25mm/1.00" (Double Bolt)



Specifications:

Max. Static Clamp Load:

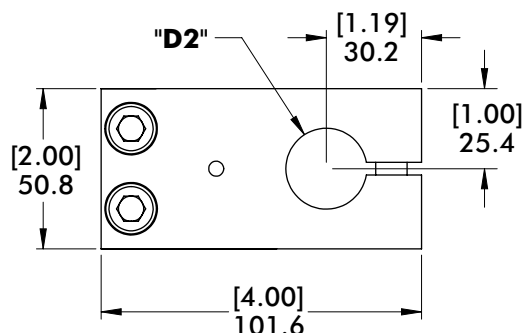
Ø25mm/1.00":

434 N*m [320 ft-lb]

Ø40mm/1.50":

624 N*m [460 ft-lb]

Material: Aluminum



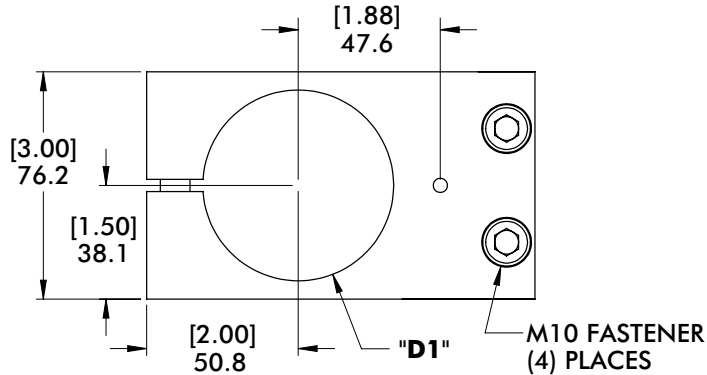
Model Number	(Ø)"D1"	(Ø)"D2"	Weight	Finish
M-10E-12E-M	1.25"(in)	1.00"(in)	[1.29 lb] .58 kg	BLACK
M-10E-15E-M	1.50"(in)	1.00"(in)	[1.18 lb]	BLACK
M-25M-40M-M	40mm	25mm	.54 kg	BLUE

CROSS TRANSITION BRACKETS AND BLOCKS

Round Tooling | Dimensions | Technical Specifications

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

M-xxx-xxx-M Ø60mm/2.50" to Ø25mm/1.00" (Double Bolt)



Specifications:

Max. Static Clamp Load:

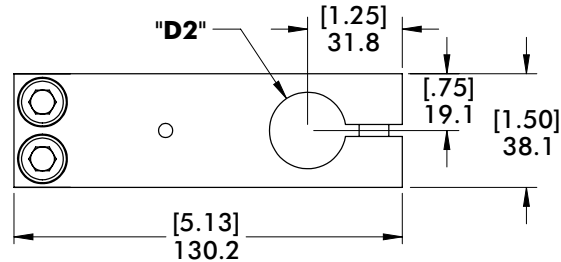
Ø25mm/1.00":

434 N*m [320 ft-lb]

Ø60mm/2.50":

813 N*m [600 ft-lb]

Material: Aluminum



Model Number	(Ø)"D1"	(Ø)"D2"	Weight	Finish
M-25M-60M-M	60mm	25mm	[1.52 lb] .69 kg	BLUE
M-10E-25E-M	2.50"(in)	1.00"(in)	[1.44 lb] .65 kg	BLACK

M-xxx-xxx-M Ø40mm/1.25"/1.50" to Ø40mm/1.25"/1.50" (Double Bolt)



Specifications:

Max. Static Clamp Load:

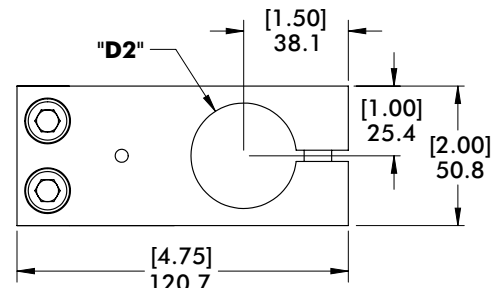
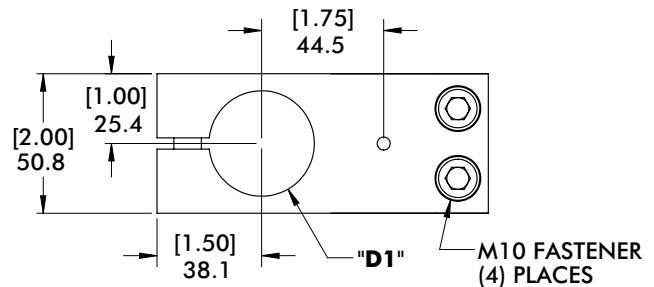
Ø1.25":

515 N*m [380 ft-lb]

Ø40mm/1.50":

624 N*m [460 ft-lb]

Material: Aluminum



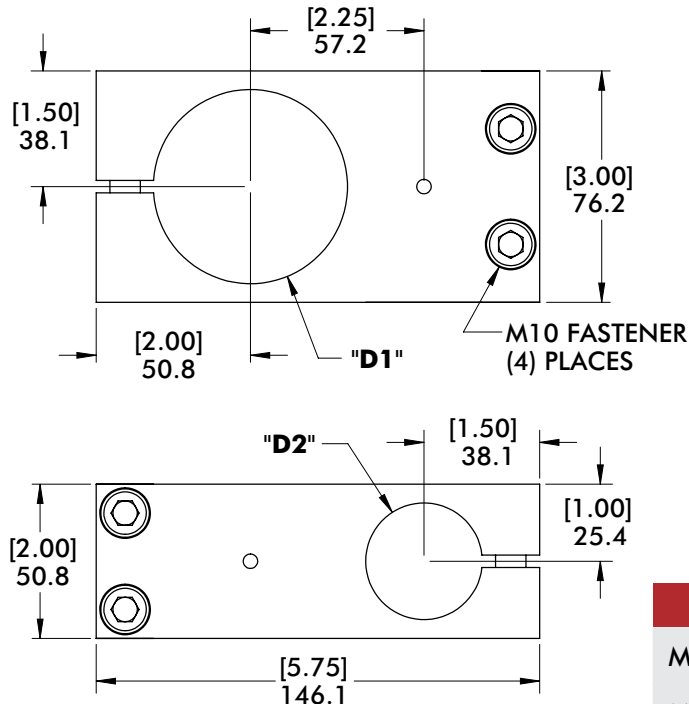
Model Number	(Ø)"D1"	(Ø)"D2"	Weight	Finish
M-12E-12E-M	1.25"(in)	1.25"(in)	[1.51 lb] .69 kg	BLACK
M-12E-15E-M	1.25"(in)	1.50"(in)	[1.41 lb] .64 kg	BLACK
M-15E-15E-M	1.50"(in)	1.50"(in)	[1.31 lb] .59 kg	BLACK
M-40M-40M-M	40mm	40mm	[1.23 lb] .56 kg	BLUE

CROSS TRANSITION BRACKETS AND BLOCKS

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

Round Tooling | Dimensions | Technical Specifications

M-xxx-xxx-M Ø60mm/2.50 to Ø40mm/1.50" (Double Bolt)



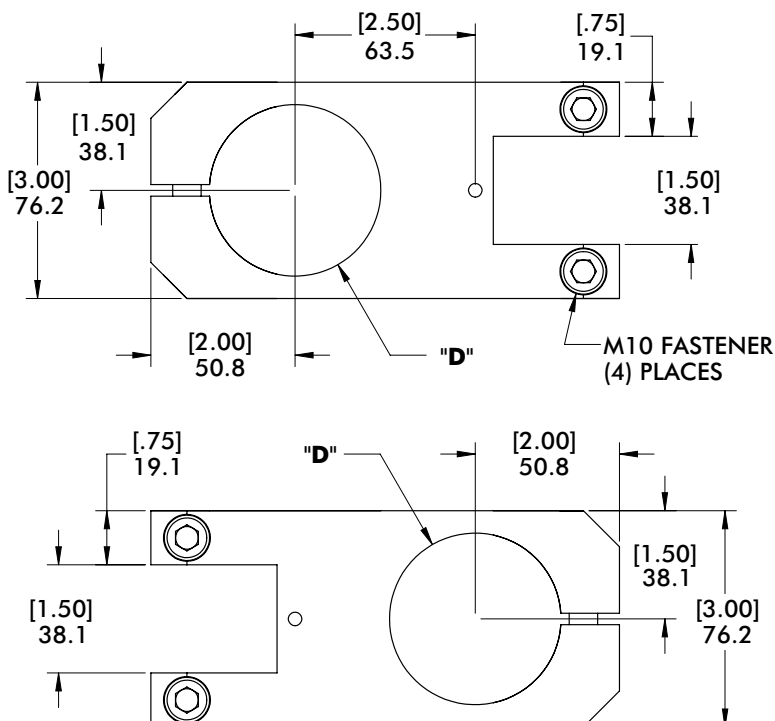
Specifications:

Max. Static Clamp Load:
Ø40mm/1.50":
624 N*m [460 ft-lb]
Ø60mm/2.50":
813 N*m [600 ft-lb]
Material: Aluminum



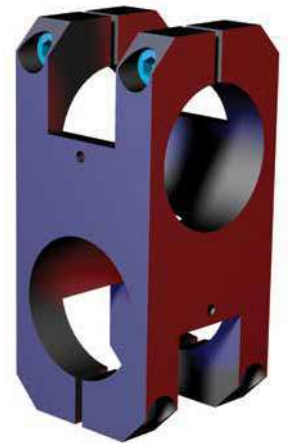
Model Number	(Ø)"D1"	(Ø)"D2"	Weight	Finish
M-40M-60M-M	60mm	40mm	[2.08 lb] .95 kg	BLUE
M-15E-25E-M	2.50"(in)	1.50"(in)		BLACK

M-xxx-xxx-M Ø60mm/2.50" to Ø60mm/2.50" (Double Bolt)



Specifications:

Max. Static Clamp Load:
813 N*m [600 ft-lb]
Material: Aluminum



Model Number	(Ø)"D"	Weight	FINISH
M-60M-60M-M	60mm	[2.07 lb] .94 kg	BLUE
M-25E-25E-M	2.50"(in)	[2.03 lb] .92 kg	BLACK

T-CLAMP TRANSITION BRACKETS AND BLOCKS

Round Tooling | Dimensions | Technical Specifications

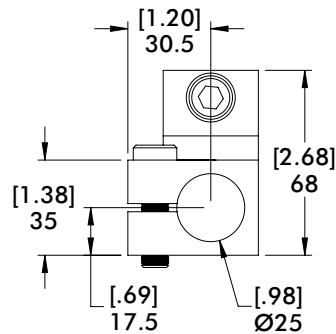
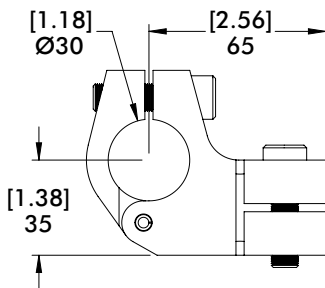
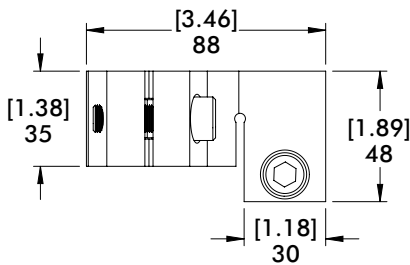
Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

TCAH Ø30mm to Ø25mm



Specifications:
Max. Static Clamp Load:
Ø30mm:
237 N*m [175 ft-lb]
Ø25mm/1.00":
200 N*m [150 ft-lb]
Material: Aluminum

Model Number	Weight
CPI-TCAH30M-25M	[0.72 lb] 325g

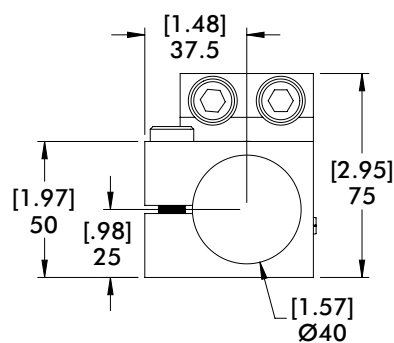
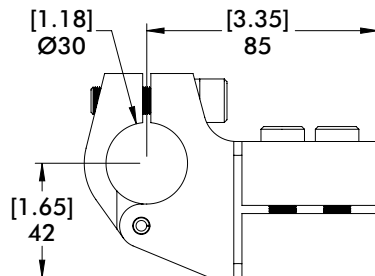
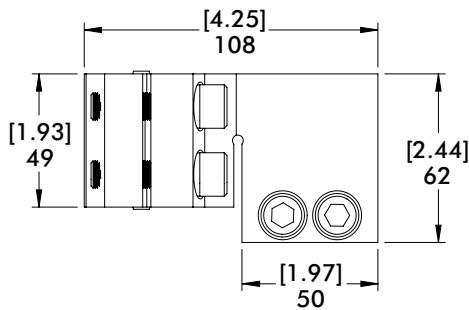


TCAH Ø30mm to Ø40mm



Specifications:
Max. Static Clamp Load:
Ø30mm:
237 N*m [175 ft-lb]
Ø40mm:
271 N*m [200 ft-lb]
Material: Aluminum

Model Number	Weight
CPI-TCAH30M-40M	[1.40 lb] 634g

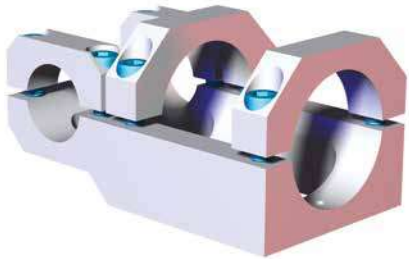


T-CLAMP TRANSITION BRACKETS AND BLOCKS

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

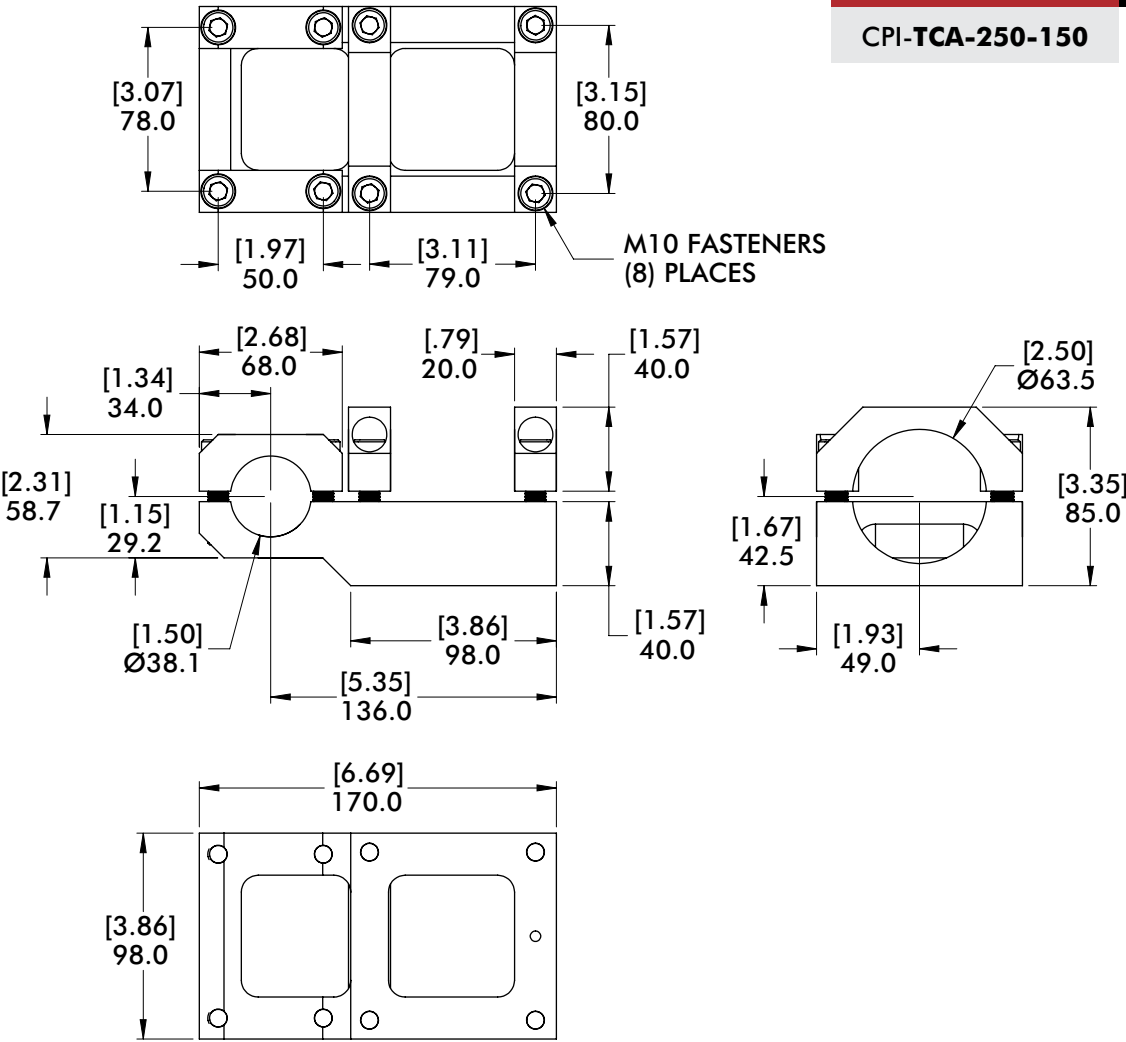
Round Tooling | Dimensions | Technical Specifications

TCA Ø2.50" to Ø1.50" T-Clamp Bracket Assembly



Specifications:
Max. Static Clamp Load:
Ø1.50":
271 N*m [200 ft-lb]
Ø2.50":
677 N*m [500 ft-lb]
Material: Aluminum

Model Number	Weight
CPI-TCA-250-150	[2.76 lb] 1.25 kg

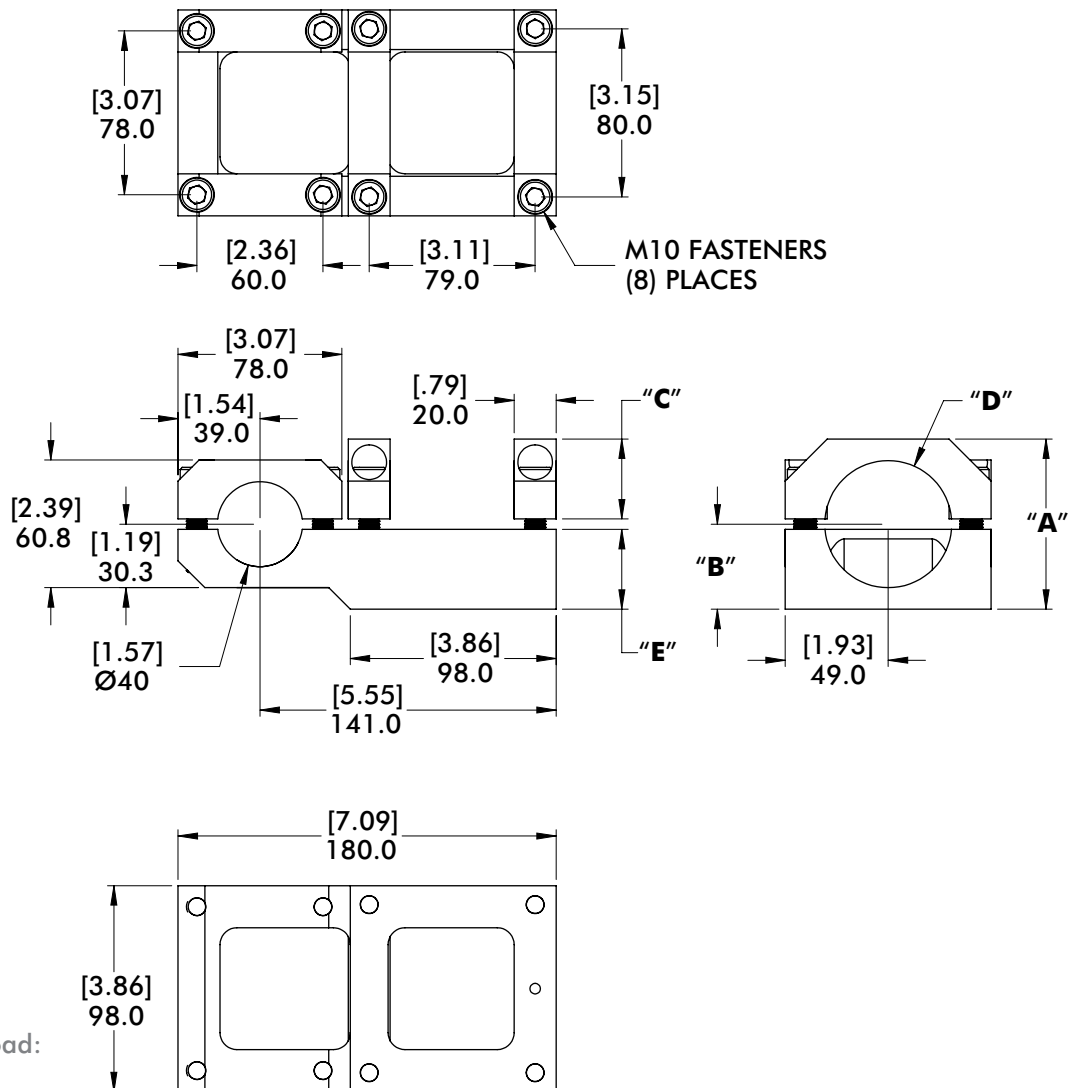
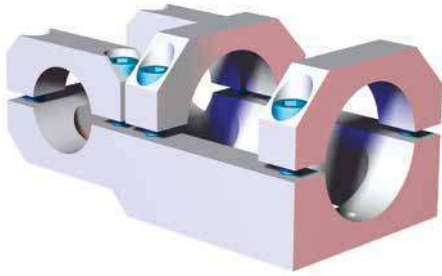


T-CLAMP TRANSITION BRACKETS AND BLOCKS

Round Tooling | Dimensions | Technical Specifications

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

TCA Ø60mm/2.50" to Ø40mm T-Clamp Bracket Assembly



Specifications:

Max. Static Clamp Load:

Ø40mm:

271 N*m [200 ft-lb]

Ø60mm/2.50":

677 N*m [500 ft-lb]

Material: Aluminum

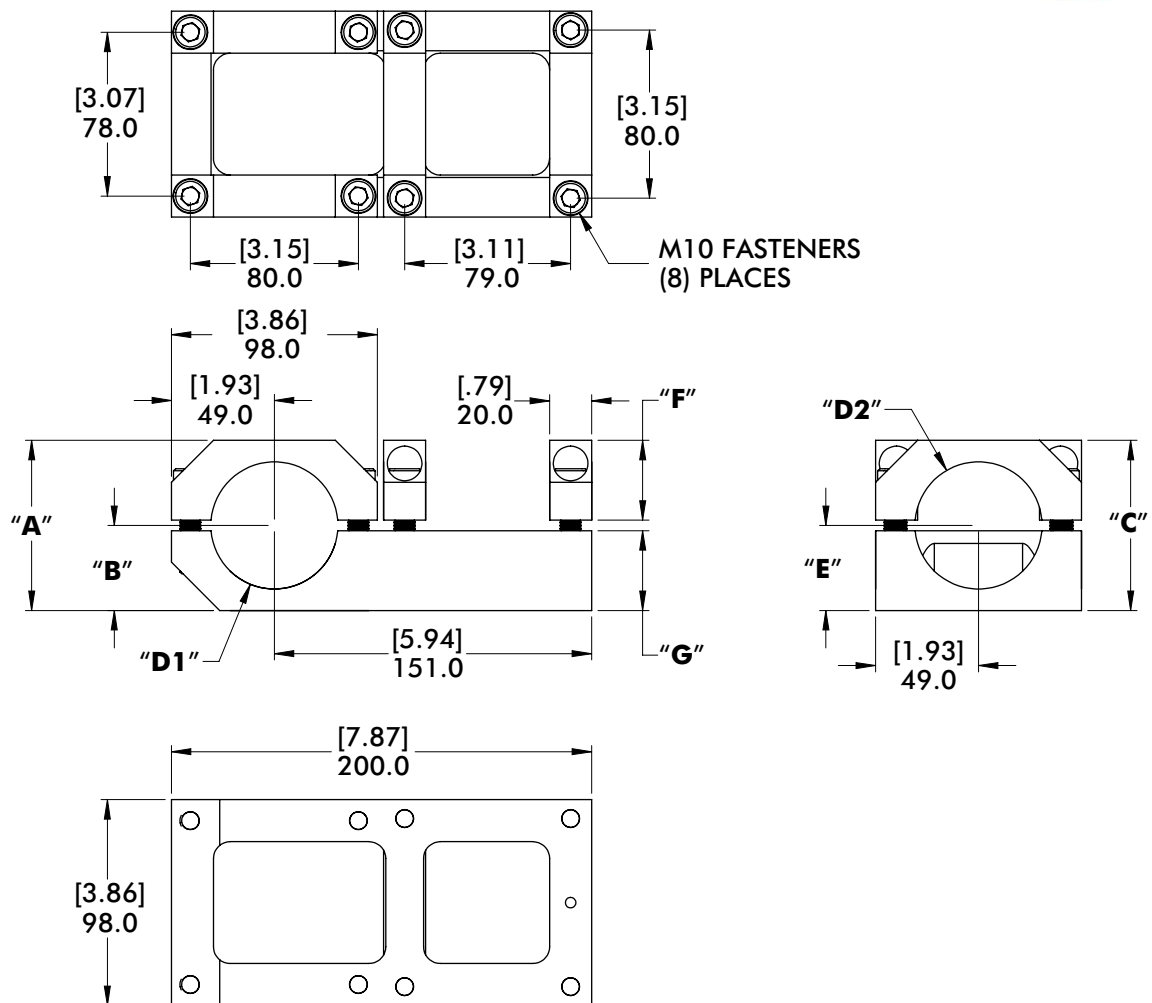
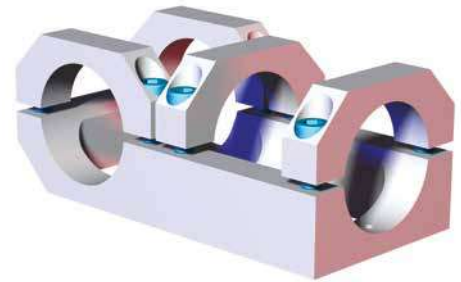
Model Number	(Ø)"D"	"A"	"B"	"C"	"E"	Weight
CPI-TCA- 60M -40M	60mm	[3.19] 81.0	[1.59] 40.5	[1.50] 38.0	[1.50] 38.0	[2.89 lb] 1.31 kg

T-CLAMP TRANSITION BRACKETS AND BLOCKS

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

Round Tooling | Dimensions | Technical Specifications

TCA Ø60mm/2.50" to Ø60mm/2.50" T-Clamp Bracket Assembly



Specifications:
Max. Static Clamp Load:
813 N*m [600 ft-lb]
Material: Aluminum

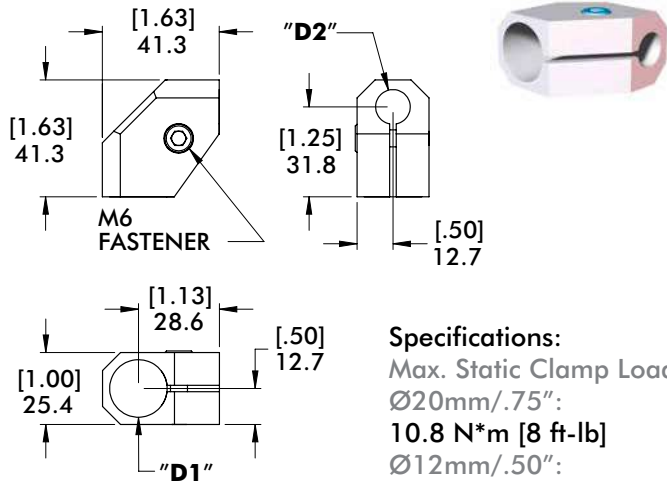
Model Number	(Ø)"D1"	(Ø)"D2"	"A"	"B"	"C"	"E"	"F"	"G"	Weight
CPI-TCA-60M-60M	60mm	60mm	[3.19] 81.0	[1.59] 40.5	[3.19] 81.0	[1.59] 40.5	[1.50] 38.0	[1.50] 38.0	[3.15 lb]
CPI-TCA-250-250	2.50"(in)	2.50"(in)	[3.35] 85.0	[1.67] 42.5	[3.35] 85.0	[4.67] 42.5	[1.57] 40.0	[1.57] 40.0	1.43 kg

WRIST CLAMPS

Round Tooling | Dimensions | Technical Specifications

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

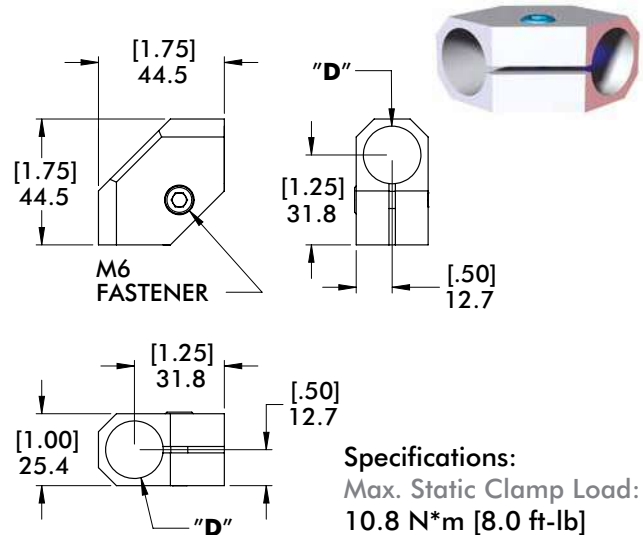
SECM Ø20mm/.75" to Ø12mm/.50"



Specifications:
Max. Static Clamp Load:
Ø20mm/.75":
10.8 N*m [8 ft-lb]
Ø12mm/.50":
10.8 N*m [8 ft-lb]
Material: Aluminum

Model Number	(Ø)"D1"	(Ø)"D2"	Weight
CPI-SECM-2012M	12mm	20mm	[.12 lb]
CPI-SECM-7550	.50"(in)	.75"(in)	.05 kg

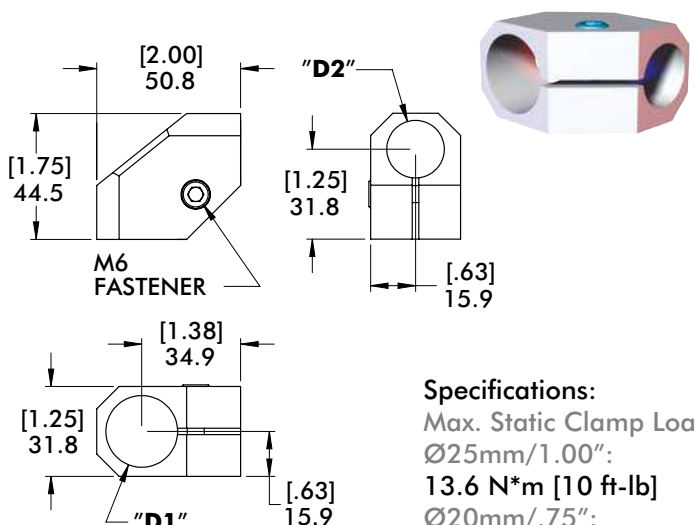
SECM Ø20mm/.75" to Ø20mm/.75"



Specifications:
Max. Static Clamp Load:
10.8 N*m [8.0 ft-lb]
Material: Aluminum

Model Number	(Ø)"D"	Weight
CPI-SECM-2020M	20mm	[.12 lb]
CPI-SECM-7575	.75"(in)	.06 kg

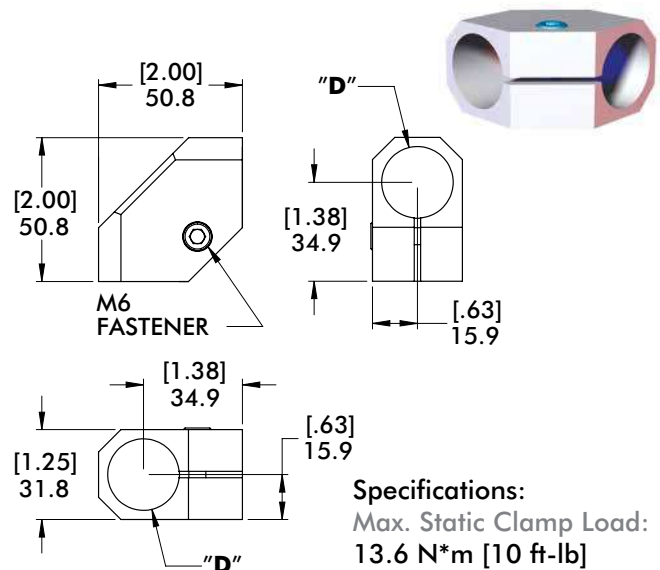
SECM Ø25mm/1.00" to Ø20mm/.75"



Specifications:
Max. Static Clamp Load:
Ø25mm/1.00":
13.6 N*m [10 ft-lb]
Ø20mm/.75":
10.8 N*m [8.0 ft-lb]
Material: Aluminum

Model Number	(Ø)"D1"	(Ø)"D2"	Weight
CPI-SECM-2520M	25mm	20mm	[.17 lb]
CPI-SECM-1075	1.00"(in)	.75"(in)	.08 kg

SECM Ø25mm/1.00" to Ø25mm/1.00"



Specifications:
Max. Static Clamp Load:
13.6 N*m [10 ft-lb]
Material: Aluminum

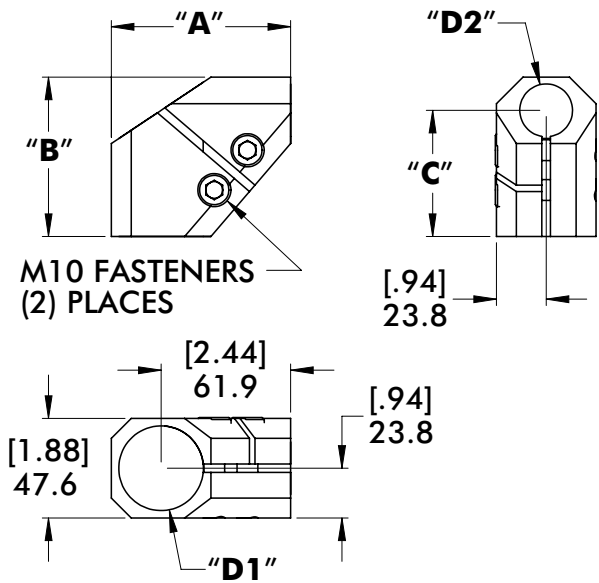
Model Number	(Ø)"D"	Weight
CPI-SECM-2525M	25mm	[.17 lb]
CPI-SECM-1010	1.00"(in)	.08 kg

WRIST CLAMPS

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

Round Tooling | Dimensions | Technical Specifications

SEC/SLK Ø40mm/1.50" to Ø25mm/1.00"



Specifications:
Max. Static Clamp Load:
Ø40mm/1.50":
271 N*m [200 ft-lb]
Ø25mm/1.00":
203 N*m [150 ft-lb]
Material: Aluminum

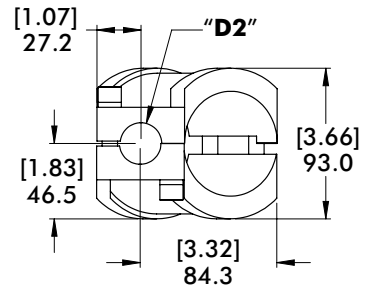
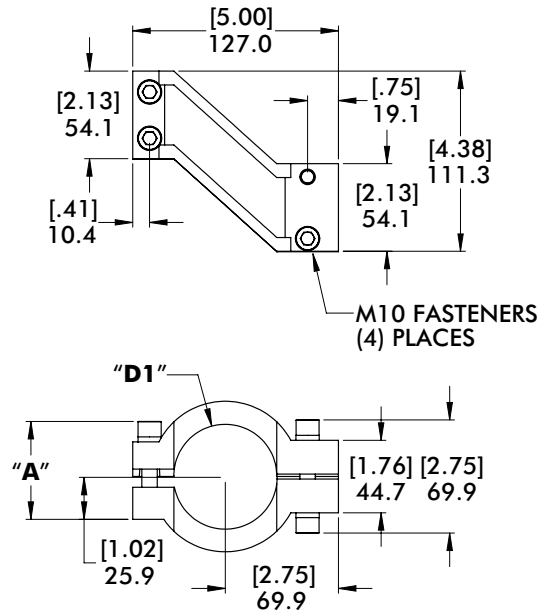
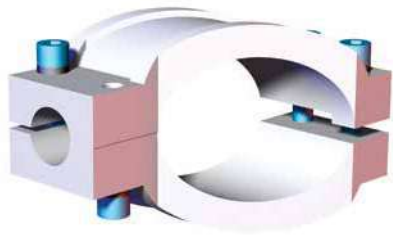
Model Number	(Ø)"D1"	(Ø)"D2"	"A"	"B"	"C"	"E"	Weight
CPI-SEC-1510	1.50"(in)	1.00"(in)	[3.25] 82.6	[2.38] 60.3	[1.75] 44.5	[.88] 22.2	[.67 lb] .31 kg
CPI-SLK-4025	40mm	25mm	[3.38] 85.7	[2.44] 61.9	[1.88] 47.6	[.94] 23.8	[.77 lb] .35 kg

OFFSET WRIST BRACKETS AND BLOCKS

Round Tooling | Dimensions | Technical Specifications

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

SEC/SLK Ø60mm/2.50" to Ø25mm/1.00" Wrist Bracket



Specifications:

Max. Static Clamp Load:

Ø25mm/1.00":

149 N*m [110 ft-lb]

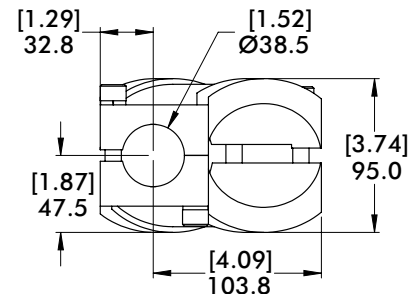
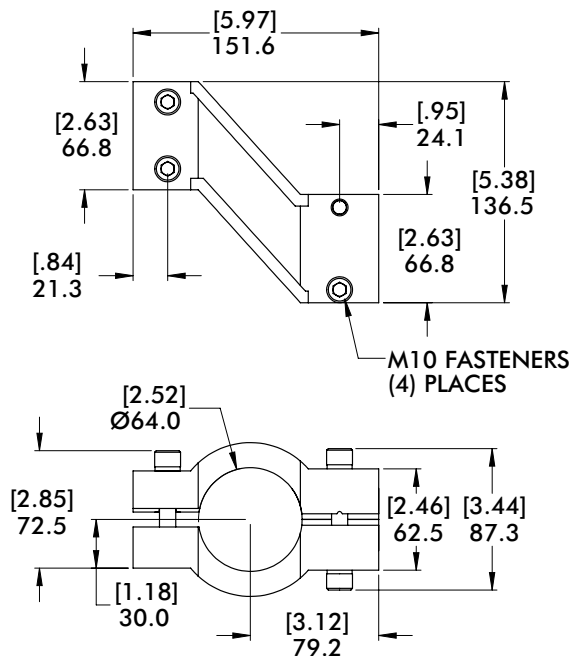
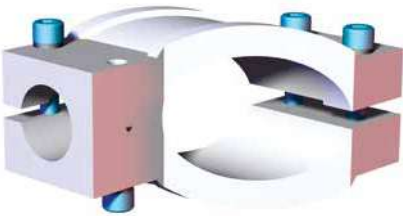
Ø60mm/2.50":

677 N*m [500 ft-lb]

Material: Aluminum

Model Number	(Ø)"D1"	(Ø)"D2"	"A"	Weight
CPI-SLK-6025	60mm	25mm	[2.25] 57.1	[1.72 lb] .78 kg
CPI-SEC-2510	2.50"(in)	1.00"(in)	[2.38] 60.5	[1.61 lb] .73 kg

SEC Ø2.50" to Ø1.50" Wrist Bracket



Specifications:

Max. Static Clamp Load:

Ø40mm/1.50":

271 N*m [200 ft-lb]

Ø60mm/2.50":

677 N*m [500 ft-lb]

Material: Aluminum

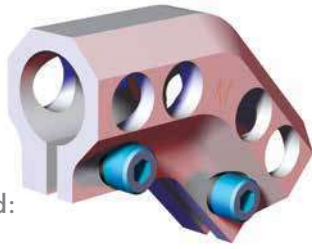
Model Number	Weight
CPI-SEC-2515	[2.72 lb] 1.23 kg

ELBOW AND STRAIGHT BRACKETS

Round Tooling | Dimensions | Technical Specifications

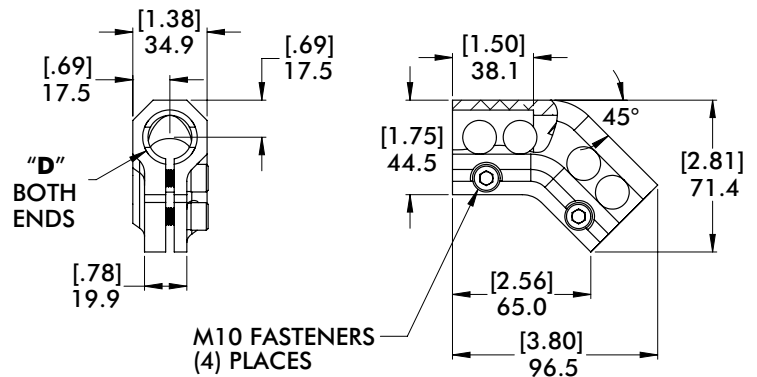
Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

DC Ø25mm/1.00" to Ø25mm/1.00" 45° Elbow

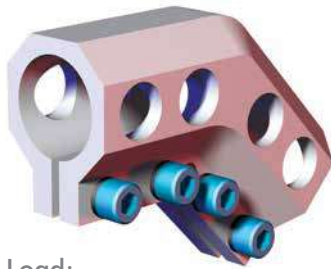


Specifications:
Max. Static Clamp Load:
203 N*m [150 ft-lb]
Material: Aluminum

Model Number	(Ø)"D"	Weight
CPI-DC-2525M-45	25mm	[.35 lb]
CPI-DC-1010-45	1.00"(in)	.16 kg

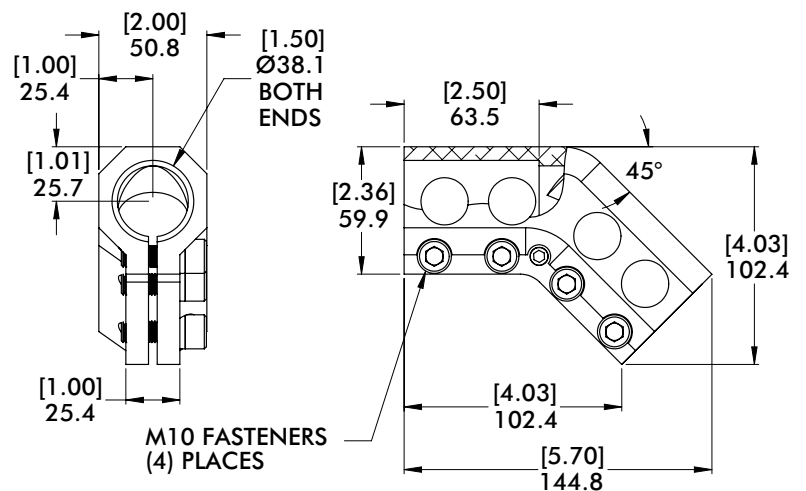


DC Ø1.50" to Ø1.50" 45° Elbow

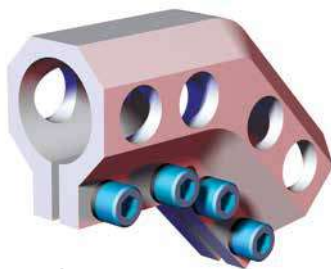


Specifications:
Max. Static Clamp Load:
271 N*m [200 ft-lb]
Material: Aluminum

Model Number	Weight
CPI-DC-1515-45	[1.41 lb] .64 kg

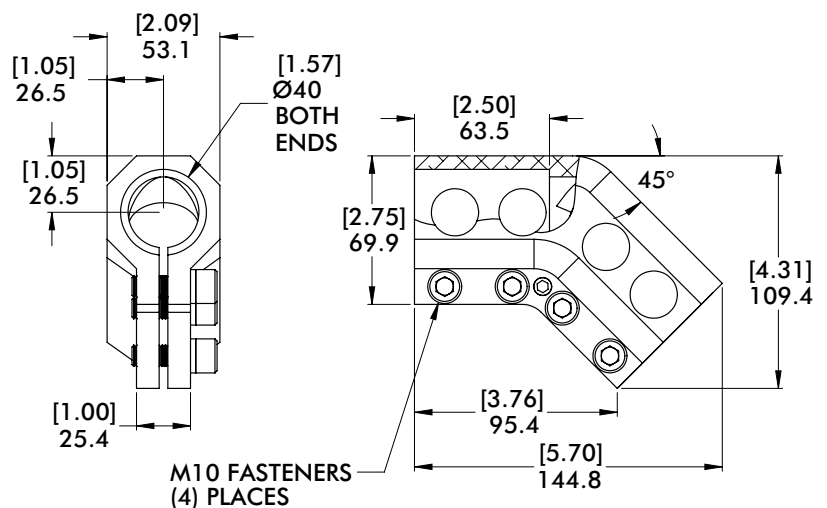


DC Ø40mm to Ø40mm 45° Elbow



Specifications:
Max. Static Clamp Load:
271 N*m [200 ft-lb]
Material: Aluminum

Model Number	Weight
CPI-DC-40-40-45	[1.41 lb] .64 kg

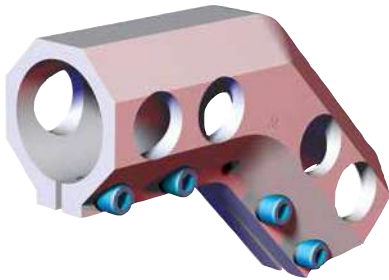


ELBOW AND STRAIGHT BRACKETS

Round Tooling | Dimensions | Technical Specifications

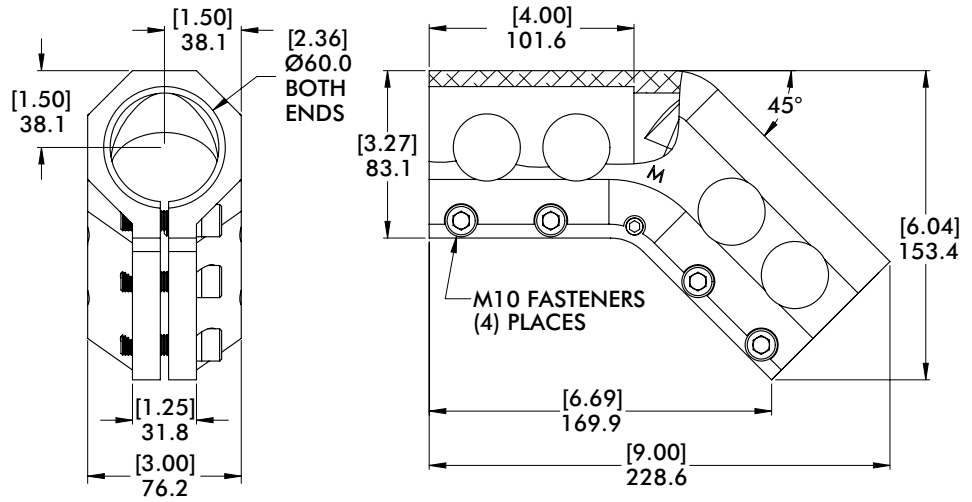
Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

DC Ø60mm to Ø60mm 45° Elbow

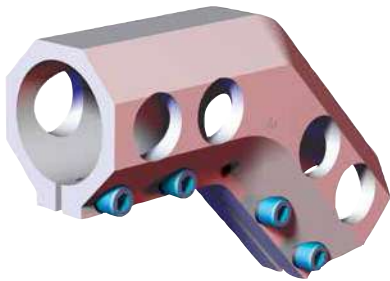


Specifications:
Max. Static Clamp Load:
677N*m [500 ft-lb]
Material: Aluminum

Model Number	Weight
CPI-DC-6060M-45	[2.94 lb] 1.33 kg

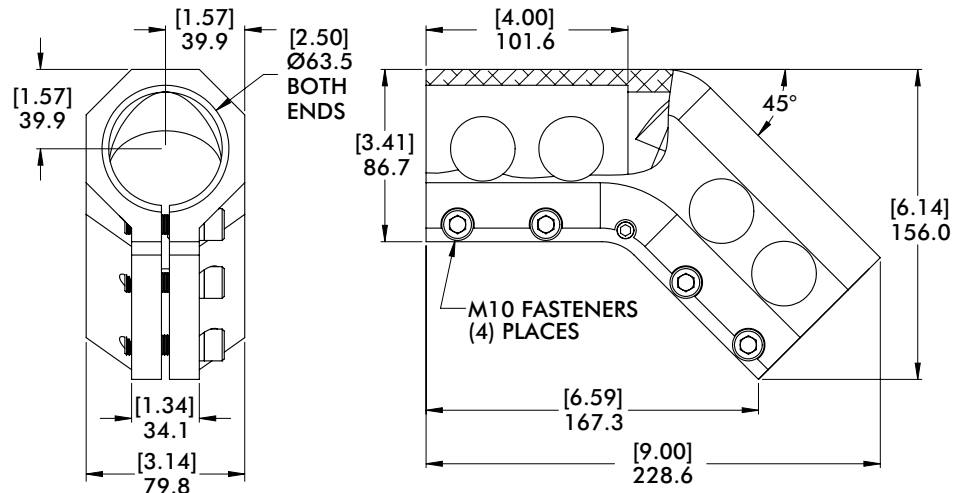


DC Ø2.50" to Ø2.50" 45° Elbow



Specifications:
Max. Static Clamp Load:
677 N*m [500 ft-lb]
Material: Aluminum

Model Number	Weight
CPI-DC-2525-45	[3.19 lb] 1.46 kg

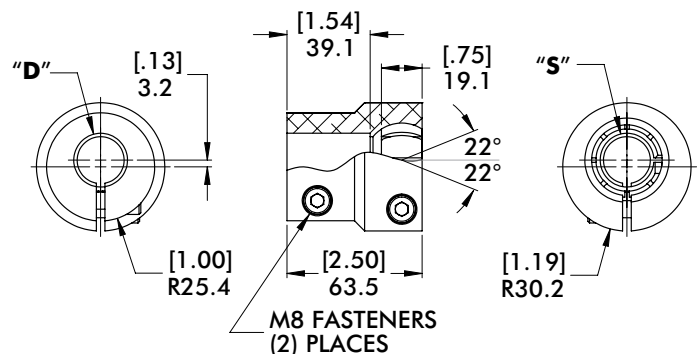


DC Ø25mm/1.00" to Ø25mm/1.00" Straight with Swivel



Specifications:
Max. Static Clamp Load:
203 N*m [150 ft-lb]
Material: Aluminum

Model Number	(Ø)"D"	(Ø)"S"	Weight
CPI-DC-2525S-8	25mm	25mm	[.80 lb] .36 kg
CPI-DC-1010S-8	1.00"(in)	1.00"(in)	



SWIVEL ARMS

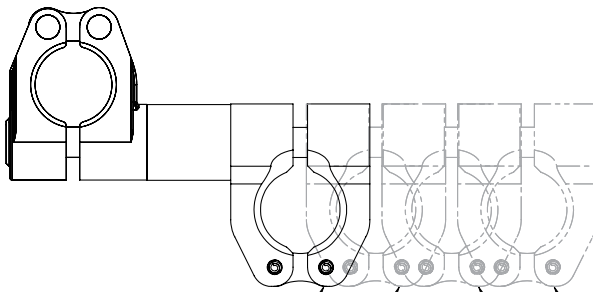
Round Tooling | Features and Benefits

AC-SA Series Accessory Mount Swivel Arms



Features:

- Fixed adjustment every 90 degrees
- Mounts to a 1 inch or 25mm tube
- Clamps to a Ø28.6mm [1.125"] (B112) Spherical Ball

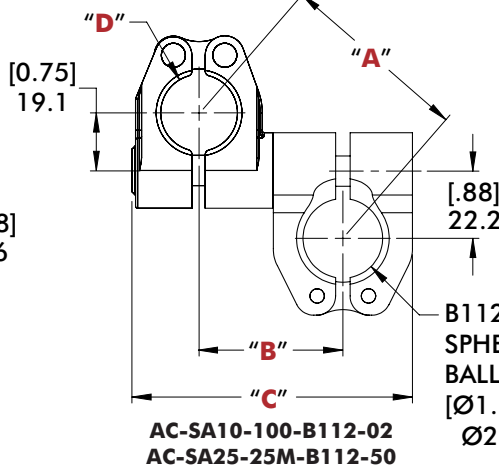
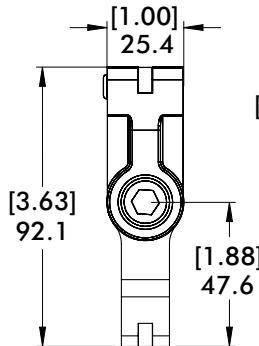


AC-SA10-100-B112-03
AC-SA25-25M-B112-75

AC-SA10-100-B112-04
AC-SA25-25M-B112-100

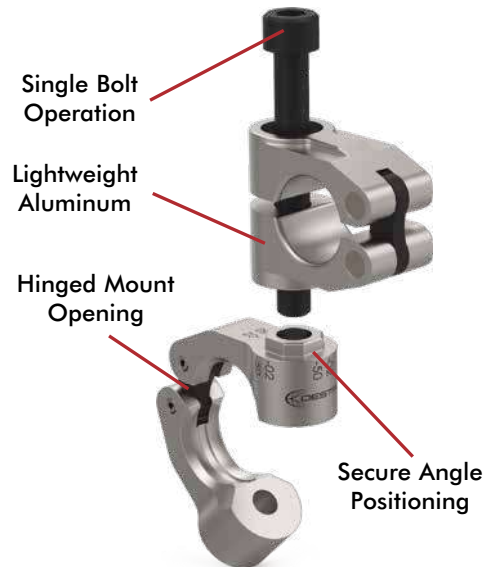
AC-SA10-100-B112-06
AC-SA25-25M-B112-150

AC-SA10-100-B112-05
AC-SA25-25M-B112-125



AC-SA10-100-B112-02
AC-SA25-25M-B112-50

B112
SPHERICAL
BALL MOUNT
[Ø1.125]
Ø28.6



AC-SA10-100-B112-02
AC-SA25-25M-B112-50



0 degree



90 degree



180 degree



270 degree

Specifications:

Maximum Clamp Load:
111 ft-lb [150 Nm]

Material:
Aluminum

Model Number	"A"	"B"	"C"	(Ø)"D"	Weight
AC-SA10-100-B112-02	[2.48]	[1.87]	[3.65]	1.00"(in)	[0.53 lb]
AC-SA25-25M-B112-50	63	47.5	92.8	25mm	0.24kg
AC-SA10-100-B112-03	[3.37]	[2.95]	[4.74]	1.00"(in)	[0.64 lb]
AC-SA25-25M-B112-75	85.6	75.0	120.3	25mm	0.29kg
AC-SA10-100-B112-04	[4.26]	[3.94]	[5.72]	1.00"(in)	[0.73 lb]
AC-SA25-25M-B112-100	108.2	100.0	145.3	25mm	0.33kg
AC-SA10-100-B112-05	[5.18]	[4.92]	[6.70]	1.00"(in)	[0.82 lb]
AC-SA25-25M-B112-125	131.6	125.0	170.3	25mm	0.37 kg
AC-SA10-100-B112-06	[6.12]	[5.90]	[7.69]	1.00"(in)	[0.93 lb]
AC-SA25-25M-B112-150	155.4	150.0	195.5	25mm	0.42kg

EXTEND-ARM SWIVEL ARMS

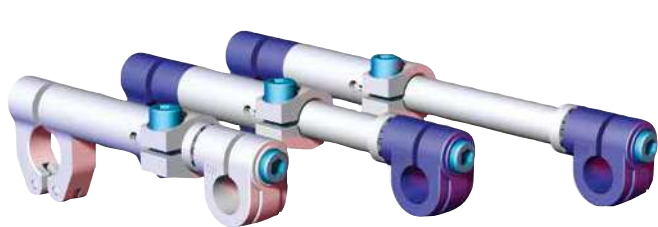
Round Tooling | Dimensions | Technical Specifications



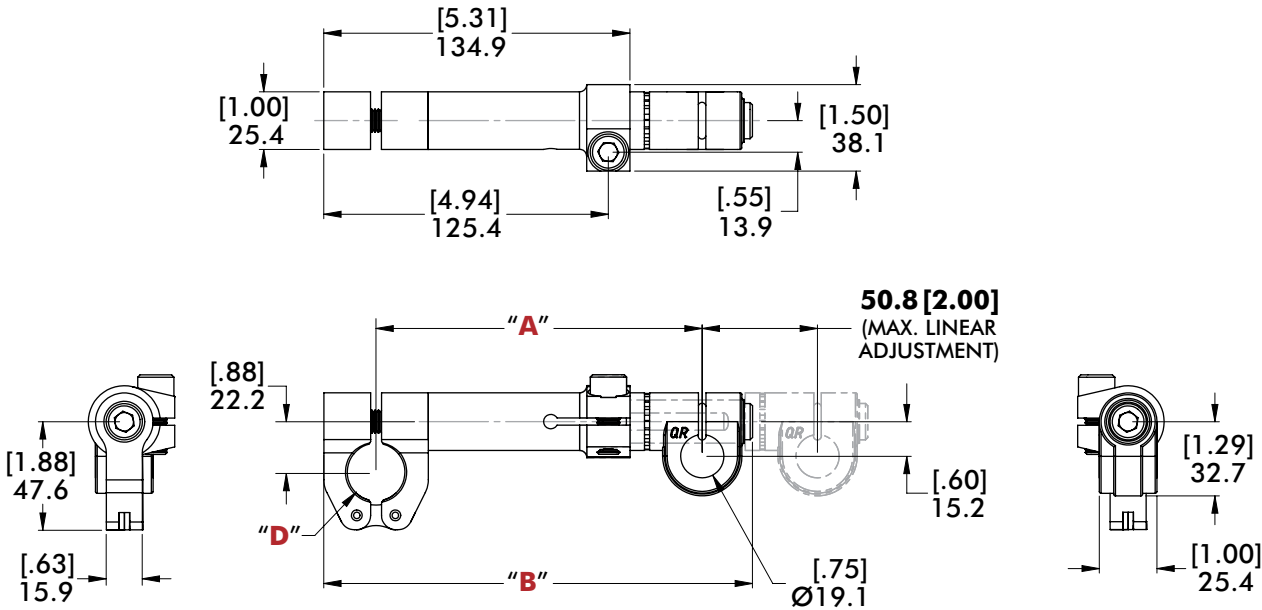
- Features:**
- Mounts apple core accessories to Ø25mm/1.00" round tube
 - 50.8 [2.00] linear extension allows for precise adjustment
 - Provides 360° of rotational adjustments along (3) axes
 - Used to mount venturi, bumpers, round locators, and proximity switches

Specifications:
Maximum Clamp Load:
140 ft-lb [190 Nm]
Material:
Body and Insert:
Machined Aluminum
End:
Cast Aluminum

TSA Ø25mm/1.00" for Ø19mm [.75"] Apple Core



Double-hinge design allows swivel arm to be mounted directly onto boom/tube and slid into position, without having to remove existing components to slide on from boom/tube end.



Model Number	(Ø)"D"	"A"	"B"	Weight	FINISH
CPI-55-1-TSA	1.00"(in)	[5.66]	[7.44]	[0.83 lb]	SILVER
CPI-140-25-TSA	25mm	143.7	188.9	0.38 kg	BLUE
CPI-75-1-TSA	1.00"(in)	[7.66]	[9.44]	[0.90 lb]	SILVER
CPI-190-25-TSA	25mm	194.5	239.7	0.41 kg	BLUE
CPI-95-1-TSA	1.00"(in)	[9.66]	[11.44]	[0.98 lb]	SILVER
CPI-240-25-TSA	25mm	245.3	290.5	0.44 kg	BLUE

EXTEND-ARM SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

Features:

- Mounts apple core accessories to Ø40mm/1.50" round tube
- 50.8 [2.00] linear extension allows for precise adjustment
- Provides 360° of rotational adjustments along (3) axes
- Used to mount venturi, bumpers, round locators, and proximity switches

Specifications:

Maximum Clamp Load:
140 ft-lb [190 Nm]

Material:

Body and Insert:

Machined Aluminum

End:

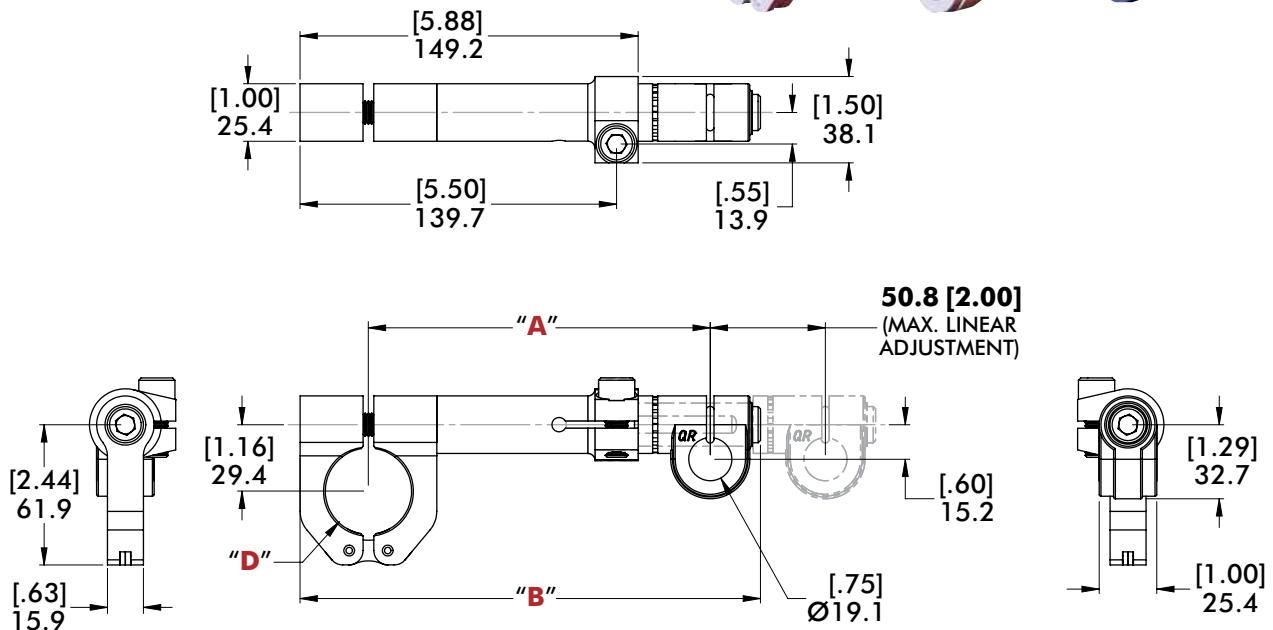
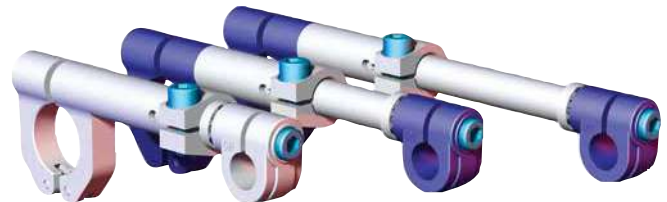
Cast Aluminum



TSA Ø40mm/1.50" for Ø19mm [.75"] Apple Core



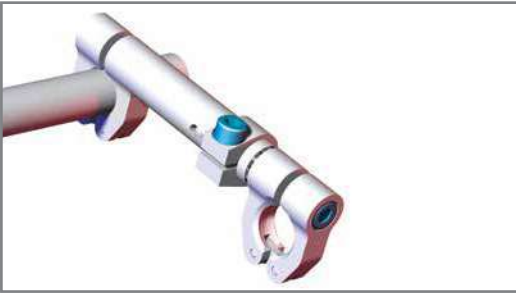
Double-hinge design allows swivel arm to be mounted directly onto boom/tube and slid into position, without having to remove existing components to slide on from boom/tube end.



Model Number	(Ø)"D"	"A"	"B"	Weight	FINISH
CPI-55-150-TSA	1.50"(in)	[5.94]	[8.00]	[0.99 lb]	SILVER
CPI-140-40-TSA	40mm	150.9	203.2	0.45 kg	BLUE
CPI-75-150-TSA	1.50"(in)	[7.94]	[10.00]	[1.06 lb]	SILVER
CPI-190-40-TSA	40mm	201.7	254.0	0.48 kg	BLUE
CPI-95-150-TSA	1.50"(in)	[9.94]	[12.00]	[1.13 lb]	SILVER
CPI-240-40-TSA	40mm	252.5	304.8	0.51 kg	BLUE

EXTEND-ARM SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications



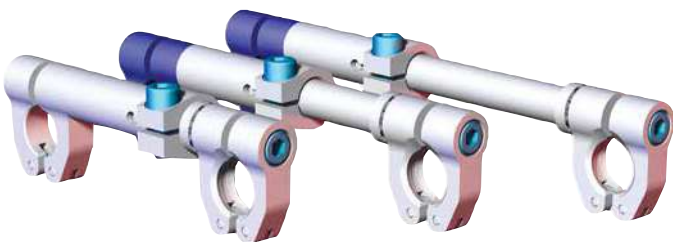
- Features:
- Mounts swivel ball accessories to Ø25mm/1.00" round tube
 - 50.8 [2.00] linear extension allows for precise adjustment
 - Provides 360° of rotational adjustments along (3) axes
 - Used to mount venturi, bumpers, round locators, and proximity switches

Specifications:

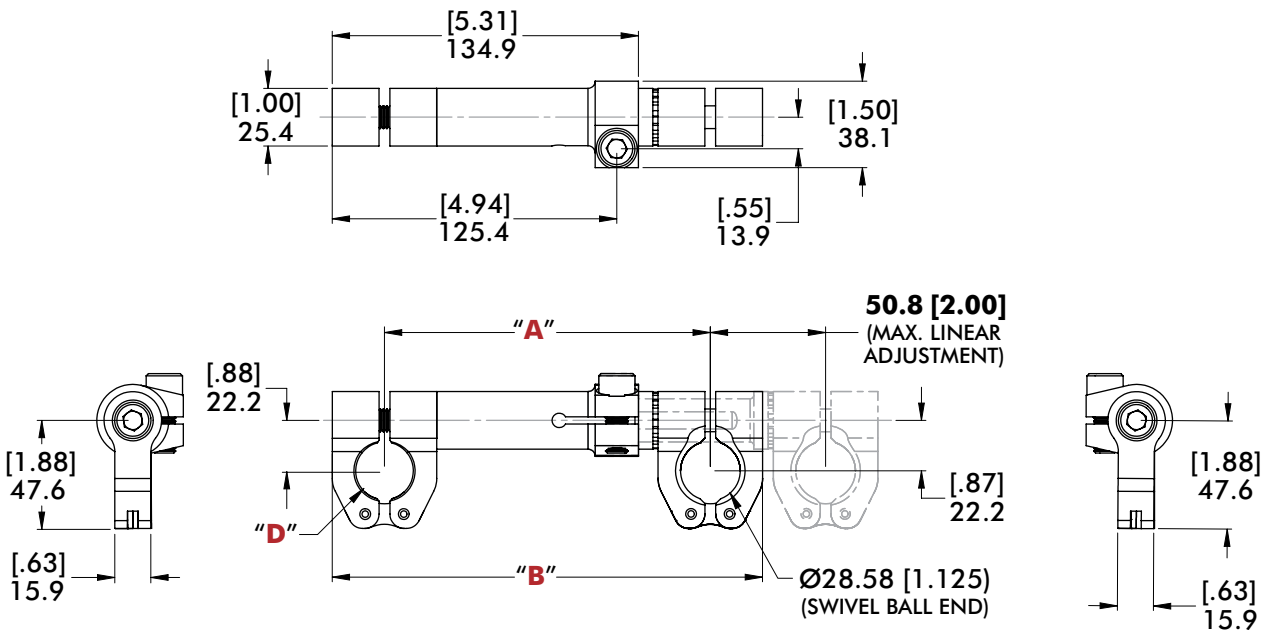
Maximum Clamp Load:
140 ft-lb [190 Nm]

Material:
Body and Insert:
Machined Aluminum
End:
Cast Aluminum

TSA-B112 Ø25mm/1.00" for Ø28.6mm [1.125"] Spherical Swivel Ball



Double-hinge design allows swivel arm to be mounted directly onto boom/tube and slid into position, without having to remove existing components to slide on from boom/tube end.



Model Number	(Ø)"D"	"A"	"B"	Weight	FINISH
CPI-55-1-TSA-B112	1.00"(in)	[5.65]	[7.47]	[0.93 lb]	SILVER
CPI-140-25-TSA-B112	25mm	143.6	189.6	0.42 kg	BLUE
CPI-75-1-TSA-B112	1.00"(in)	[7.65]	[9.47]	[1.00 lb]	SILVER
CPI-190-25-TSA-B112	25mm	194.4	240.4	0.45 kg	BLUE
CPI-95-1-TSA-B112	1.00"(in)	[9.65]	[11.47]	[1.07 lb]	SILVER
CPI-240-25-TSA-B112	25mm	245.2	291.2	0.49 kg	BLUE

EXTEND-ARM SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

Features:

- Mounts swivel ball accessories to Ø40mm/1.50" round tube
- 50.8 [2.00] linear extension allows for precise adjustment
- Provides 360° of rotational adjustments along (3) axes
- Used to mount venturi, bumpers, round locators, and proximity switches

Specifications:

Maximum Clamp Load:
140 ft-lb [190 Nm]

Material:

Body and Insert:

Machined Aluminum

End:

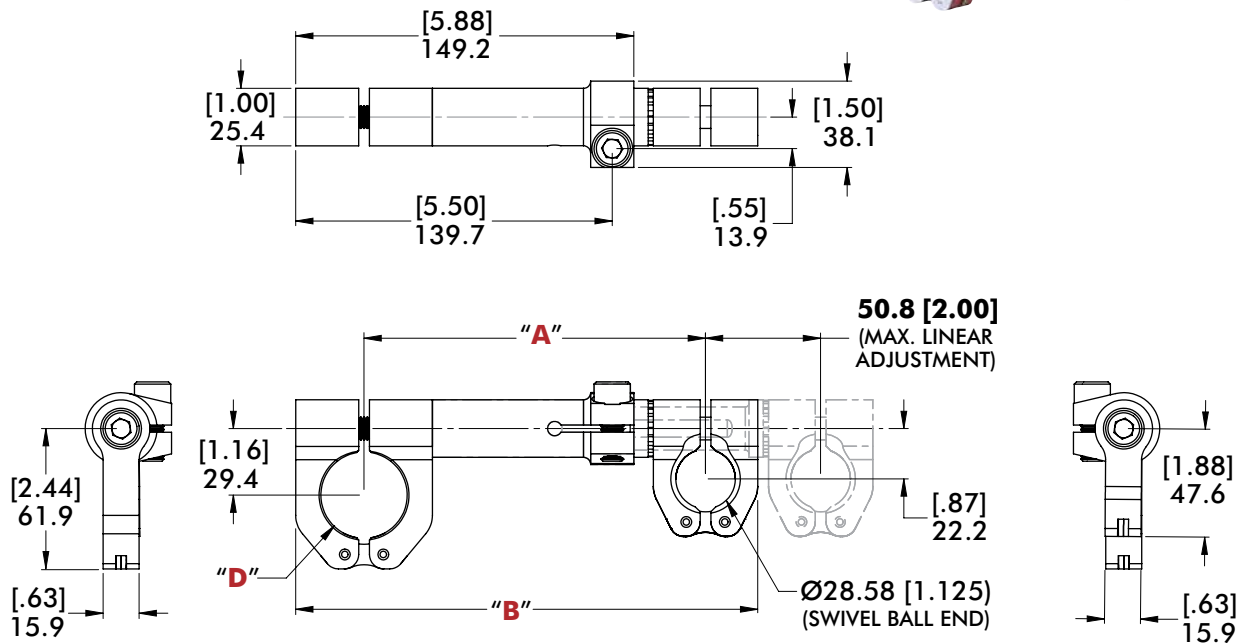
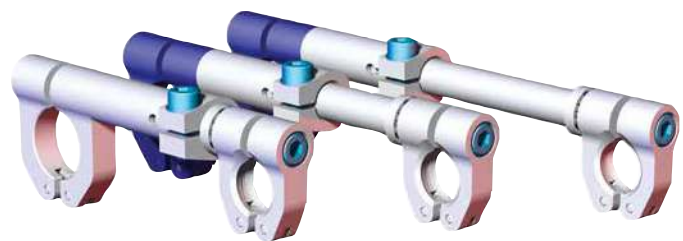
Cast Aluminum



TSA-B112 Ø40mm/1.50" for Ø28.6mm [1.125"] Spherical Swivel Ball



Double-hinge design allows swivel arm to be mounted directly onto boom/tube and slid into position, without having to remove existing components to slide on from boom/tube end.



Model Number	(Ø)"D"	"A"	"B"	Weight	FINISH
CPI-55-150-TSA-B112	1.50"(in)	[5.93]	[8.03]	[1.03 lb]	SILVER
CPI-140-40-TSA-B112	40mm	150.7	203.9	0.47 kg	BLUE
CPI-75-150-TSA-B112	1.50"(in)	[7.93]	[10.03]	[1.10 lb]	SILVER
CPI-190-40-TSA-B112	40mm	201.5	254.7	0.50 kg	BLUE
CPI-95-150-TSA-B112	1.50"(in)	[9.93]	[12.03]	[1.17 lb]	SILVER
CPI-240-40-TSA-B112	40mm	252.3	305.5	0.53 kg	BLUE

MICRO TOOLING SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

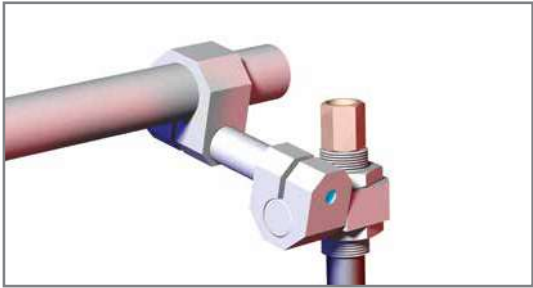
Nominal (Ø) given
See chart on Page 72
for actual (Ø) size

Features:

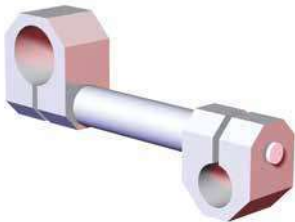
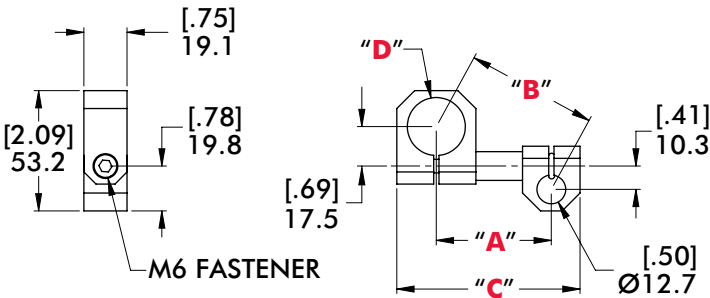
- Mounts micro apple core accessories to Ø20mm/.75" Round tube.
- Provides 360° of rotational adjustments along (3) axes.
- Used to mount venturi, bumpers, round locators, and proximity switches.

Specifications:

Maximum Clamp Load:
120 ft-lb [163 Nm]
Material:
Body and Spacer:
Machined Aluminum



MSA Ø20mm/.75" for Ø12.7mm [.50"] Apple Core (Micro)

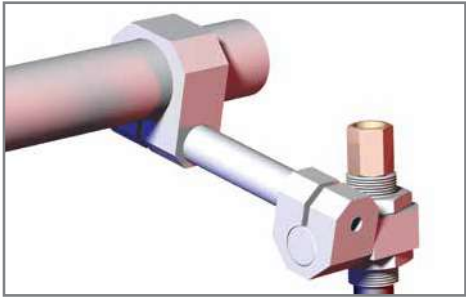


Model Number	(Ø)"D"	"A"	"B"	"C"	Weight
CPI-200-7550-MSA	.75"(in)	[2.00]	[2.28]	[3.19]	[0.16 lb]
CPI-200-20M50-MSA	20mm	50.8	57.9	81.0	0.07kg
CPI-300-7550-MSA	.75"(in)	[3.00]	[3.19]	[4.19]	[0.19 lb]
CPI-300-20M50-MSA	20mm	76.2	81.1	106.4	0.08kg
CPI-400-7550-MSA	.75"(in)	[4.00]	[4.15]	[5.19]	[0.21 lb]
CPI-400-20M50-MSA	20mm	101.7	105.4	131.9	0.09kg
CPI-500-7550-MSA	.75"(in)	[5.00]	[5.12]	[6.19]	[0.23 lb]
CPI-500-20M50-MSA	20mm	127.1	130.1	157.3	0.11kg
CPI-600-7550-MSA	.75"(in)	[6.00]	[6.10]	[7.19]	[0.26 lb]
CPI-600-20M50-MSA	20mm	152.5	155.0	182.7	0.12kg

MICRO TOOLING SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size



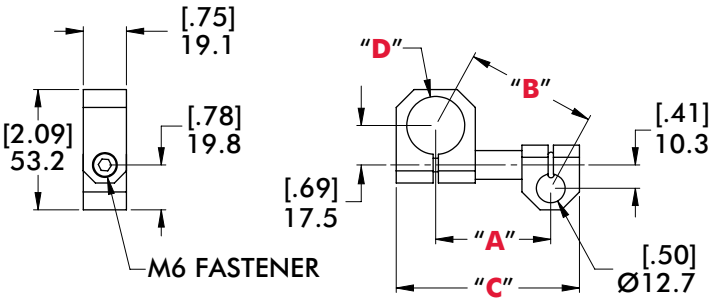
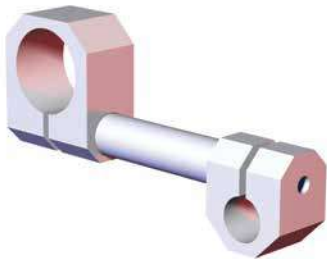
Features:

- Mounts micro apple core accessories to Ø25mm/1.00" Round tube
- Provides 360° of rotational adjustments along (3) axes
- Used to mount venturi, bumpers, round locators, and proximity switches

Specifications:

Maximum Clamp Load:
120 ft-lb [163 Nm]
Material:
Body and Spacer:
Machined Aluminum

MSA Ø25mm/1.00" for Ø12.7mm [.50"] Apple Core (Micro)



Model Number	(Ø)"D"	"A"	"B"	"C"	Weight
CPI-200-1050-MSA	1.00"(in)				
CPI-200-25M50-MSA	25mm	[2.00] 50.7	[2.23] 56.6	[3.06] 77.7	[0.18 lb] 0.08kg
CPI-300-1050-MSA	1.00"(in)				
CPI-300-25M50-MSA	25mm	[3.00] 76.1	[3.16] 80.2	[4.11] 104.4	[0.21 lb] 0.09kg
CPI-300-30B50-MSA	30mm				
CPI-400-1050-MSA	1.00"(in)				
CPI-400-25M50-MSA	25mm	[4.00] 101.6	[4.12] 104.7	[5.08] 129.0	[0.23 lb] 0.10kg
CPI-400-30B50-MSA	30mm				
CPI-500-1050-MSA	1.00"(in)				
CPI-500-25M50-MSA	25mm	[5.00] 127.0	[5.10] 129.5	[6.14] 156.0	[0.25 lb] 0.11kg
CPI-500-30B50-MSA	30mm				
CPI-600-1050-MSA	1.00"(in)				
CPI-600-25M50-MSA	25mm	[6.00] 152.4	[6.08] 154.4	[7.09] 180.0	[0.27 lb] 0.13kg
CPI-600-30B50-MSA	30mm				

Round Tooling | Dimensions | Technical Specifications

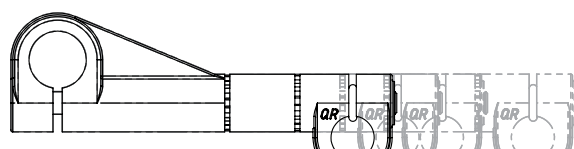


- Mounts apple core accessories to Ø25mm/1.00" round tube
- Provides 360° of rotational adjustments along (3) axes
- Used to mount venturi, bumpers, round locators, and proximity switches

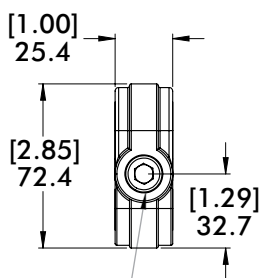
Maximum Clamp Load:
200 ft-lb [271 Nm]

Spacer:

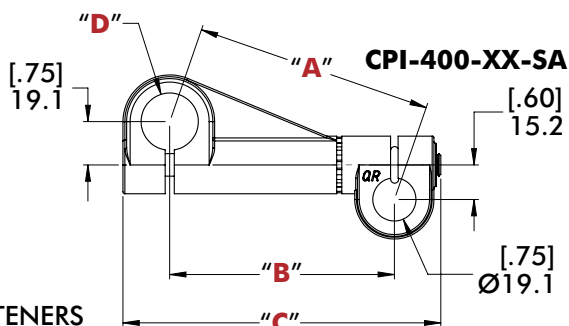
Machined Aluminum



— CPI-700-XX-SA



M10 FASTENERS



DESTACO
a DOVER company

STANDARD SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

Features:

- Mounts apple core accessories to Ø40mm/1.50" round tube
- Provides 360° of rotational adjustments along (3) axes
- Used to mount venturi, bumpers, round locators, and proximity switches

Specifications:

Maximum Clamp Load:

200 ft-lb [271 Nm]

Material:

Body:

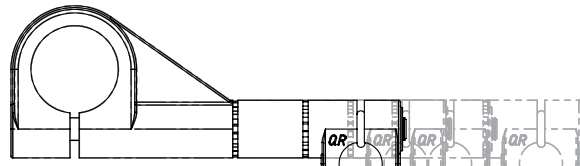
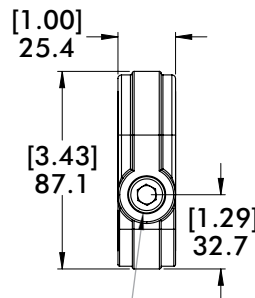
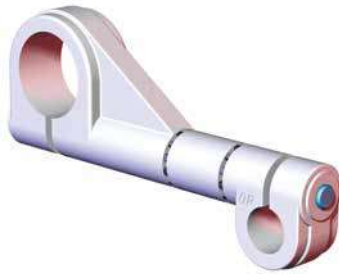
Cast Aluminum

Spacer:

Machined Aluminum



SA Ø40mm/1.50" for Ø19.1mm [.75"] Apple Core

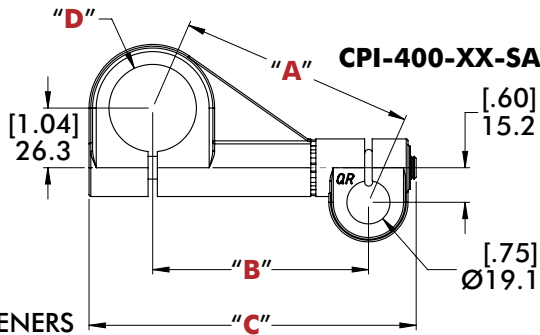


CPI-500-XX-SA

CPI-800-XX-SA

CPI-600-XX-SA

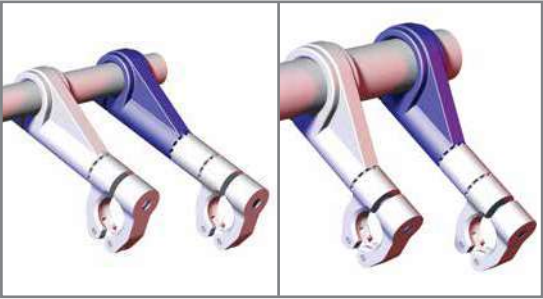
CPI-700-XX-SA



Model Number	(Ø) "D"	"A"	"B"	"C"	Weight	FINISH
CPI-400-15-SA	1.50"(in)	[4.09]	[3.75]	[5.68]	[0.78 lb]	SILVER
CPI-100-40-SA	40mm	103.8	95.2	144.3	0.35 kg	BLUE
CPI-500-15-SA	1.50"(in)	[5.23]	[4.97]	[6.86]	[0.89 lb]	SILVER
CPI-140-40-SA	40mm	132.8	126.1	174.3	0.41 kg	BLUE
CPI-600-15-SA	1.50"(in)	[5.97]	[5.75]	[7.65]	[0.97 lb]	SILVER
CPI-160-40-SA	40mm	151.8	146.0	194.3	0.44 kg	BLUE
CPI-700-15-SA	1.50"(in)	[6.72]	[6.52]	[8.44]	[1.05 lb]	SILVER
CPI-180-40-SA-SA	40mm	170.7	165.5	214.3	0.54 kg	BLUE
CPI-800-15-SA	1.50"(in)	[8.26]	[8.10]	[10.01]	[1.20 lb]	SILVER
CPI-200-40-SA	40mm	209.8	205.6	2.54	0.55 kg	BLUE

STANDARD SWIVEL ARMS

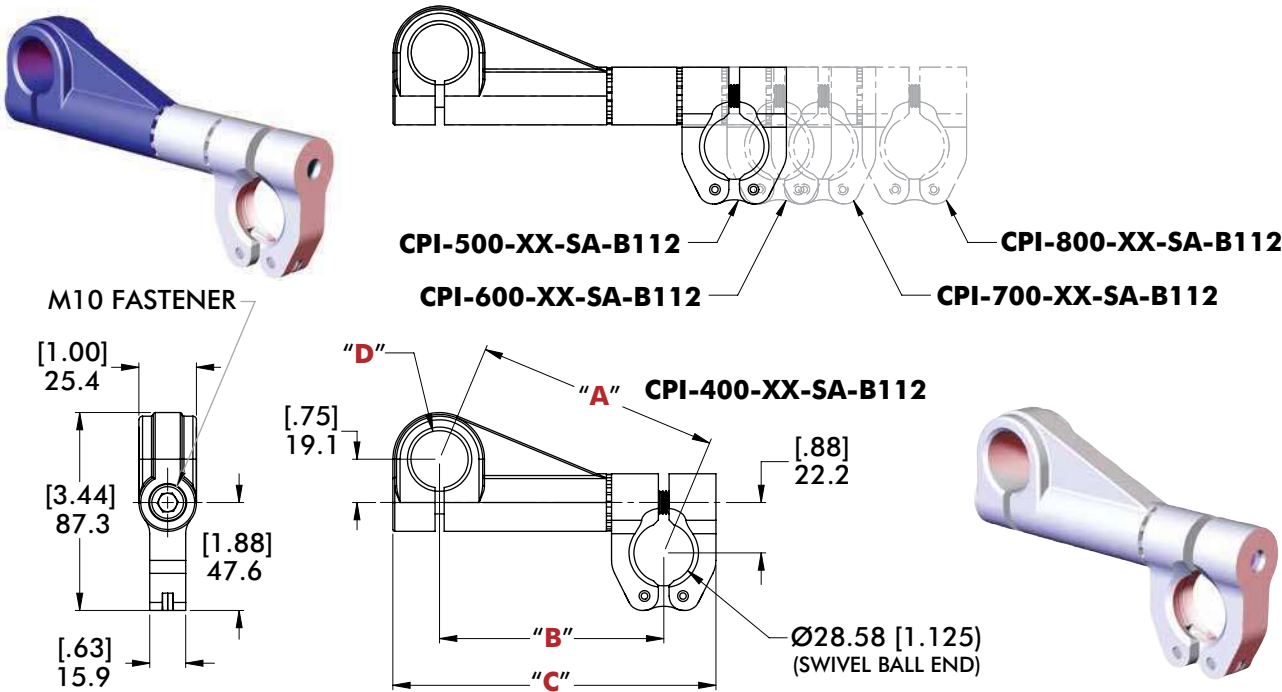
Round Tooling | Dimensions | Technical Specifications



- Features:**
- Mounts swivel ball accessories to round tube
 - Provides 360° of rotational adjustments along (3) axes
 - Used to mount venturi, bumpers, round locators, and proximity switches

Specifications:
Maximum Clamp Load:
200 ft-lb [271 Nm]
Material:
Body:
Cast Aluminum
Spacer:
Machined Aluminum

SA-B112 Ø25mm/1.00" for Ø28.6mm [1.125"] Spherical Swivel Ball

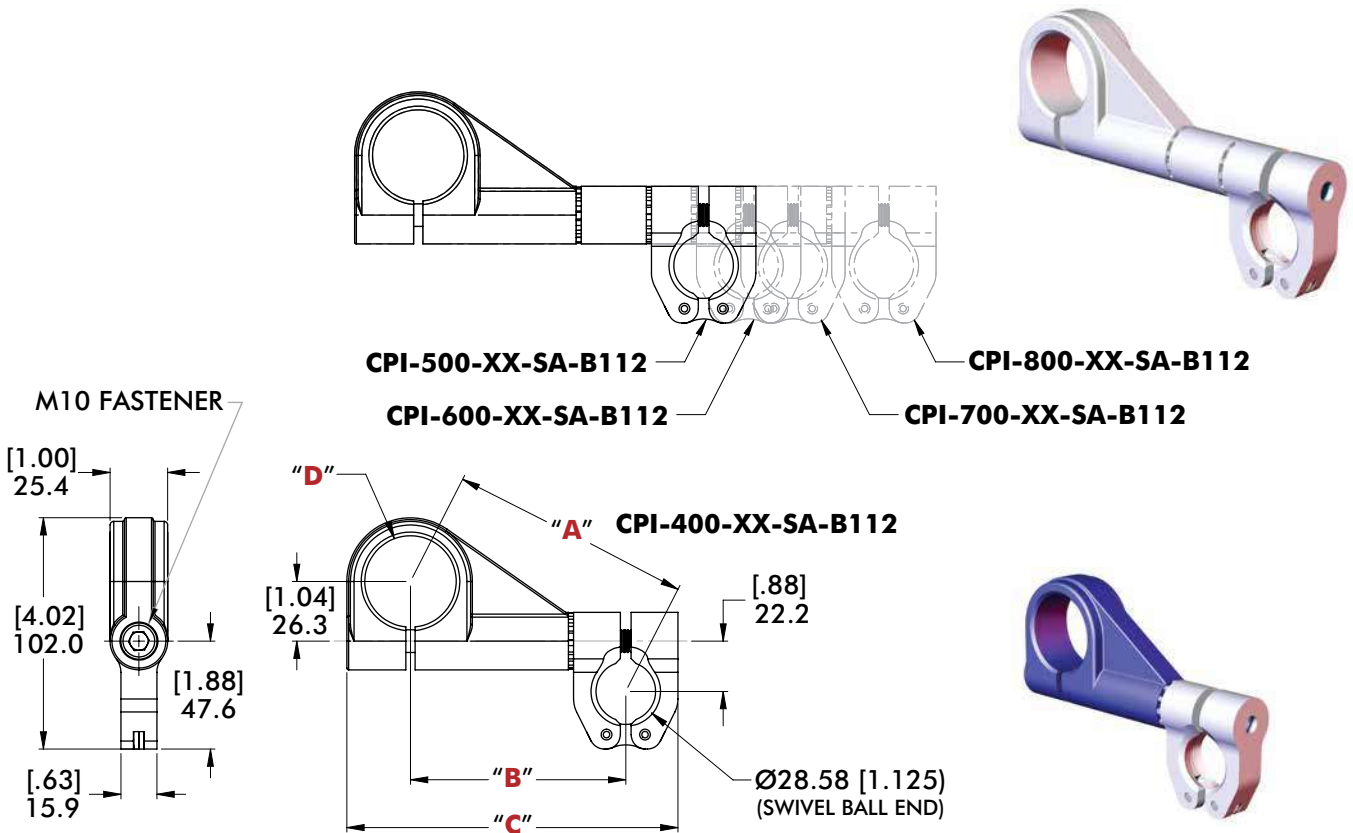


Model Number	(Ø)"D"	"A"	"B"	"C"	Weight	FINISH
CPI-400-1-SA-B112	1.00"(in)	[4.22]	[3.90]	[5.61]	[0.74 lb]	SILVER
CPI-100-25-SA-B112	25mm	107.2	98.9	142.6	0.34 kg	BLUE
CPI-500-1-SA-B112	1.00"(in)	[5.37]	[5.12]	[6.83]	[0.86 lb]	SILVER
CPI-140-25-SA-B112	25mm	136.3	129.9	173.5	0.39 kg	BLUE
CPI-600-1-SA-B112	1.00"(in)	[6.12]	[5.90]	[7.61]	[0.94 lb]	SILVER
CPI-160-25-SA-B112	25mm	155.3	149.7	193.4	0.43 kg	BLUE
CPI-700-1-SA-B112	1.00"(in)	[6.86]	[6.67]	[8.38]	[1.02 lb]	SILVER
CPI-180-25-SA-B112	25mm	174.3	169.3	212.9	0.46 kg	BLUE
CPI-800-1-SA-B112	1.00"(in)	[8.40]	[8.25]	[9.96]	[1.17 lb]	SILVER
CPI-200-25-SA-B112	25mm	213.5	209.4	253.0	0.53 kg	BLUE

STANDARD SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

SA-B112 Ø40mm/1.50" for Ø28.6mm [1.125"] Spherical Swivel Ball



Model Number	(Ø)"D"	"A"	"B"	"C"	Weight	FINISH
CPI-400-15-SA-B112	1.50"(in)	[4.20]	[3.74]	[5.75]	[0.82 lb]	SILVER
CPI-100-40-SA-B112	40mm	106.7	95.0	146.1	0.37 kg	BLUE
CPI-500-15-SA-B112	1.50"(in)	[5.32]	[4.96]	[6.97]	[0.94 lb]	SILVER
CPI-140-40-SA-B112	40mm	135.0	126.0	177.1	0.42 kg	BLUE
CPI-600-15-SA-B112	1.50"(in)	[6.05]	[5.74]	[7.75]	[1.02 lb]	SILVER
CPI-160-40-SA-B112	40mm	153.7	145.8	196.9	0.46 kg	BLUE
CPI-700-15-SA-B112	1.50"(in)	[6.78]	[6.51]	[8.52]	[1.09 lb]	SILVER
CPI-180-40-SA-B112	40mm	172.3	165.4	216.5	0.50 kg	BLUE
CPI-800-15-SA-B112	1.50"(in)	[8.31]	[8.09]	[10.10]	[1.25 lb]	SILVER
CPI-200-40-SA-B112	40mm	211.1	205.5	256.6	0.56 kg	BLUE

STANDARD SWIVEL ARMS

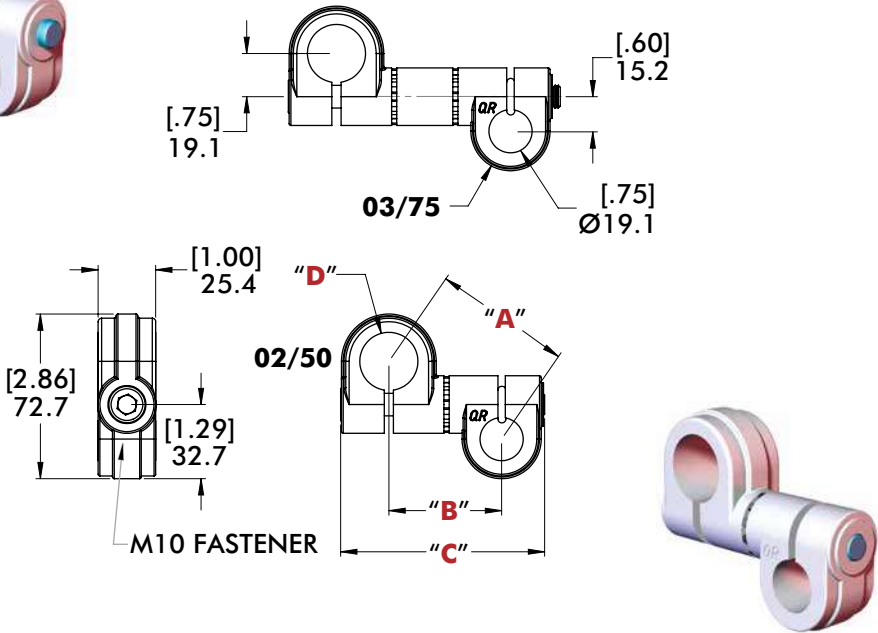
Round Tooling | Dimensions | Technical Specifications



- Features:**
- Mounts apple core accessories to Ø25mm/1.00" round tube
 - Provides 360° of rotational adjustments along (3) axes
 - Used to mount venturi, bumpers, round locators, and proximity switches

Specifications:
Maximum Clamp Load:
200 ft-lb [271 Nm]
Material:
Body:
Cast Aluminum
Spacer:
Machined Aluminum

SAxx Single-Bolt Ø25mm/1.00" for Ø19.1mm [.75"] Apple Core

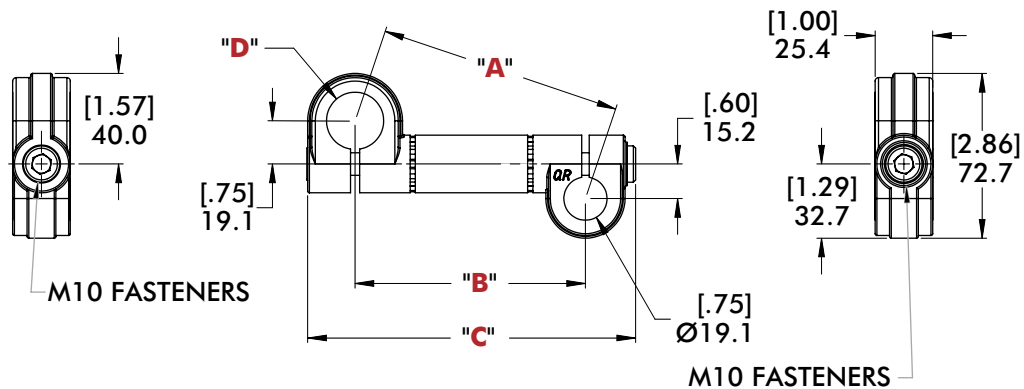


Model Number	(Ø)"D"	"A"	"B"	"C"	Weight	FINISH
CPI-SA10-100-075-02	1.00"(in)	[2.38]	[1.96]	[3.54]	[0.46 lb]	SILVER
CPI-SA25-25-19-50	25mm	60.4	49.8	90.0	0.21 kg	BLUE
CPI-SA10-100-075-03	1.00"(in)	[3.31]	[3.02]	[4.72]	[0.57 lb]	SILVER
CPI-SA25-25-19-75	25mm	84.1	76.8	120.0	0.26 kg	BLUE

STANDARD SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

EDxx Double-Bolt Ø25mm/1.00" for Ø19.1mm [.75"] Apple Core



Model Number	(Ø)"D"	"A"	"B"	"C"	Weight	FINISH
CPI-ED10-100-075-04	1.00"(in)	[4.27] 108.4	[4.05] 102.9	[5.74] 145.9	[0.65 lb] 0.29 kg	SILVER
CPI-ED25-25-19-100	25mm	[4.22] 107.2	[4.00] 101.6	[5.69] 144.6		BLUE
CPI-ED10-100-075-05	1.00"(in)	[5.23] 132.8	[5.05] 128.3	[6.74] 171.3	[0.71 lb] 0.32 kg	SILVER
CPI-ED10-100-075-06	1.00"(in)	[6.20] 157.4	[6.05] 153.7	[7.74] 196.7	[0.78 lb] 0.36 kg	SILVER
CPI-ED25-25-19-150	25mm	[6.13] 155.7	[5.98] 151.9	[7.67] 194.2		BLUE
CPI-ED10-100-075-07	1.00"(in)	[7.18] 182.3	[7.05] 179.1	[8.74] 222.1	[0.85 lb] 0.39 kg	SILVER
CPI-ED10-100-075-08	1.00"(in)	[8.16] 207.3	[8.05] 204.5	[9.74] 247.5	[0.92 lb] 0.42 kg	SILVER
CPI-ED25-25-19-200	25mm	[8.06] 204.8	[7.95] 201.9	[9.64] 244.9		BLUE
CPI-ED10-100-075-09	1.00"(in)	[9.15] 232.4	[9.05] 229.9	[10.74] 272.9	[0.99 lb] 0.45 kg	SILVER
CPI-ED10-100-075-10	1.00"(in)	[10.14] 257.6	[10.05] 255.3	[11.74] 298.3	[1.06 lb] 0.48 kg	SILVER
CPI-ED25-25-19-250	25mm	[10.01] 254.3	[9.92] 252.0	[11.61] 295.0		BLUE
CPI-ED10-100-075-11	1.00"(in)	[11.13] 282.7	[11.05] 280.7	[12.74] 323.7	[1.13 lb] 0.51 kg	SILVER
CPI-ED10-100-075-12	1.00"(in)	[12.13] 308.0	[12.05] 306.1	[13.74] 349.0	[1.20 lb] 0.54 kg	SILVER
CPI-ED25-25-19-300	25mm	[11.97] 303.9	[11.89] 302.0	[13.58] 345.0		BLUE
CPI-ED10-100-075-13	1.00"(in)	[13.12] 338.2	[13.05] 331.5	[14.74] 374.5	[1.27 lb] 0.58 kg	SILVER
CPI-ED10-100-075-14	1.00"(in)	[14.11] 358.5	[14.05] 356.9	[15.74] 399.9	[1.34 lb] 0.61 kg	SILVER
CPI-ED25-25-19-350	25mm	[13.92] 353.4	[13.85] 351.8	[15.54] 394.8		BLUE
CPI-ED10-100-075-15	1.00"(in)	[15.11] 383.8	[15.05] 382.3	[16.74] 425.3	[1.41 lb] 0.64 kg	SILVER
CPI-ED10-100-075-16	1.00"(in)	[16.11] 409.1	[16.05] 407.7	[17.74] 450.7	[1.48 lb] 0.67 kg	SILVER
CPI-ED25-25-19-400	25mm	[15.88] 403.3	[15.82] 401.8	[17.51] 444.9		BLUE

STANDARD SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications



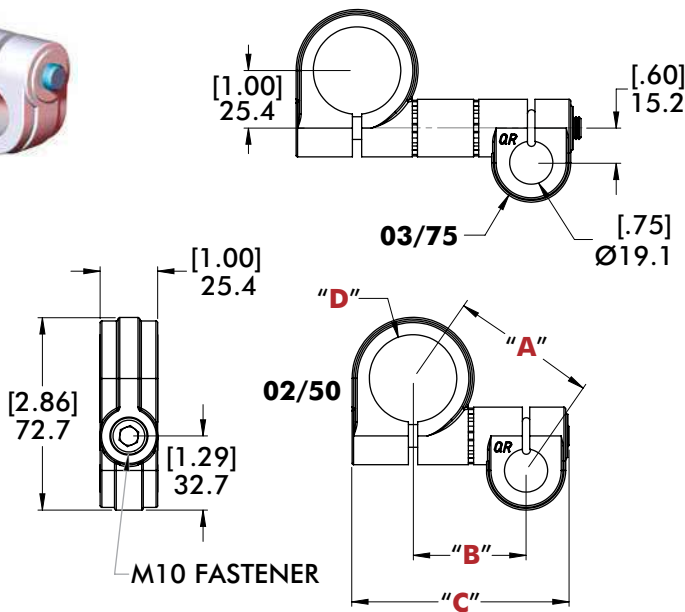
- Features:
- Mounts apple core accessories to Ø40mm/1.50" round tube
 - Provides 360° of rotational adjustments along (3) axes
 - Used to mount venturi, bumpers, round locators, and proximity switches

Specifications:

Maximum Clamp Load:
200 ft-lb [271 Nm]

Material:
Body:
Cast Aluminum
Spacer:
Machined Aluminum

SAxx Single-Bolt Ø40mm/1.50" for Ø19.1mm [.75"] Apple Core

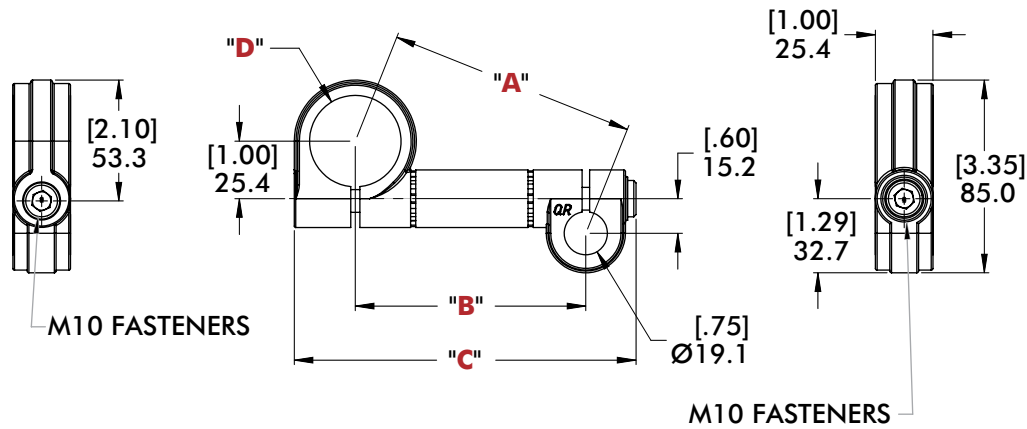


Model Number	(Ø) "D"	"A"	"B"	"C"	Weight	FINISH
CPI-SA10-150-075-02	1.50"(in)	[2.53]	[1.96]	[3.77]	[0.50 lb]	SILVER
CPI-SA25-40-19-50	40mm	64.3	49.8	95.9	0.23 kg	BLUE
CPI-SA10-150-075-03	1.50"(in)	[3.42]	[3.03]	[4.95]	[0.62 lb]	SILVER
CPI-SA25-40-19-75	40mm	87.0	76.9	125.9	0.28 kg	BLUE

STANDARD SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

EDxx Double-Bolt Ø40mm/1.50" for Ø19.1mm [.75"] Apple Core

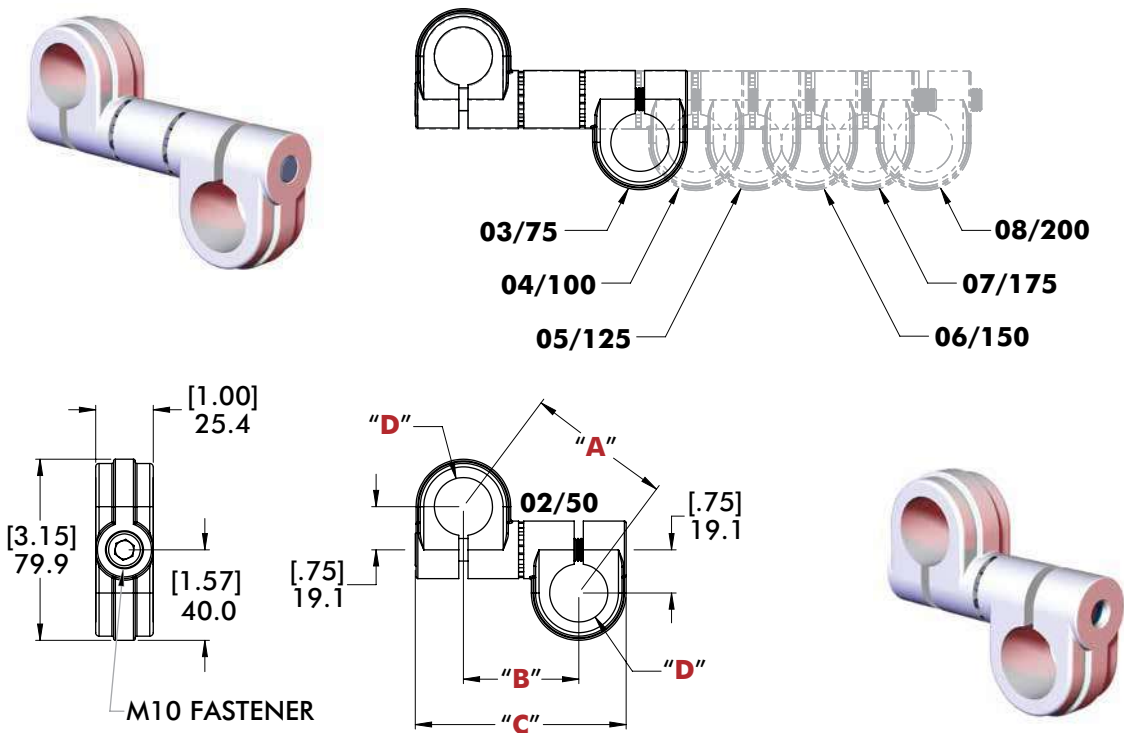


Model Number	(Ø)"D"	"A"	"B"	"C"	Weight	FINISH
CPI-ED10-150-075-04	1.50"(in)	[4.36] 110.7	[4.05] 102.9	[5.98] 152.0	[0.69 lb] 0.31 kg	SILVER
CPI-ED25-40-19-100	40mm	[4.31] 109.5	[4.00] 101.7	[5.93] 150.7		BLUE
CPI-ED10-150-075-05	1.50"(in)	[5.30] 134.6	[5.05] 128.3	[6.98] 177.4	[0.76 lb] 0.34 kg	SILVER
CPI-ED10-150-075-06	1.50"(in)	[6.26] 159.0	[6.05] 153.7	[7.98] 202.8	[0.83 lb] 0.38 kg	SILVER
CPI-ED25-40-19-150	40mm	[6.19] 157.3	[5.98] 152.0	[7.91] 201.0		BLUE
CPI-ED10-150-075-07	1.50"(in)	[7.23] 183.7	[7.05] 179.1	[8.98] 228.2	[0.90 lb] 0.41 kg	SILVER
CPI-ED10-150-075-08	1.50"(in)	[8.21] 208.5	[8.05] 204.5	[9.98] 253.6	[0.97 lb] 0.44 kg	SILVER
CPI-ED25-40-19-200	40mm	[8.11] 206.0	[7.95] 202.0	[9.88] 251.0		BLUE
CPI-ED10-150-075-09	1.50"(in)	[9.19] 233.5	[9.05] 229.9	[10.98] 279.0	[1.03 lb] 0.47 kg	SILVER
CPI-ED10-150-075-10	1.50"(in)	[10.18] 258.5	[10.05] 255.3	[11.98] 304.4	[1.10 lb] 0.50 kg	SILVER
CPI-ED25-40-19-250	40mm	[10.05] 255.3	[9.92] 252.0	[11.85] 308.1		BLUE
CPI-ED10-150-075-11	1.50"(in)	[11.17] 283.7	[11.05] 280.7	[12.98] 329.8	[1.17 lb] 0.53 kg	SILVER
CPI-ED10-150-075-12	1.50"(in)	[12.16] 308.8	[12.05] 306.1	[13.98] 355.2	[1.24 lb] 0.56 kg	SILVER
CPI-ED25-40-19-300	40mm	[12.00] 304.8	[11.89] 302.1	[13.82] 351.1		BLUE
CPI-ED10-150-075-13	1.50"(in)	[13.15] 334.0	[13.05] 331.5	[14.98] 380.6	[1.31 lb] 0.59 kg	SILVER
CPI-ED10-150-075-14	1.50"(in)	[14.14] 359.2	[14.05] 356.9	[15.98] 406.0	[1.38 lb] 0.63 kg	SILVER
CPI-ED25-40-19-350	40mm	[13.94] 354.2	[13.85] 351.9	[15.78] 400.9		BLUE
CPI-ED10-150-075-15	1.50"(in)	[15.14] 384.5	[15.05] 382.3	[16.98] 431.4	[1.45 lb] 0.66 kg	SILVER
CPI-ED10-150-075-16	1.50"(in)	[16.13] 409.8	[16.05] 407.7	[17.98] 456.8	[1.52 lb] 0.69 kg	SILVER
CPI-ED25-40-19-400	40mm	[15.90] 403.9	[15.82] 401.9	[18.00] 450.9		BLUE

TRANSITION SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

SAxx Single-Bolt Ø25mm/1.00" to 25mm/Ø1.00"

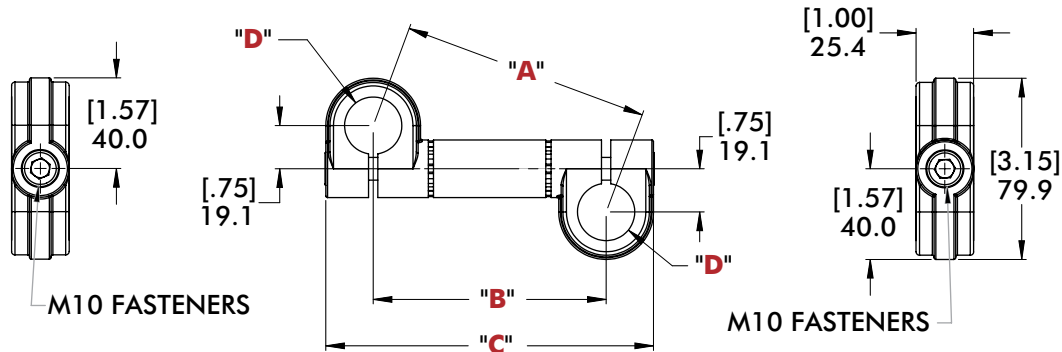


Model Number	(Ø)"D"	"A"	"B"	"C"	Weight	FINISH
CPI-SA10-100-100-02	1.00"(in)	[2.50]	[2.00]	[3.66]	[0.49 lb]	SILVER
CPI-SA25-25-25-50	25mm	63.6	50.9	93.1	0.22 kg	BLUE
CPI-SA10-100-100-03	1.00"(in)	[3.42]	[3.07]	[4.73]	[0.60 lb]	SILVER
CPI-SA25-25-25-75	25mm	86.7	77.9	120.1	0.27 kg	BLUE
CPI-SA10-100-100-04	1.00"(in)	[4.31]	[4.04]	[5.70]	[0.69 lb]	SILVER
CPI-SA25-25-25-100	25mm	109.6	102.7	144.9	0.31 kg	BLUE
CPI-SA10-100-100-05	1.00"(in)	[5.25]	[5.03]	[6.69]	[0.79 lb]	SILVER
CPI-SA25-25-25-125	25mm	133.4	127.9	170.0	0.36 kg	BLUE
CPI-SA10-100-100-06	1.00"(in)	[6.21]	[6.02]	[7.68]	[0.88 lb]	SILVER
CPI-SA25-25-25-150	25mm	157.7	153.0	195.2	0.40 kg	BLUE
CPI-SA10-100-100-07	1.00"(in)	[7.16]	[7.00]	[9.06]	[1.00 lb]	SILVER
CPI-SA25-25-25-175	25mm	181.9	177.9	230.0	0.45 kg	BLUE
CPI-SA10-100-100-08	1.00"(in)	[8.13]	[7.99]	[9.84]	[1.09 lb]	SILVER
CPI-SA25-25-25-200	25mm	206.6	203.0	250.0	0.50 kg	BLUE

TRANSITION SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

EDxx Double-Bolt Ø25mm/1.00" to Ø25mm/1.00"

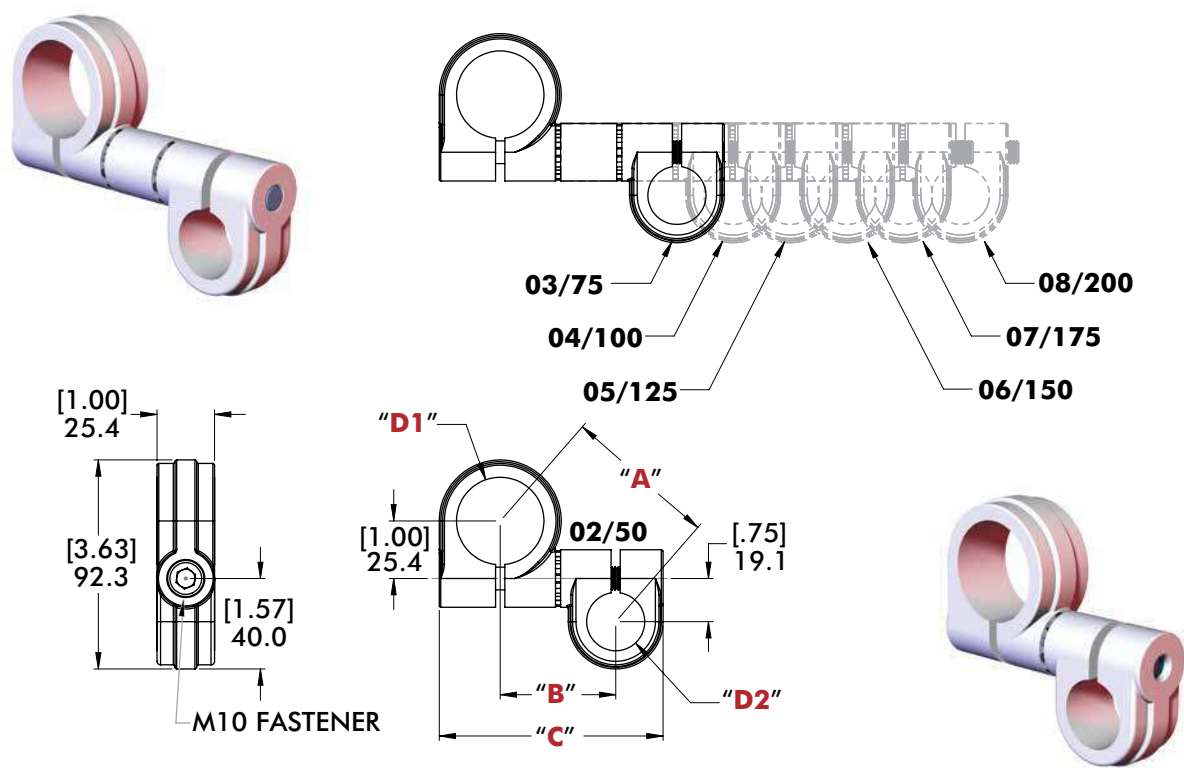


Model Number	(Ø)"D"	"A"	"B"	"C"	Weight	FINISH
CPI-ED10-100-100-04	1.00"(in)	[4.36] 110.7	[4.09] 104.0	[5.74] 145.8	[0.67 lb] 0.30 kg	SILVER
CPI-ED25-25-25-100	25mm	[4.31] 109.6	[4.04] 102.7	[5.69] 144.5		BLUE
CPI-ED10-100-100-05	1.00"(in)	[5.31] 134.9	[5.09] 129.4	[6.74] 171.2	[0.74 lb] 0.34 kg	SILVER
CPI-ED10-100-100-06	1.00"(in)	[6.28] 159.4	[6.09] 154.8	[7.74] 196.6	[0.81 lb] 0.37 kg	SILVER
CPI-ED25-25-25-150	25mm	[6.21] 157.7	[6.02] 153.0	[7.67] 194.8		BLUE
CPI-ED10-100-100-07	1.00"(in)	[7.25] 184.2	[7.09] 180.2	[8.74] 222.0	[0.88 lb] 0.40 kg	SILVER
CPI-ED10-100-100-08	1.00"(in)	[8.23] 209.1	[8.09] 205.6	[9.74] 247.4	[0.95 lb]	SILVER
CPI-ED25-25-25-200	25mm	[8.13] 206.6	[7.99] 203.0	[9.64] 244.9	0.43 kg	BLUE
CPI-ED10-100-100-09	1.00"(in)	[9.22] 234.1	[9.09] 231.0	[10.74] 272.8	[1.02 lb] 0.46 kg	SILVER
CPI-ED10-100-100-10	1.00"(in)	[10.20] 259.2	[10.09] 256.4	[11.74] 298.2	[1.09 lb]	SILVER
CPI-ED25-25-25-250	25mm	[10.08] 255.9	[9.96] 253.1	[11.61] 294.9	0.49 kg	BLUE
CPI-ED10-100-100-11	1.00"(in)	[11.19] 284.4	[11.09] 281.8	[12.74] 323.6	[1.15 lb] 0.52 kg	SILVER
CPI-ED10-100-100-12	1.00"(in)	[12.19] 309.5	[12.09] 307.2	[13.74] 349.0	[1.22 lb]	SILVER
CPI-ED25-25-25-300	25mm	[12.03] 305.5	[11.93] 303.1	[13.58] 344.9	0.56 kg	BLUE
CPI-ED10-100-100-13	1.00"(in)	[13.18] 334.8	[13.09] 332.6	[14.74] 374.4	[1.29 lb] 0.59 kg	SILVER
CPI-ED10-100-100-14	1.00"(in)	[14.17] 360.0	[14.09] 358.0	[15.74] 399.8	[1.36 lb]	SILVER
CPI-ED25-25-25-350	25mm	[13.97] 355.0	[13.89] 352.9	[15.54] 394.7	0.62 kg	BLUE
CPI-ED10-100-100-15	1.00"(in)	[15.17] 385.3	[15.09] 383.4	[16.74] 425.2	[1.43 lb] 0.65 kg	SILVER
CPI-ED10-100-100-16	1.00"(in)	[16.16] 410.6	[16.09] 408.8	[17.74] 450.6	[1.50 lb]	SILVER
CPI-ED25-25-25-400	25mm	[15.93] 404.7	[15.86] 402.9	[17.51] 444.8	0.68 kg	BLUE

TRANSITION SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

SAxx Single-Bolt Ø40mm/1.50" to Ø25mm/1.00"

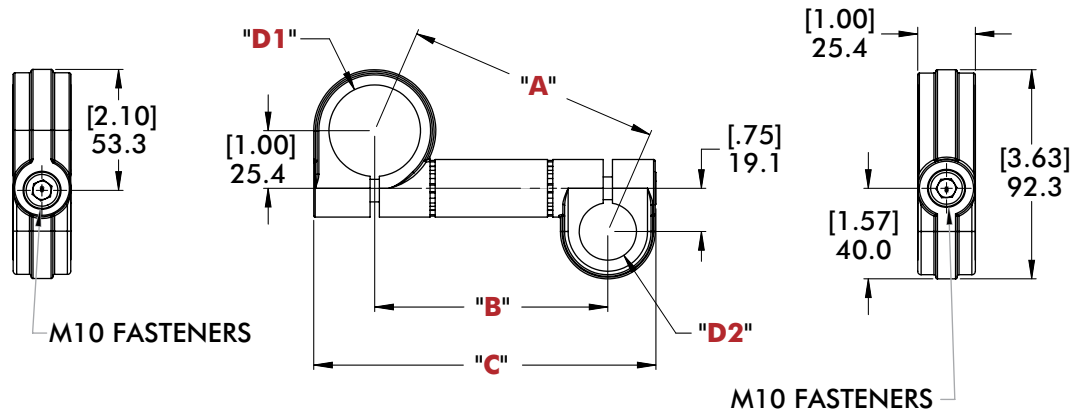


Model Number	(Ø)"D1"	(Ø)"D2"	"A"	"B"	"C"	Weight	FINISH
CPI-SA10-150-100-02	1.50"(in)	1.00"(in)	[2.66]	[2.01]	[3.89]	[0.53 lb]	SILVER
CPI-SA25-40-25-50	40mm	25mm	67.6	51.0	98.8	0.24 kg	BLUE
CPI-SA10-150-100-03	1.50"(in)	1.00"(in)	[3.53]	[3.07]	[4.95]	[0.64 lb]	SILVER
CPI-SA25-40-25-75	40mm	25mm	89.8	78.0	125.7	0.29 kg	BLUE
CPI-SA10-150-100-04	1.50"(in)	1.00"(in)	[4.41]	[4.05]	[5.93]	[0.73 lb]	SILVER
CPI-SA25-40-25-100	40mm	25mm	112.0	102.8	150.6	0.33 kg	BLUE
CPI-SA10-150-100-05	1.50"(in)	1.00"(in)	[5.33]	[5.04]	[6.92]	[0.83 lb]	SILVER
CPI-SA25-40-25-125	40mm	25mm	135.4	127.9	175.8	0.38 kg	BLUE
CPI-SA10-150-100-06	1.50"(in)	1.00"(in)	[6.28]	[6.03]	[7.91]	[0.93 lb]	SILVER
CPI-SA25-40-25-150	40mm	25mm	159.4	153.1	200.9	0.42 kg	BLUE
CPI-SA10-150-100-07	1.50"(in)	1.00"(in)	[7.22]	[7.01]	[8.89]	[1.04 lb]	SILVER
CPI-SA25-40-25-175	40mm	25mm	183.4	178.0	225.8	0.47 kg	BLUE
CPI-SA10-150-100-08	1.50"(in)	1.00"(in)	[8.19]	[8.00]	[9.88]	[1.13 lb]	SILVER
CPI-SA25-40-25-200	40mm	25mm	207.9	203.1	251.0	0.51 kg	BLUE

TRANSITION SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

EDxx Double-Bolt Ø40mm/1.50" to Ø25mm/1.00"

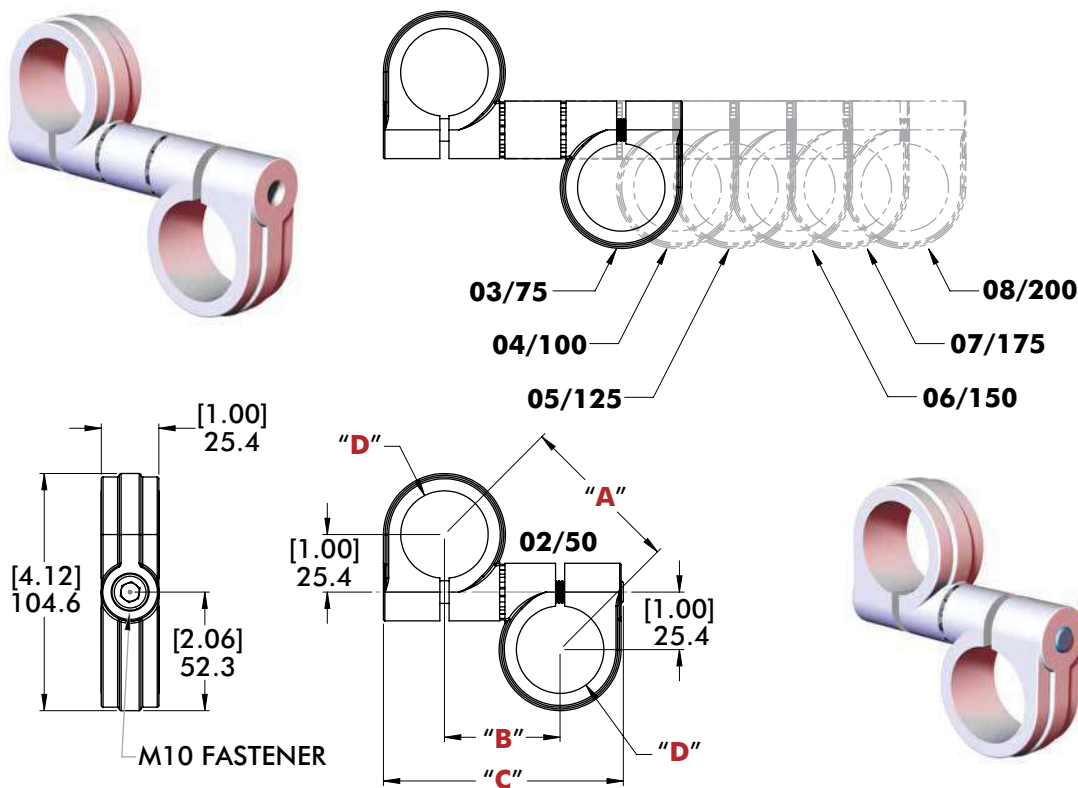


Model Number	(Ø)"D1"	(Ø)"D2"	"A"	"B"	"C"	Weight	FINISH
CPI-ED10-150-100-04	1.50"(in)	1.00"(in)	[4.46] 113.2	[4.10] 104.1	[5.98] 151.9	[0.71 lb] 0.32 kg	SILVER
CPI-ED25-40-25-100	40mm	25mm	[4.41] 112.8	[4.05] 102.8	[5.93] 150.6		BLUE
CPI-ED10-150-100-05	1.50"(in)	1.00"(in)	[5.39] 136.9	[5.10] 129.5	[6.98] 177.3	[0.78 lb] 0.36 kg	SILVER
CPI-ED10-150-100-06	1.50"(in)	1.00"(in)	[6.34] 161.1	[6.10] 154.9	[7.98] 202.7	[0.85 lb] 0.39 kg	SILVER
CPI-ED25-40-25-150	40mm	25mm	[6.28] 159.4	[6.03] 153.1	[7.91] 200.9		BLUE
CPI-ED10-150-100-07	1.50"(in)	1.00"(in)	[7.31] 185.7	[7.10] 180.3	[8.98] 228.1	[0.92 lb] 0.42 kg	SILVER
CPI-ED10-150-100-08	1.50"(in)	1.00"(in)	[8.28] 210.4	[8.10] 205.7	[9.98] 253.5	[0.99 lb] 0.45 kg	SILVER
CPI-ED25-40-25-200	40mm	25mm	[8.19] 207.9	[8.00] 203.1	[9.88] 251.0		BLUE
CPI-ED10-150-100-09	1.50"(in)	1.00"(in)	[9.26] 235.3	[9.10] 231.1	[10.98] 278.9	[1.06 lb] 0.48 kg	SILVER
CPI-ED10-150-100-10	1.50"(in)	1.00"(in)	[10.25] 260.3	[10.10] 256.5	[11.98] 304.3	[1.13 lb] 0.51 kg	SILVER
CPI-ED25-40-25-250	40mm	25mm	[10.12] 257.03	[9.97] 253.2	[11.85] 301.0		BLUE
CPI-ED10-150-100-11	1.50"(in)	1.00"(in)	[11.23] 285.3	[11.10] 281.9	[12.98] 329.7	[1.20 lb] 0.54 kg	SILVER
CPI-ED10-150-100-12	1.50"(in)	1.00"(in)	[12.22] 310.5	[12.10] 307.3	[13.98] 355.1	[1.27 lb] 0.57 kg	SILVER
CPI-ED25-40-25-300	40mm	25mm	[12.06] 306.4	[11.94] 303.2	[13.82] 351.03		BLUE
CPI-ED10-150-100-13	1.50"(in)	1.00"(in)	[13.21] 335.6	[13.10] 332.7	[14.98] 380.5	[1.34 lb] 0.61 kg	SILVER
CPI-ED10-150-100-14	1.50"(in)	1.00"(in)	[14.21] 360.8	[14.10] 358.1	[15.98] 405.9	[1.41 lb] 0.64 kg	SILVER
CPI-ED25-40-25-350	40mm	25mm	[14.00] 355.8	[13.90] 353.0	[15.78] 400.8		BLUE
CPI-ED10-150-100-15	1.50"(in)	1.00"(in)	[15.20] 386.0	[15.10] 383.5	[16.98] 431.3	[1.47 lb] 0.67 kg	SILVER
CPI-ED10-150-100-16	1.50"(in)	1.00"(in)	[16.19] 411.3	[16.10] 408.9	[17.98] 456.7	[1.54 lb] 0.70 kg	SILVER
CPI-ED25-40-25-400	40mm	25mm	[15.96] 405.5	[15.87] 403.0	[17.75] 450.9		BLUE

TRANSITION SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

SAxx Single-Bolt Ø40mm/1.50" to Ø40mm/1.50"

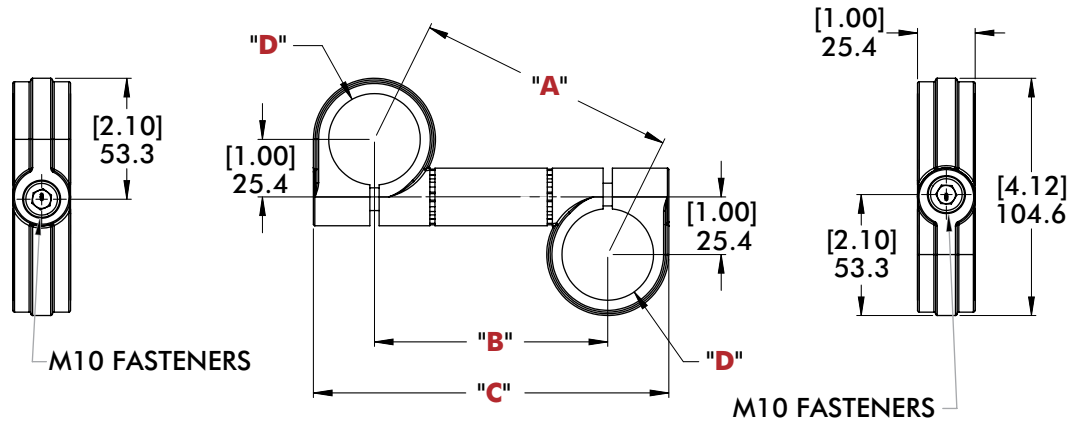


Model Number	(Ø)"D"	"A"	"B"	"C"	Weight	FINISH
CPI-SA10-150-150-02	1.50"(in)	[2.84]	[2.01]	[4.17]	[0.59 lb]	SILVER
CPI-SA25-40-40-50	40mm	72.0	51.1	105.9	0.27 kg	BLUE
CPI-SA10-150-150-03	1.50"(in)	[3.67]	[3.07]	[5.19]	[0.69 lb]	SILVER
CPI-SA25-40-40-75	40mm	93.2	78.1	131.9	0.31 kg	BLUE
CPI-SA10-150-150-04	1.50"(in)	[4.52]	[4.05]	[6.17]	[0.79 lb]	SILVER
CPI-SA25-40-40-100	40mm	114.7	102.9	156.7	0.36 kg	BLUE
CPI-SA10-150-150-05	1.50"(in)	[5.42]	[5.04]	[7.16]	[0.88 lb]	SILVER
CPI-SA25-40-40-125	40mm	137.7	128.0	181.9	0.40 kg	BLUE
CPI-SA10-150-150-06	1.50"(in)	[6.35]	[6.03]	[8.15]	[0.97 lb]	SILVER
CPI-SA25-40-40-150	40mm	161.4	153.2	207.0	0.44 kg	BLUE
CPI-SA10-150-150-07	1.50"(in)	[7.29]	[7.01]	[9.13]	[1.09 lb]	SILVER
CPI-SA25-40-40-175	40mm	185.2	178.1	231.9	0.49 kg	BLUE
CPI-SA10-150-150-08	1.50"(in)	[8.25]	[8.00]	[10.12]	[0.54 lb]	SILVER
CPI-SA25-40-40-200	40mm	209.5	203.2	257.0	1.18 kg	BLUE

TRANSITION SWIVEL ARMS

Round Tooling | Dimensions | Technical Specifications

EDxx Double-Bolt Ø40mm/1.50" to Ø40mm/1.50"

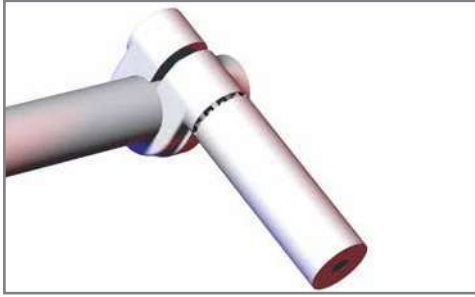


Model Number	(Ø)"D"	"A"	"B"	"C"	Weight	FINISH
CPI-ED10-150-150-04	1.50"(in)	[4.56] 115.9	[4.10] 104.1	[6.22] 158.0	[0.76 lb] 0.34 kg	SILVER
CPI-ED25-40-40-100	40mm	[4.52] 114.7	[4.05] 102.9	[6.17] 156.7		BLUE
CPI-ED10-150-150-06	1.50"(in)	[6.42] 163.1	[6.10] 154.9	[8.22] 208.8	[0.90 lb] 0.41 kg	SILVER
CPI-ED25-40-40-150	40mm	[6.35] 161.4	[6.03] 153.2	[8.15] 207.0		BLUE
CPI-ED10-150-150-08	1.50"(in)	[8.34] 211.9	[8.10] 205.7	[10.22] 259.6	[1.03 lb] 0.47 kg	SILVER
CPI-ED25-40-40-200	40mm	[8.25] 209.5	[8.00] 203.2	[10.12] 257.0		BLUE
CPI-ED10-150-150-10	1.50"(in)	[10.30] 261.5	[10.10] 256.4	[12.22] 310.4	[1.17 lb] 0.53 kg	SILVER
CPI-ED25-40-40-250	40mm	[10.17] 258.3	[9.97] 253.2	[12.09] 307.1		BLUE
CPI-ED10-150-150-12	1.50"(in)	[12.27] 311.5	[12.10] 307.3	[14.22] 361.2	[1.31 lb] 0.59 kg	SILVER
CPI-ED25-40-40-300	40mm	[12.11] 307.5	[11.94] 303.3	[14.06] 357.1		BLUE
CPI-ED10-150-150-14	1.50"(in)	[14.24] 361.7	[14.10] 358.1	[16.22] 411.98	[1.45 lb] 0.66 kg	SILVER
CPI-ED25-40-40-350	40mm	[14.03] 356.7	[13.90] 353.1	[16.02] 406.9		BLUE
CPI-ED10-150-150-16	1.50"(in)	[16.22] 412.1	[16.10] 408.9	[18.22] 462.7	[1.59 lb] 0.72 kg	SILVER
CPI-ED25-40-40-400	40mm	[16.00] 406.3	[15.87] 403.1	[18.00] 457.0		BLUE

SINGLE END EXTENSIONS

Round Tooling | Dimensions | Technical Specifications

ES Rod End and Mounting Extensions



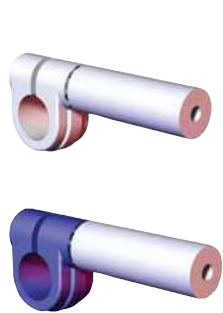
Features:

- Mounts to round tube for extended mounting options
- Provides 360° of rotational adjustments along a single axis

Specifications:

Maximum Clamp Load:
200 ft-lb [271 Nm]
Material:
Body:
Cast Aluminum
Extension:
Machined Aluminum

ES Ø25mm/1.00" Rod End Extensions



"L" = Specify Length from Below

English Lengths:

From **03**(3.00") to **28**(28.00")
in 1.00" Increments

Order Example

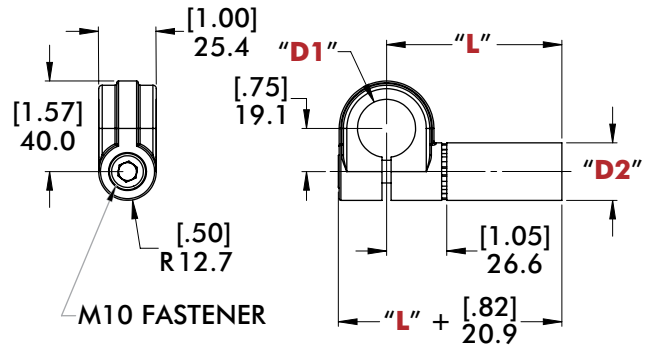
CPI-ES10-100-06 (6.00" Length)

Metric Lengths:

From **50**(50mm) to **400**(400mm)
in 50mm Increments

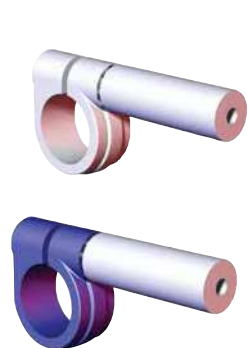
Order Example

CPI-ES25-25-250 (250mm Length)



Model Number	(Ø)"D1"	(Ø)"D2"	Weight (Base + Additional Increments)	FINISH
CPI-ES10-100-"L"	1.00"(in)	1.00"(in)	Base Length "L" 03 = 0.19 kg [0.42 lb] Add .031 kg [.068 lb] per additional increment	SILVER
CPI-ES25-25-"L"	25mm	25mm	Base Length "L" 100 = 0.22 kg [0.49 lb] Add .061 kg [.134 lb] per additional increment	BLUE

ES Ø40mm/1.50" Rod End Extensions



"L" = Specify Length from Below

English Lengths:

From **03**(3.00") to **28**(28.00")
in 1.00" Increments

Order Example

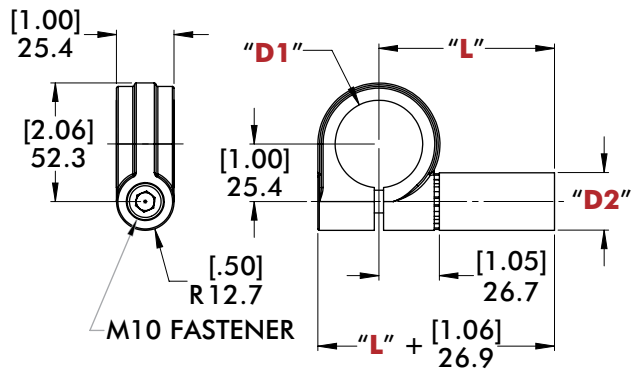
CPI-ES10-150-06 (6.00" Length)

Metric Lengths:

From **50**(50mm) to **400**(400mm)
in 50mm Increments

Order Example

CPI-ES25-40-250 (250mm Length)



Model Number	(Ø)"D1"	(Ø)"D2"	Weight (Base + Additional Increments)	FINISH
CPI-ES10-150-"L"	1.50"(in)	1.00"(in)	Base Length "L" 03 = 0.21 kg [0.46 lb] Add .031 kg [.068 lb] per additional increment	SILVER
CPI-ES25-40-"L"	40mm	25mm	Base Length "L" 100 = 0.23 kg [0.51 lb] Add .061 kg [.134 lb] per additional increment	BLUE

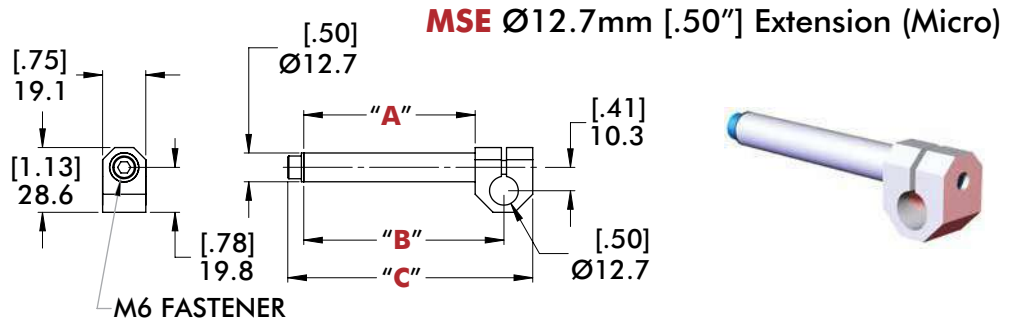
SINGLE END EXTENSIONS

Round Tooling | Dimensions | Technical Specifications

Nominal (Ø) given
See chart on Page 72
for actual (Ø) size



Mounting End
Extensions
CPI-ES10-075-06
(Shown Above)



Model Number	"A"	"B"	"C"	Weight
CPI-MSE-50-50-03	[2.98] 75.6	[3.48] 88.3	[4.25] 108.1	[0.14 lb] 0.06 kg
CPI-MSE-50-50-06	[5.73] 145.5	[6.23] 158.2	[7.00] 177.9	[0.20 lb] 0.09 kg

ES Ø25mm/1.00" Extension for Ø19.1mm [.75"] Apple Core

"L" = Specify Length from Below

English Lengths:

From 03(3.00") to 28(28.00")
in 1.00" Increments

Order Example

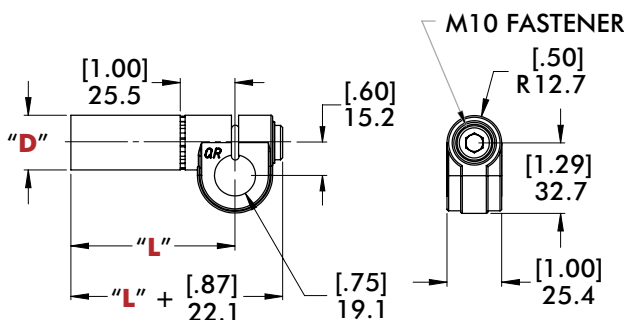
CPI-ES10-075-06 (6.00" Length)

Metric Lengths:

From 50(50mm) to 400(400mm)
in 50mm Increments

Order Example

CPI-ES25-19-250 (250mm Length)



Model Number	(Ø)"D"	Weight (Base + Additional Increments)	FINISH
CPI-ES10-075-"L"	1.00"(in)	Base Length "L" 03 = 0.17 kg [0.38 lb] Add .031 kg [.068 lb] per additional increment	SILVER
CPI-ES25-19-"L"	25mm	Base Length "L" 100 = 0.22 kg [0.49 lb] Add .031 kg [.068 lb] per additional increment	BLUE

ESxx Ø25mm/1.00" Extension for Ø28.6mm [1.125"] Spherical Swivel Ball

"L" = Specify Length from Below

English Lengths:

From 03(3.00") to 18(18.00")
in 1.00" Increments

Order Example

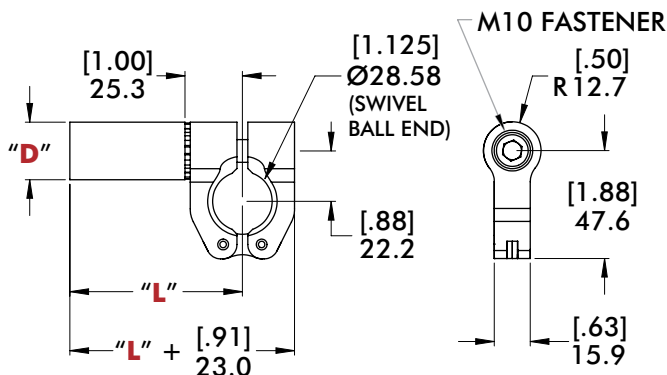
CPI-ES10-B112-06 (6.00" Length)

Metric Lengths

From 50 (50mm) to 400(400mm)
in 25mm Increments

Order Example

CPI-ES25-B112-75 (75mm Length)

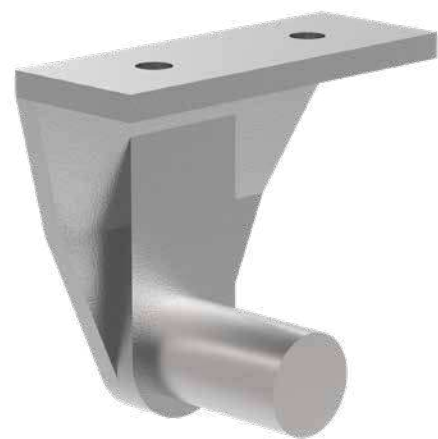


Model Number	(Ø)"D"	Weight (Base + Additional Increments)	FINISH
CPI-ES10-B112-"L"	1.00"(in)	Base Length "L" 03 = 0.23 kg [0.51 lb] Add .031 kg [.068 lb] per additional increment	SILVER
CPI-ES25-B112-"L"	25mm	Base Length "L" 100 = 0.23 kg [0.51 lb] Add .029 kg [.064 lb] per additional increment	BLUE

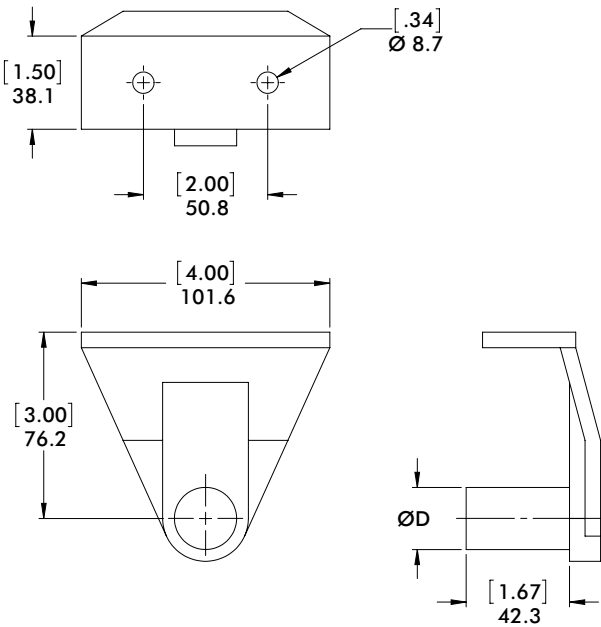
NEST PAD BRACKETS

Round Tooling | Dimensions | Technical Specifications

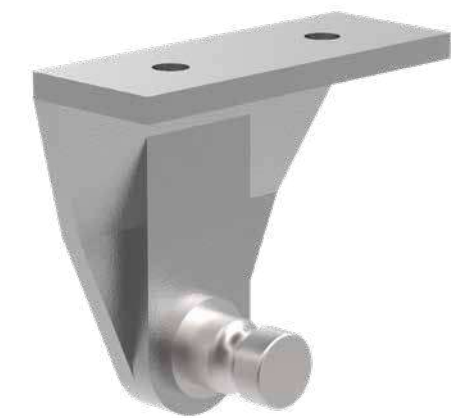
EST



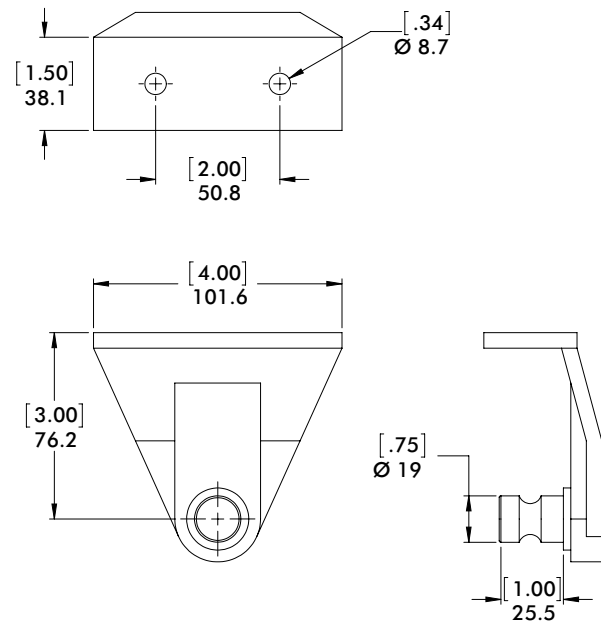
Model Number	ØD	Weight
CPI-EST-00-1E-24	1 in	142 g [5 oz.]
CPI-EST-00-25-410	25mm	142 g [5 oz.]



EST Apple Core Version



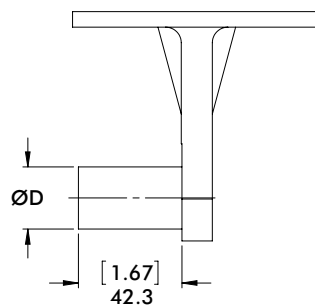
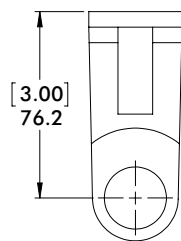
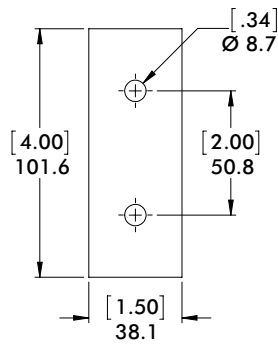
Model Number	Weight
CPI-EST-00-075-24	142 g [5 oz.]
CPI-EST-00-19-410	142 g [5 oz.]



NEST PAD BRACKETS

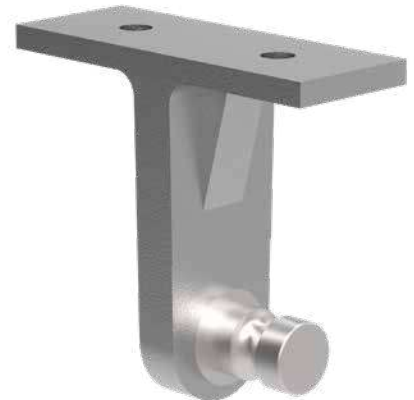
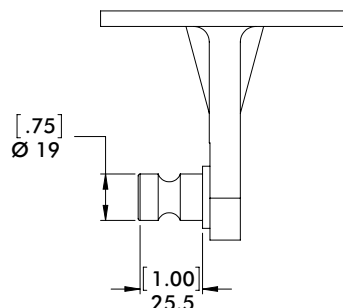
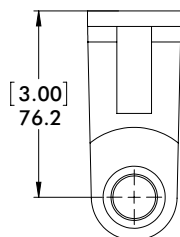
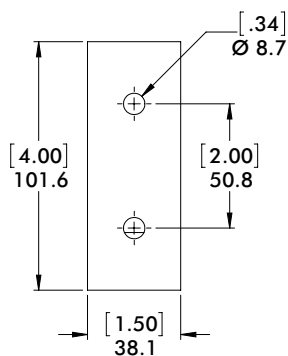
Round Tooling | Dimensions | Technical Specifications

EST 90° Version



Model Number	ØD	Weight
CPI-EST-90-1E-24	1 in	142 g [5 oz.]
CPI-EST-90-25E-410	25mm	142 g [5 oz.]

EST Apple Core 90° Version

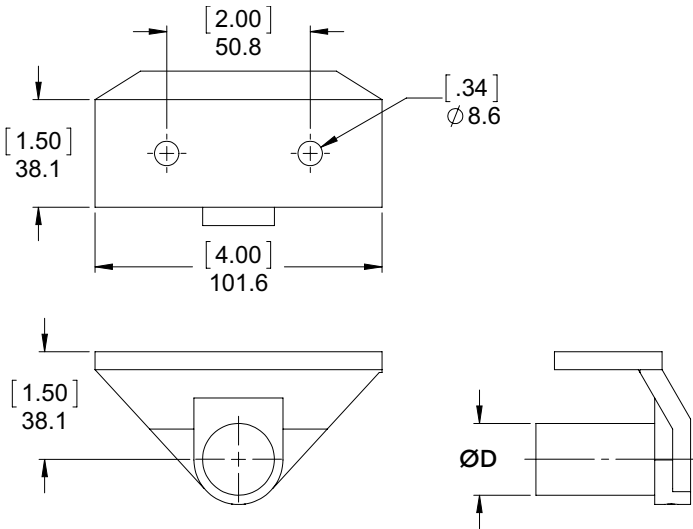
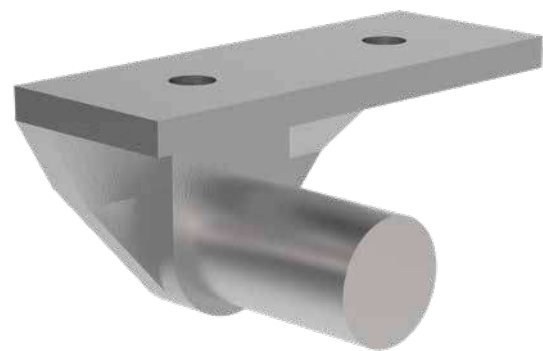


Model Number	Weight
CPI-EST-90-075-24	142 g [5 oz.]
CPI-EST-90-19-410	142 g [5 oz.]

NEST PAD BRACKETS

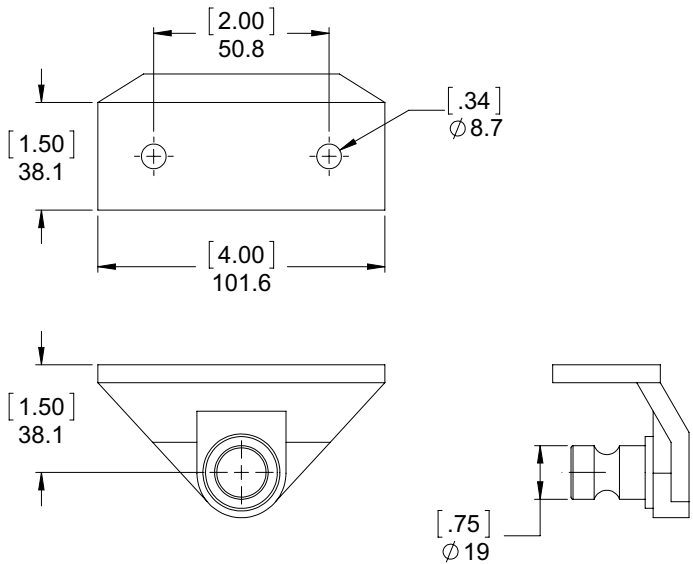
Round Tooling | Dimensions | Technical Specifications

AB Version



Model Number	ØD	Weight
CPI-AB-00-1E-24	1 in	142 g [5 oz.]
CPI-AB-25-410	25mm	142 g [5 oz.]

AB Apple Core Version

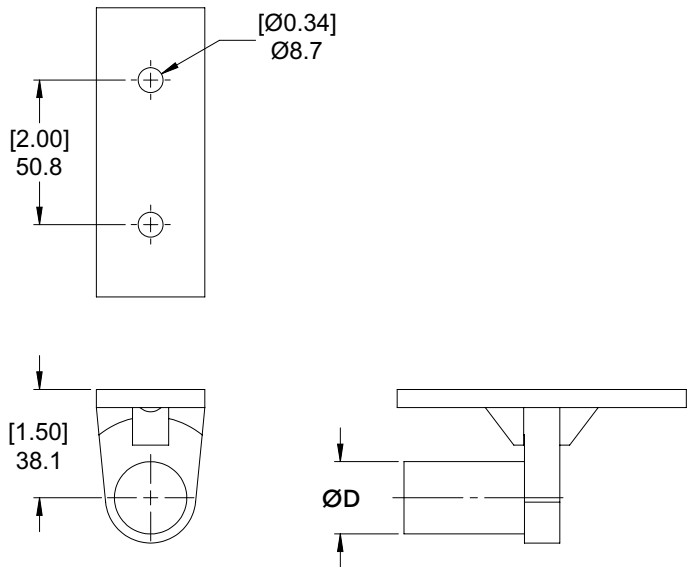


Model Number	Weight
CPI-AB-750-24	142 g [5 oz.]
CPI-AB-19-410	142 g [5 oz.]

NEST PAD BRACKETS

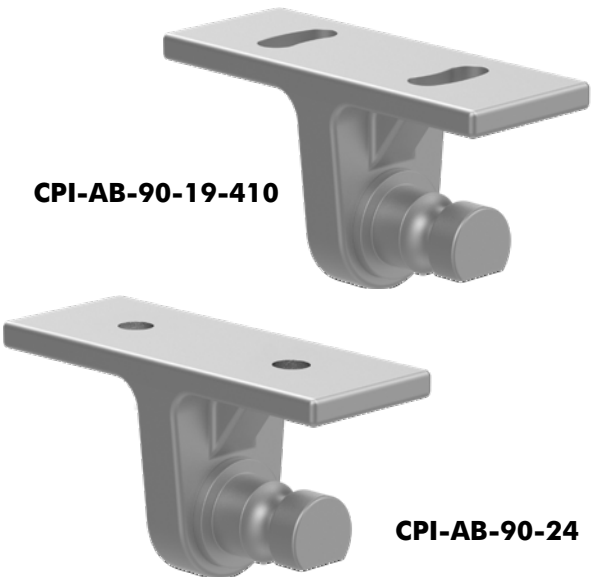
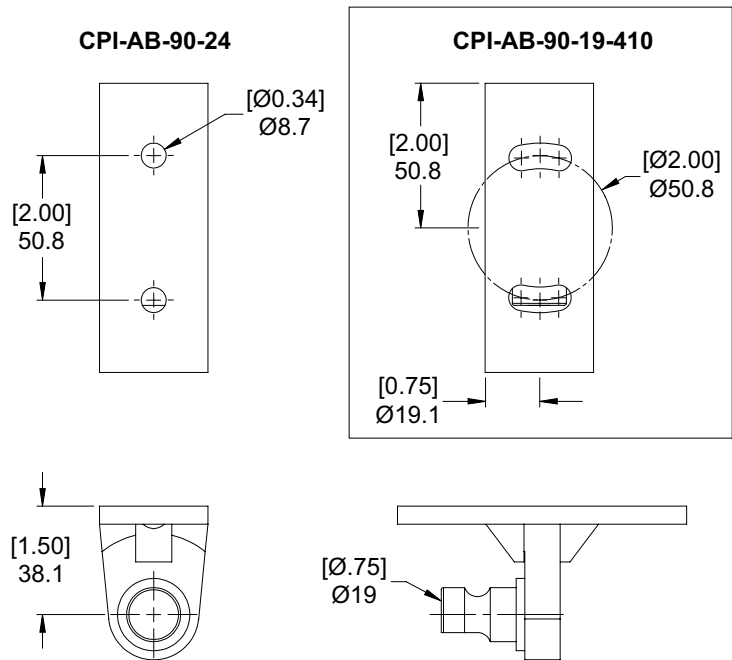
Round Tooling | Dimensions | Technical Specifications

AB 90° Version



Model Number	ØD	Weight
CPI-AB-90-1E-24	1 in	142 g [5 oz.]
CPI-AB-90-25-410	25mm	142 g [5 oz.]

AB Apple Core 90° Version

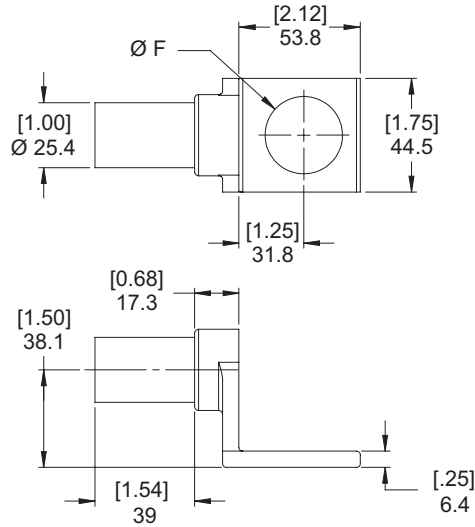
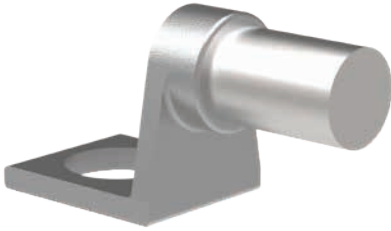


Model Number	Weight
CPI-AB-90-24	142 g [5 oz.]
CPI-AB-90-19-410	142 g [5 oz.]

PROXIMITY SWITCH MOUNT

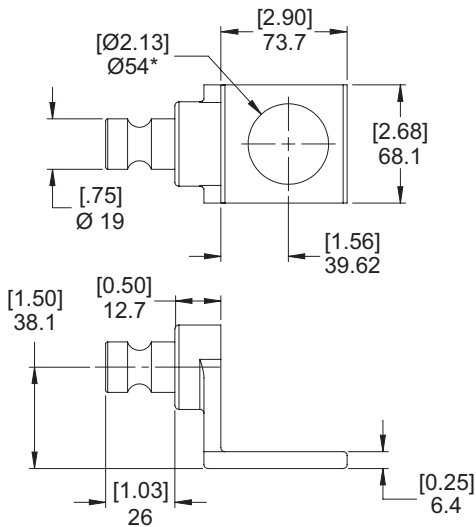
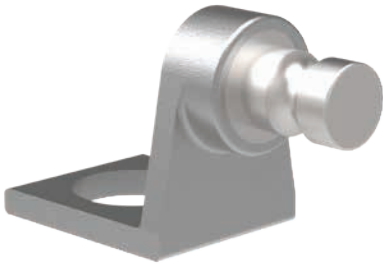
Round Tooling | Dimensions | Technical Specifications

SAP Series with 1" Extension



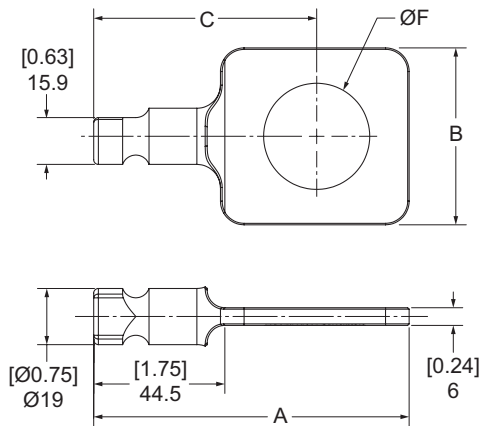
Model Number	(Ø)"F"*	Weight
CPI-SAP-18-1E	[0.71] 18	[0.2 lb] 91 g
CPI-SAP-30-1E	[1.18] 30	[0.2 lb] 91 g

SAP Series with Apple Core



Model Number	Weight
CPI-SAP-54	[0.3 lb] 136 g

BGA Series with Apple Core

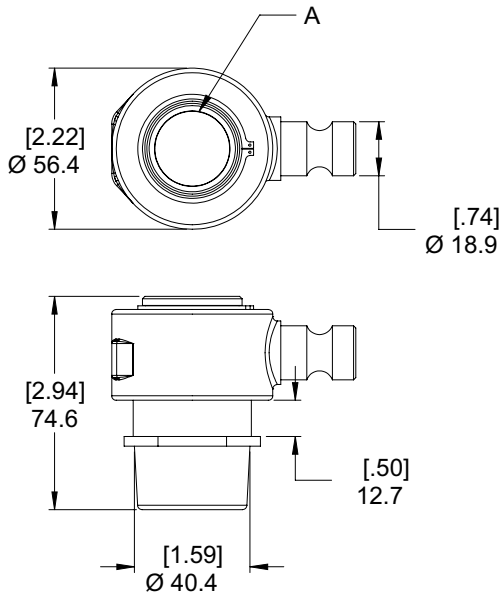


Model Number	A	B	C	(Ø)"F"*	Weight
GT-BGA-750-10M				[0.39] 10	[0.13 lb] 57.5 g
GT-BGA-750-18M	[3.58] 91	[1.57] 40	[2.66] 67.6	[0.71] 18	[0.12 lb] 54.7 g
GT-BGA-750-30M				[1.18] 30	[0.10 lb] 47.2 g
GT-BGA-750-36M				[1.42] 36	[0.16 lb] 73.2 g
GT-BGA-750-42M	[4.21] 107	[2.36] 60	[2.98] 75.6	[1.65] 42	[0.15 lb] 67.3 g
GT-BGA-750-47M	[4.37] 111	[2.68] 68	[3.06] 77.6	[1.85] 47	[0.16 lb] 74.3 g

*Nominal Sensor Diameter

PROXIMITY SWITCH BUMPER

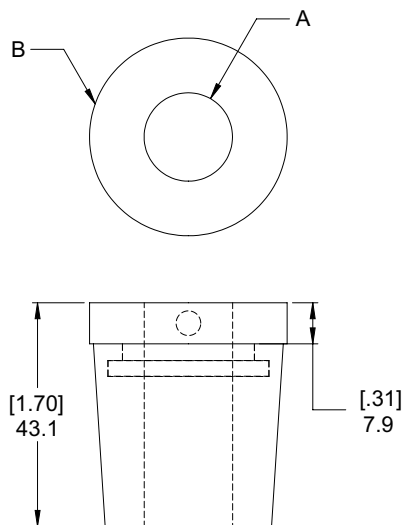
Round Tooling | Dimensions | Technical Specifications



PSM Spring Loaded Bumper



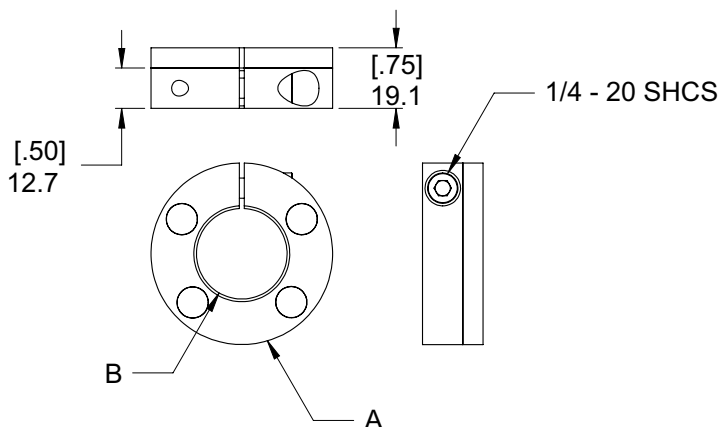
Model Number	($\varnothing$) "A"	Weight
CPI-PSM-18-75	[18] 0.71"	[7 oz.] 198 g
CPI-PSM-30-75	[30] 1.18"	[7 oz.] 198 g



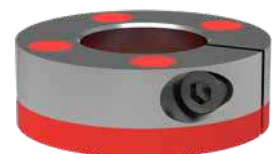
PB Friction Style Bumper



Model Number	($\varnothing$) "A"	($\varnothing$) "B"	Weight
CPI-PB-18-I	[18] 0.71	[38.1] 1.50	[2 oz.] 57 g
CPI-PB-30-I	[30] 1.18	[50.8] 2.00	[3 oz.] 85 g



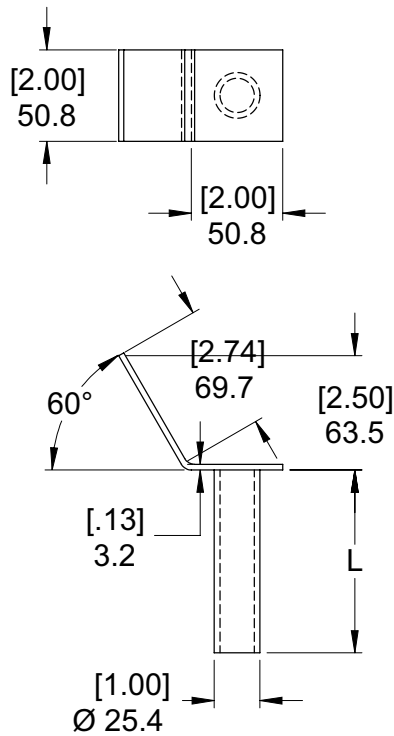
PB Locking Collar Style Bumper



Model Number	($\varnothing$) "A"	($\varnothing$) "B"	Weight
CPI-PB-30M	[57.2] 2.25	[30] 1.18	[3 oz.] 85 g
CPI-PB-36M	[63.5] 2.50	[36] 1.42	[3 oz.] 85 g
CPI-PB-42M	[69.9] 2.75	[42] 1.65	[4 oz.] 113 g
CPI-PB-47M	[76.2] 3.00	[47] 1.85	[5 oz.] 141 g
CPI-PB-54M	[85.9] 3.38	[54] 2.13	[5 oz.] 141 g

NEST PAD GUIDES

Round Tooling | Dimensions | How To Order



CPI - **NPG** - **10** -

Base Model
NPG
Steel Nest
Pad Guides

Length

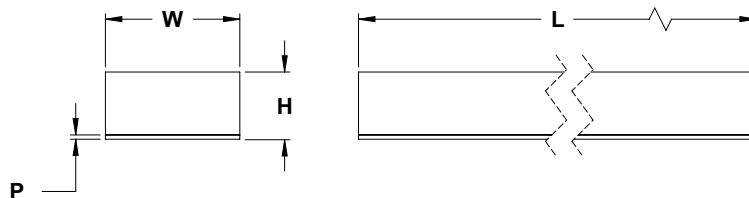
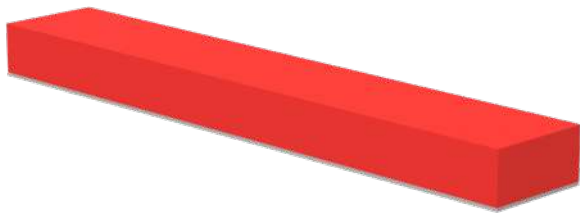
04	4.00"
06	6.00"
08	8.00"
10	10.00"
12	12.00"
14	14.00"



NEST PAD BLOCKS

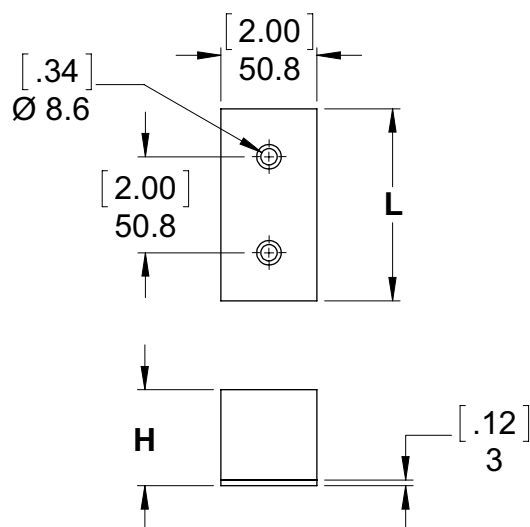
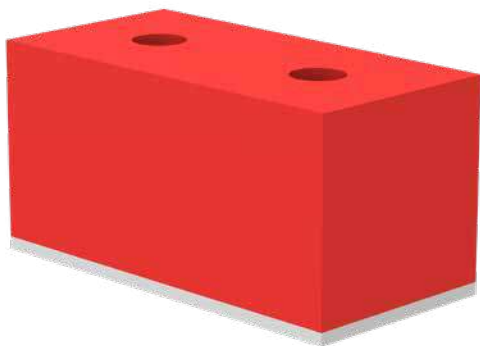
Round Tooling | Dimensions | Technical Specifications

Bar Stock Urethane



Base Model BS	Overall Height H			Backing Plate Height P			Width W		
Bar Stock	1	1.00"	25.4 mm	1/8	0.13"	3.2 mm	1	1.00"	25.4 mm
85 Durometer	2	2.00"	50.8 mm	1/4	0.25"	6.4 mm	2	2.00"	50.8 mm
(Shore A) Urethane	3	3.00"	76.2 mm	3/8	0.38"	9.6 mm	3	3.00"	76.2 mm
	4	4.00"	101.6 mm	1/2	0.50"	12.7 mm	4	4.00"	101.6 mm
	5	5.00"	127 mm	1*	1.00"	25.4 mm			
	6	6.00"	152.4 mm	*Not available for 1" Overall Height.					

Urethane Pads



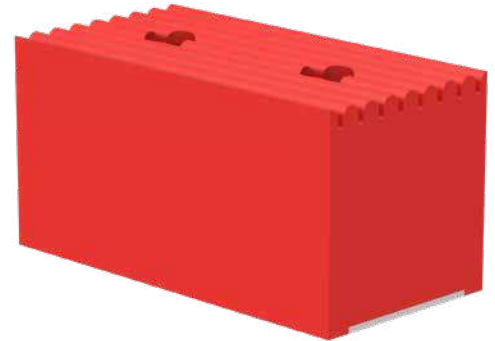
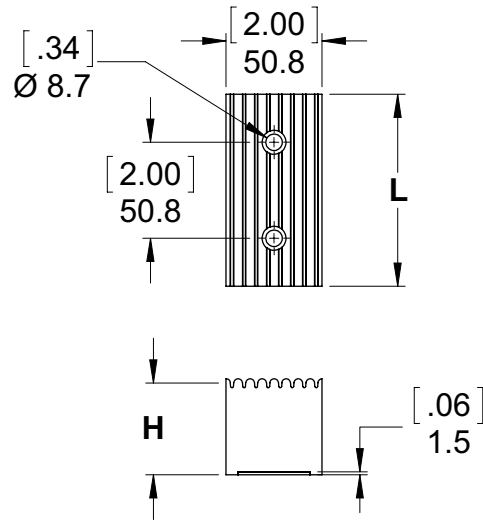
85 Durometer (Shore A) Urethane

Model	"H"	"L"	Weight
CPI-UT-1-4-85	1.00"(in)	4.00"(in)	9oz. [255g]
CPI-UT-2-4-85	2.00"(in)	4.00"(in)	14oz. [397g]
CPI-UT-2-6-85	2.00"(in)	6.00"(in)	19oz. [539g]

NEST PAD BLOCKS

Round Tooling | Dimensions | Technical Specifications

Ribbed Pads Neoprene



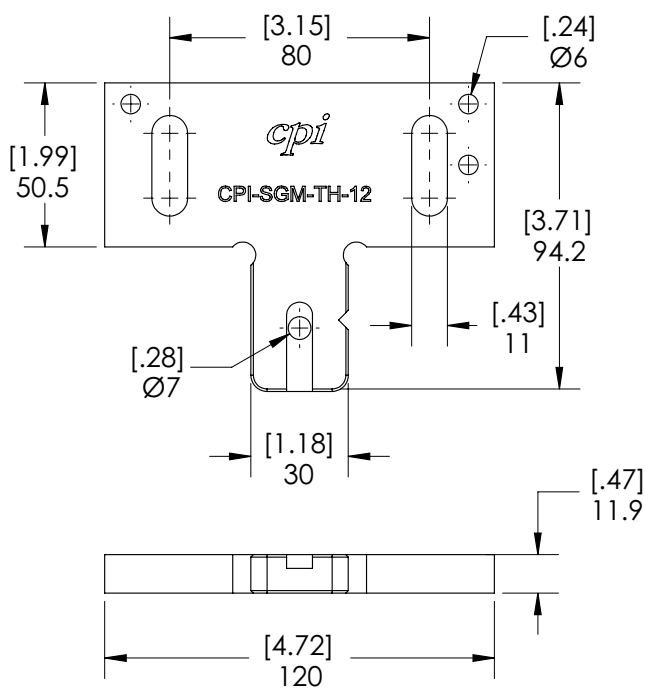
CPI - RT							
Base Model	Overall Height	Length		Durometer			
RT	H	L		(Shore A)			
Ribbed Pads	1/2	0.50"	12.7 mm	4	4.00"	101.6 mm	15 Tan
Neoprene	1	1.00"	25.4 mm	6	6.00"	152.4 mm	30 Teal
	2	2.00"	50.8 mm	8	8.00"	203.2 mm	45 Red
	3	3.00"	76.2 mm	12	12.00"	304.8 mm	60 Black
	4	4.00"	101.6 mm				

PLASTICS - BLUE SLICE

Round Tooling | Dimensions | Technical Specifications



Model Number	Material	Weight
CPI-SGM-TH-12	Steel	604g [1.33 lb]



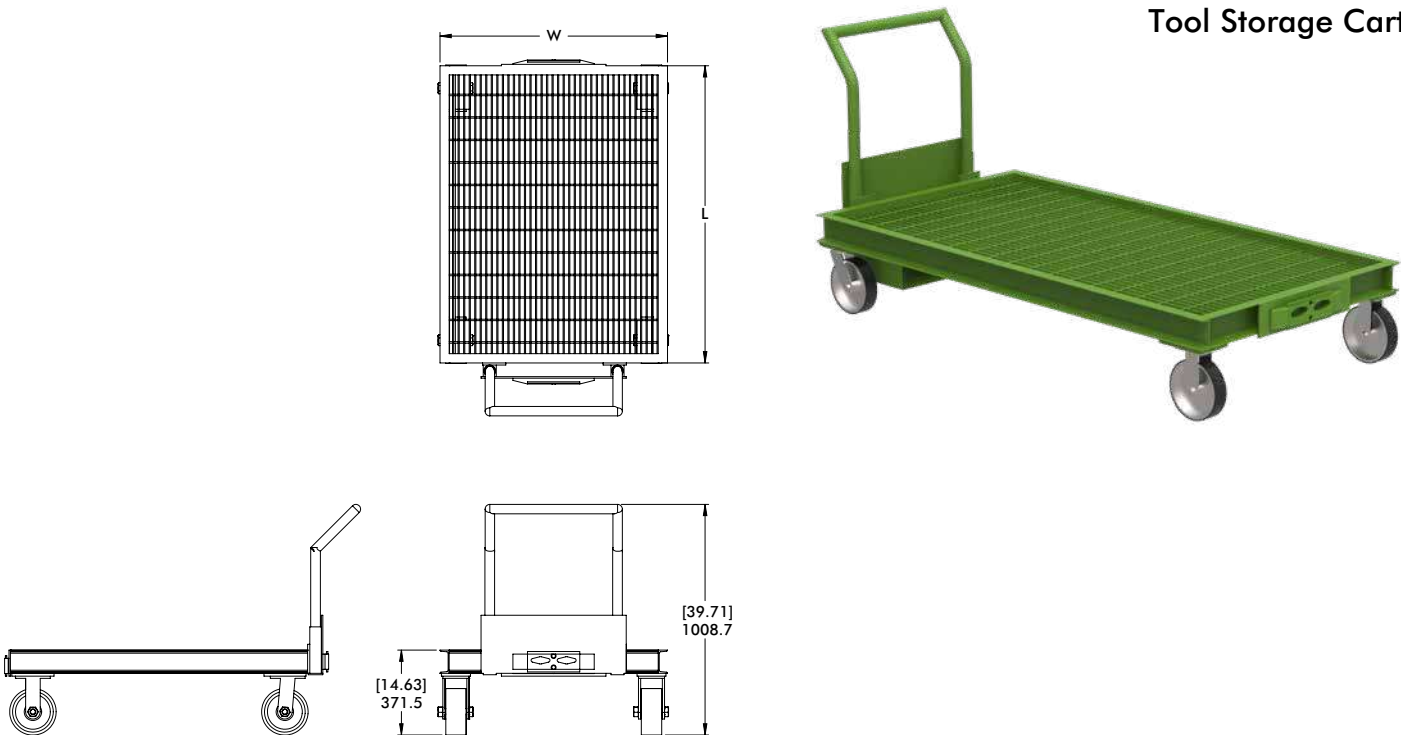
Name: Blue Slice Nest Tooling
Material: Blue Nylon, 1" (25.4mm) thickness
Benefits: Lightweight, durable, machinable material
Process: Machined from 3D CAD



TOOL STORAGE

Round Tooling | Dimensions | How To Order

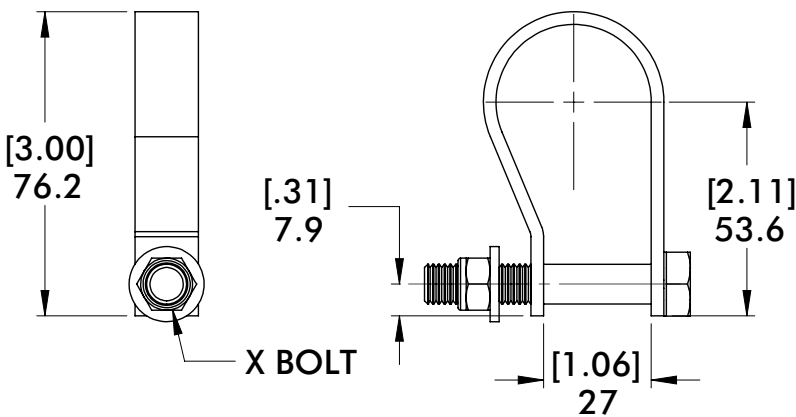
Tool Storage Cart



CPI - **TC** -  -  - **DP** - **FP**

Base Model	Width			Length		
TC	36	36.00"	0.9 m	48	48.00"	1.2 m
Tool Storage Carts	48	48.00"	1.2 m	60	60.00"	1.5 m
				72	72.00"	1.8 m
				84	84.00"	2.1 m
				96	96.00"	2.4 m

Tool Hanger



Material: Steel

Model Number	Weight
CPI-THR-516	91g [0.20 lb]

TOOL STORAGE

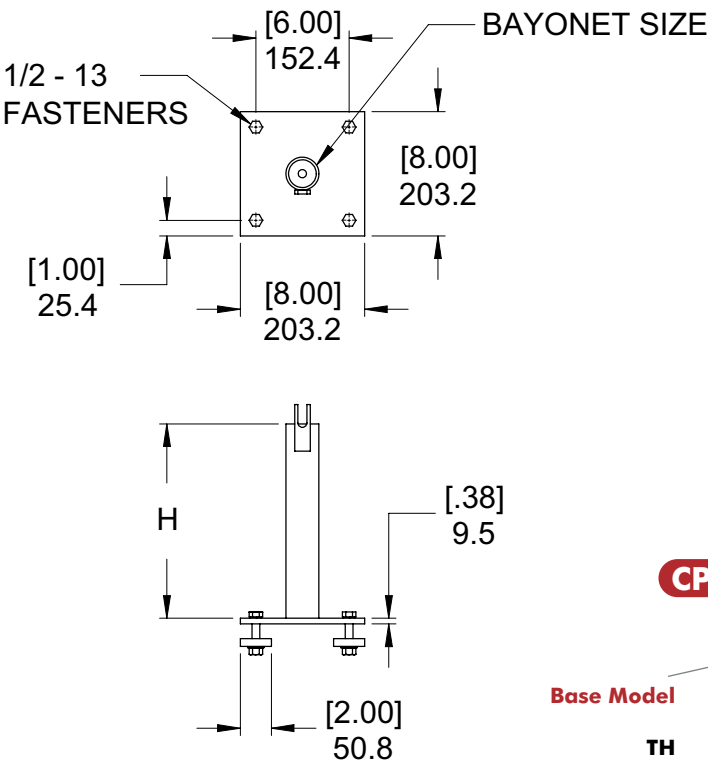
Round Tooling | Dimensions | How To Order

Tool Holder Strap



Model Number	Weight
CPI-SGM-TH-CABLE-08	68g [0.15 lb]

Tool Storage Can



Material: Steel

Base Model	Bayonet Size	Height
TH Tool Holder	150 1.5" 40 mm	6.5 6.5" 165 mm
	250 2.5" 60 mm	12.5 12.5" 318 mm
		18.5 18.5" 470 mm

ROUND TOOLING SYSTEMS

Notes

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

Tolerance Specifications

(Ø) "D" vs. Actual (Ø) Bore Sizes (Micro)				(Ø) "D" vs. Actual (Ø) Bore Sizes (Typical)					
(Ø) "D"	Tolerance	(Ø) "D"	Tolerance	(Ø) "D"	Tolerance	(Ø) "D"	Tolerance	(Ø) "D"	Tolerance
.50"(in)	±.002	12mm	±.13	1.00"(in)	±.002	25mm	±.13	1.25"(in)	±.002
.75"(in)	±.002	20mm	±.13	1.50"(in)	±.006	40mm	±.15	3.00"(in)	±.006
1.00"(in)	±.002	25mm	±.13 ¹⁾	2.50"(in)	±.006	60mm	±.15	30mm	±.13

VACUUM SOLUTIONS

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Manifolds.....53

VACUUM PRODUCTS

DESTACO vacuum cups can be ordered in different types, sizes, materials and durometers to be used in a broad array of applications, ranging from sheet metal handling to plastics to glass.



DESTACO also provides vacuum cups for extreme temperatures and hot-forming applications

EcoCup™ is the world's first electric vacuum cup, creating vacuum without air. The EcoCup™ is ideal for pick-and-place applications of flat, rigid, non-porous parts, including plastic, glass, and other consumer goods with smooth, flat surfaces.



ARV® The original, patented Auto-Release Venturi offers users the fastest vacuum and blow-off in the industry with single line operation, integrated blow-off and standard silencer.

Destacker Double Blank Detectors (DBD) allows compliance to blanks within $\pm 15^\circ$ without needing to adjust the robot, automation or tooling.



NITRILE VACUUM CUPS

Vacuum Products | Families and Features

Round Destacker Vacuum Cup

- Designed specifically for pogo-style destacking applications.
- High compressive-strength and shock-resistance extends cup life.
- High vertical lifting capacity prior to part release.
- Provides low-impact part release during pull-off by utilizing the patented stress relief port.



Round Traction Vacuum Cups

- For applications with slick/oily surfaces or for destackers.
- Internal cleats hold part more securely in high speed applications.
- Bellows add flexibility for minor misalignments.



Round Flatfoot Vacuum Cups

- For applications with flat to medium curvature and dry to medium slick/oily surfaces.
- Cleats provide full support to prevent damage to thin outer panels.
- Maximizes lifting capacity and minimizes slip.



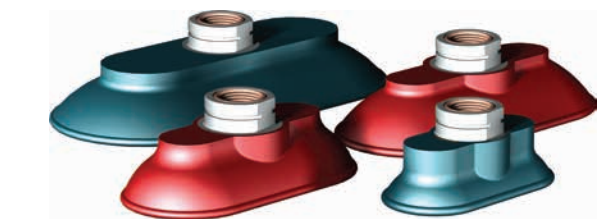
Round Belcup Vacuum Cups

- For applications with flat to mild contoured surfaces.
- Bellows add flexibility for minor misalignments.
- Ideal for general purpose.



Round Deepdish Vacuum Cups

- For applications with contoured surfaces.
- Thin lip wraps and seals curved surfaces tightly.
- Bell structure and internal design works best on materials with convex surfaces.



Oval Flatfoot Vacuum Cups

- For applications with medium slick/oily to dry surfaces.
- Oval shape maximizes contact on narrow panels and maximizes vertical lifting capacity.
- Cleats provide full support to prevent damage to thin outer panels.



Oval Deepdish Vacuum Cups

- For applications with contoured surfaces as well as wet or oily surfaces.
- Oval shape maximizes contact on narrow panels and bell structure works well on materials with convex surfaces.

POLYURETHANE VACUUM CUPS

Vacuum Products | Families and Features



Round Bellows Vacuum Cups

- For applications with slick/oily surfaces or for destackers
- Bellows add flexibility for minor misalignments
- Dual Durometer Polyurethane - Outside 55 durometer (red), internal treads 60 durometer (dark green)
- Optional TCT (Triple durometer) style cup offers extra soft internal cleat to eliminate possible dimples on thin sheet metal



Round Flat Foot Vacuum Cups

- Works well on flat to slightly contoured parts
- Maximizes lifting capacity and minimizes slip
- Excellent for transverse loads with high acceleration and deceleration applications
- Dual Durometer Polyurethane - Outside 55 durometer (red), internal treads 60 durometer (dark green)



Round Deepdish Vacuum Cups

- Interchangeable with existing/competitor vacuum cups
- New bell shape design is excellent for highly contoured surfaces
- Optional lightweight plastic mount available
- Designed to handle higher acceleration/deceleration speeds
- Shape and design offers better transverse loading



Oval Bellows Vacuum Cups

- Works well on flat and contoured parts
- Maximum lifting capacity where limited space is available
- Bellows add flexibility for minor misalignments
- Dual Durometer Polyurethane - Outside 55 durometer (red), internal treads 60 durometer (dark green)

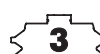
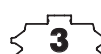
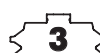
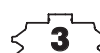
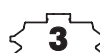
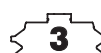
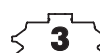
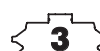
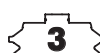
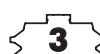
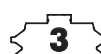
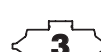


Oval Flat Foot Vacuum Cups

- Works well on flat to slightly contoured parts.
- Long oval shape maximizes contact on narrow surfaces
- Cleats provide full support to prevent damage to thin outer panel
- Dual Durometer Polyurethane - Outside 55 durometer (red), internal treads 60 durometer (dark green)

CHOOSE THE RIGHT VACUUM CUP FOR YOUR APPLICATION

Vacuum Products | Application, Characteristics and Usage Chart for Vacuum Cups

Nitrile Vacuum Cups		 DESTACKER APPLICATION	 FLAT CONTOURS	 MILD CONTOURS	 HIGH CONTOURS	 SLICK/OILY SURFACES	 DRY SURFACES	 HOT FORMING	Application Direction	
 Destacker Vacuum Cups	Covered under one or more U.S./International Patents			N/A	N/A			N/A	 VERTICAL	
		N/A	N/A	N/A	N/A	N/A	N/A	N/A	 HORIZONTAL	
 Round Traction Vacuum Cups								N/A	 VERTICAL	
		N/A						N/A	 HORIZONTAL	
 Round Flatfoot Vacuum Cups								N/A	 VERTICAL	
		N/A						N/A	 HORIZONTAL	
 Round Belcup Vacuum Cups								N/A	 VERTICAL	
		N/A						N/A	 HORIZONTAL	
 Round Deepdish Vacuum Cups								N/A	 VERTICAL	
		N/A						N/A	 HORIZONTAL	
 Oval Deepdish Vacuum Cups								N/A	 VERTICAL	
		N/A						N/A	 HORIZONTAL	
 Oval Flatfoot Vacuum Cups								N/A	 VERTICAL	
		N/A						N/A	 HORIZONTAL	
 Hot Forming Vacuum Cups									 VERTICAL	
		N/A							 HORIZONTAL	
Worst Cup for the Job							Best Cup for the Job			
		N/A	Not Advised for the application							

This chart is a guide to aid in selecting the right family of cup for general surfaces, contours, and applications.

CHOOSE THE RIGHT VACUUM CUP FOR YOUR APPLICATION

Vacuum Products | Application, Characteristics and Usage Chart for Vacuum Cups

Polyurethane Vacuum Cups		DESTACKER APPLICATION	FLAT CONTOURS	MILD CONTOURS	HIGH CONTOURS	SLICK OILY SURFACES	DRY SURFACES	HOT FORMING	Application Direction
	Round Bellows Vacuum Cups	4	5	4	2	5	5	N/A	VERTICAL
		N/A	5	3	1	5	5	N/A	HORIZONTAL
	Round Flat Foot Vacuum Cups	4	4	5	2	4	5	N/A	VERTICAL
		N/A	4	5	2	4	5	N/A	HORIZONTAL
	Round Deepdish Vacuum Cups	3	4	5	5	4	5	N/A	VERTICAL
		3	4	5	5	4	5	N/A	HORIZONTAL
	Oval Bellows Vacuum Cups	3	4	4	2	4	5	N/A	VERTICAL
		N/A	4	3	2	3	5	N/A	HORIZONTAL
	Oval Flat Foot Vacuum Cups	3	4	3	2	3	5	N/A	VERTICAL
		N/A	3	3	2	2	5	N/A	HORIZONTAL

Worst Cup for the Job



Best Cup for the Job

N/A

Not Advised for the application

This chart is a guide to aid in selecting the right family of cup for general surfaces, contours, and applications.

CHOOSE THE RIGHT VACUUM CUP FOR YOUR APPLICATION

Vacuum Products | ACU Index, How Vacuum Cups Work, Cup Usage, and Safety Factor

Application, Characteristics, and Usage (ACU) Index

Determining the type and durometer of vacuum cup appropriate for a particular application is typically based on three criteria.

- How oily or slick the part surface is.
- How much contour or curvature the part has.
- How long you can expect the cup to last (Longevity)?

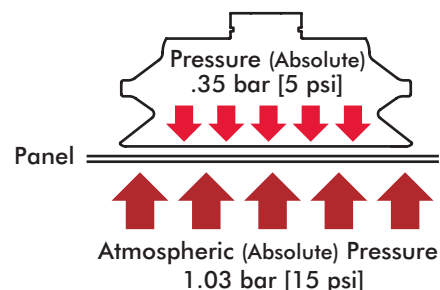
A set of vacuum cups of the same size and type, each having different durometers may handle oily/slick or contoured parts differently. However, cup longevity of each may be affected as a result of durometer, application and usage. The ACU Index is a reference shown with each type of vacuum cup and is used to illustrate the differences between vacuum cup types and durometers, when considering the above criteria.



How Vacuum Cups work

A panel adheres to a vacuum cup because the surrounding pressure (atmospheric pressure) is greater than the pressure inside the vacuum cup. The greater pressure pushes the panel onto the cup.

To create the low pressure in the vacuum cup, it is connected to a vacuum generator. The lower the pressure (higher vacuum) inside the cup; the greater the lifting force of the suction cup.



Vacuum Cup Usage

It is important to use the proper size and quantity of vacuum cups needed for your application. There are five steps which will help you make sure your application has the appropriate vacuum cup usage.

- Step 1:** Determine application and find appropriate cup family type.
- Step 2:** Determine panel weight.
- Step 3:** Find maximum cup size based on panel contour and shape.
- Step 4:** Find the appropriate cup size lifting capacity in the chart, found on the catalog page featuring the cup family type chosen.
- Step 5:** Determine safety factor determined on application (See Below).

Use the formula on the right to determine the proper amount of cups needed to move your panel.

Formula

$$n = \frac{w \times s}{f}$$

w = Weight of Panel
f = Lifting force of cup
s = Safety factor
n = Number of cups

Weight and lifting force must be in the same units, either English or Metric.

Safety Factor

Ideal plant conditions*: (2)

Fast moving robot: (+1)
Slick or Oily Panel: (+1)
Flexing Panel: (+2)
Small cups: (+1)
High Horizontal Loads: (+1)

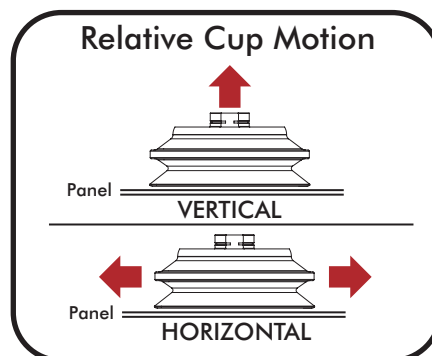
Starting with Ideal conditions (2),
add each additional conditions
to determine total safety factor.

For example:

Ideal conditions:	2
Fast moving robots:	+1
Flexing Panel:	+2
Total Safety Factor	5

(*)Ideal conditions are defined as having no surface, operational, or environmental conditions which could adversely effect the performance to the vacuum cup.

Relative Cup Motion



VACUUM CUP OPTIONS

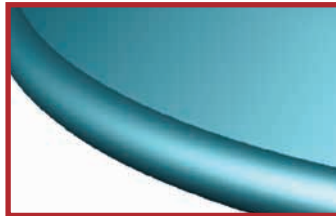
Vacuum Products | Durometer and Mounting Options

DESTACO Vacuum Cups are offered in different families, and may be offered in different durometers. Vacuum cups are also offered in Imperial and Metric mounting options which may vary according to the size and type of the vacuum cup.

Vacuum cups can be ordered as follows:
CPI-"**MODEL**"-"**M**ounting"-"**Du**Rometer"



Vacuum Cup Durometers ("DR") (Color equals Durometer (Shore A Scale))



30

This soft durometer is useful for dryer, contoured panels. However, this durometer has less life.



45

This medium hard durometer will seal and adapt to contours well and is good for all around usage. This durometer has a longer life than the 30 durometer.



60

This hard durometer is helpful for extremely oily panels and flat surfaces such as a destacker operation. This durometer has a longer life than the 45 durometer.



PU55/PU60

This durable long-lasting polyurethane material is resistant to oils, UV light and oxygen. No dry rotting or cracking with better elastic memory.

 = Durometer not available in cup style.

Imperial Vacuum Cup Mounting Options ("M")



K
1/4" NPT



B
3/8" NPT



C
1.25" SQUARE



D
1/2" NPT



U-18
1/8" NPT MALE

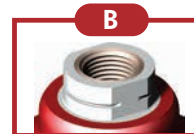


E1
QUICK DISCONNECT

Metric Vacuum Cup Mounting Options ("M")



A
1/4" G



B
3/8" G



C
1.25" SQUARE

M  **CUP** = Mount only available in this cup size.

M  **CUP** = Mount not available in this cup size.

Specialty Vacuum Cup Mounting Options ("M")



M10
M10 MALE



M8F
M8 FEMALE



SB
SMOOTH BORE

Polyurethane Mounting Options ("M")



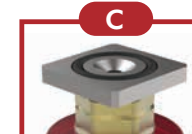
U38
3/8 NPT



P38
Nylon G3/8



G38
G3/8



C
1.25 in. Square

Micro Industrial Mounting Options ("M")



10M
10-32 MALE



18F
1/8" G FEMALE

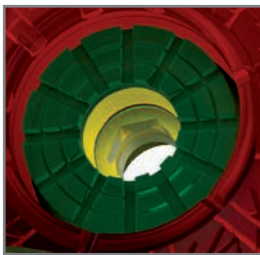


18M
1/8" G MALE

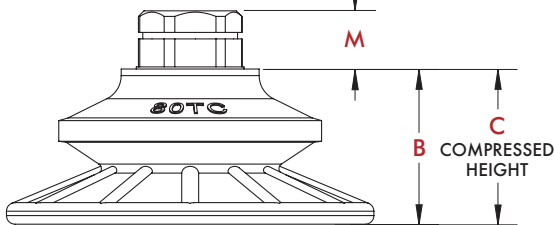
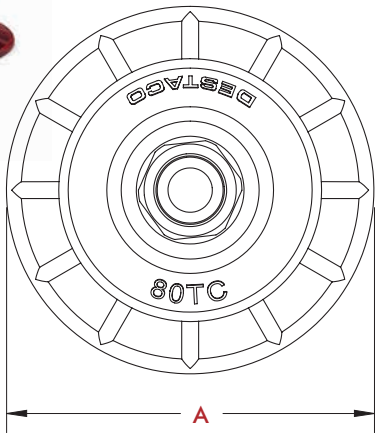
ACCELERATE® COLLECTION VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

TC Polyurethane Round Bellows



TCT (triple durometer) style cup offers extra soft, 30 durometer, internal cushion (yellow) to eliminate possible dimples on thin sheet metal.

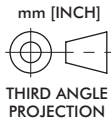


Specifications:

Temperature:

10°-49° C [50°-120° F]

Materials: Dual Durometer Polyurethane - Outside 55 durometer (red), internal treads 60 durometer (dark green).



Mount	M
U38/G38	[0.57] 14.5
P38	[0.85] 21.5
C	[0.73] 18.5

Dimensions shown "[inch] mm"

TC Dimensions

Model	A	B	C	Weight
30TC	[1.18] 30	[0.57] 14.5	[0.37] 9.5	[1.00 oz] 28 g
40TC	[1.77] 45	[0.69] 17.5	[0.41] 10.5	[1.20 oz] 34 g
60TC	[2.40] 61	[0.85] 21.5	[0.45] 11.5	[2.15 oz] 61 g
80TC/ 80TCT	[3.35] 85	[1.40] 35.5	[0.85] 21.5	[4.97 oz] 141 g
110TC/ 110TCT	[4.53] 115	[2.03] 51.5	[1.20] 30.5	[9.70 oz] 275 g

Dimensions shown "[inch] mm"

TC Holding Capacity @ -0.6 bar vacuum

Appl.	Vert. Lift	Horz. Dry	Horz. Wet
30TC	[6] 2.72	[3] 1.36	[1.75] 0.79
40TC	[18] 8.16	[13] 5.90	[10] 4.54
60TC	[25] 11.34	[27] 12.25	[20] 9.07
80TC/ 80TCT	[53] 24.04	[54] 24.49	[36] 16.33
110TC/ 110TCT	[85] 38.56	[78] 35.38	[57] 25.86

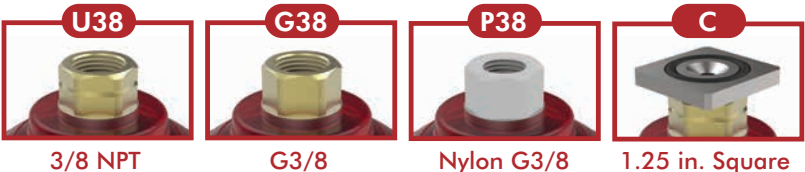
Holding capacities shown "[lbs] kg"

TC Round Bellows Ordering Informa-

tion.

Ø30mm.....	VC-30TC-(M)-PU55
Ø45mm.....	VC-40TC-(M)-PU55
Ø61mm.....	VC-60TC-(M)-PU55
Ø85mm.....	VC-80TC-(M)-PU55
Ø85mm.....	VC-80TCT-(M)-PU55
Ø115mm.....	VC-110TC-(M)-PU55
Ø115mm.....	VC-110TCT-(M)-PU55

Mounting Options ("M")



ACCELERATE® COLLECTION VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

Specifications:

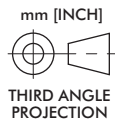
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10°-49° C [50°-120° F]

Materials:

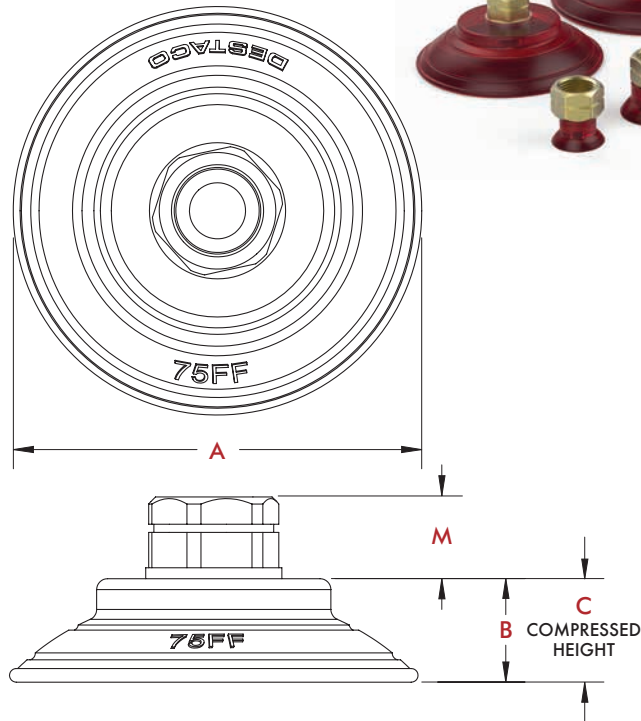
Dual Durometer Polyurethane - Outside 55 durometer (red), internal treads 60 durometer (dark green).

FF Polyurethane Round Flat



Mount	M
U38/G38	[0.57] 14.5
P38	[0.85] 21.5
C	[0.73] 18.5

Dimensions shown "[inch] mm"



FF Dimensions

Model	A	B	C	Weight
25FF	[0.98] 25	[0.57] 14.5	[0.49] 12.5	[0.36 oz] 10 g
35FF	[1.38] 35	[0.61] 15.5	[0.51] 13	[1.48 oz] 42 g
50FF	[1.97] 50	[0.26] 6.5	[0.51] 13	[2.36 oz] 67 g
75FF	[2.95] 75	[0.77] 19.5	[0.59] 15	[3.21 oz] 91 g
100FF	[3.94] 100	[0.96] 24.5	[0.73] 18.5	[6.06 oz] 172 g
125FF	[4.92] 125	[1.20] 30.5	[0.89] 22.5	[9.88 oz] 280 g

Dimensions shown "[inch] mm"

FF Holding Capacity @ -0.6 bar vacuum

Appl.	Vert. Lift	Horz. Dry	Horz. Wet
25FF	[6] 2.72	[2] 0.91	[1.5] 0.68
35FF	[13] 5.90	[9] 4.08	[7] 3.18
50FF	[24] 10.89	[23] 10.43	[16] 7.26
75FF	[53] 24.04	[47] 21.32	[31] 14.06
100FF	[110] 49.90	[109] 49.44	[46] 20.87
125FF	[146] 66.23	[135] 61.24	[53] 24.04

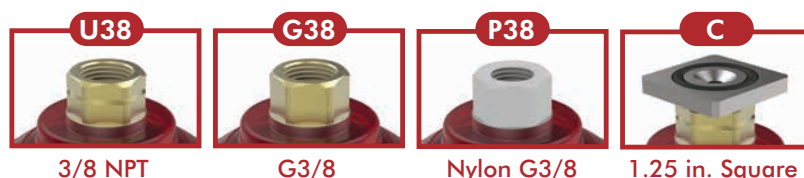
Holding capacities shown "[lbs] kg"

FF Round Flat Ordering Information

Metric

Ø25mm.....	VC-25FF-(M)-PU55
Ø35mm.....	VC-35FF-(M)-PU55
Ø50mm.....	VC-50FF-(M)-PU55
Ø75mm.....	VC-75FF-(M)-PU55
Ø100mm.....	VC-100FF-(M)-PU55
Ø125mm.....	VC-125FF-(M)-PU55

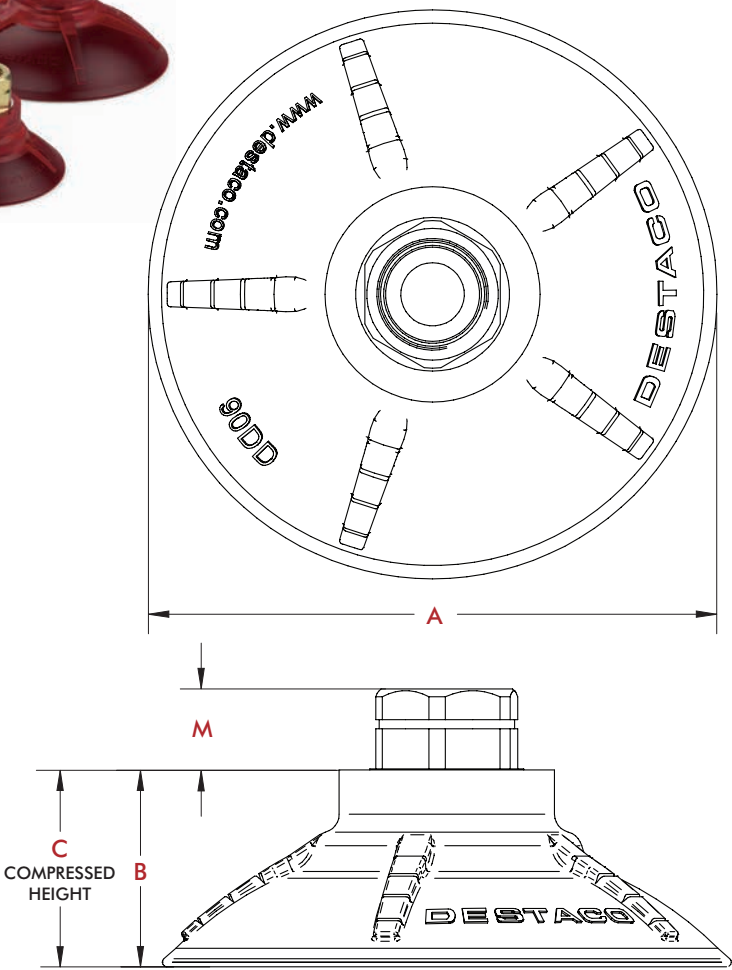
Mounting Options ("M")



ACCELERATE® COLLECTION VACUUM CUPS

Vacuum Products | Dimensions | Technical Specifications

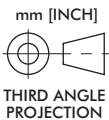
DD Polyurethane Round Deepdish



Specifications:

Temperature:
10°-49° C [50°-120° F]

Materials:
60 durometer (red)



Mount	M
U38	[0.51] 13
G38	[0.77] 19.5
P38	[0.68] 17.3
C	[0.37] 9.5

Dimensions shown "[inch] mm"

DD Dimensions

Model	A	B	C	Weight with U38/G38/C	Weight with P38
65DD	[2.66] 67.5	[1.11] 28.2	[0.67] 17.0	[2.08 oz] 59 g	[0.9 oz] 25 g
90DD	[3.64] 92.5	[1.27] 32.2	[0.75] 19.0	[2.72 oz] 77 g	[1.5 oz] 43 g
110DD	[4.43] 112.5	[1.60] 40.6	[0.83] 21.0	[3.60 oz] 102 g	[2.4 oz] 68 g

Dimensions shown "[inch] mm"

DD Holding Capacity

@ -0.9 bar [25.6 inhg] vacuum

Appl.	Vert. Lift	Horz. Dry	Horz. Wet
65DD	[42.8] 19.4	[44.1] 20.0	[30.2] 13.7
90DD	[69.7] 31.6	[80.5] 36.5	[55.8] 25.3
110DD	[97.4] 44.2	[129.0] 58.5	[80.5] 36.5

Holding capacities shown "[lbs] kg"

DD Round Deepdish Ordering Information

Metric

Ø67.5mm..... VC-65DD-(M)-PU60
Ø92.5mm..... VC-90DD-(M)-PU60
Ø112.5mm..... VC-110DD-(M)-PU60

Mounting Options ("M")



ACCELERATE® COLLECTION VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information



Positioning Kit (for G38 and P38 thread mounts only).
Sold separately.
Order No.
CPI-LNB-VSA-19
Includes (1) O-ring and (1) locknut.

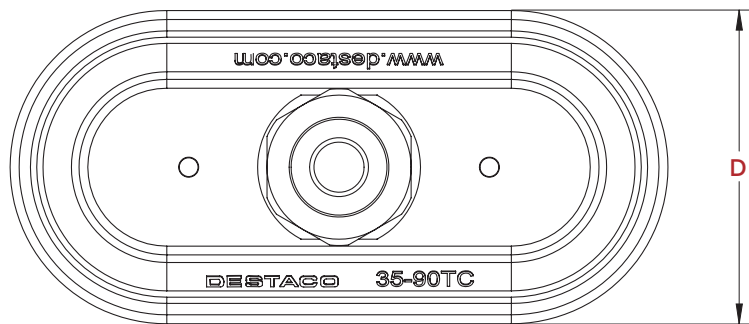
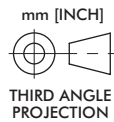
Specifications:

Temperature:

10°-49° C [50°-120° F]

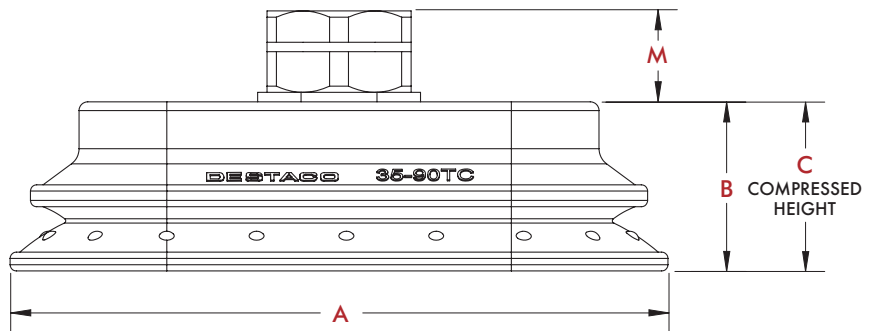
Materials: Dual Durometer Polyurethane - Outside 55 durometer (red), internal treads 60 durometer (dark green).

TC Polyurethane Oval Bellows



Mount	M
U38/G38	[0.57] 14.5
P38	[0.85] 21.5
C	[0.73] 18.5

Dimensions shown "[inch] mm"



TC Dimensions

Model	A	B	C	D	Weight
35-90TC	[4.13] 105	[1.08] 27.5	[0.65] 16.5	[1.97] 50	[3.42 oz] 97 g
50-140TC	[6.18] 157	[1.40] 35.5	[0.85] 21.5	[2.64] 67	[6.70 oz] 190 g
65-170TC	[7.36] 187	[1.63] 41.5	[1.04] 26.5	[3.23] 82	[10.93 oz] 310 g

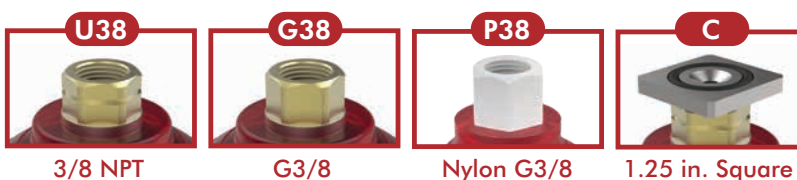
Dimensions shown "[inch] mm"

TC Holding Capacity @ -0.6 bar vacuum

Appl.	Vert. Lift	Horz. Dry	Horz. Wet
35-90TC	[45] 20.41	[40] 18.14	[34] 15.42
50-140TC	[99] 44.91	[93] 42.18	[78] 35.38
65-170TC	[128] 58.06	[139] 63.05	[149] 67.59

Holding capacities shown "[lbs] kg"

Mounting Options ("M")



TC Oval Bellows Ordering Information

Metric

Ø50x105mm VC-35-90TC-(M)-PU55
Ø67x157mm VC-50-140TC-(M)-PU55
Ø82x187mm VC-65-170TC-(M)-PU55

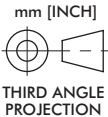
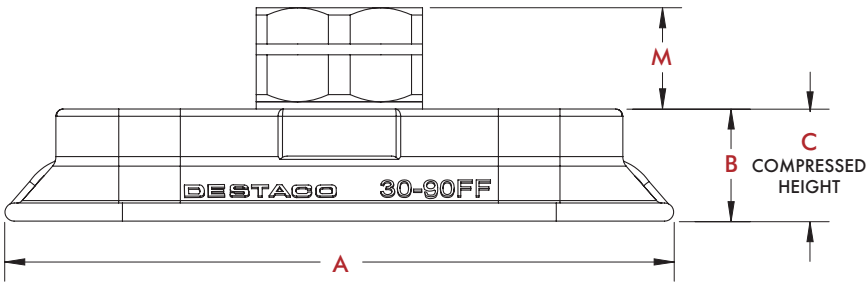
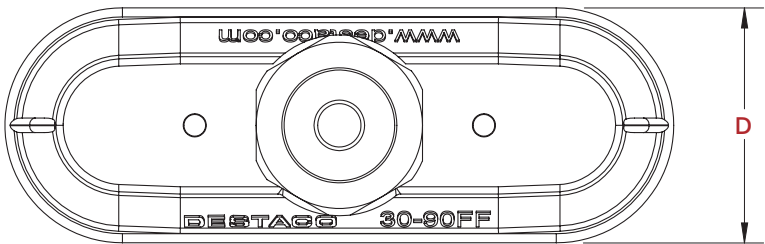
ACCELERATE® COLLECTION VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

FF Polyurethane Oval Flat

Specifications:
Temperature:
10°-49° C [50°-120° F]
Materials: Dual Durometer Polyurethane - Outside 55 durometer (red), internal treads 60 durometer (dark green).

Positioning Kit (for G38 and P38 thread mounts only).
Sold separately.
Order No. **CPI-LNB-VSA-19**
Includes (1) O-ring and (1) locknut.



Mount	M
U38/G38	[0.57] 14.5
P38	[0.85] 21.5
C	[0.73] 18.5

Dimensions shown "[inch] mm"

FF Dimensions

Model	A	B	C	D	Weight
20-80FF	[3.31] 84	[0.61] 15.5	[0.49] 12.5	[0.94] 24	[0.85 oz] 24 g
30-90FF	[3.66] 93	[0.61] 15.5	[0.45] 11.5	[1.30] 33	[1.05 oz] 30 g
40-110FF	[4.45] 113	[0.85] 21.5	[0.65] 16.5	[1.69] 43	[1.94 oz] 55 g

Dimensions shown "[inch] mm"

FF Holding Capacity @ -0.6 bar vacuum

Appl.	Vert. Lift	Horz. Dry	Horz. Wet
20-80FF	[25] 11.34	[25] 11.34	[11] 4.99
30-90FF	[35] 15.88	[36] 16.33	[17] 7.71
40-110FF	[55] 24.95	[52] 23.59	[18] 8.16

Holding capacities shown "[lbs] kg"

FF Oval Flat Ordering Information

Metric
Ø24x84mm..... VC-20-80FF-(M)-PU55
Ø33x93mm..... VC-30-90FF-(M)-PU55
Ø43x113mm..... VC-40-110FF-(M)-PU55

Mounting Options ("M")



VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

Specifications:

Temperature:

15-59 Sec: -20° to 250° F [-29° to 121° C]

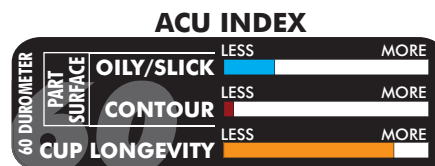
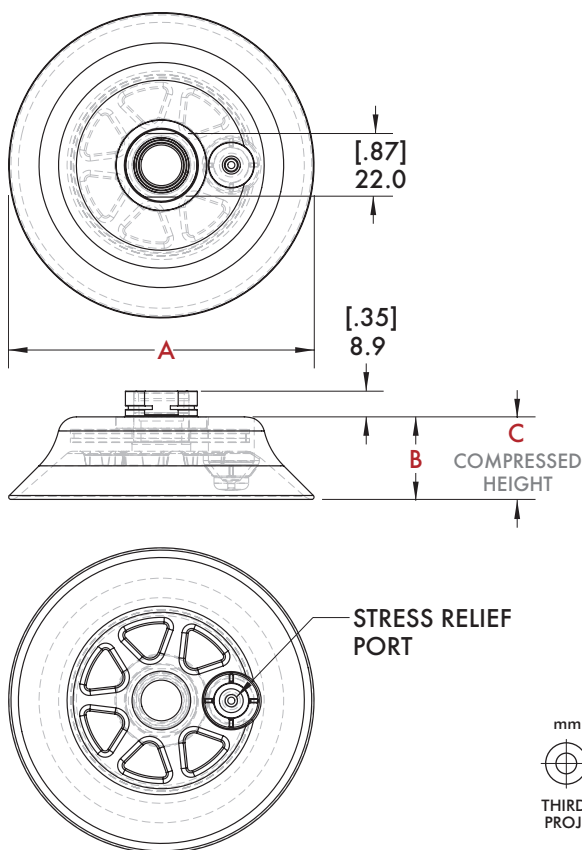
1-5 min: 15° to 180° F [-9° to 82° C]

Material: Nitrile

Chemical Resistance:

Oil, water, grease, hydraulic fluid, alcohol

DC Destacker Stress Relieving



Covered under one or more
U.S./International Patents

DC Dimensions

Model	A	B	C	Weight
75DC	84.8	25.4	16.7	84 g
[30DC]	[3.34]	[1.00]	[.68]	[3.0 oz]
100DC	105.9	28.6	16.7	120 g
[40DC]	[4.16]	[1.11]	[.68]	[4.2 oz]

Dimensions shown "mm [inch]"

DC Capacity

Appl.	Ver. Lift
75DC	15.9 kg
[30DC]	[35 lb]
100DC	63.1 kg
[40DC]	[139 lb]

Holding capacities shown "N [lbf]"

DC Destacker Stress Relieving Ordering Information

Imperial

Ø3.00" CPI-30DC-(M)-60

Ø4.00" CPI-40DC-(M)-60

(DR) = Durometer



(M) = Mounts Available...

K B C D E1

Metric

Ø75 mm CPI-75DC-(M)-60

Ø100 mm CPI-100DC-(M)-60

(DR) = Durometer



(M) = Mounts Available...

A B C

VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

TC/HT Round Traction



Specifications:

Temperature:

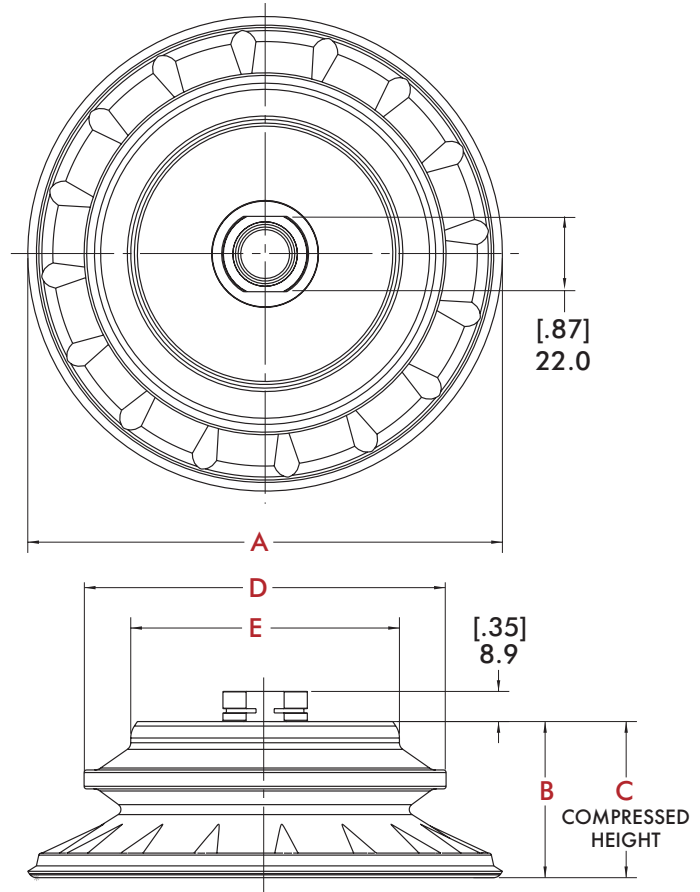
15-59 Sec: -29° to 121° C [-20° to 250° F]

1-5 min: -9° to 82° C [15° to 180° F]

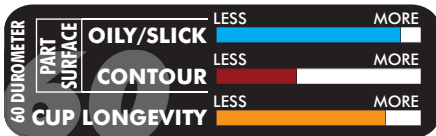
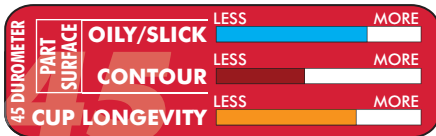
Material: Nitrile

Chemical Resistance:

Oil, water, grease, hydraulic fluid, alcohol



ACU INDEX



TC/HT Dimensions

Model	A	B	C	D	E	Weight
[20TC]	[2.06]	[1.02]	[.68]	[1.64]	[1.25]	[1.3 oz]
50HT	52.3	25.7	17.3	41.7	31.8	37 g
[35TC]	[3.50]	[1.71]	[.82]	[2.50]	[1.65]	[2.6 oz]
90HT	88.9	43.44	20.8	63.5	41.9	73 g
[45TC]	[4.50]	[1.81]	[.87]	[3.25]	[2.25]	[4.4 oz]
115HT	114.3	46.1	22.1	82.4	57.2	125 g
[55TC]	[5.50]	[1.81]	[.87]	[4.00]	[3.04]	[7.2 oz]
140HT	139.7	46.1	22.1	101.4	77.1	204 g

Dimensions shown "mm [inch]"

TC/HT Holding Capacity

Appl.	Hor. Dry	Hor. Wet	Ver. Lift
[20TC]	[8.5 lb]	[7 lb]	[22.7 lb]
50HT	3.9 kg	3.2 kg	10.3 kg
[35TC]	[30 lb]	[20 lb]	[66 lb]
90HT	13.6 kg	9.1 kg	29.9 kg
[45TC]	[45 lb]	[30 lb]	[103 lb]
115HT	20.4 kg	13.6 kg	46.7 kg
[55TC]	[100 lb]	[45 lb]	[164 lb]
140HT	45.5 kg	20.4 kg	74.4 kg

Holding capacities shown "N [lbf]"

TC/HT Round Traction Ordering Information

Imperial

Ø2.00" CPI-20TC-(M)-(DR)
 Ø3.50" CPI-35TC-(M)-(DR)
 Ø4.50" CPI-45TC-(M)-(DR)
 Ø5.50" CPI-55TC-(M)-(DR)

..(M) = Mounts Available..

K B C D ~~20TC~~ ~~E1~~ ~~20TC~~

..(DR) = Durometer..

~~45~~ **60**

Metric

Ø50mm..... CPI-50HT-(M)-(DR)
 Ø90mm..... CPI-90HT-(M)-(DR)
 Ø115mm..... CPI-115HT-(M)-(DR)
 Ø140mm..... CPI-140HT-(M)-(DR)

..(M) = Mounts Available..

A B C

..(DR) = Durometer..

~~45~~ **60**

VACUUM CUPS

Vacuum Products | Dimensions | Technical Specifications

Specifications:

Temperature:

15-59 Sec: -20° to 250° F [-29° to 121° C]

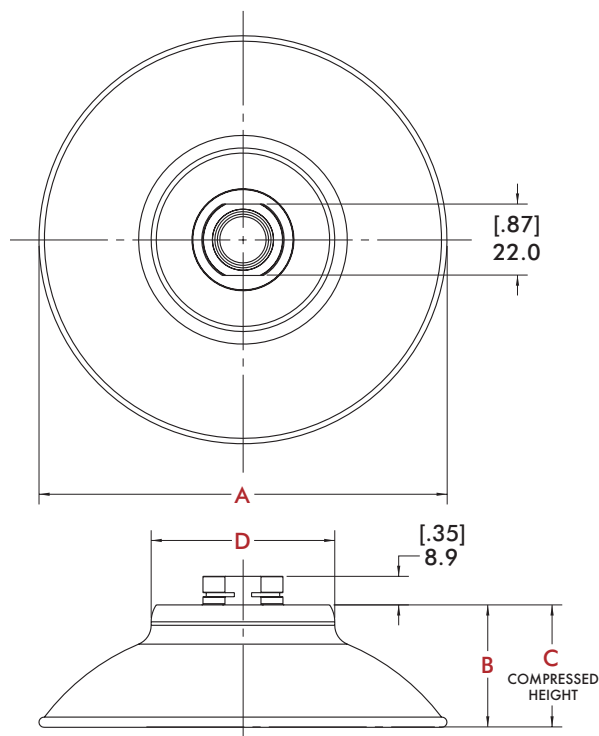
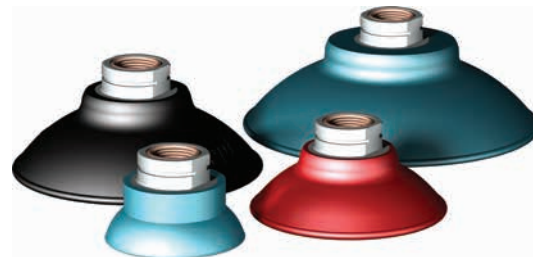
1-5 min: 15° to 180° F [-9° to 82° C]

Material: Nitrile

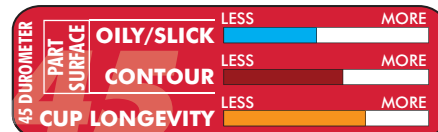
Chemical Resistance:

Oil, water, grease, hydraulic fluid, alcohol

FF/PF Round Flatfoot



ACU INDEX



FF/PF Round Flatfoot

Model	A	B	C	D	Weight
50PF	50.8	22.5	13.0	19.1	40 g
[20FF]	[2.00]	[.89]	[.51]	[.75]	[1.4 oz]
75PF	76.2	25.4	18.2	39.6	57 g
[30FF]	[3.00]	[1.00]	[.72]	[1.56]	[2.0 oz]
100PF	101.6	33.3	22.2	39.6	96 g
[40FF]	[4.00]	[1.31]	[.88]	[1.56]	[3.4 oz]
125PF	127.0	38.2	25.4	57.2	159 g
[50FF]	[5.00]	[1.50]	[1.00]	[2.25]	[5.6 oz]

Dimensions shown "mm [inch]"

FF/PF Vacuum Cup Capacities:

Appl.	Hor. Dry	Hor. Wet	Ver. Lift
50PF	6.4 kg	2.7 kg	9.1 kg
[20FF]	[14 lb]	[6 lb]	[20 lb]
75PF	13.6 kg	5.9 kg	27.2 kg
[30FF]	[30 lb]	[13 lb]	[60 lb]
100PF	15.9 kg	9.1 kg	46.3 kg
[40FF]	[35 lb]	[20 lb]	[102 lb]
125PF	31.8 kg	25.8 kg	74.8 kg
[50FF]	[70 lb]	[55 lb]	[165 lb]

Holding capacities shown "N [lbf]"

FF/PF Round Flatfoot Vacuum Cups Ordering Information

Imperial

Ø2.00" CPI-20FF-(M)-(DR)
 Ø3.00" CPI-30FF-(M)-(DR)
 Ø4.00" CPI-40FF-(M)-(DR)
 Ø5.00" CPI-50FF-(M)-(DR)

(DR) = Durometer

30 45 60

(M) = Mounts Available

K B C D 40FF 50FF E1

Metric

Ø50mm CPI-50PF-(M)-(DR)
 Ø75mm CPI-75PF-(M)-(DR)
 Ø100mm CPI-100PF-(M)-(DR)
 Ø125mm CPI-125PF-(M)-(DR)

(DR) = Durometer

30 45 60

(M) = Mounts Available

A B C

VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

AC/BT Round Belcup



Specifications:

Temperature:

15-59 Sec: -20° to 250° F [-29° to 121° C]

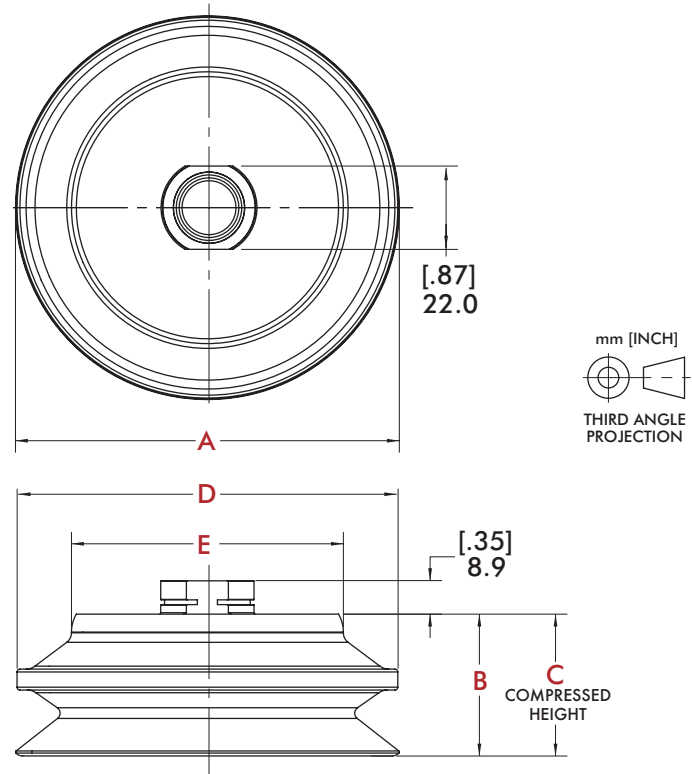
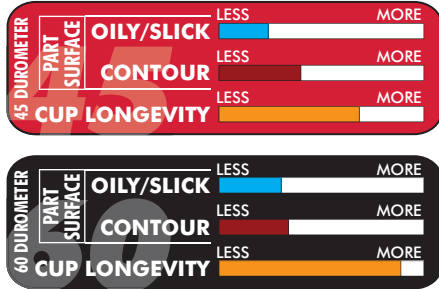
1-5 min: 15° to 180° F [-9° to 82° C]

Material: Nitrile

Chemical Resistance:

Oil, water, grease, hydraulic fluid, alcohol

ACU INDEX



AC/BT Round Belcup

Model	A	B	C	D	E	Weight
40BT	41.1	25.9	11.9	41.1	31.8	35 g
[15AC]	[1.62]	[1.02]	[.47]	[1.63]	[1.25]	[1.2 oz]
50BT	57.4	37.4	18.3	57.9	38.1	57 g
[20AC]	[2.26]	[1.47]	[.72]	[2.28]	[1.50]	[2.0 oz]
75BT	78.9	38.8	19.8	80.0	56.6	91 g
[30AC]	[3.11]	[1.53]	[.78]	[3.15]	[2.23]	[3.2 oz]
100BT	102.4	37.8	18.6	101.6	72.6	159 g
[40AC]	[4.03]	[1.49]	[.73]	[4.00]	[2.85]	[5.6 oz]
125BT	127.0	38.1	19.0	127.0	97.8	232 g
[50AC]	[5.00]	[1.50]	[.75]	[5.00]	[3.85]	[8.2 oz]

Dimensions shown "mm [inch]"

AC/BT Vacuum Cup Capacities:

Appl.	Hor. Dry	Hor. Wet	Ver. Lift
40BT	2.7 kg	1.4 kg	3.6 kg
[15AC]	[6 lb]	[3 lb]	[8 lb]
50BT	3.9 kg	2.0 kg	11.8 kg
[20AC]	[8.5 lb]	[4.5 lb]	[26 lb]
75BT	5.4 kg	2.7 kg	25.4 kg
[30AC]	[12 lb]	[6 lb]	[56 lb]
100BT	15.0 kg	3.6 kg	40.4 kg
[40AC]	[33 lb]	[8 lb]	[89 lb]
125BT	24.0 kg	6.8 kg	62.6 kg
[50AC]	[53 lb]	[15 lb]	[138 lb]

Holding capacities shown "N [lbf]"

AC/BT Round Belcup Vacuum Cups Ordering Information

Imperial

Ø1.50" CPI-15AC-(M)-(DR)
 Ø2.00" CPI-20AC-(M)-(DR)
 Ø3.00" CPI-30AC-(M)-(DR)
 Ø4.00" CPI-40AC-(M)-(DR)
 Ø5.00" CPI-50AC-(M)-(DR)

(DR) = Durometer



(M) = Mounts Available



Metric

Ø40mm CPI-40BT-(M)-(DR)
 Ø50mm CPI-50BT-(M)-(DR)
 Ø75mm CPI-75BT-(M)-(DR)
 Ø100mm CPI-100BT-(M)-(DR)
 Ø125mm CPI-125BT-(M)-(DR)

(DR) = Durometer



(M) = Mounts Available



VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

DD/DM Round Deepdish

Specifications:

Temperature:

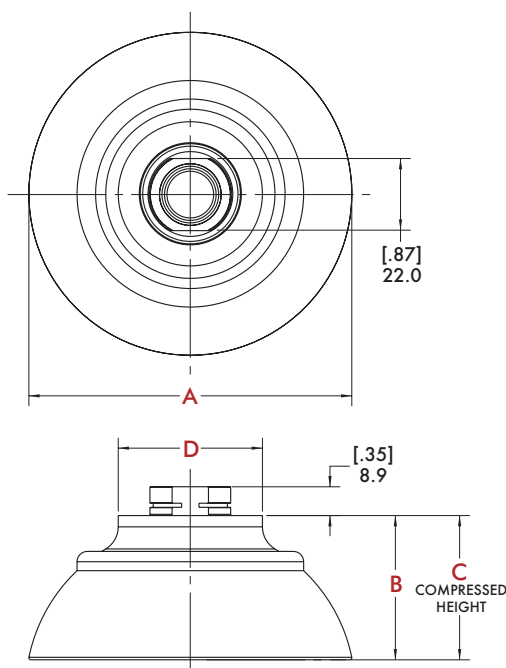
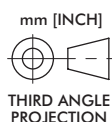
15-59 Sec: -20° to 250° F [-29° to 121° C]

1-5 min: 15° to 180° F [-9° to 82° C]

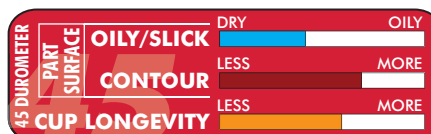
Material: Nitrile

Chemical Resistance:

Oil, water, grease, hydraulic fluid, alcohol



ACU INDEX



DD/DM Round Deepdish

Model	A	B	C	D	Weight
50DM	50.8	29.1	18.3	38.1	40 g
[20DD]	[2.00]	[1.14]	[.72]	[1.50]	[1.4 oz]
75DM	76.2	40.4	24.3	44.0	57 g
[30DD]	[3.00]	[1.59]	[.96]	[1.73]	[2.0 oz]
100DM	101.6	44.5	20.8	44.5	96 g
[40DD]	[4.00]	[1.75]	[.82]	[1.75]	[3.4 oz]

Dimensions shown "mm [inch]"

DD/DM Vacuum Cup Capacities:

Appl.	Hor. Dry	Hor. Wet	Ver. Lift
50DM	4.1 kg	3.2 kg	5.4 kg
[20DD]	[9 lb]	[7 lb]	[12 lb]
75DM	6.4 kg	2.7 kg	9.1 kg
[30DD]	[14 lb]	[6 lb]	[20 lb]
100DM	11.3 kg	3.2 kg	15.8 kg
[40DD]	[25 lb]	[7lb]	[35 lb]

Holding capacities shown "N [lbf]"

DD/DM Round Deepdish Vacuum Cups Ordering Information

Imperial

Ø2.00" CPI-20DD-(M)-(DR)

Ø3.00" CPI-30DD-(M)-(DR)

Ø4.00" CPI-40DD-(M)-(DR)

(DR) = Durometer

30 45

(M) = Mounts Available

K B C

Metric

Ø50mm CPI-50DM-(M)-(DR)

Ø75mm CPI-75DM-(M)-(DR)

Ø100mm CPI-100DM-(M)-(DR)

(DR) = Durometer

30 45

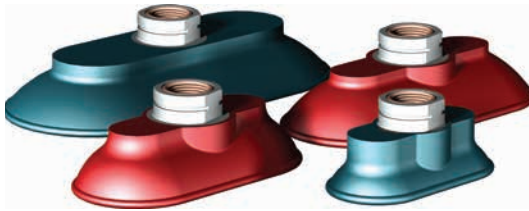
(M) = Mounts Available

A B C

VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

FF/PF Oval FlatFoot



Specifications:

Temperature:

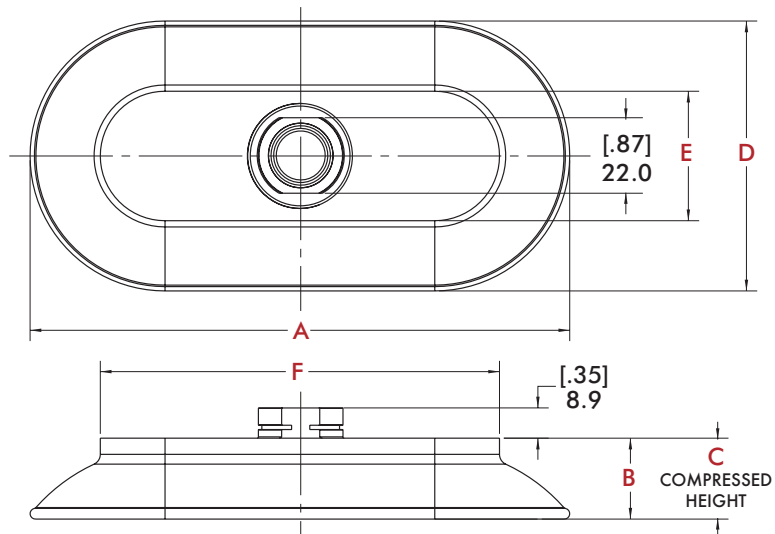
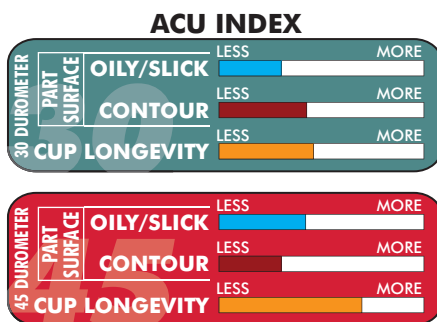
15-59 Sec: -20° to 250° F [-29° to 121° C]

1-5 min: 15° to 180° F [-9° to 82° C]

Material: Nitrile

Chemical Resistance:

Oil, water, grease, hydraulic fluid, alcohol



FF/PF Oval Flatfoot

Model	A	B	C	D	E	F	Weight
40-75PF [153FF]	76.2 [3.00]	22.3 [.88]	16.2 [.64]	38.1 [1.50]	22.2 [.88]	60.3 [2.37]	35 g [1.2 oz]
50-100PF [24FF]	101.6 [4.00]	23.8 [.94]	16.2 [.64]	50.8 [2.00]	22.2 [.88]	73.0 [2.88]	119 g [4.2 oz]
60-125PF [255FF]	127.0 [5.00]	22.3 [.88]	16.2 [.64]	63.5 [2.50]	22.2 [.88]	85.7 [3.38]	147 g [5.2 oz]
75-150PF [36FF]	152.9 [6.00]	25.4 [1.00]	18.3 [.72]	76.2 [3.00]	38.1 [1.50]	114.3 [4.50]	201 g [7.1 oz]

Dimensions shown "mm [inch]"

FF/PF Vacuum Cup Capacities:

Appl.	Hor. Dry	Hor. Wet	Ver. Lift
40-75PF [153FF]	6.8 kg [15 lb]	2.3 kg [5 lb]	8.2 kg [18 lb]
50-100PF [24FF]	8.2 kg [18 lb]	2.7 kg [6 lb]	19.1 kg [42 lb]
60-125PF [255FF]	20.4 [45 lb]	3.2 kg [7 lb]	25 kg [55 lb]
75-150PF [36FF]	24.9 [55 lb]	4.1 kg [9 lb]	32.7 kg [72 lb]

Holding capacities shown "N [lbf]"

FF/PF Oval FlatFoot Vacuum Cups Ordering Information

Imperial

1.50" x 3.00" CPI-153FF-(M)-(DR)
 2.00" x 4.00" CPI-24FF-(M)-(DR)
 2.50" x 5.00" CPI-255FF-(M)-(DR)
 3.00" x 6.00" CPI-36FF-(M)-(DR)

(DR) = Durometer

30 45

(M) = Mounts Available

K B C D 24FF E1 24FF

Metric

40 x 75mm CPI-40-75PF-(M)-(DR)
 50 x 100mm CPI-50-100PF-(M)-(DR)
 60 x 125mm CPI-60-125PF-(M)-(DR)
 75 x 150mm CPI-75-150PF-(M)-(DR)

(DR) = Durometer

30 45

(M) = Mounts Available

A B C 60-125PF

VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

DD/DM Oval Deepdish

Specifications:

Temperature:

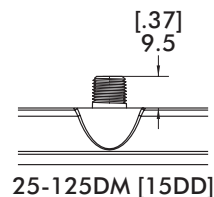
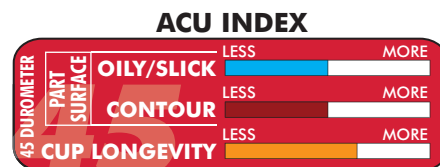
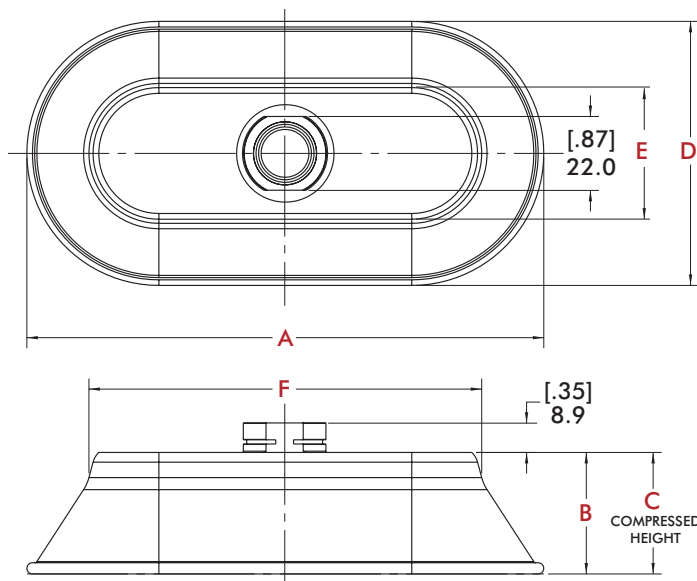
15-59 Sec: -20° to 250° F [-29° to 121° C]

1-5 min: 15° to 180° F [-9° to 82° C]

Material: Nitrile

Chemical Resistance:

Oil, water, grease, hydraulic fluid, alcohol



DD/DM Oval Deepdish

Model	A	B	C	D	E	F	Weight
25-125DM [15DD]	128.7 [5.06]	17.1 [.67]	8.7 [.34]	27.0 [1.06]	12.9 [.51]	114.5 [4.51]	35 g [1.2 oz]
75-150DM [36DD]	155.8 [6.13]	36.7 [1.44]	16.51 [.65]	79.6 [3.13]	39.7 [1.56]	118.4 [4.65]	201 g [7.1 oz]

Dimensions shown "mm [inch]"

DD/DM Vacuum Cup Capacities:

Appl.	Hor. Dry	Hor. Wet	Ver. Lift
25-125DM [15DD]	10.0 kg [22 lb]	3.2 kg [7 lb]	15.9 kg [35 lb]
75-150DM [36DD]	24.9 kg [55 lb]	10.4 kg [23 lb]	63.1 kg [139 lb]

Holding capacities shown "N [lbf]"

DD/DM Oval Deepdish Vacuum Cups Ordering Information

Imperial

1.00" x 5.00" CPI-15DD-(M)-(45)

3.00" x 6.00" CPI-36DD-(M)-(45)

Metric

25 x 125mm..... CPI-25-125DM-(M)-(45)

75 x 150mm..... CPI-75-150DM-(M)-(45)

(DR) = Durometer



(M) = Mounts Available



(DR) = Durometer



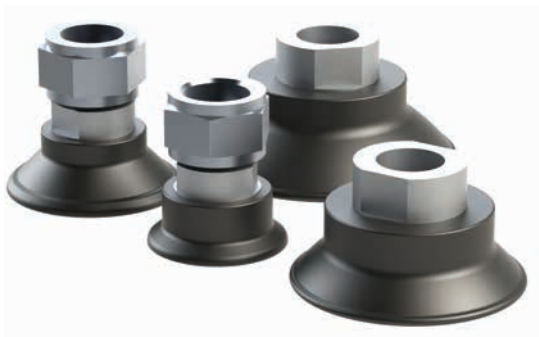
(M) = Mounts Available



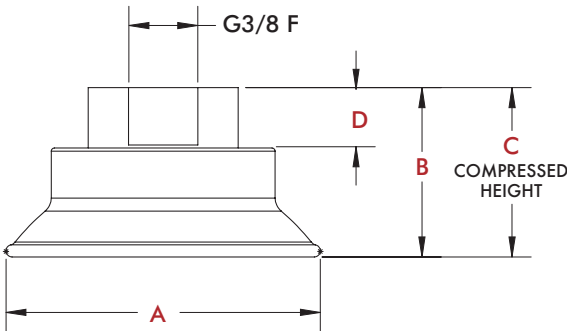
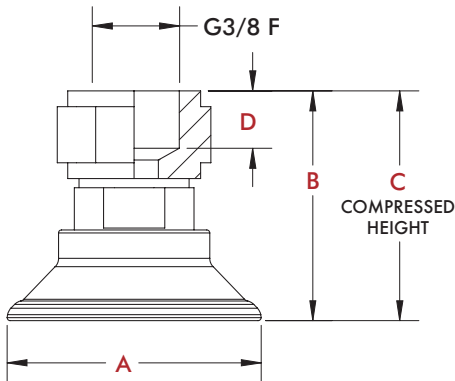
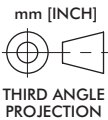
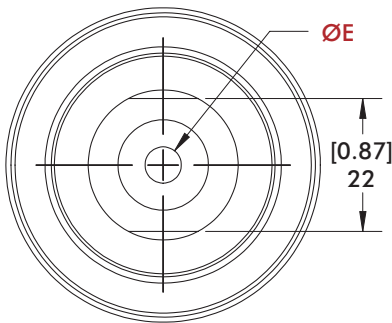
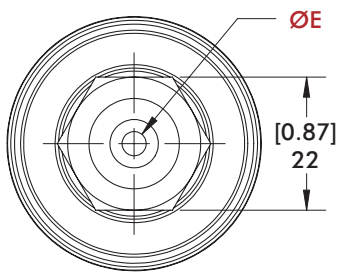
HOT FORMING VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

MFF Round Flat



Specifications:
Temperature:
Resistant up to 250° C [482° F]
(sheet metal temperature)
Material: Silicone free HT2
Chemical Resistance:
Oil, water, grease, hydraulic fluid, alcohol



MFF Dimensions

Model	A	B	C	D	E	Weight
30MFF	[1.34] 34	[1.42] 36	[1.30] 33	[0.35] 9	[0.16] 4	[1.64 oz] 46.5 g
40MFF	[1.81] 46	[1.50] 38	[1.34] 34	[0.35] 9	[0.16] 4	[1.77 oz] 50.1 g
50MFF	[2.20] 56	[1.10] 28	[0.91] 23	[0.59] 15	[0.24] 6	[1.35 oz] 38.2 g
60MFF	[2.64] 67	[1.22] 31	[0.98] 25	[0.59] 15	[0.24] 6	[0.95 oz] 27 g

Dimensions shown "mm [inch]"

MFF Holding Capacity @ -0.6 bar vacuum

Appl.	Vert. Lift	Horz. Dry	Horz. Wet
30MFF	[8.5] 38	[6.7] 30	[6.3] 28
40MFF	[15.5] 69	[11.7] 52	[11.2] 50
50MFF	[22.5] 100	[18.0] 80	[17.1] 76
60MFF	[33.7] 150	[23.6] 105	[19.1] 85

Holding capacities shown "N [lbf]"

MFF Round Flat Ordering Information

Metric
Ø30mm..... CPI-30MFF-B-HT
Ø40mm..... CPI-40MFF-B-HT
Ø50mm..... CPI-50MFF-B-HT
Ø60mm..... CPI-60MFF-B-HT

HOT FORMING VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

Specifications:

Temperature:

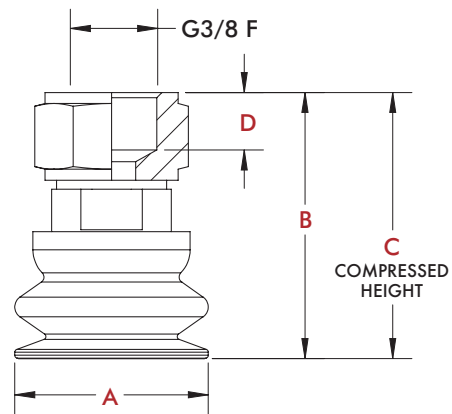
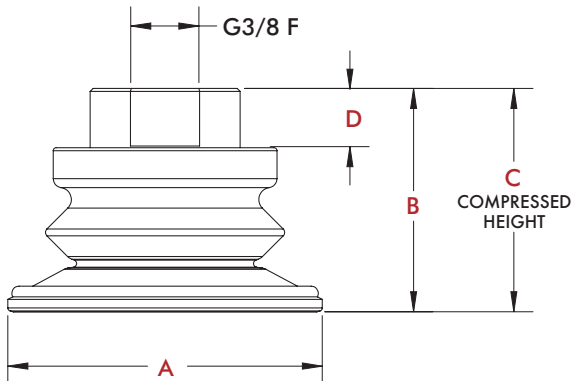
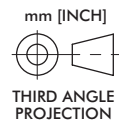
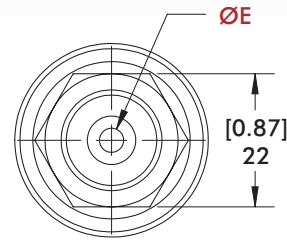
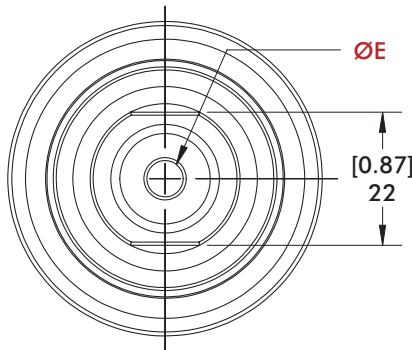
Resistant up to 250° C [482° F]
(sheet metal temperature)

Material: Silicone free HT2

Chemical Resistance:

Oil, water, grease, hydraulic fluid, alcohol

MTC Round Bellows



MTC Dimensions

Model	A	B	C	D	E	Weight
22MTC	[0.87] 22	[1.61] 41	[1.39] 35.2	[0.35] 9.5	[0.14] 3.5	[1.54 oz] 43.6 g
30MTC	[1.34] 34	[1.73] 44	[1.38] 35	[0.35] 9	[0.16] 4	[1.74 oz] 49.3 g
40MTC	[1.77] 45	[1.73] 44	[1.34] 34	[0.35] 9	[0.16] 4	[1.79 oz] 50.8 g
50MTC	[2.20] 56	[1.46] 37	[1.00] 25.5	[0.59] 15	[0.24] 6	[1.40 oz] 39.6 g
60MTC	[2.64] 67	[1.63] 41.5	[1.06] 27	[0.59] 15	[0.24] 6	[1.83 oz] 51.8 g

Dimensions shown "mm [inch]"

MTC Holding Capacity @ -0.6 bar vacuum

Appl.	Vert. Lift	Horz. Dry	Horz. Wet
22MTC	[3.6] 16	[4.0] 18	[1.3] 6
30MTC	[4.9] 22	[6.7] 30	[2.9] 13
40MTC	[8.5] 38	[8.1] 36	[7.4] 33
50MTC	[11.9] 53	[12.4] 55	[11.7] 52
60MTC	[18.4] 82	[18.4] 82	[17.3] 77

Holding capacities shown "N [lbf]"

MTC Round Bellows Ordering Information

Metric

Ø22mm.....	CPI-22MTC-B-HT
Ø30mm.....	CPI-30MTC-B-HT
Ø40mm.....	CPI-40MTC-B-HT
Ø50mm.....	CPI-50MTC-B-HT
Ø60mm.....	CPI-60MTC-B-HT

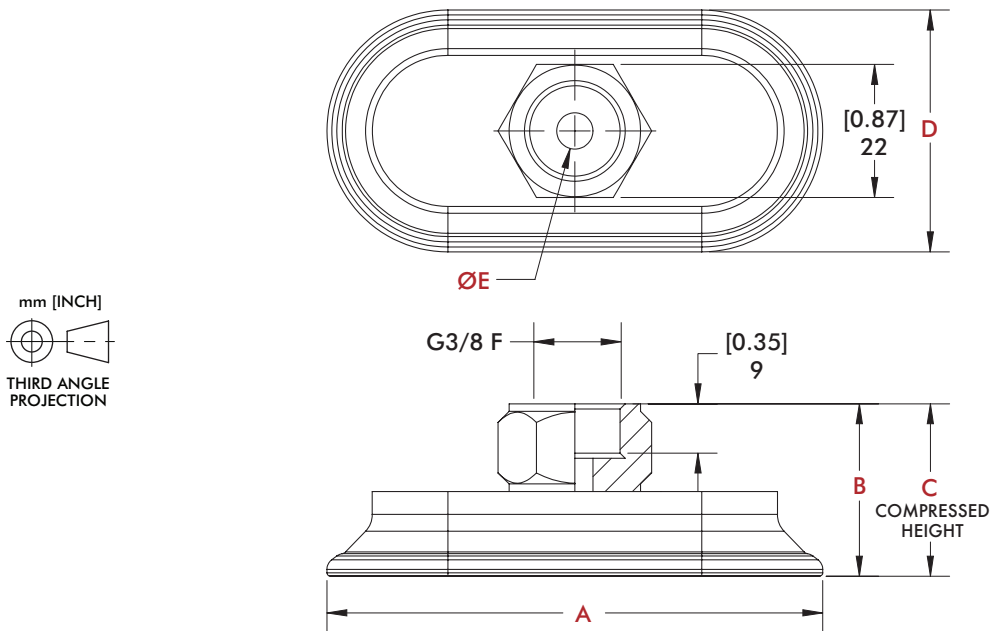
HOT FORMING VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

MFF Oval Flat



Specifications:
Temperature:
Resistant up to 250° C [482° F]
(sheet metal temperature)
Material: Silicone free HT2
Chemical Resistance:
Oil, water, grease, hydraulic fluid, alcohol



MFF Dimensions

Model	A	B	C	D	E	Weight
6023MFF	[2.52] 64	[1.02] 26	[0.91] 23	[0.98] 25	[0.24] 6	[1.57 oz] 44.6 g
9030MFF	[3.70] 94	[1.06] 27	[0.94] 24	[1.34] 34	[0.24] 6	[2.42 oz] 68.5 g
8040MFF	[3.35] 85	[1.10] 28	[0.94] 24	[1.69] 43	[0.24] 6	[2.30 oz] 65.1 g
10050MFF	[4.17] 106	[1.22] 31	[1.02] 26	[2.13] 54	[0.31] 8	[3.68 oz] 104.2 g

Dimensions shown "mm [inch]"

MFF Holding Capacity @ -0.6 bar vacuum

Appl.	Vert. Lift	Horz. Dry	Horz. Wet
6023MFF	[12.8] 57	[8.3] 37	[7.4] 33
9030MFF	[27.4] 122	[21.6] 96	[14.4] 64
8040MFF	[31.5] 140	[24.7] 110	[22.5] 100
10050MFF	[48.8] 217	[40.7] 181	[27.2] 121

Holding capacities shown "N [lbf]"

MFF Oval Flat Ordering Information

Metric
Ø60x23mm CPI-6023MFF-B-HT
Ø90x30mm CPI-9030MFF-B-HT
Ø80x40mm CPI-8040MFF-B-HT
Ø100x50mm CPI-10050MFF-B-HT

HOT FORMING VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

MAC Oval Bellows

Specifications:

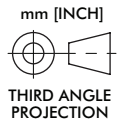
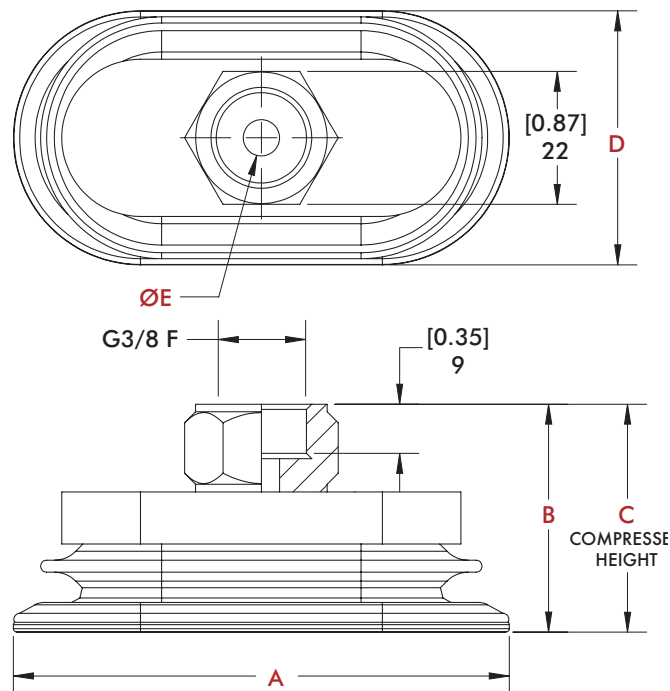
Temperature:

Resistant up to 250° C [482° F]
(sheet metal temperature)

Material: Silicone free HT2

Chemical Resistance:

Oil, water, grease, hydraulic fluid, alcohol



MAC Dimensions

Model	A	B	C	D	E	Weight
6030MAC	[2.48] 63	[1.38] 35	[1.10] 28	[1.30] 33	[0.24] 6	[2.32 oz] 65.9 g
8040MAC	[3.27] 83	[1.48] 37.7	[1.13] 28.7	[1.69] 43	[0.24] 6	[2.78 oz] 78.7 g

Dimensions shown "mm [inch]"

MAC Holding Capacity @ -0.6 bar vacuum

Model	Vert. Lift	Horz. Dry	Horz. Wet
6030MAC	[8.5] 38	[12.8] 57	[11.7] 52
8040MAC	[14.6] 65	[22.5] 100	[21.3] 95

Holding capacities shown "N [lbf]"

MAC Oval Bellows Ordering Information

Metric

Ø60x30mm..... CPI-6030MAC-B-HT

Ø80x40mm..... CPI-8040MAC-B-HT

MICRO SERIES VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

VC-F Round Flat



Applications:

- Relatively flat surfaces.
- Dry to moderate oily/slippery surfaces.
- Low Compression distances.
- Higher precision applications.

Specifications:

Material Operating Temperature:

Viton: -40° to 450° F

[-40° to 232° C]

Silicone: -100° to 400° F

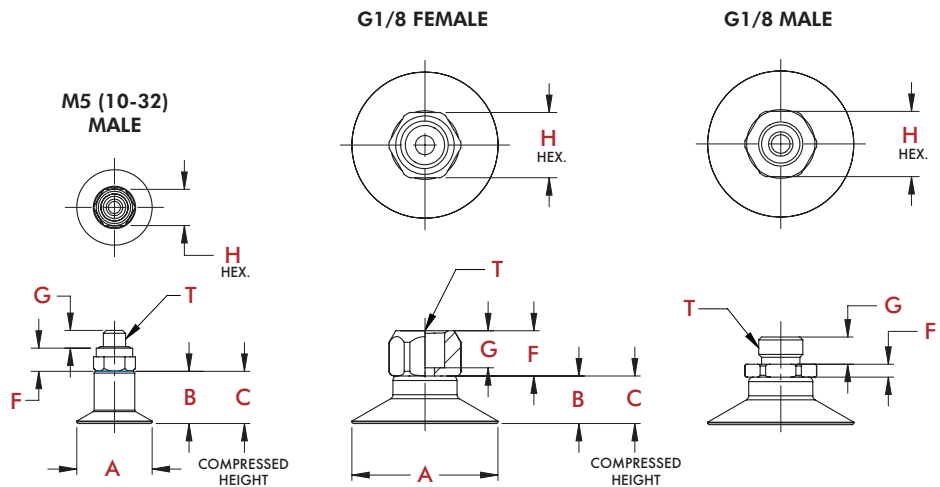
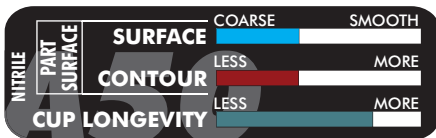
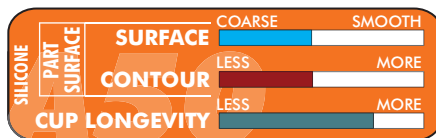
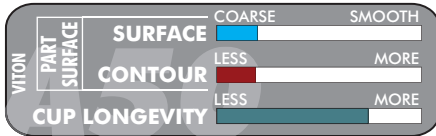
[-73° to 204.4° C]

Nitrile: -40° to 275° F

[-40° to 135° C]

Durometer: A50

ACU INDEX

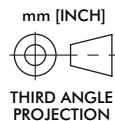


(DR) = Durometer/Material

V Viton Hi-Temp Applications where silicon is not allowed

S Silicone Extremely hot or cold environments

N Nitrile General Purpose



VC-F Micro Fitting Threads

Thread (T)	(F)	(G)	(H)
10M (M5)	5.1	4.1	7.9
(10-32 MALE)	[.20]	[.16]	[.31]
18M (G1/8)	2.8	5.8	14.2
(MALE)	[.11]	[.23]	[.56]
18F (G1/8)	9.9	6.4	14.2
(FEMALE)	[.39]	[.25]	[.56]

VC-F Dimensions

Model	A	B	C	CUP WT	LOAD
VC-F15	16.5 [.65]	11.4 [.45]	10.4 [.41]	3.4 g [.11 oz]	.85 kg [1.88 lb]
VC-F20	22.1 [.87]	8.6 [.34]	7.1 [.28]	7.8 g [.25 oz]	1.47 kg [3.25 lb]
VC-F30	32.0 [1.26]	10.4 [.41]	8.1 [.32]	6.2 g [.20 oz]	2.55 kg [5.63 lb]
VC-F40	42.2 [1.66]	14.0 [.55]	11.4 [.45]	11.8 g [.38 oz]	4.08 kg [9.00 lb]
VC-F50	53.1 [2.08]	17.5 [.69]	14.5 [.57]	19.6 g [.63 oz]	7.54 kg [16.6 lb]

VC-F Round Flag Ordering Information

Ø15mm..... VC-F15(DR)-(M)

Ø20mm..... VC-F20(DR)-(M)

Ø30mm..... VC-F30(DR)-(M)

Ø40mm..... VC-F40(DR)-(M)

Ø50mm..... VC-F50(DR)-(M)

(DR) = Durometer/Material

V **S** **N**

Not Available in
Ø15 and Ø20mm

(M) = Mounts Available

10M **18M** **18F**

Only Available in
Ø15 and Ø20mm

MICRO SERIES VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

VC-B Micro Series Round Bellows

Applications:

- Moderately flat surfaces.
- Best performance on dry surfaces.
- Moderate compression distance.
- Bellows allows for minor misalignments.

Specifications:

Material Operating Temperature:

Viton: -40° to 450° F

[-40° to 232° C]

Silicone: -100° to 400° F

[-73° to 204.4° C]

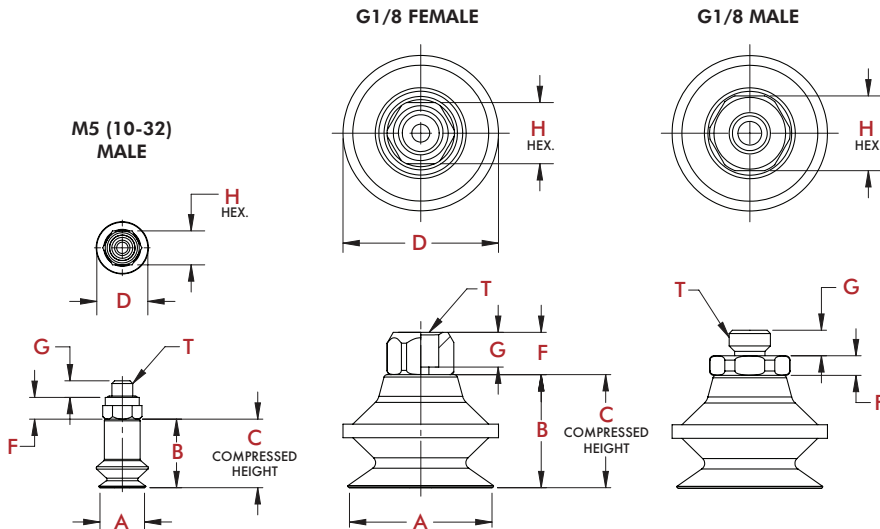
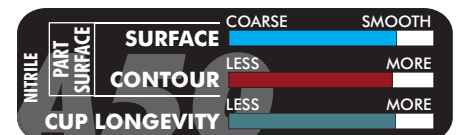
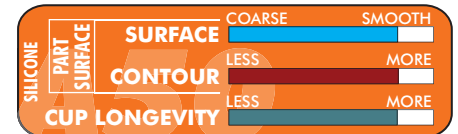
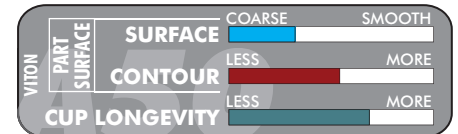
Nitrile: -40° to 275° F

[-40° to 135° C]

Durometer: A50



ACU INDEX



VC-B Micro Fitting Threads

Thread (T)	(F)	(G)	(H)
10M (M5) (10-32 MALE)	5.1 [.20]	4.1 [.16]	7.9 [.31]
18M (G1/8) (MALE)	2.8 [.11]	5.8 [.23]	14.2 [.56]
18F (G1/8) (FEMALE)	9.9 [.39]	6.4 [.25]	14.2 [.56]

(DR) = Durometer/Material

V Viton Hi-Temp Applications
where silicon is not allowed

S Silicon Extremely hot or
cold environments

N Nitrile General Purpose

VC-B Dimensions

Model	A	B	C	D	Cup Wt	Load
VC-B05	5.6 [.22]	9.1 [.36]	7.6 [.30]	6.1 [.24]	5.8 g [.09 oz]	.04 kg [.10 lb]
VC-B10	10.9 [.43]	16.0 [.63]	11.4 [.45]	12.2 [.48]	3.4 g [.11 oz]	.39 kg [.87 lb]
VC-B15	16.0 [.63]	19.8 [.78]	13.2 [.52]	17.5 [.69]	3.7 g [.12 oz]	.57 kg [1.25 lb]
VC-B20	22.4 [.88]	17.5 [.69]	7.6 [.30]	23.9 [.94]	6.2 g [.20 oz]	1.02 kg [2.25 lb]
VC-B30	34.0 [1.34]	26.4 [1.04]	11.4 [.45]	36.3 [1.43]	11.5 g [.37 oz]	2.21 kg [4.88 lb]
VC-B40	42.9 [1.69]	27.4 [1.08]	12.4 [.49]	46.2 [1.82]	18.7 g [.60 oz]	3.97 kg [8.75 lb]
VC-B50	52.8 [2.08]	34.5 [1.36]	14.5 [.57]	59.4 [2.34]	30.5 g [.98 oz]	6.63 kg [14.6 lb]

VC-B Micro Series Round Multi-Bellows Ordering Information

Ø05mm.....	VC-B05(DR)-(M)
Ø10mm.....	VC-B10(DR)-(M)
Ø15mm.....	VC-B15(DR)-(M)
Ø20mm.....	VC-B20(DR)-(M)
Ø30mm.....	VC-B30(DR)-(M)
Ø40mm.....	VC-B40(DR)-(M)
Ø50mm.....	VC-B50(DR)-(M)

(DR) = Durometer/Material

V **S** **N**

(M) = Mounts Available

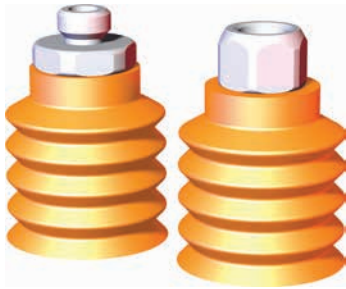
10M **18M** **18F**

Only Available in
Ø5, Ø10, Ø15, Ø20mm

MICRO SERIES VACUUM CUPS

Vacuum Products | Dimensions | Ordering Information

VC-BM Micro Series Round Multi-Bellows



Applications:

- Angled/curved/bumpy surfaces.
- Best performance on dry surfaces.
- Higher compression distance. (Reach in Box)
- Bellows allow for minor
- Provides Partial extraction.

Specifications:

Material Operating Temperature:

Viton: -40° to 450° F

[-40° to 232° C]

Silicone: -100° to 400° F

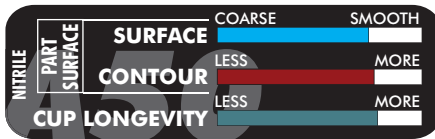
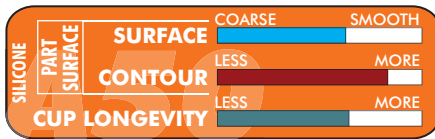
[-73° to 204.4° C]

Nitrile: -40° to 275° F

[-40° to 135° C]

Durometer: A50

ACU INDEX

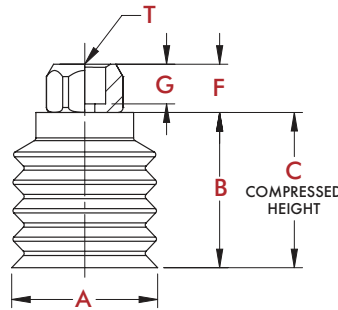
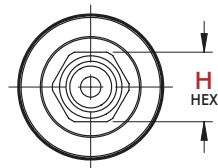


(DR) = Durometer/Material

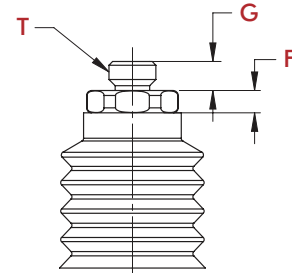
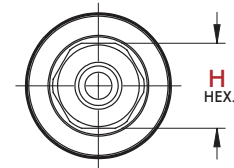
S Silicon Extremely hot or cold environments

N Nitrile General Purpose

G1/8 FEMALE



G1/8 MALE



VC-BM Micro Fitting Threads

Thread (T)	(F)	(G)	(H)
10M (M5) (10-32 MALE)	5.1 [.20]	4.1 [.16]	7.9 [.31]
18M (G1/8) (MALE)	2.8 [.11]	5.8 [.23]	14.2 [.56]
18F (G1/8) (FEMALE)	9.9 [.39]	6.4 [.25]	14.2 [.56]

VC-BM Dimensions

Model	A	B	C	Cup Wt	Load
VC-BM20	20.1 [.79]	21.9 [.86]	8.9 [.35]	5.3 g [17 oz]	.68 kg [1.50 lb]
VC-BM30	30.0 [1.18]	30.7 [1.21]	10.7 [.42]	10.3 g [.33 oz]	1.64 kg [3.63 lb]
VC-BM40	39.8 [1.57]	40.9 [1.61]	12.9 [.51]	19.6 g [.63 oz]	2.21 kg [4.88 lb]
VC-BM50	50.0 [1.97]	51.1 [2.01]	23.1 [.91]	32.7 g [1.05 oz]	4.37 kg [9.63 lb]

VC-BM Micro Series Round Multi-Bellows Ordering Information

Ø20mm..... VC-BM20(DR)-(M)

Ø30mm..... VC-BM30(DR)-(M)

Ø40mm..... VC-BM40(DR)-(M)

Ø50mm..... VC-BM50(DR)-(M)

(DR) = Durometer/Material



(M) = Mounts Available

10M 18M 18F

Only Available in
Ø20mm

TPLP Mag-Lift Part Lifting Magnets

Features:

- Provides instantaneous pick up and release without electricity.
- Maintains positive hold, even if air pressure is lost.
- Supplied with urethane pad which softens the impact of the magnet and avoids marring or damage to delicate surfaces.

Benefits:

- NPT mount allows retrofit to existing assemblies.

Specifications:

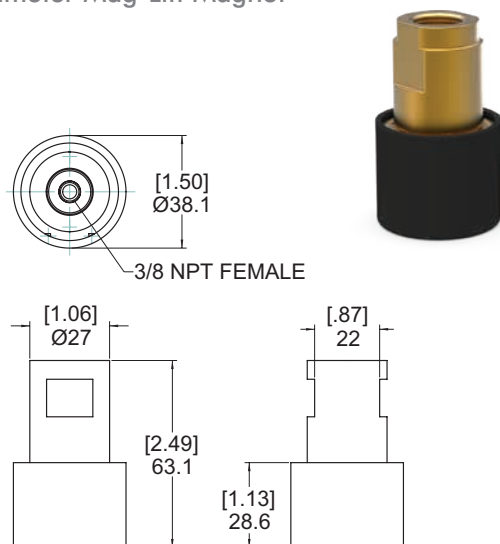
Recommended Operating Pressure:

2.4 bar [35 psi]

Port: 3/8" NPT Compressed Air Port

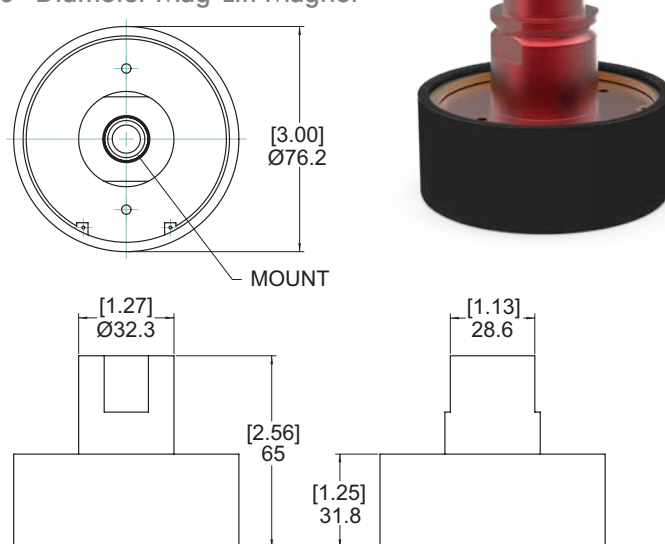
Material: Machined, Anodized Aluminum, Urethane Pad (50 durometer - low skid)

1.50" Diameter Mag-Lift Magnet



Model	Pad Only
CPI-TPLP15RB	RB15-CPI

3.00" Diameter Mag-Lift Magnet



Mount	Model	Pad Only
3/8 NPT	CPI-TPLP50373	RB30-CPI
G3/8	CPI-TPLP30BS	

Note: The minimum air pressure required for the Mag-Lift to release parts is 25 psi. The suggested air pressure for normal operation is 35 psi. If part do not release immediately, increase the air pressure in 5 psi increments until the part releases. Do not exceed 60 psi. Air pressure should be measured at the inlet of the Mag-Lift to ensure effective operation.

TPLP 1.50" Diameter Mag-Lift Magnet - CPI-TPLP15RB - Capacities

Gage Of Steel (Ferrous Only)	26 GA (0.018")	22 GA (0.030")	16 GA (0.050")	12 GA (0.100")	3/16" (0.187")	Weight
With Pad	3.18 kg [7.0 lb]	4.08 kg [9.0 lb]	4.54 kg [10.0 lb]	4.54 kg [10.0 lb]	4.54 kg [10.0 lb]	136g [5 oz]
Without Pad	4.54 kg [10.0 lb]	6.35 kg [14.0 lb]	7.26 kg [16.0 lb]	7.71 kg [17.0 lb]	7.71 kg [17.0 lb]	136g [5 oz]

TPLP 3.00" Diameter Mag-Lift Magnet - CPI-TPLP50373 - Capacities

Gage Of Steel (Ferrous Only)	26 GA (0.018")	22 GA (0.030")	16 GA (0.050")	12 GA (0.100")	3/16" (0.187")	Weight
With Pad	8.62 kg [19.0 lb]	13.61 kg [30.0 lb]	19.96 kg [44.0 lb]	19.96 kg [44.0 lb]	20.87 kg [46.0 lb]	363g [13 oz]
Without Pad	9.53 kg [21.0 lb]	14.97 kg [33.0 lb]	26.76 kg [59.0 lb]	27.22 kg [60.0 lb]	29.03 kg [64.0 lb]	363g [13 oz]

Note: Capacity values are stated at approximately 30% of the maximum holding value. Use this value for determining the quantity of Mag-Lift magnets required for an application.

ECOCUP SERIES

Vacuum Products | Product Overview | Technical Specifications | Dimensions

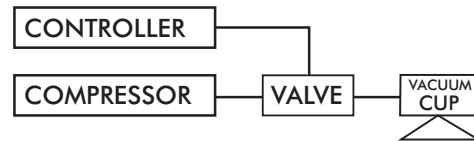
EcoCup™ creates vacuum without AIR!

Great for pick-and-place applications of flat, rigid, non-porous parts including: plastic, glass, solar panels, and electronics, as well as other consumer goods with smooth, flat surfaces.

The EcoCup™ features:

- Light-switch operation
- Ultra-fast actuation
- Noise-free operation
- Easy installation and setup
- Reduced maintenance costs
- Easy optional mounting to Scara robots
- Eliminated risk of air-borne contaminants

The OLD way •••••
with a Typical Pneumatic Setup



The NEW way
Using the new EcoCup™



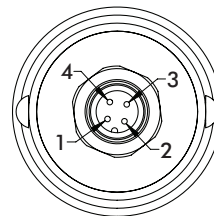
No fittings,
no valves, no hoses,
no compressor, and
absolutely no AIR!

EcoCup™ EC40 Electric Vacuum Cup Assembly

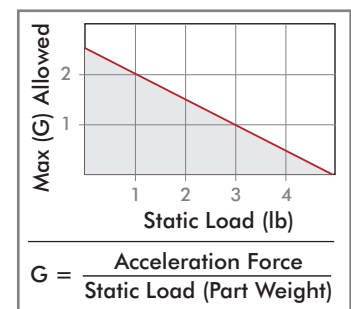
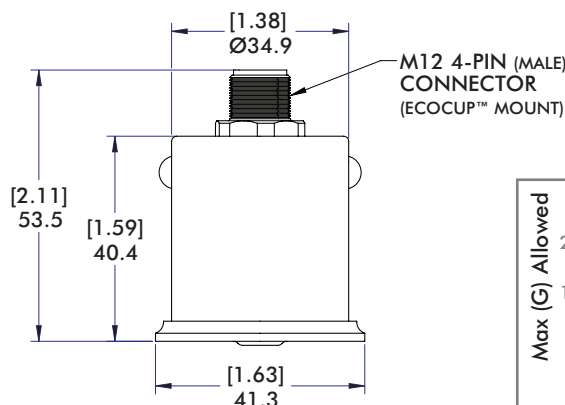


Covered under one or more U.S./International Patents

Specifications	VC-EC40-45N
Actuation Time	25 ms
Temperature Range	5° ~ 60°C [41° ~ 140°F]
Duty Cycle	50% (½ On, ½ Off)
Voltage	24 VDC
Current	0.5 Amp
Weight	0.12 kg [0.25 lb]
Cup Material	45 Durometer Nitrile



M12 4-PIN (MALE)
CONNECTOR FACE VIEW
1: NOT USED
2: NOT USED
3: -0 VDC
4: +24 VDC



EcoCup™ EC40 Electric Vacuum Cup - Operation

Holding Capacity	VC-EC40-45N
Recommended Load	<0.45kg [1.0 lb]

Loads from 0.45kg [1.0 lb] up to 1.81kg [4.0 lb] max. may be used with longer movement times.
(See chart in drawing area for greater detail).

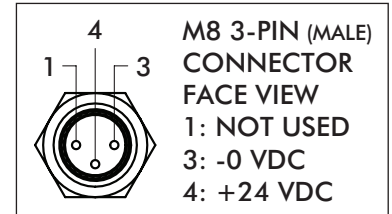
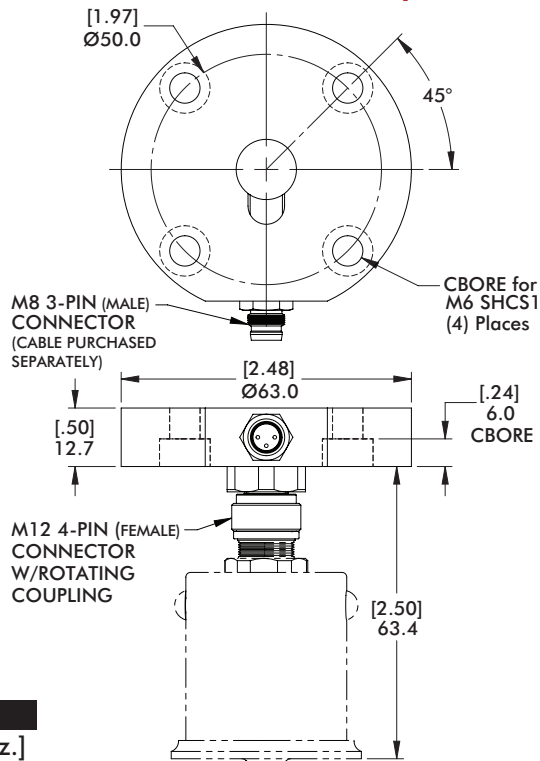
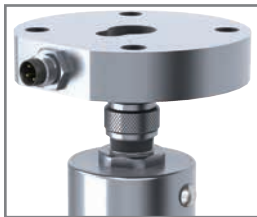
Operating Instructions:

1. Set cup on smooth, flat surface of part.
2. Apply 24VDC to Pins 3 and 4 on M12 connector.
(Center of cup lifts, creating vacuum)
3. Release voltage and part is released.

ECOCUP SERIES

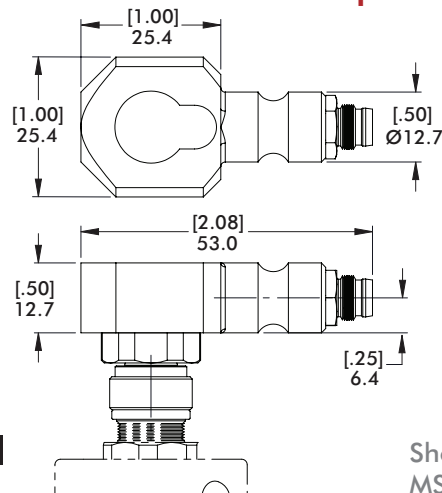
Vacuum Products | Dimensions | Technical Specifications

EcoCup™ EC40 Electric Vacuum Cup Assembly



Model	Weight
VC-EC40-SRM50	111g [3.9 oz.]

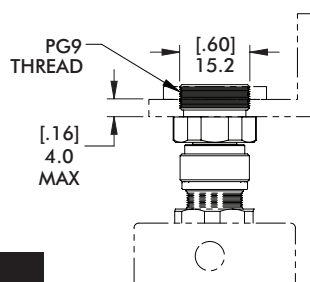
EcoCup™ EC40 Optional Apple Core Mounting



Model	Weight
VC-EC40-ACM50	40g [1.4 oz.]

Shown with DESTACO MSA Series Swivel Arm

EcoCup™ EC40 M12 4-Pin Connector with Rotating Coupling (Contact DESTACO for Custom Solutions)



Model	Weight
Turck #FKM 4.4-0.5	14g [0.5 oz.]

Shown with custom plate for array mounting



ARV AND VSA SERIES VENTURIES

Vacuum Products | Features and Specifications

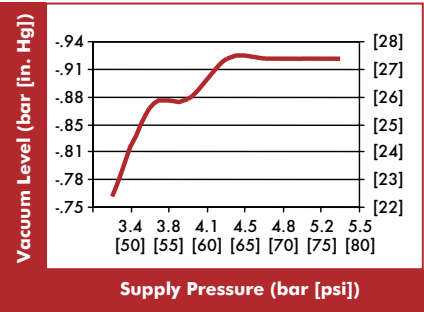
ARV® Series Auto-Release Venturi Cup Mount

Requiring (1) air line, (1) valve:
Offers integrated automatic quick panel release and exhaust silencer in one part. Mounting options include right or left hand apple core mounting or no apple core mount for use with DESTACO's spring cup mounts. The ARV® Series is also available in a block style for remote mounting and each mount can be ordered with Imperial or Metric ports.



Covered under one or more
U.S./International Patents

ARV® Performance:



Specifications @ 4 bar [60psi]:
Speed to Vacuum: 0.2-0.3 seconds
Speed to Release: 0.02 seconds
Air Consumption:
Vacuum: 40 l/m [1.4 scfm]
Blow-off: 0
Noise Level (at one meter): 68dBA
Material: Aluminum

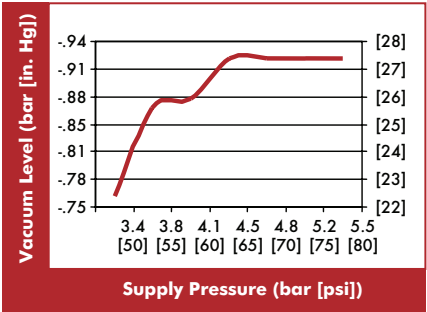
VSA Series Venturi Cup Mount



Blow-off typically requires two air lines and multiple valves. The VSA series offers a low-profile version as shown. Additional options includes silencer and sensor port options. Mounting threads can also be ordered in Imperial or Metric ports.

We also offers PA Series cup mounts.

VSA Performance:



Specifications @ 4 bar [60psi]:
Speed to Vacuum: .36 seconds
Speed to Release: 0.08 seconds
Air Consumption:
Vacuum: 40 l/m [1.4 scfm]
Blow-off: 2.6 liters [0.09 ft³]
(156 l/m [5.5scfm] @ 1 sec. duration)
Noise Level (At one meter):
Inline to exhaust: 76dBA
Inline to exhaust with Silencer: 68dBA
Material: Aluminum

ARV SERIES VENTURIES

Vacuum Products | Dimensions | Ordering Information



Left Hand Apple Core
CPI-VSA-ARVL-750-(X)
114g [0.25lb]



Right Hand Apple Core
CPI-VSA-ARVR-750-(X)
114g [0.25lb]



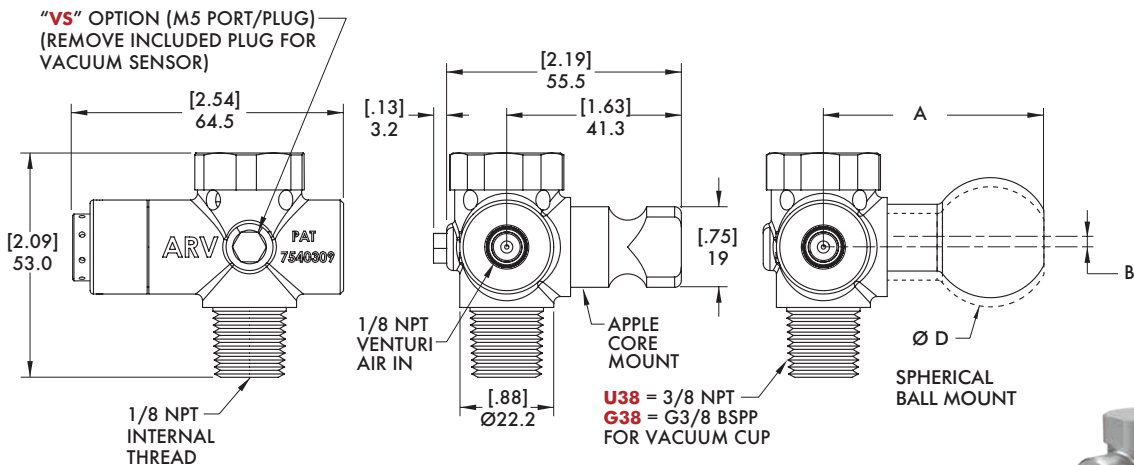
Without Apple Core
CPI-VSA-ARV-000-(X)
86g [0.19lb]



RH/LH Spherical Ball
CPI-VSA-ARV(R/L)-B112-(X)
CPI-VSA-ARV(R/L)-B32-(X)



(X)
Mounting
Thread
U38 = 3/8"
NPT Male
G38 = 3/8"
G Male



Vacuum Sensor
Option
Add "-VS" to
end of "ARV"
order code

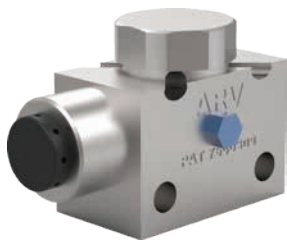


Covered under one or more U.S./International Patents

Model Number	A	B	ØD	Weight
CPI-VSA-ARV(R/L)-B112-(X)	[1.85] 47.1	0	[1.13] 28.5	[0.28 lb] 126g
CPI-VSA-ARV(R/L)-B32-(X)	[1.93] 49	[0.12] 3.2	[1.26] 32	[0.30 lb] 134g

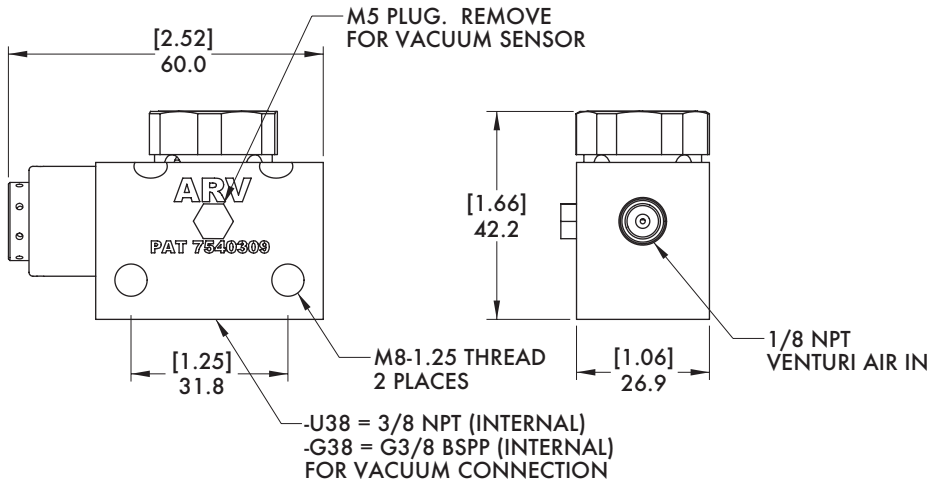
B112-01
28.58mm ball only
B112-32-01
32mm ball only

Venturi Style Vacuum Generator Cup Mounts ARV® Block Style Dimensions and Ordering Information



Block Style
CPI-VSA-ARVR-312-(X)
(X) = Vacuum Port Thread
U38 = 3/8" NPT Female
G38 = 3/8" G Female

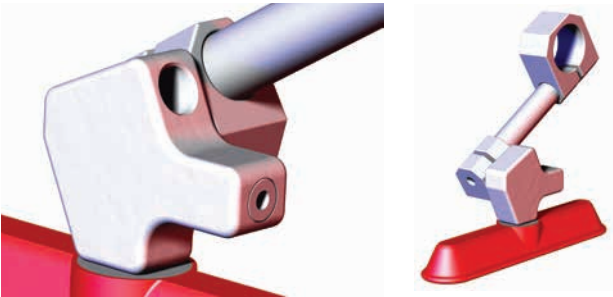
Weight
104g [0.23lb]



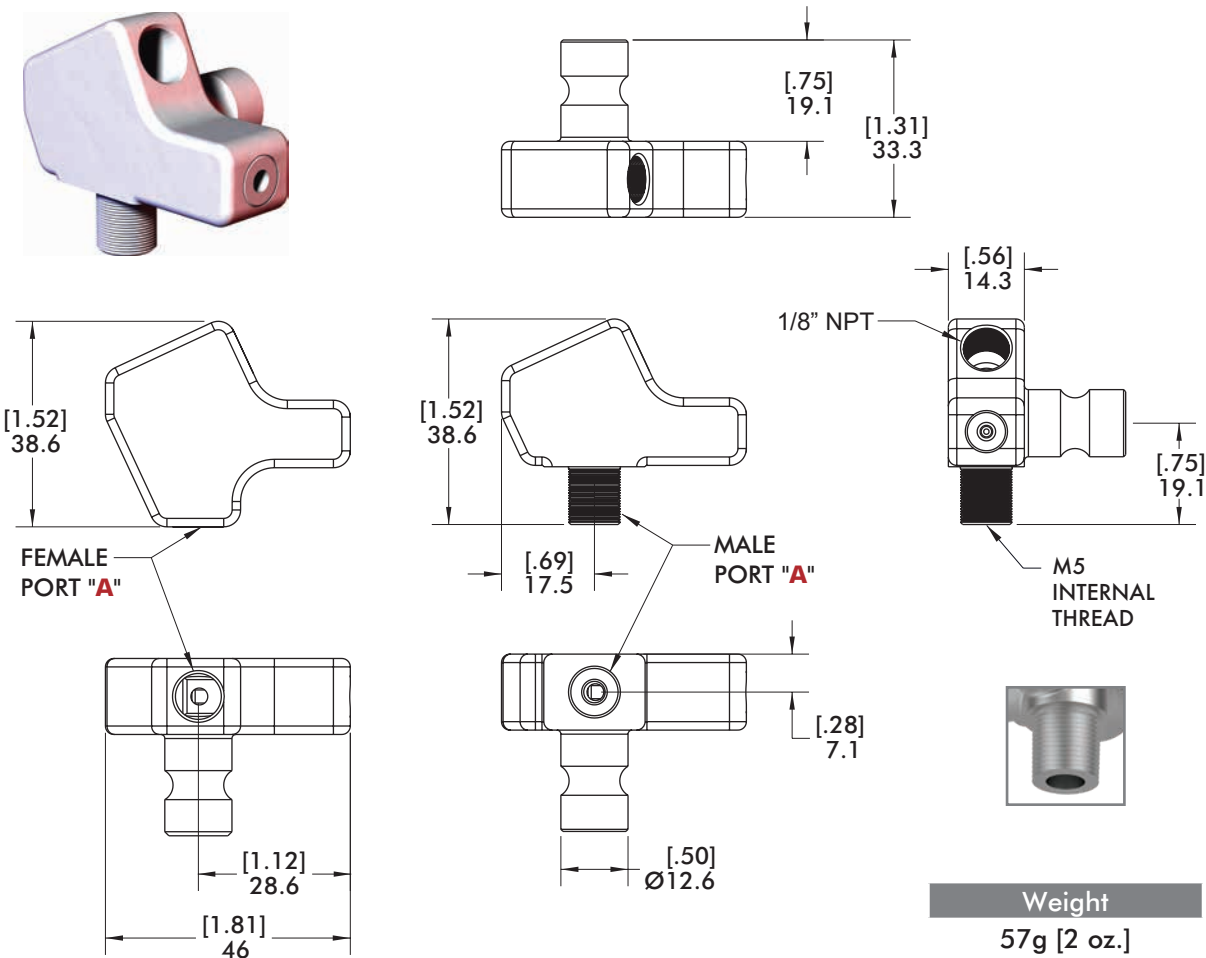
MICRO TOOLING VENTURI

Vacuum Products | Dimensions | Technical Specifications

VSA 500 Series MicroTool Apple Core



- Features:**
 - MicroTool sized venturi.
 - 1/8 NPT, 1/8 G Ports.
- Benefits:**
 - Small and lightweight.
 - Convenient mounts for most small vacuum cups.



500 Series Venturi MicroTool - CPI-VSA-500-"A"

Description		Port A
	Female 1/8" NPT to Female 1/8" NPT	F18
	Female 1/8" NPT to Male 1/8" NPT	M18

Covered under one or more U.S./International Patents

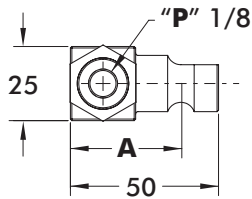
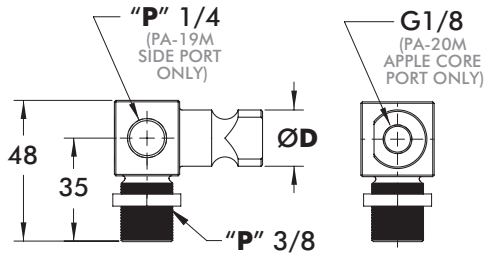
ACCELERATE® PORT ONLY ADAPTORS

Vacuum Products | Dimensions | Technical Specifications



PA Series

Apple Core Mount



PA-19M



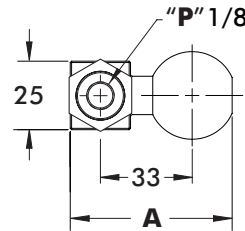
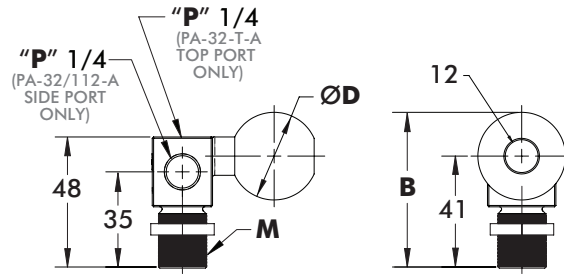
PA-20M

Material: Aluminum
Load: 150Nm

Weight includes locking nut*
and plug (not shown)
*Except U38 models

Model Number	A	ØD	P	Weight
PA-19M-G38-A	[1.46] 37	[0.75] 19	G	[0.17 lb] 77g
PA-19M-U38-A			NPT	[0.15 lb] 68g
PA-20M-G38-AC-A	[1.34] 34	[0.79] 20	G	[0.16 lb] 71g

Ball Mount



PA-B32/B112

PA-B32-G38-T-A

Material: Aluminum
Load: 150Nm

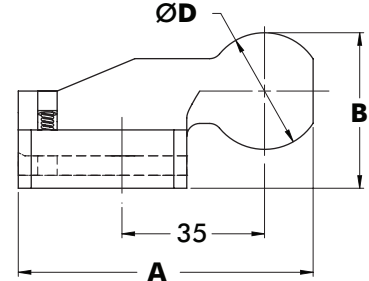
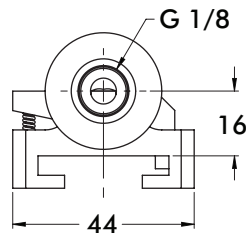
Weight includes locking nut* and plug
(not shown) *Except U38 models

Model Number	A	B	ØD	M	P	Weight
PA-B32-G38-A				G3/8	G	[0.23 lb] 103g
PA-B32-G38-T-A	[2.32] 59	[2.24] 57	[1.26] 32		G	[0.21 lb] 96g
PA-B32-U38-A				3/8 NPT	NPT	[0.21 lb] 94g
PA-B32-G14-A				G1/4	G	[0.21 lb] 95g
PA-B112-G38-A	[2.24] 57	[2.17] 55	[1.12] 28	G3/8	G	[0.20 lb] 89g
PA-B112-U38-A				3/8 NPT	NPT	[0.18 lb] 80g

PA 28mm - 32mm Ball for C-Mount



Material: Aluminum
Load: 150Nm

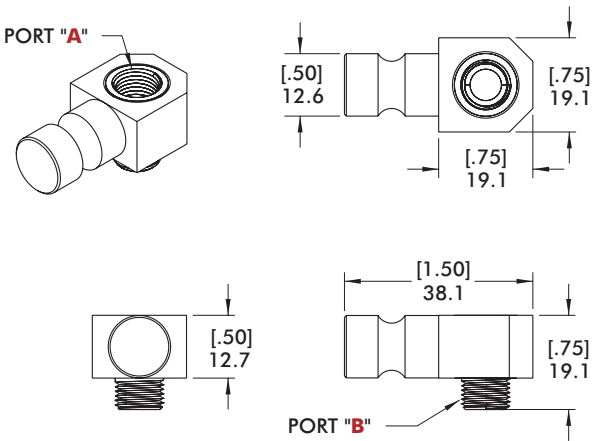


Model Number	A	B	ØD	Weight
CPI-PA-B112-CM	[2.84] 72.1	[1.50] 38.1	[1.13] 28.5	[0.23 lb] 106g
CPI-PA-B32-CM	[2.98] 75.7	[1.69] 42.9	[1.26] 32	[0.27 lb] 122g

MICRO TOOLING PORT ONLY ADAPTER

Vacuum Products | Dimensions | Technical Specifications

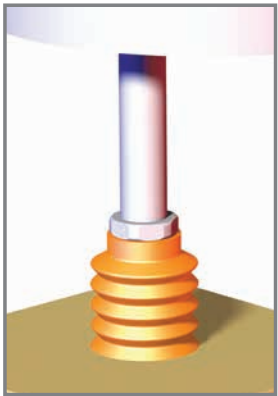
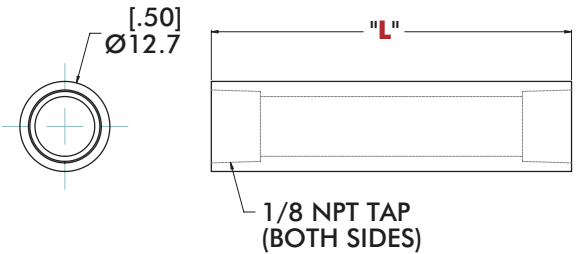
PA 500 Series



CPI-PA-500-"A"-"B" Ordering Information

Description		A	B	Weight
	Female 1/8" NPT/Female 1/8" NPT	F18	F18	23g [0.8 oz.]
	Female 1/8" G/Female 1/8" G	FG18	FG18	
	Female M5/Female M5	FM5	FM5	
	Female 1/8" NPT/Male 1/8" NPT	F18	M18	
	Female 1/8" G/Male 1/8" G	FG18	MG18	
	Female M5/Male M5	FM5	MM5	

PAT 1/8 NPT Vacuum Extension

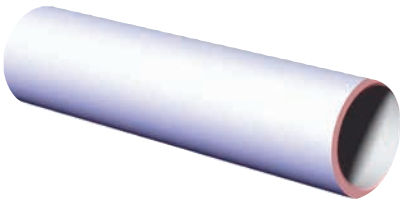


"L"

Standard Lengths

- 02 = 2.00"
- 03 = 3.00"
- 04 = 4.00"
- 05 = 5.00"
- 06 = 6.00"

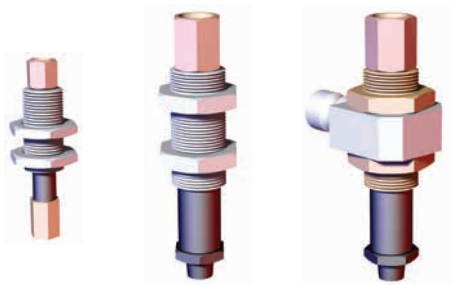
Model Number	Weight
CPI-PAT-50T-"L"-U18	[0.13 lb/ft] 193.0 g/m



SPRING-LOADED CUP MOUNTS

Vacuum Products | Dimensions | Technical Specifications

LC Bulk Head Style Micro Series Level Compensators

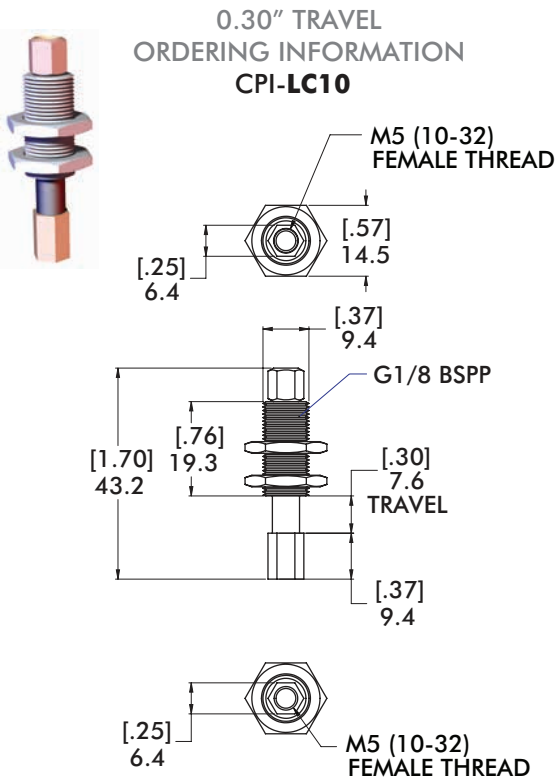


Specifications:
Material: Aluminum

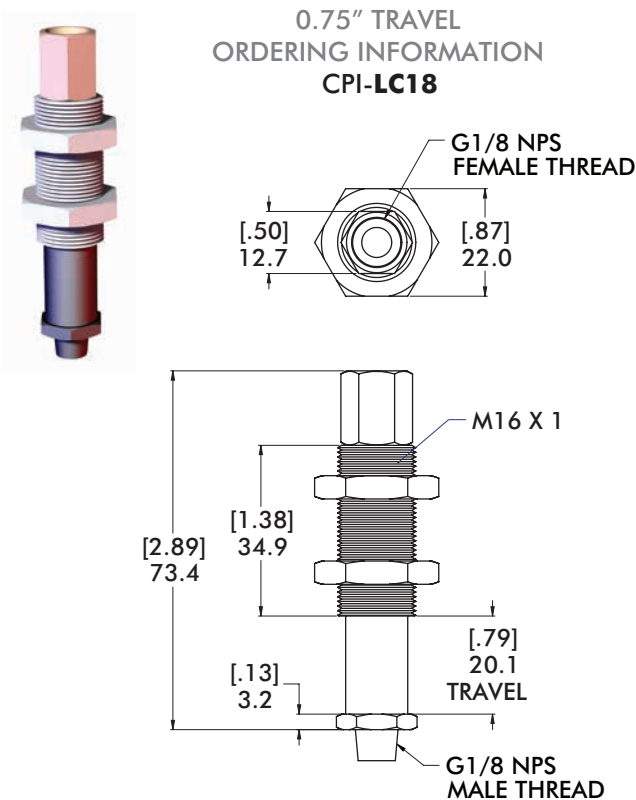
Features:

- M5 or G mounting threads and vacuum ports.

Note: To be used in vertical orientations only.

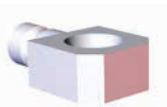


Weight
5.7 g [0.2 oz.]



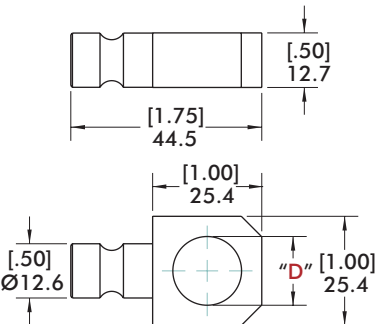
Weight
28.3 g [1.0 oz.]

LCM Series Mount



CPI-LCM-10-"D"

Weight
23 g [0.8 oz.]



"D" = (Ø) Diameter
16 = Ø16mm [.63"]
10 = Ø10mm [.39"]

SPRING-LOADED CUP MOUNTS

Vacuum Products | Dimensions | Technical Specifications

Features:

- Available in three different travel lengths.
- NPT or G mounting threads and vacuum ports.

Specifications:

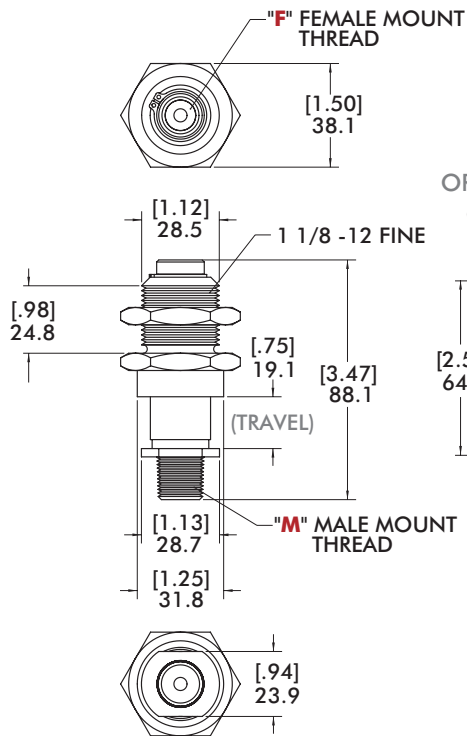
Material: Aluminum

RCM Bulkhead Style Standard Travel

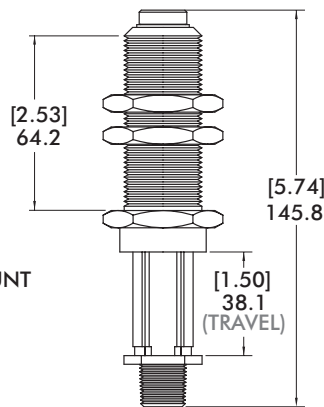


Note: To be used in vertical orientations only.

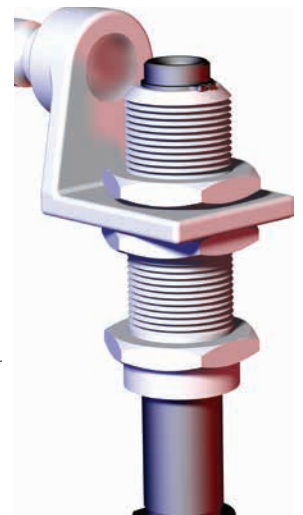
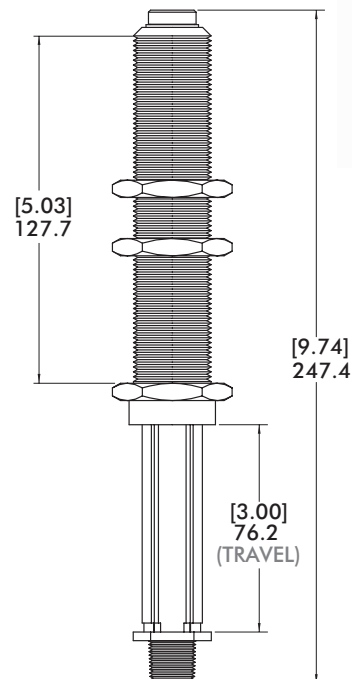
0.75" TRAVEL ORDERING INFORMATION CPI-RCM-30



1.50" TRAVEL ORDERING INFORMATION CPI-RCM-150-U14-NR



3.00" TRAVEL ORDERING INFORMATION CPI-RCM-300-U14-NR



CPI-RCM-150-U14-NR
Shown with CPI-SAP-30

Bulkhead Mount - CPI-RCM-XXX

Version	Mount Thread M	Vacuum Port F
Imperial	3/8" NPT Male	1/4" NPT

Weight

.75" Travel = 142g [5 oz]
1.50" Travel = 227g [8 oz]
3.00" Travel = 340g [12 oz]

SPRING-LOADED CUP MOUNTS

Vacuum Products | Dimensions | Technical Specifications | Ordering Information

SCM Apple-Core Style



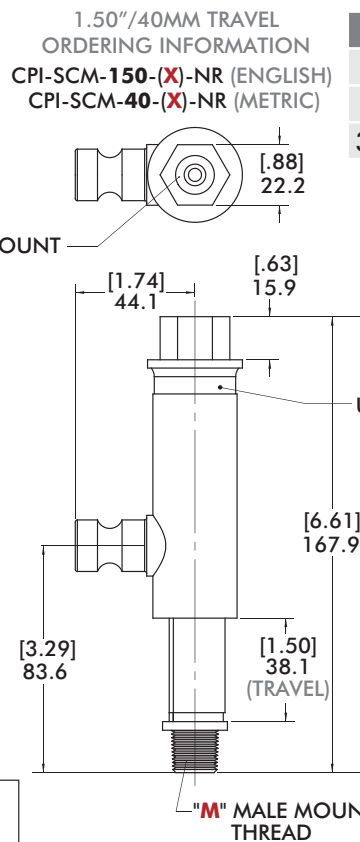
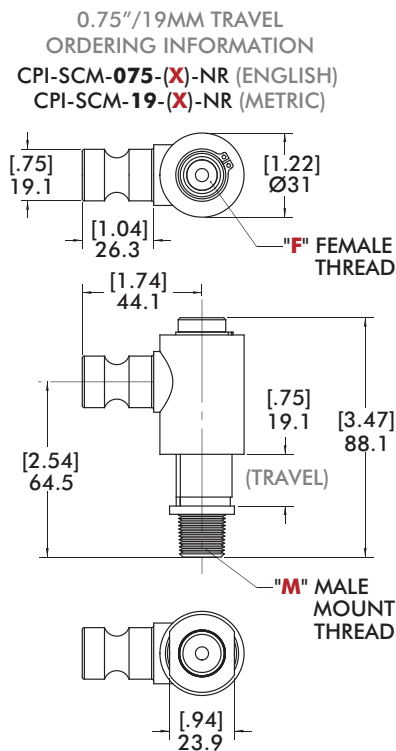
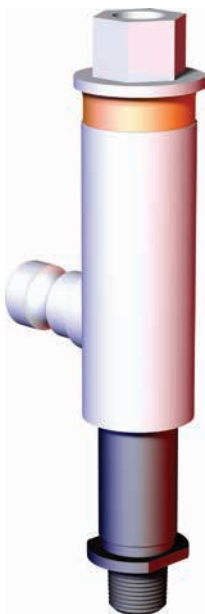
Specifications:

Material: Aluminum used on 1.50"/40mm and 3.00"/75mm travel.

Features:

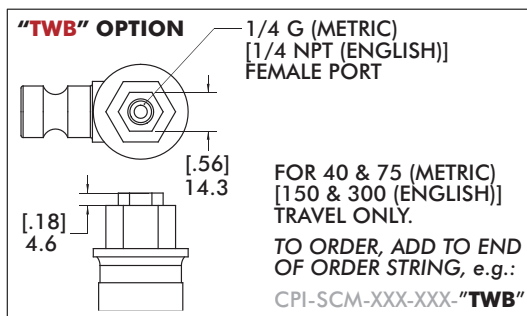
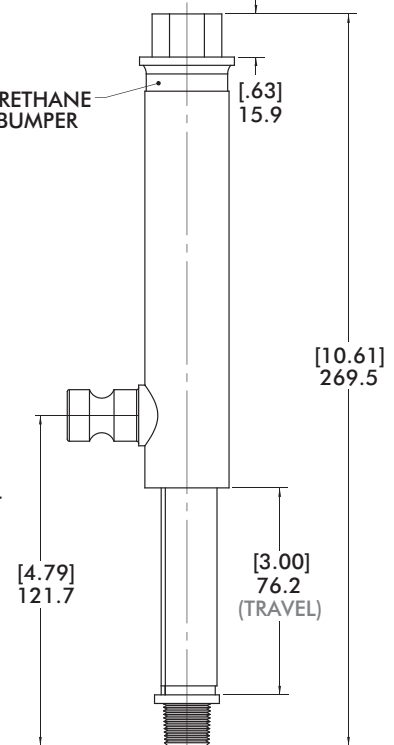
- Available in three different travel lengths.
- Apple core .75" [19mm] mounting for adjustment along on axis.
- NPT or G mounting threads and vacuum ports.

Note: To be used in vertical orientations only.



Weight	
.75"/19mm Travel	= 142g [5 oz]
1.50"/40mm Travel	= 227g [8 oz]
3.00"/75mm Travel	= 340g [12 oz]

3.00"/75MM TRAVEL
ORDERING INFORMATION
CPI-SCM-300-(X)-NR (ENGLISH)
CPI-SCM-75-(X)-NR (METRIC)



(NR = NON ROTATING)

CPI-SCM-(19/075)-(X)-NR Ports

Version	M	F	(X)
Metric	3/8" G	1/4" G	G14
Imperial	3/8" NPT	1/4" NPT	U14

CPI-SCM-(40/150 & 75/300)-(X)-NR Ports

Version	M	F	(X)
Metric	3/8" G	3/8" G	G14
Imperial	3/8" NPT	3/8" NPT	U14

SPRING-LOADED CUP MOUNTS

Vacuum Products | Features and Options

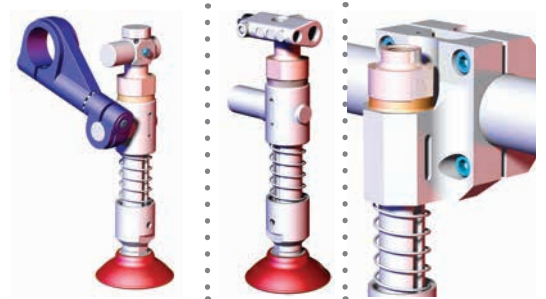
Features:

- Four mounting options.
- Three travel lengths.
- NPT or G mounting threads and vacuum ports.
- Urethane shock absorber.
- Teflon coated shaft.
- Fully modular construction.

Benefits:

- Urethane shock absorber reduces "pick-up" shock.
- Extensive use of polymers reduce weight and cost.
- Extended travel cup mounts can be reconfigured or rebuilt.
- Smooth operation, reduced wear.

TCL T-Clamp Ø1.00" (in)

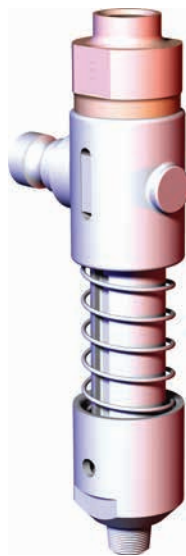


Note: To be used in vertical orientations only.

Ø1.25" Bulkhead Style
CPI-SCM(B)-"T"



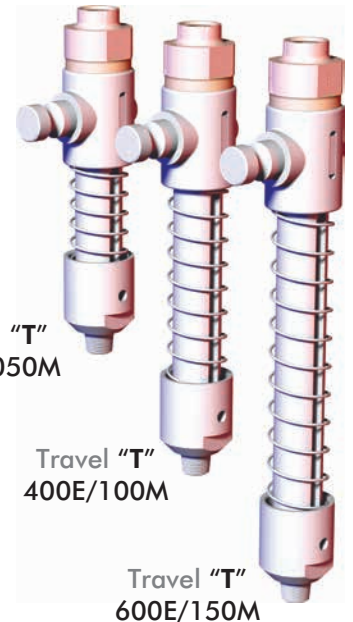
Ø0.75" Apple Core Style
CPI-SCM(A)-"T"



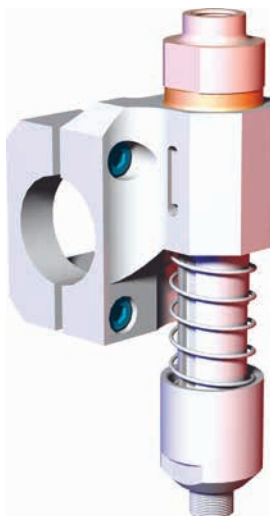
Ø1.00"/25MM
Extension Style
CPI-SCM(10/25)-"T"



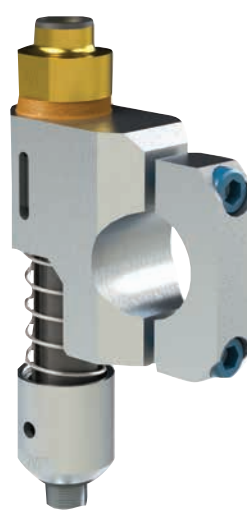
Travel Length CPI-SCM(X)-"T"



Ø1.50"/40MM
Tube Mount
CPI-SCM(C)-"D"- "T"- "O"



Ø1.50"/40MM
Single Strap Tube Mount
CPI-SCM(S)-"D"- "T"- "O"



Ø1.50"/45MM
Single Strap Tube Mount
CPI-SCMS-45B-"T"

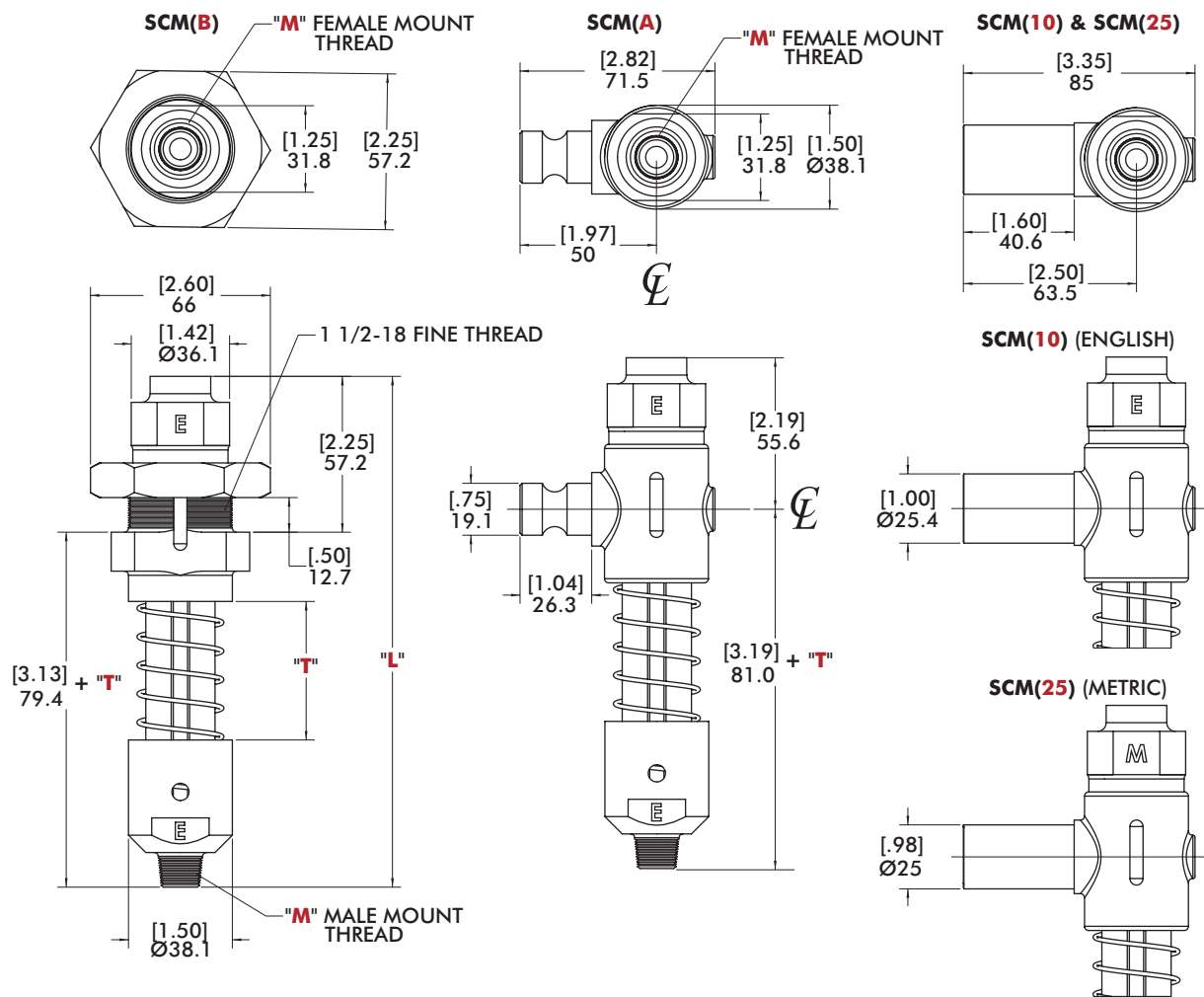


SPRING LOADED VACUUM CUP MOUNTS

Vacuum Products | Extended Travel Dimensions

SCM Bulkhead/Apple Core/Extension Style

Note: To be used in vertical orientations only.



SCM Travel and Length - CPI-SCM(X)-"T"

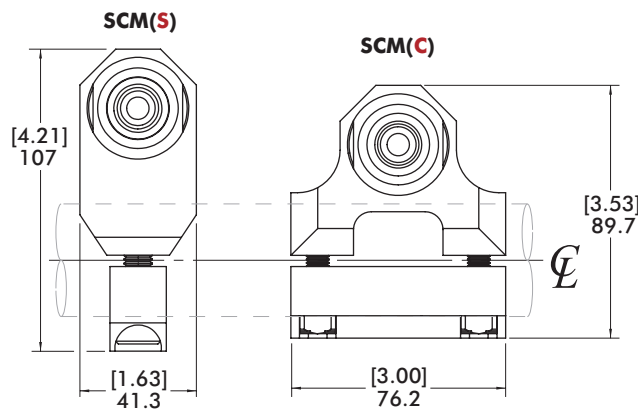
Version	Travel "T"	L	M	Weight
 Imperial	200E (2.00" Vertical Travel)	187.3 [7.38]	3/8" NPT	.48kg [1.06 lb]
	400E (4.00" Vertical Travel)	238.2 [9.38]	3/8" NPT	.53kg [1.16 lb]
	600E (6.00" Vertical Travel)	288.9 [11.38]	3/8" NPT	.58kg [1.27 lb]
 Metric	050M (50mm Vertical Travel)	187.3 [7.38]	3/8" G	.48kg [1.06 lb]
	100M (100mm Vertical Travel)	238.2 [9.38]	3/8" G	.53kg [1.16 lb]
	150M (150mm Vertical Travel)	288.9 [11.38]	3/8" G	.58kg [1.27 lb]

SPRING-LOADED CUP MOUNTS

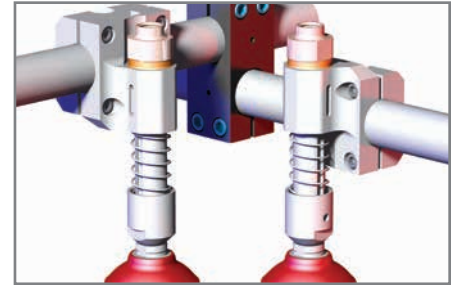
Vacuum Products | Extended Travel Dimensions

SCM Tube Mounted

Note: To be used in vertical orientations only.

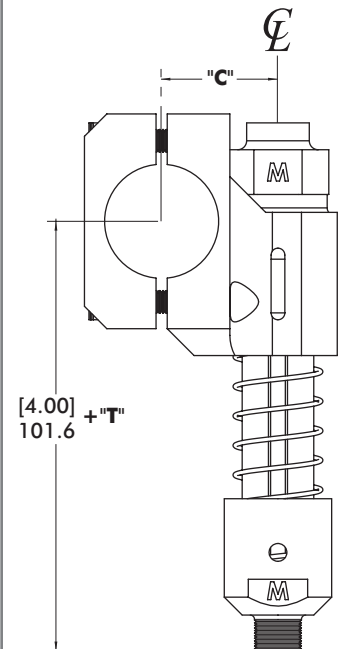
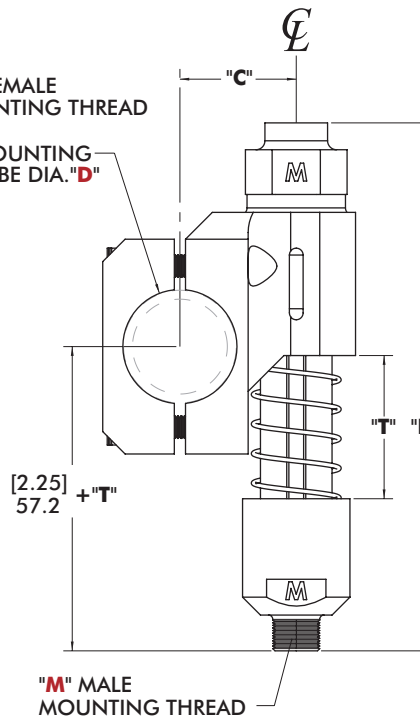
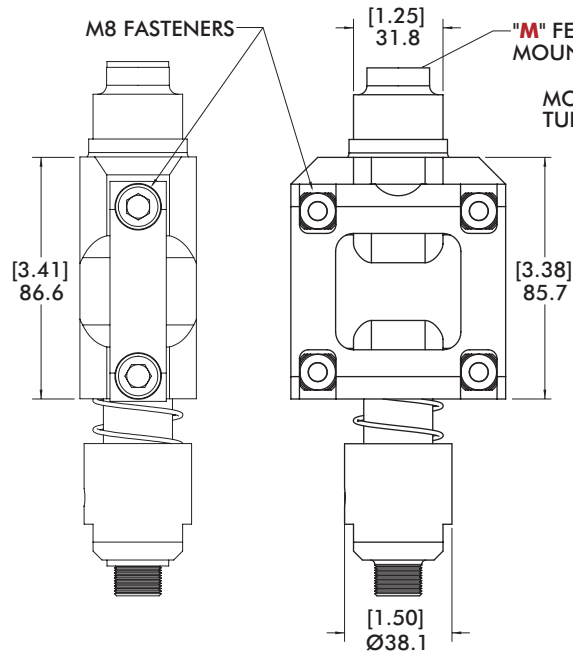


Covered under
one or more
U.S./International
Patents



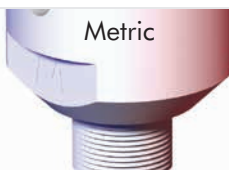
SCM(S/C)
MOUNTING
ORIENTATION (SHOWN)
"O" = A (RAISED POSITION)

SCM(S/C)
MOUNTING
ORIENTATION (SHOWN)
"O" = B (LOWERED POSITION)



Model	C
CPI-SCMC	41.3 [1.63]
CPI-SCMS	54.1 [2.13]

SCM Travel and Length - CPI-SCM(X)-"D"- "T"- "O"

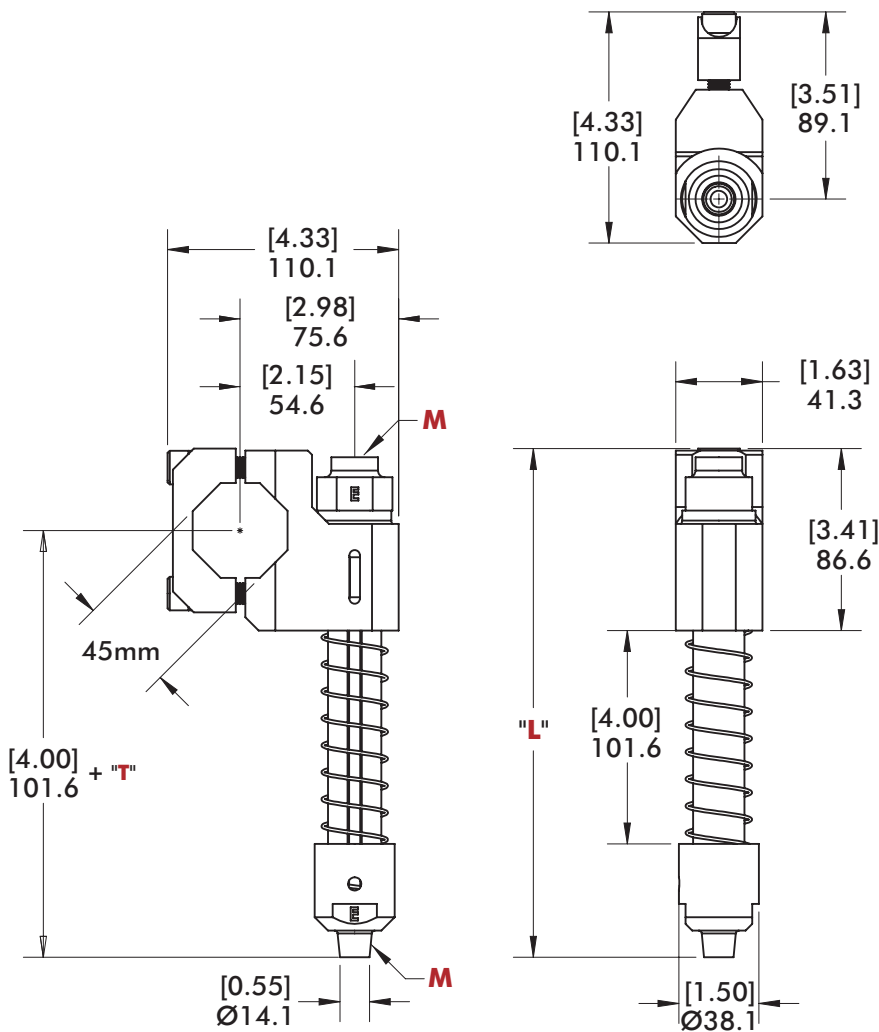
Version	Travel "T"	L	M	D	Weight
 Imperial	200E (2.00" Vertical Travel)	187.3 [7.38]	3/8" NPT	150 (Ø1.50")	.85kg [1.87 lb]
	400E (4.00" Vertical Travel)	238.2 [9.38]	3/8" NPT	150 (Ø1.50")	.90kg [1.97 lb]
	600E (6.00" Vertical Travel)	288.9 [11.38]	3/8" NPT	150 (Ø1.50")	.94kg [2.08 lb]
 Metric	050M (50mm Vertical Travel)	187.3 [7.38]	3/8" G	40M (Ø40mm)	.85kg [1.87 lb]
	100M (100mm Vertical Travel)	238.2 [9.38]	3/8" G	40M (Ø40mm)	.90kg [1.97 lb]
	150M (150mm Vertical Travel)	288.9 [11.38]	3/8" G	40M (Ø40mm)	.94kg [2.08 lb]

BODY BUILDER SPRING LOADED VACUUM CUP MOUNTS

Vacuum Products | Extended Travel Dimensions

SCM BodyBuilder Mounted

Note: To be used in vertical orientations only.



SCM Travel and Length - CPI-SCMS-45B-"T"

Version	Travel "T"	L	M	Weight
 Imperial	200E (2.00" Vertical Travel)	191.5 [7.54]	3/8" NPT	.77kg [1.7 lb]
	400E (4.00" Vertical Travel)	242.2 [9.54]	3/8" NPT	.82kg [1.8 lb]
	600E (6.00" Vertical Travel)	293.1 [11.54]	3/8" NPT	.87kg [1.9 lb]
 Metric	050M (50mm Vertical Travel)	191.5 [7.54]	3/8" G	.77kg [1.7 lb]
	100M (100mm Vertical Travel)	242.2 [9.54]	3/8" G	.82kg [1.8 lb]
	150M (150mm Vertical Travel)	293.1 [11.54]	3/8" G	.87kg [1.9 lb]

SPRING LOADED VACUUM CUP MOUNT ACCESSORIES

Vacuum Products | Dimensions | Technical Specifications

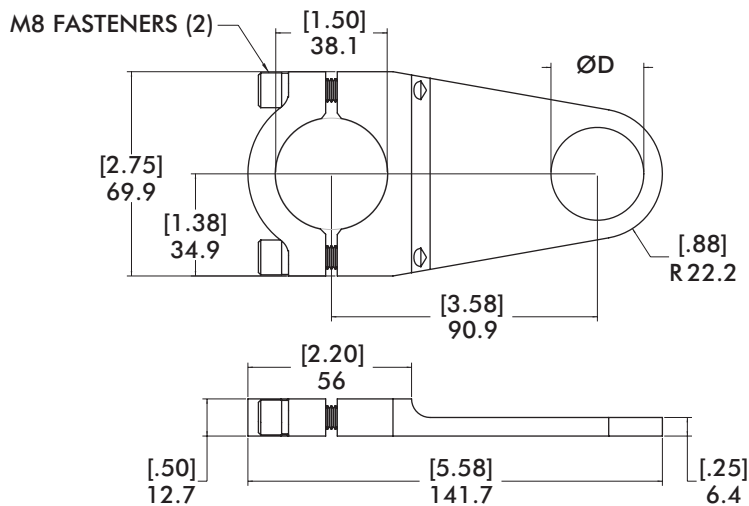
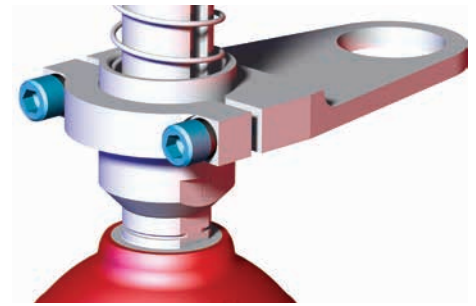
SAP Extended Travel Proximity Switch Mounts

Specifications:

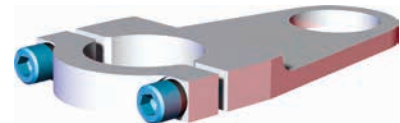
Material: Aluminum

Features:

- Mounts 30mm barrel style and square style proximity switches to the extended travel spring-loaded cup mounts.

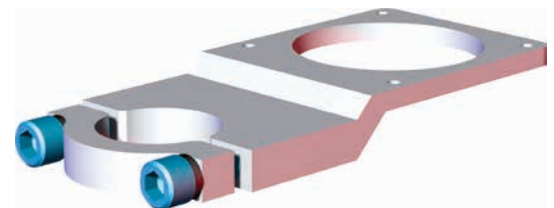
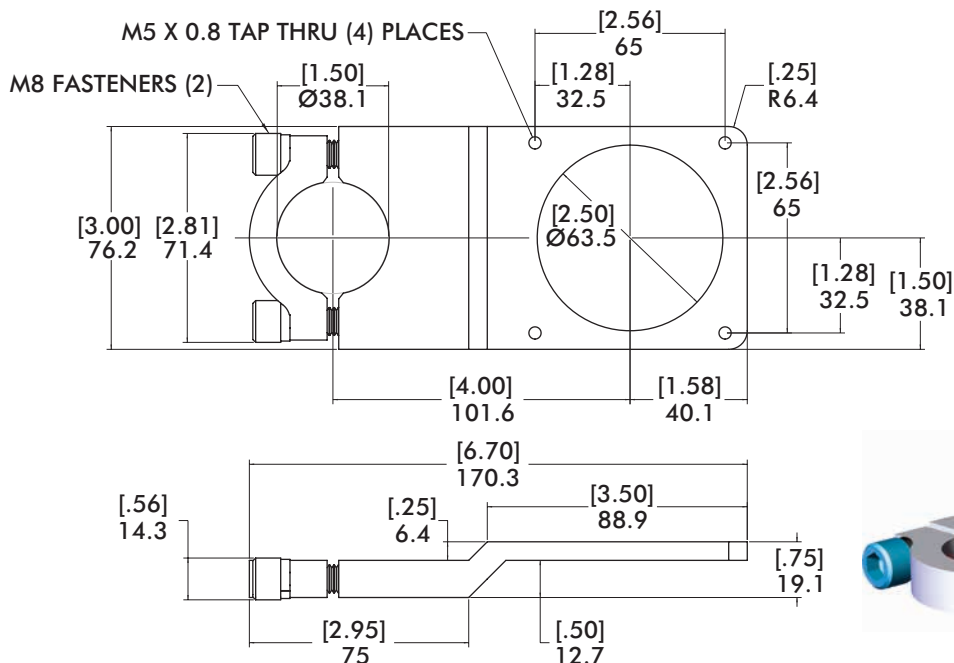


SAP 30mm Barrel Style



Model	ØD	Weight
CPI-SAP-30-PM-150	[1.25] 31.8	.13 kg [.29 lb]
CPI-SAP-18-PM-150	[.75] 19	.17 kg [.38 lb]

SAP 50mm Square Style

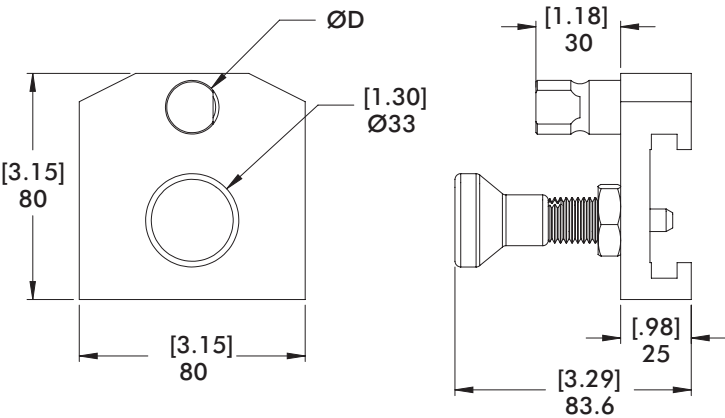
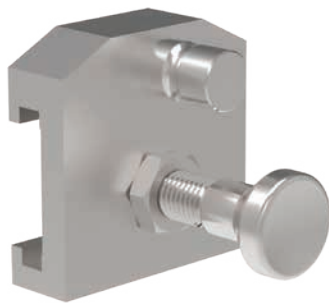


Model	Weight
CPI-SAP-NI50-PM-150	.23 kg [.56 lb]

DOUBLE BLANK DETECTOR QUICK-CHANGE MOUNT

Vacuum Products | Dimensions | Technical Specifications

DBD Quick-Change Mount



Model	ØD	Weight
DBD-19-QC-A	19mm	522g [1.15 lb]
DBD-20-QC-A	20mm	527g [1.16 lb]

DESTACKER DOUBLE BLANK DETECTOR SPRING MOUNTS

Vacuum Products | Features and Options | Ordering Information

DBD Series

Features:

- Orbital design allows compliance to blanks within +/- 15° without having to make any automation, tooling or robot adjustments.
- Elimination of compression springs results in long-lasting, reliable performance
- **HD** Version provides added stability for heavy-duty applications

Specifications:

Operating Pressure: 4 bar [60psi]
Electric: Sensor supplied by customer

Note: To be used in vertical orientations only.

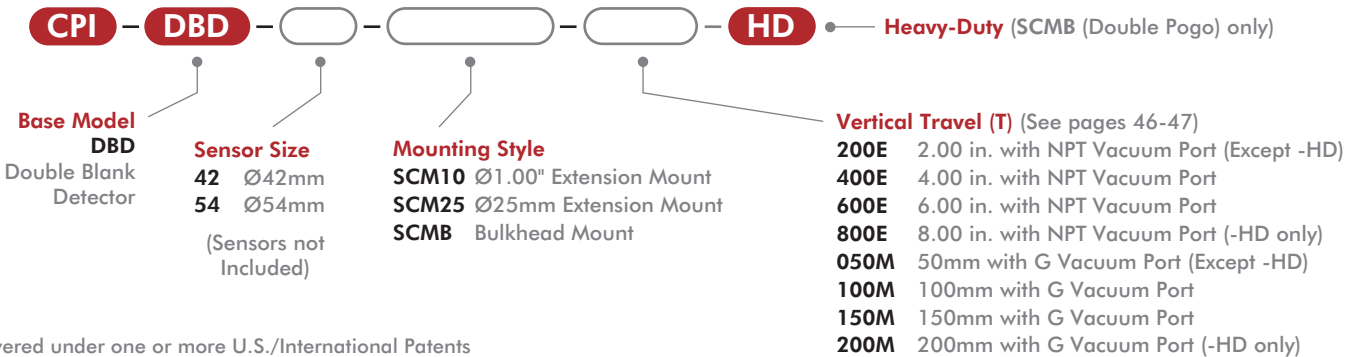
CPI-DBD-(X)-SCMB-(T)
Ø1.25" Thru Hole
Bulkhead Mount



CPI-DBD-(X)-SCM10/25-(T)
Ø1.00"/25mm
Extension Mount



CPI-DBD-(X)-SCMB-(T)-HD
Ø1.00"/25mm Tube Mount
Heavy-duty (Double Pogo)



Covered under one or more U.S./International Patents

CPI-DBD-(X)-(T)-SCMC-(D)
Ø1.25"/40mm
Tube Mount



X=Sensor Size
42 Ø42mm
54 Ø54mm
(Sensors not Included)

T=Vertical Travel
200E 2.00 in. with NPT Vacuum Port
400E 4.00 in. with NPT Vacuum Port
600E 6.00 in. with NPT Vacuum Port
050M 50mm with G Vacuum Port
100M 100mm with G Vacuum Port
150M 150mm with G Vacuum Port

D=Tube Mount
40 40mm Tube Mount (Metric Only)
150 1.50" Tube Mount (Imperial Only)
(See page 50)

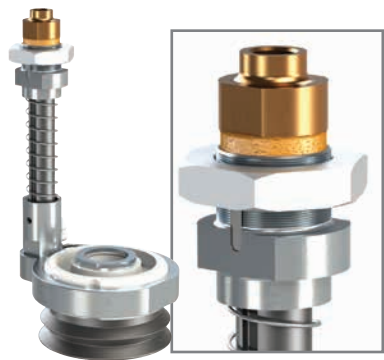
CPI-DBD-42-200E-SCMS
Ø45mm
BodyBuilder Mount
(See page 51)



DESTACKER DOUBLE BLANK DETECTOR SPRING MOUNTS

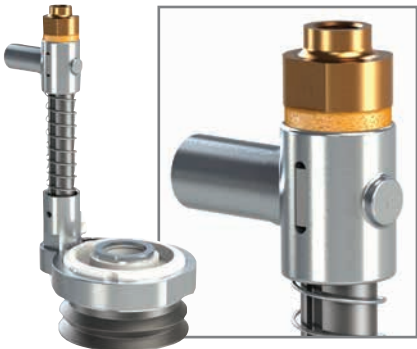
Vacuum Products | Dimensions | Technical Specifications

DBD Bulkhead/Extension Style Dimensions

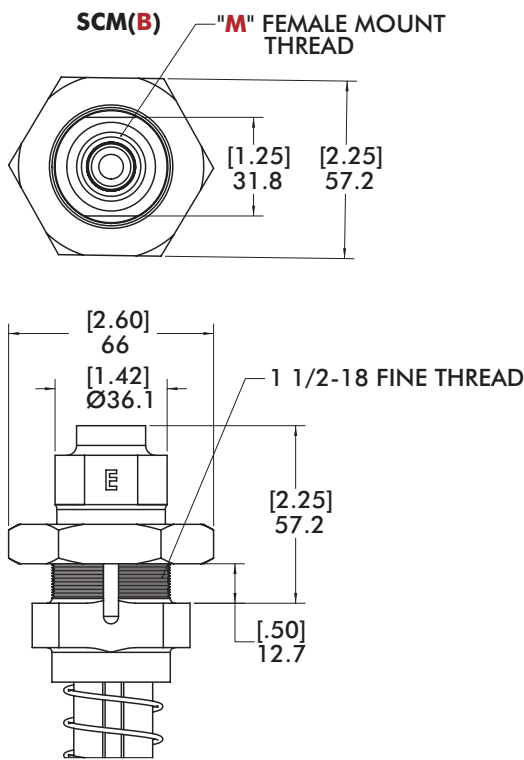


SCMB
Ø1.25" Thru Hole
Bulkhead Mount

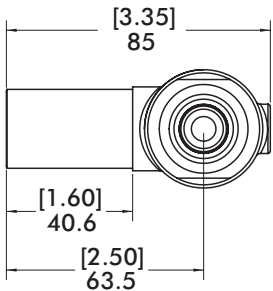
Note: To be used in vertical orientations only.



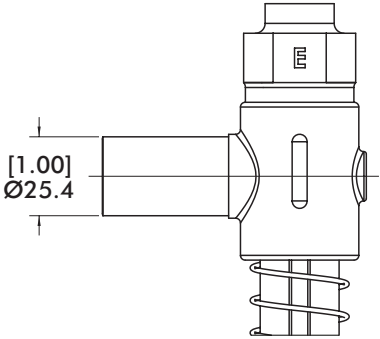
SCM10/25
Ø1.00"/25mm
Extension Mount



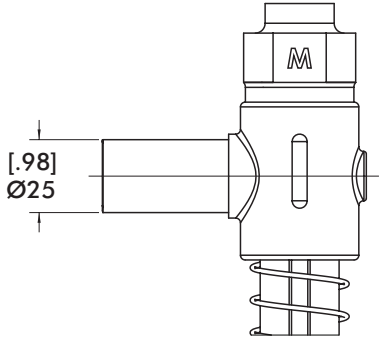
SCM(10) & SCM(25)



SCM(10) (ENGLISH)



SCM(25) (METRIC)

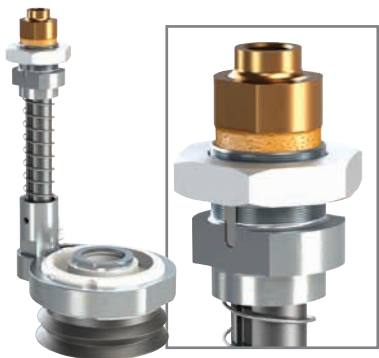


Version	(M)
Imperial	3/8" NPT
Metric	3/8" G

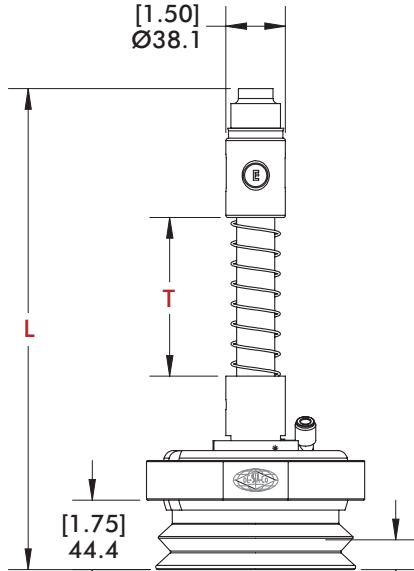
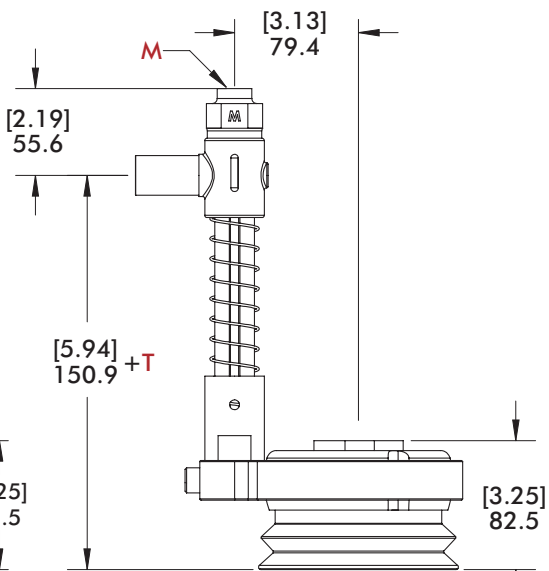
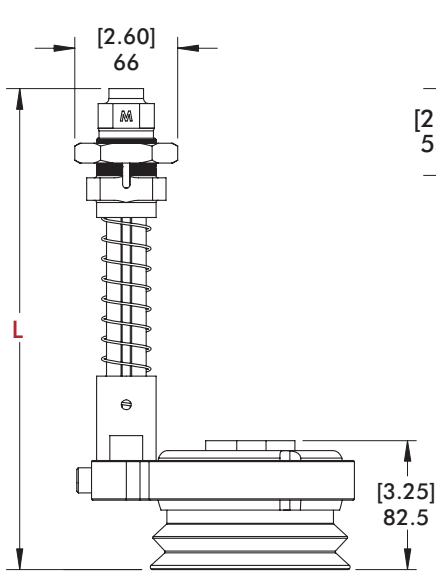
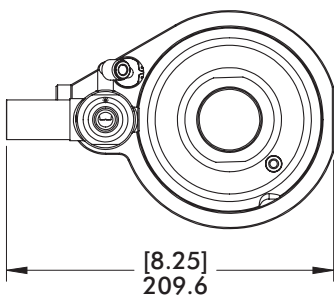
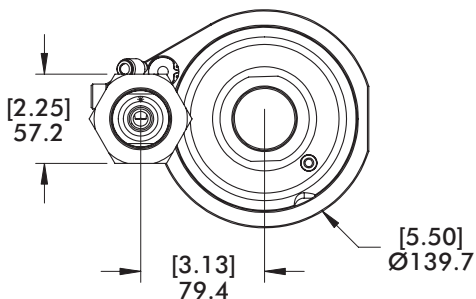
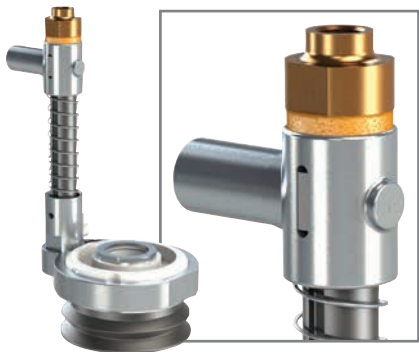
DESTACKER DOUBLE BLANK DETECTOR SPRING MOUNTS

Vacuum Products | Dimensions | Technical Specifications

DBD Bulkhead/Extension Style



Note: To be used in vertical orientations only.



DBD Travel and Length - CPI-DBD-(X)-SCM(X)-(T)

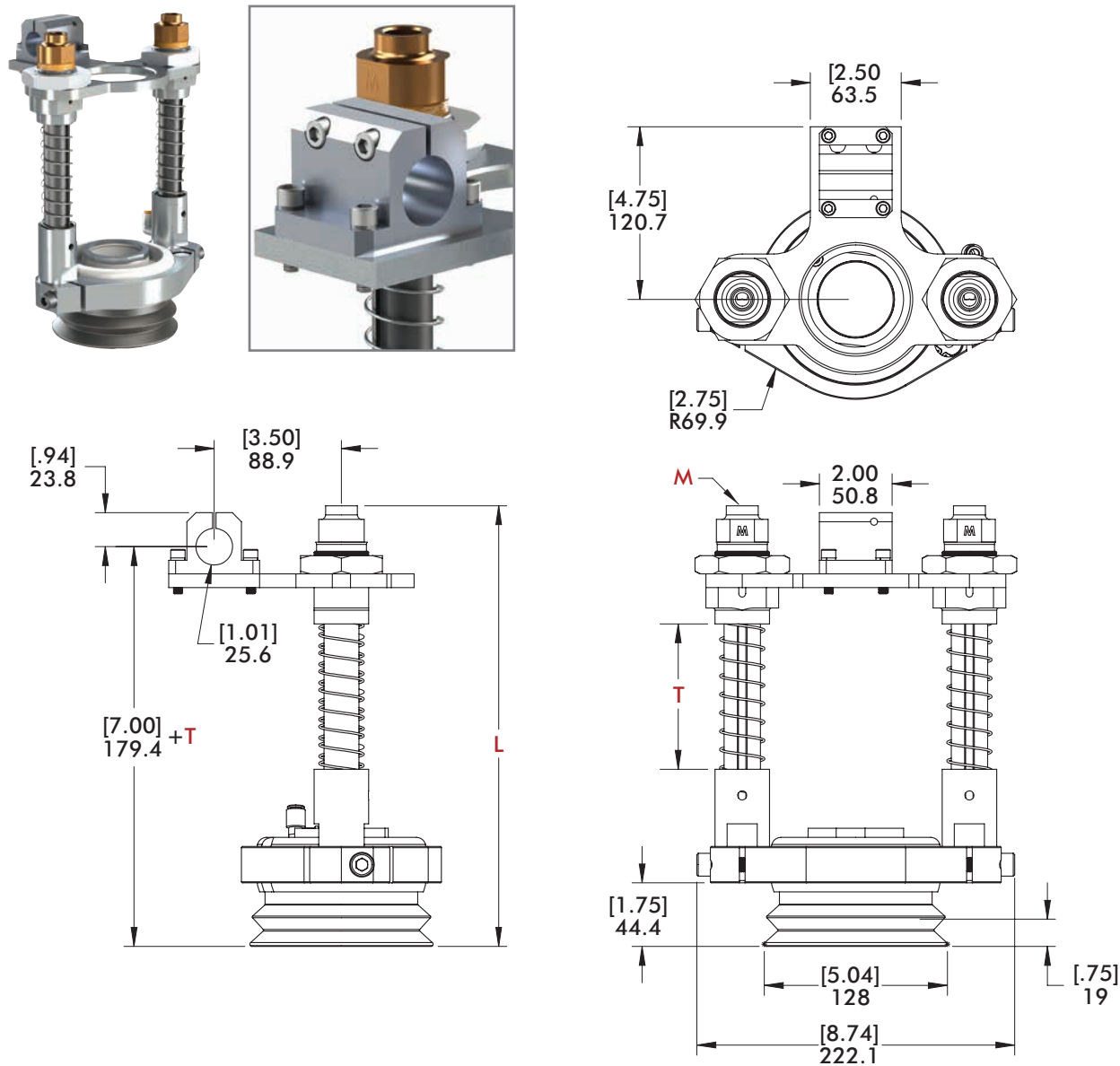
Version	Vertical Travel (T)	(L)	(M)	Weight
 Imperial	200E (2.00")	257.1 [10.12]	3/8" NPT	.85kg [1.87 lb]
	400E (4.00")	307.9 [12.12]		.90kg [1.97 lb]
	600E (6.00")	358.7 [14.12]		.94kg [2.08 lb]
 Metric	050M (50mm)	257.1 [10.12]	3/8" G	.85kg [1.87 lb]
	100M (100mm)	307.9 [12.12]		.90kg [1.97 lb]
	150M (150mm)	358.7 [14.12]		.94kg [2.08 lb]

DESTACKER DOUBLE BLANK DETECTOR SPRING MOUNTS

Vacuum Products | Dimensions | Technical Specifications

DBD Heavy Duty (Double Pogo)

Note: To be used in vertical orientations only.



DBD Travel and Length - CPI-DBD-(X)-SCMB-(T)-HD

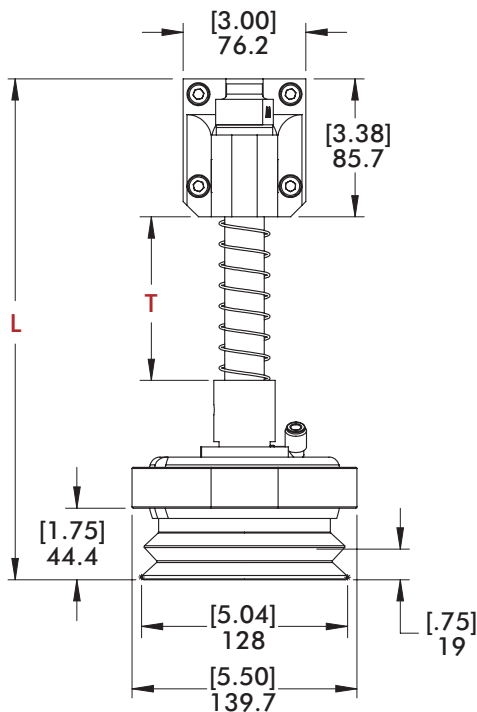
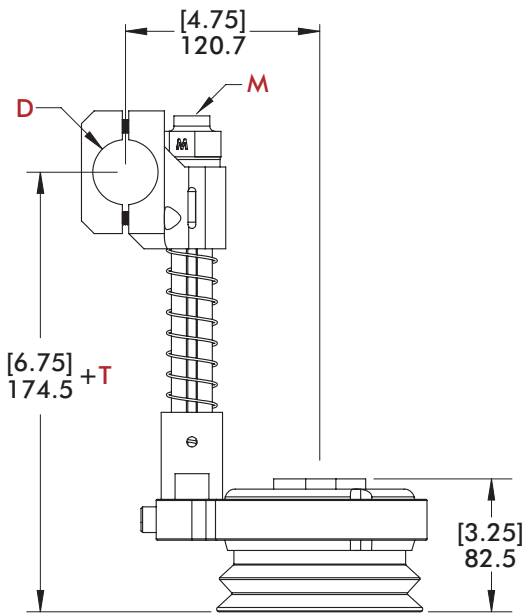
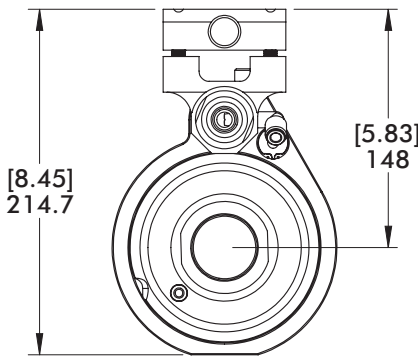
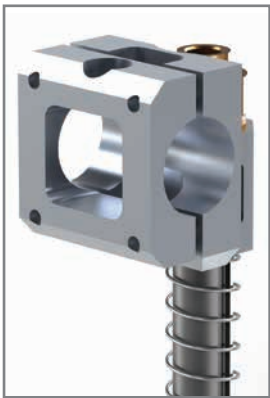
Version	Vertical Travel (T)	(L)	(M)	Weight
 Imperial	400E (4.00")	307.9 [12.12]	3/8" NPT	3.06kg [6.75 lb]
	600E (6.00")	357.9 [14.09]		3.16kg [6.97 lb]
	800E (8.00")	405.9 [15.98]		3.23kg [7.12 lb]
 Metric	100M (100mm)	307.9 [12.12]	3/8" G	3.06kg [6.75 lb]
	150M (150mm)	357.9 [14.09]		3.16kg [6.97 lb]
	200M (200mm)	405.9 [15.98]		3.23kg [7.12 lb]

BODYBUILDER™ DOUBLE BLANK DETECTOR SPRING MOUNTS

Vacuum Products | Dimensions | Technical Specifications

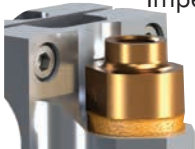
DBD Ø1.25"/40mm Tube Mount

Note: To be used in vertical orientations only.



X=Sensor Size
42 Ø42mm
54 Ø54mm
(Sensors not Included)

DBD Travel and Length - CPI-DBD-(X)-(T)-SCMC-(D)

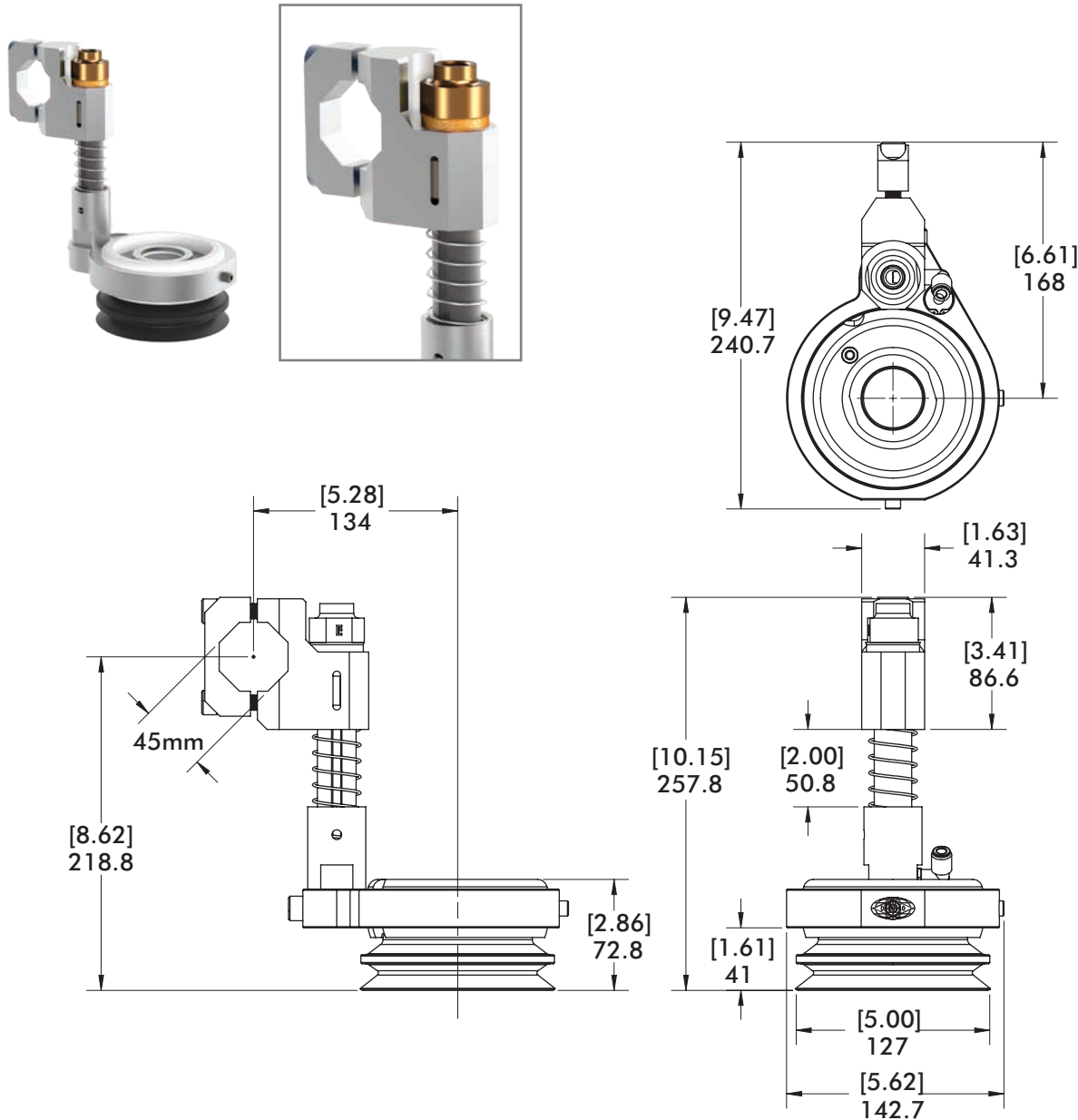
Version	Vertical Travel (T)	(L)	(M)	(D)	Weight
 Imperial	200E (2.00")	261.1 [10.28]	3/8" NPT	150 (Ø1.50")	.85kg [1.87 lb]
	400E (4.00")	311.1 [12.25]			.90kg [1.97 lb]
	600E (6.00")	369.9 [14.21]			.94kg [2.08 lb]
 Metric	050M (50mm)	261.1 [10.28]	3/8" G	40M (Ø40mm)	.85kg [1.87 lb]
	100M (100mm)	311.1 [12.25]			.90kg [1.97 lb]
	150M (150mm)	369.9 [14.21]			.94kg [2.08 lb]

DESTACKER DOUBLE BLANK DETECTOR SPRING MOUNTS

Vacuum Products | Dimensions | Technical Specifications

DBD Ø45mm BodyBuilder Mount

Note: To be used in vertical orientations only.



CPI-DBD-42-200E-SCMS-45B

Version	Thread	Weight
Imperial		
	3/8" NPT	1.8kg [3.9 lb]

VACUUM PRODUCTS

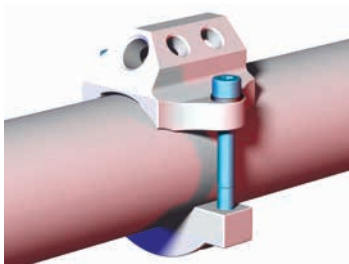
Notes

[illegible]

MANIFOLDS

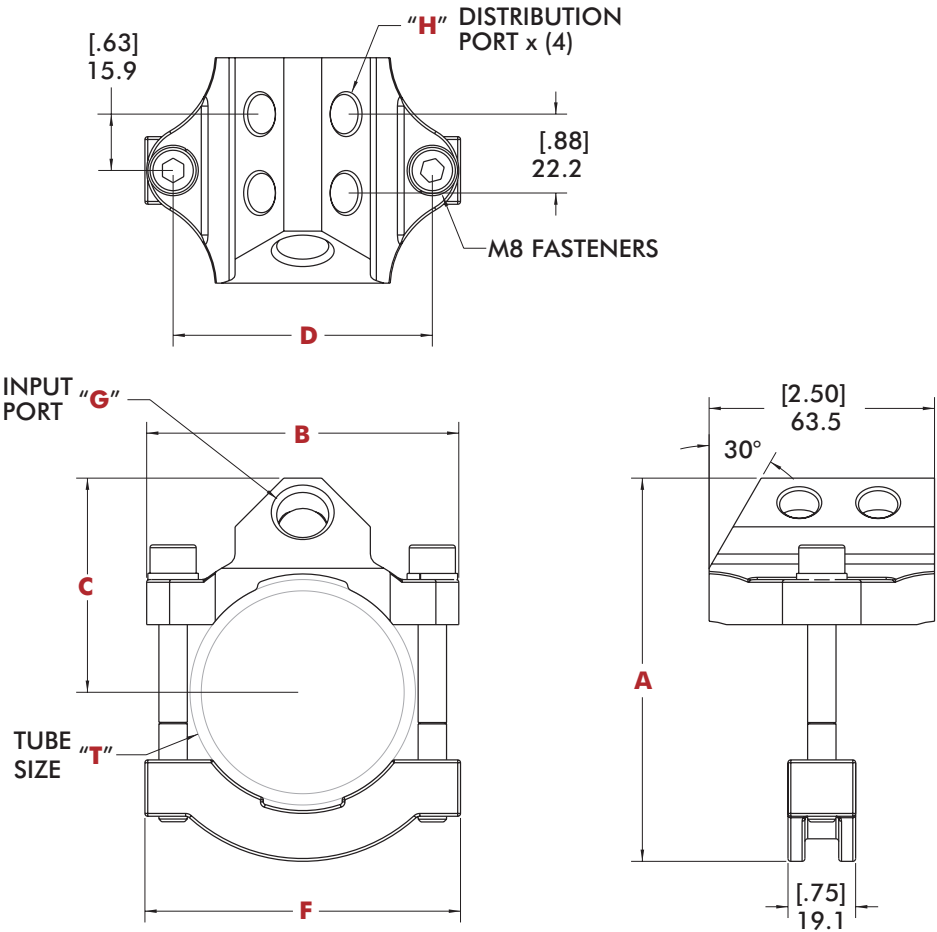
Vacuum Products | Dimensions | Technical Specifications

MBC/MLK Boom Mounted Single 4-Port - 30° Angled Input Port



- Features:**
- 30° Angled input port.
 - Provides a 4-port air distribution system mount on the boom.

Specifications:
Material: Aluminum



MBC/MLK Dimensions

Model	A	B	C	D	F	G	H	T	Weight
CPI-MLK-60-G44-30 [CPI-MBC-250-4-4-30]	108.0 [4.25]	87.9 [3.46]	60.3 [2.38]	73 [2.88]	88.9 [3.50]	3/8 G [3/8 NPT]	1/4 G [1/4 NPT]	Ø60MM [Ø2.50"]	340g [12 oz]

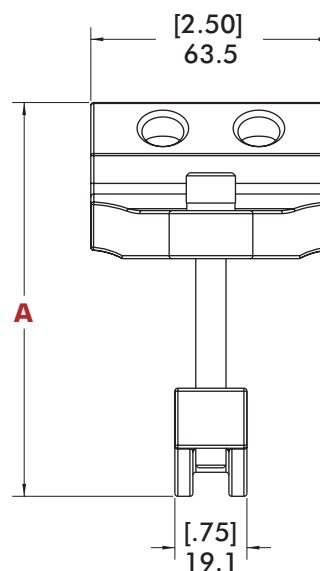
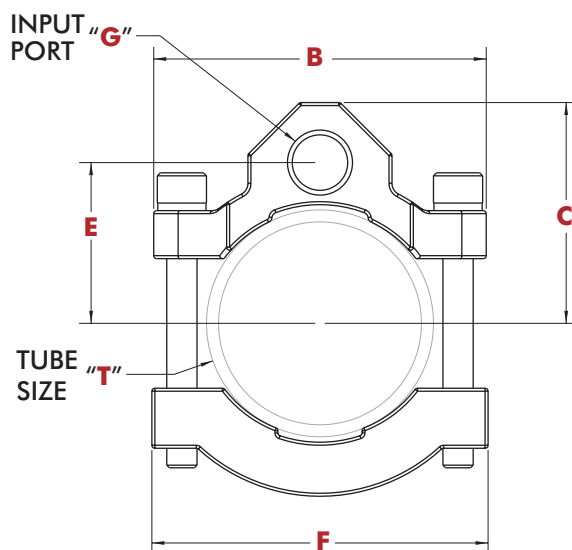
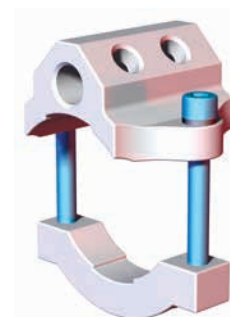
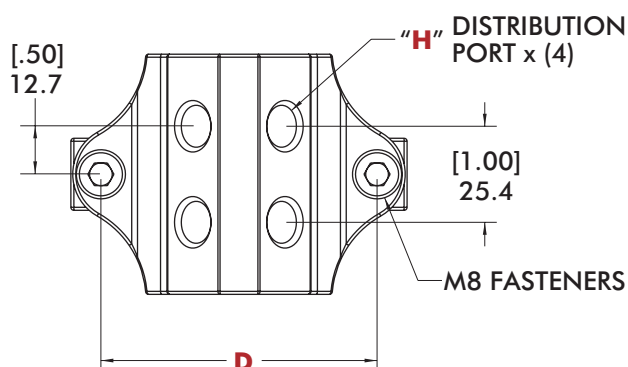
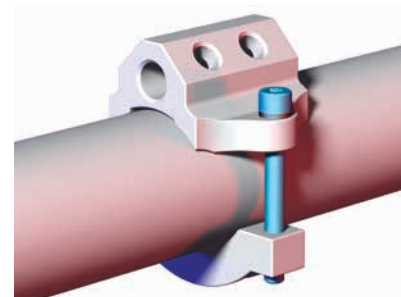
MBC/MLK Boom Mounted Single 4-Port

Specifications:

Material: Aluminum

Features:

- Provides a 4-port air distribution system mount on the boom.
- Available in two sizes to allow clamping to Ø40mm [Ø1.50"] and Ø60mm [Ø2.50"] materials.



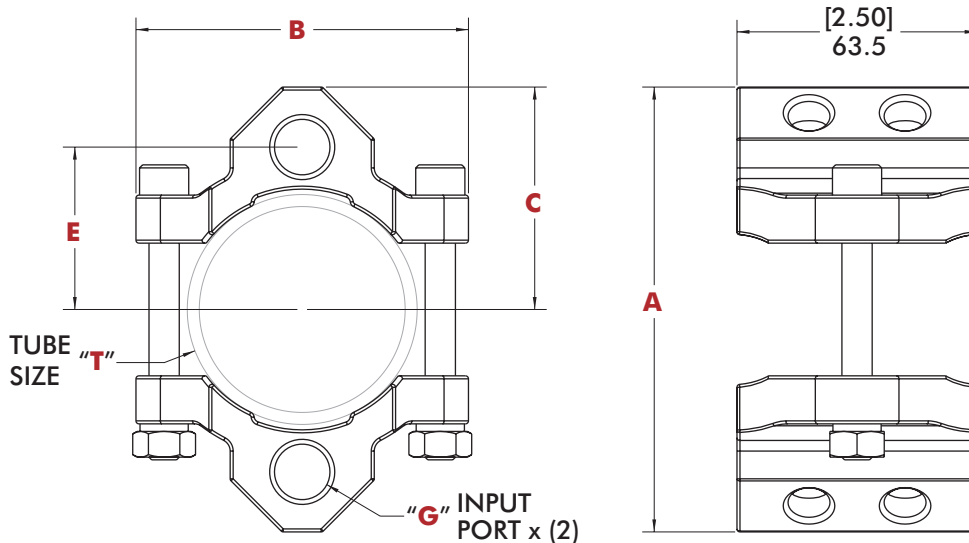
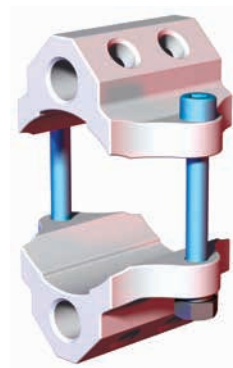
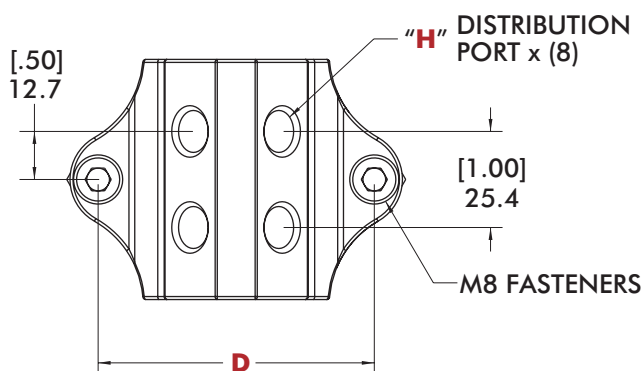
MBC/MLK Dimensions

Model	A	B	C	D	E	F	G	H	T	Weight
CPI-MLK-40-G44 [CPI-MBC-150-4-4]	88.9 [3.50]	64.3 [2.53]	52.5 [2.07]	48.5 [1.91]	36.7 [1.44]	64.3 [2.53]	12.9 [.51]	114.5 [4.51]	Ø40MM [Ø1.50"]	283g [10 oz]
CPI-MLK-60-G44 [CPI-MBC-250-4-4]	104.1 [4.10]	87.9 [3.46]	58.4 [2.30]	73 [2.88]	42.5 [1.67]	88.9 [3.50]	39.7 [1.56]	118.4 [4.65]	Ø60MM [Ø2.50"]	340g [12 oz]

Vacuum Products | Dimensions | Technical Specifications

- Provides an 8-port (4 ports on top and bottom) air distribution system mount on the boom.
- Available in two sizes to allow clamping to Ø40mm [Ø1.50"] and Ø60mm [Ø2.50"] materials.

Material: Aluminum



Model	A	B	C	D	E	G	H	T	Weight
CPI-MLK-40-G88 [CPI-MBC-150-8-8]	105.1 [4.14]	64.3 [2.53]	52.5 [2.07]	48.5 [1.91]	36.8 [1.45]	3/8 G [3/8 NPT]	1/4 G [1/4 NPT]	Ø40MM [Ø1.50"]	425g [16 oz]
CPI-MLK-60-G88 [CPI-MBC-250-8-8]	117.6 [4.63]	87.9 [3.46]	58.8 [2.32]	73.0 [2.88]	42.9 [1.69]	3/8 G [3/8 NPT]	1/4 G [1/4 NPT]	Ø60MM [Ø2.50"]	510g [18 oz]

MANIFOLDS

Vacuum Products | Dimensions | Technical Specifications

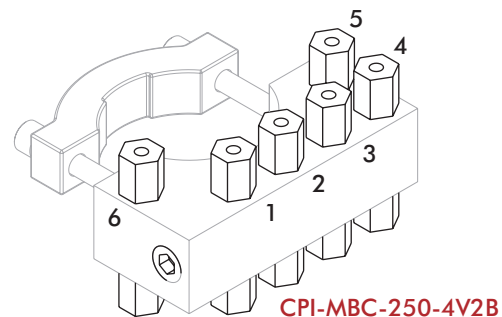
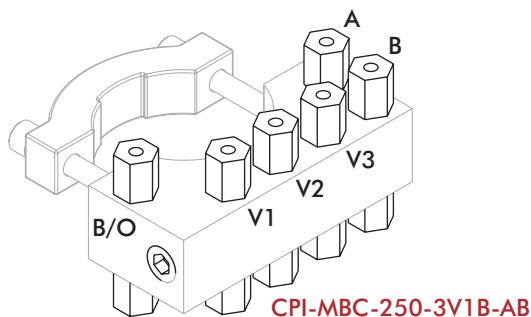
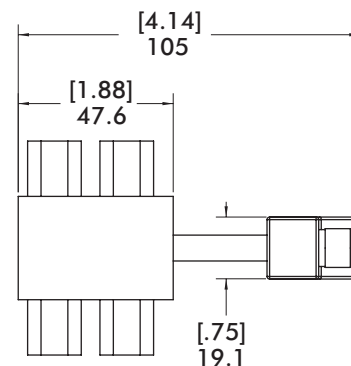
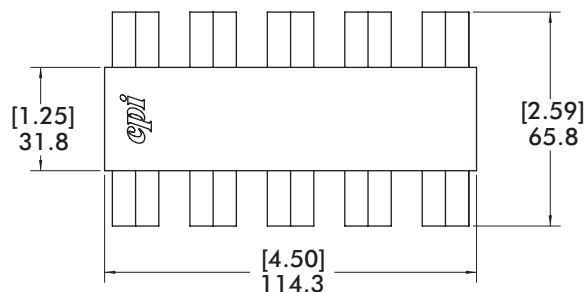
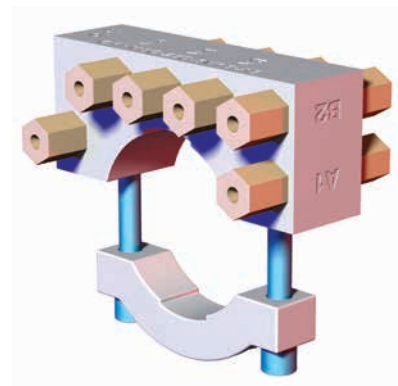
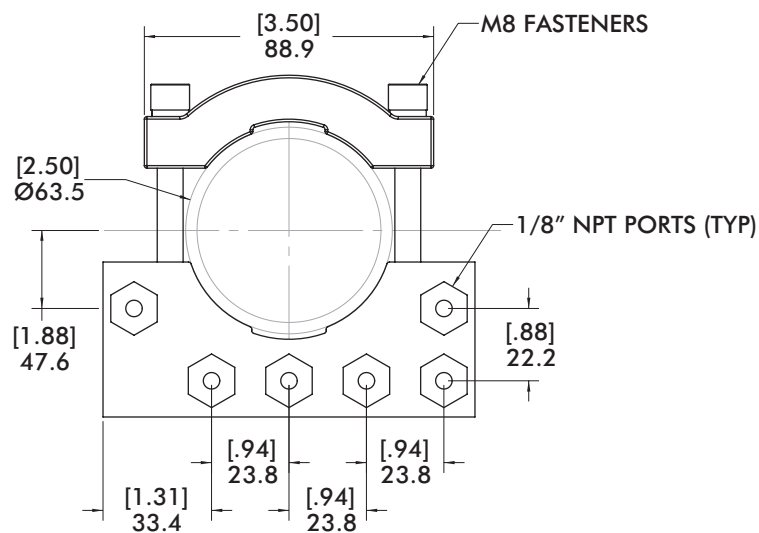
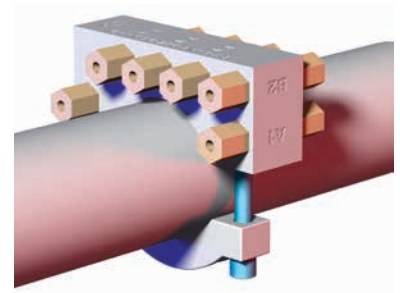
MBC Boom Mounted Single 6-Port

Specifications:

Material: Aluminum

Features:

- Provides a 6-port air distribution system mounted on the boom.
- Easy access.



MANIFOLDS

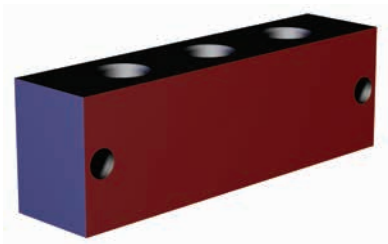
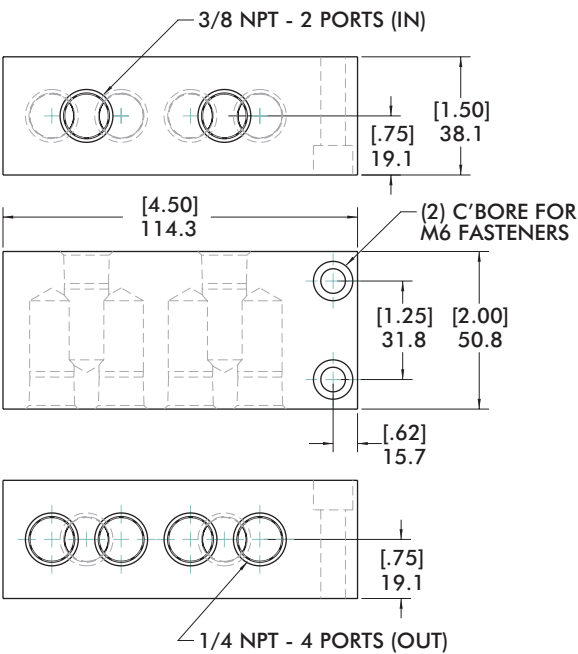
Vacuum Products | Dimensions | Technical Specifications

GDA/MBB Block Style for Remote Mounting



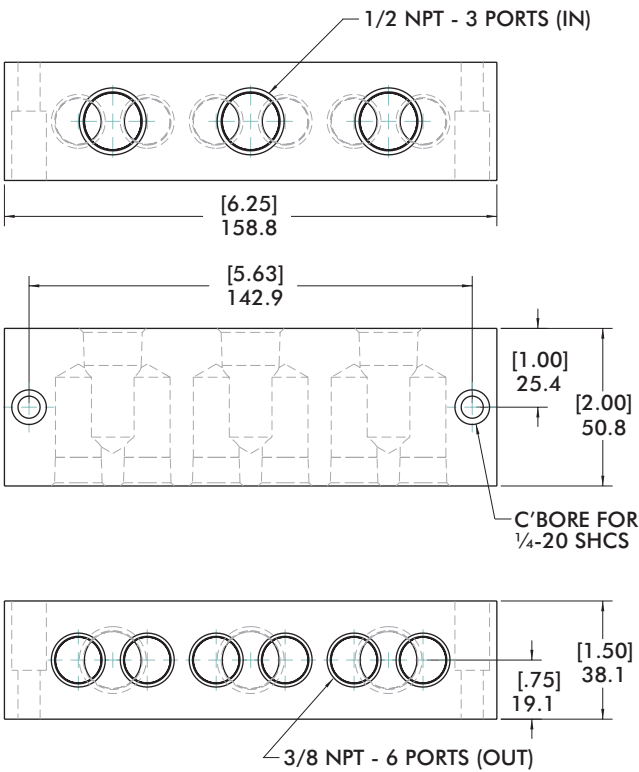
Material: Aluminum

Model	Weight
CPI-GDA-M24-37327	.23 kg [.56 lb]



Material: Aluminum

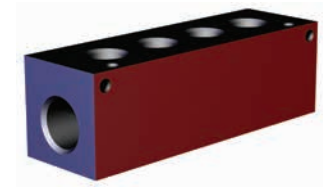
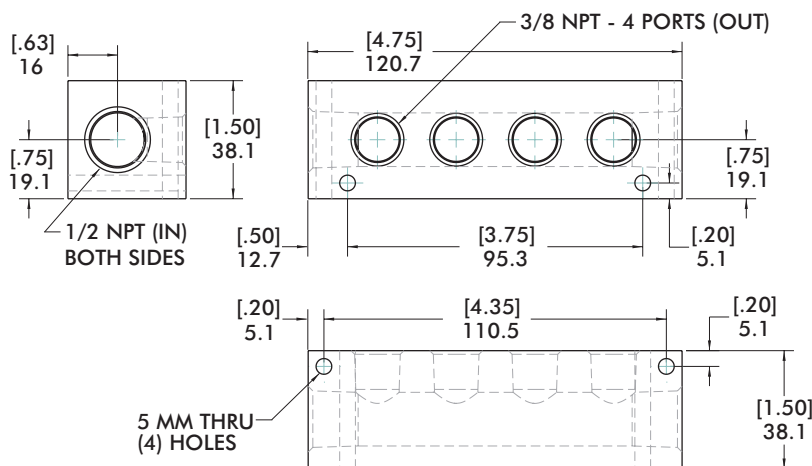
Model	Weight
CPI-MMB-4V2B-LG	.23 kg [.56 lb]



MANIFOLDS

Vacuum Products | Dimensions | Technical Specifications

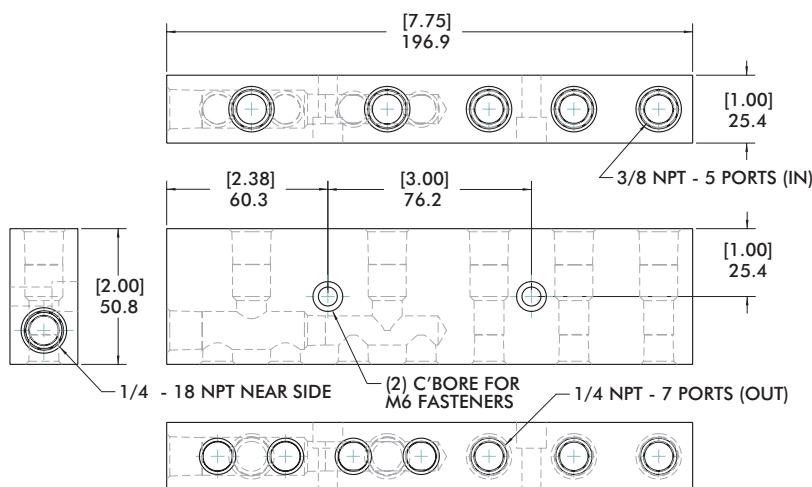
MMB Block Style or Remote Mounting



Material: Aluminum

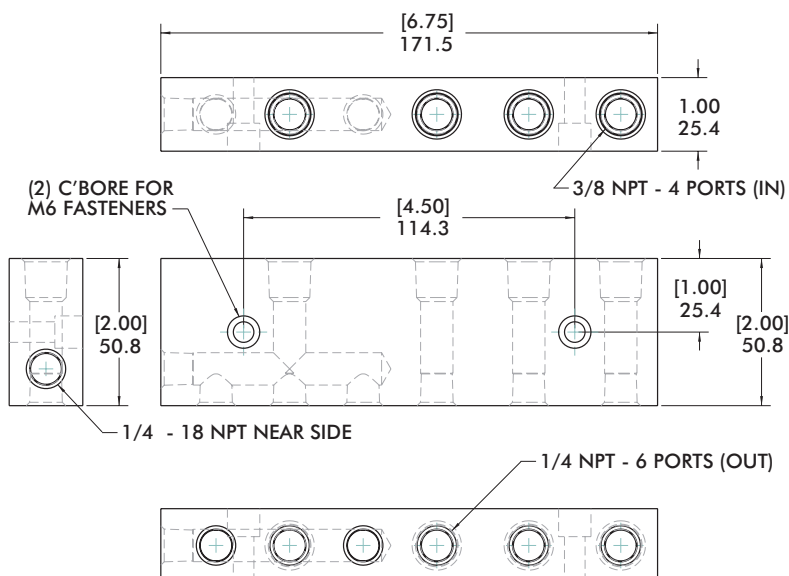
Model	Weight
CPI-MMB-4P	.23 kg [.56 lb]

MMB Block Style or Remote Mounting



Material: Aluminum

Model	Weight
CPI-MMB-4VSP-AB	.23 kg [.56 lb]



Material: Aluminum

Model	Weight
CPI-MMB-3V1B-AB	.23 kg [.56 lb]

BODYBUILDER™ TOOLING EXAMPLES



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BodyBuilder™ Transition Brackets and Blocks..... 32



BodyBuilder™ Low-Profile Transition Brackets 48



BodyBuilder™ Accessory Brackets and Mounts 66



BodyBuilder™ Gripper Mounts 70



BodyBuilder™ Swivel Arm Mounts 73

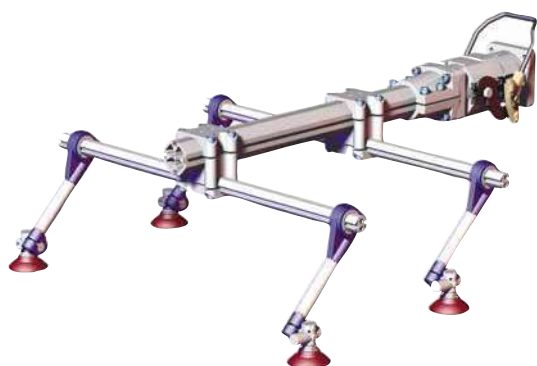
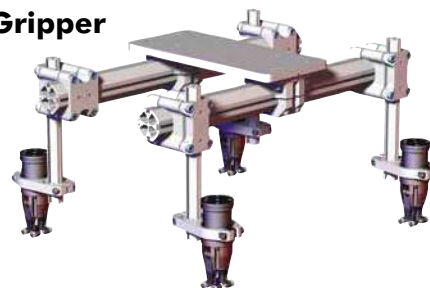


BodyBuilder™ Swivel Arm Accessories 77



**Mid Mount with GR84
Series Mini-Clamps**

**Mid Mount with GR1
Series Gripper**



**End Mount with Venturi Cup
Mounts and Vacuum Cups**

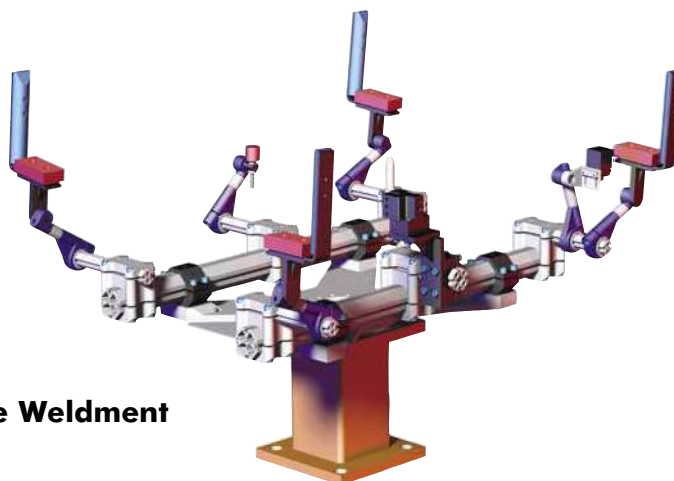


**End Mount with GR84
Series Mini Clamp**



**Mid Mount with 82M50
Enclosed Power Clamps**

**Mid Mounted Part Nest
with CPI-HTW Hold Table Weldment
and Nest Pad guides**



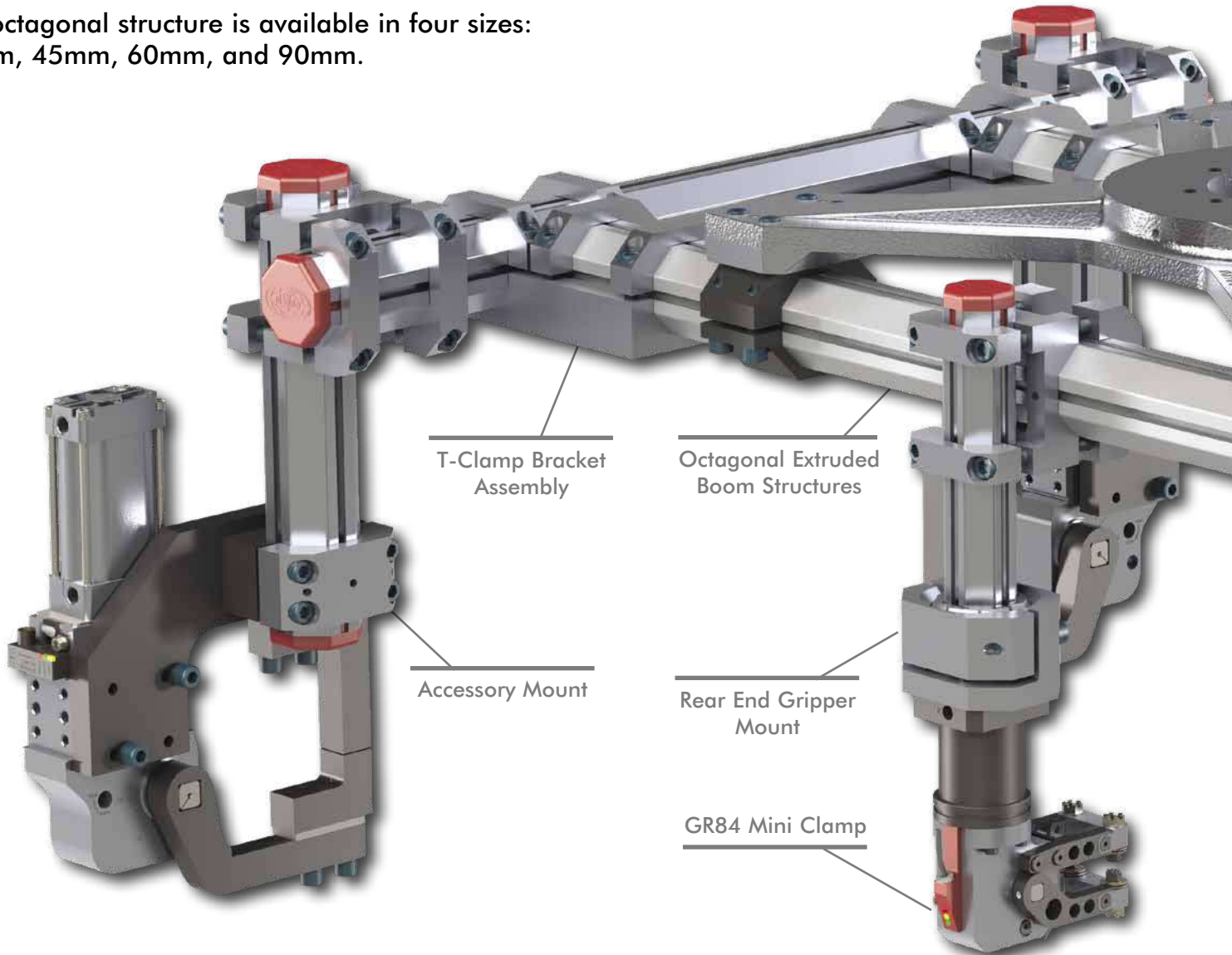
BODYBUILDER™ END EFFECTOR SYSTEM



Product Overview

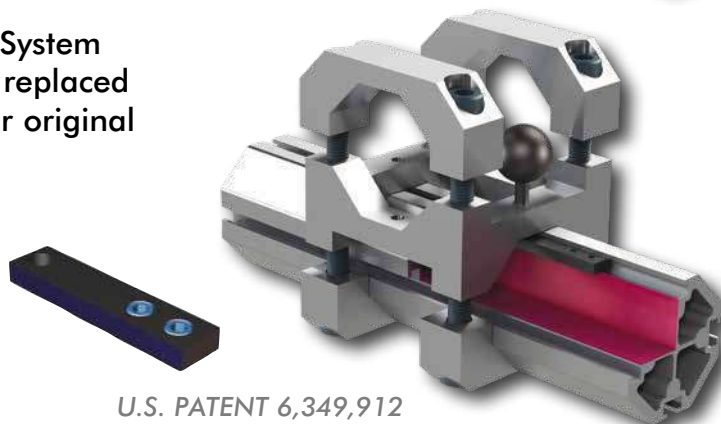
BodyBuilder™ is designed to maximize productivity, both before and after installation. The flexibility of the system allows modifications to the end effector in minutes, greatly reducing start up time to launch.

The octagonal structure is available in four sizes: 30mm, 45mm, 60mm, and 90mm.



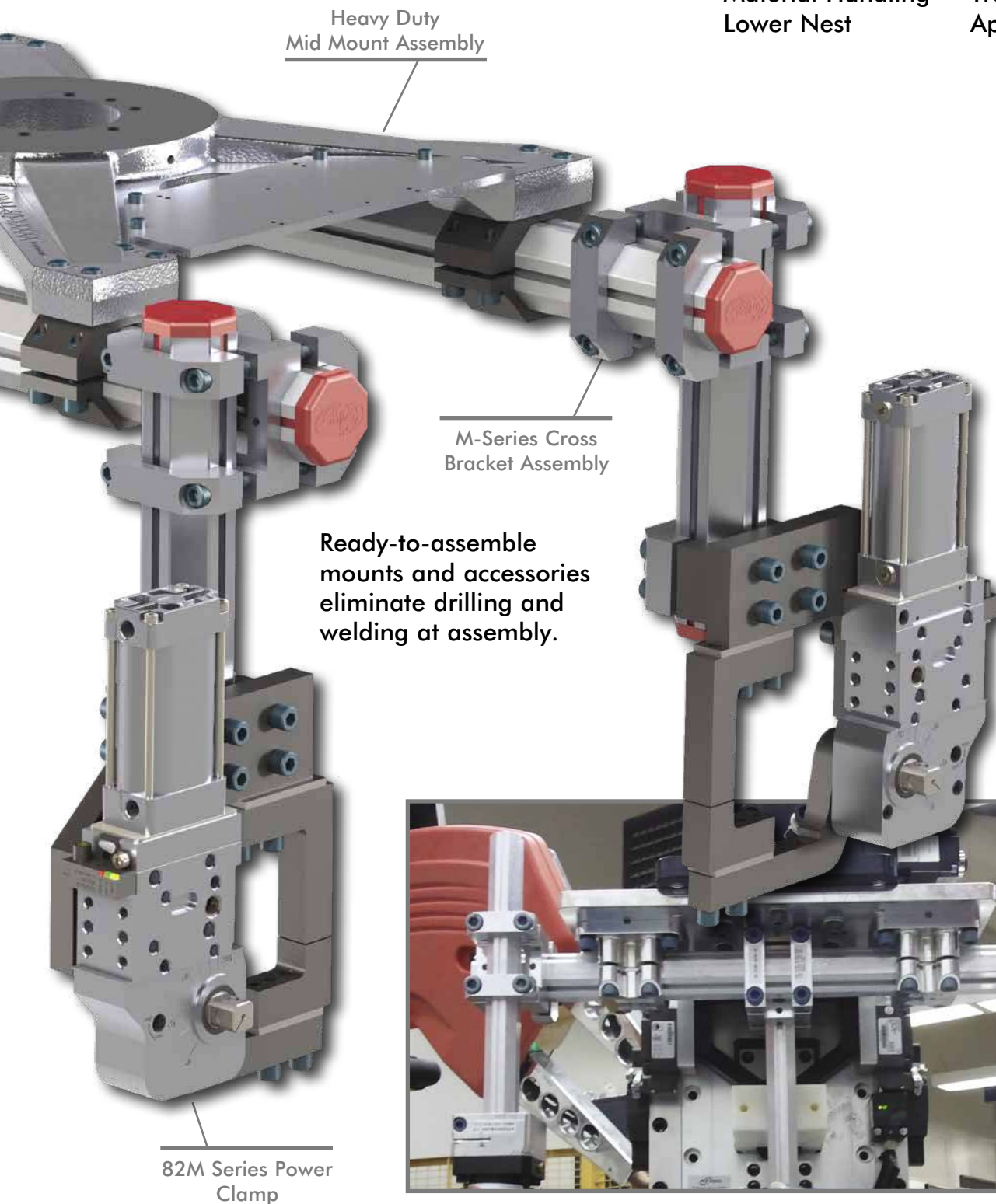
The patented BodyBuilder™ Alignment System allows the modular components to be replaced individually and easily returned to their original positions.

Alignment nut(s) are included with every Bodybuilder™ modular component, utilizing the patented alignment system.



Most commonly used in:

Applications	Markets
Robot Welding	Industrial
Pick and Place	Automotive
Material Handling	Transportation
Lower Nest	Appliance

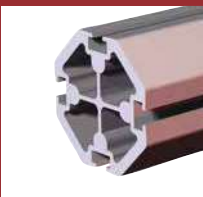
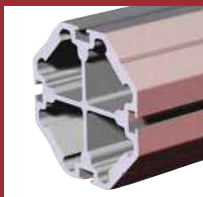


BODYBUILDER™ BOOM STRUCTURE

BodyBuilder™ Octagonal Tooling | Dimensions

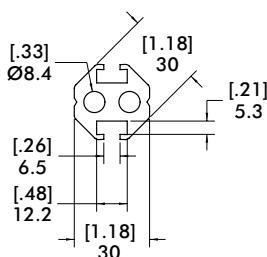


30, 45, 60, and 90mm Boom Lengths and Ordering Numbers

BODYBUILDER™ OCTAGONAL ALUMINUM BOOM LENGTHS & ORDER NUMBERS					
(L) Length	B - 30 - (L) - 0	B - 45 - (L) - 0	B - 60 - (L) - 0	B - 90 - (L) - 0	
150 mm	B - 30 - 150 - 0	B - 45 - 150 - 0	B - 60 - 150 - 0	N/A	
200 mm	B - 30 - 200 - 0	B - 45 - 200 - 0	B - 60 - 200 - 0	N/A	
250 mm	B - 30 - 250 - 0	B - 45 - 250 - 0	B - 60 - 250 - 0	N/A	
300 mm	B - 30 - 300 - 0	B - 45 - 300 - 0	B - 60 - 300 - 0	B - 90 - 300 - 0	
400 mm	B - 30 - 400 - 0	B - 45 - 400 - 0	B - 60 - 400 - 0	B - 90 - 400 - 0	
500 mm	B - 30 - 500 - 0	B - 45 - 500 - 0	B - 60 - 500 - 0	B - 90 - 500 - 0	
600 mm	B - 30 - 600 - 0	B - 45 - 600 - 0	B - 60 - 600 - 0	B - 90 - 600 - 0	
700 mm	B - 30 - 700 - 0	B - 45 - 700 - 0	B - 60 - 700 - 0	B - 90 - 700 - 0	
750 mm	B - 30 - 750 - 0	B - 45 - 750 - 0	B - 60 - 750 - 0	B - 90 - 750 - 0	
800 mm	B - 30 - 800 - 0	B - 45 - 800 - 0	B - 60 - 800 - 0	B - 90 - 800 - 0	
900 mm	B - 30 - 900 - 0	B - 45 - 900 - 0	B - 60 - 900 - 0	B - 90 - 900 - 0	
1200 mm	B - 30 - 1200 - 0	B - 45 - 1200 - 0	B - 60 - 1200 - 0	B - 90 - 1200 - 0	
1500 mm	B - 30 - 1500 - 0	B - 45 - 1500 - 0	B - 60 - 1500 - 0	B - 90 - 1500 - 0	
1800 mm	B - 30 - 1800 - 0	B - 45 - 1800 - 0	B - 60 - 1800 - 0	B - 90 - 1800 - 0	
2100 mm	B - 30 - 2100 - 0	B - 45 - 2100 - 0	B - 60 - 2100 - 0	B - 90 - 2100 - 0	
2400 mm	B - 30 - 2400 - 0	B - 45 - 2400 - 0	B - 60 - 2400 - 0	B - 90 - 2400 - 0	
2700 mm	B - 30 - 2700 - 0	B - 45 - 2700 - 0	B - 60 - 2700 - 0	B - 90 - 2700 - 0	
3000 mm	B - 30 - 3000 - 0	B - 45 - 3000 - 0	B - 60 - 3000 - 0	B - 90 - 3000 - 0	

30mm Boom Profile Dimensions and Specifications

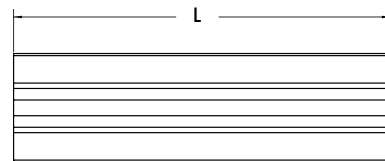
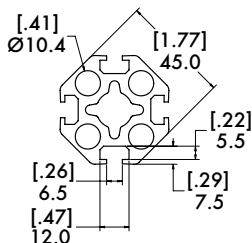
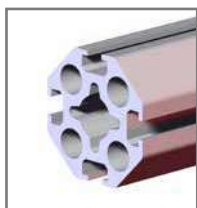
BodyBuilder™ 30mm Boom



Model Number	Weight
B - 30 - (L) - 0	1.4 kg/m [0.9 lb/ft]

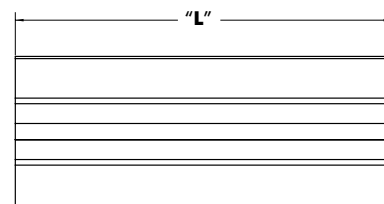
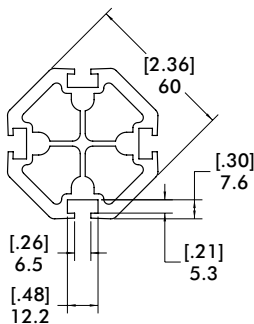
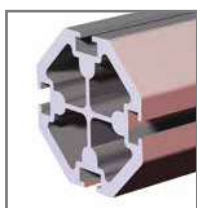
45, 60, and 90mm Boom Profile Dimensions and Specifications

BodyBuilder™ 45mm Boom



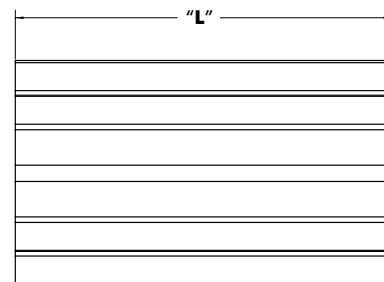
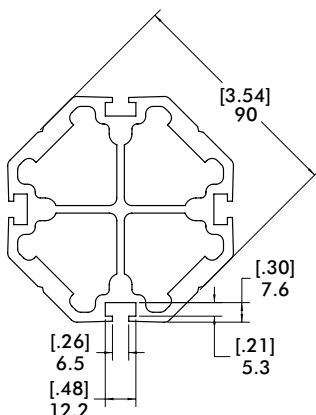
Model Number	Weight
B - 45 - (L) - 0	2.0 kg/m [1.4 lb/ft]

BodyBuilder™ 60mm Boom



Model Number	Weight
B - 60 - (L) - 0	3.3 kg/m [2.2 lb/ft]

BodyBuilder™ 90mm Boom



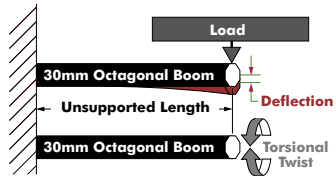
Model Number	Weight
B - 90 - (L) - 0	6.5 kg/m [4.4 lb/ft]

BODYBUILDER™ BOOM STRUCTURE

BodyBuilder™ Octagonal Tooling | Technical Specifications

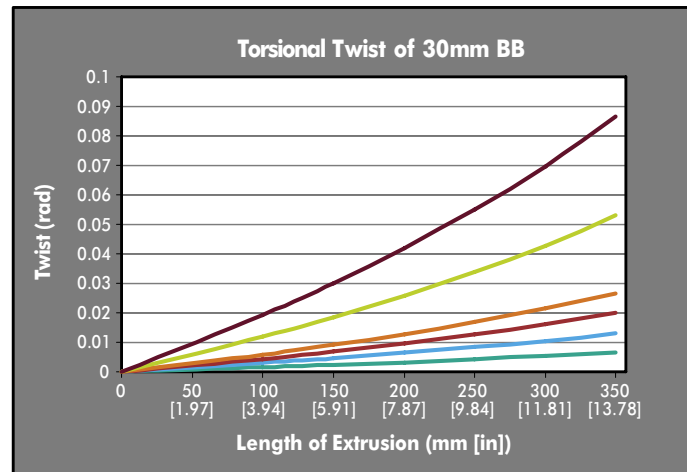
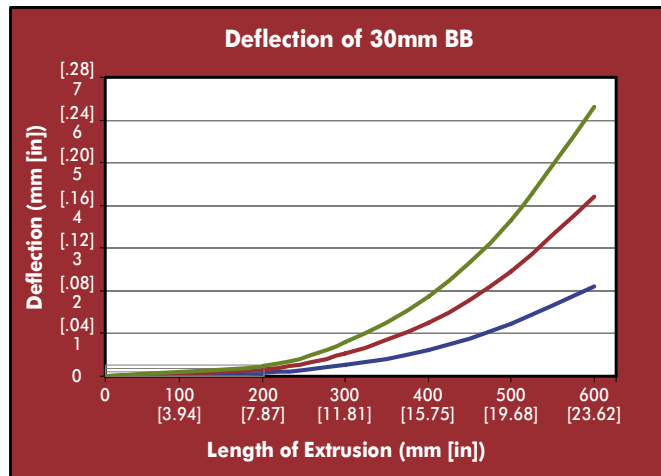
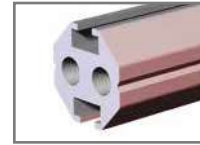


30mm Boom Deflection and Torsion Charts

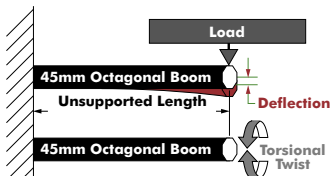


5 Kgf	11.0 lbf
10 Kgf	22.0 lbf
15 Kgf	33.0 lbf

100 Kgf-cm	86.8 lbf-in
200 Kgf-cm	173.6 lbf-in
300 Kgf-cm	260.4 lbf-in
400 Kgf-cm	347.2 lbf-in
800 Kgf-cm	694.4 lbf-in
1300 Kgf-cm	1128.4 lbf-in

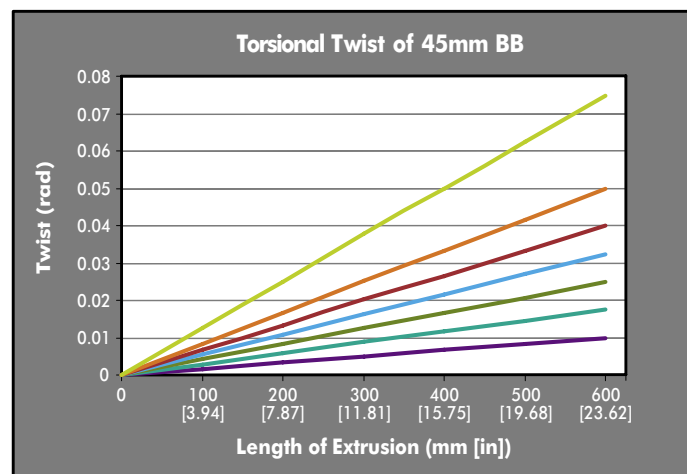
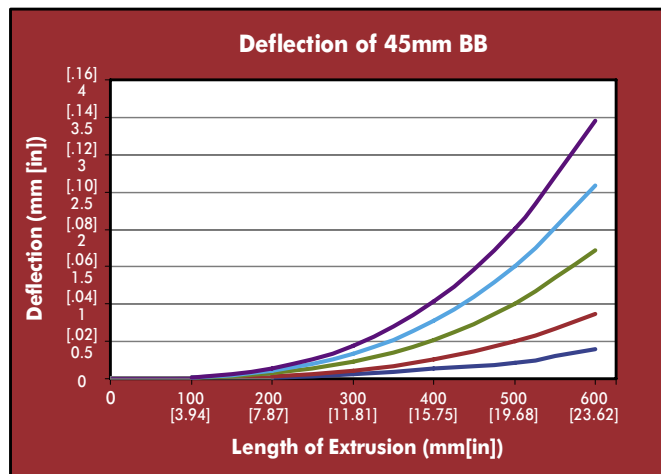
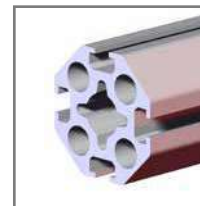


45mm Boom Deflection and Torsion Charts



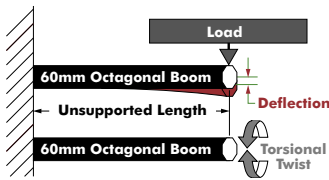
5 Kgf	11.0 lbf
10 Kgf	22.0 lbf
20 Kgf	44.1 lbf
30 Kgf	66.1 lbf
40 Kgf	88.2 lbf

400 Kgf-cm	347.2 lbf-in
700 Kgf-cm	607.6 lbf-in
1000 Kgf-cm	867.0 lbf-in
1300 Kgf-cm	1128.4 lbf-in
1600 Kgf-cm	1388.7 lbf-in
2000 Kgf-cm	1735.9 lbf-in
3000 Kgf-cm	2603.9 lbf-in



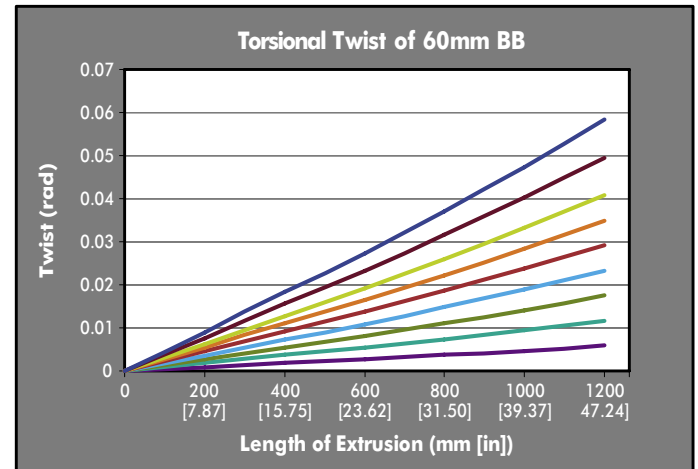
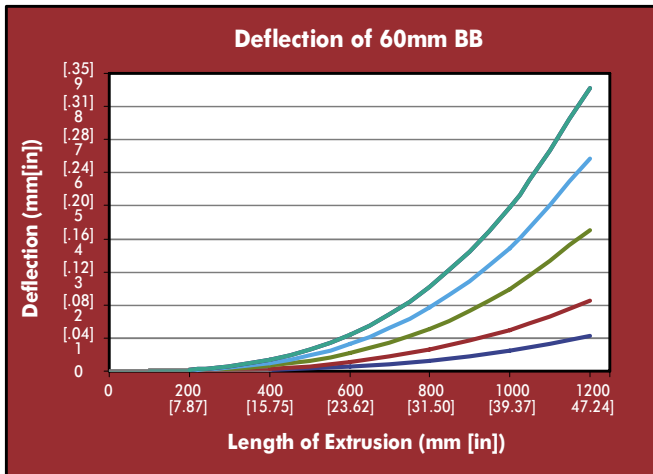
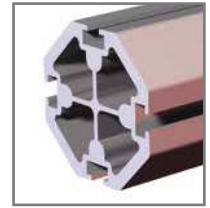
Note: Performance may vary if used with non-DESTACO components

60mm Boom Deflection and Torsion Charts

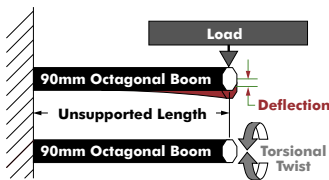


5 Kgf	11.0 lbf
10 Kgf	22.0 lbf
20 Kgf	44.1 lbf
30 Kgf	66.1 lbf
40 Kgf	88.2 lbf
50 Kgf	110.2 lbf

400 Kgf-cm	347.2 lbf-in
800 Kgf-cm	694.4 lbf-in
1200 Kgf-cm	1041.6 lbf-in
1600 Kgf-cm	1388.7 lbf-in
2000 Kgf-cm	1735.9 lbf-in
2400 Kgf-cm	2083.1 lbf-in
2800 Kgf-cm	2430.3 lbf-in
3400 Kgf-cm	2951.1 lbf-in
4000 Kgf-cm	3471.8 lbf-in

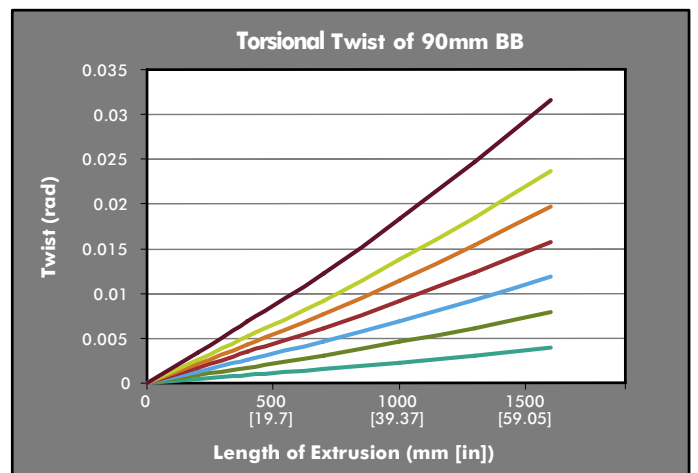
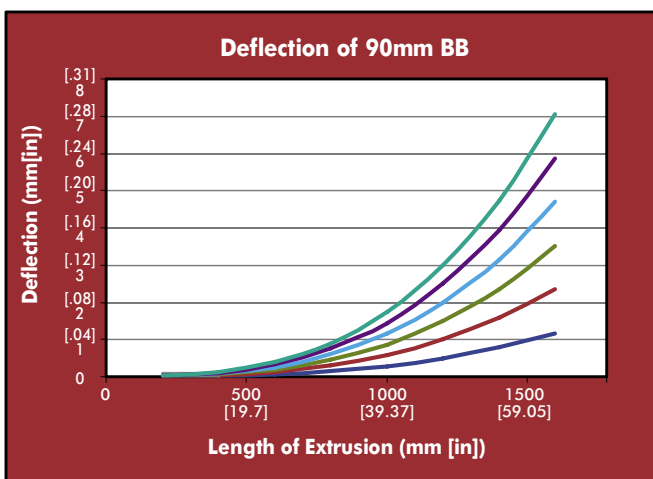
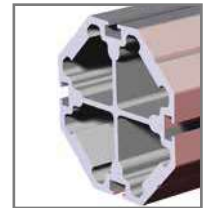


90mm Boom Deflection and Torsion Charts



10 Kgf	22.0 lbf
20 Kgf	44.1 lbf
30 Kgf	66.1 lbf
40 Kgf	88.2 lbf
50 Kgf	110.2 lbf
60 Kgf	132.3 lbf

1000 Kgf-cm	867.0 lbf-in
2000 Kgf-cm	1735.9 lbf-in
3000 Kgf-cm	2603.9 lbf-in
4000 Kgf-cm	3471.8 lbf-in
5000 Kgf-cm	4339.8 lbf-in
6000 Kgf-cm	5207.8 lbf-in
8000 Kgf-cm	6943.7 lbf-in



Note: Performance may vary if used with non-DESTACO components

BODYBUILDER™ BOOM STRUCTURE ACCESSORIES

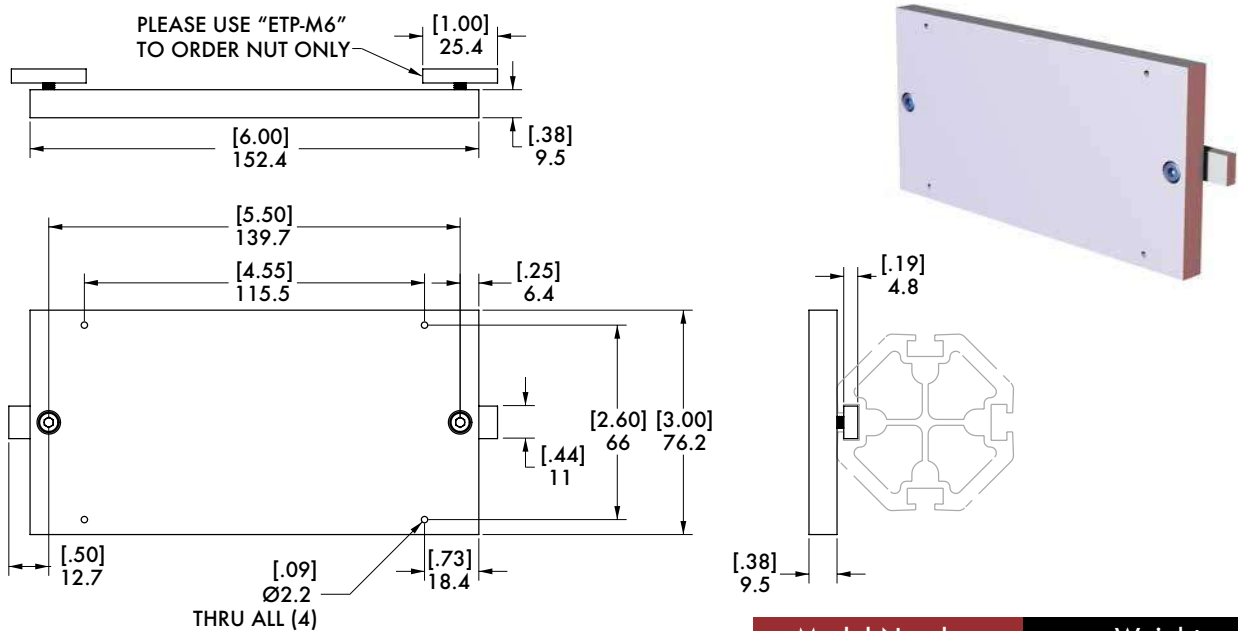
BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



ETP-35 Extrusion Accessory Mount

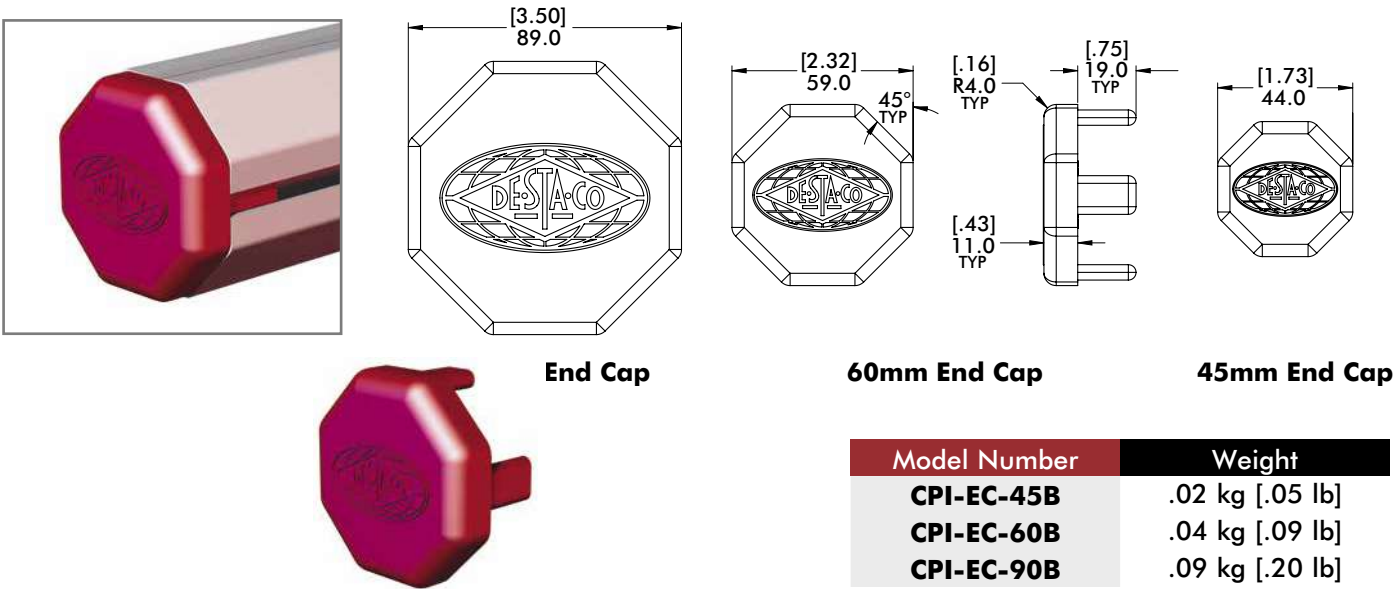


Specifications:
Material: Aluminum



Model Number	Weight
CPI-ETP-35	.31 kg [.68 lb]

EC-60 60mm Bodybuilder Octagonal Boom End Cap



RMM-30B-40BC-08-90 Single Extrusion 30mm Mid Mount with 40mm Bolt Circle

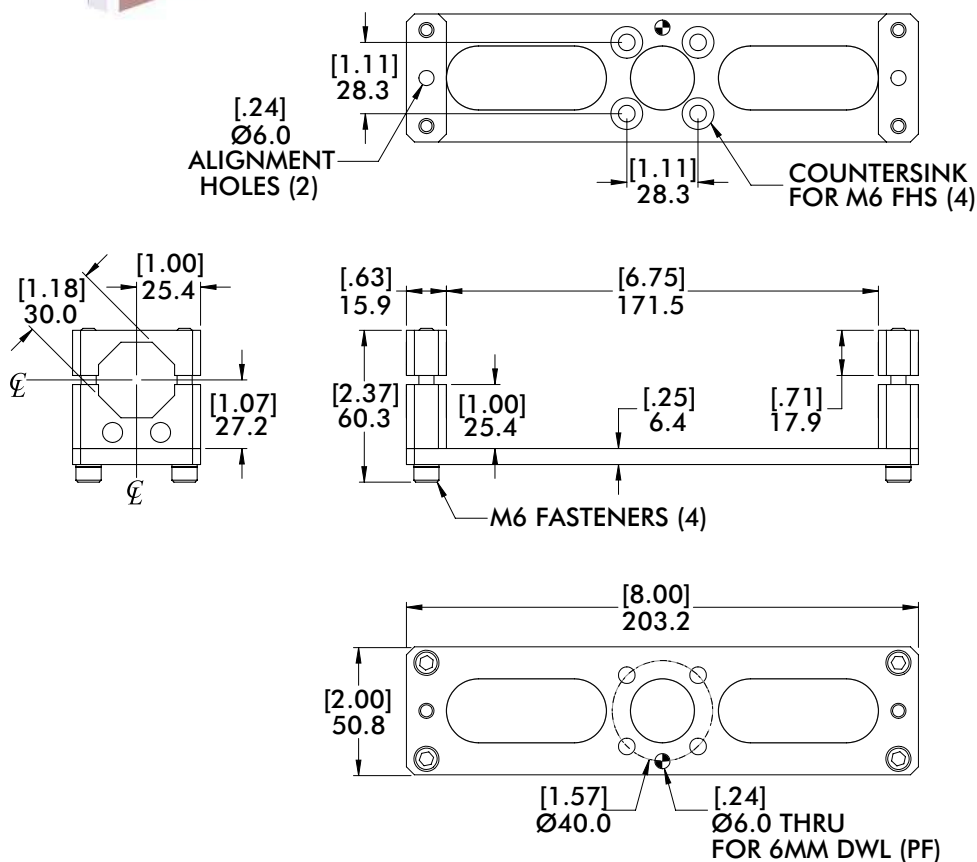
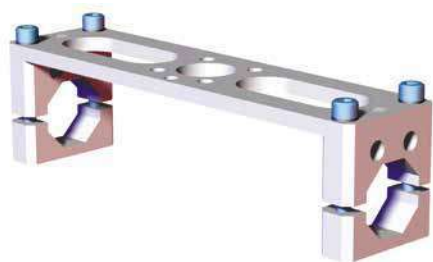


Specifications:

Max. Static Product Load:

102 Nm [75 ft-lb]

Material: Aluminum



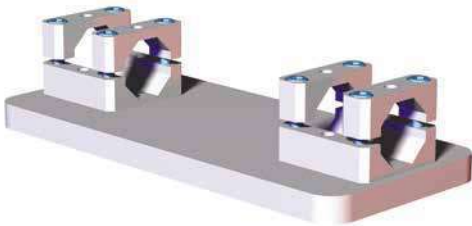
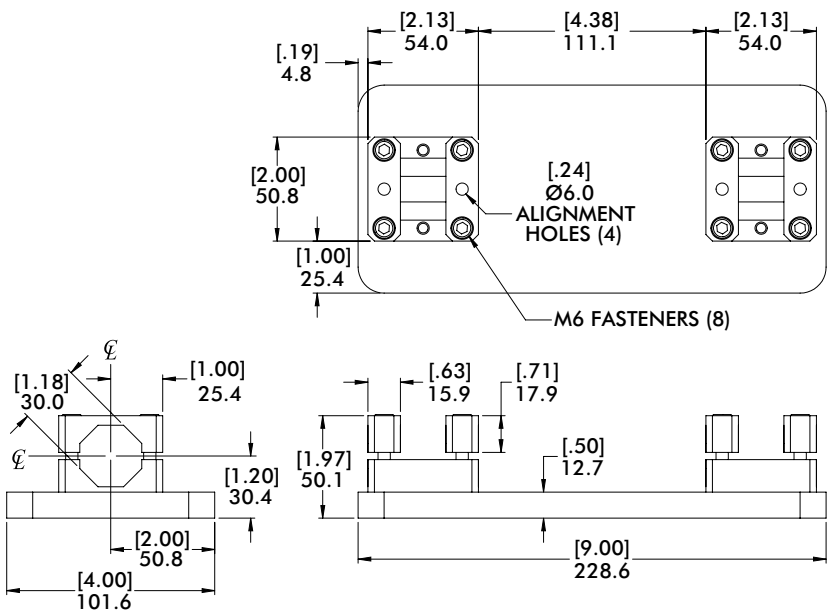
Model Number	Weight
CPI-RMM-30B-40BC-08-90	.28 kg [.62 lb]

BODYBUILDER™ MID-MOUNT ASSEMBLIES

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



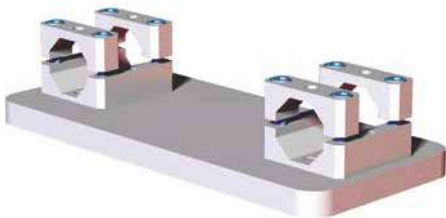
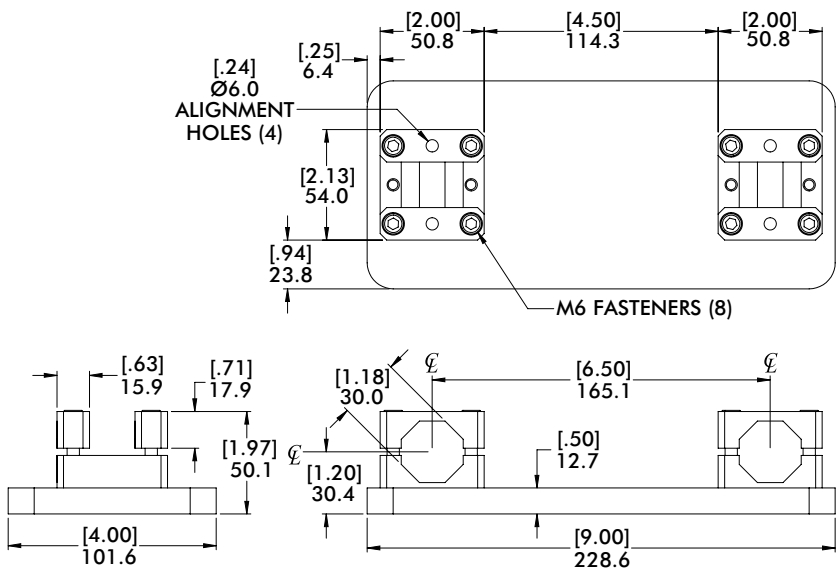
RMM-30B-SE Single Extrusion 60mm Robot Adaptor Mid Mount



Specifications:
Max. Static Product Load:
102 Nm [75 ft-lb] **Material:**
Aluminum

Model Number	Weight
CPI-RMM-30B-SE	1.05 kg [2.31 lb]

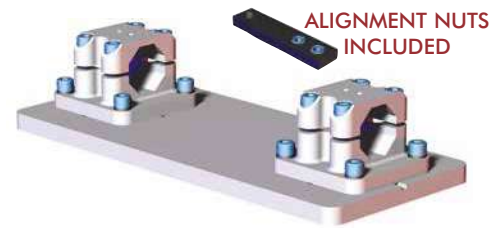
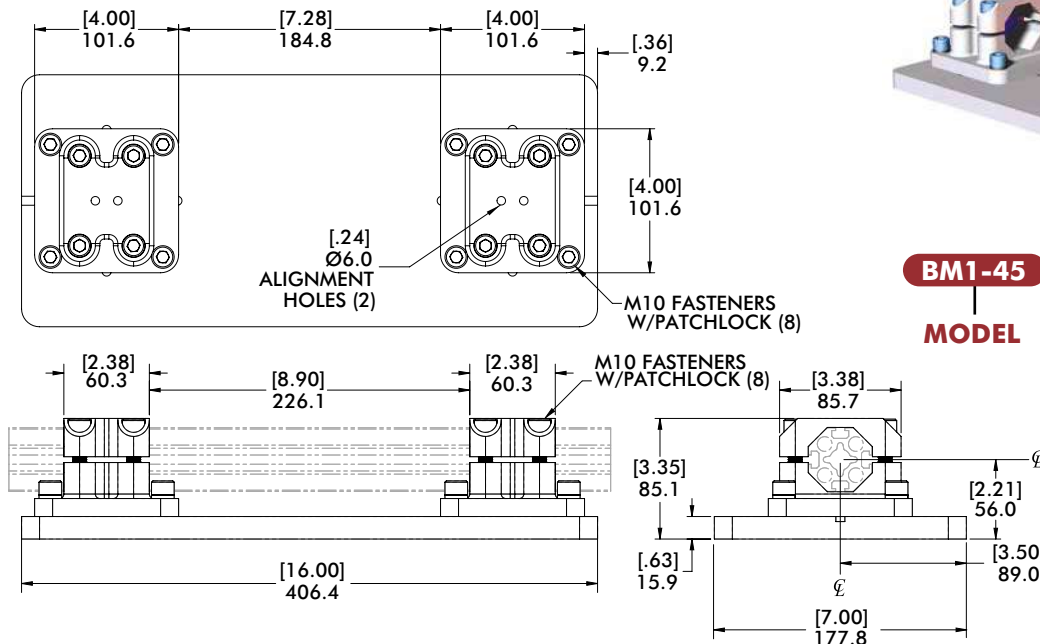
RMM-30B-DE Double Extrusion 30mm Robot Adaptor Mid Mount



Specifications:
Max. Static Product Load:
102 Nm [75 ft-lb] **Material:**
Aluminum

Model Number	Weight
CPI-RMM-30B-DE	1.05 kg [2.31 lb]

BM1-45-SE Single Extrusion 45mm Mid Mount



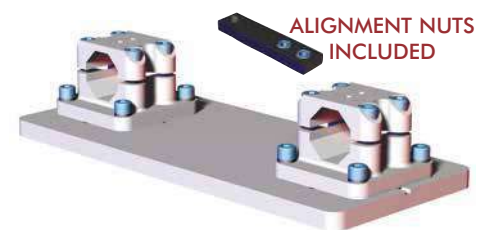
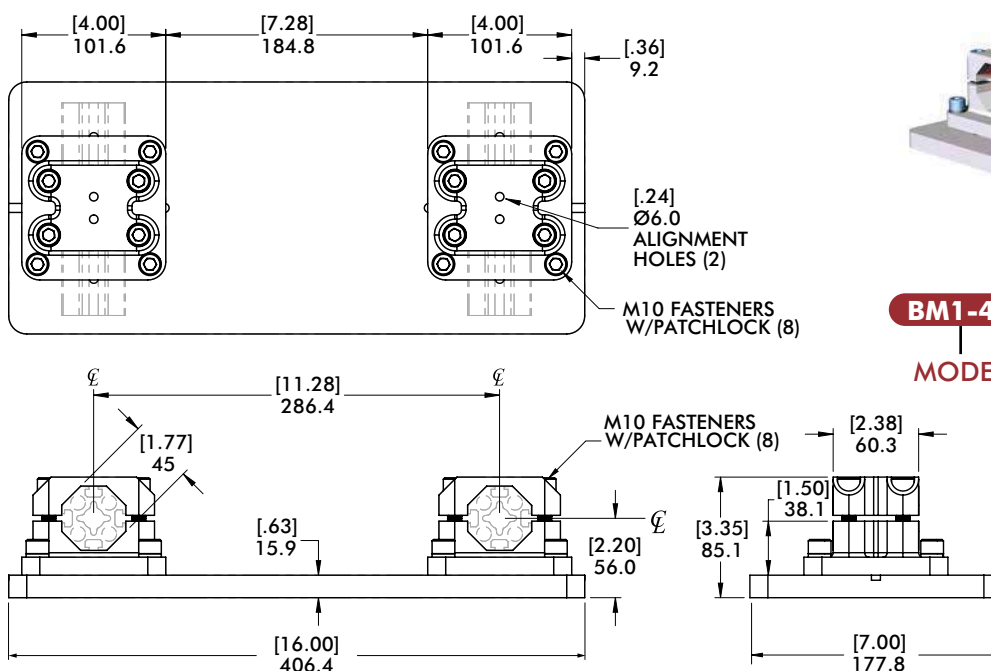
BM1-45 — **SE** — **RXX**
MODEL — **BOOM SETUP (SINGLE)** — **ROBOT INTERFACE PATTERN (PAGE 19-21)**

Specifications:
 Max. Static Product Load:
 350 Nm [258 ft-lb]
 Material: Aluminum

Weight
 5.05 kg [11.1 lb]

Can be supplied with robot interface hole patterns. (See pages 19-21).

BM1-45-DE Double Extrusion 45mm Mid Mount



BM1-45 — **DE** — **RXX**
MODEL — **BOOM SETUP (DOUBLE)** — **ROBOT INTERFACE PATTERN (PAGE 19-21)**

Specifications:
 Max. Static Product Load:
 350 Nm [258 ft-lb]
 Material: Aluminum

Weight
 5.05 kg [11.1 lb]

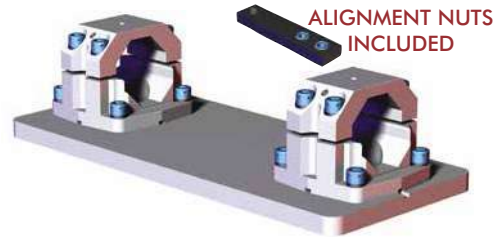
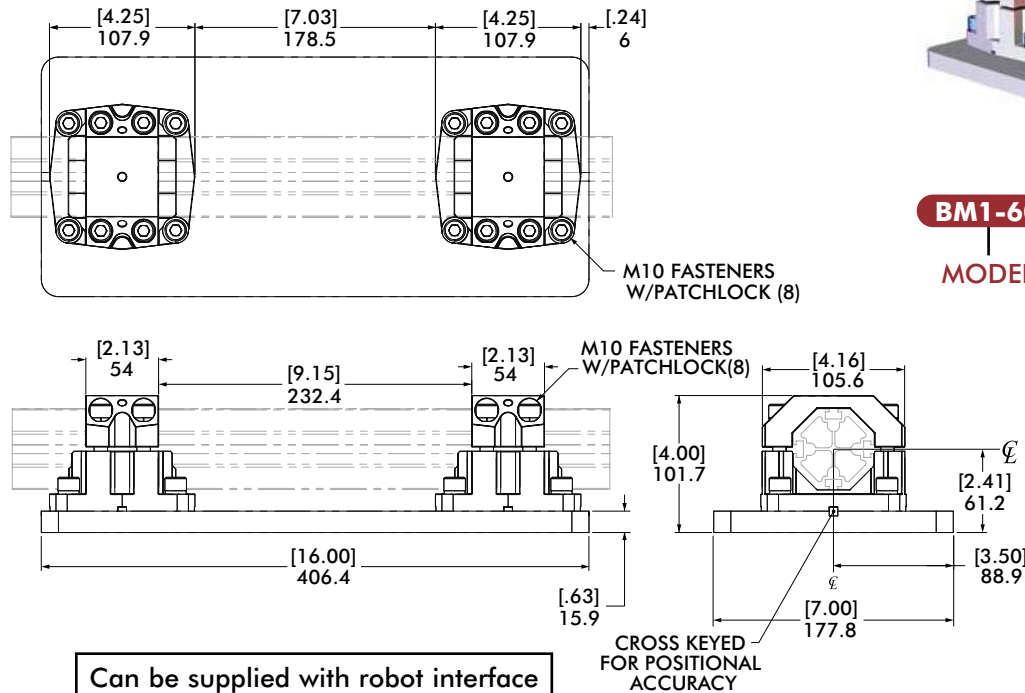
Can be supplied with robot interface hole patterns. (See pages 19-21).

BODYBUILDER™ MID MOUNT ASSEMBLIES

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



BM1-60-SE 60mm Single Extrusion Mid Mount Assembly

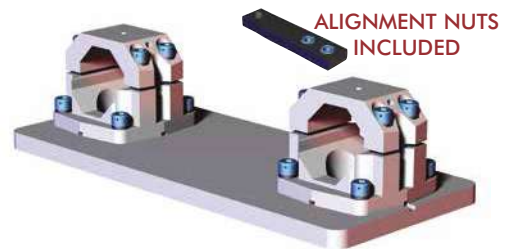
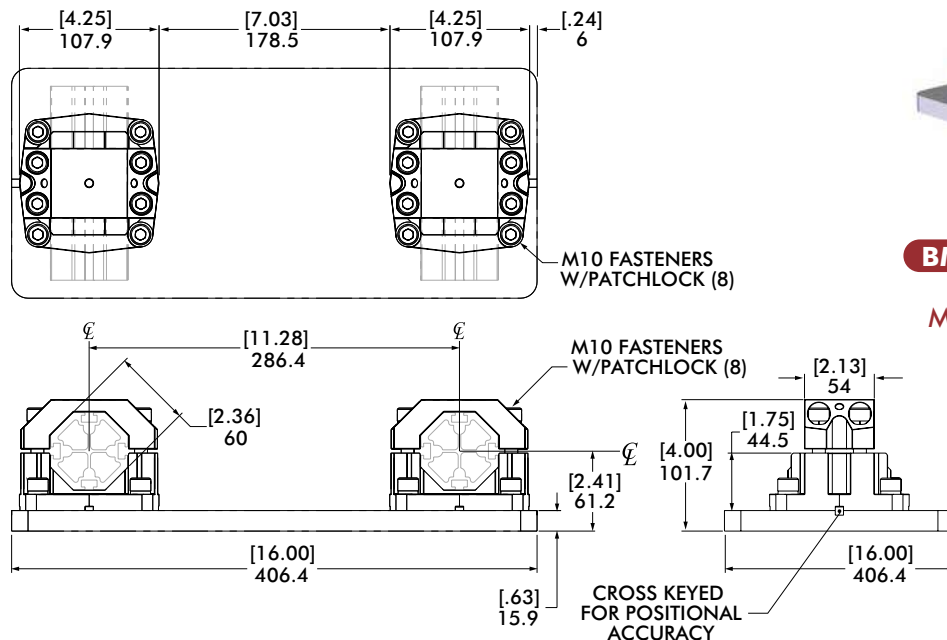


BM1-60 — **SE** — **RXX**
MODEL — **BOOM SETUP (SINGLE)** — **ROBOT INTERFACE PATTERN (PAGE 19-21)**

Specifications:
 Max. Static Product Load:
 675 Nm [500 ft-lb]
 Material: Aluminum

Weight
 5.2 kg [11.5 lb]

BM1-60-DE 60mm Double Extrusion Mid Mount Assembly



BM1-60 — **DE** — **RXX**
MODEL — **BOOM SETUP (DOUBLE)** — **ROBOT INTERFACE PATTERN (PAGE 19-21)**

Specifications:
 Max. Static Product Load:
 675 Nm [500 ft-lb]
 Material: Aluminum

Weight
 5.2 kg [11.5 lb]

BM1-45/BM1-60 Mid Mount Assembly - Mount Plate

Specifications:

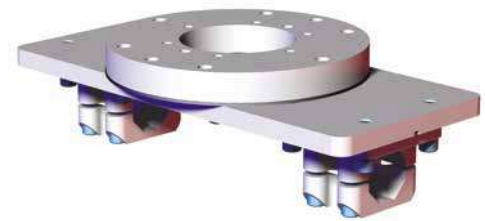
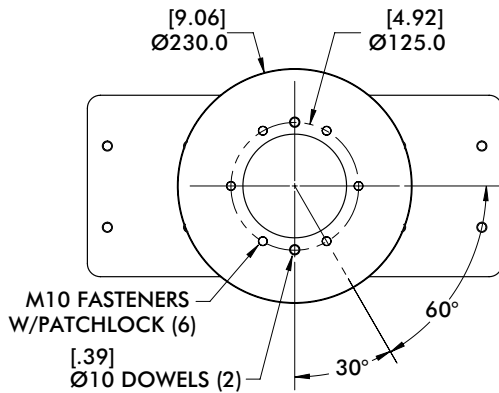
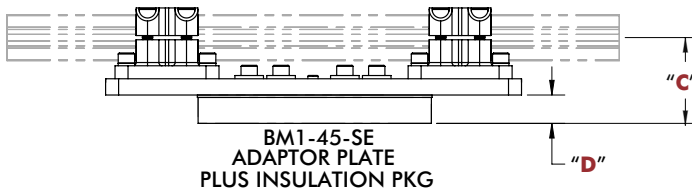
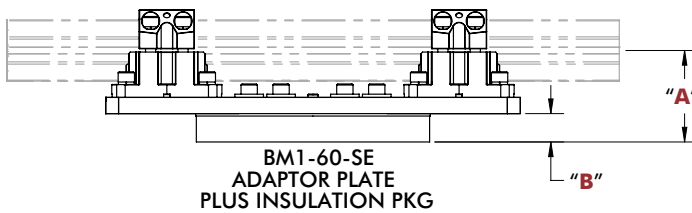
Material: Aluminum

Features:

- Can be machined or left blank.
- Can be supplied with robot interface hole patterns. (See pages 19-21).



BM1-45/BM1-60 Mid Mount Assembly - Adapter Plate



All mounting patterns on pages 19-21 can be used for **BM1-60** and **BM1-45** Mid Mount Assemblies.

All Ø200mm mounting patterns, when used on the **BM1-45** and **BM1-60**, includes an Adapter Plate as shown.

MID MOUNT ASSEMBLY ADAPTER PLATE

PATTERN	"A"	"B"	"C"	"D"
R01, R10, R11, R16	89.6 [3.53]	27.8 [1.09]	83.8 [3.30]	27.8 [1.09]
R07, R09	96.0 [3.78]	34.1 [1.34]	99.6 [3.92]	34.1 [1.34]

BODYBUILDER™ MID MOUNT ASSEMBLIES

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



RM4-45 45mm, RM4-60 60mm Heavy Duty Mid Mount Assembly - Dimensions

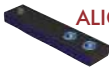
Features:

- Can be used as a direct robot interface.
- Provide robust clamping of each extrusion for maximum stability.
- Standard robot interface patterns provided. Plate can also be left blank.

Specifications:

Max. Static Product Load:
453.6 kg [1000 lb]

Material:
Mid Mount:
Cast Aluminum
Clamps: Steel



ALIGNMENT NUTS
INCLUDED

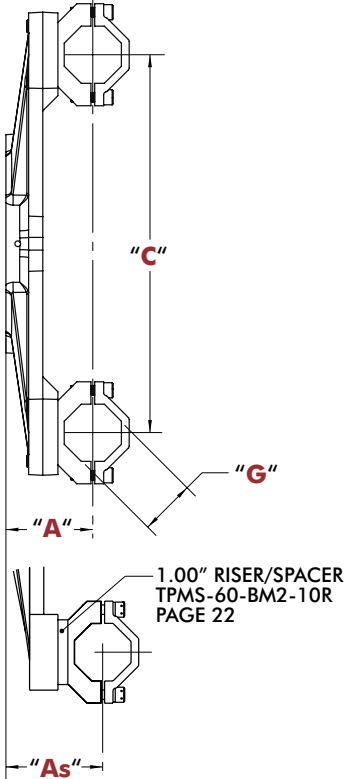
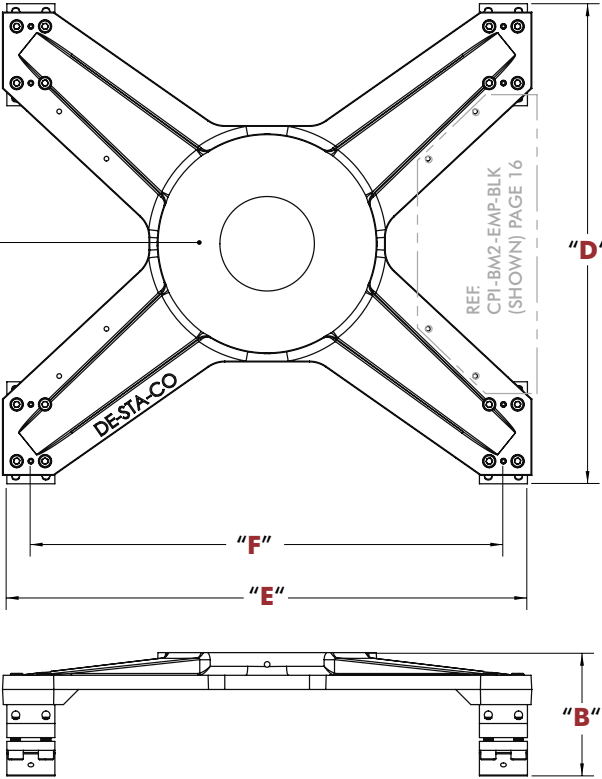
ROBOT INTERFACE PLATE SHOWN BLANK.

PLEASE REFER TO PAGES
20-22 FOR STANDARD
ROBOT INTERFACE BOLT
PATTERNS & DIMENSIONS

NOTE:
SCREWS AND FASTENERS
FOR MOUNTING ARE NOT
INCLUDED

ADD 1.5MM TO "A"/"AS"
DIM FOR INSULATION
PACKAGE IF REQUIRED.

INSULATION PACKAGE
INCLUDES:
(1) INSULATION PLATE,
BUSHINGS AND WASHERS



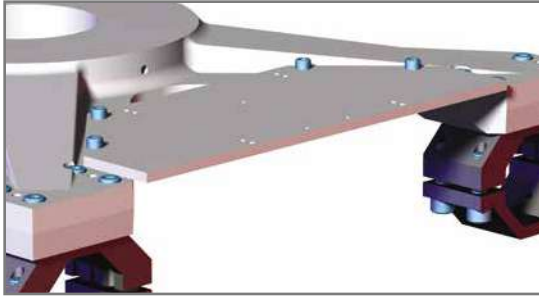
HEAVY-DUTY MID MOUNT ASSEMBLY DIMENSIONS

Model	"A"	"As"	"B"	"C"	"D"	"E"	"F"	"G"	Weight
RM4-45 (45mm)	85.6 [3.37]	111 [4.37]	117.6 [4.63]	400 [15.75]	490 [19.29]	560 [22.05]	500.0 [19.69]	45	13.6 kg [30.0 lb]
RM4-60 (60mm)	91.9 [3.62]	117.3 [4.62]	131.7 [5.185]	400.0 [15.75]	508 [20.00]	560.8 [22.85]	500.0 [19.69]	60	15.5 kg [34.2 lb]

RM4-XX — RXX — S — XX
MODEL — ROBOT
INTERFACE
PATTERN — SPACER
(Skip if
NONE) — ACCESSORY
(e.g. EPM-01)
(Leave Blank
if NONE)



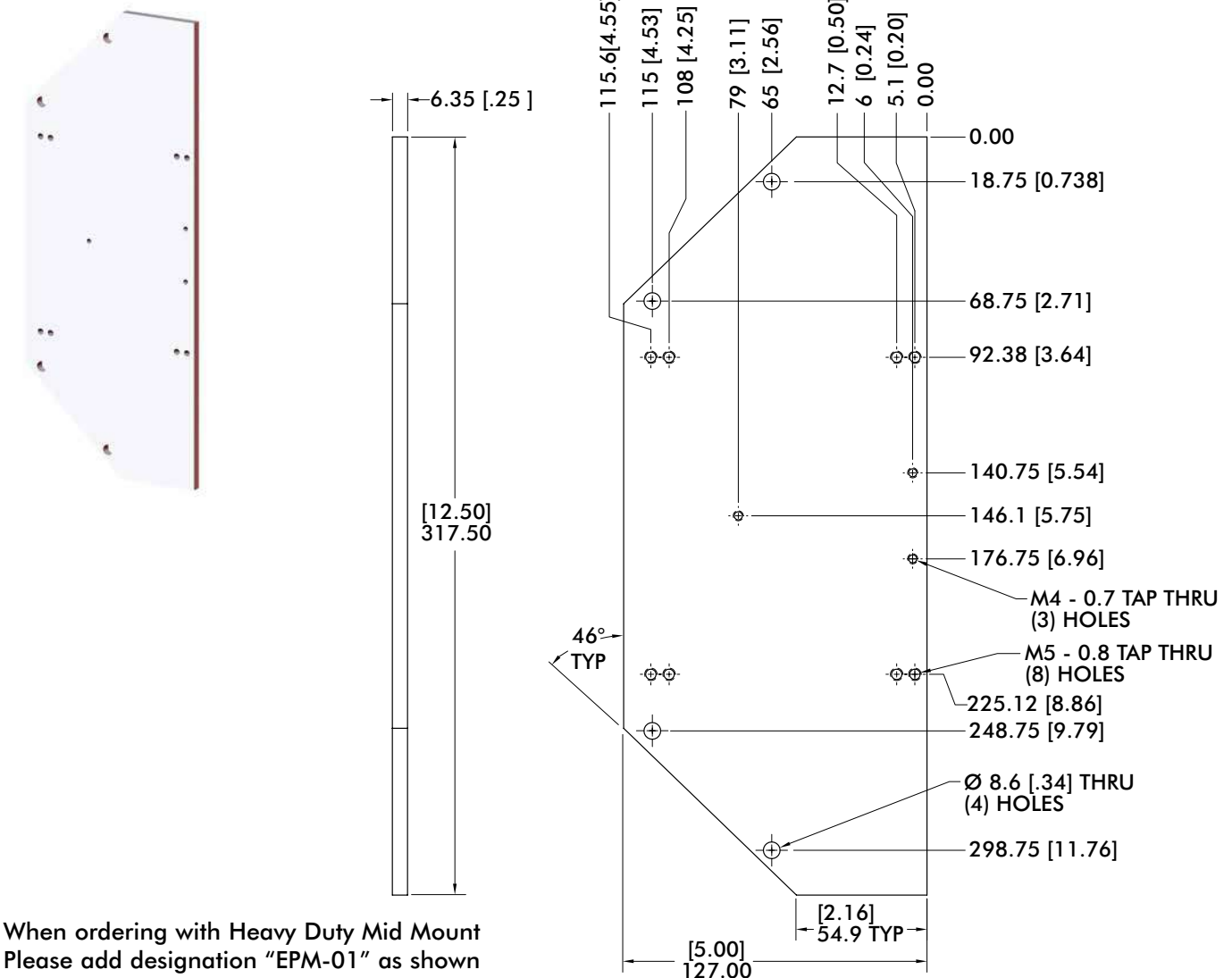
BM2-EPM Accessory Mount Plate



Specifications:
Material: Aluminum

Features:

- Mount directly to the RM4-45 or RM4-60 Heavy Duty Mid-Mount Assembly.
- Used to mount pneumatic manifolds and electric proximity blocks.



When ordering with Heavy Duty Mid Mount
Please add designation "EPM-01" as shown
RM4-XX-RXX-**EPM-01** or
add designation "EPM-BLK" to order blank
RM4-XX-RXX-**EPM-BLK**

To order separately use Model Number

(A)	Pattern	Model RM4-45/60	Weight
EPM-01	Standard	CPI- BM2-EPM-01	.63 kg [1.39 lb]
EPM-BLK	Blank	CPI- BM2-EPM-BLK	

BODYBUILDER™ STRUCTURE MID MOUNT ASSEMBLIES

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



BM3-90 90mm Heavy Duty Mid Mount Assembly - Dimensions

Features:

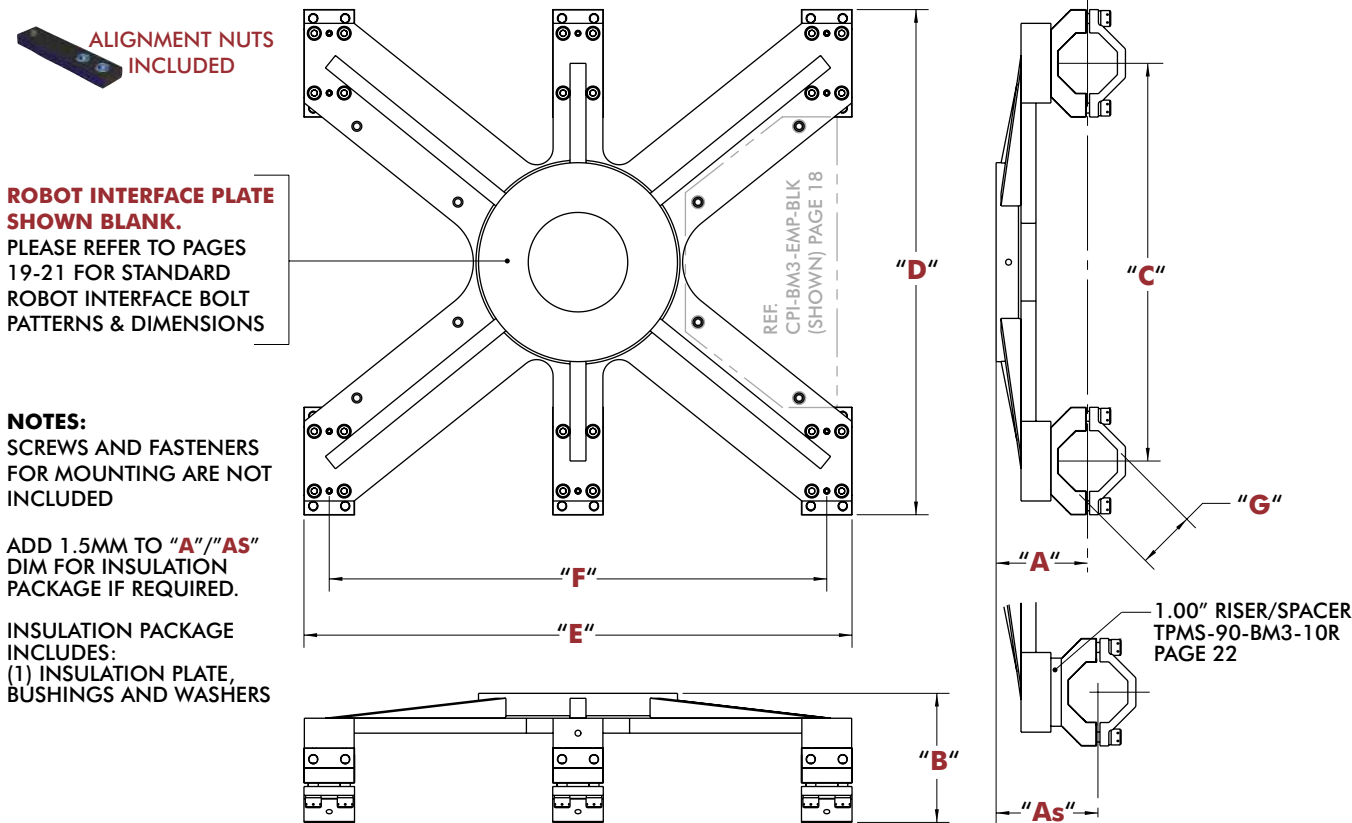
- Can be used as a direct robot interface.
- Provide robust clamping of each extrusion for maximum stability.
- Standard robot interface patterns provided. Plate can also be left blank.

Specifications:

Max. Static Product Load:
589.7 kg [1300 lb]

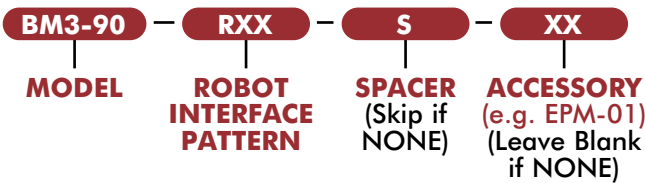
Material:

Mid Mount:
Cast Aluminum
Clamps: Steel

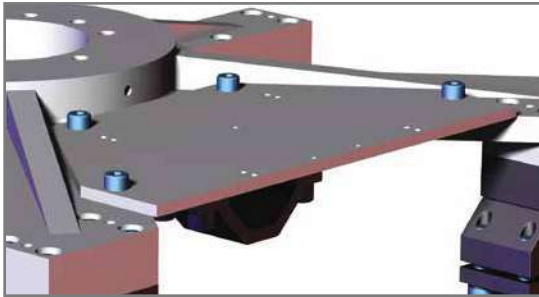


HEAVY-DUTY MID MOUNT ASSEMBLY DIMENSIONS

Model	"A"	"As"	"B"	"C"	"D"	"E"	"F"	"G"	Weight
BM3-90	107.8 [4.24]	133.2 [5.24]	165.3 [6.51]	600.0 [23.62]	738.0 [29.06]	750.0 [29.53]	700.0 [29.53]	90	24.1 kg [53.1 lb]



BM3-EPM Accessory Mount Plate

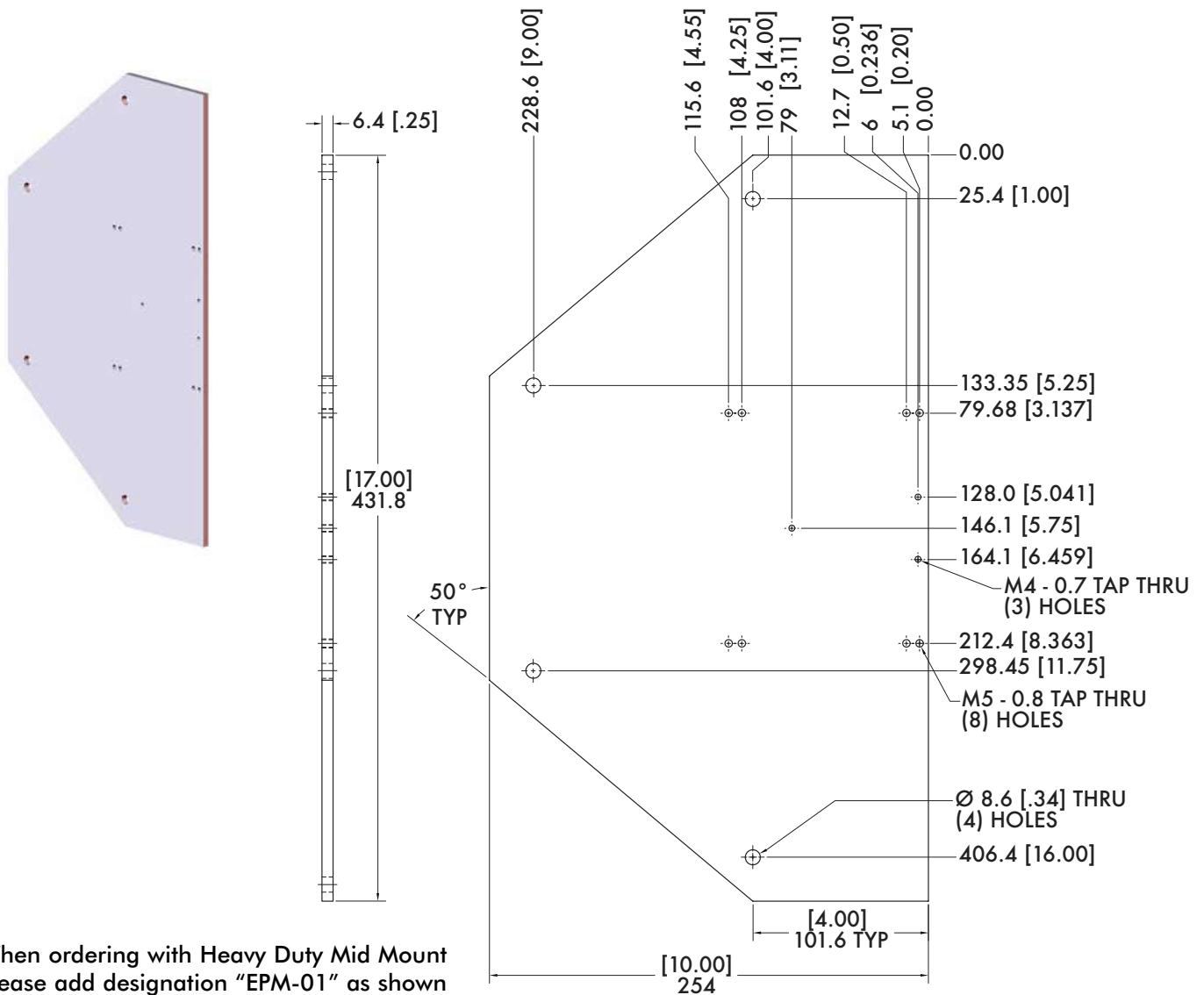


Specifications:

Material: Aluminum

Features:

- Mount directly to the BM3-90 Heavy Duty Mid-Mount Assembly.
- Used to mount pneumatic manifolds and electric proximity blocks.



When ordering with Heavy Duty Mid Mount
Please add designation "EPM-01" as shown

BM3-90-RXX-EPM-01 or

add designation "EPM-BLK" to order blank

BM3-90-RXX-EPM-BLK

To order separately use Model Number

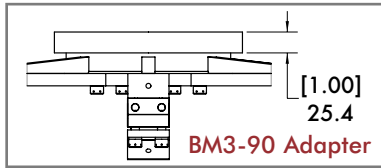
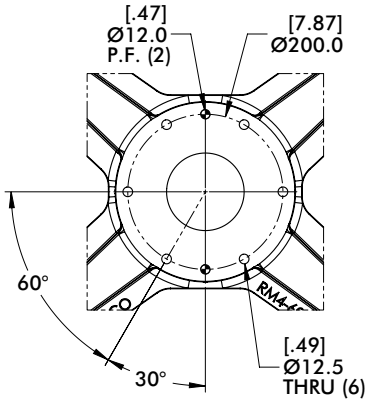
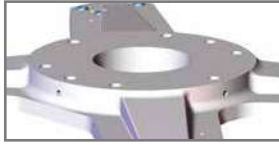
Model Number	Weight
CPI-BM3-EPM-xx	1.54 kg [3.39 lb]

BODYBUILDER™ MID MOUNT BOLT PATTERNS

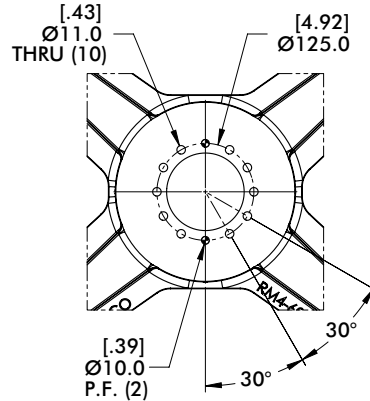
BodyBuilder™ Octagonal Tooling | Robot Interface Bolt Patterns



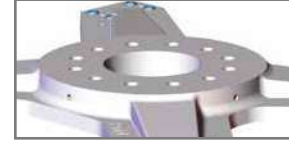
R01 (Ø200mm Bolt Circle)



R02 (Ø125mm Bolt Circle)

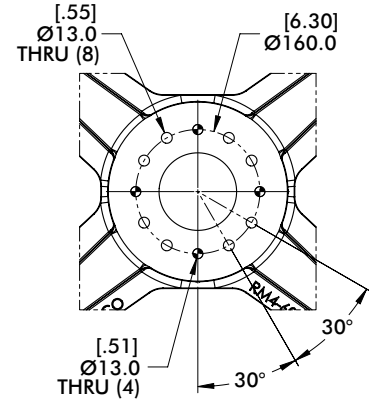


R03 (Ø160mm Bolt Circle)

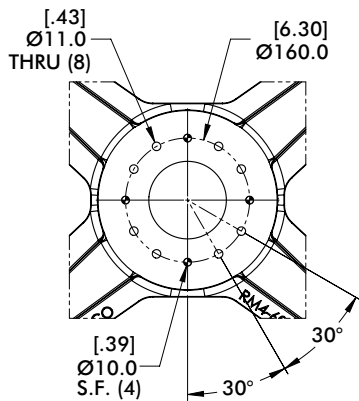
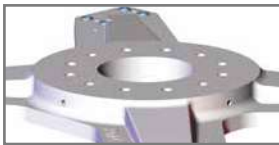


Includes Insulation

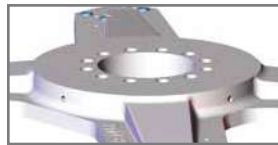
Add 1.5mm to Height Dim "A"/"AS"



R04 (Ø160mm Bolt Circle)

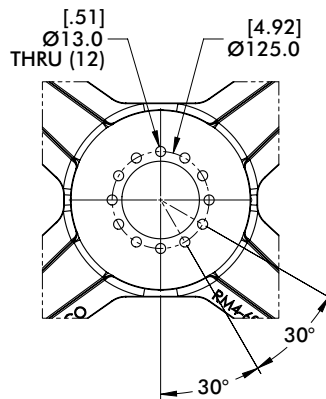


R05 (Ø125mm Bolt Circle)

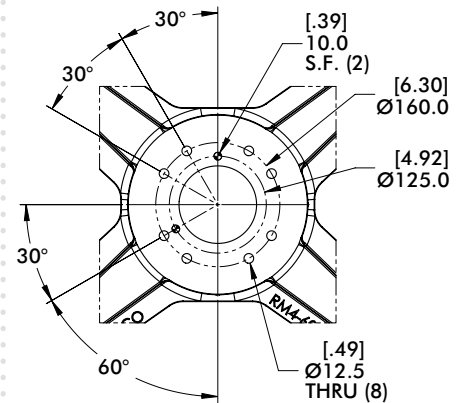


Includes Insulation

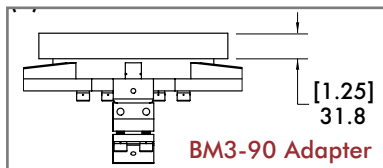
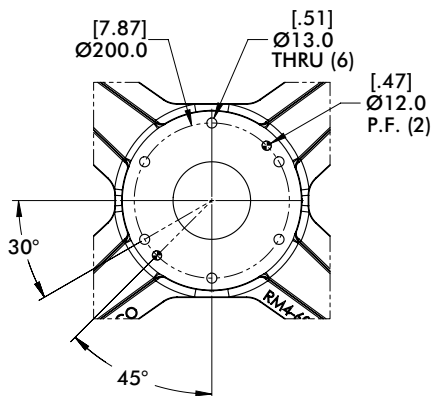
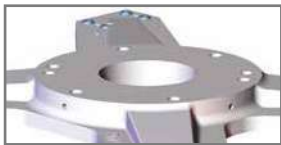
Add 1.5mm to Height Dim "A"/"AS"



R06 (Ø125/160mm Bolt Circle)



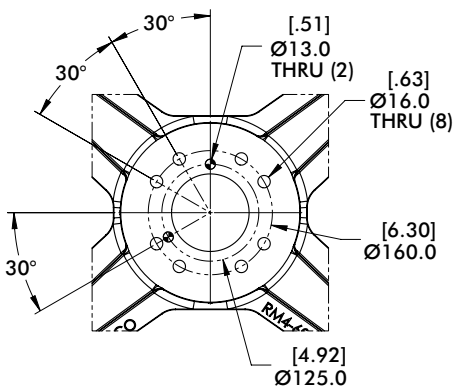
R07 (Ø200mm Bolt Circle)



R08 (Ø125/160mm Bolt Circle)



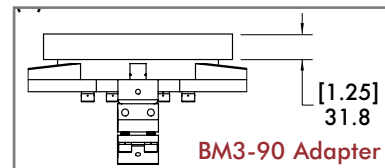
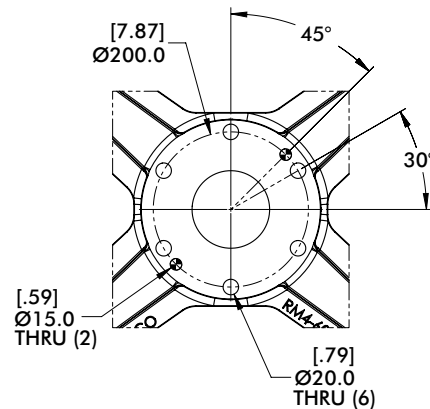
Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"



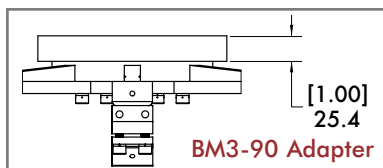
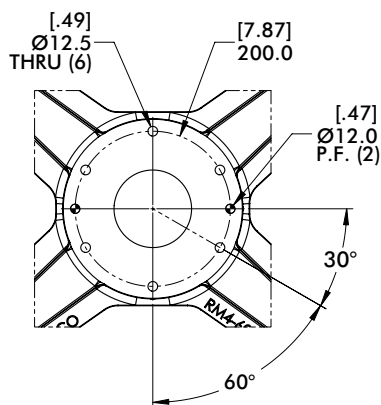
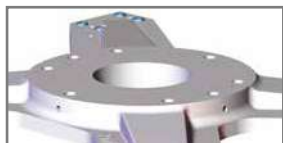
R09 (Ø200mm Bolt Circle)



Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"



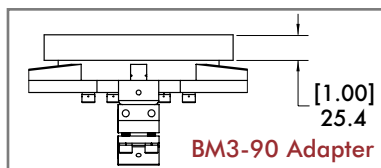
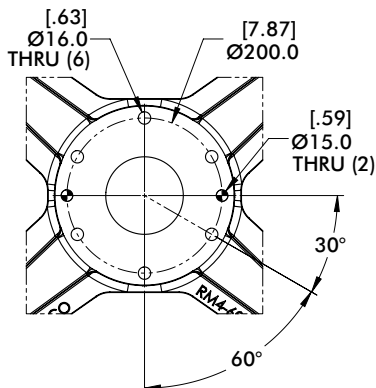
R10 (Ø200mm Bolt Circle)



R11 (Ø200mm Bolt Circle)



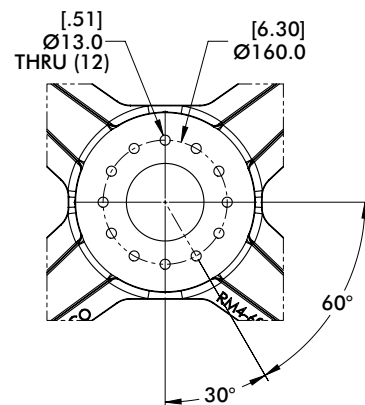
Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"



R12 (Ø160mm Bolt Circle)



Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"

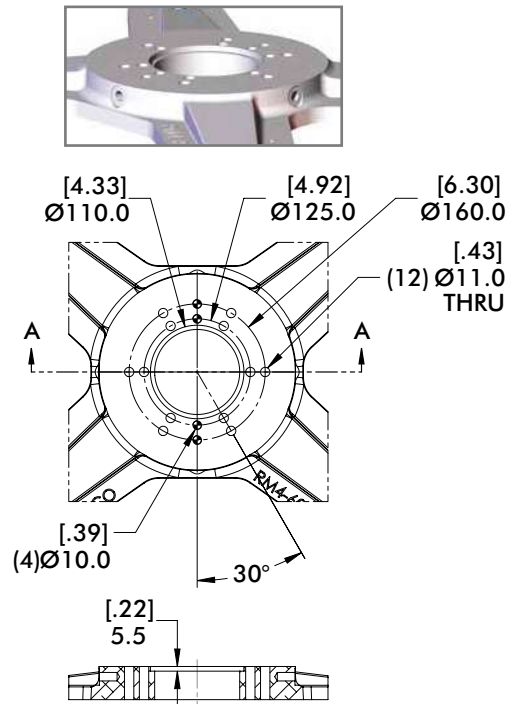


BODYBUILDER™ MID MOUNT BOLT PATTERNS

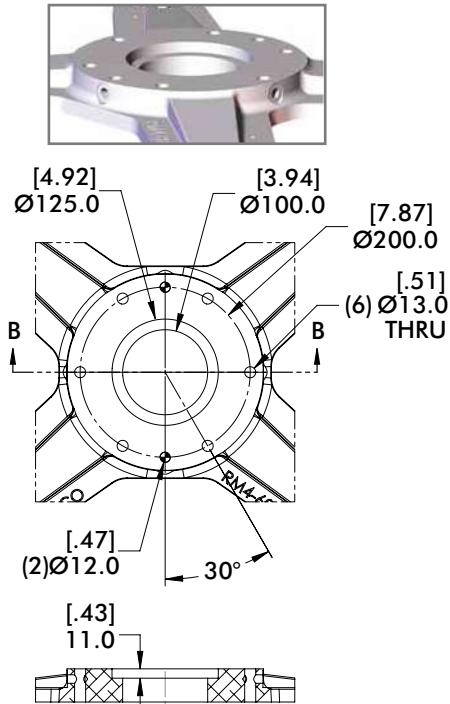
BodyBuilder™ Octagonal Tooling | Robot Interface Bolt Patterns



**R13 (Ø125/160mm Bolt Circle)
(Ø110mm Pilot, 5.5mm Deep)**

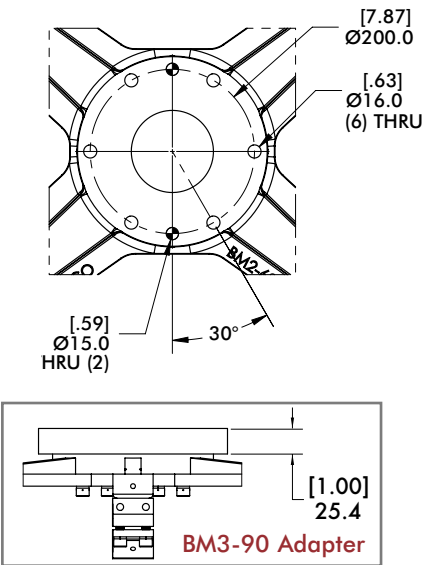


**R14 (Ø200mm Bolt Circle)
(Ø125mm Pilot, 11mm Deep)**

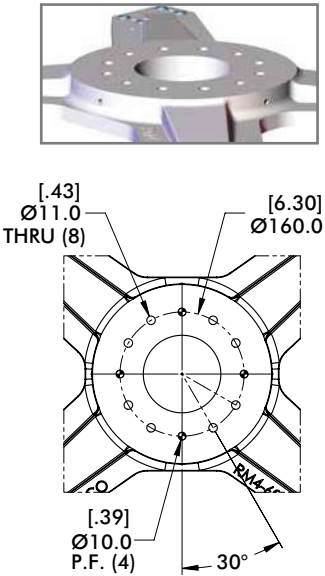


R16 (Ø200mm Bolt Circle)

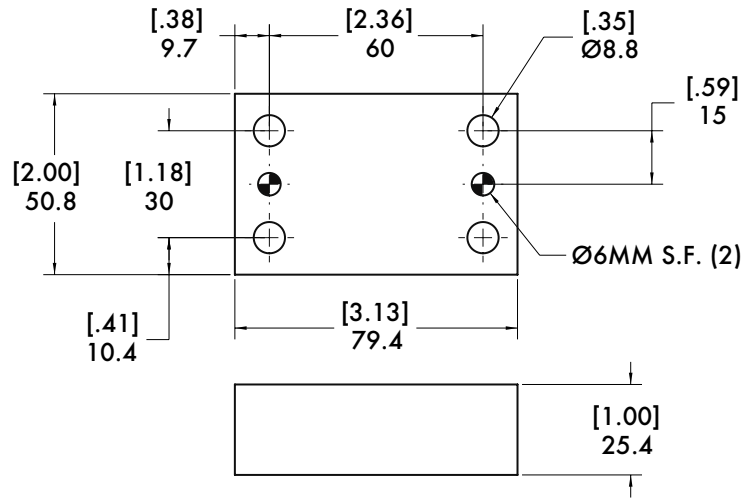
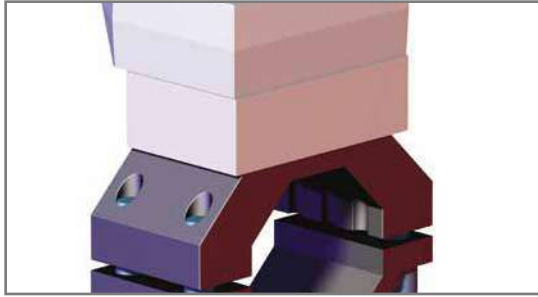
Includes Insulation
Add 1.5mm to Height Dim "A"/"AS"



R17 (Ø160mm Bolt Circle)



RM4-60 Heavy Duty Mid Mount Assembly - 1.00" Riser/Spacer



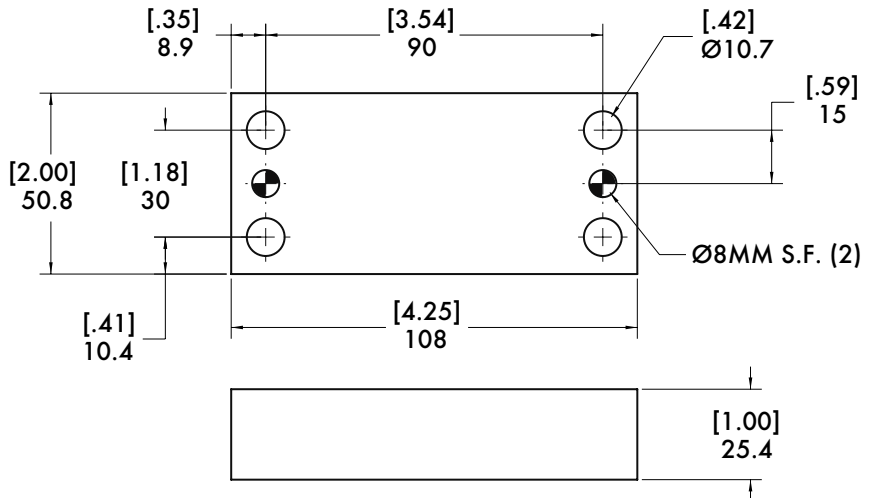
When ordering with Heavy Duty Mid Mount add designation (S) as shown:

RM4-60-RXX-S

To order Riser separately use Model Number.

Riser for	Model	Weight	Specifications:
RM4-45/60	TPMS-60-BM2-10R	.26 kg [.56 lb]	Material: Aluminum

BM3-90 Heavy Duty Mid Mount Assembly - 1.00" Riser/Spacer



When ordering with Heavy Duty Mid Mount add designation (S) as shown:

BM3-90-RXX-S

To order Riser separately use Model Number.

Model Number	Weight	Specifications:
TPMS-90-BM3-10R	.34 kg [.76 lb]	Material: Aluminum

BODYBUILDER™ HOLD TABLE

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



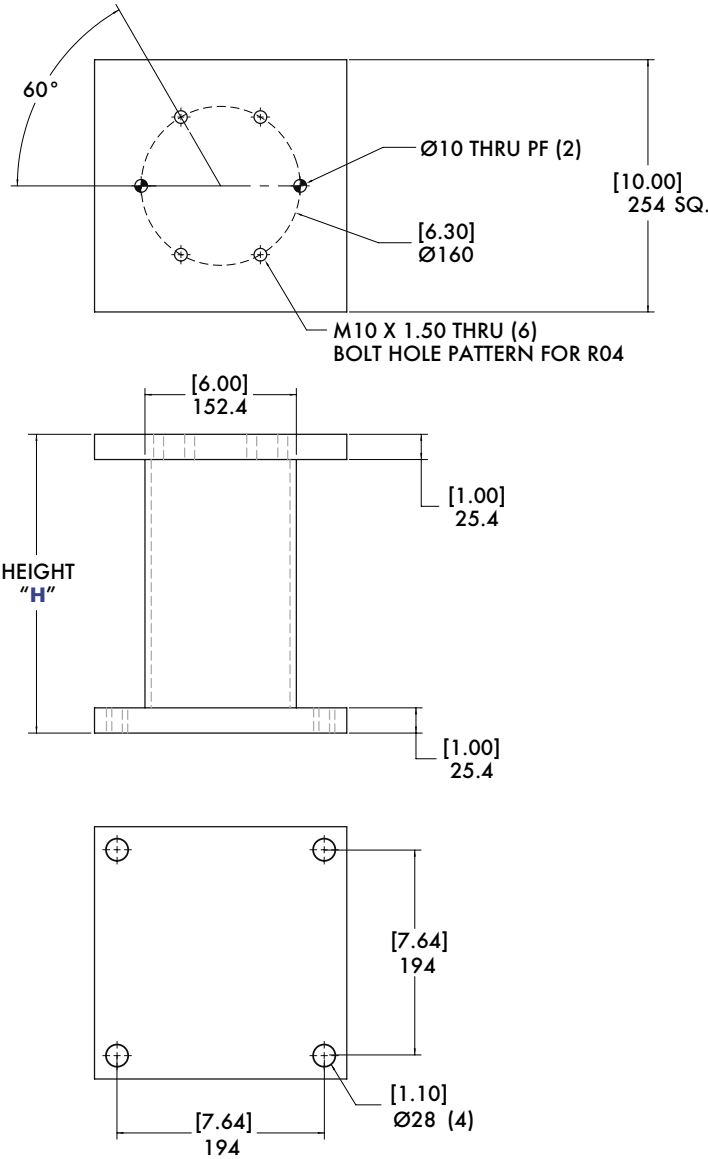
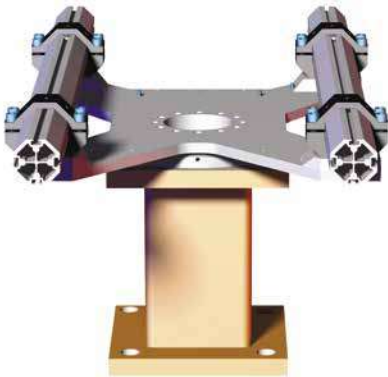
HTW 6" SQ. Pedestal Hold Table Weldment

Features:

- Pedestal Hold Table Weldment when used in conjunction with Mid Mount assemblies serves as a pedestal base for a robust parts nest.

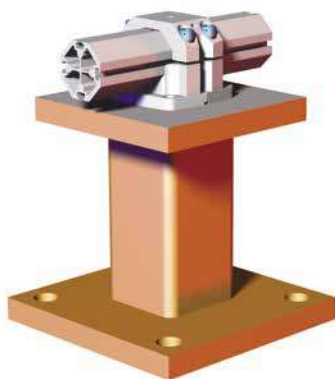
Specifications:

Material: Steel



CPI-HTW-"H" HOLD TABLE WELDMENT

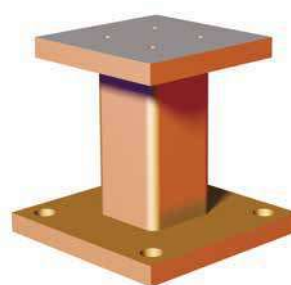
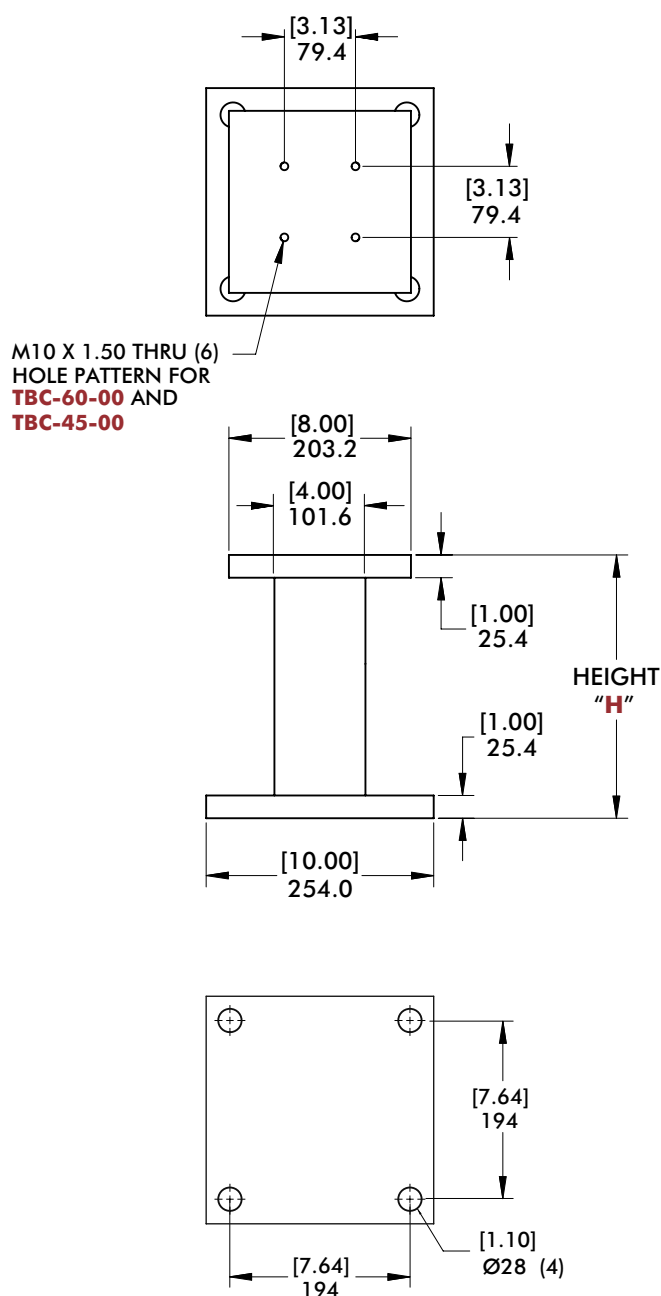
"H"	Model Number	Weight
250	CPI-HTW-250	32.43 kg [71.30lb]
300	CPI-HTW-300	33.75 kg [74.40lb]
350	CPI-HTW-350	35.16 kg [77.50lb]
400	CPI-HTW-400	36.56 kg [80.60lb]
450	CPI-HTW-450	37.97 kg [83.70lb]
500	CPI-HTW-500	39.37 kg [86.81lb]
550	CPI-HTW-550	40.78 kg [89.91lb]
600	CPI-HTW-600	42.19 kg [93.01lb]
650	CPI-HTW-650	43.59 kg [96.11lb]
700	CPI-HTW-700	45.00 kg [99.21lb]
750	CPI-HTW-750	46.41 kg [102.31lb]
800	CPI-HTW-800	47.81 kg [105.41lb]
850	CPI-HTW-850	49.22 kg [108.51lb]
900	CPI-HTW-900	50.62 kg [111.61lb]



Specifications:
Material: Steel

Features:

- Pedestal Hold Table Weldment when used in conjunction with 45mm or 60mm flange and end mount assemblies serves as a pedestal base for a robust parts nest.



CPI-HTW-"H"-4 HOLD TABLE WELDMENT

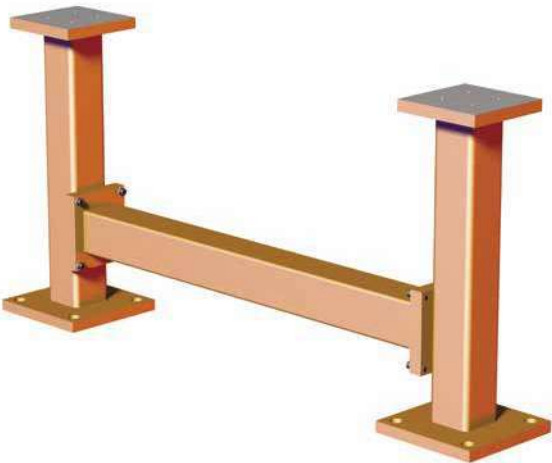
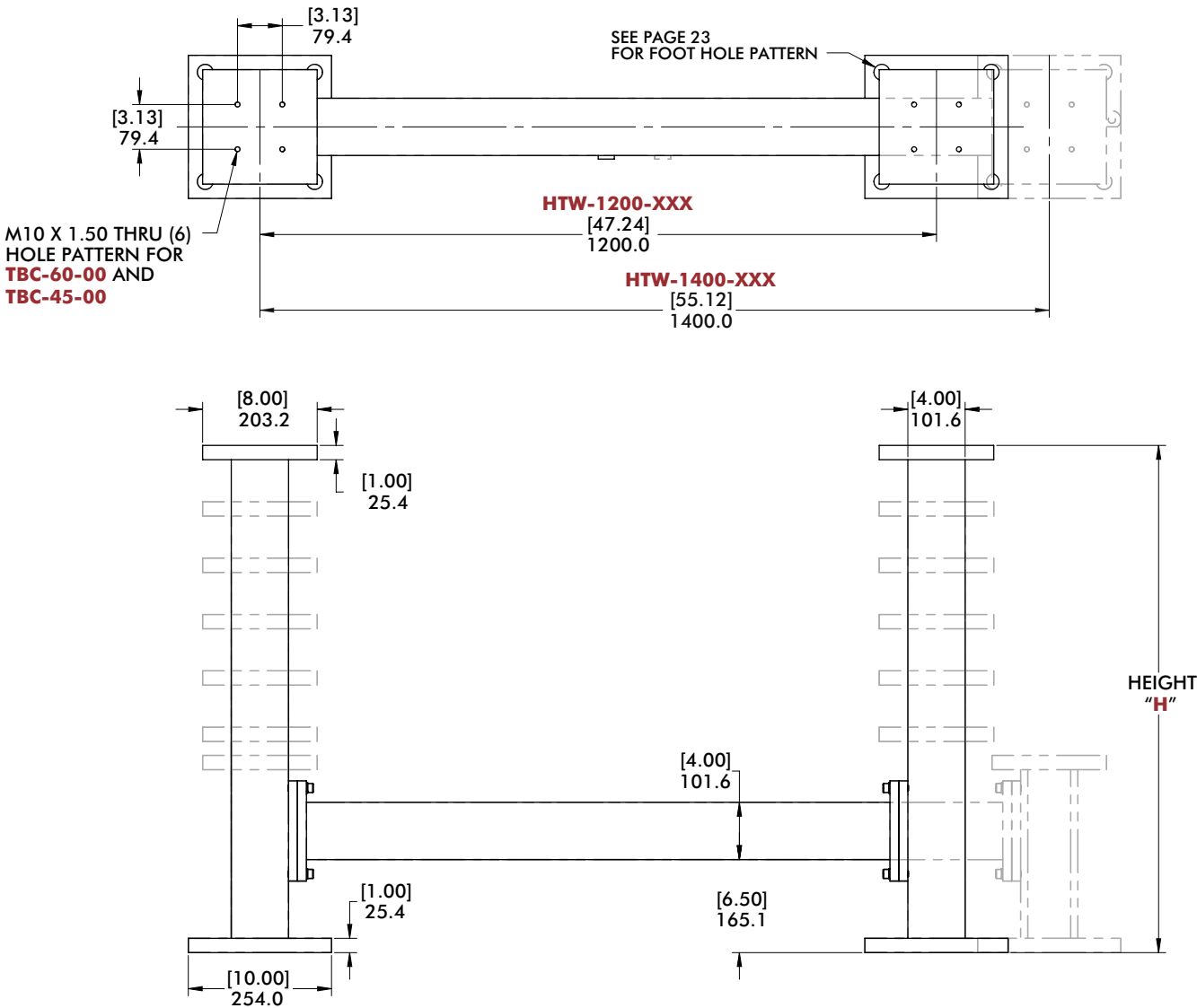
"H"	Model Number	Weight
250	CPI-HTW-250-4	24.02 kg [52.97lb]
300	CPI-HTW-300-4	24.93 kg [54.96lb]
350	CPI-HTW-350-4	25.83 kg [56.95lb]
400	CPI-HTW-400-4	26.73 kg [58.94lb]
450	CPI-HTW-450-4	27.63 kg [60.93lb]
500	CPI-HTW-500-4	28.54 kg [62.92lb]
550	CPI-HTW-550-4	29.44 kg [63.82lb]
600	CPI-HTW-600-4	30.35 kg [66.90lb]
650	CPI-HTW-650-4	31.25 kg [68.89lb]
700	CPI-HTW-700-4	32.15 kg [70.88lb]
750	CPI-HTW-750-4	33.05 kg [72.87lb]
800	CPI-HTW-800-4	33.96 kg [74.87lb]
850	CPI-HTW-850-4	34.86 kg [76.86lb]
900	CPI-HTW-900-4	35.76 kg [78.85lb]

BODYBUILDER™ HOLD TABLE

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications

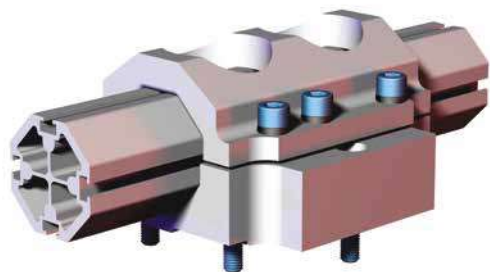


HTW-1200/1400 Pass-Thru Hold Table Weldment



CPI-"MODEL"- "H" PASS THROUGH TABLE WELDMENT				
" H "	"Model"	Weight	"Model"	Weight
350	HTW-1200	84.62 kg [186.55lb]	HTW-1400	88.39 kg [194.87lb]
400	HTW-1200	86.42 kg [190.53lb]	HTW-1400	90.02 kg [198.85lb]
500	HTW-1200	90.04 kg [198.50lb]	HTW-1400	93.81 kg [206.82lb]
600	HTW-1200	93.65 kg [206.46lb]	HTW-1400	97.42 kg [214.78lb]
700	HTW-1200	97.26 kg [214.42lb]	HTW-1400	101.04 kg [222.74lb]
800	HTW-1200	100.87 kg [222.39lb]	HTW-1400	104.65 kg [230.71lb]
900	HTW-1200	104.49 kg [230.35lb]	HTW-1400	108.26 kg [238.67lb]

ATI-151-90HD-60BB 60mm Mid Mount



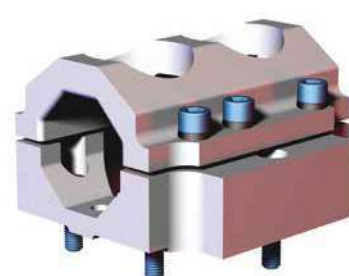
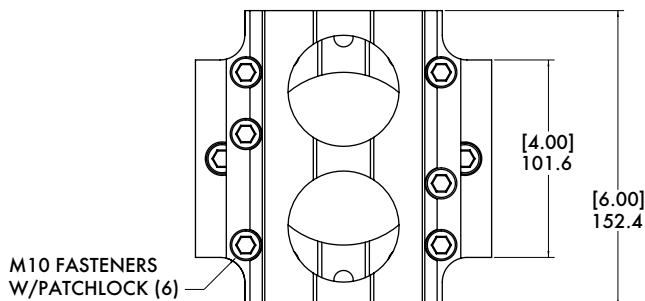
Specifications:

Max. Static Product Load:
746 Nm [550 ft-lb]

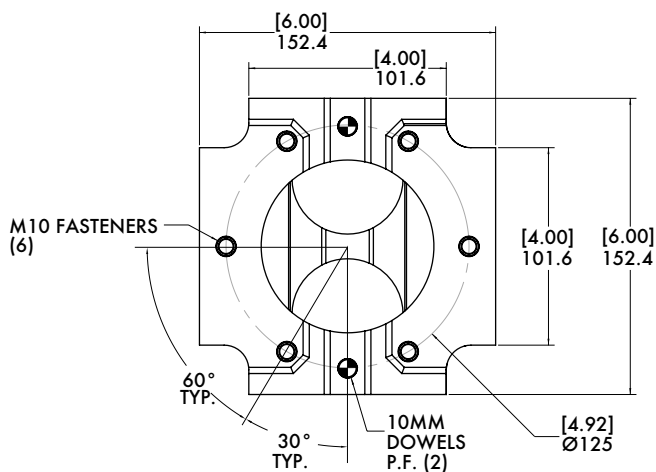
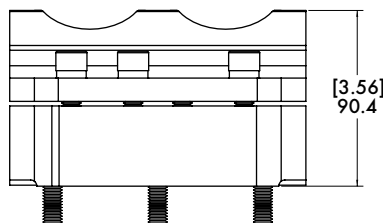
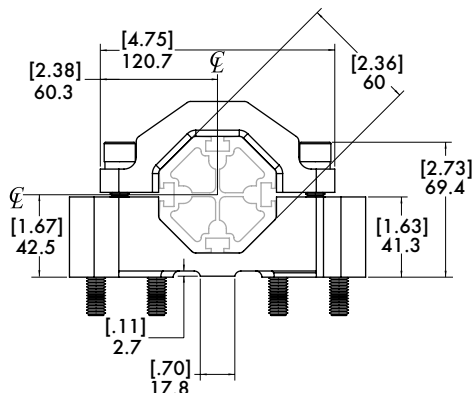
Material: Aluminum

Features:

- Can be used as direct robot interface.



Fasteners included, Dowels not included



Model Number

Weight

CPI-ATI-151-90HD-60BB 3.22 kg [7.10 lb]

BODYBUILDER™ MID MOUNT ASSEMBLIES

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



ATI-151-90HD-90BB 90mm Mid Mount

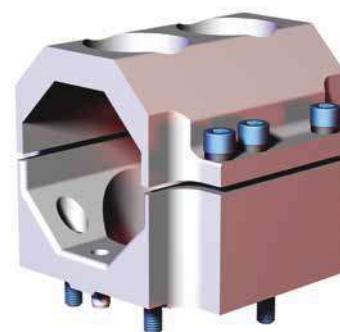
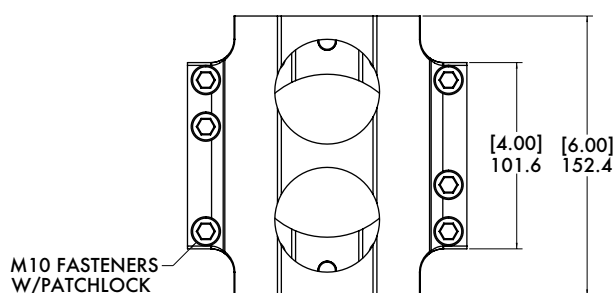
Features:

- Can be used as direct robot interface.

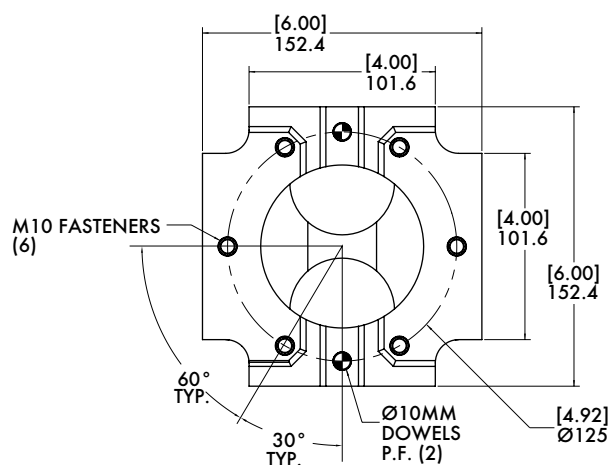
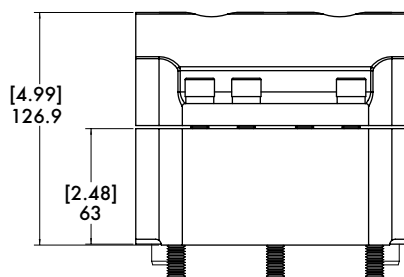
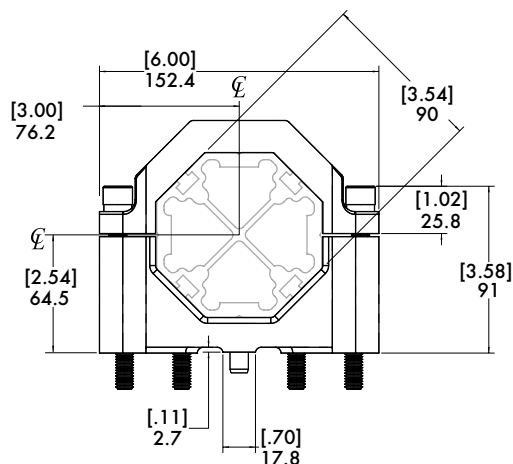
Specifications:

Max. Static Product Load:
1355 Nm [1000 ft-lb]

Material: Aluminum



Fasteners and Dowels Included



Model Number	Weight
CPI-ATI-151-90HD-90BB	2.89 kg [6.38 lb]

CL-90B-160F 90mm End Mount



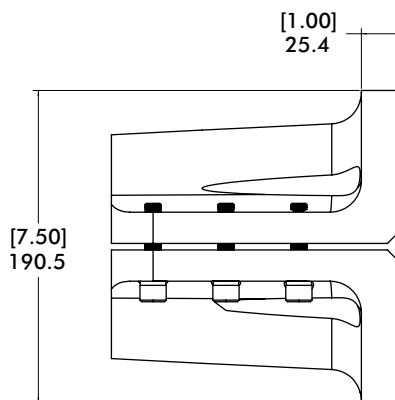
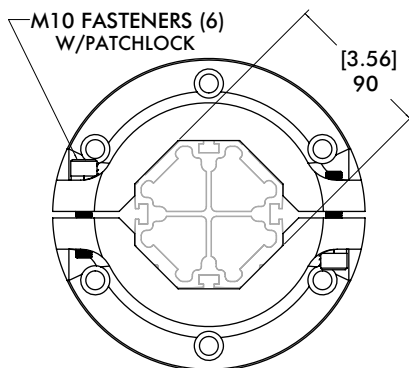
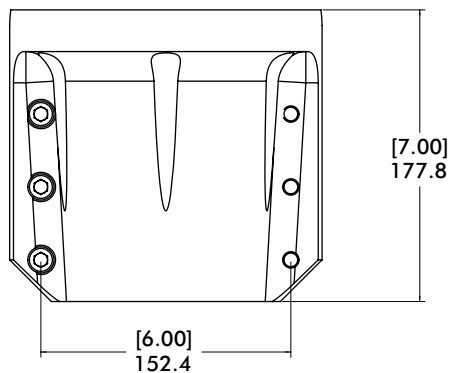
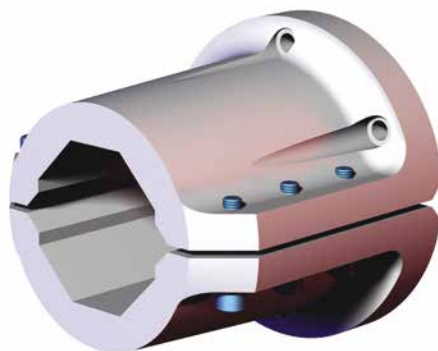
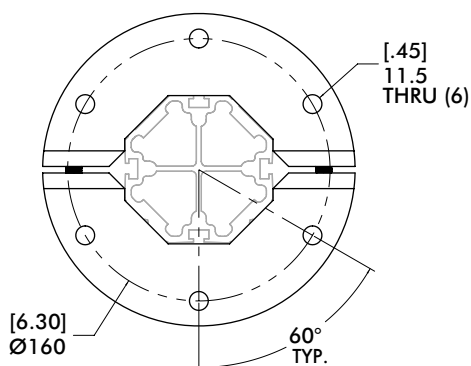
Specifications:

Max. Static Clamp Load:
746 Nm [550 ft-lb]

Material: Aluminum

Features:

- Can be used as direct robot interface.



Model Number

CPI-CL-90B-160F

Weight

5.91 kg [13.04 lb]

BODYBUILDER™ BAYONETS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



RDCF-60B 60mm BodyBuilder™ Bayonet

Features:

- Used in conjunction with Quick Disconnect Housing to provide an efficient method for changing tools manually.
- Two, hardened alignment pins allow quick and accurate installation into the housing.
- Optional 4-port air and electric available.

Specifications:

Max. Static Product Load:
746 Nm [550 ft-lb]

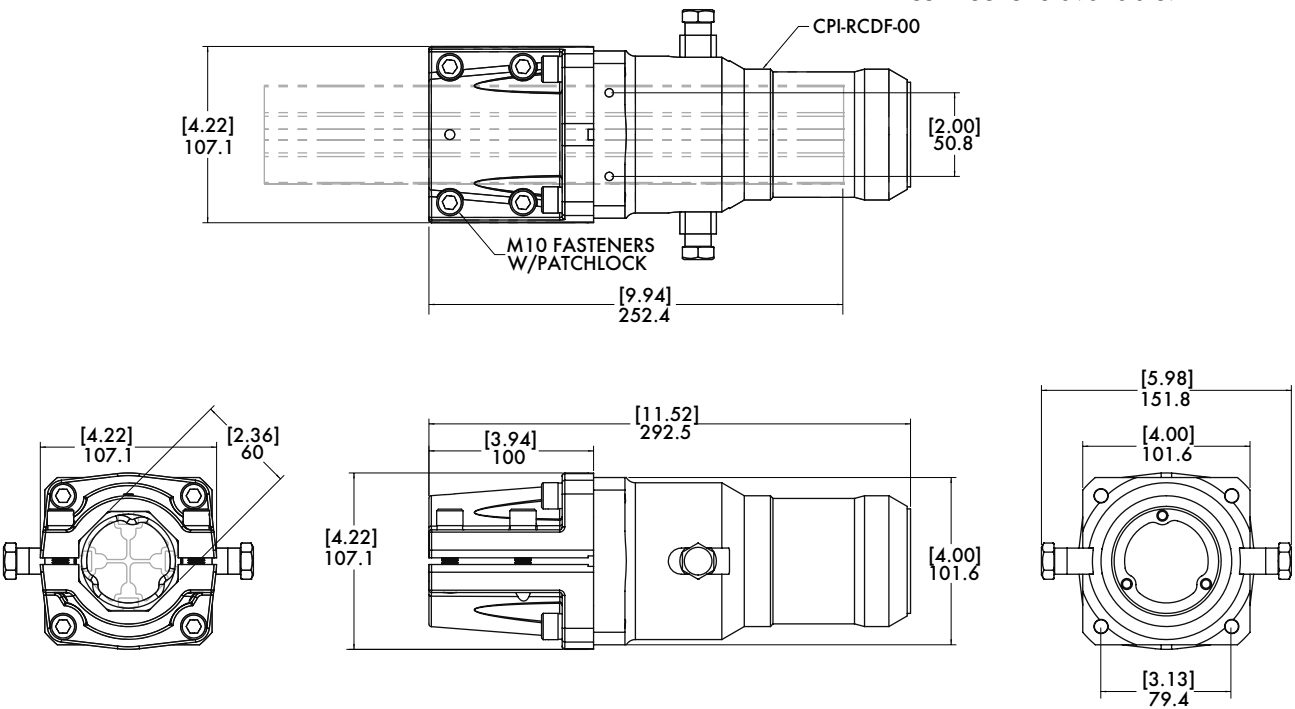
Material:
Body: Aluminum
Pins: Steel



Used in conjunction with Quick Disconnect Housing to provide an efficient method for changing tools manually.



Optional 4-port air and electric connections available.



Model Number	Weight
CPI-RDCF-60B-00-00-X	3.16 kg [6.96 lb]

BODYBUILDER™ STRUCTURE END MOUNT ASSEMBLIES

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



RDN-25-6 Manual Quick Disconnect Housing



Specifications:

Max. Static Product Load:
746 Nm [550 ft-lb]

Material:

Body: Aluminum

Knuckles: Brass

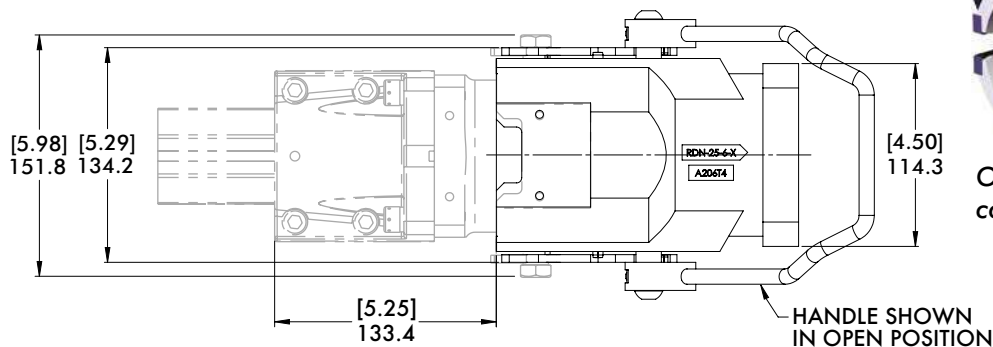
Handle and Hooks: Steel

Inserts: Urethane

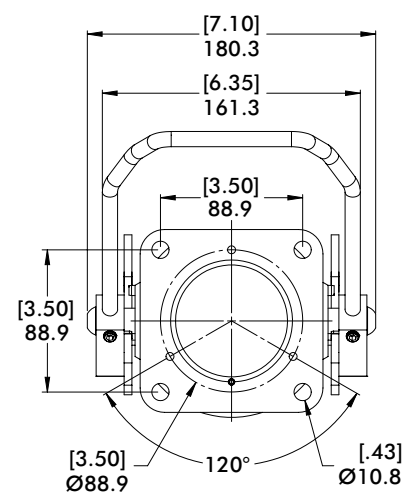
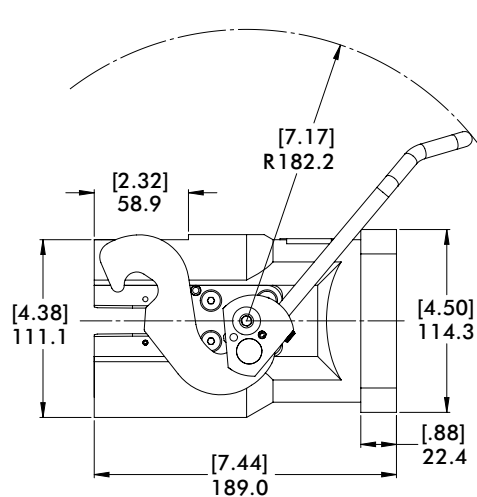
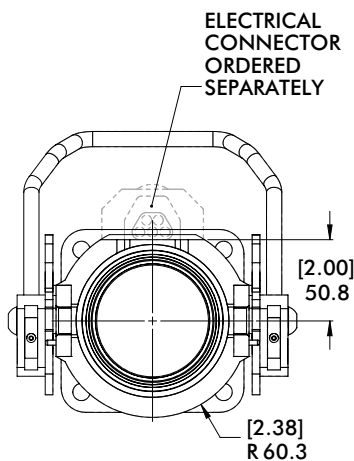
Features:

- Actuation of handle allows quick and accurate installation by pulling the bayonet into a fixed position within the housing.
- The internal rings eliminate vibration and seat the bayonet into a clamped position.
- Hardened steel retainer slots reduce wear and extend product life.

Used in conjunction with 60 mm BodyBuilder™ Bayonet to provide an efficient method for changing tools manually.



Optional 4-port air and electric connections available.



Model Number
CPI-RDN-25-6

Weight
4.00 kg [8.90 lb]

BODYBUILDER™ ALIGNMENT SYSTEM

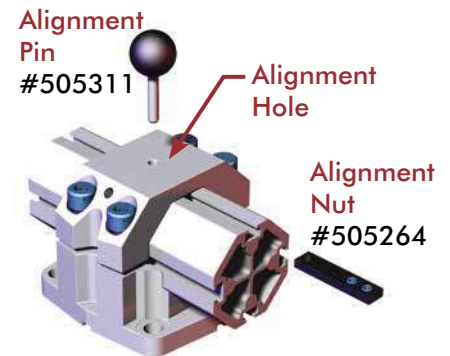


BodyBuilder™ Octagonal Tooling | Explaining the Patented Alignment System

BodyBuilder™ Robotic Tooling System offers a patented alignment system, ensuring that all BodyBuilder™ components can be adjusted to the original set-up position.

Once the BodyBuilder™ structure bracket mount is secured into place during set-up, insert the alignment nut into the octagonal boom channel groove.

Be sure the alignment nut is inserted so that when it is slid under the bracket mount, the set screws can still be accessed outside the bracket mount as shown.



Slide the alignment nut along the boom groove and underneath the bracket mount until the hole in the block and the appropriate calibration hole in the bracket mount is aligned visual.

Insert the alignment pin into the alignment hole of the bracket mount, through the alignment nut until it stops in the groove of the boom channel.



With the alignment pin in place, the alignment nut should not move. Secure bracket mount in the channel groove by tightening the two set screws. Remove alignment pin as it is used as a probe for alignment purposes only.



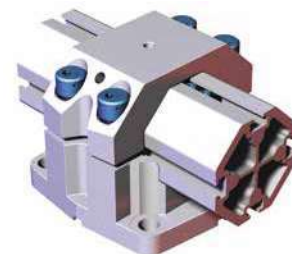
The alignment nut remains in place even when the bracket mount is removed.

To order replacement alignment pin or nut, please use the following order numbers:

Alignment Pin **#505311**, Alignment Nut **#505264**



To Replace the Bracket mount, place the assembled bracket mount on the Bodybuilder™ boom until the alignment holes are visually aligned. Insert the alignment pin to secure bracket mount in place, and tighten the fasteners.



Remove the alignment pin and continue tightening the fasteners to specified torque values.

U.S. PATENT 6,349,912

30B-30B 30mm to 30mm Transition Bracket Assembly

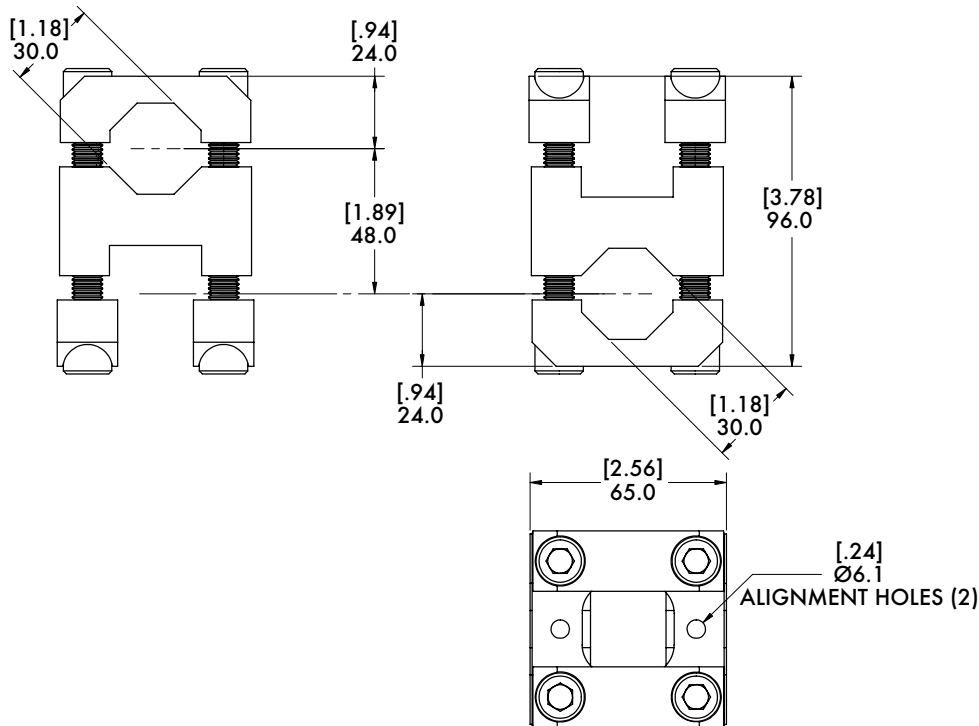
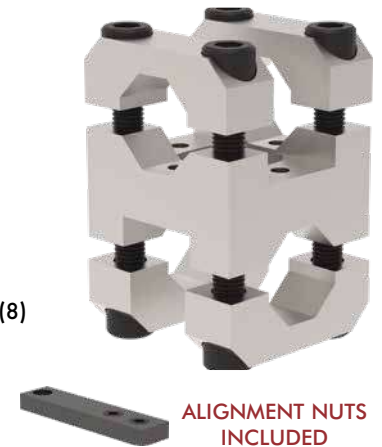
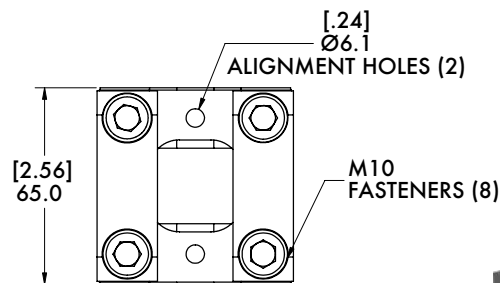
Features:

- Connects (2) 30mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.

Specifications:

Max.Static Clamp Load:
30mm: 271 Nm [200 ft-lb]

Material: Aluminum



Model Number

M-30B-30B-M

Weight

.82 kg [1.80 lb]

30B-45B 30mm to 45mm Transition Bracket Assembly

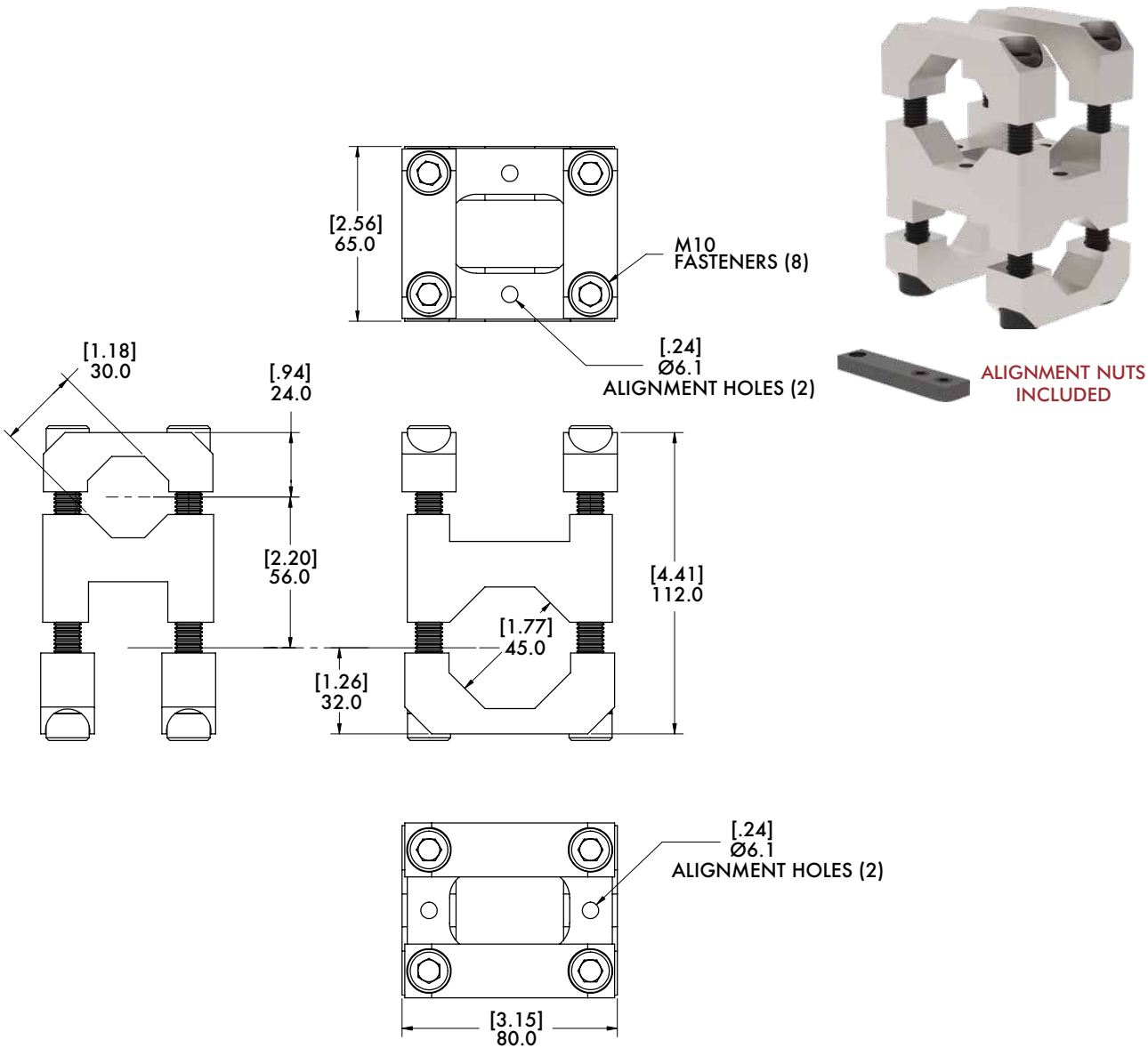


Specifications:

Max. Static Clamp Load:
45mm: 475 Nm [350 ft-lb]
30mm: 271 Nm [200 ft-lb]
Material: Aluminum

Features:

- Connects 30mm and 45mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.



Model Number	Weight
M-30B-45B-M	1.00 kg [2.20 lb]

45B-45B 45mm to 45mm Transition Bracket Assembly

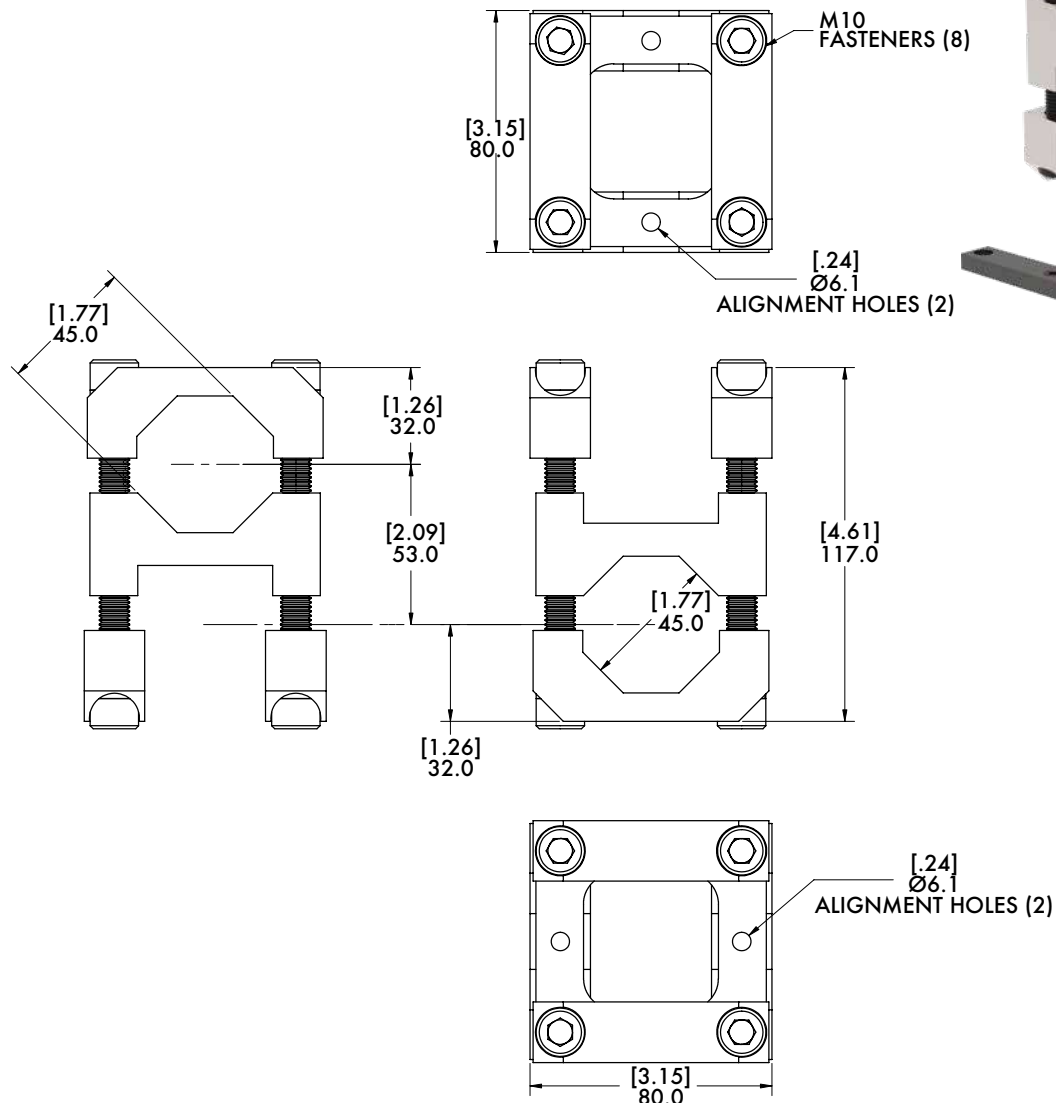
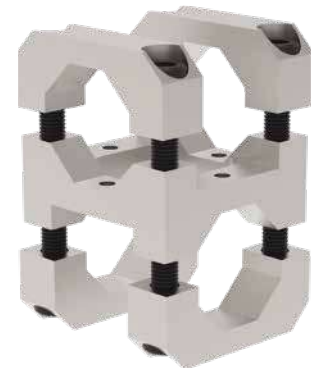
Features:

- Connects (2) 45mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design

Specifications:

Max. Static Clamp Load:
45mm: 475 Nm [350 ft-lb]

Material: Aluminum



Model Number

M-45B-45B-M

Weight

1.05 kg [2.31 lb]

30B-60B 30mm to 60mm Transition Bracket Assembly

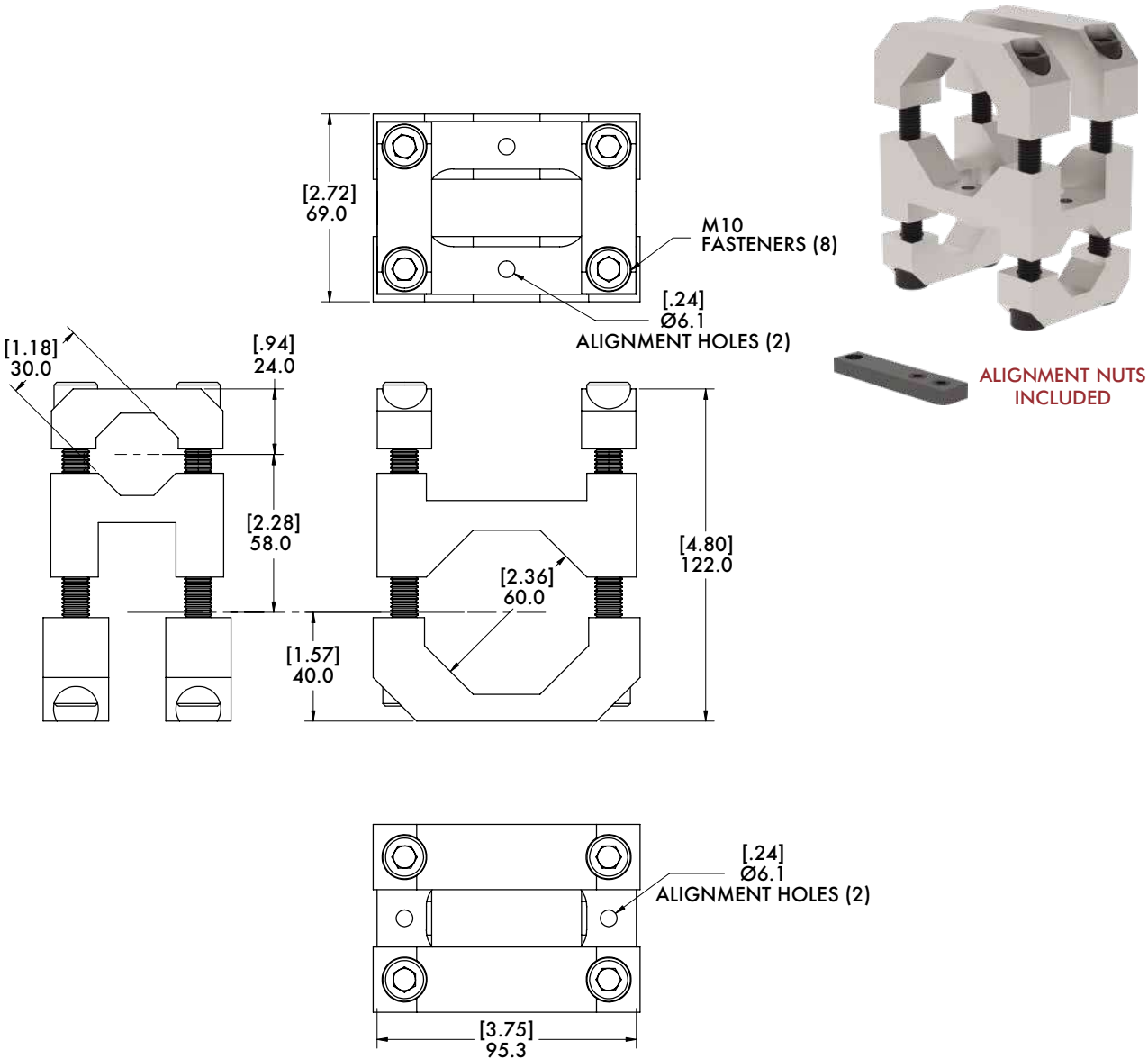


Specifications:

Max. Static Clamp Load:
60mm: 746 Nm [550 ft-lb]
30mm: 271 Nm [200 ft-lb]
Material: Aluminum

Features:

- Connects 30mm and 60mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.



Model Number	Weight
M-30B-60B-M	1.13 kg [2.50 lb]



BODYBUILDER™ TRANSITION BRACKETS AND BLOCKS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications

45B-60B 45mm to 60mm Transition Bracket Assembly

Features:

- Connects 45mm and 60mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.

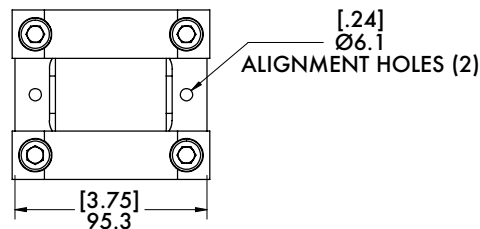
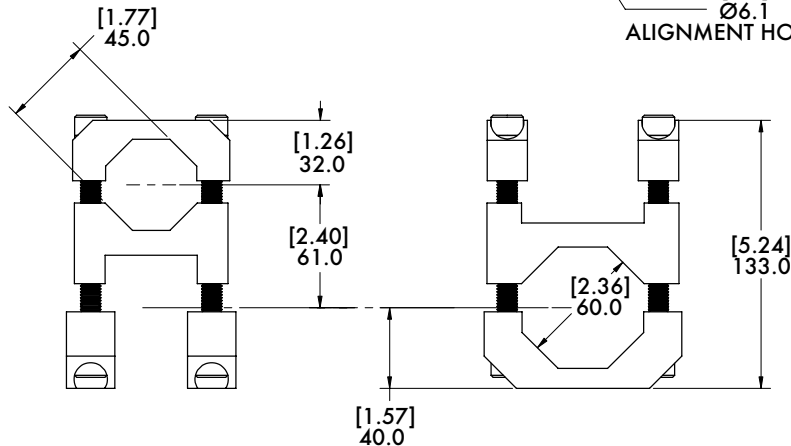
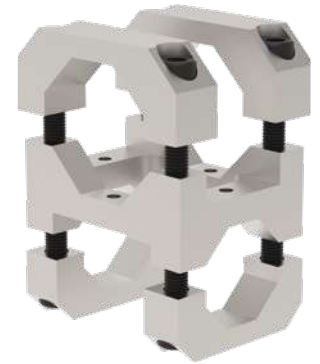
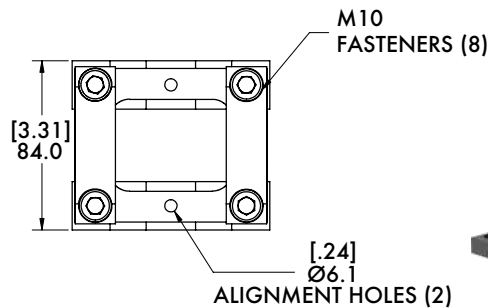
Specifications:

Max. Static Clamp Load:

60mm: 746 Nm [550 ft-lb]

45mm: 475 Nm [350 ft-lb]

Material: Aluminum



Model Number

Weight

M-45B-60B-M

1.23 kg [2.70 lb]

60B-60B 60mm to 60mm Transition Bracket Assembly

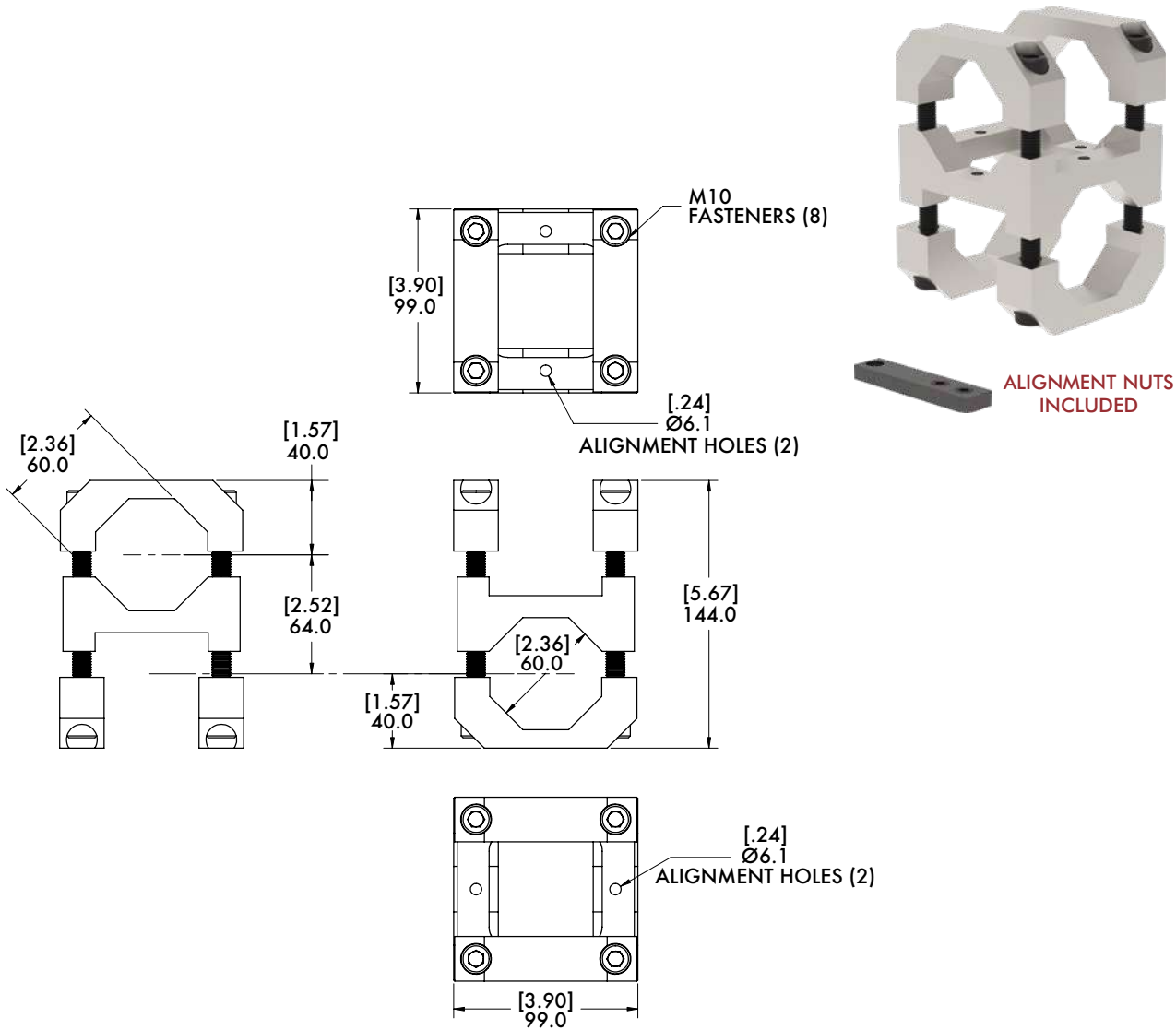


Specifications:

Max. Static Clamp Load:
60mm: 746 Nm [550 ft-lb]
Material: Aluminum

Features:

- Connects (2) 60mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design



Model Number	Weight
M-60B-60B-M	1.36 kg [3.00 lb]

30B-90B 30mm to 90mm Transition Bracket Assembly

Features:

- Connects 30 and 90mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.

Specifications:

Max. Static Clamp Load:

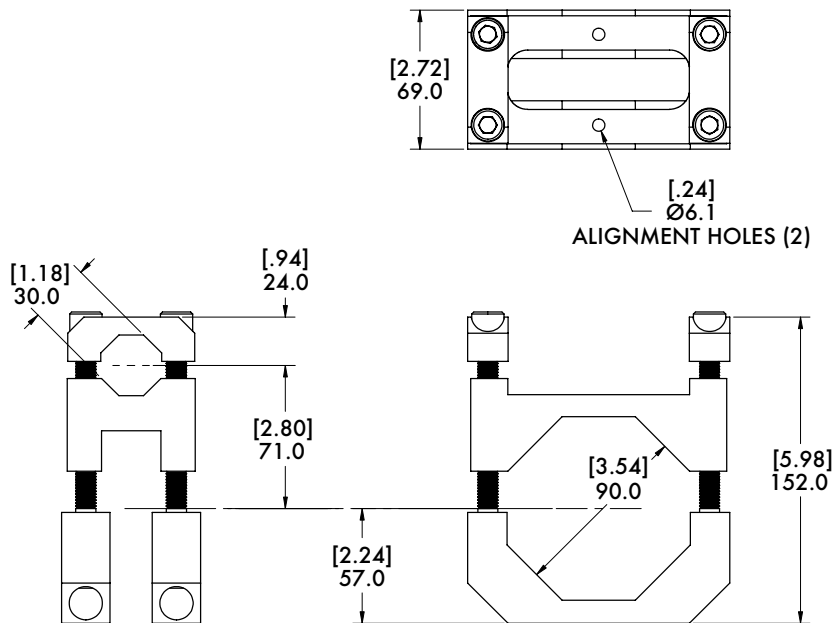
30mm: 271 Nm [200 ft-lb]

90mm: 746 Nm [550 ft-lb]

Material: Aluminum



ALIGNMENT NUTS INCLUDED



ALIGNMENT HOLES (2)

[.24] Ø6.1
ALIGNMENT HOLES (2)

M10
FASTENERS (8)

Model Number

M-30B-90B-M

Weight

1.78 kg [3.93 lb]

BODYBUILDER™ TRANSITION BRACKETS AND BLOCKS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications

Body

Builder

45B-90B 45mm to 90mm Transition Bracket Assembly

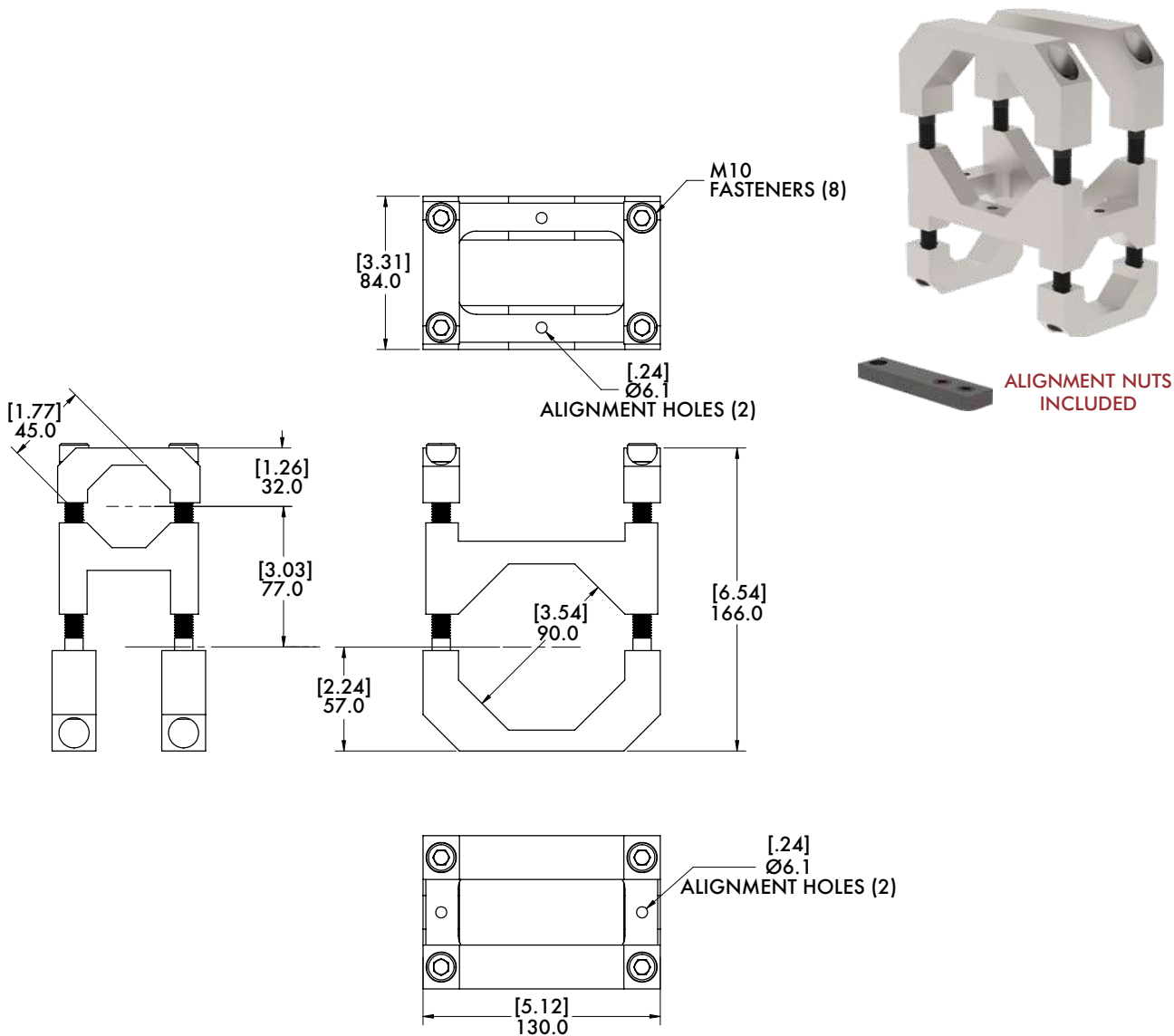


Specifications:

Max. Static Clamp Load:
45mm: 475 Nm [350 ft-lb]
90mm: 746 Nm [550 ft-lb]
Material: Aluminum

Features:

- Connects 45 and 90mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.



Model Number	Weight
M-45B-90B-M	1.91 kg [4.21 lb]

60B-90B 60mm to 90mm Transition Bracket Assembly

Features:

- Connects 60mm and 90mm extrusions perpendicular to each other.
- Lightweight, high-strength aluminum design.

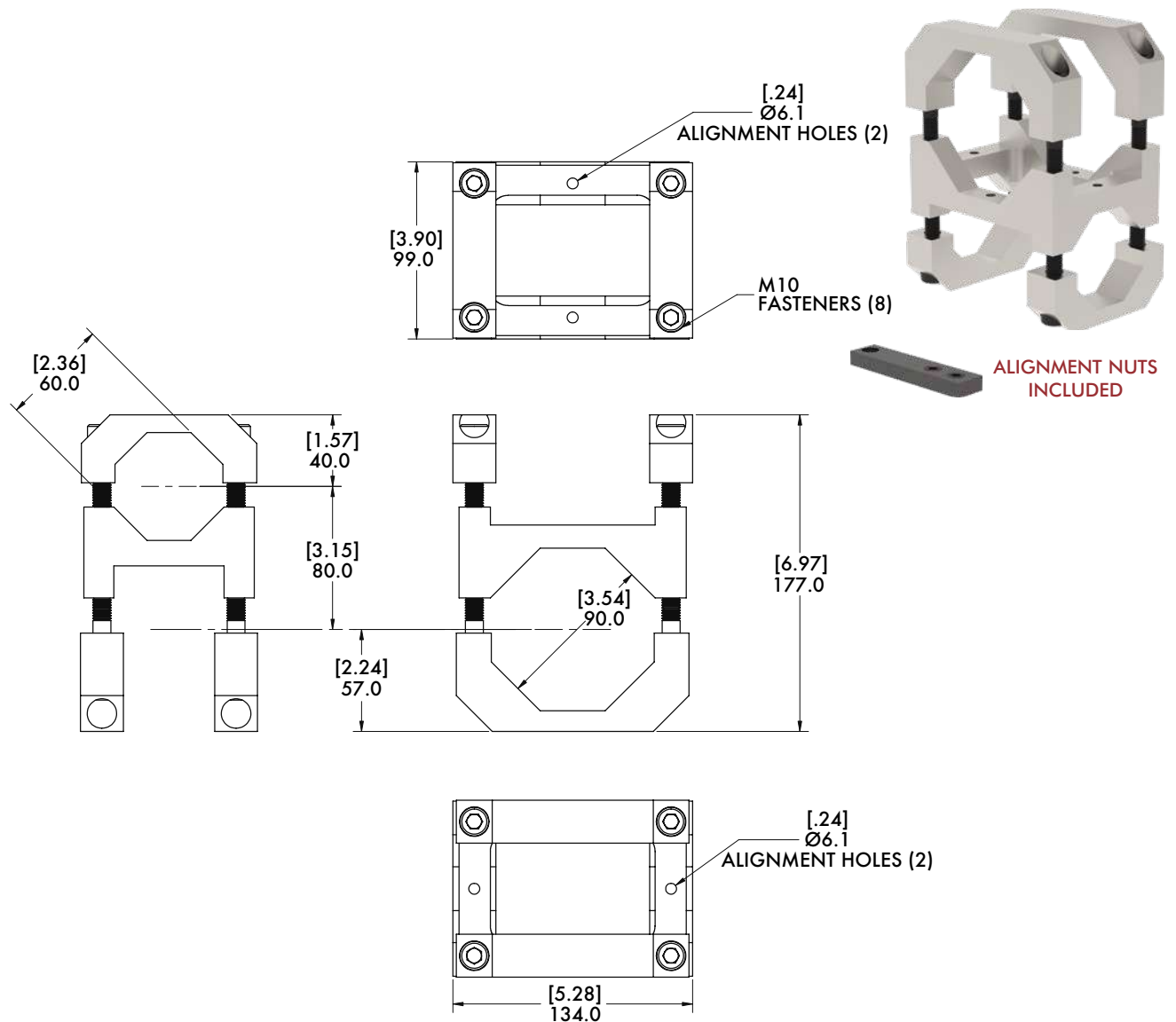
Specifications:

Maximum Clamp Load:

60mm and 90mm:

746 Nm [550 ft-lb]

Material: Aluminum



Model Number

M-60B-90B-M

Weight

2.25 kg [4.97 lb]

BODYBUILDER™ TRANSITION BRACKETS AND BLOCKS

BodyBuilder

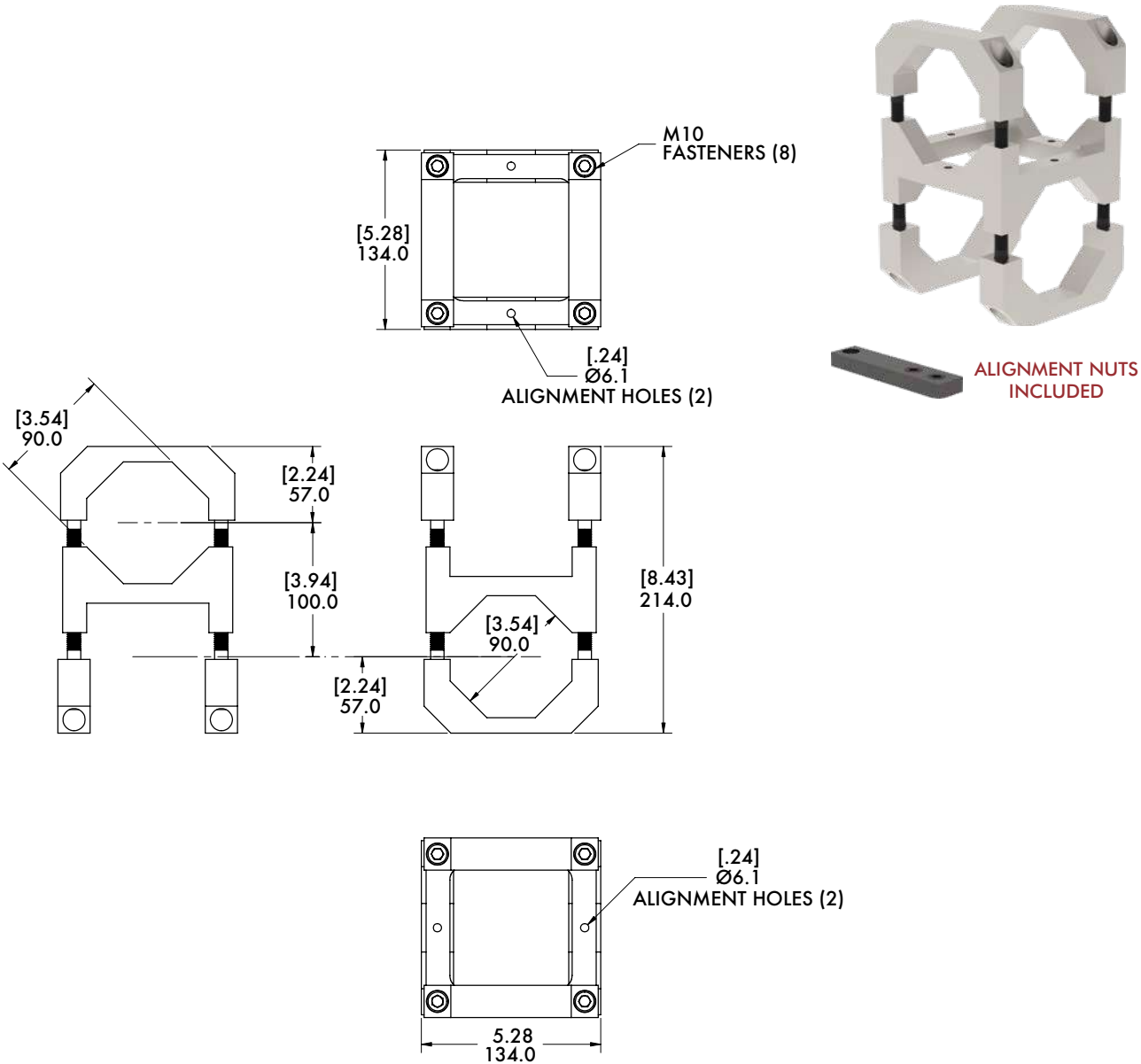
BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications

90B-90B 90mm to 90mm Transition Bracket Assembly



Specifications:
Max. Static Clamp Load:
746 Nm [550 ft-lb]
Material: Aluminum

- Features:**
- Connects (2) 90mm extrusions perpendicular to each other.
 - Lightweight, high-strength aluminum design.



Model Number	Weight
M-90B-90B-M	3.33 kg [7.34 lb]

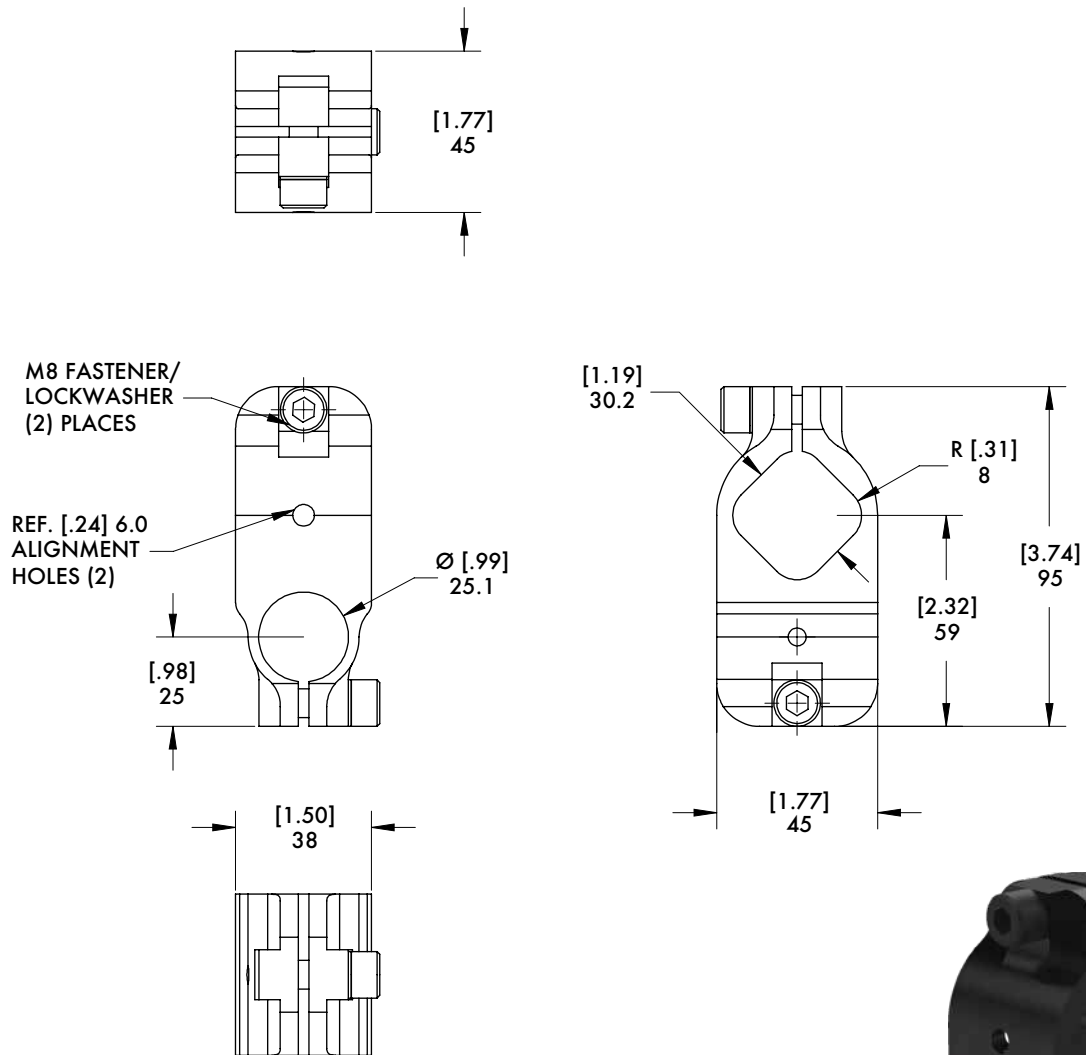
30B-25M 30mm Octagon to 25mm Round

Specifications:

Max. Static Clamp Load:

407 Nm [300 ft-lb]

Material: High Strength Aluminum



Model Number

M-30B-25M-M

Weight

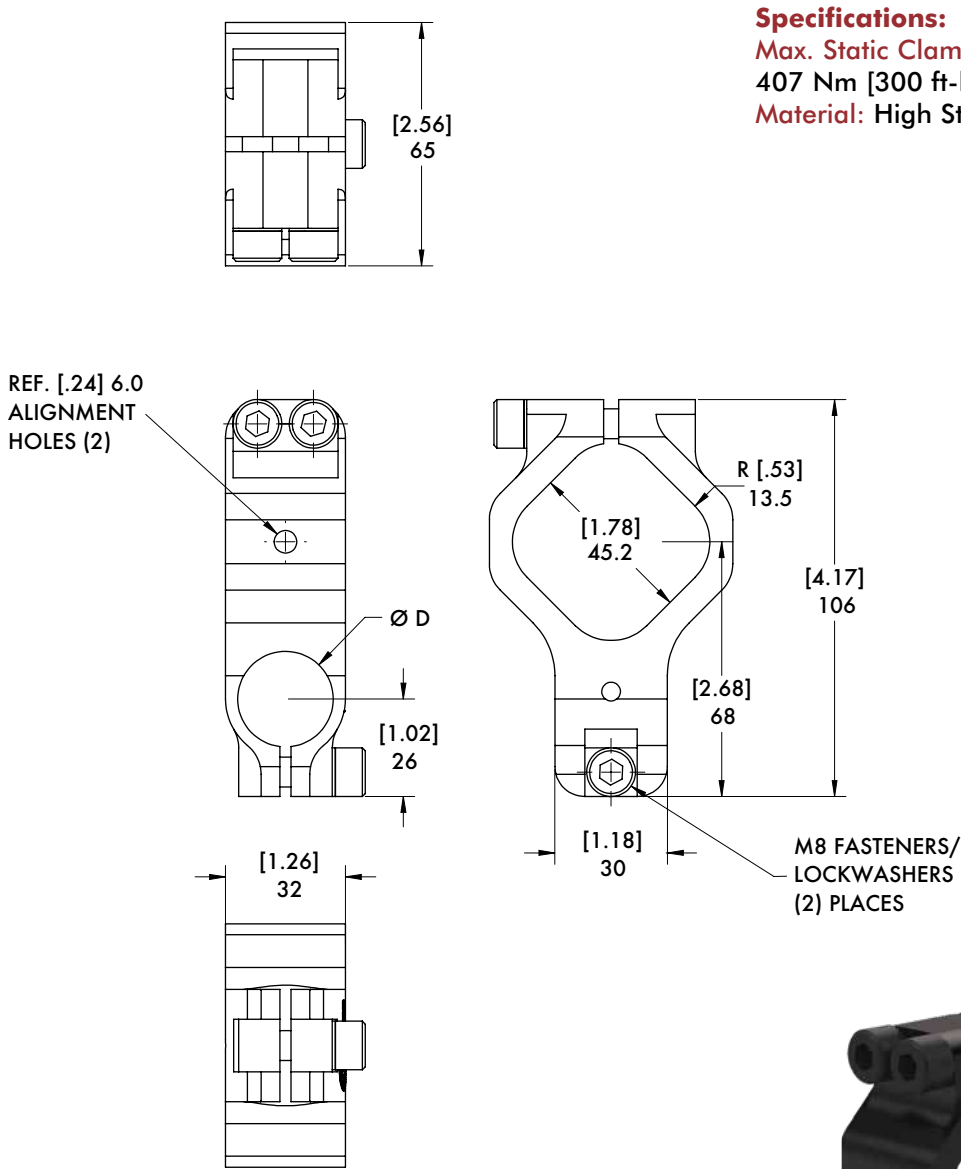
203g [0.45lbs]

BODYBUILDER™ SQUARE CLAMPS

BodyBuilder™ Octagonal Tooling | Octagon to Round Transition Block Assembly



45B-25M (-10E) 45mm Octagon to 25mm or 1 in. Round



Model Number	Weight	ØD
M-45B-25M-M	239g [0.53lbs]	25mm
M-45B-10E-M	237g [0.52lbs]	1 in.

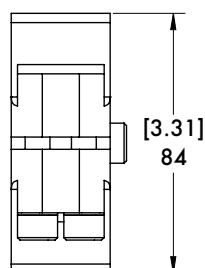
60B-25M 60mm Octagon to 25mm Round

Specifications:

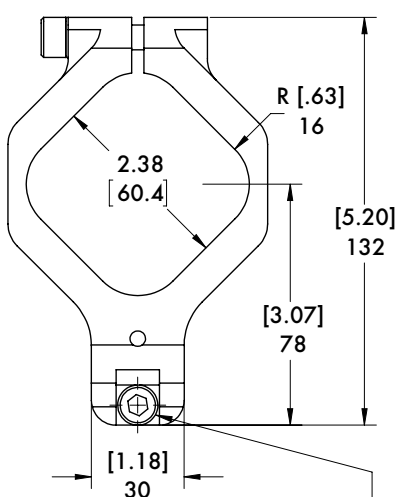
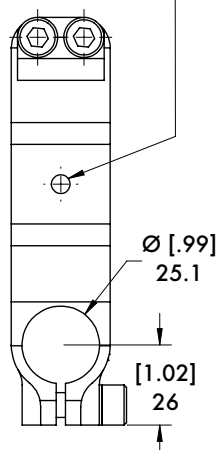
Max. Static Clamp Load:

407 Nm [300 ft-lb]

Material: High Strength Aluminum



REF. [.24] 6.0
ALIGNMENT
HOLES (2)



M8 FASTENERS/
LOCKWASHERS
(2) PLACES



Model Number

M-60B-25M-M

Weight

356g [0.78lbs]

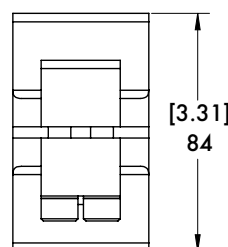
60B-40M (-15E) 60mm Octagon to 40mm or 1.5 in. Round

Specifications:

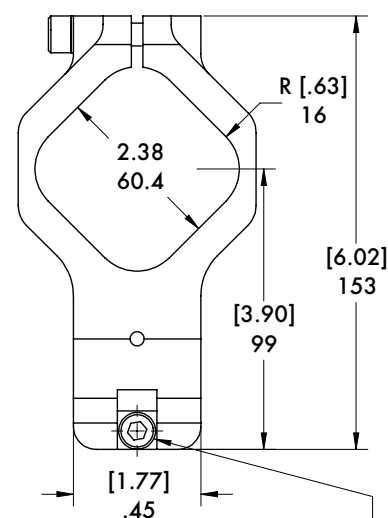
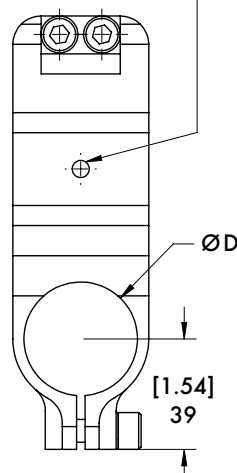
Max. Static Clamp Load:

813 Nm [600 ft-lb]

Material: High Strength Aluminum



REF. [.24] 6.0
ALIGNMENT
HOLES (2)



M8 FASTENERS/
LOCKWASHERS
(2) PLACES



Model Number

M-60B-40M-M

Weight

520g [1.15lbs]

ØD

40mm

M-60B-15E-M

535g [1.18lbs]

1.5 in.

BODYBUILDER™ TRANSITION BRACKETS AND BLOCKS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications

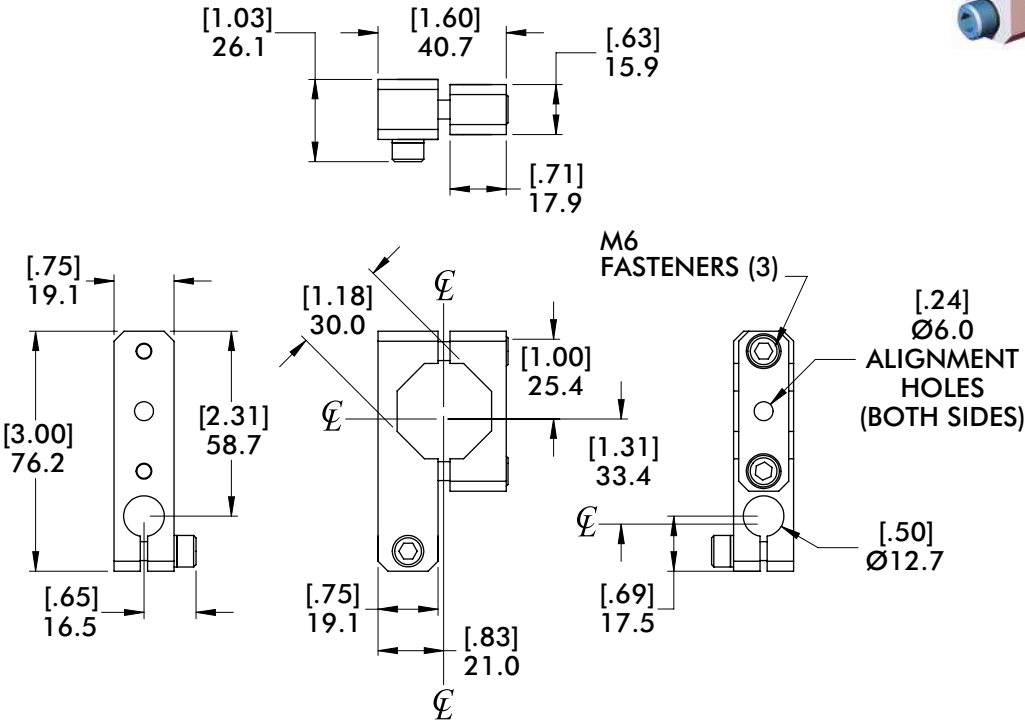
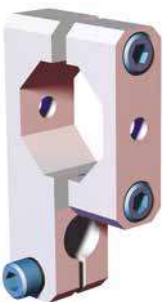
Body

Builder

CLM-30B-50 30mm Octagon to Ø50"(in) Round Transition Bracket Assembly

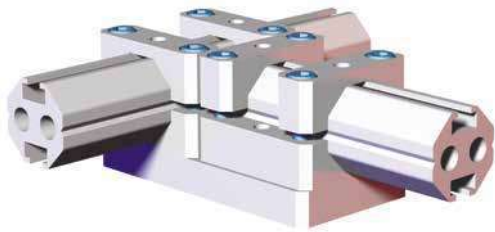
- Features:**
- Connects BodyBuilder™ extrusion and round tubing perpendicular to each other.
 - Lightweight, high-strength aluminum design.

Specifications:
Max. Static Clamp Load:
102 Nm [75 ft-lb]
Material: Aluminum



Model Number	Weight
CPI-CLM-30B-50-TR	.092 kg [.20 lb]

TCAM-30B-30B 30mm to 30mm Octagon (Micro) T-Clamp Bracket Assembly



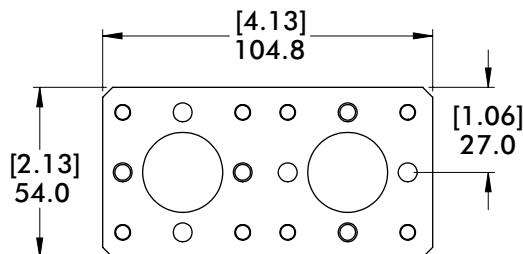
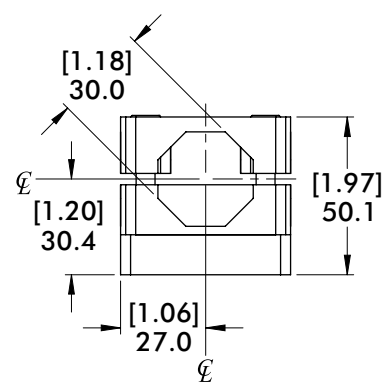
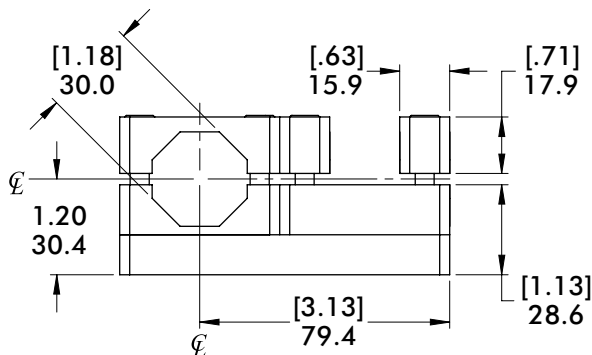
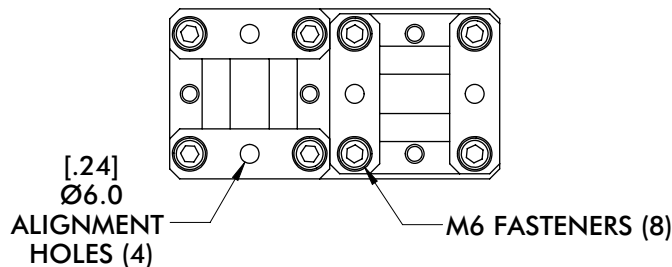
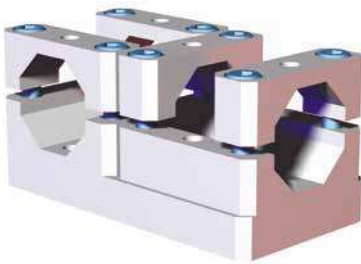
Specifications:

Max. Static Clamp Load:
102 Nm [75 ft-lb]

Material: Aluminum

Features:

- Connects (2) 30mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.



Model Number	Weight
CPI-TCAM-30B-30B-M	.45 kg [.99 lb]

BODYBUILDER™ T-CLAMPS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



TCA-30B-45B 30mm to 45mm Octagon T-Clamp Bracket Assembly

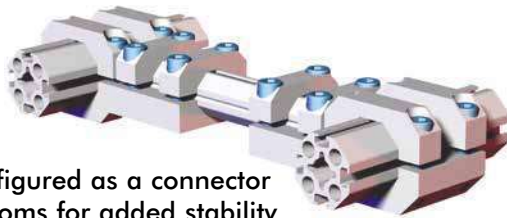
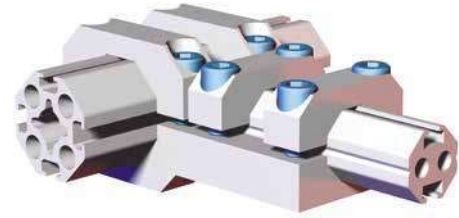
Features:

- Connects 30mm and 45mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

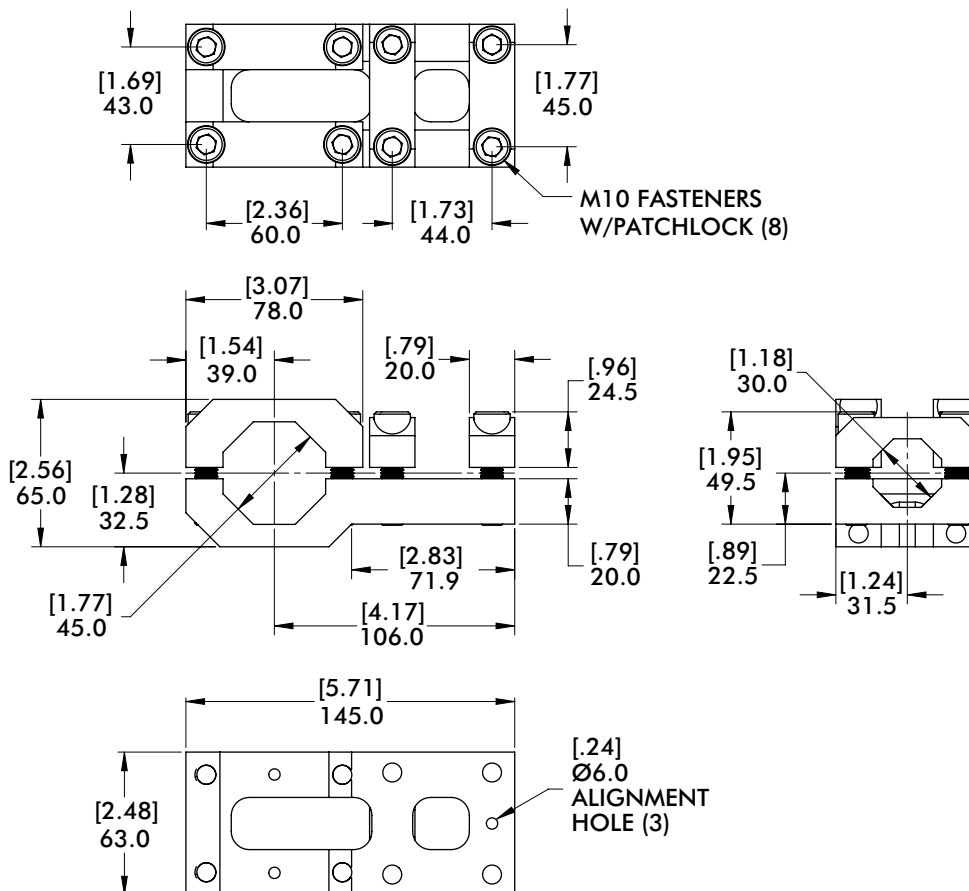
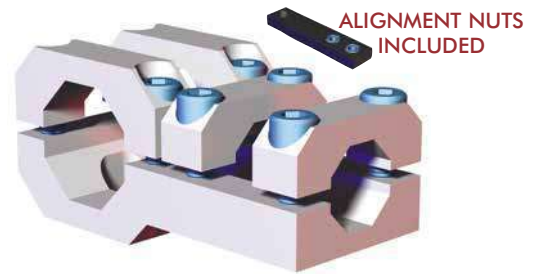
Specifications:

Max. Static Clamp Load:
45mm: 475 Nm [350 ft-lb]
30mm: 271 Nm [200 ft-lb]

Material: Aluminum

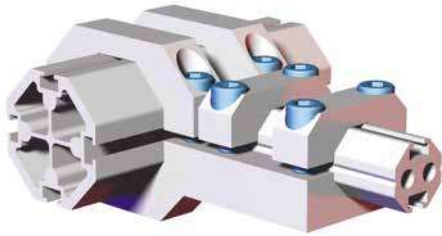


Can be configured as a connector between booms for added stability



Model Number	Weight
CPI-TCA-30B-45B	.80 kg [1.76 lb]

TCA-30B-60B 30mm to 60mm Octagon T-Clamp Bracket Assembly



Specifications:

Max. Static Clamp Load:

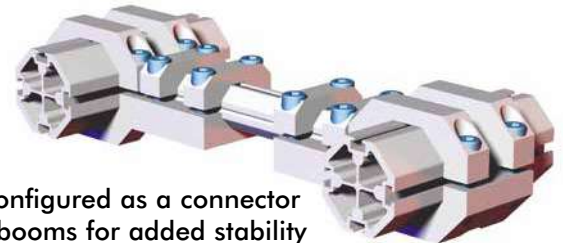
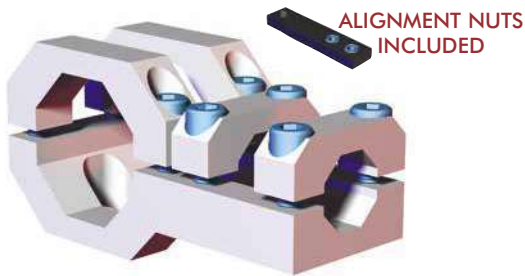
60mm: 746 Nm [550 ft-lb]

30mm: 271 Nm [200 ft-lb]

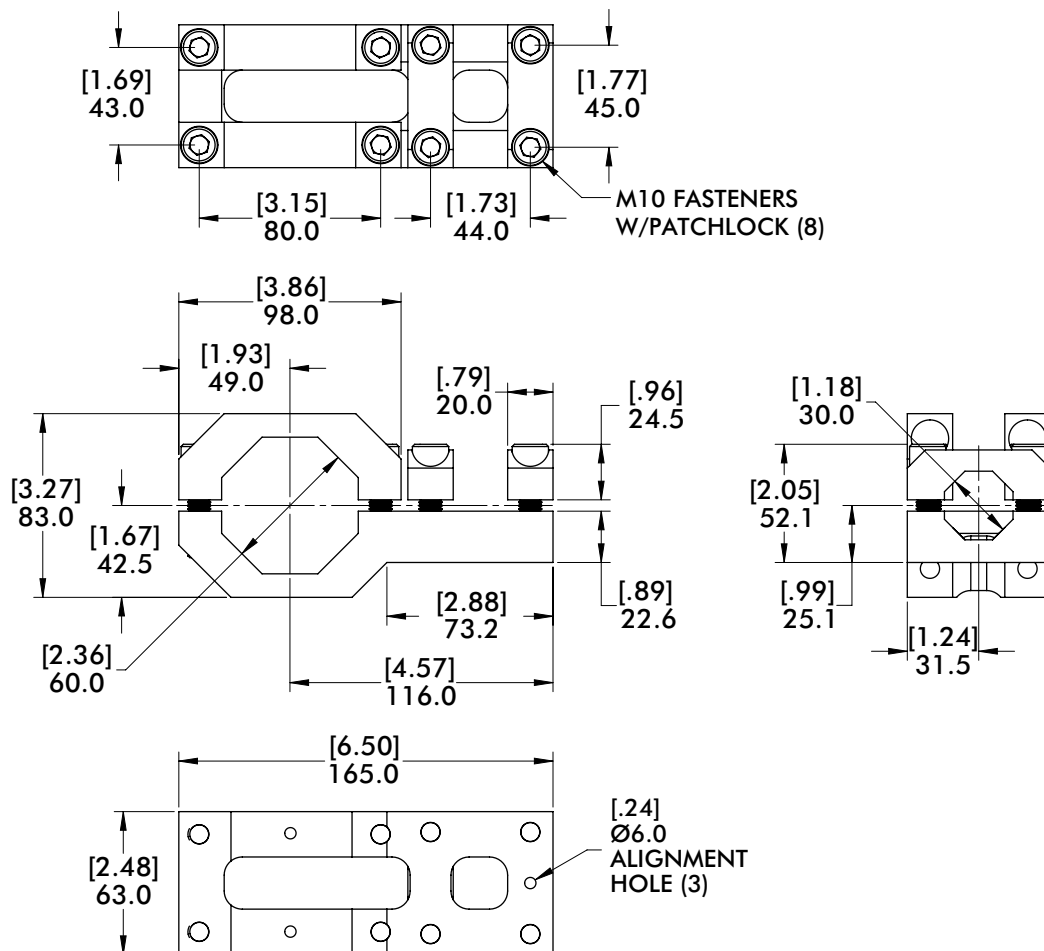
Material: Aluminum

Features:

- Connects 30mm and 60mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.



Can be configured as a connector between booms for added stability



Model Number	Weight
CPI-TCA-30B-60B	1.23 kg [2.71 lb]

BODYBUILDER™ T-CLAMPS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



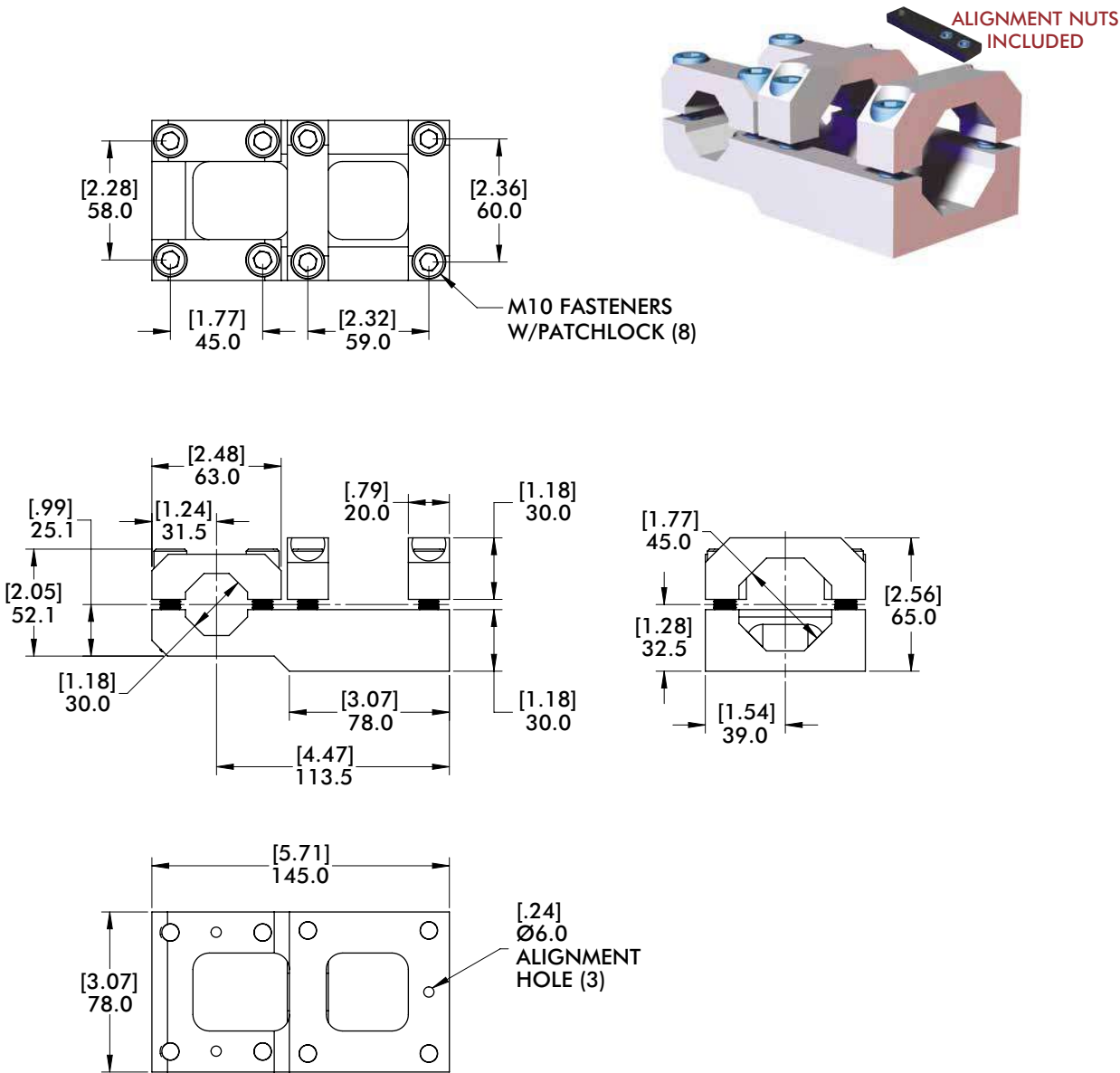
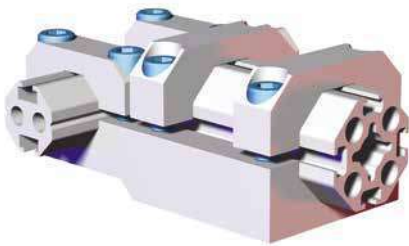
TCA-45B-30B 45mm to 30mm Octagon T-Clamp Bracket Assembly

Features:

- Connects 45mm and 30mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

Specifications:

Max. Static Clamp Load:
45mm: 475 Nm [350 ft-lb]
30mm: 271 Nm [200 ft-lb]
Material: Aluminum



Model Number	Weight
CPI-TCA-45B-30B	.91 kg [2.02 lb]

TCA-45B-45B 45mm to 45mm Octagon T-Clamp Bracket Assembly



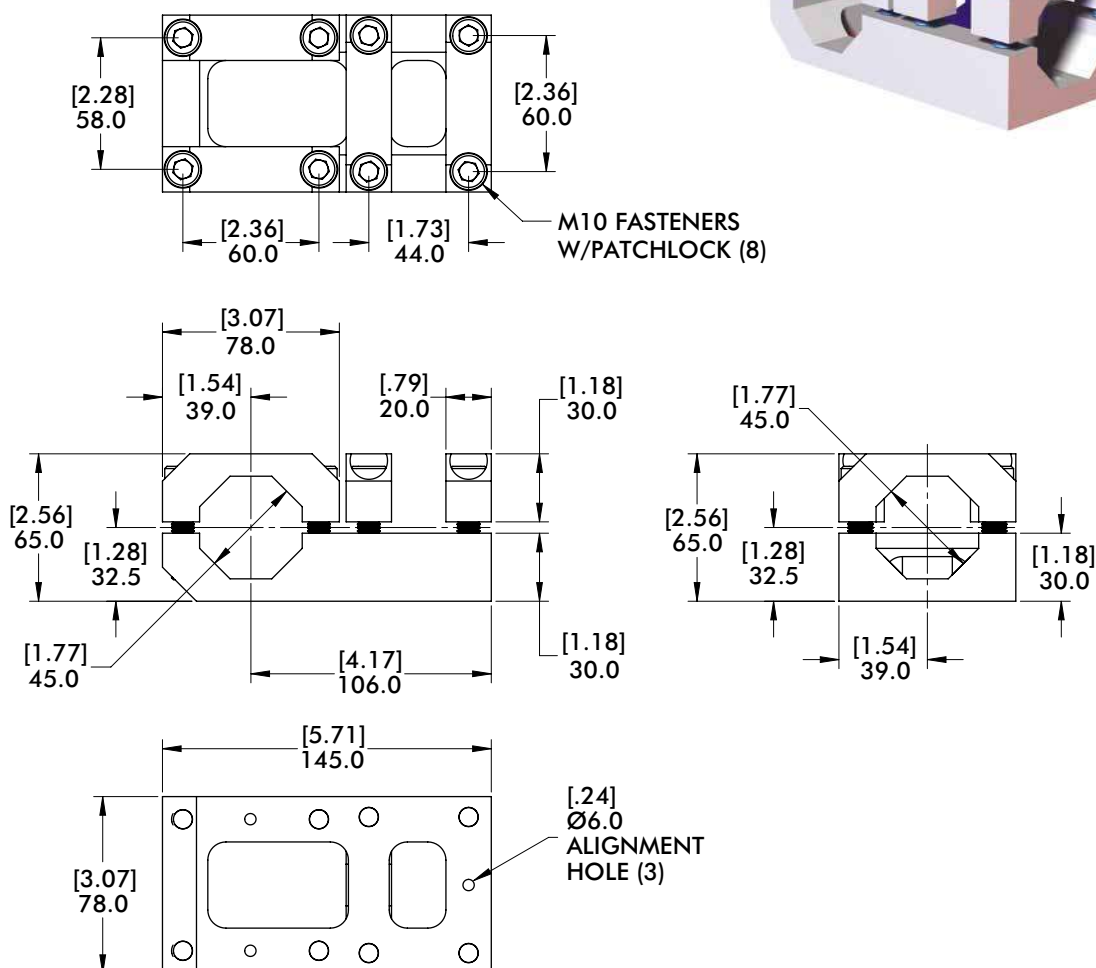
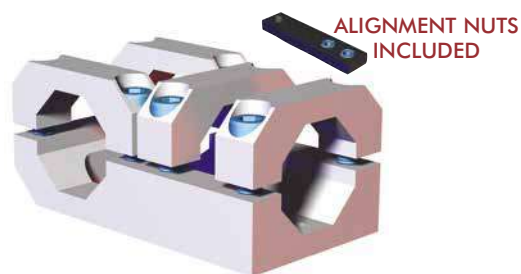
Specifications:

Max. Static Clamp Load:
45mm: 475 Nm [350 ft-lb]

Material: Aluminum

Features:

- Connects (2) 45mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.



Model Number	Weight
CPI-TCA-45B-45B	.95 kg [2.09 lb]

BODYBUILDER™ T-CLAMPS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



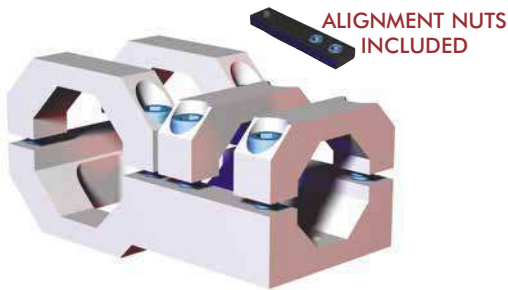
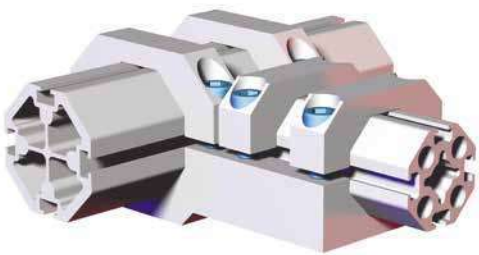
TCA-45B-60B 45mm to 60mm Octagon T-Clamp Bracket Assembly

Features:

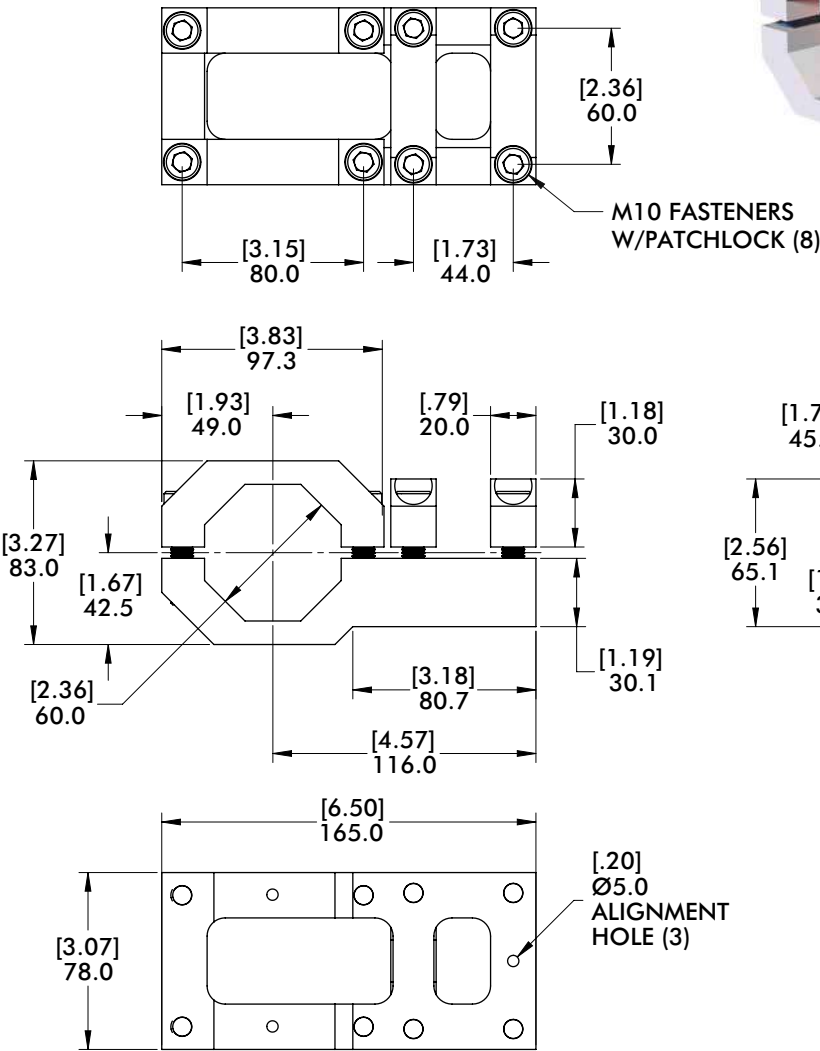
- Connects 45mm and 60mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

Specifications:

Max. Static Clamp Load:
60mm: 746 Nm [550 ft-lb]
45mm: 475 Nm [350 ft-lb]
Material: Aluminum

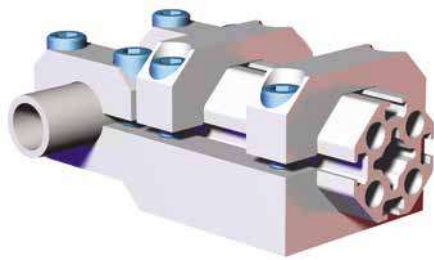


ALIGNMENT NUTS INCLUDED



Model Number	Weight
CPI-TCA-45B-60B	1.21 kg [2.67lb]

TCA-45B-25M 45mm Octagon to 25mm Round T-Clamp Bracket Assembly



Specifications:

Max. Static Clamp Load:

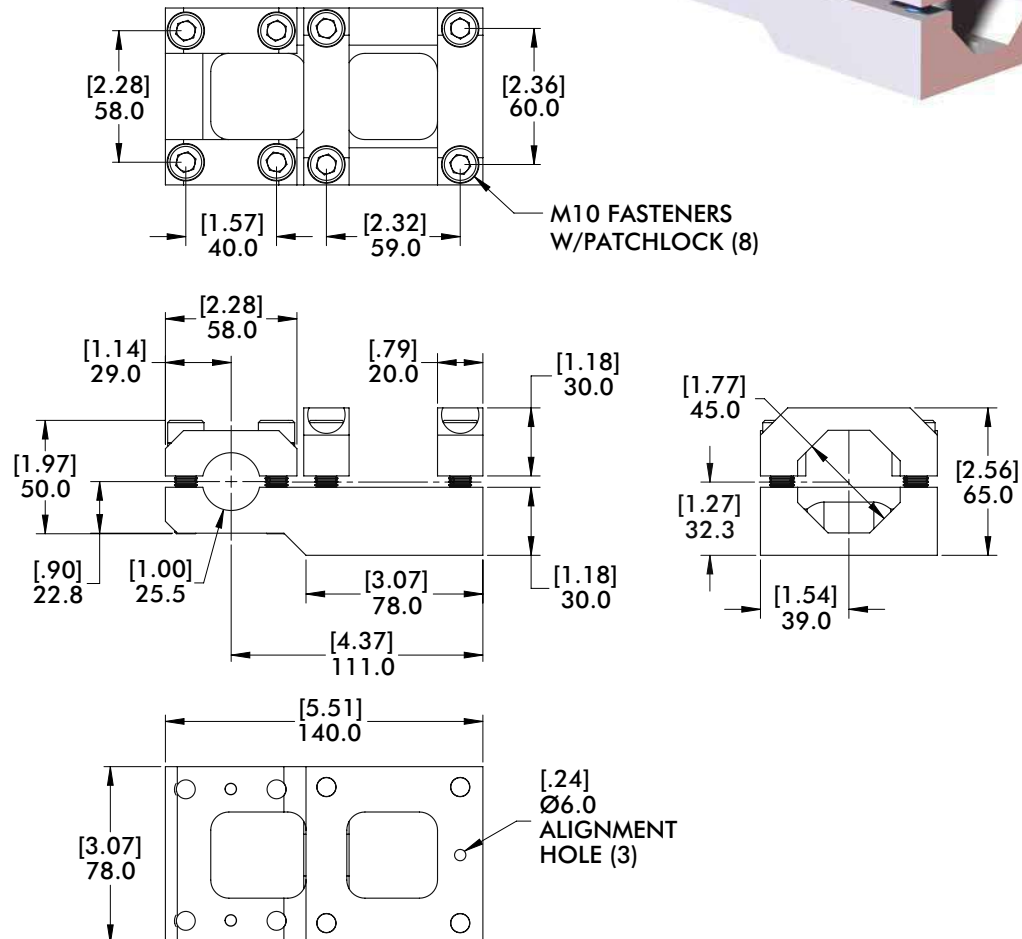
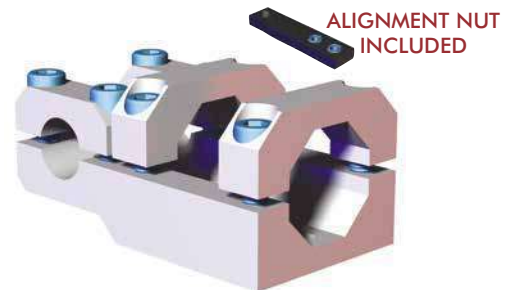
45mm: 475 Nm [350 ft-lb]

25mm: 271 Nm [200 ft-lb]

Material: Aluminum

Features:

- Connects 45mm octagon and 25mm round perpendicular on the same plane.
- Lightweight, high-strength aluminum design.



Model Number	Weight
CPI-TCA-45B-25M	.89 kg [1.97lb]

BODYBUILDER™ T-CLAMPS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



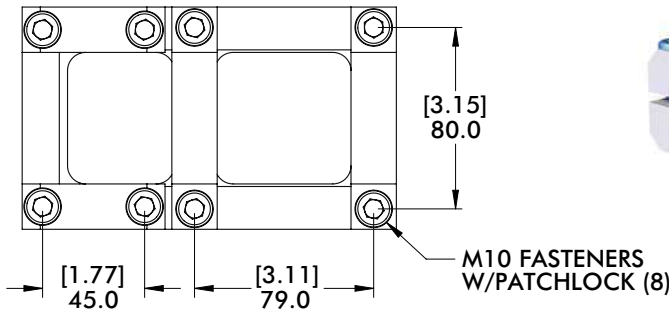
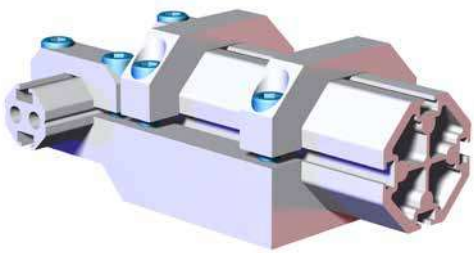
TCA-60B-30B 60mm to 30mm octagon T-Clamp Bracket Assembly

Features:

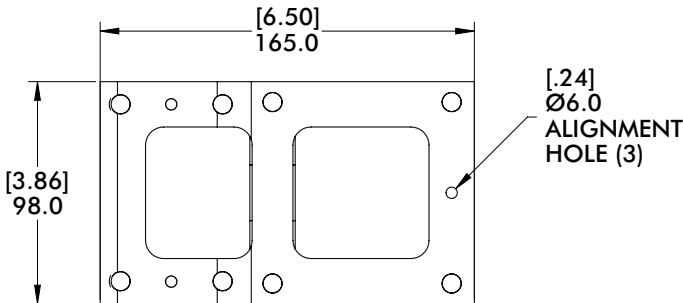
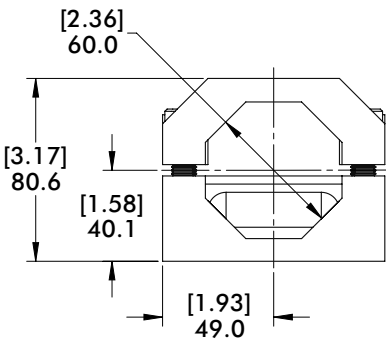
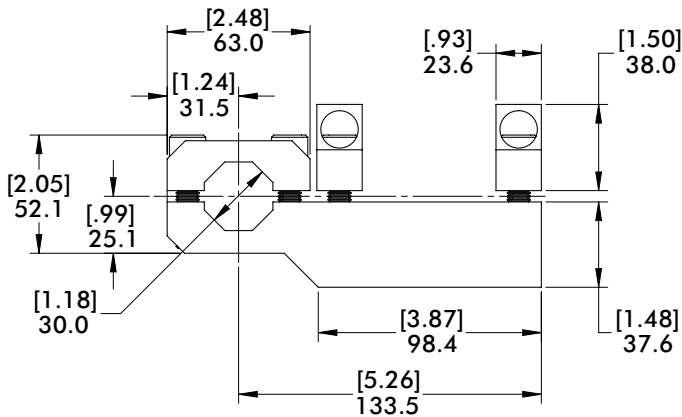
- Connects 60mm and 30mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

Specifications:

Max. Static Clamp Load:
60mm: 746 Nm [550 ft-lb]
30mm: 271 Nm [200 ft-lb]
Material: Aluminum



ALIGNMENT NUTS INCLUDED



Model Number	Weight
CPI-TCA-60B-30B	1.32 kg [2.91 lb]

TCA-60B-45B 60mm to 45mm octagon T-Clamp Bracket Assembly



Specifications:

Max. Static Clamp Load:

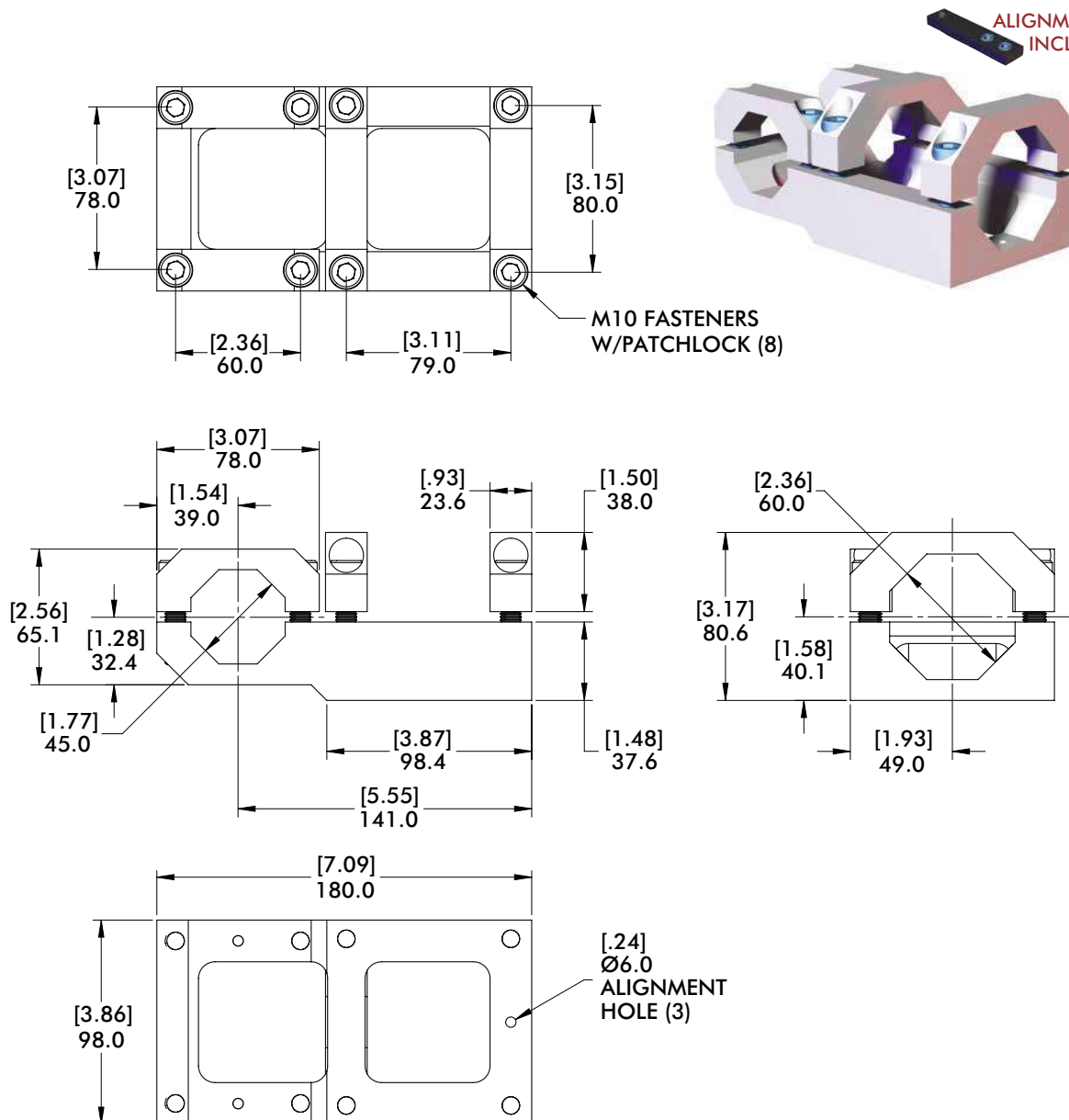
60mm: 746 Nm [550 ft-lb]

45mm: 475 Nm [350 ft-lb]

Material: Aluminum

Features:

- Connects 60mm and 45mm octagon extrusion perpendicular on the same plane.
- Lightweight, high-strength aluminum design.



Model Number	Weight
CPI-TCA-60B-45B	1.45 kg [3.20 lb]

BODYBUILDER™ T-CLAMPS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



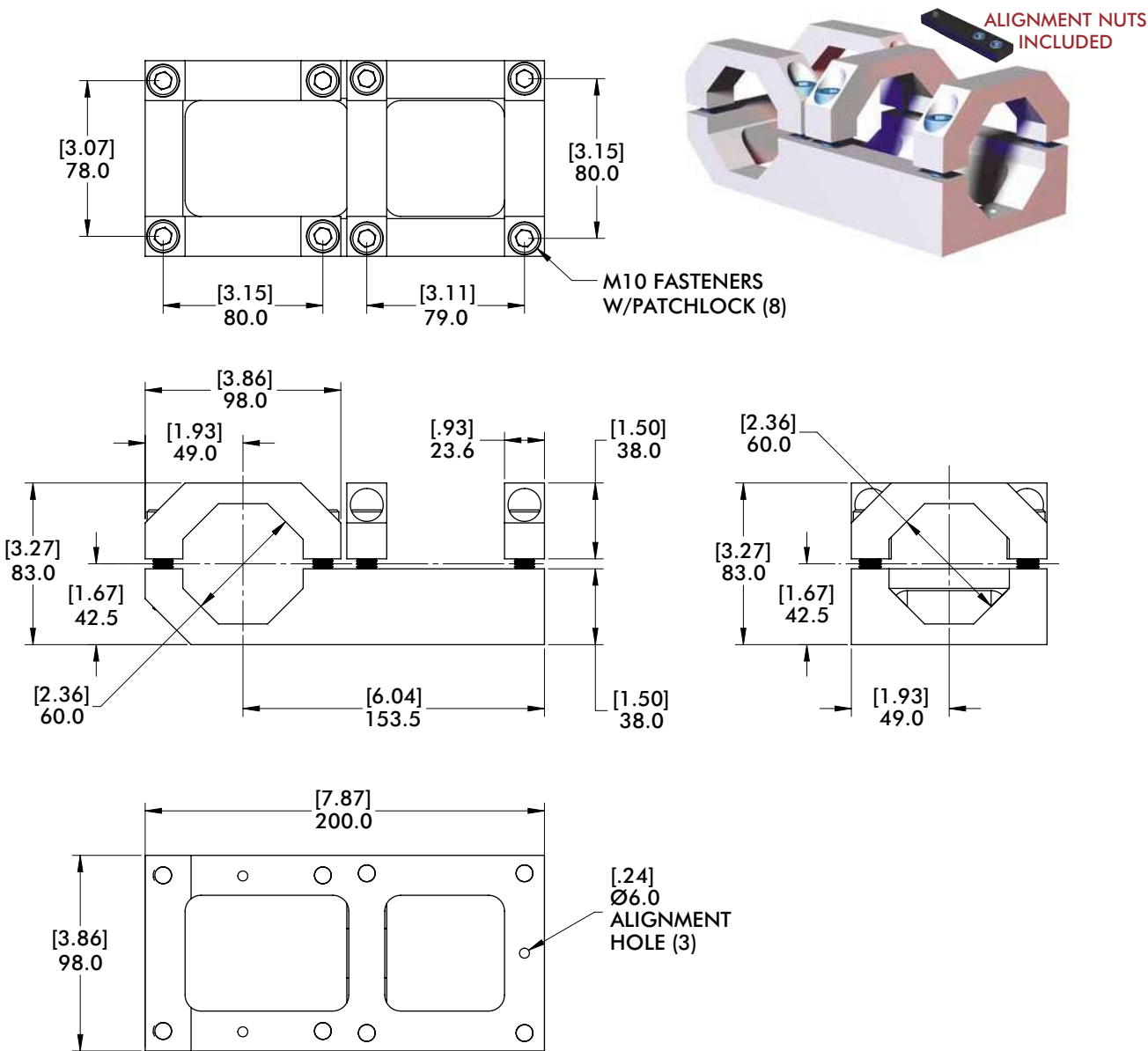
TCA-60B-60B 60mm to 60mm octagon T-Clamp Bracket Assembly

Features:

- Connects (2) 60mm octagon extrusions perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

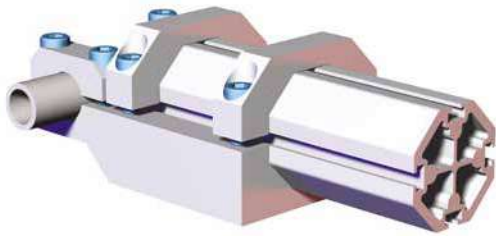
Specifications:

Max. Static Clamp Load:
60mm: 746 Nm [550 ft-lb]
Material: Aluminum



Model Number	Weight
CPI-TCA-60B-60B	1.77 kg [3.90 lb]

TCA-60B-25M 60mm Octagon to 25mm Round T-Clamp Bracket Assembly



Specifications:

Max. Static Clamp Load:

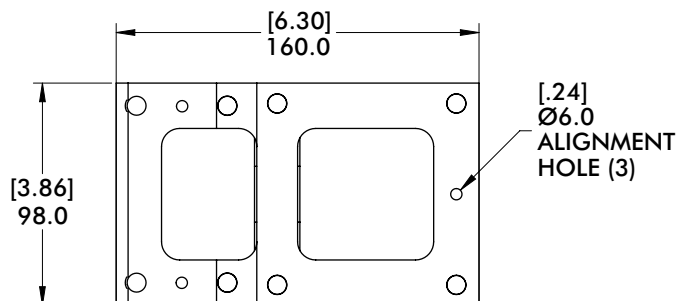
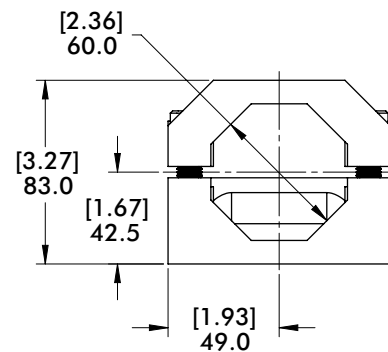
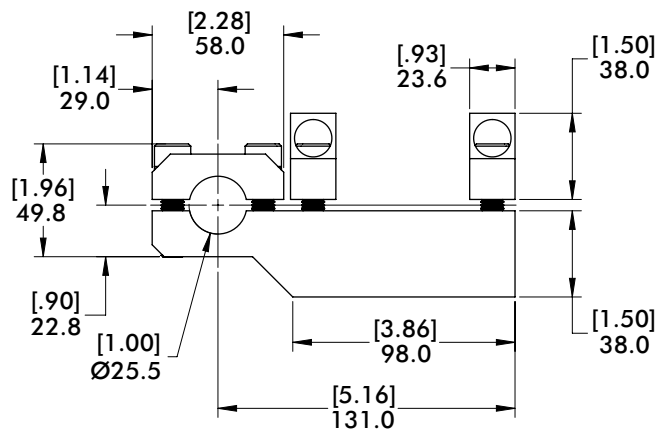
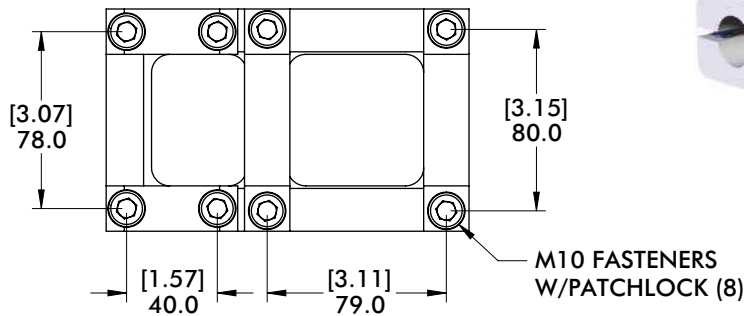
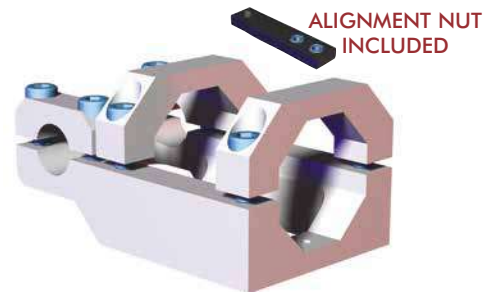
60mm: 746 Nm [550 ft-lb]

30mm: 271 Nm [200 ft-lb]

Material: Aluminum

Features:

- Connects 60mm octagon and 25mm round perpendicular on the same plane.
- Lightweight, high-strength aluminum design.



Model Number

Weight

CPI-TCA-60B-25M

1.25 kg [2.76 lb]

BODYBUILDER™ T-CLAMPS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



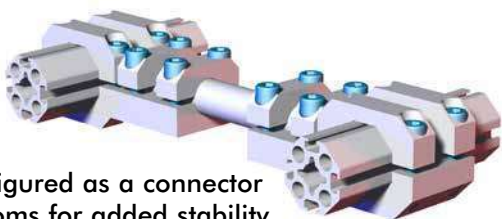
TCA-25M-45B 25mm Round to 45mm Octagon T-Clamp Brackets Assembly

Features:

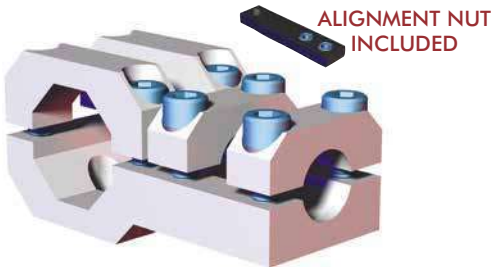
- Connects 25mm round and 45mm octagon perpendicular on the same plane.
- Lightweight, high-strength aluminum design.

Specifications:

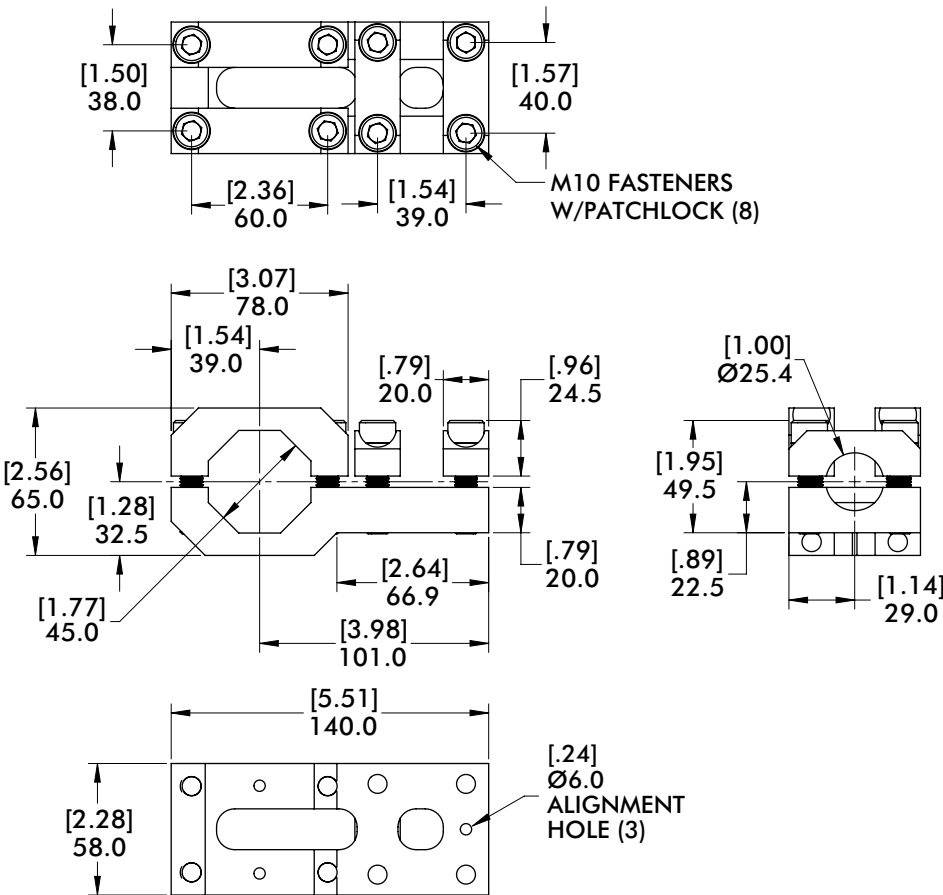
Max. Static Clamp Load:
45mm: 475 Nm [350 ft-lb]
25mm: 271 Nm [200 ft-lb]
Material: Aluminum



Can be configured as a connector between booms for added stability

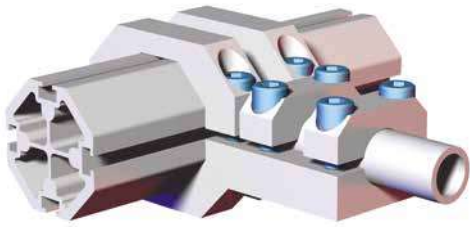


ALIGNMENT NUT INCLUDED



Model Number	Weight
CPI-TCA-25M-45B	.57 kg [1.26 lb]

TCA-25M-60B 25mm Round to 60mm Octagon T-Clamp Bracket Assembly



Specifications:

Max. Static Clamp Load:

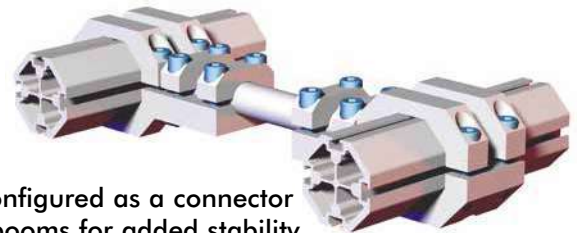
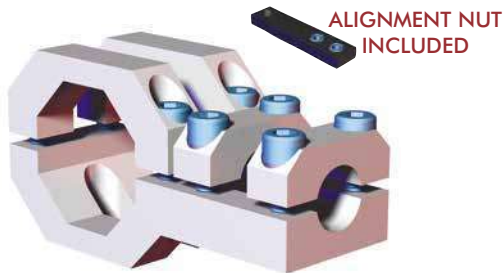
60mm: 746 Nm [550 ft-lb]

25mm: 271 Nm [200 ft-lb]

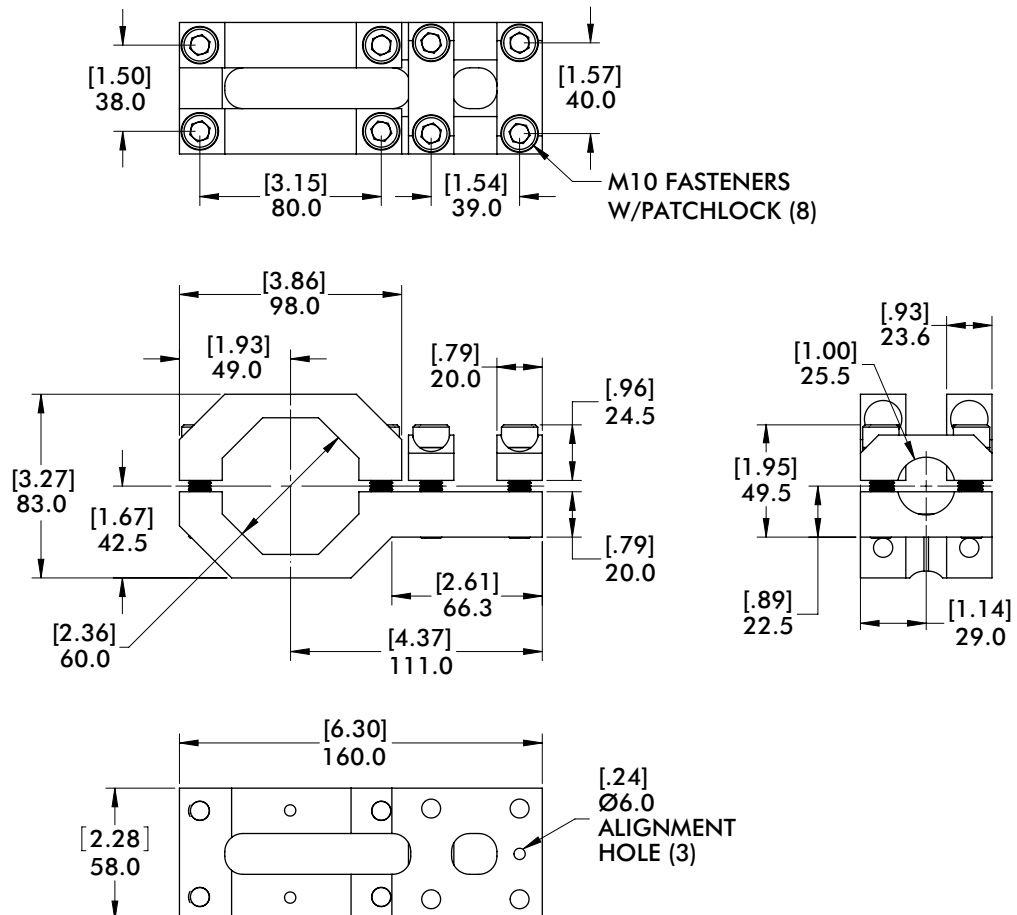
Material: Aluminum

Features:

- Connects 25mm round and 60mm octagon perpendicular on the same plane.
- Lightweight, high-strength aluminum design.



Can be configured as a connector between booms for added stability



Model Number

Weight

CPI-TCA-25M-60B

.85 kg [1.87 lb]

BODYBUILDER™ ELBOWS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



45° Angular Boom Clamp Brackets

Features:

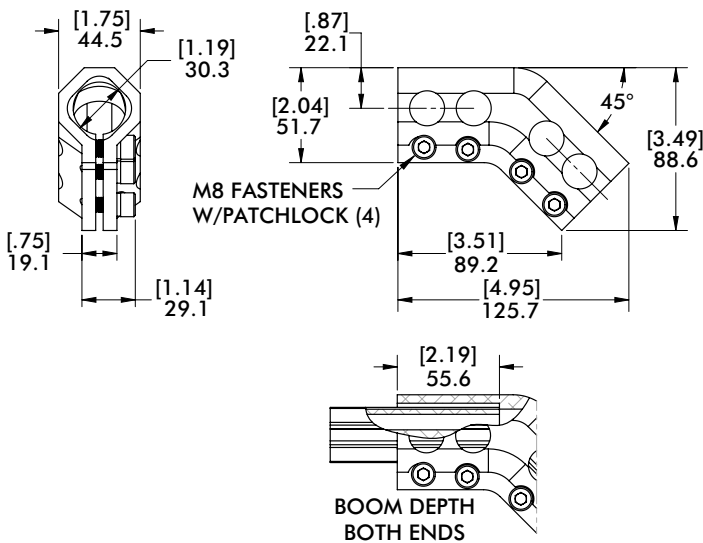
- Mounts (2) Bodybuilder extrusion booms inline at a 45° angle.

Specifications:

Material: Aluminum

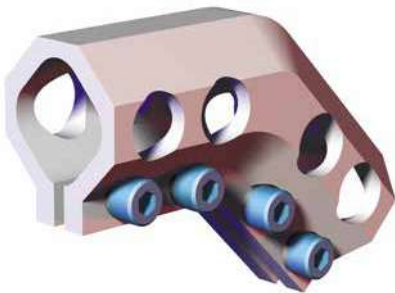


DC-3030B-45 30mm to 30mm 45° External Boom Clamp Brackets



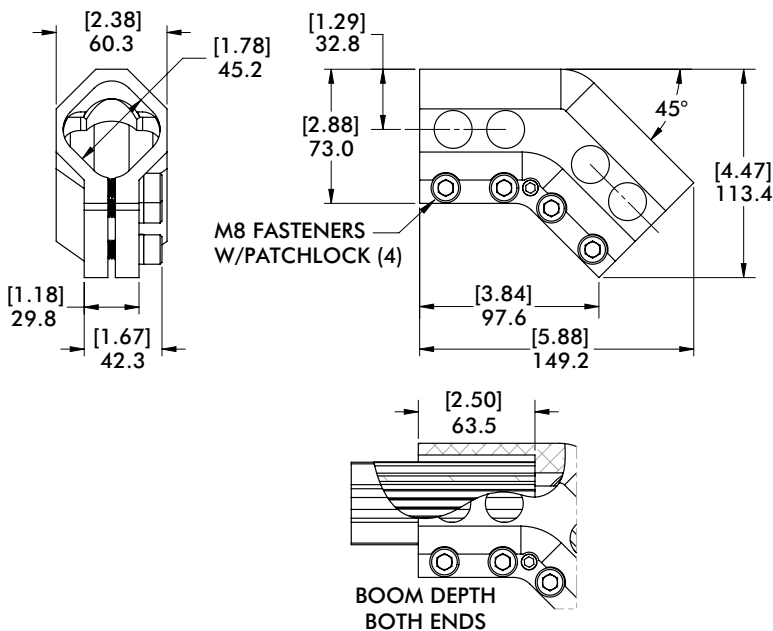
Specifications:

Max. Static Clamp Load:
271Nm [200 ft-lb]



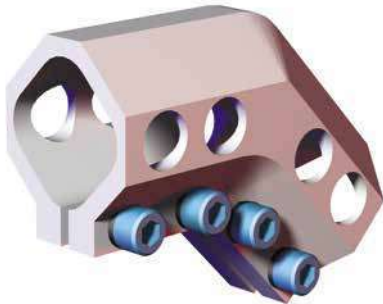
Model Number	Weight
CPI-DC-3030B-45	.30 kg [.66 lb]

DC-4545B-45 45mm to 45mm 45° Angular Boom Clamp Brackets



Specifications:

Max. Static Clamp Load:
475 Nm [350 ft-lb]



Model Number	Weight
CPI-DC-4545B-45	.64 kg [1.4 lb]

DC-6060B-45 60mm to 60mm 45° Angular Boom Clamp Brackets



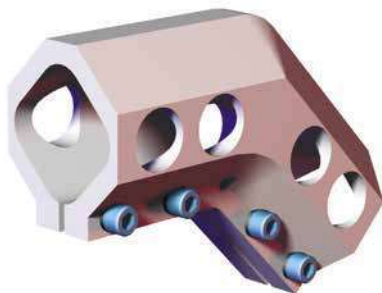
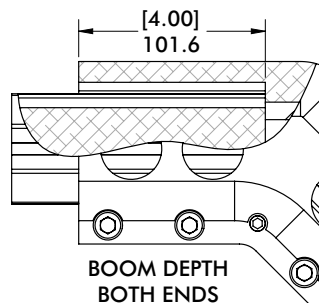
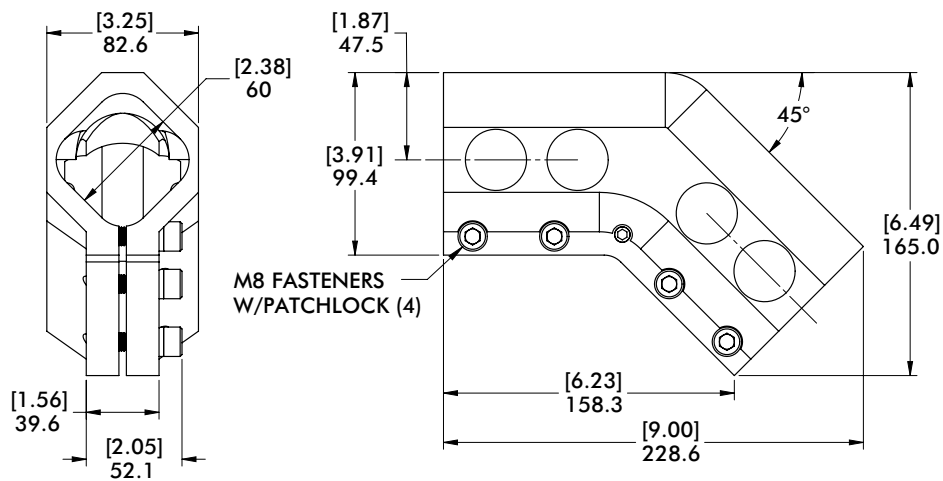
Specifications:

Max. Static Clamp Load:
746 Nm [550 ft-lb]

Material: Aluminum

Features:

- Mounts (2) Bodybuilder extrusion booms inline at a 45° angle.



Model Number	Weight
CPI-DC-6060B-45	1.74 kg [3.8 lb]

BODYBUILDER™ MID FLANGE CLAMPS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



CLM-30B-152F-90 30mm Mid Flange Clamp Mount

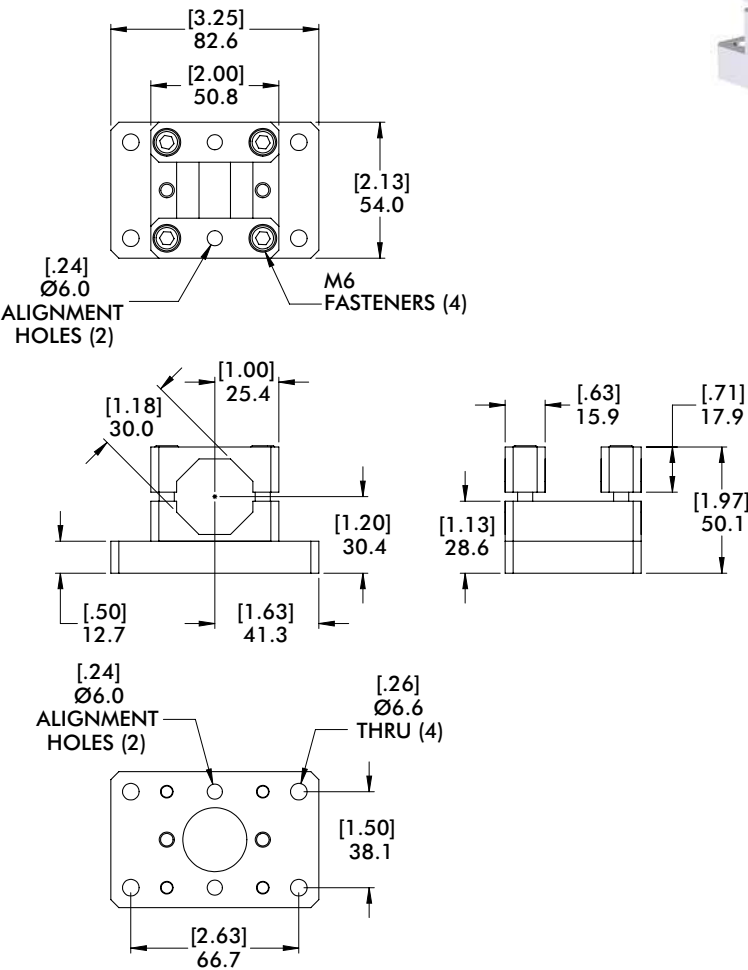
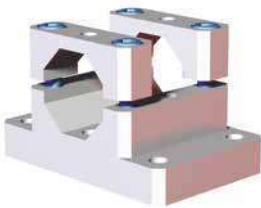
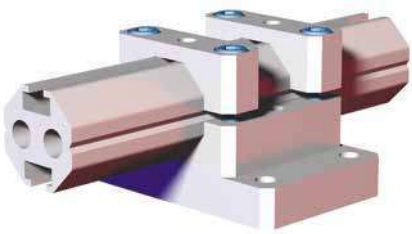
Features:

- Mounts 30mm extrusion parallel to the mounting surface.
- Can be used as robot interface when quick-change connector is not required.

Specifications:

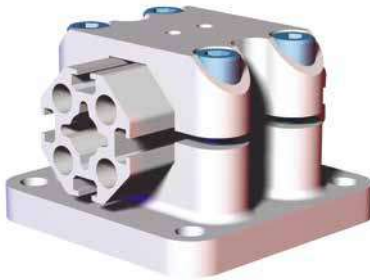
Max. Static Clamp Load:
102 Nm [75 ft-lb]

Material: Cast Aluminum



Model Number	Weight
CPI-CLM-30B-152F-90	0.28 kg [.61 lb]

TBC-45 45mm Mid Flange Clamp Mount



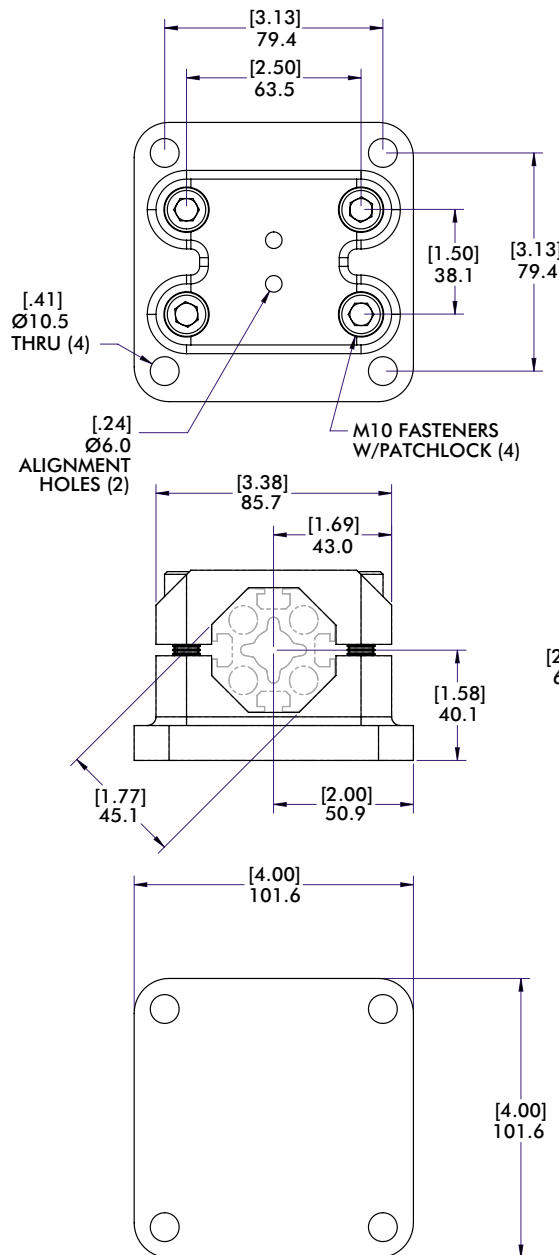
Specifications:

Max. Static Clamp Load:
475 Nm [350 ft-lb]

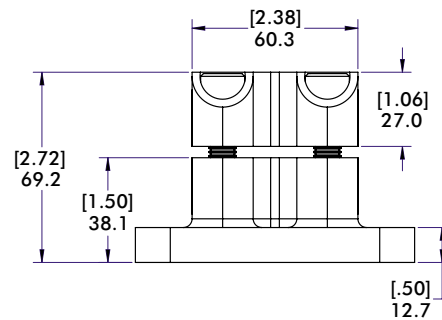
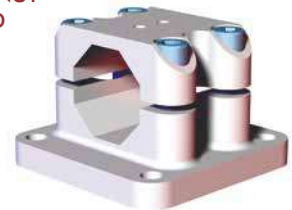
Material: Aluminum

Features:

- Mounts 45mm extrusion parallel to the mounting surface.
- Can be used as robot interface when quick-change connector is not required.



ALIGNMENT NUT INCLUDED



Model Number

TBC-45-00

Weight

0.79 kg [1.74 lb]

BODYBUILDER™ MID FLANGE CLAMPS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



TBC-60 60mm Mid Flange Clamp Mount

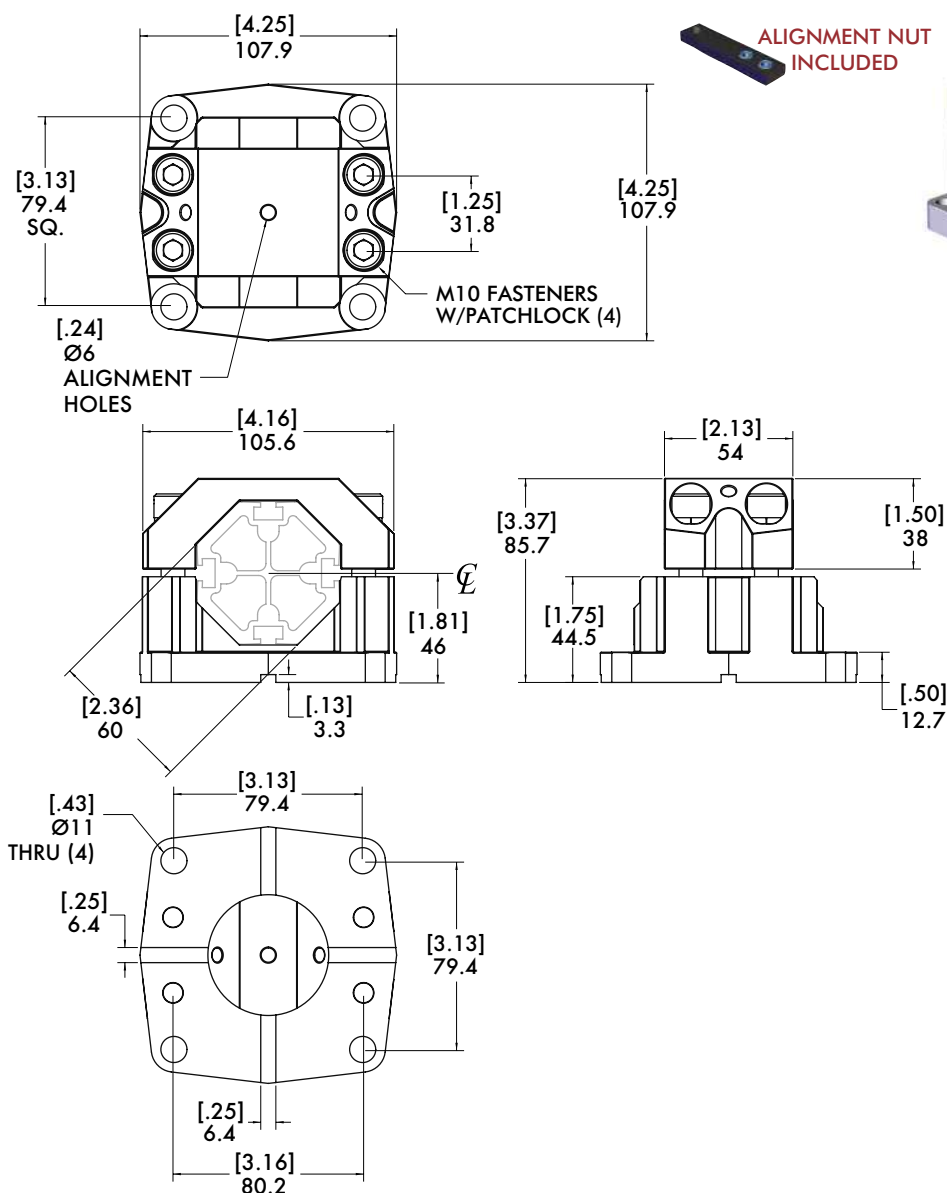
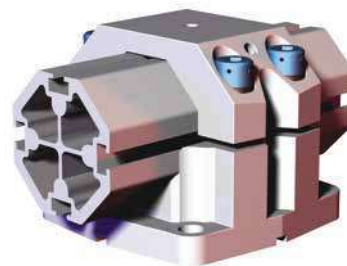
Features:

- Mounts 60mm extrusion parallel to the mounting surface.
- Can be used to mount to robot with an interface plate.
- Cross-key design provides added strength for high-torque applications when used in conjunction with a slot and key mechanism.

Specifications:

Max. Static Clamp Load:
746 Nm [550 ft-lb]

Material: Cast Aluminum



Cross Key sold separately: (2) x 540-25388

Model Number	Weight
TBC-60-00	0.92 kg [2.02 lb]

CLM-30B-20F 30mm End Flange Clamp Mount



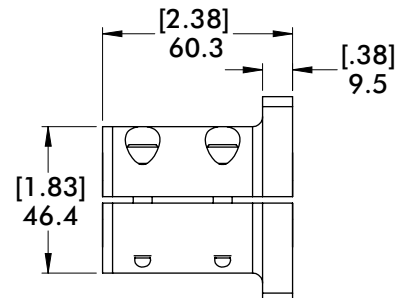
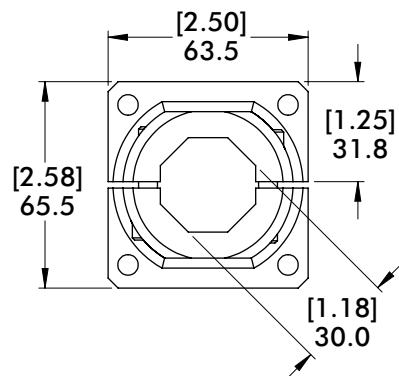
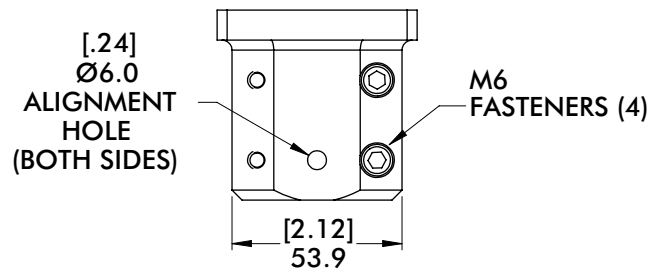
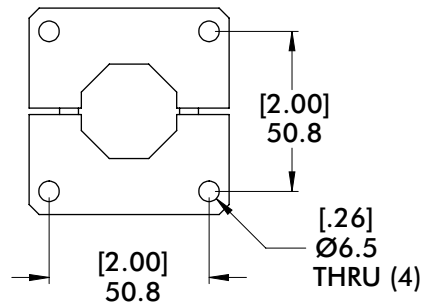
Specifications:

Max. Static Clamp Load:
102 Nm [75 ft-lb]

Material: Aluminum

Features:

- Mounts 30mm extrusion 90° to the mounting surface.
- Can be used as robot interface when quick-change connector is not required.



Model Number	Weight
CPI-CLM-30B-20F	.29 kg [.64 lb]

BODYBUILDER™ END FLANGE CLAMPS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



BECC-60 60mm End Flange Clamp Mount

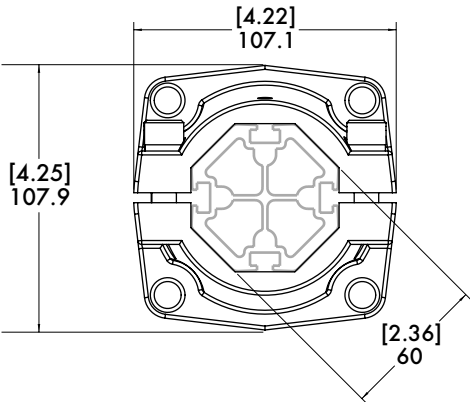
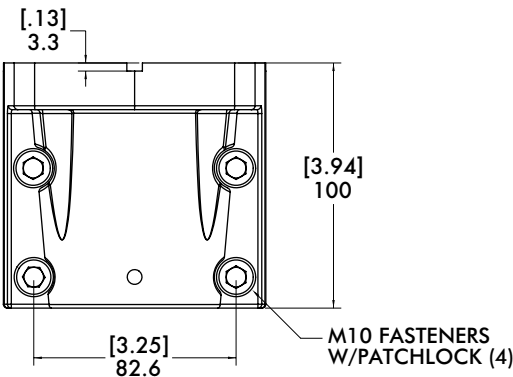
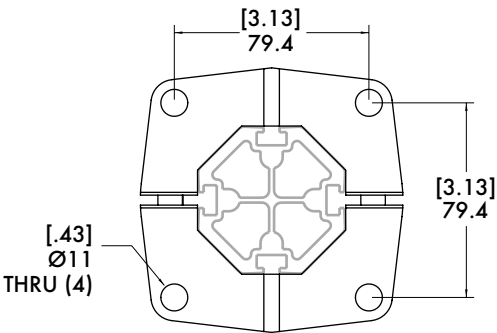
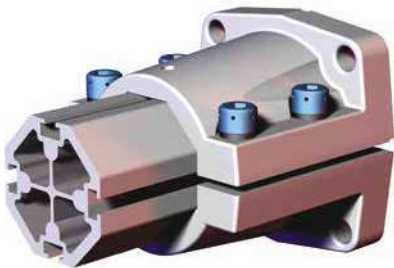
Features:

- Mounts 60mm extrusion 90° to the mounting surface.
- Can be used as robot interface when quick-change connector is not required.
- Cross-key design provides added strength for high-torque applications when used in conjunction with a slot and key mechanism.

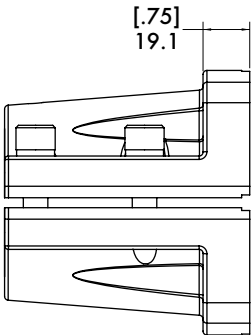
Specifications:

Max. Static Clamp Load:
746 Nm [550 ft-lb]

Material: Cast Aluminum



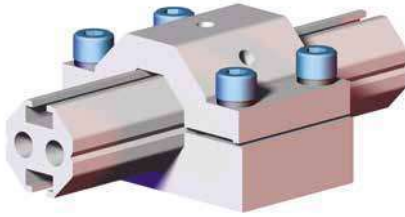
ALIGNMENT NUT
INCLUDED



Cross Key sold separately: (2) x 540-25388

Model Number	Weight
BECC-60-00	1.21 kg [2.67 lb]

TPM-30 30mm Accessory Mounting Bracket



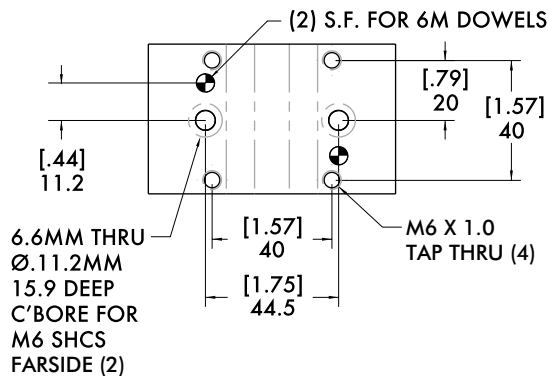
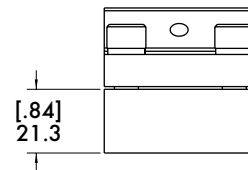
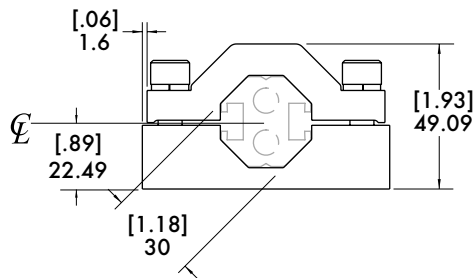
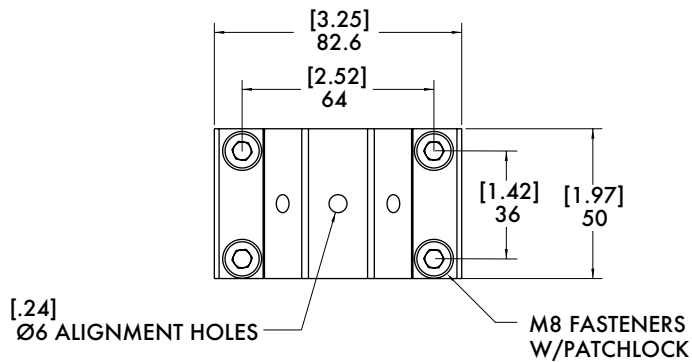
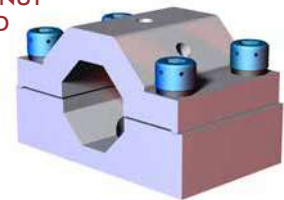
Specifications:

Max. Static Clamp Load:
271 Nm [200 ft-lb]

Material: Aluminum

Features:

- Provides a secure attachment point for clamps and pin locators.



Model Number

TPM-30

Weight

.36 kg [.80 lb]

BODYBUILDER™ ACCESSORY MOUNTS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



TPM(S)-45 45mm Accessory Mounting Bracket

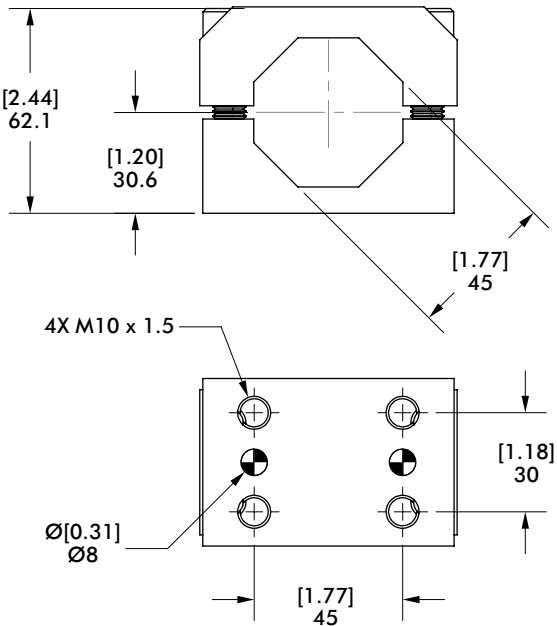
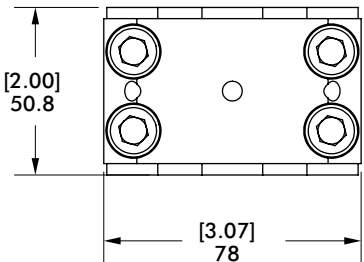
Features:

- Provides a secure attachment point for clamps and pin locators.
- Standard NAAMS mounting patterns.

Specifications:

Max. Static Clamp Load:
475 Nm [350 ft-lb]

Material:
TPMS-45: Steel
TPM-45: Aluminum



Model Number	Weight
TPM-45 (Aluminum)	.48 kg [1.28 lb]
TPMS-45 (Steel)	1.10 kg [2.90 lb]

TPMS-60 60mm Accessory Mounting Bracket.



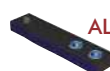
Specifications:

Max. Static Clamp Load:
746 Nm [550 ft-lb]

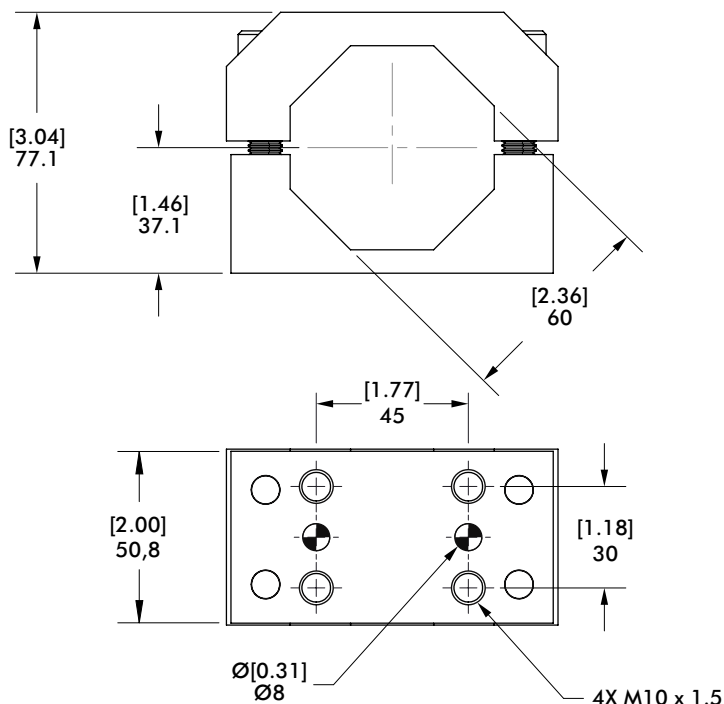
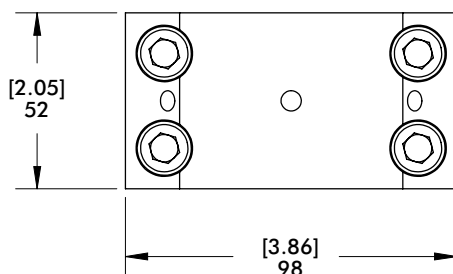
Material: Steel

Features:

- Provides a secure attachment point for clamps and pin locators.
- Standard NAAMS mounting patterns.



ALIGNMENT NUT
INCLUDED



Model Number

TPMS-60

Weight

1.3 kg [2.90 lb]

BODYBUILDER™ ACCESSORY MOUNTS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



TPMS-90 90mm Accessory Mounting Bracket

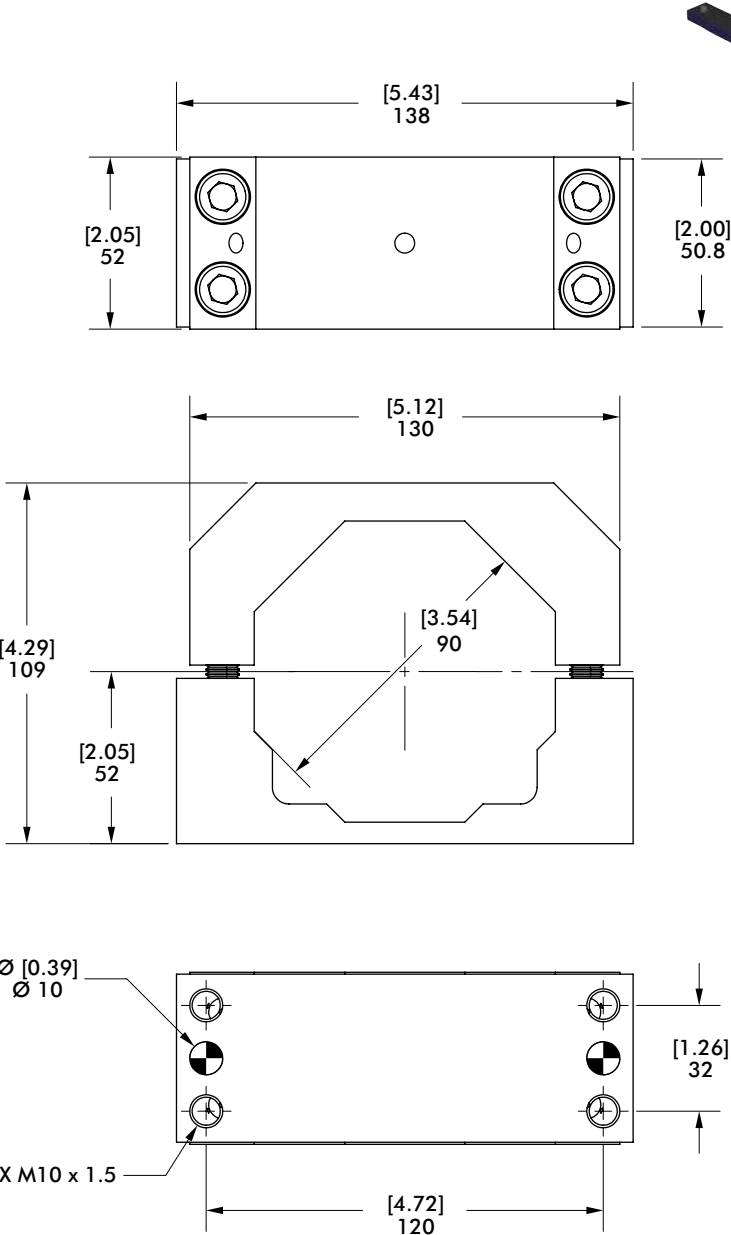
Features:

- Provides a secure attachment point for clamps and pin locators.

Specifications:

Max. Static Clamp Load:
746 Nm [550 ft-lb]

Material: Steel



ALIGNMENT NUT
INCLUDED



Model Number	Weight
TPMS-90	1.93kg [4.25lb]

GPC-150-30BBS 30mm Swivel 150 Series Parallel Gripper Mount



Specifications:

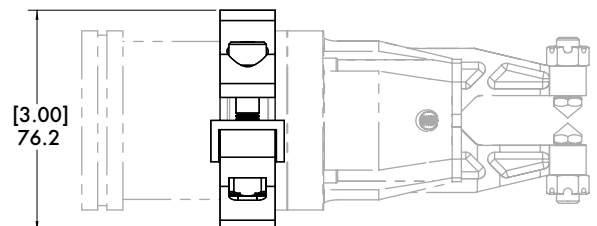
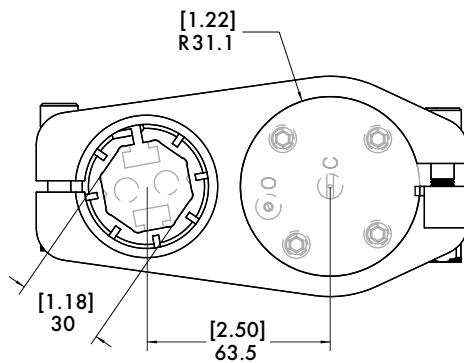
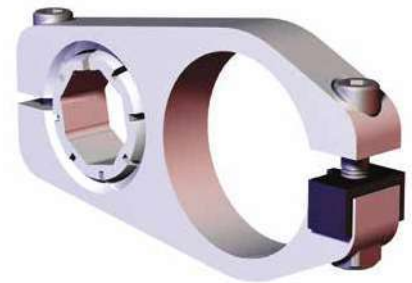
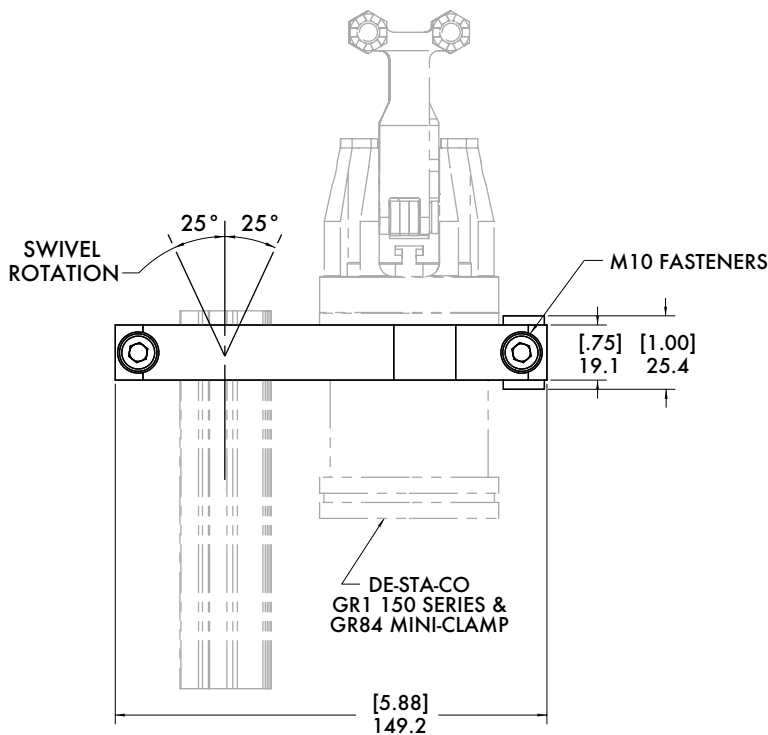
Max. Static Clamp Load:
271 Nm [200 ft-lb]

Material:

Body: Aluminum
Swivel Ball: Steel

Features:

- Removable grip mount lock allows gripper to be adjusted while continuing to holding it in place.
- Swivel ball allows for $\pm 25^\circ$ adjustment of swivel rotation.



Model Number

Weight

CPI-GPC-150-30BBS-DC .33 kg [.73 lb]

BODYBUILDER™ GRIPPER MOUNTS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



RJM-150-30BBS 30mm End Gripper Mount for 150 Series Gripper

Features:

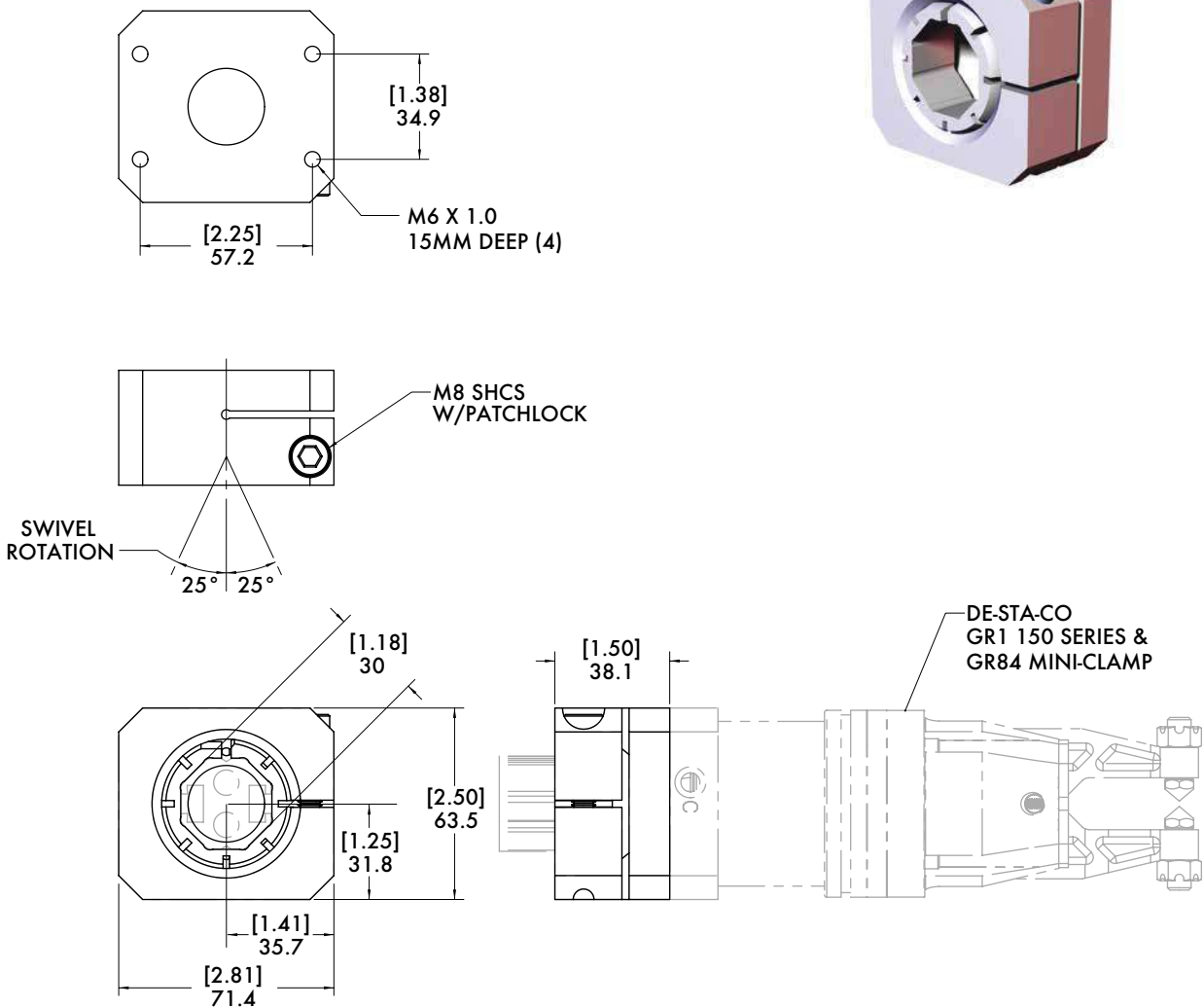
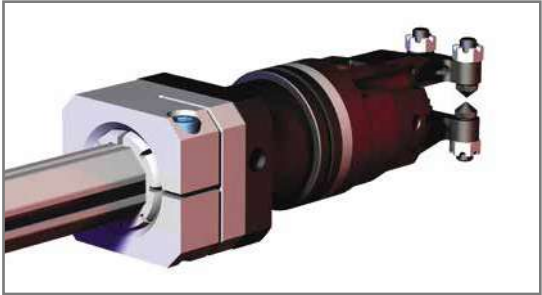
- Swivel ball allows for $\pm 25^\circ$ adjustment of swivel rotation.

Specifications:

Max. Static Clamp Load:
271 Nm [200 ft-lb]

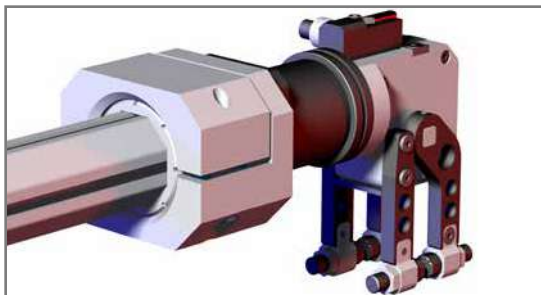
Material:

Housing:
Machined Aluminum
Swivel: Steel



Model Number	Weight
CPI-RJM-150-30BBS	.33 kg [.74 lb]

RJM-150-45BBS 45mm End Gripper Mount for 150 Series Gripper



Specifications:

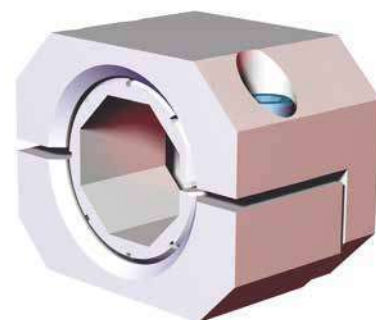
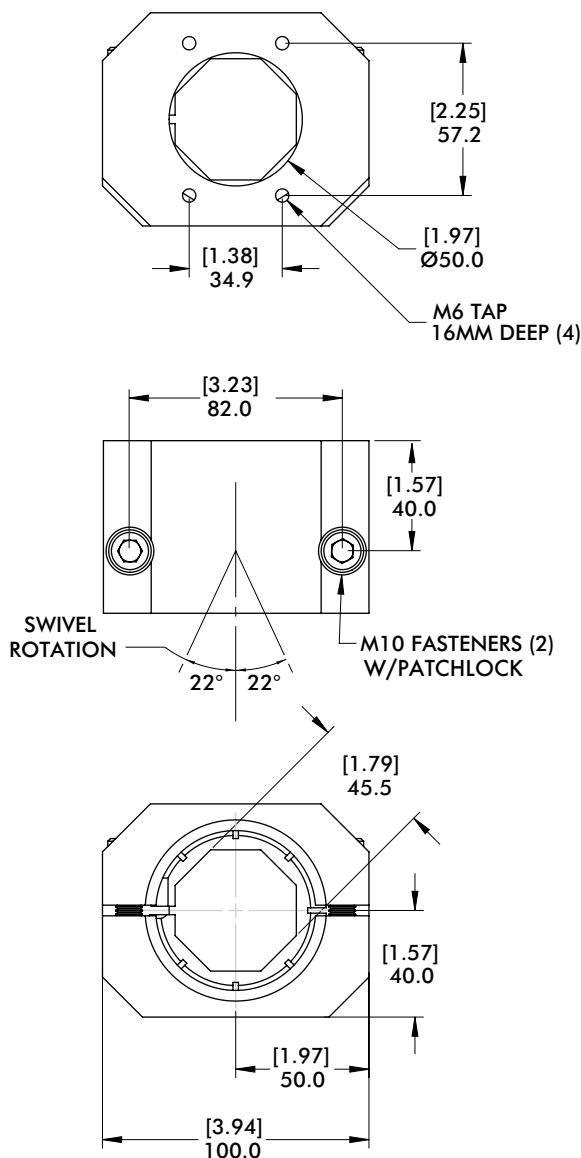
Max. Static Clamp Load:
475 Nm [350 ft-lb]

Material:

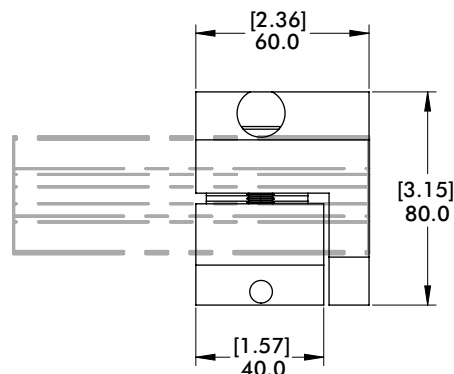
Housing:
Machined Aluminum
Swivel: Steel

Features:

- Swivel ball allows for $\pm 22^\circ$ adjustment of swivel rotation.



TO USE AS A FIXED MOUNT
INSERT BOOM COMPLETELY
UNTIL IT COMES INTO
CONTACT WITH GRIPPER
FOR SWIVEL OPTION INSERT
BOOM 40 MM [1.57 IN] OR
UNTIL BOOM IS INSERTED
ENOUGH TO ALLOW
ROTATION WITHOUT
OBSTRUCTION



Model Number

Weight

CPI-RJM-150-45BBS

1.23 kg [2.71 lb]

BODYBUILDER™ SWIVEL ARMS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



30B50-MSA 30mm Swivel Arms for .50"(in) Apple Core Accessories

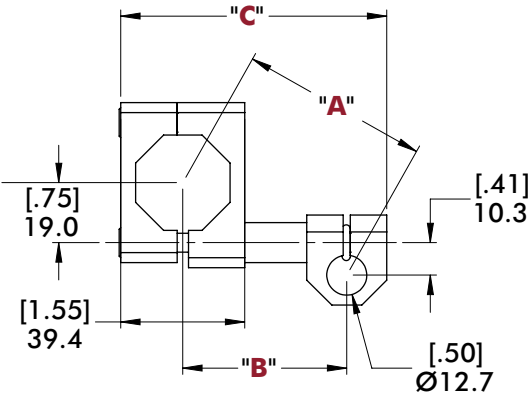
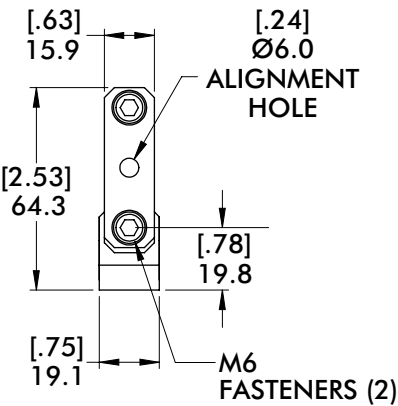
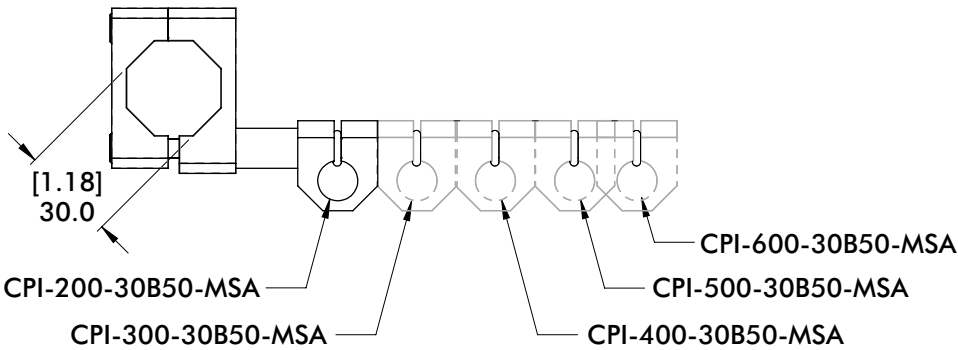
Features:

- Mounts to BodyBuilder™ 30mm extrusion boom.
- One bolt design for easy assembly and adjustment, allowing accessories to be repositioned easily.
- Provides 360° of adjustments in (3) axes.
- Used to mount venturi, bumpers, round locators, and proximity switches.

Specifications:

Max. Static Clamp Load:
102 Nm [75 ft-lb]

Material:
Body:
Cast Aluminum
Insert:
Machined Aluminum



CPI- <u> </u> -30B50-MSA SWIVEL ARM				
" L "	" A "	" B "	" C "	Weight
200	59.8 [2.35]	52.1 [2.05]	84.5 [3.33]	.10 kg [.22 lb]
300	82.6 [3.25]	77.2 [3.04]	109.6 [4.32]	.11 kg [.24 lb]
400	106.2 [4.18]	102.1 [4.02]	134.5 [5.30]	.12 kg [.26 lb]
500	130.6 [5.14]	127.3 [5.01]	159.7 [6.29]	.13 kg [.29 lb]
600	150.0 [5.90]	147.1 [5.79]	179.5 [7.07]	.14 kg [1.72 lb]

45B-CSA 45mm Swivel Arms for Ø19mm [.75 in] Apple Core Accessories



Specifications:

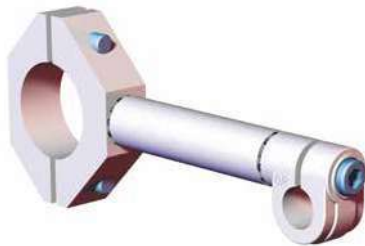
Max. Static Clamp Load:
271 Nm [200 ft-lb]

Material:

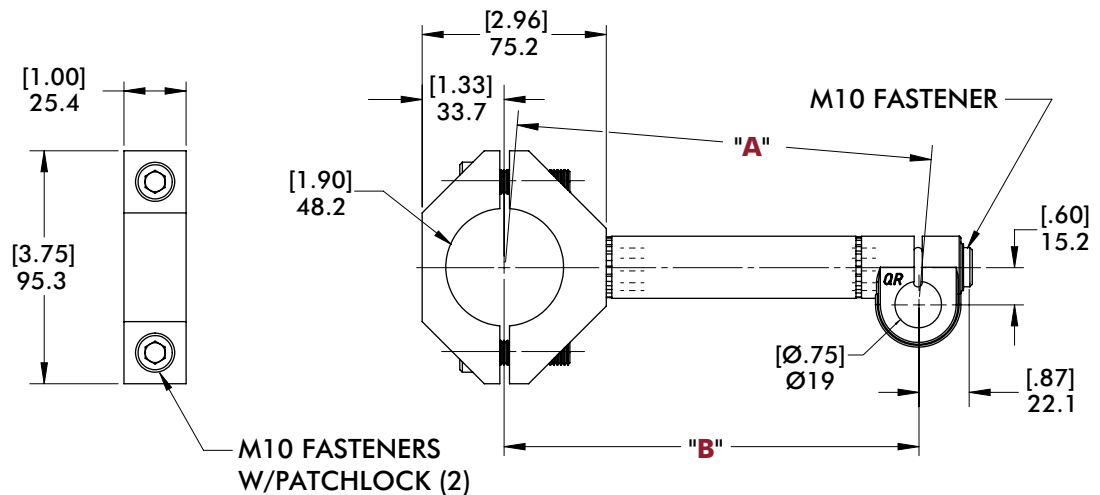
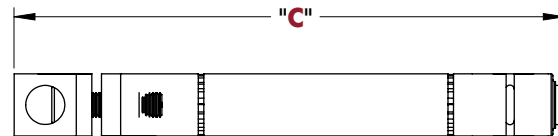
Body:
Cast Aluminum
Insert:
Machined Aluminum

Features:

- Mounts to BodyBuilder™ 45mm extrusion boom.
- One bolt design for easy assembly and adjustment, allowing accessories to be repositioned easily.
- Provides 360° of adjustments in (3) axes.
- Used to mount venturi, bumpers, round locators, and proximity switches.



CPI-180-45B-CSA SHOWN



CPI-" L "-45B-CSA SWIVEL ARM

" L "	"A"	"B"	"C"	Weight
130	119.8 [4.72]	118.8 [4.68]	140.9 [5.56]	.48 kg [1.06 lb]
180	169.8 [6.68]	169.1 [66.6]	224.9 [8.89]	.54 kg [1.20 lb]
230	219.7 [8.65]	219.1 [8.63]	275.0 [10.83]	.61 kg [1.34 lb]
280	269.6 [10.61]	269.2 [10.60]	325.0 [12.80]	.67 kg [1.47 lb]

BODYBUILDER™ SWIVEL ARMS

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



SA-30 30mm Swivel Arms for Ø19mm [.75 in] Apple Core Accessories

Features:

- Mounts to BodyBuilder™ 30mm extrusion boom.
- One bolt design for easy assembly and adjustment, allowing accessories to be repositioned easily.
- Provides 360° of adjustments in (3) axes.
- Used to mount venturi, bumpers, round locators, and proximity switches.

Specifications:

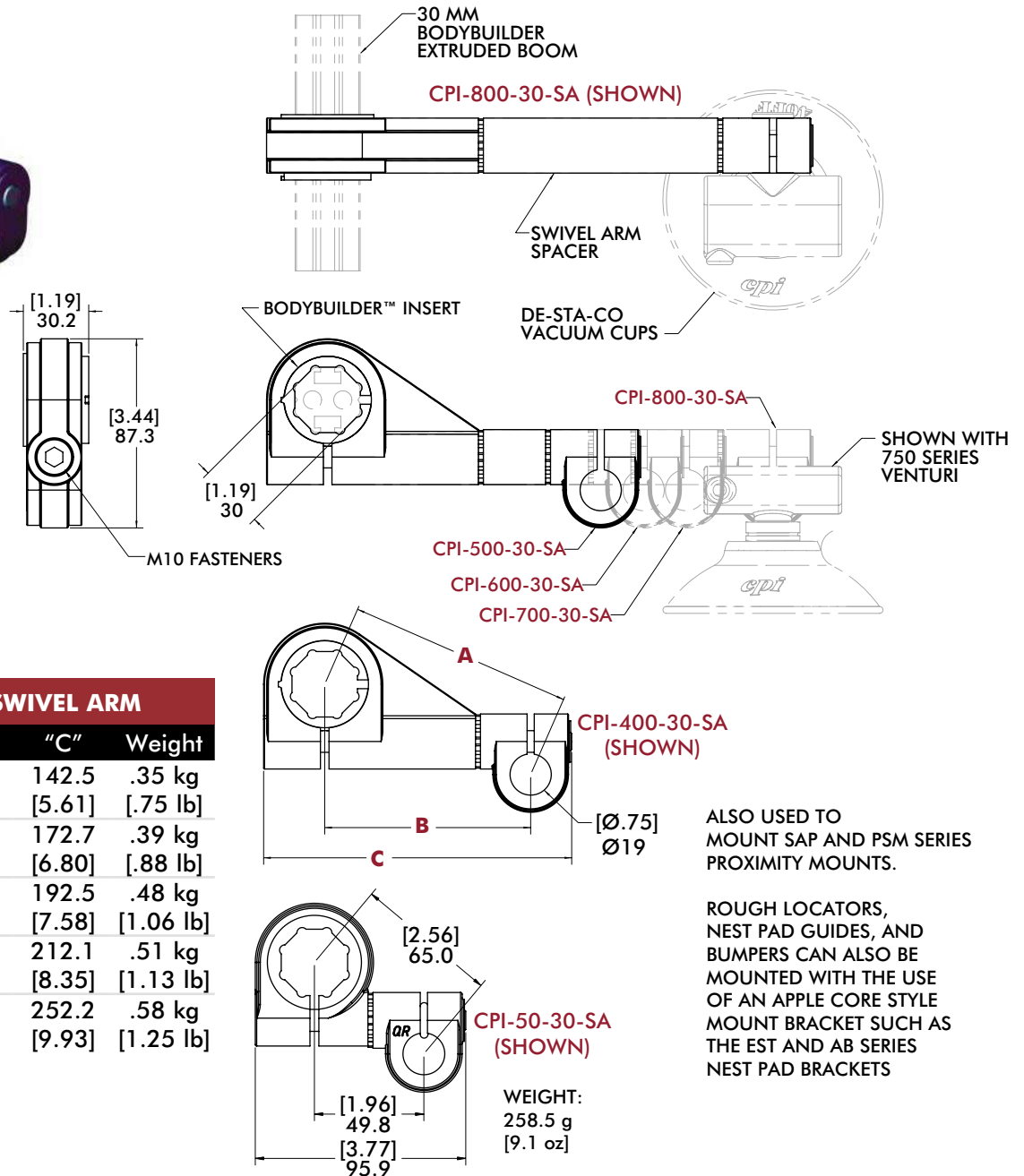
Max. Static Clamp Load:
271 Nm [200 ft-lb]

Material:

Body:
Cast Aluminum
Insert:
Machined Aluminum



CPI-400-30-SA SHOWN



CPI-" L "-30-SA SWIVEL ARM					
" L "	"A"	"B"	"C"	Weight	
400	103.8 [4.09]	95.1 [3.74]	142.5 [5.61]	.35 kg [.75 lb]	
500	132.8 [5.26]	126.0 [4.96]	172.7 [6.80]	.39 kg [.88 lb]	
600	151.7 [5.97]	146.0 [5.75]	192.5 [7.58]	.48 kg [1.06 lb]	
700	170.6 [6.72]	165.4 [6.51]	212.1 [8.35]	.51 kg [1.13 lb]	
800	209.7 [8.26]	205.5 [8.09]	252.2 [9.93]	.58 kg [1.25 lb]	

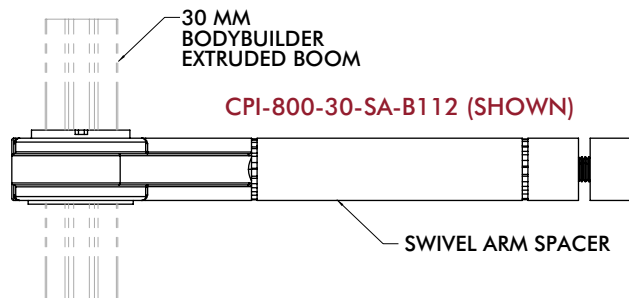
ALSO USED TO MOUNT SAP AND PSM SERIES PROXIMITY MOUNTS.

ROUGH LOCATORS, NEST PAD GUIDES, AND BUMPERS CAN ALSO BE MOUNTED WITH THE USE OF AN APPLE CORE STYLE MOUNT BRACKET SUCH AS THE EST AND AB SERIES NEST PAD BRACKETS

30-SA-B112 30mm Swivel Arms for Swivel Ball Mount Accessories

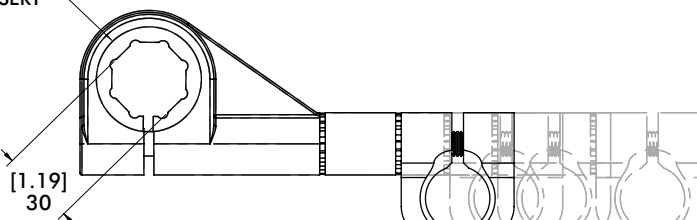


CPI-500-30-SA-B112 (SHOWN)



CPI-800-30-SA-B112 (SHOWN)

BODYBUILDER™ INSERT

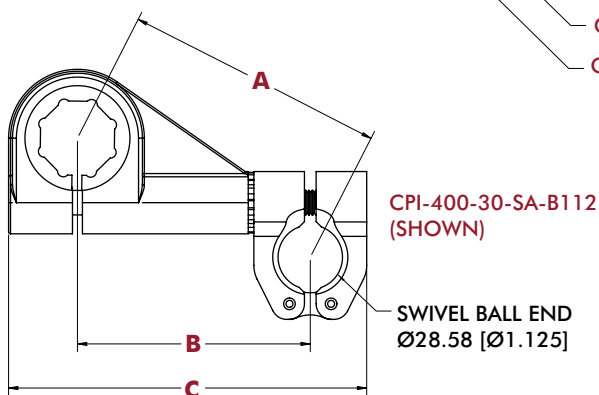
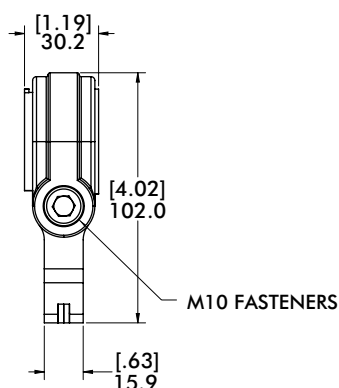


CPI-500-30-SA-B112

CPI-800-30-SA-B112

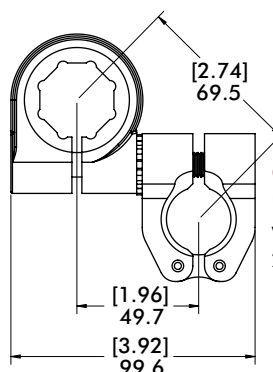
CPI-700-30-SA-B112

CPI-600-30-SA-B112



CPI-400-30-SA-B112 (SHOWN)

SWIVEL BALL END
Ø28.58 [Ø1.125]



CPI-50-30-SA-B112 (SHOWN)

WEIGHT:
280 g
[9.9 oz]



CPI-" L "-30-SA-B112 SWIVEL ARM				
" L "	" A "	" B "	" C "	Weight
400	106.7 [4.20]	95.0 [3.74]	146.1 [5.75]	.40 kg [.88 lb]
500	135.0 [5.32]	126.0 [4.96]	177.1 [6.97]	.46 kg [1.00 lb]
600	153.7 [6.05]	145.8 [5.74]	196.9 [7.75]	.49 kg [1.06 lb]
700	172.3 [6.78]	165.4 [6.51]	216.5 [8.52]	.53 kg [1.19 lb]
800	211.1 [8.31]	205.5 [8.09]	256.6 [10.10]	.60 kg [1.31 lb]

BODYBUILDER™ SWIVEL ARM ACCESSORIES

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



BC19 30mm Bodybuilder to Ø19mm [.75 in] Apple Core Swivel End Mount

Features:

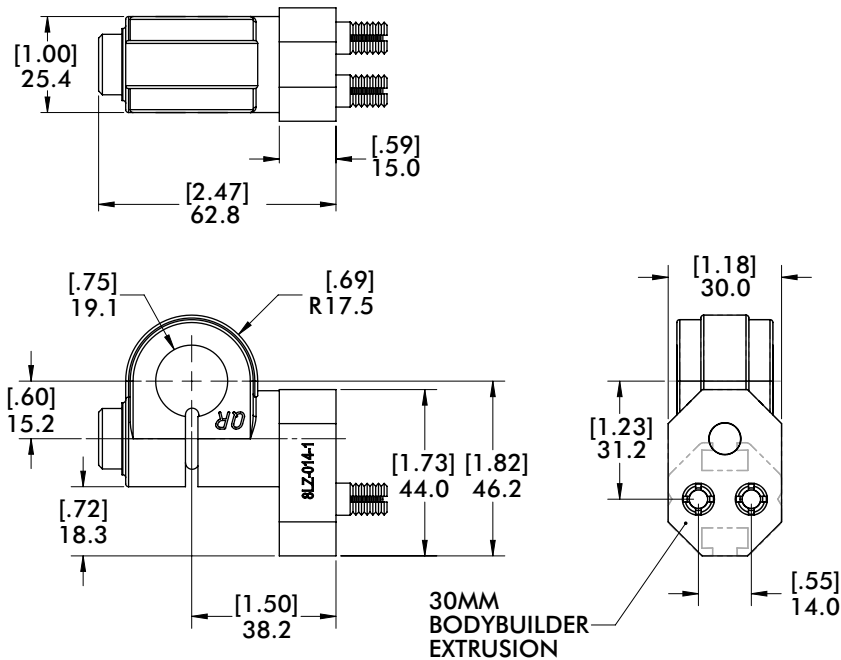
- Mounts to BodyBuilder™ 30mm extrusion boom.
- One bolt design for easy assembly and adjustment, allowing accessories to be repositioned easily.
- Provides 360° of adjustment along (2) axis.

Specifications:

Material:
Aluminum



INCLUDES (2) INSERTS TO BE PRESS-FITTED INTO THE END OF 30MM BODYBUILDER™ OCTAGONAL BOOM



Model Number	Weight
CPI-BC-19	.13 kg [.28 lb]

AB-750-SL Part Present Proximity Switch Mount



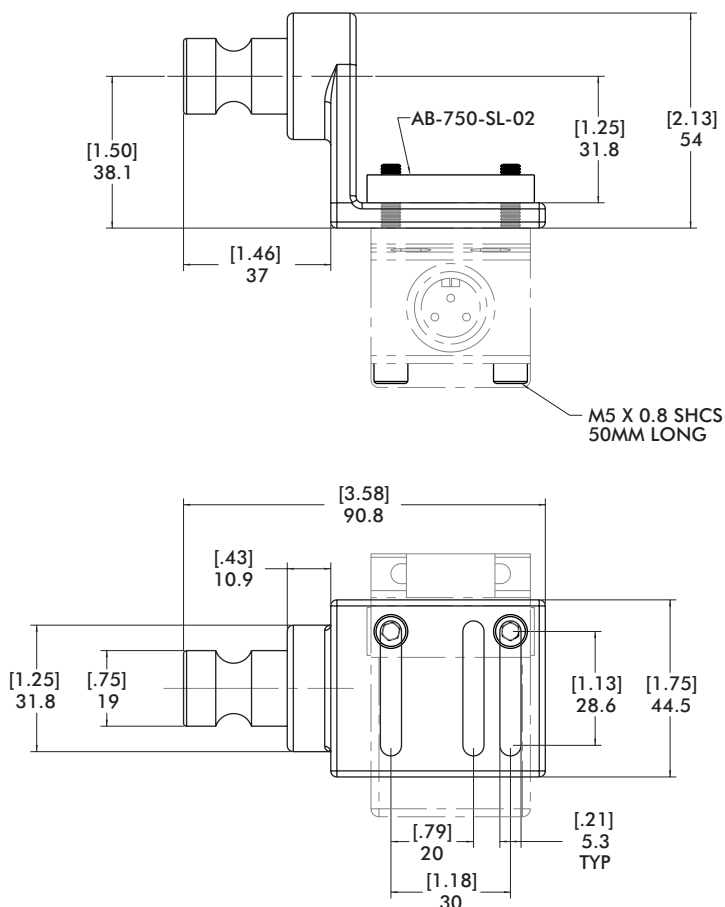
Specifications:

Max. Static Clamp Load:
271 Nm [200 ft-lb]

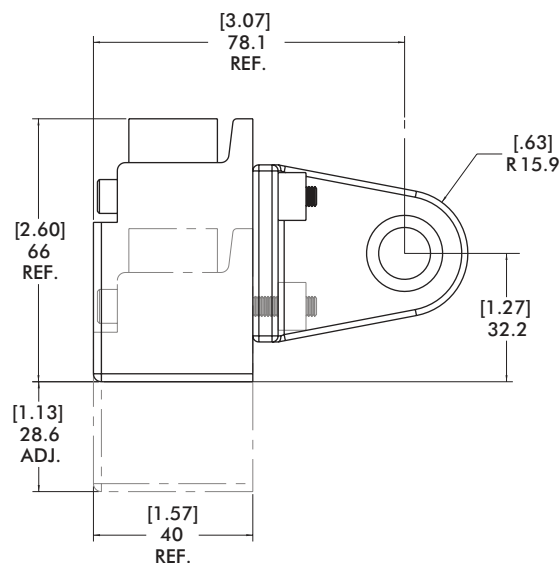
Material:
Aluminum

Features:

- Mounts a 40mm square proximity sensor to the BodyBuilder™ 30mm Swivel Arm (CPI-"L"-30-SA).
- Mount allows for 360 degrees of radial adjustment along one axis.
- Slots allows 28.6mm [1.13 in] of linear adjustment for fine tuning during final setup.



**FASTENERS AND NUT
INCLUDED**



Model Number
CPI-AB-750-SL

Weight
.10 KG [.22 lb]

BODYBUILDER™ SWIVEL ARM ACCESSORIES

BodyBuilder™ Octagonal Tooling | Dimensions | Technical Specifications



NPG-15RL-400 Rough Locator

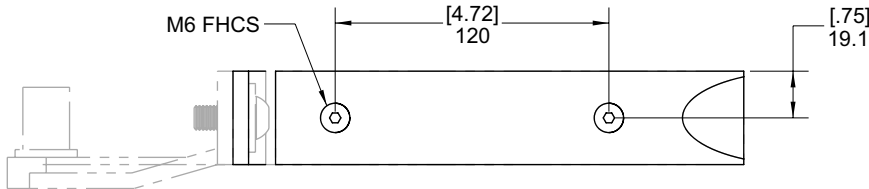
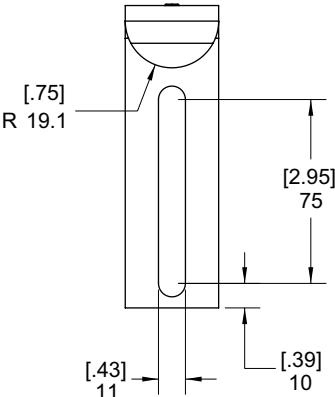
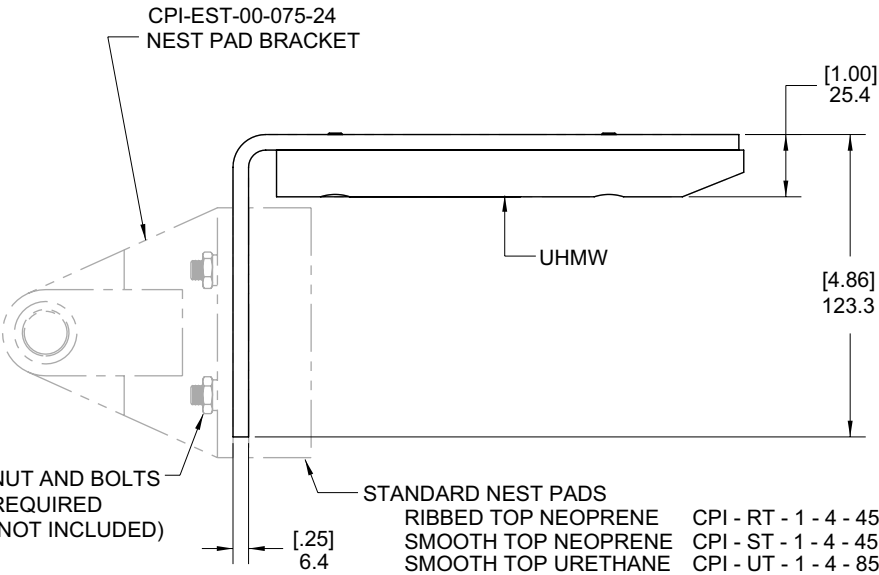
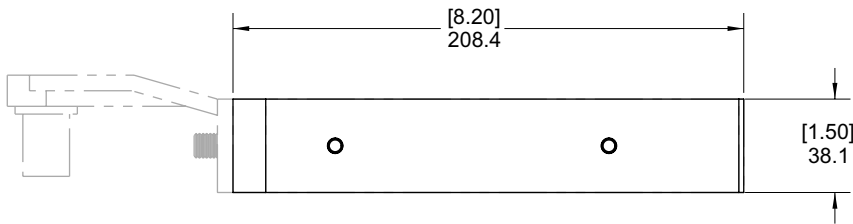
Features:

- Mounts to Nest Pad Brackets and indirectly to BodyBuilder™ 30mm Swivel Arm Mount.

Specifications:

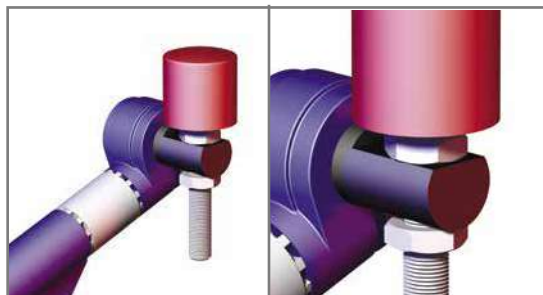
Max. Static Clamp Load:
271 Nm [200 ft-lb]

Material:
Bracket: Steel
Wear Surface: UHMW



Model Number	Weight
CPI-NPG-15RL-400	0.86 kg [1.90 lb]

SAP-BM10 Ø19mm [.75 in] Apple Core Nest Bumper Mount



Specifications:

Max. Static Clamp Load:

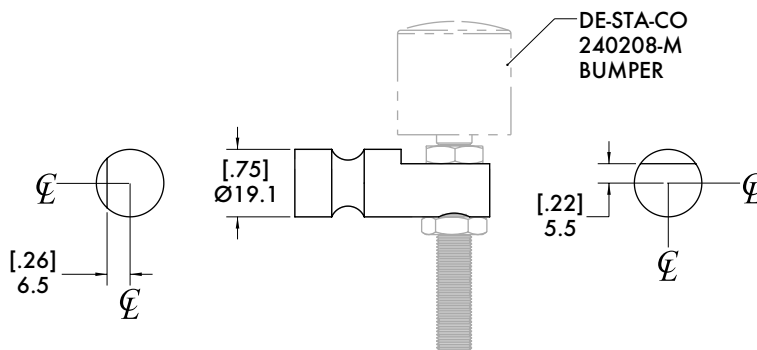
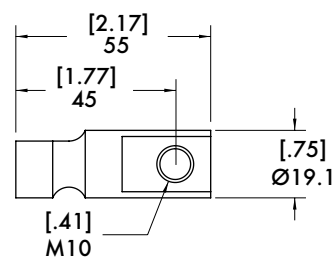
271 Nm [200 ft-lb]

Material:

Steel



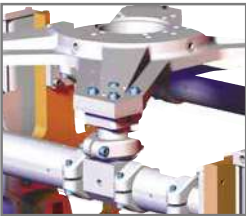
Model Number	Weight
CPI-SAP-BM10	.10 kg [.21 lb]



SPIDERGRIP END EFFECTOR TOOLING SYSTEMS



Table of Contents



SpiderGrip Heavy Duty Mid Mount.....5



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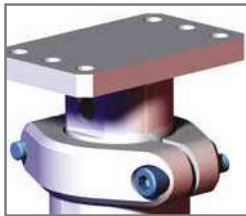
SpiderGrip Booms, Adaptors, and Spacers 17



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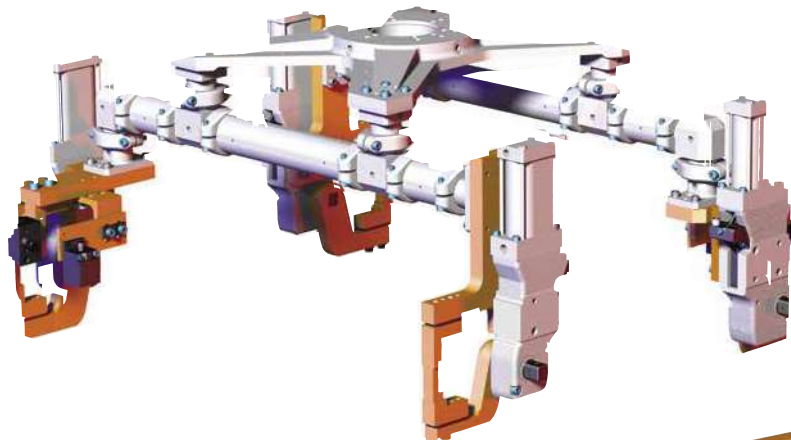


SpiderGrip Edge Mounting Components27



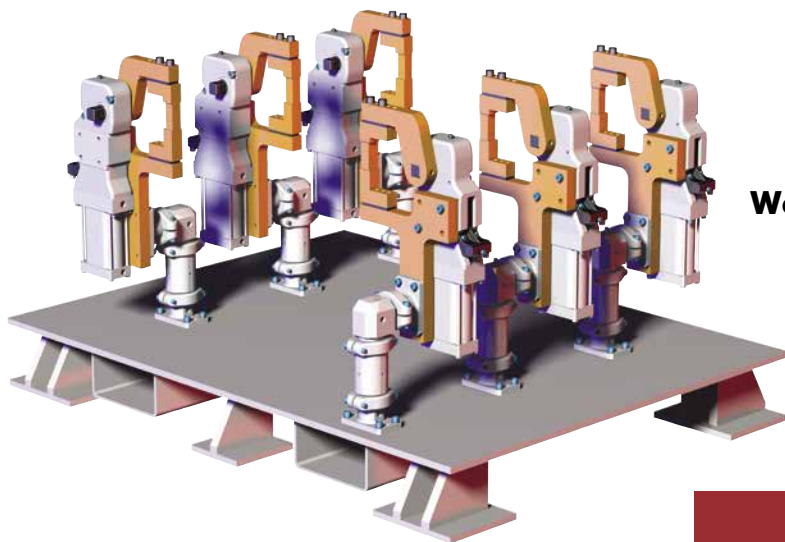
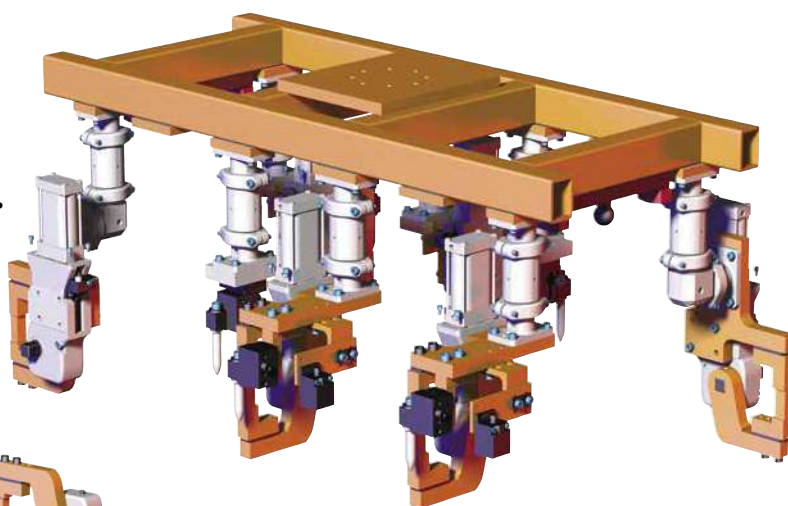
SPIDERGRIP GEOMETRIC END EFFECTOR SYSTEM

Spidergrip Tooling Components | Typical Application Build Examples

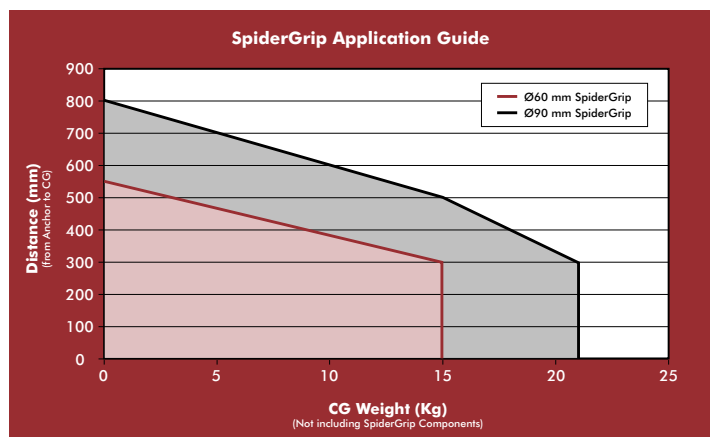


Materials Handling End Effector Tooling System with RM4 Heavy Duty Mid-Mount Assembly (RM4-STS).

Geometric End Effector Tooling System with Steel Frame Backbone.



Weld Fixture Tooling System



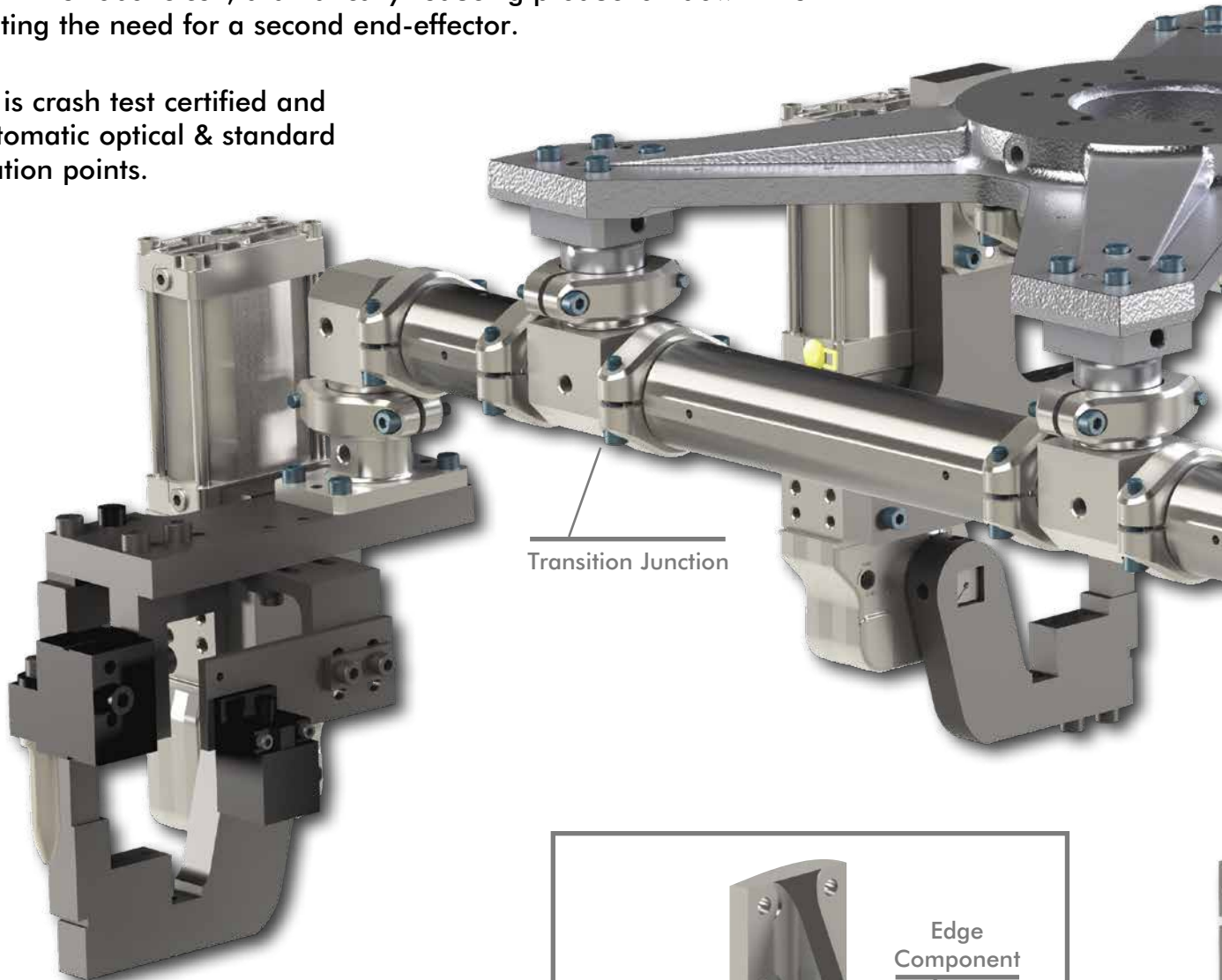
SPIDERGRIP GEOMETRIC END EFFECTOR SYSTEM

Product Overview



SpiderGrip Geometric End Effector Tooling System offers a standard cost effective solution by making it easy for each component to be replaced individually in the robotic cell, dramatically reducing production downtime and eliminating the need for a second end-effector.

This system is crash test certified and features automatic optical & standard CMM validation points.

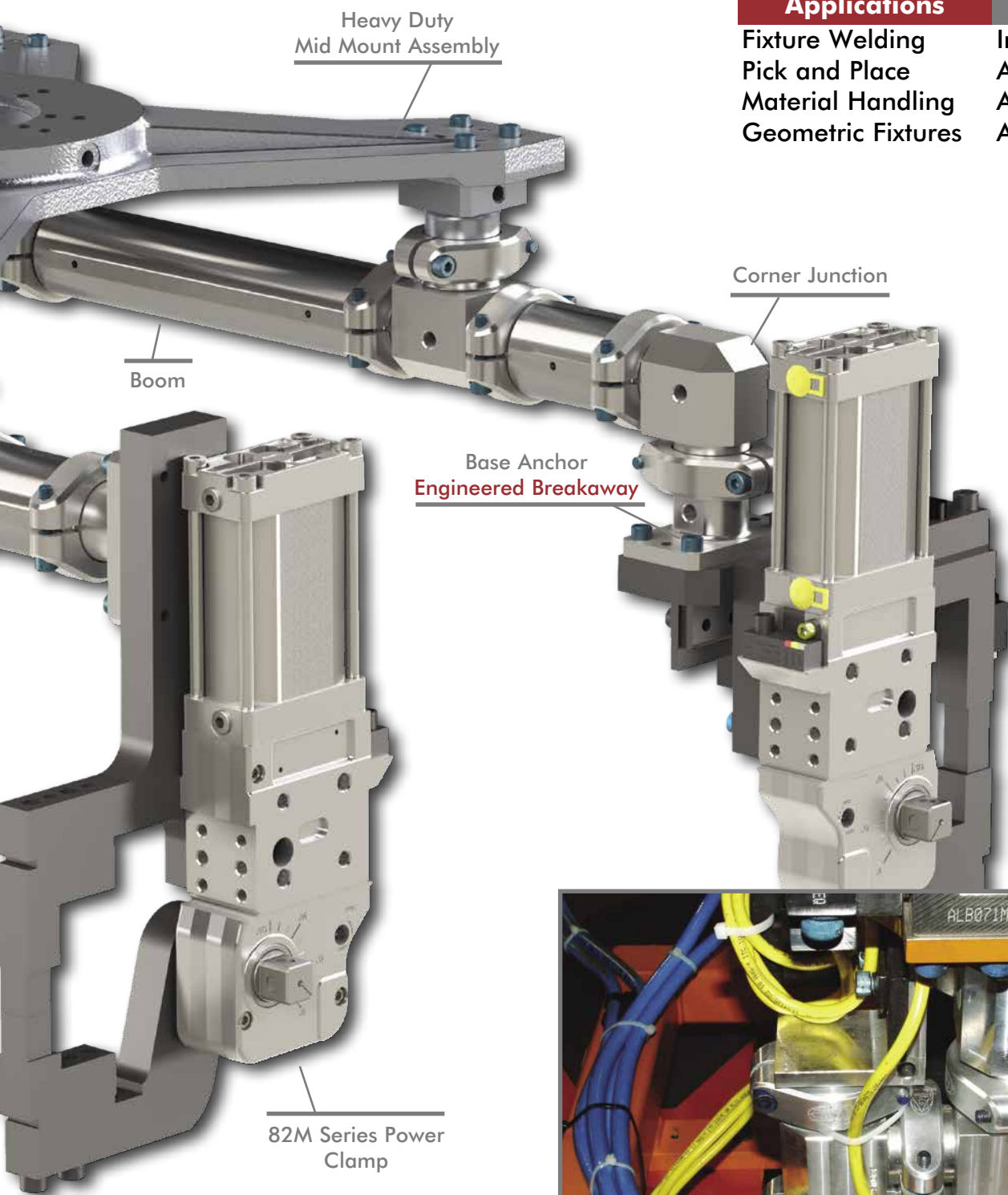


Spidergrip modular components are easily configurable and offer high strength to weight ratios while maintaining dimensional accuracy after continuous minor collisions. The patented collar/key design and engineered breakaway base anchor provides quick crash recovery.



SPIDERGRIP GEOMETRIC END EFFECTOR SYSTEM

Product Overview



Most commonly used in:

Applications	Markets
Fixture Welding	Industrial
Pick and Place	Automotive
Material Handling	Aerospace
Geometric Fixtures	Appliance

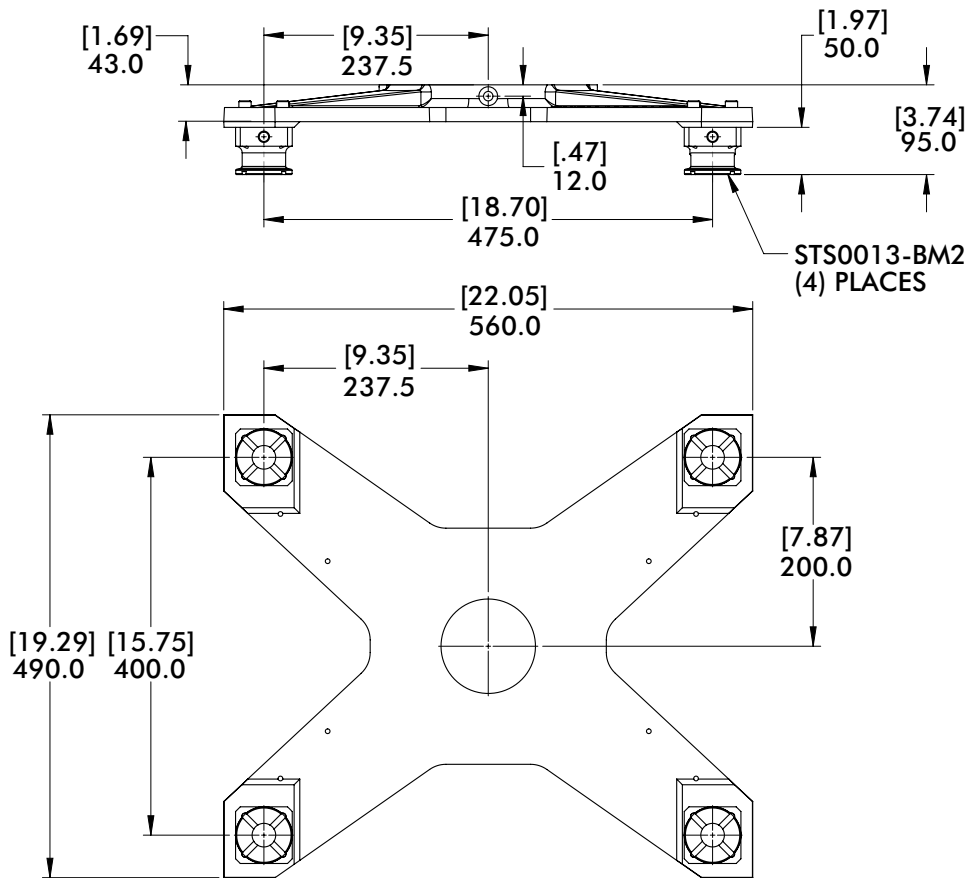
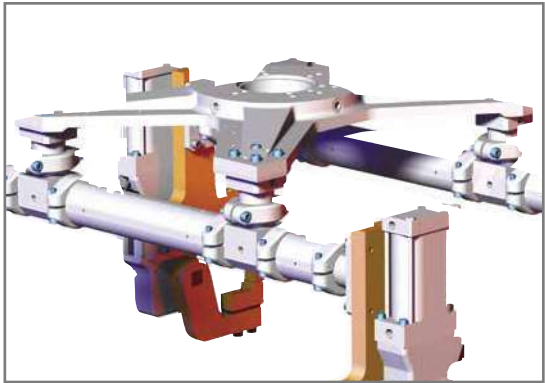


SPIDERGRIP MID MOUNT ASSEMBLY

Spidergrip Tooling Components | Dimensions | How To Order



Heavy-Duty Mid Mount Assembly



RM4-STS — **RXX** — **XX**

Model **Robot Interface Pattern** **Accessory**
(e.g. EPM-01)
(Leave blank if NONE)

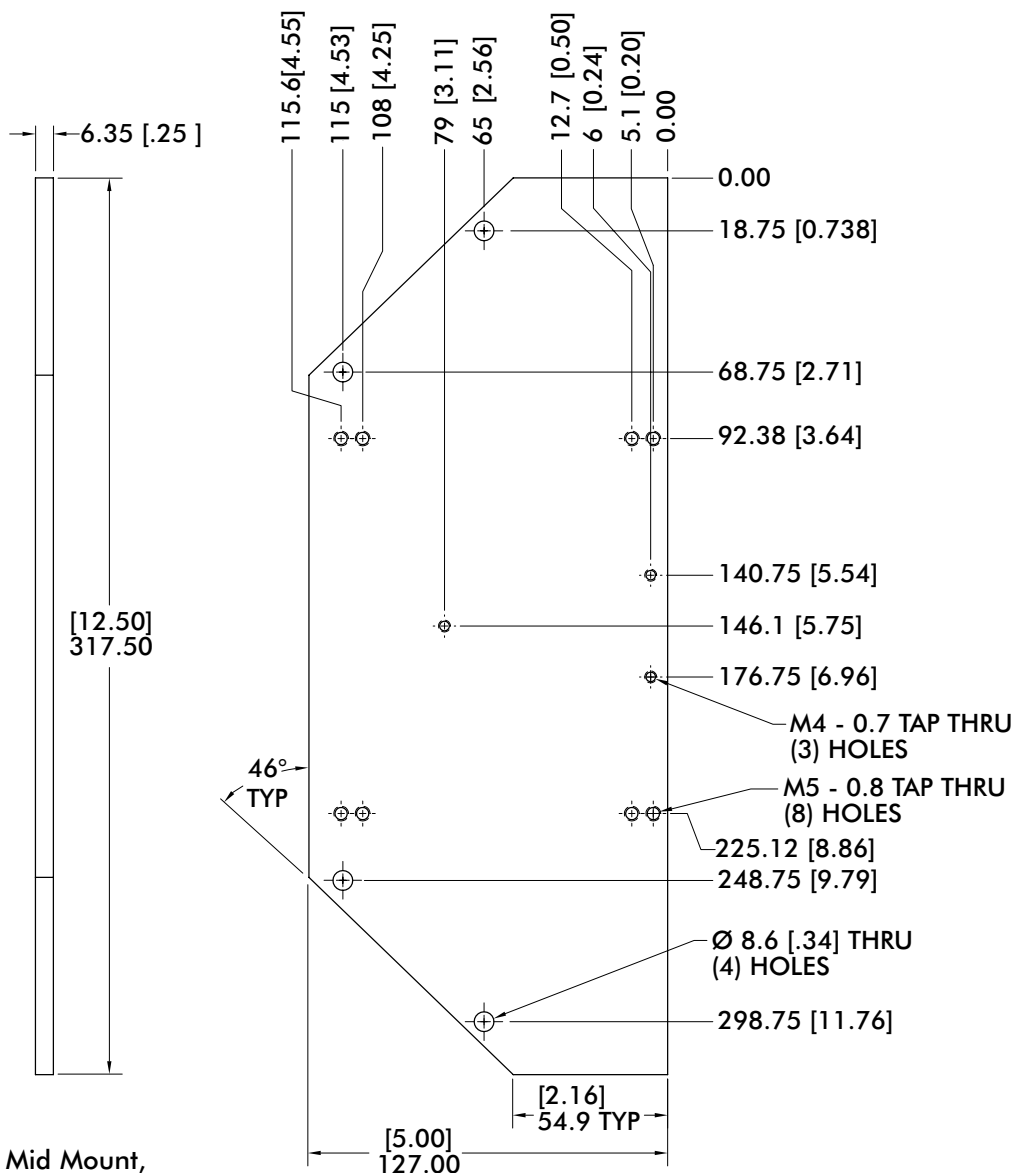
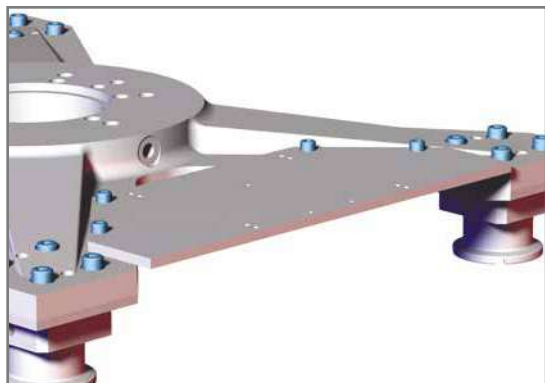
Weight
10.4 kg [22.89 lb]



SPIDERGRIP MID MOUNT ACCESSORY PLATE

Spidergrip Tooling Components | Dimensions | How To Order

Accessory Mount Plate



When ordering with Heavy Duty Mid Mount, please add designation "EPM-01" as shown RM4-STX-RXX-EPM-01 or add designation "EPM-BLK" to order blank RM4-STX-RXX-EPM-BLK To order separately use Model Number

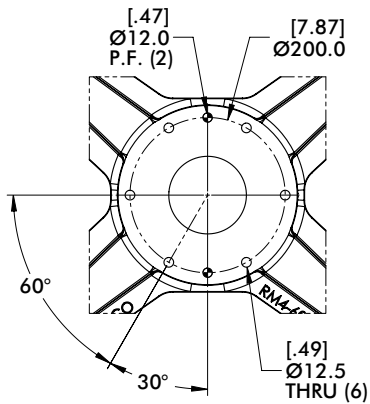
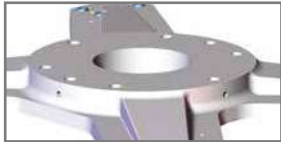
Model Number	Weight
CPI-BM2-EPM-xx	.63 kg [1.39 lb]

MID MOUNT BOLT PATTERN

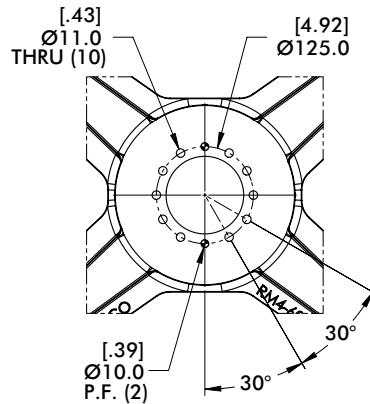
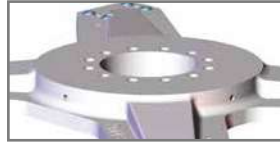
Robot Interface Bolt Patterns



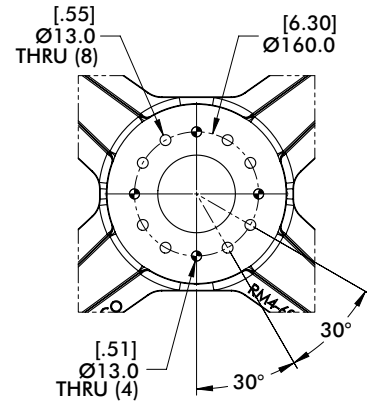
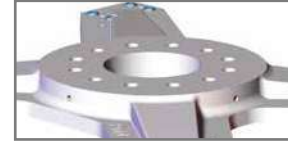
R01 (Ø200mm Bolt Circle)



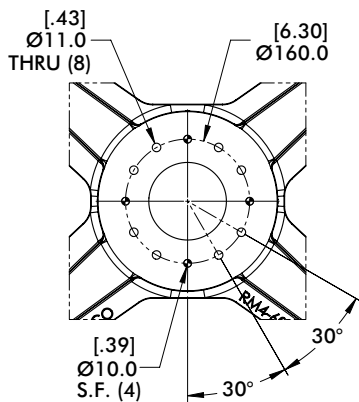
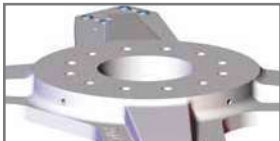
R02 (Ø125mm Bolt Circle)



R03 (Ø160mm Bolt Circle)



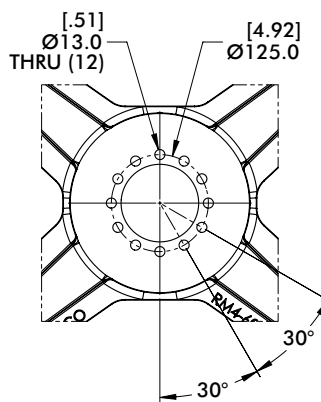
R04 (Ø160mm Bolt Circle)



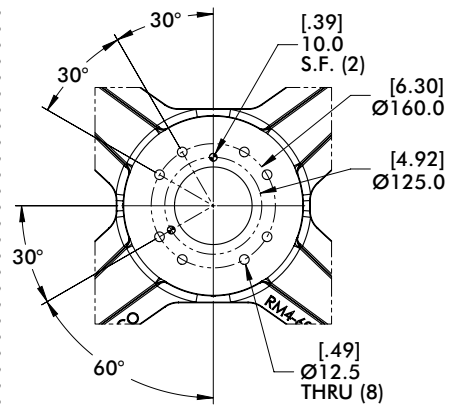
R05 (Ø125mm Bolt Circle)



Includes Insulation
Add 1.5mm to Height (95.0 [3.74])



R06 (Ø125/160mm Bolt Circle)



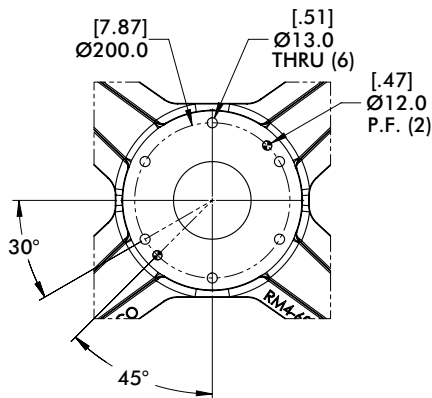
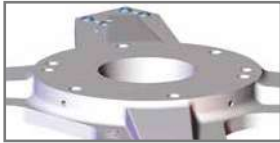


MID MOUNT BOLT PATTERN

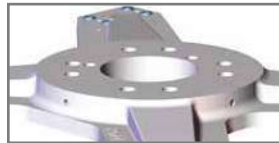
Robot Interface Bolt Patterns



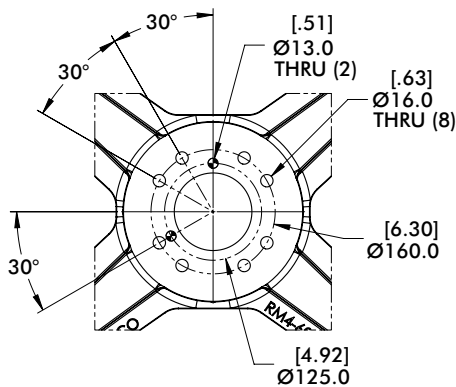
R07 (Ø200mm Bolt Circle)



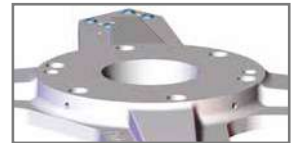
R08 (Ø125/160mm Bolt Circle)



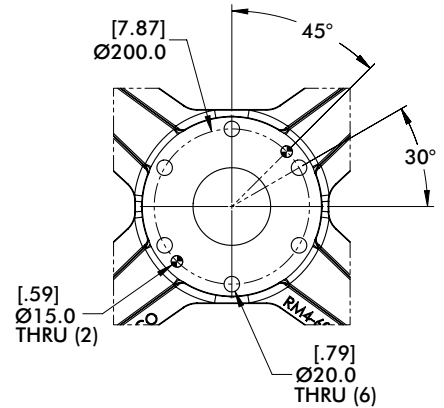
Includes Insulation
Add 1.5mm to Height (95.0 [3.74])



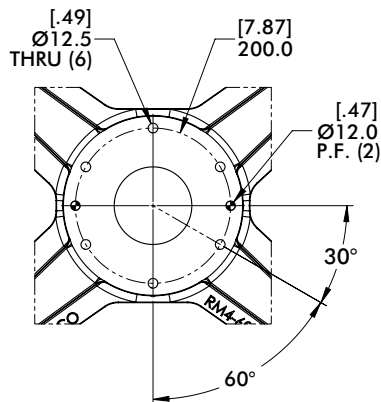
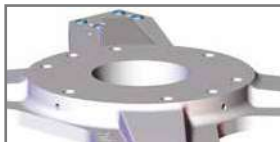
R09 (Ø200mm Bolt Circle)



Includes Insulation
Add 1.5mm to Height (95.0 [3.74])



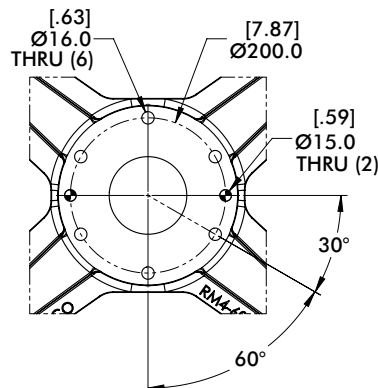
R10 (Ø200mm Bolt Circle)



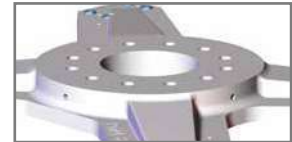
R11 (Ø200mm Bolt Circle)



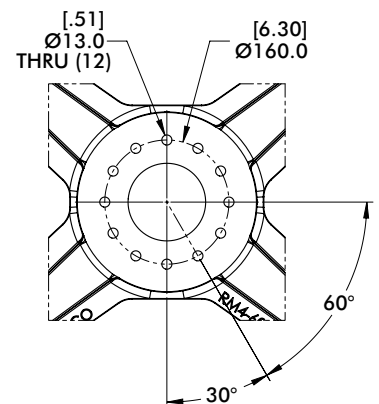
Includes Insulation
Add 1.5mm to Height (95.0 [3.74])



R12 (Ø160mm Bolt Circle)



Includes Insulation
Add 1.5mm to Height (95.0 [3.74])

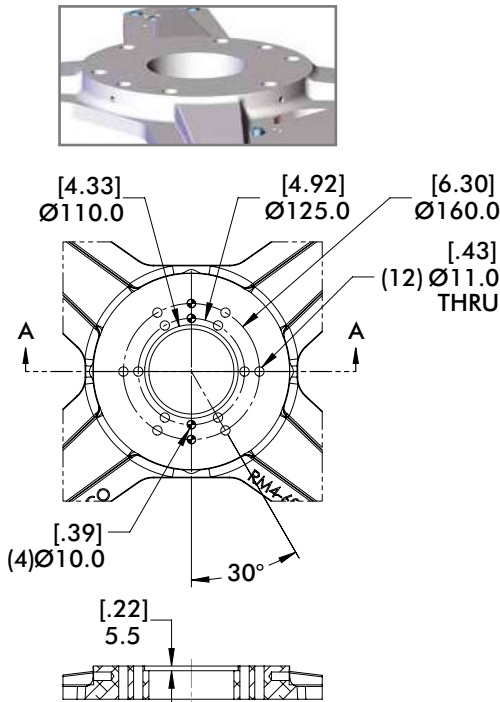


MID MOUNT BOLT PATTERN

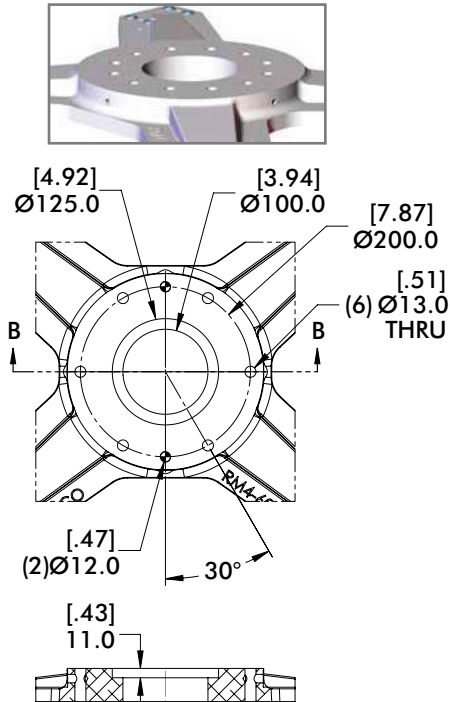
Spidergrip Tooling Components | Robot Interface Bolt Patterns



**R13 (Ø125/160mm Bolt Circle)
(Ø110mm Pilot, 5.5mm Deep)**

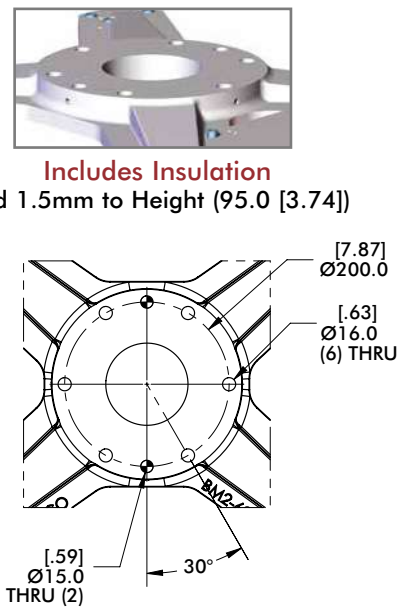


**R14 (Ø200mm Bolt Circle)
(Ø125mm Pilot, 11mm Deep)**

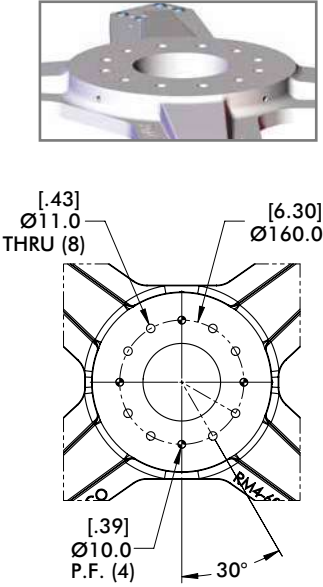


R16 (Ø200mm Bolt Circle)

Includes Insulation
Add 1.5mm to Height (95.0 [3.74])



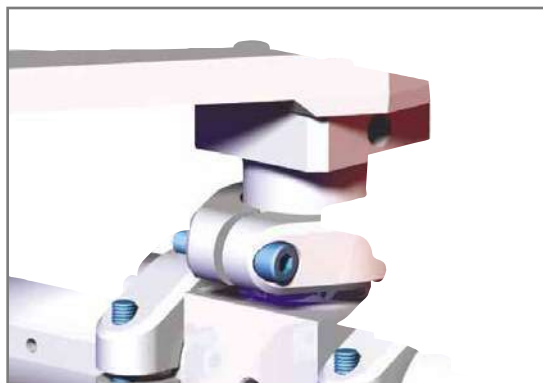
R17 (Ø160mm Bolt Circle)



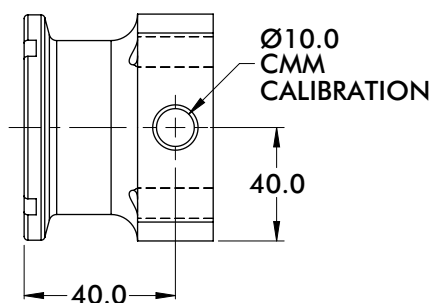
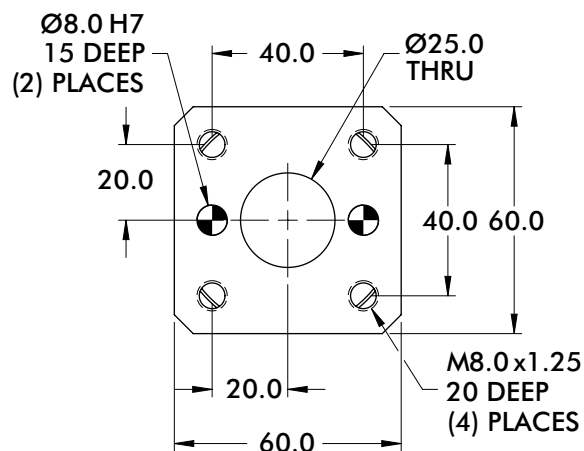
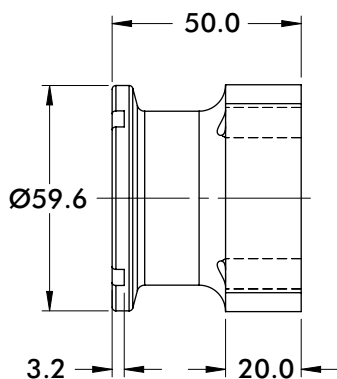
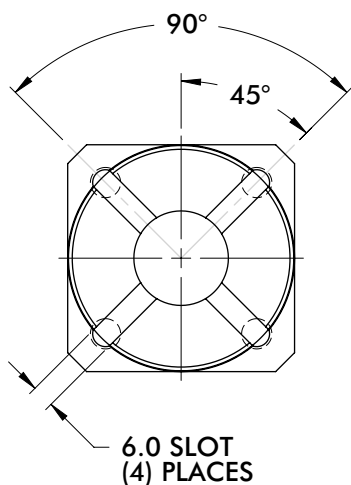
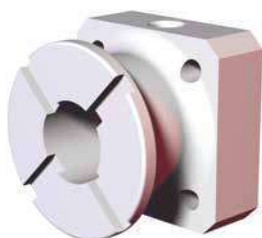


SPIDERGRIP MID MOUNT ANCHOR

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm Mid Mount Anchor
40mm x 40mm Mounting Pattern - 50mm Face Offset



Model Number

Weight

STS0013-BM2

.25 kg [1.50 lb]

SPIDERGRIP MID MOUNT ANCHOR

Spidergrip Tooling Components | Dimensions | Technical Specifications

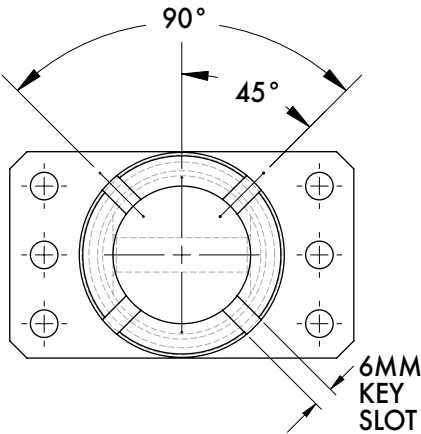
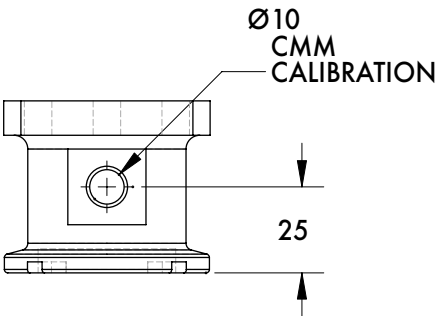
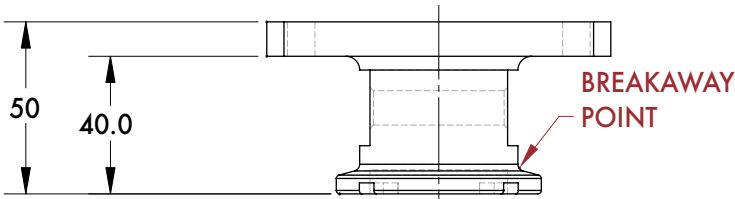
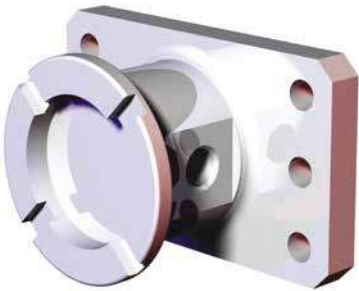
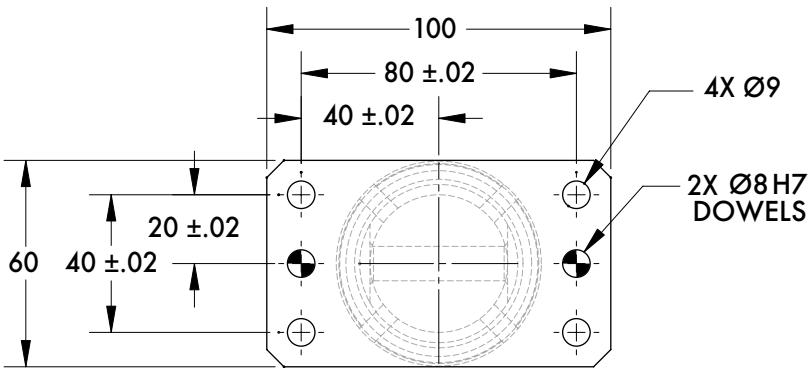


Ø60mm Base Anchor with 50mm Face Offset
80mm x 40mm Mounting Pattern

US PATENT# 7,331,104
ALL OTHER PATENTS PENDING



Engineered Breakaway Part



This Product is designed to breakaway
at 1627 N*m [1200 ft-lb]

Model Number	Weight
STS0016-NA-2P	.31 kg [.68 lb]

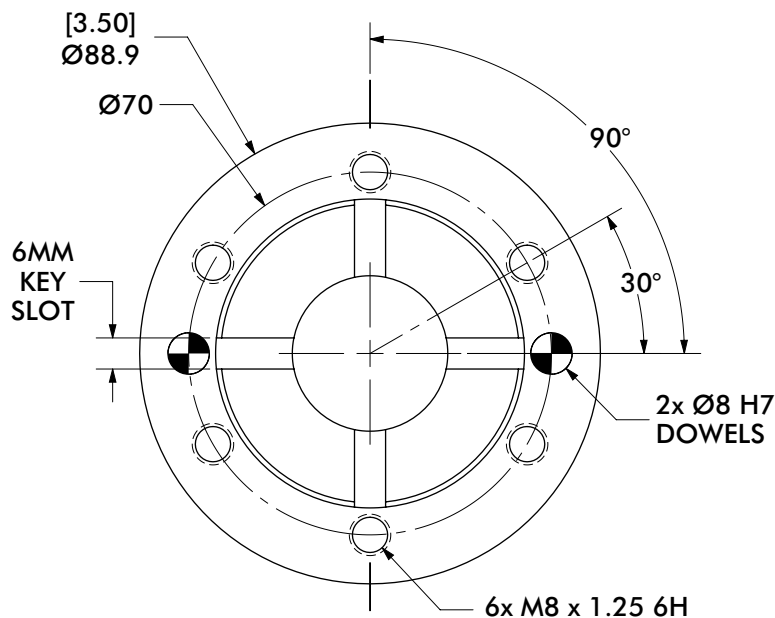
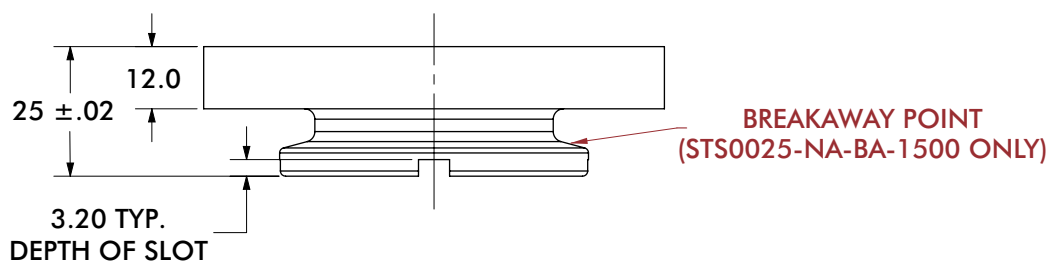


SPIDERGRIP MID MOUNT ANCHOR

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm Base Anchor with 25mm Face Offset
(6) Hole Ø70mm Mount Pattern



Model Number	Weight
STS0025-NA	252g [0.6 lb]
STS0025-NA-BA-1500*	242g [0.5 lb]

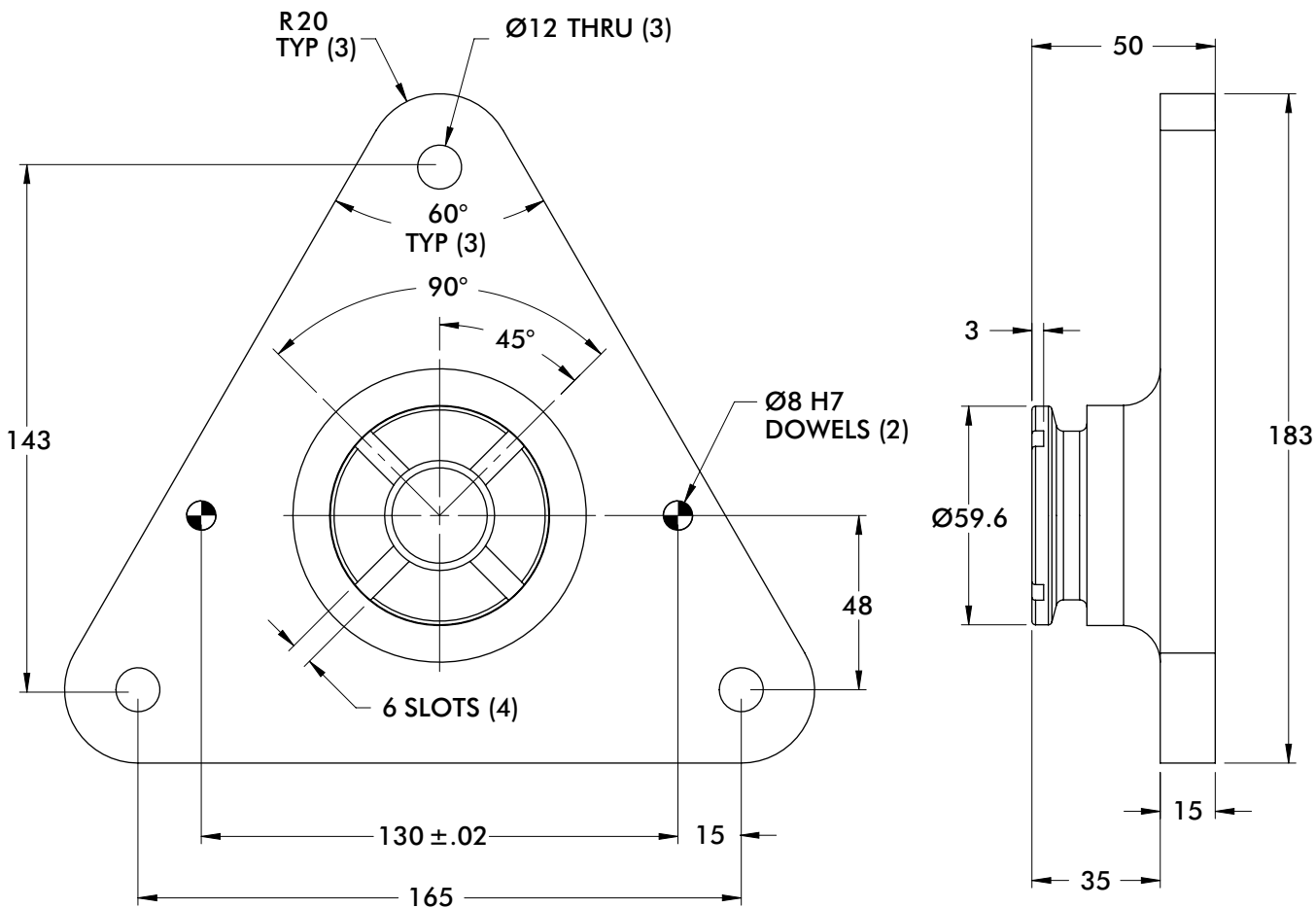
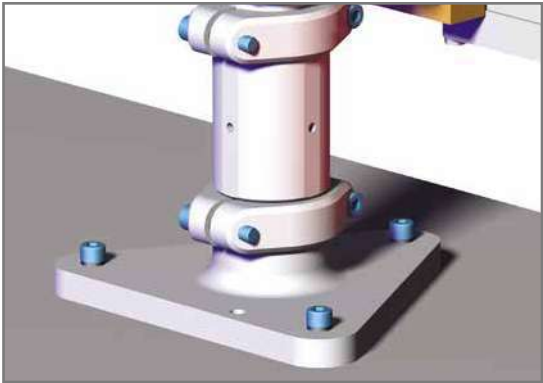
*This Product is designed to breakaway
at 1500 N*m [1106 ft-lb]

SPIDERGRIP MID MOUNT ANCHOR

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm HD Anchor Mount
(3) Hole Ø190mm Mount Pattern

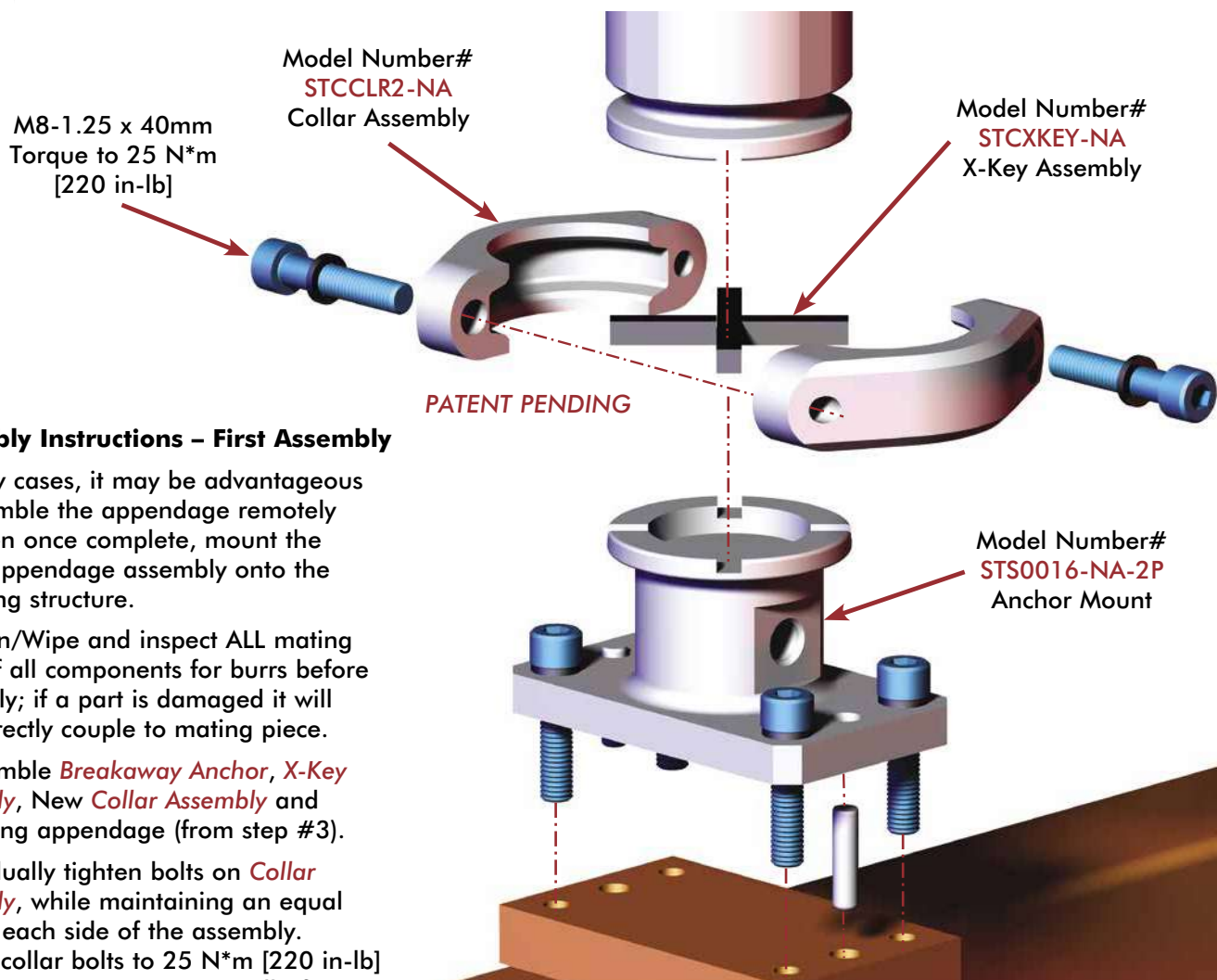


Model Number	Weight
STP0001-NA	1.09 kg [2.40 lb]



SPIDERGRIP END EFFECTOR TOOLING SYSTEMS

Spidergrip Tooling Components | Assembly Instructions



Assembly Instructions – First Assembly

In many cases, it may be advantageous to assemble the appendage remotely and then once complete, mount the entire appendage assembly onto the mounting structure.

1. Clean/Wipe and inspect ALL mating faces of all components for burrs before assembly; if a part is damaged it will not correctly couple to mating piece.
2. Assemble *Breakaway Anchor*, *X-Key Assembly*, New *Collar Assembly* and remaining appendage (from step #3).
3. Gradually tighten bolts on *Collar Assembly*, while maintaining an equal gap on each side of the assembly. Torque collar bolts to 25 N*m [220 in-lb] for 60mm, or 30 N*m 265 [in-lb] for 90mm. Do not re-torque once desired torque is reached.
4. Mount appendage as assembled to steel backbone and insert new 8mm dowels into the dowel holes on the *Breakaway Anchor*.
5. Insert new M8-1.25 patchlock bolts into *Breakaway Anchor*, torque in a cross pattern following NAAMS recommended torque.
6. Attach steel tether (*STS-TETHER-08* or *STS-TETHER-16*) to appendage via one of the bolts located on the base of the *Breakaway Anchor*. The other loop will be attached to the first threaded M6 hole (located on the boom) or the M8 hole located on the edge part. The tether may also be wrapped around the appendage to reduce cable slack.



Note: Performance may vary if used with non-DESTACO components

SPIDERGRIP ANCHORS AND COLLAR ASSEMBLIES



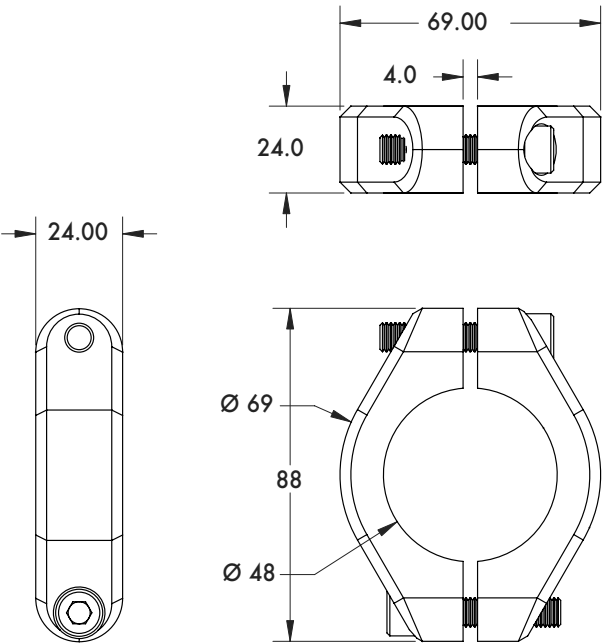
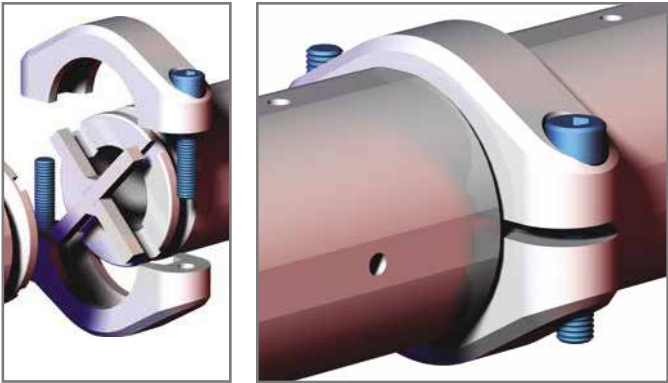
Spidergrip Tooling Components | Dimensions | Technical Specifications

Ø60mm Collar Components and Assembly

Assembly Number	Weight
STCCLRX-NA	.19 kg [.42 lb]

Includes (1) Collar Assembly (STCCLR2-NA)
and (1) X-Key Assembly (STCXKEY-NA).
Patch-lock fasteners included.

Max bolt torque when clamping to: 25 N*m [220 in-lbs]

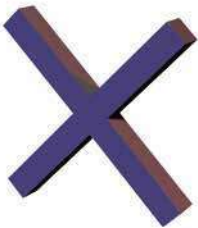
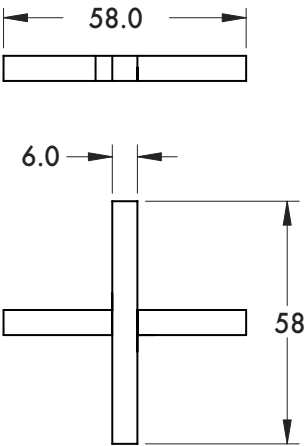


US PATENT# 7,331,104
ALL OTHER PATENTS PENDING



Patch-lock fasteners included.

Model Number	Weight
STCCLR2-NA	.16 kg [.35 lb]



Material: Steel

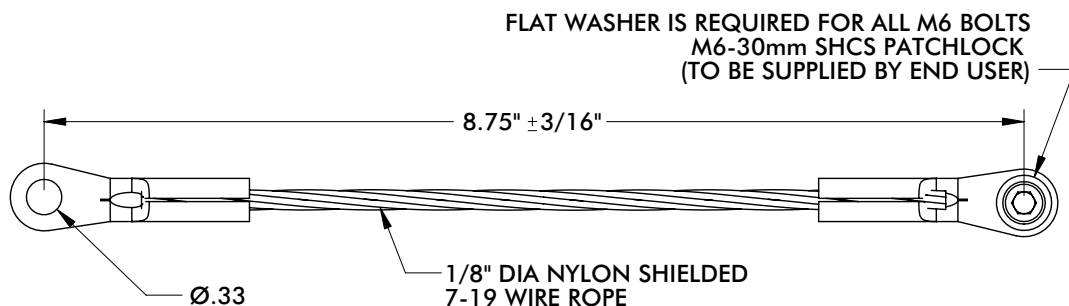
Model Number	Weight
STCXKEY-NA	.03 kg [.07 lb]



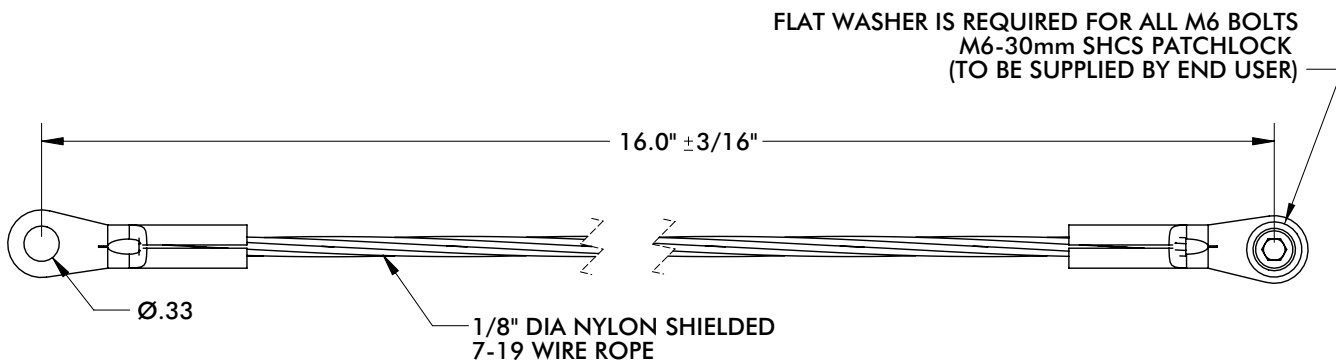
SPIDERGRIP TETHERS

Spidergrip Tooling Components | Dimensions | Technical Specifications

9 inch and 16 inch Tether Assemblies



Model Number	Weight
STS-TETHER-09	.07 kg [.15 lb]



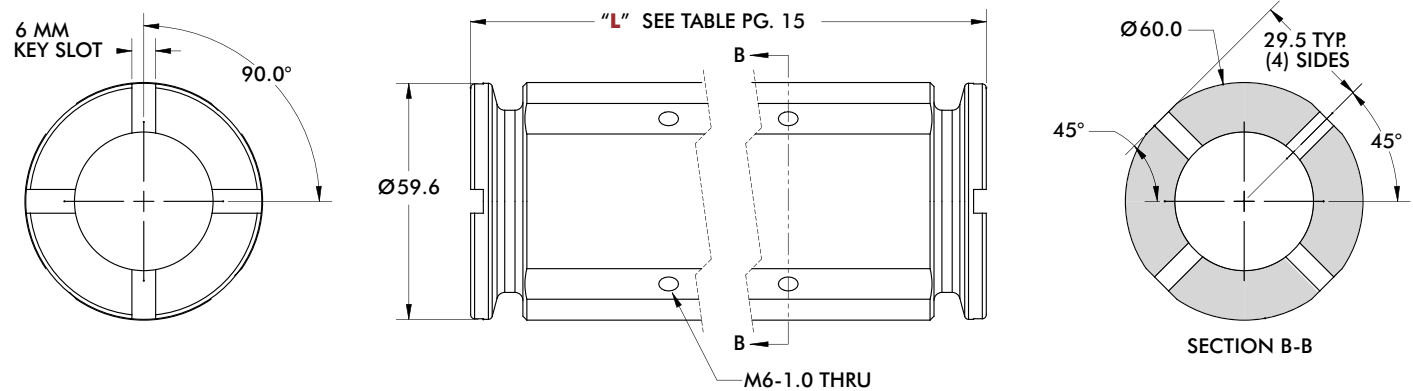
Model Number	Weight
STS-TETHER-16	.09 kg [.19 lb]

SPIDERGRIP BOOMS, ADAPTORS AND SPACERS

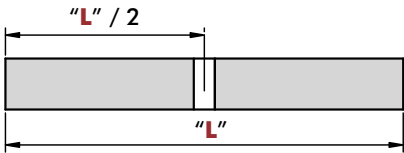
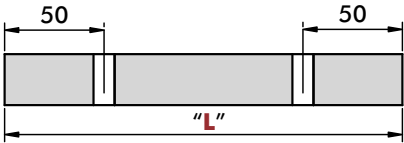
Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm Boom



M6 tap holes along the boom are used to mount accessories

M6 Hole Spacing	Model Number	Length "L"	Weight
	STB0050-NA	50mm ±0.02	.20 kg [.43 lb]
	STB0075-NA	75mm ±0.02	.32 kg [.71 lb]
	STB0100-NA	100mm ±0.02	.45 kg [.99 lb]
	STB0150-NA	150mm ±0.02	.70 kg [1.54 lb]
	STB0200-NA	200mm ±0.02	.95 kg [2.09 lb]
	STB0250-NA	250mm ±0.02	1.20 kg [2.64 lb]
	STB0300-NA	300mm ±0.02	1.44 kg [3.18 lb]
	STB0350-NA	350mm ±0.02	1.74 kg [3.84 lb]

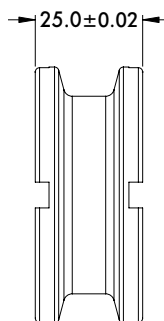
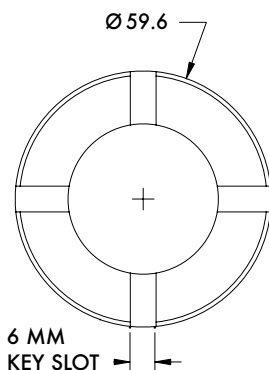


SPIDERGRIP BOOMS, ADAPTORS AND SPACERS

Spidergrip Tooling Components | Dimensions | Technical Specifications

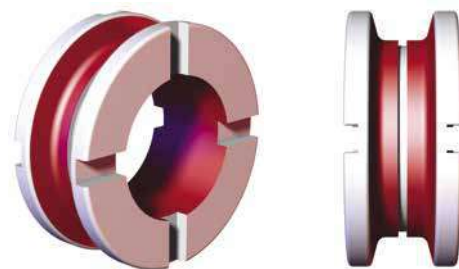
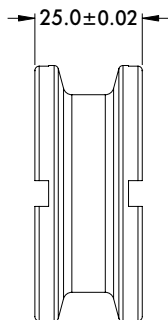
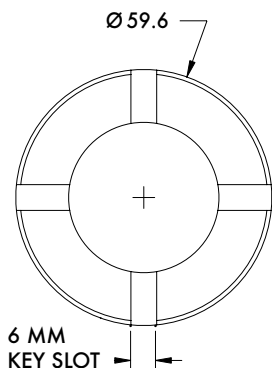


Ø60mm Breakaway and Non-Breakaway Boom Spacers



Model Number	Weight
STB0025-NA	.08 kg [.18 lb]

Ø60mm 25mm Engineered Breakaway Boom Spacers



Model Number	Weight
STB0025-BA-800	.08 kg [.18 lb]

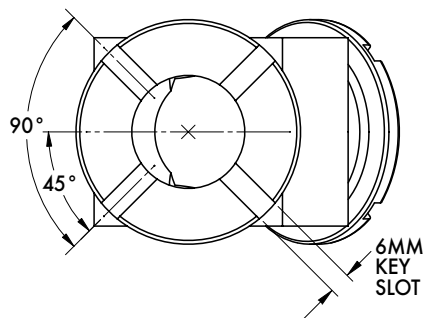
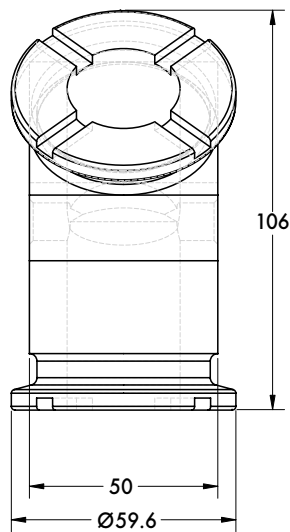
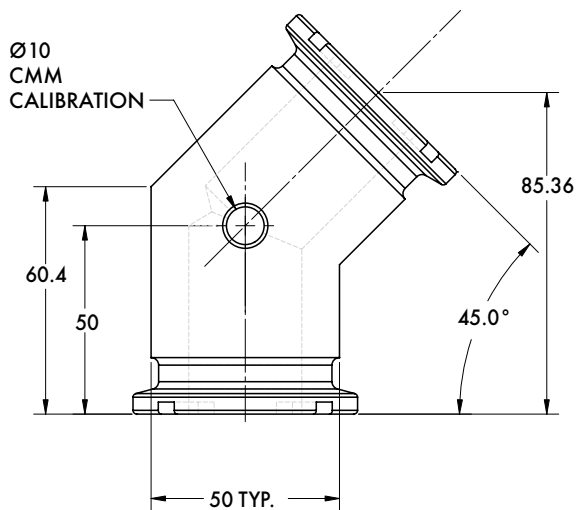
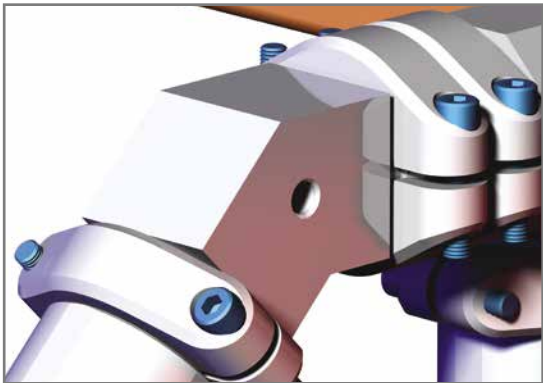
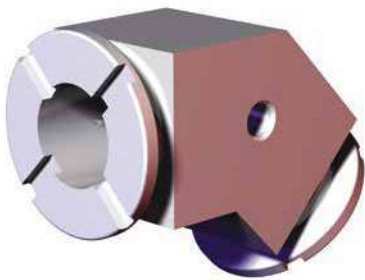
This Product is designed to breakaway at 800 N*m [590 ft-lb]

SPIDERGRIP BOOMS

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm 2-Face 45° Junction



Model Number
STN0C45-NA

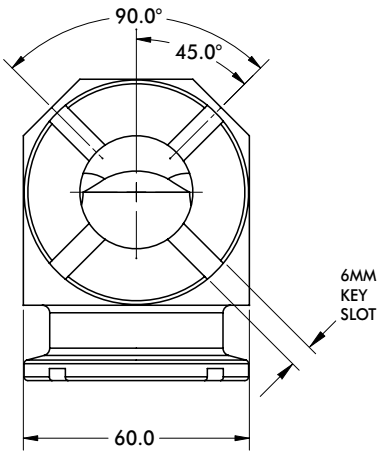
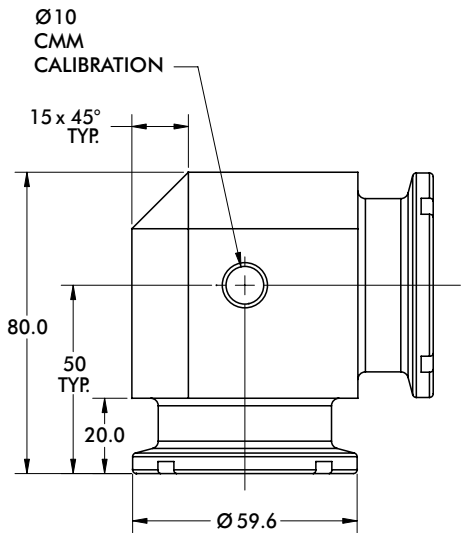
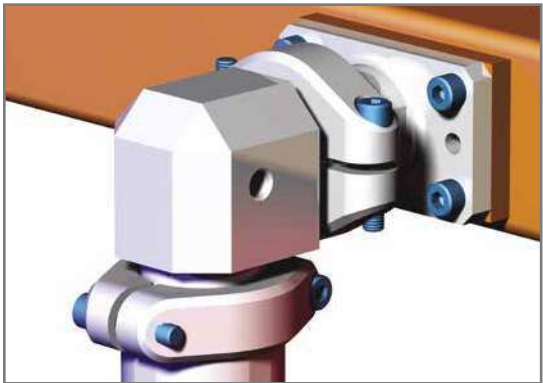
Weight
.42 kg [.93 lb]



SPIDERGRIP SPACERS

Spidergrip Tooling Components | Dimensions | Technical Specifications

Ø60mm 2-face 90° Junction



Model Number

Weight

STN0C90-NA

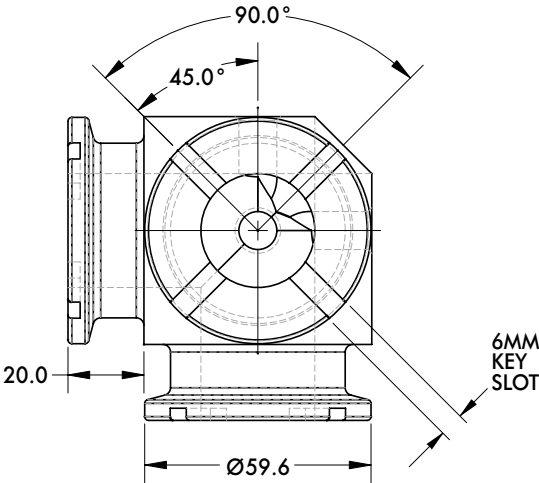
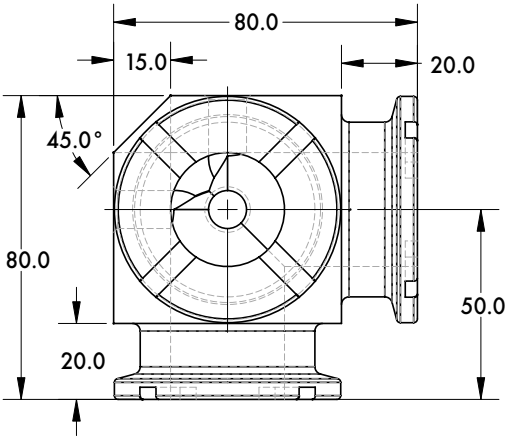
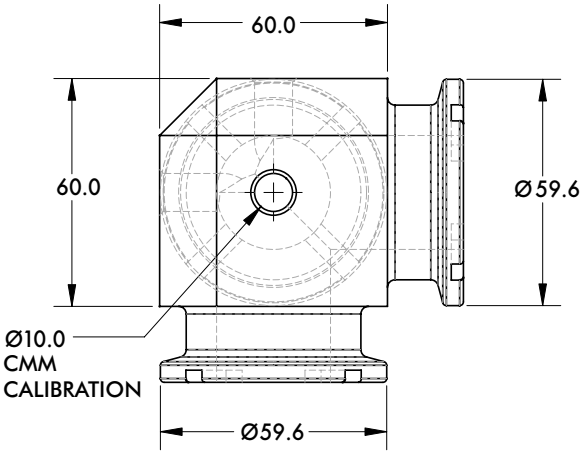
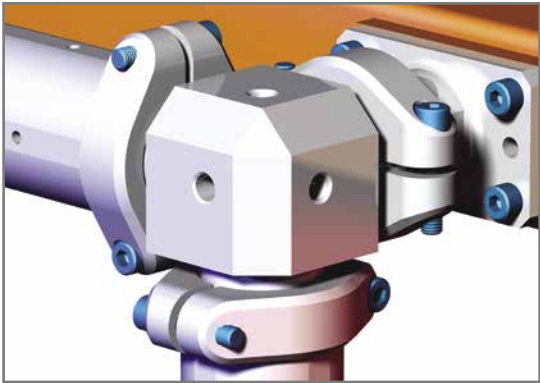
.53 kg [1.16 lb]

SPIDERGRIP JUNCTION COMPONENTS

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm 3-Face Junction



Model Number	Weight
STN0C3F-NA	.58 kg [1.29 lb]

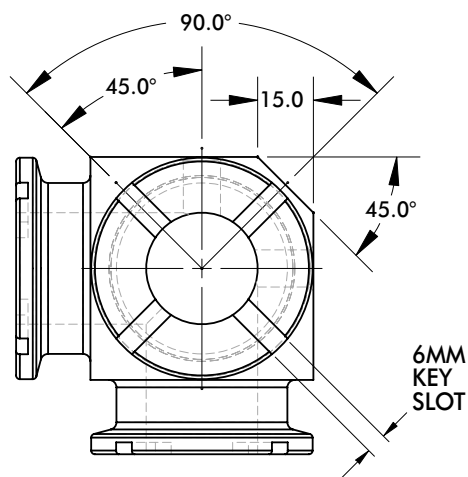
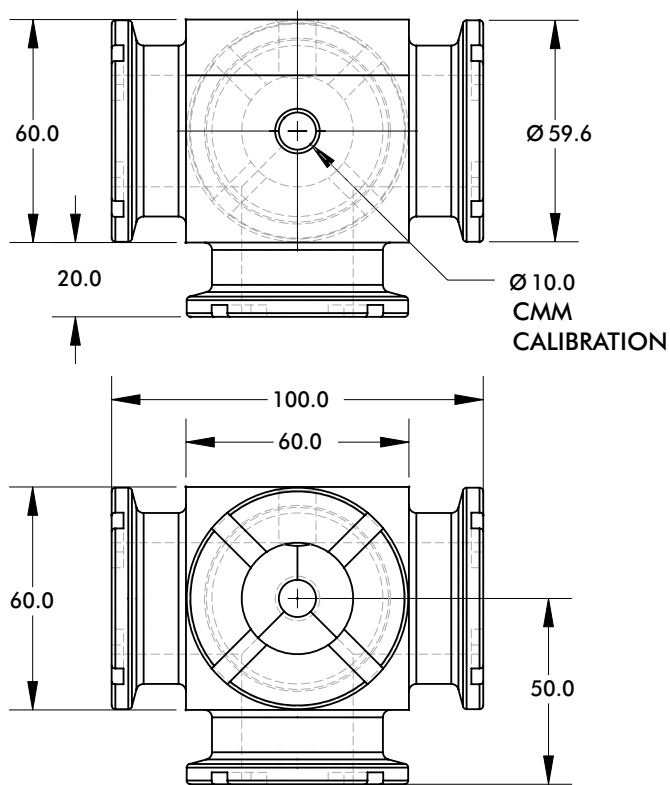
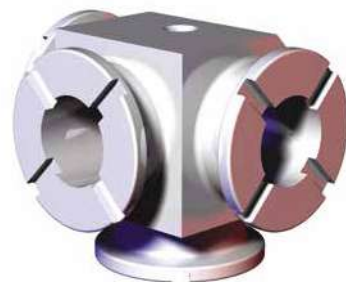


SPIDERGRIP JUNCTION COMPONENTS

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm 4-Face Junction



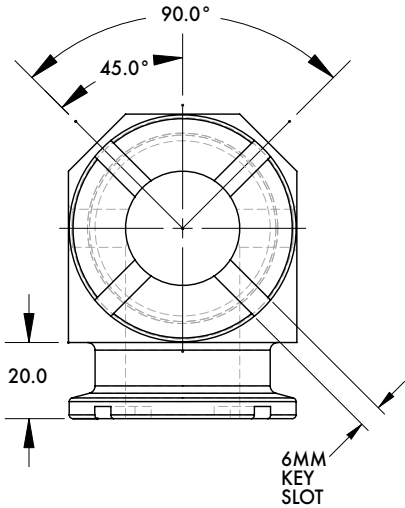
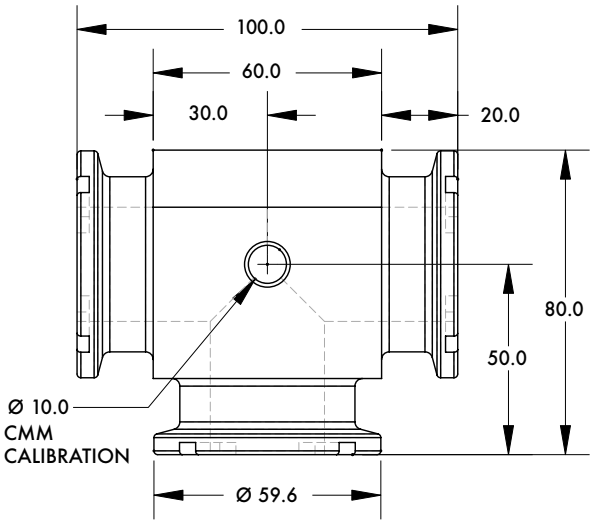
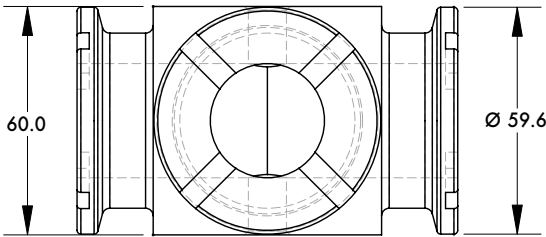
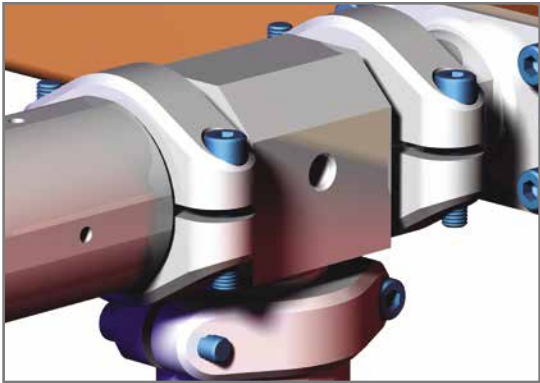
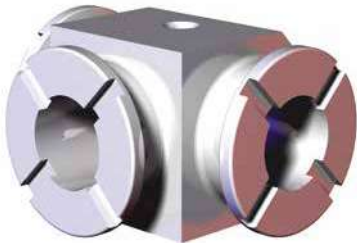
Model Number	Weight
STN0C4F-NA	.65 kg [1.43 lb]

SPIDERGRIP JUNCTION COMPONENTS

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm 3-Face Junction



Model Number	Weight
STN0T3F-NA	.60 kg [1.31 lb]

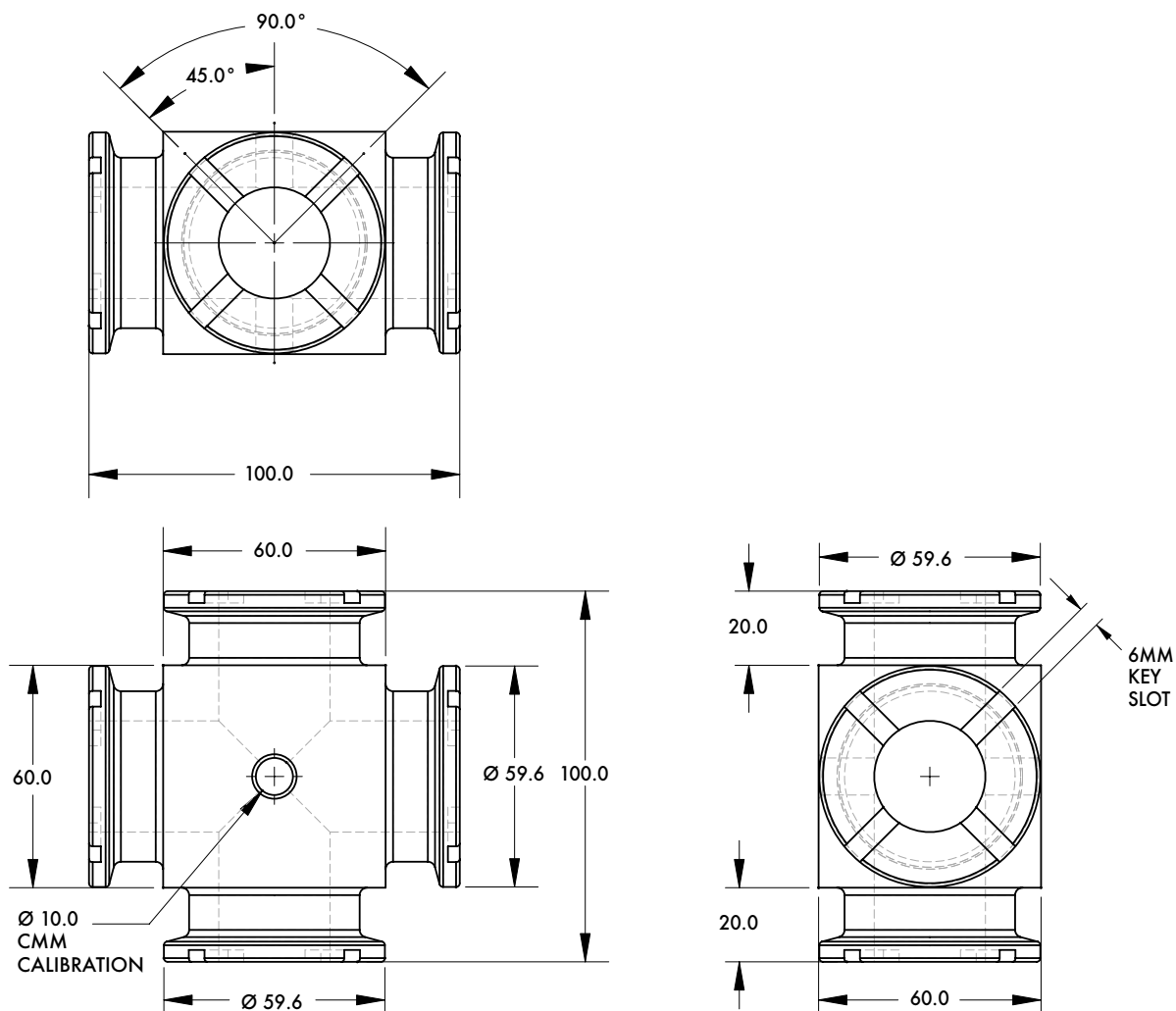
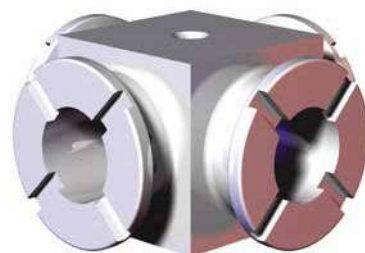


SPIDERGRIP JUNCTION COMPONENTS

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm 4-Face Junction



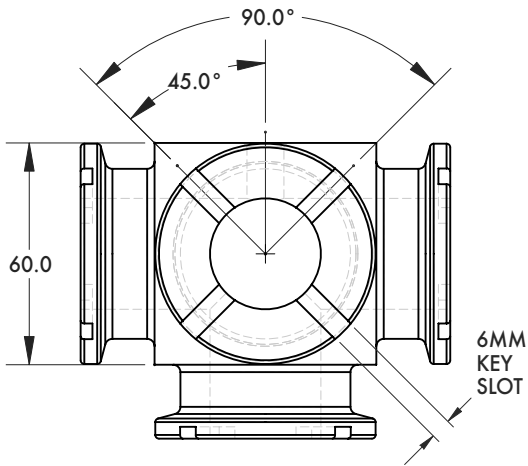
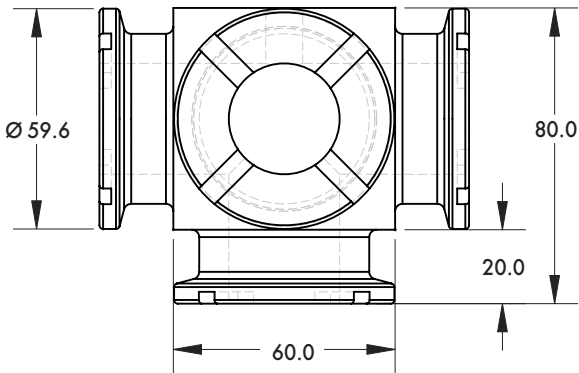
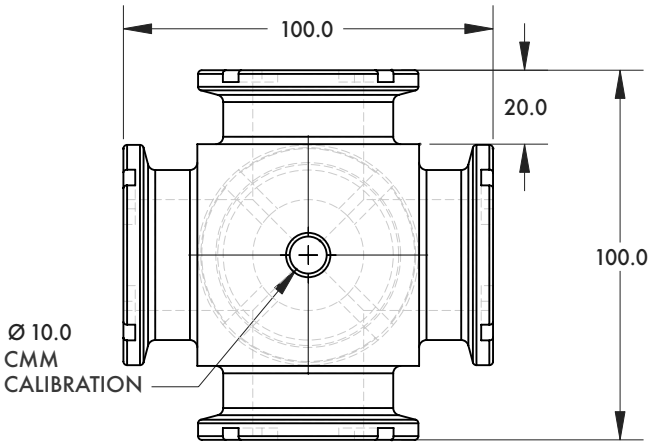
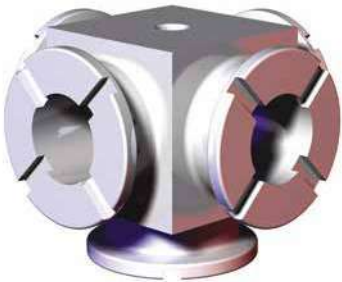
Model Number	Weight
STN0T4F-NA	.67 kg [1.47 lb]

SPIDERGRIP JUNCTION COMPONENTS

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm 5-Face Junction



Model Number
STN0T5F-NA

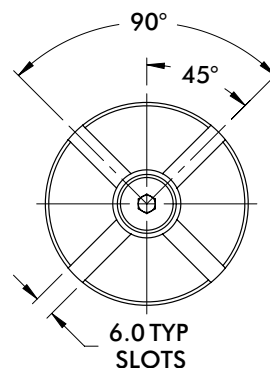
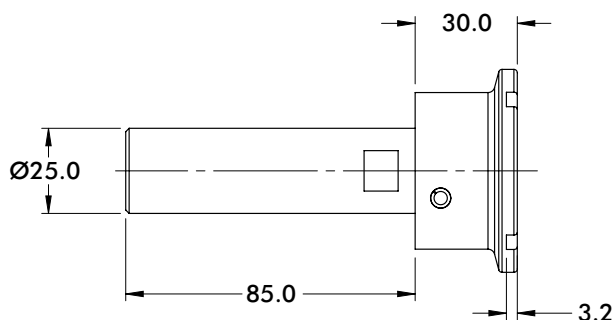
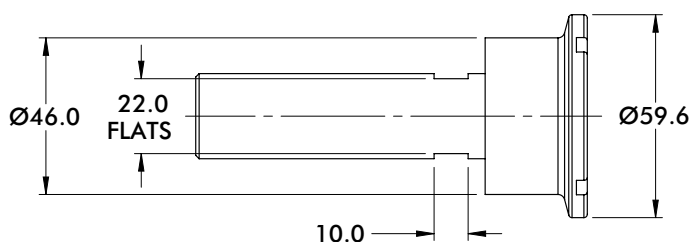
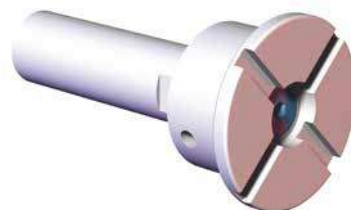
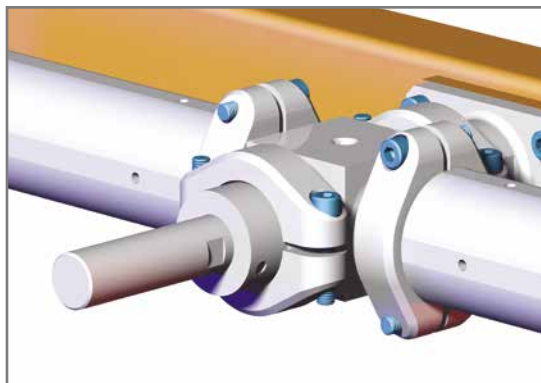
Weight
.71 kg [1.56 lb]



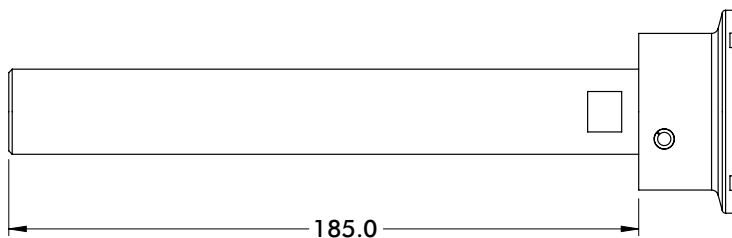
SPIDERGRIP SINGLE END EXTENSIONS

Spidergrip Tooling Components | Dimensions | Technical Specifications

Ø60mm to Ø25mm Single End Extension



Model Number	Weight
STV0100-NA	.26 kg [.58 lb]



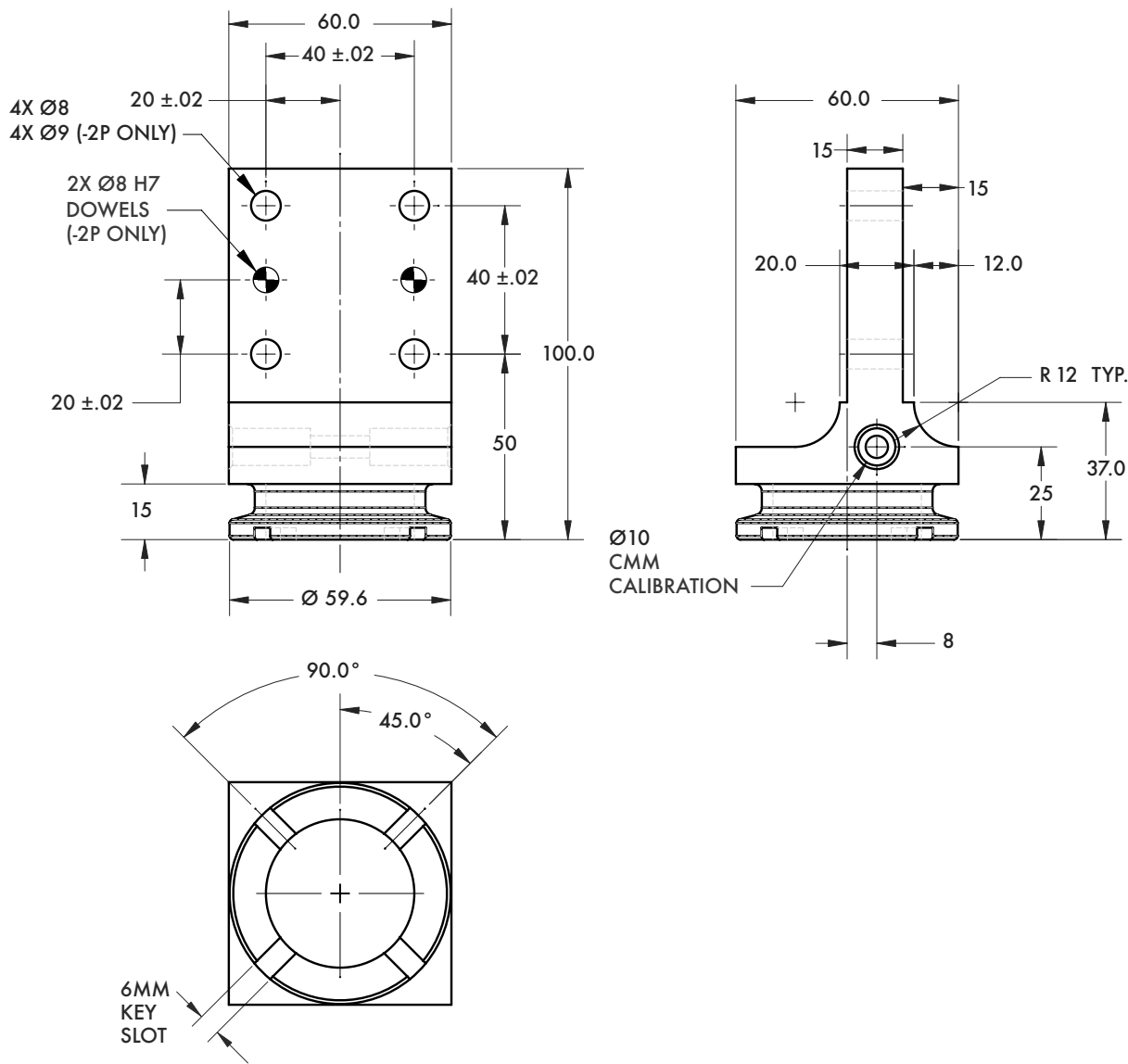
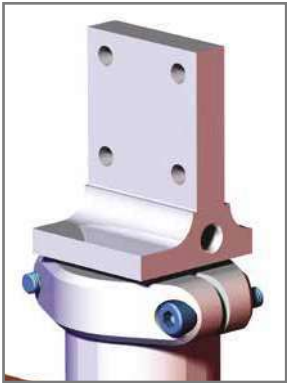
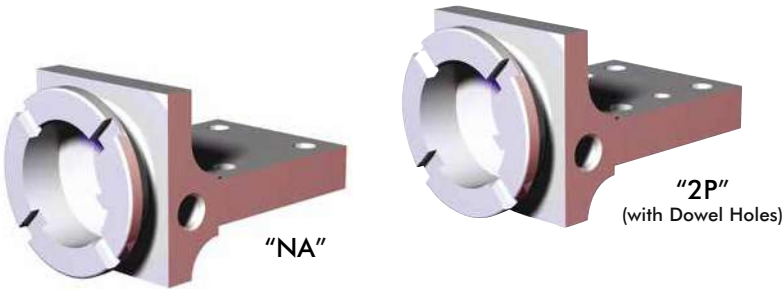
Model Number	Weight
STV0200-NA	.40 kg [.87 lb]

SPIDERGRIP EDGE MOUNTING COMPONENTS

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm 90° Edge Part with 15mm Center to Face Offset
40mm x 40mm Mounting Pattern



Model Number	Weight
STS0010-NA	.31 kg [.69 lb]
STS0010-NA-2P	

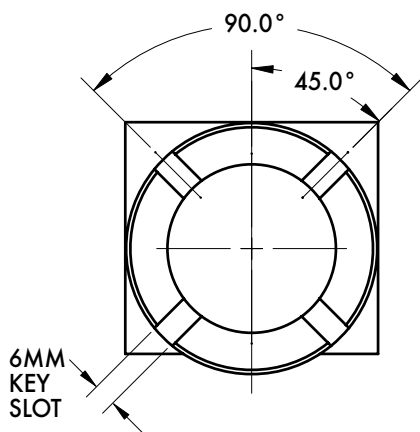
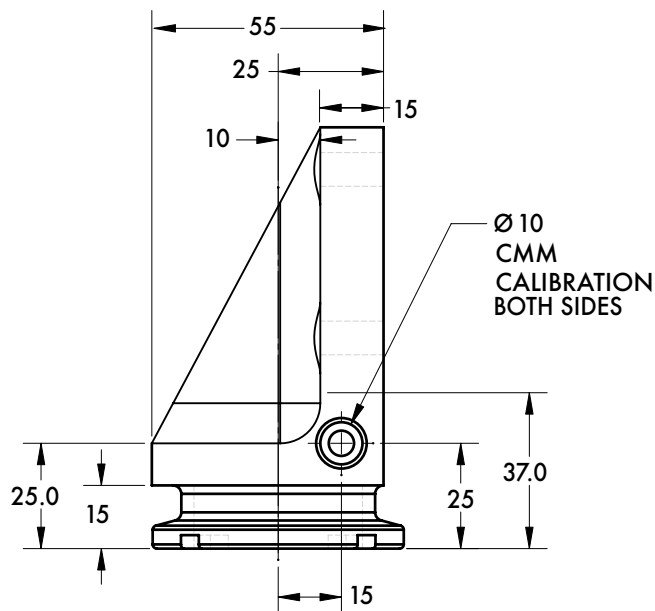
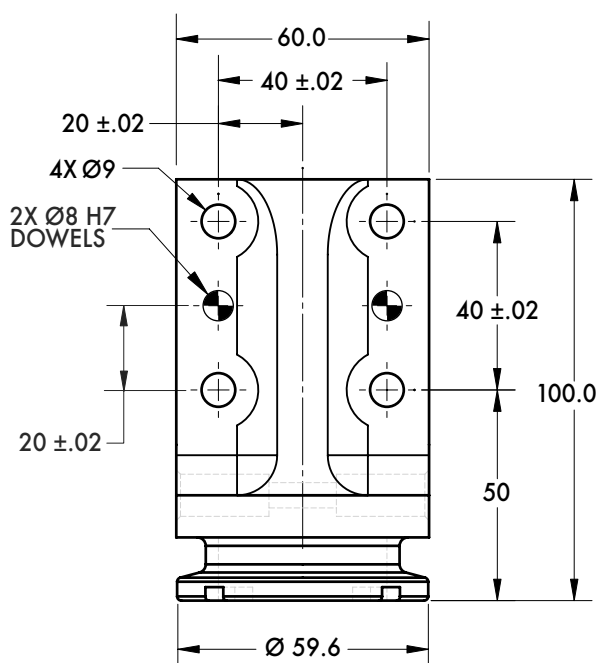
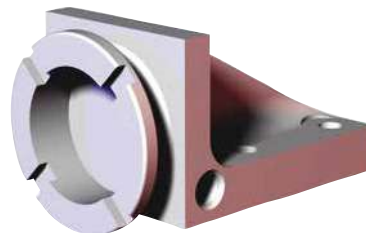


SPIDERGRIP EDGE MOUNTING COMPONENTS

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm 90° Edge Part with 25mm Center to Face Offset
40mm x 40mm Mounting Pattern



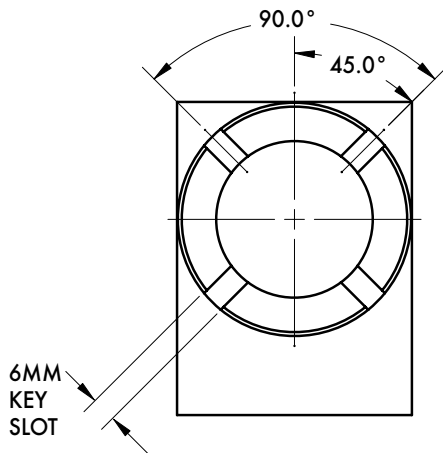
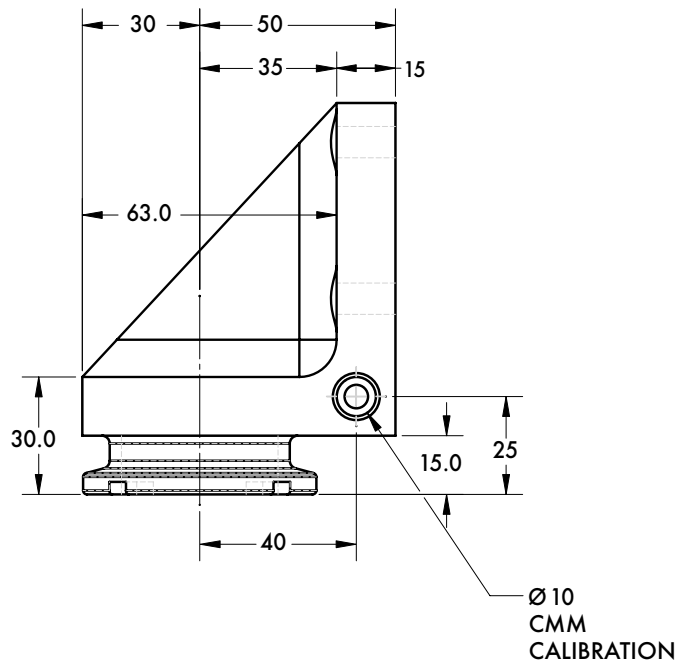
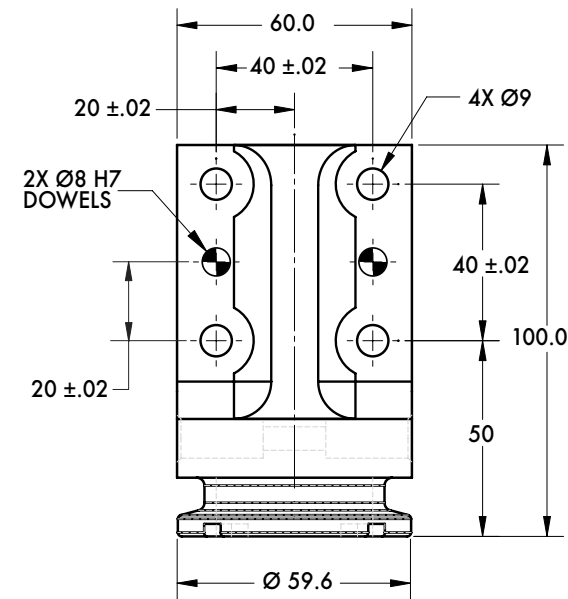
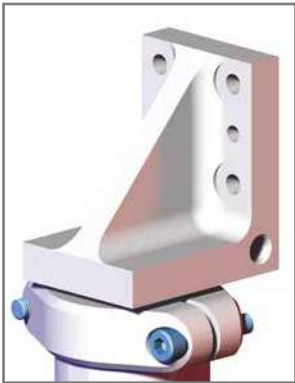
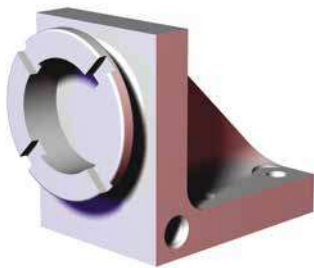
Model Number	Weight
STS0011-NA-2P	.35 kg [.77 lb]

SPIDERGRIP EDGE MOUNTING COMPONENTS

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm 90° Edge Part with 50mm Center to Face Offset
40mm x 40mm Mounting Pattern



Model Number

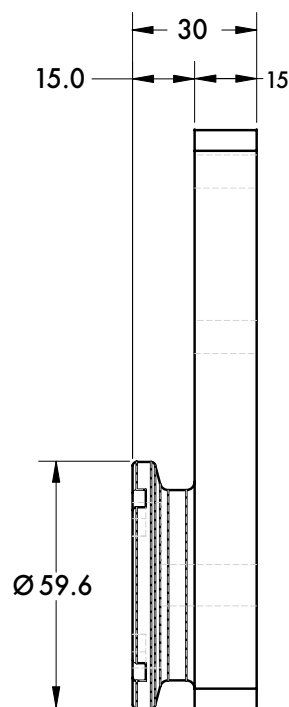
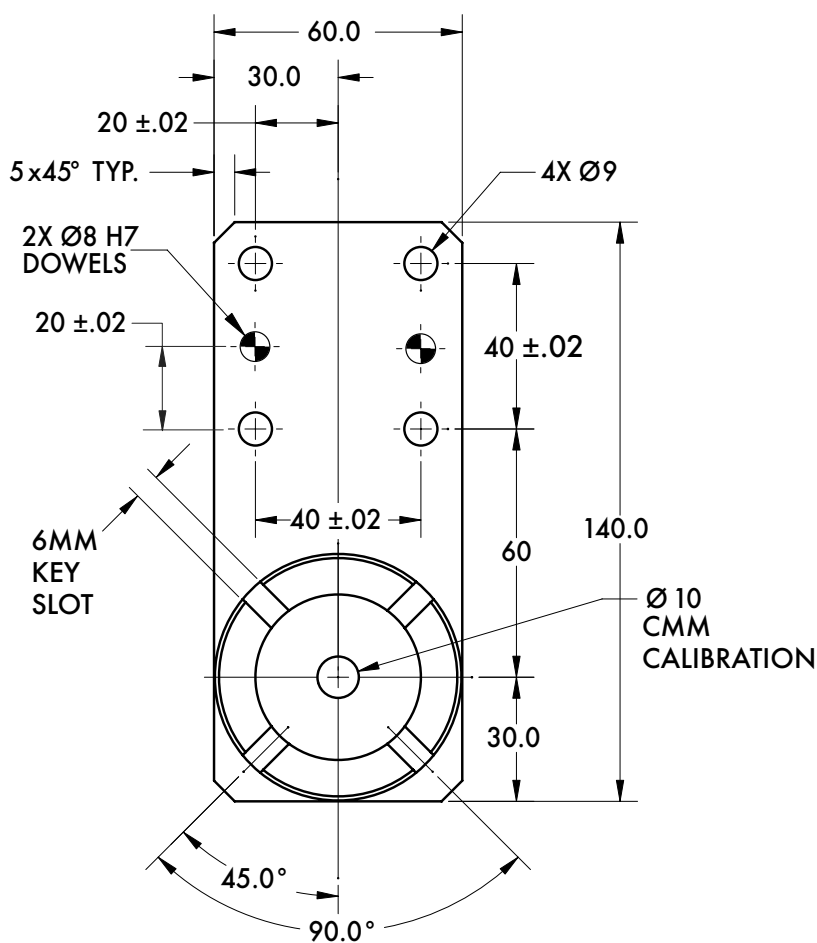
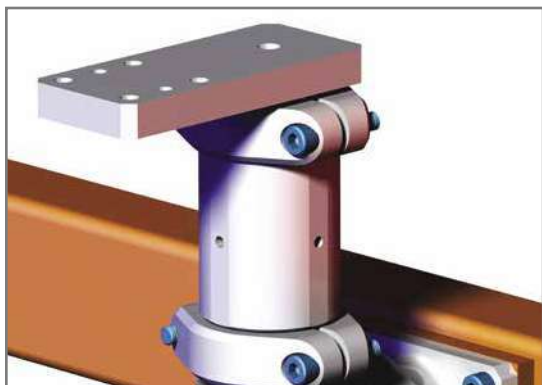
STS0012-NA-2P

Weight

.47 kg [1.04 lb]



Ø60mm Offset Edge Part with 25mm Face Offset 40mm x 40mm Mounting Pattern



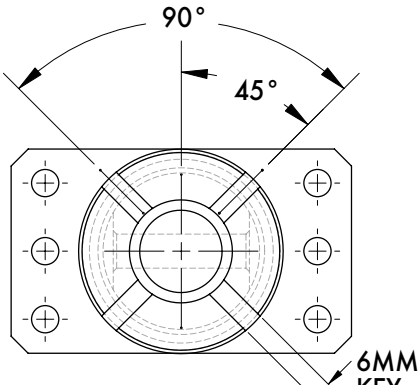
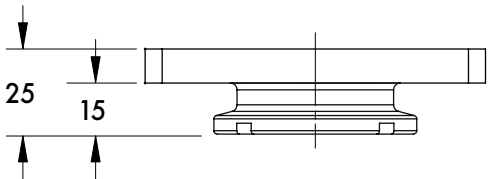
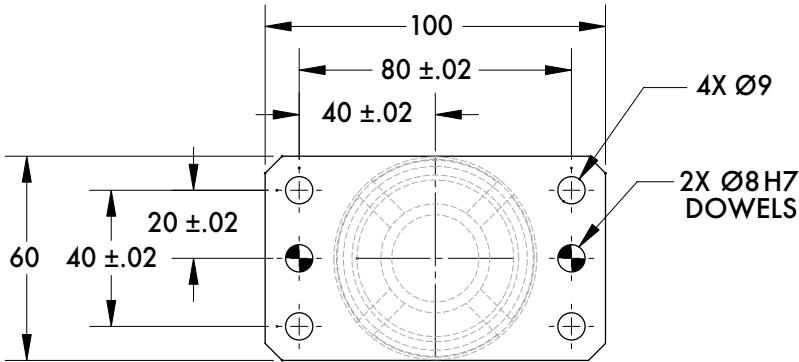
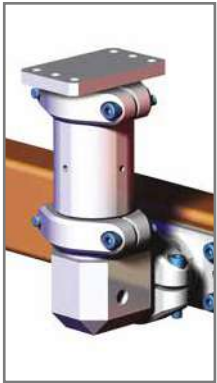
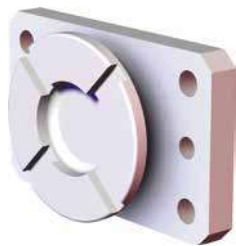
Model Number	Weight
STS0014-NA-2P	.39 kg [.85 lb]

SPIDERGRIP EDGE MOUNTING COMPONENTS

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm In-line Edge Part with 25mm Face Offset
80mm x 40mm Mounting Pattern



Model Number	Weight
STS0015-NA-2P	.21 kg [.46 lb]

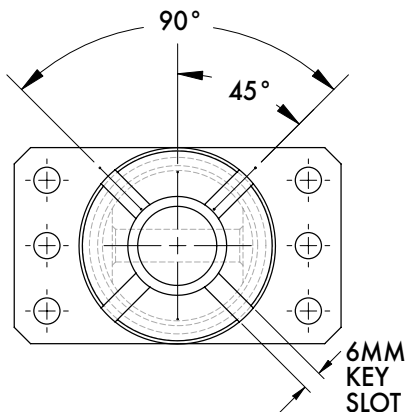
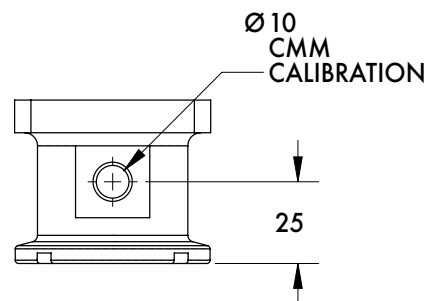
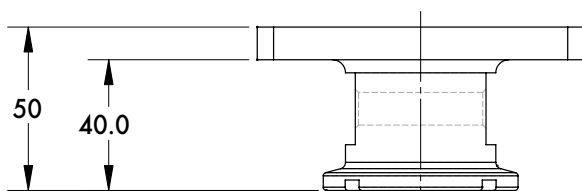
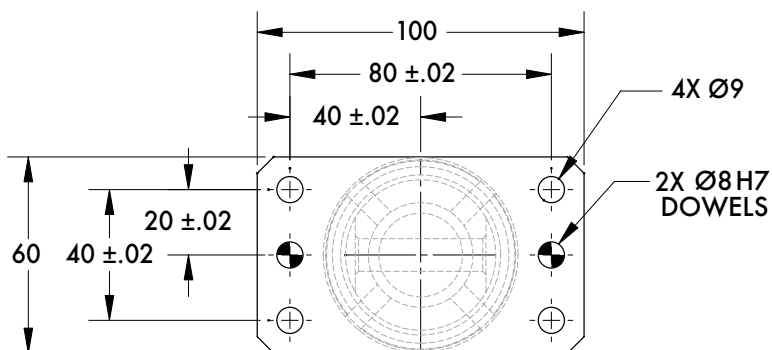


SPIDERGRIP EDGE MOUNTING COMPONENTS

Spidergrip Tooling Components | Dimensions | Technical Specifications



Ø60mm In-line Edge Part with 50mm Face Offset
80mm x 40mm Mounting Pattern



Model Number	Weight
STS0019-NA-2P	.32 kg [.71 lb]

BAG GRIPPING AND PALLETIZING SOLUTIONS

DBG Series

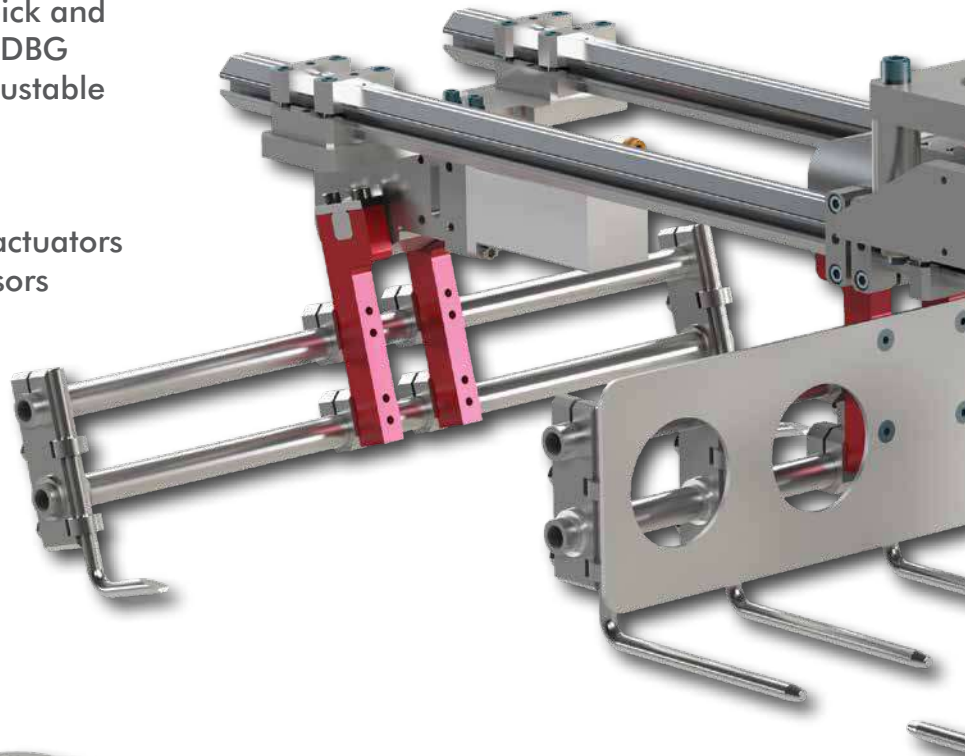
DESTACO DBG Series bag gripping end effector solutions offers end of line pick and place and palletizing solutions. The DBG has a simplified design with field adjustable finger position and opening angle.

Features also include:

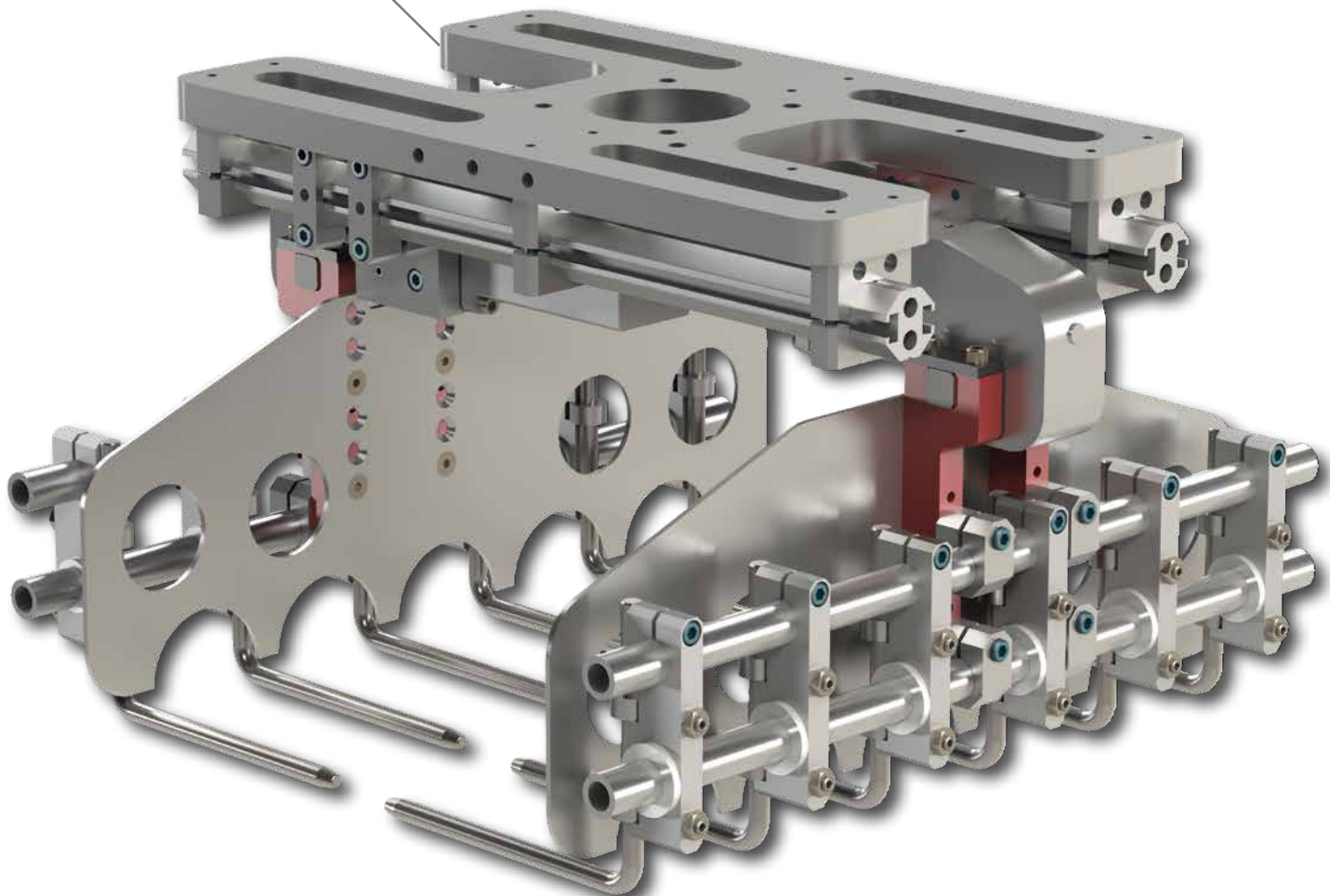
- Pneumatic or electric fully enclosed actuators
- Integrated open/closed position sensors
- Standard off-the-shelf components

Two sizes available:

- DBG50** (50lb Max Load)
- DBG100** (100lb Max Load)

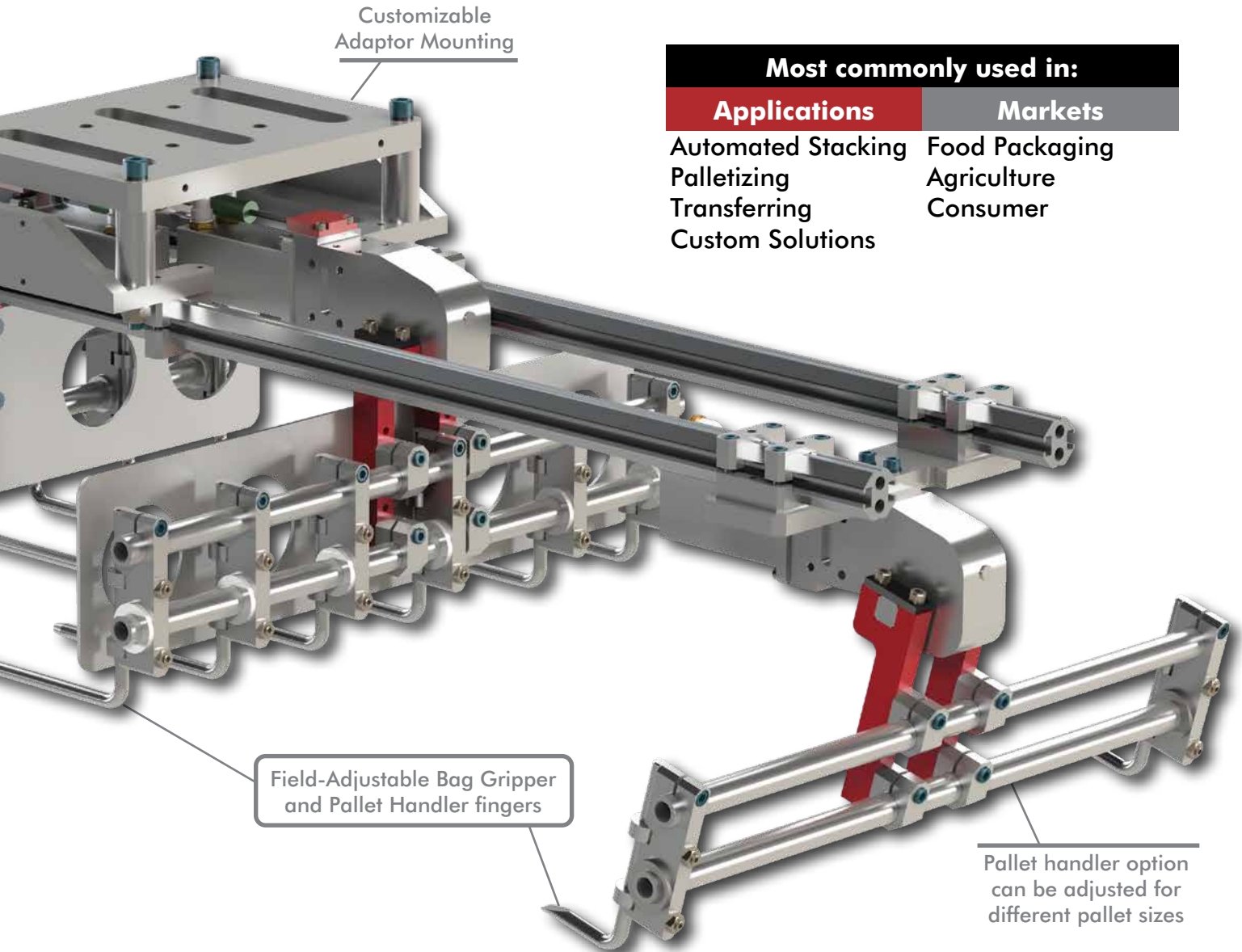


Customer Specified
Robot Mounting Pattern



BAG GRIPPING AND PALLETIZING SOLUTIONS

DBG Series



Most commonly used in:

Applications

Automated Stacking
Palletizing
Transferring
Custom Solutions

Markets

Food Packaging
Agriculture
Consumer

DESTACO DBG Series bag gripper also features optional integrated slip sheet and pallet handling. Products are held secure even if air pressure is lost.

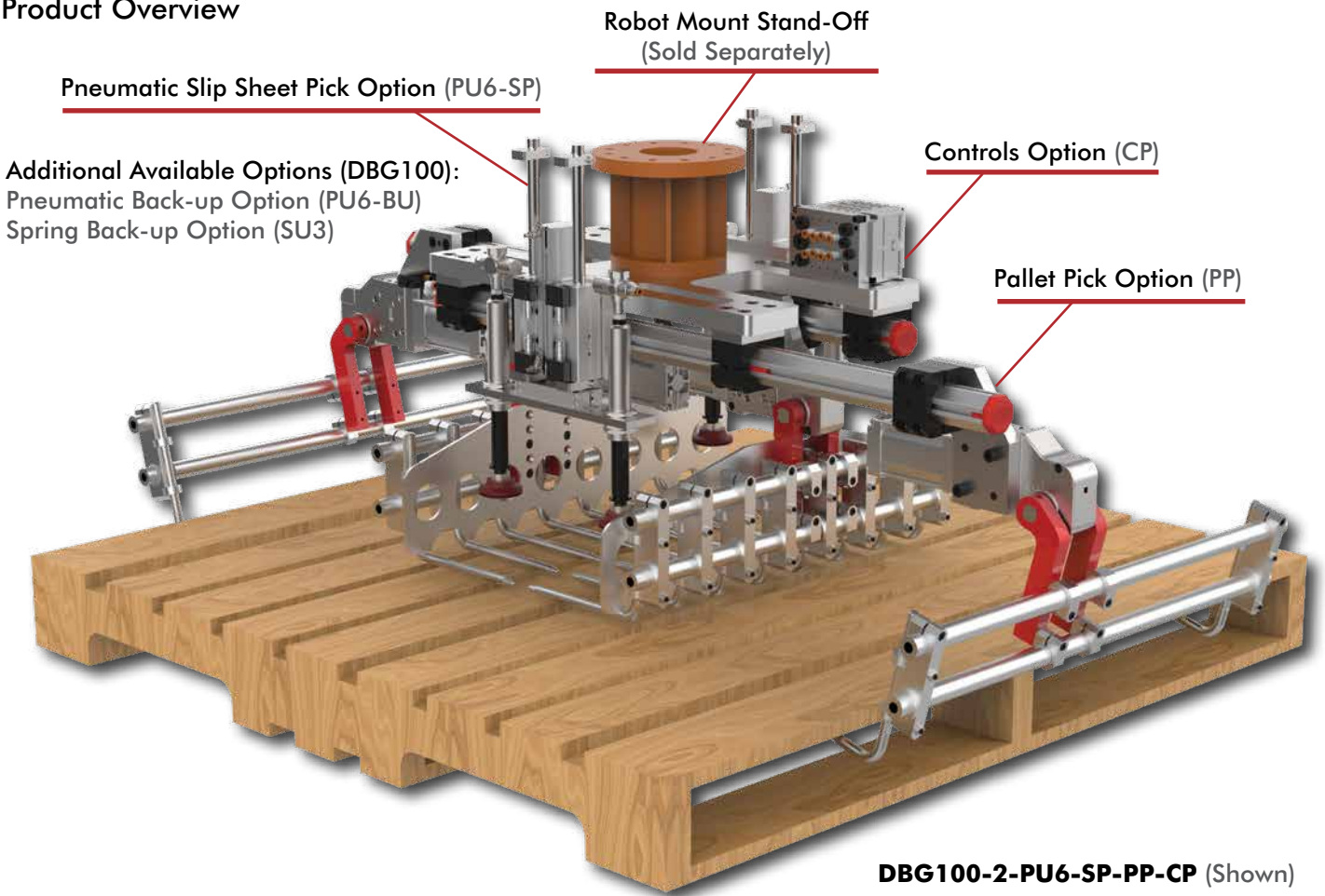
With rapid actuation, the DBG can palletize up to 30 bags per minute when working in concert with robotic automation.

DESTACO also provides custom design and build solutions for handling any packaging transfer and palletizing needs.

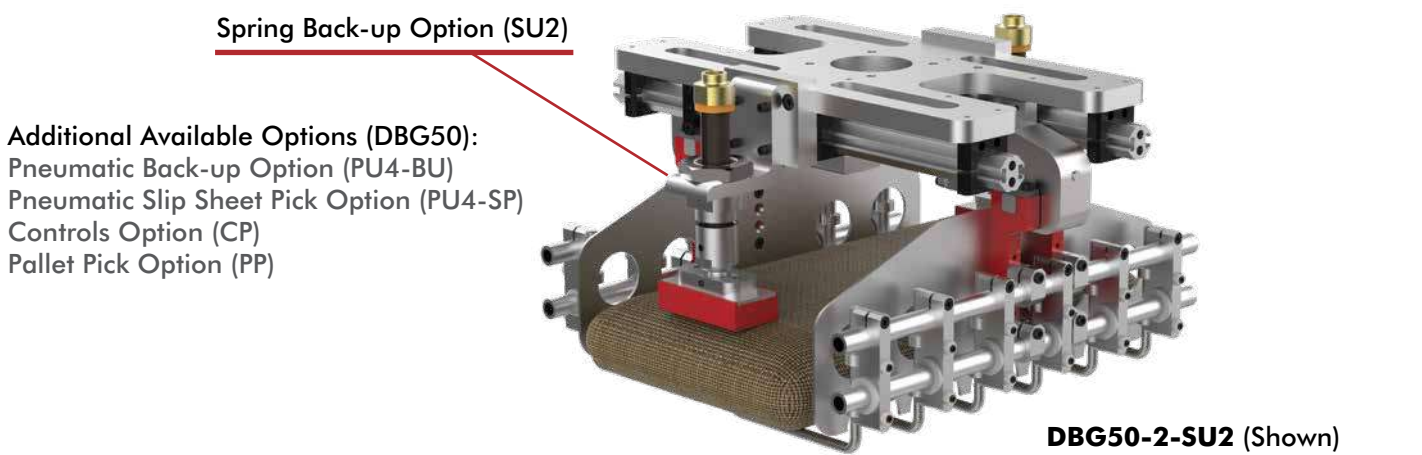


DBG SERIES BAG GRIPPER

Product Overview



DBG100-2-PU6-SP-PP-CP (Shown)

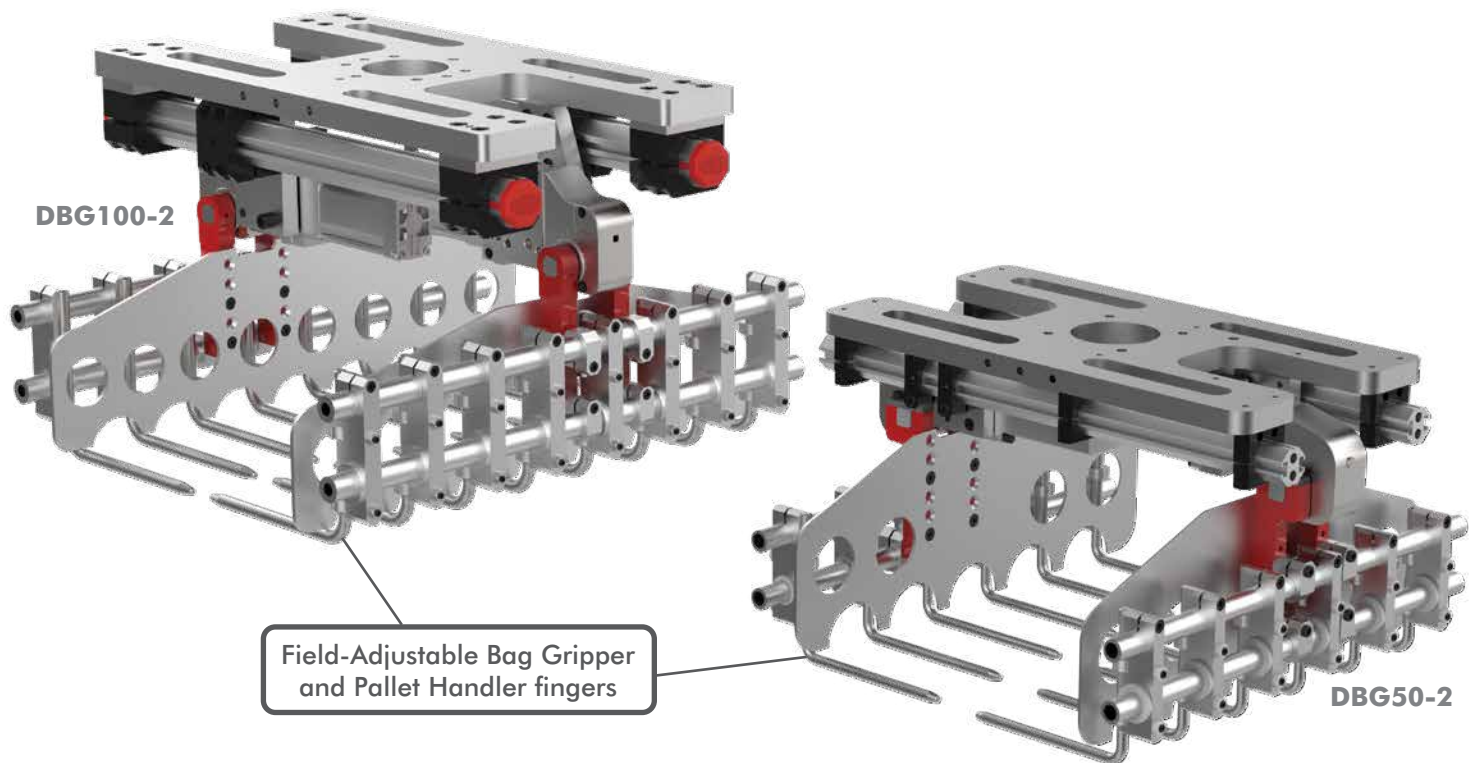


DBG50-2-SU2 (Shown)



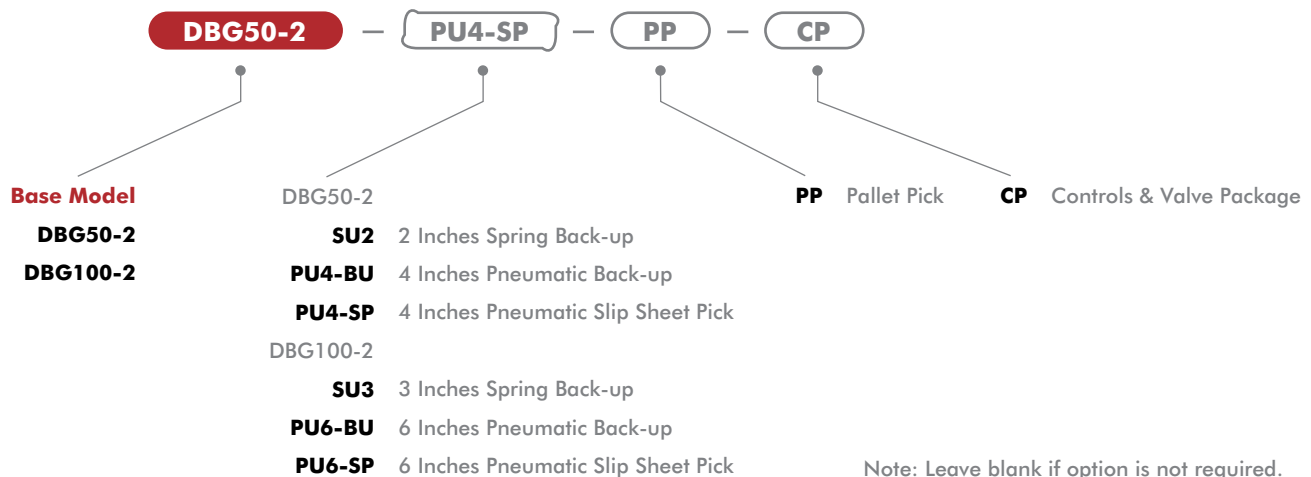
DBG SERIES BAG GRIPPER

Base Models



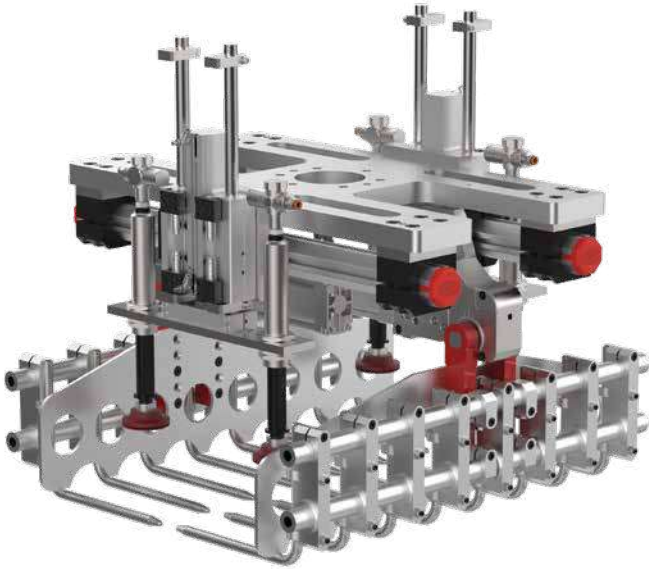
DBG Series Bag Grippers		
Specifications	DBG50-2	DBG100-2
Unit Weight:	17kg [38 lbs]	43kg [95 lbs]
Maximum Payload:	23Kg [50 lbs]	45Kg [100 lbs]
Maximum Bag Size:	432 x 711 x 122mm [17 x 28 x 5 in]	610 x 1016 x 170mm [24 x 40 x 6.7 in]

DBG Bag Gripper Order Information



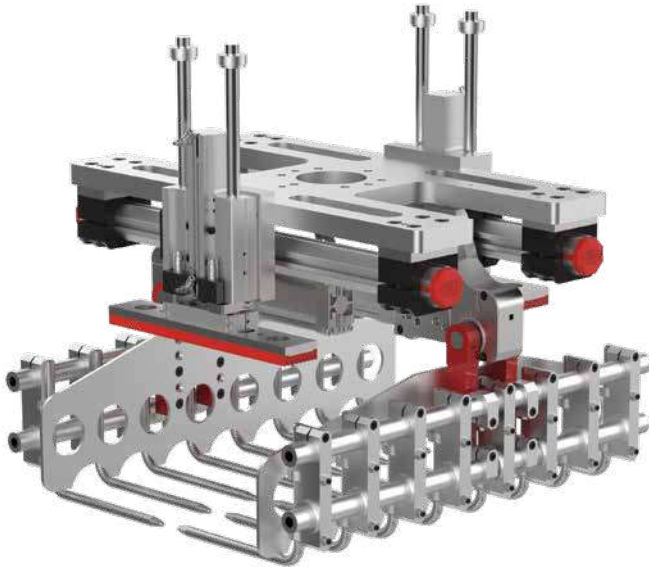
DBG SERIES BAG GRIPPER

Options



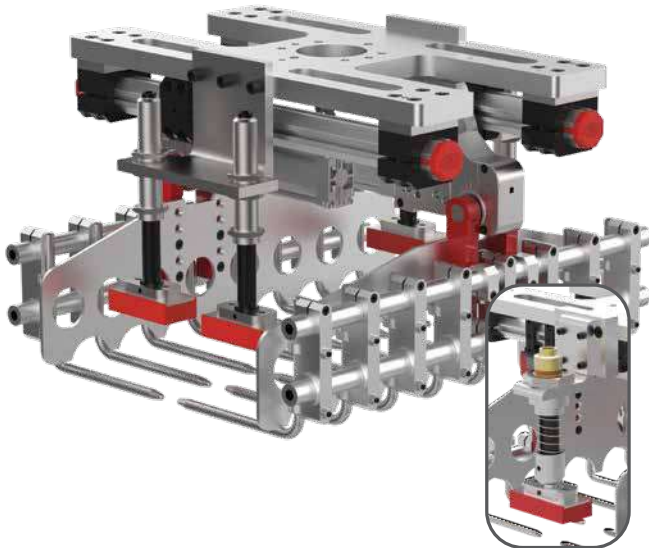
PU(x)-SP Pneumatic Slip Sheet Pick Option

- In addition to the spring compensator option, a vacuum system can be added to the package which will handle the slip sheet.
- Eliminate the need for a second end effector or secondary operation.
- 4" Stroke for DBG50-2 (PU4-SP)
(Add option weight of 5kg [11 lbs] to base model)
- 6" Stroke for DBG100-2 (PU6-SP)
(Add option weight of 10kg [23 lbs] to base model)



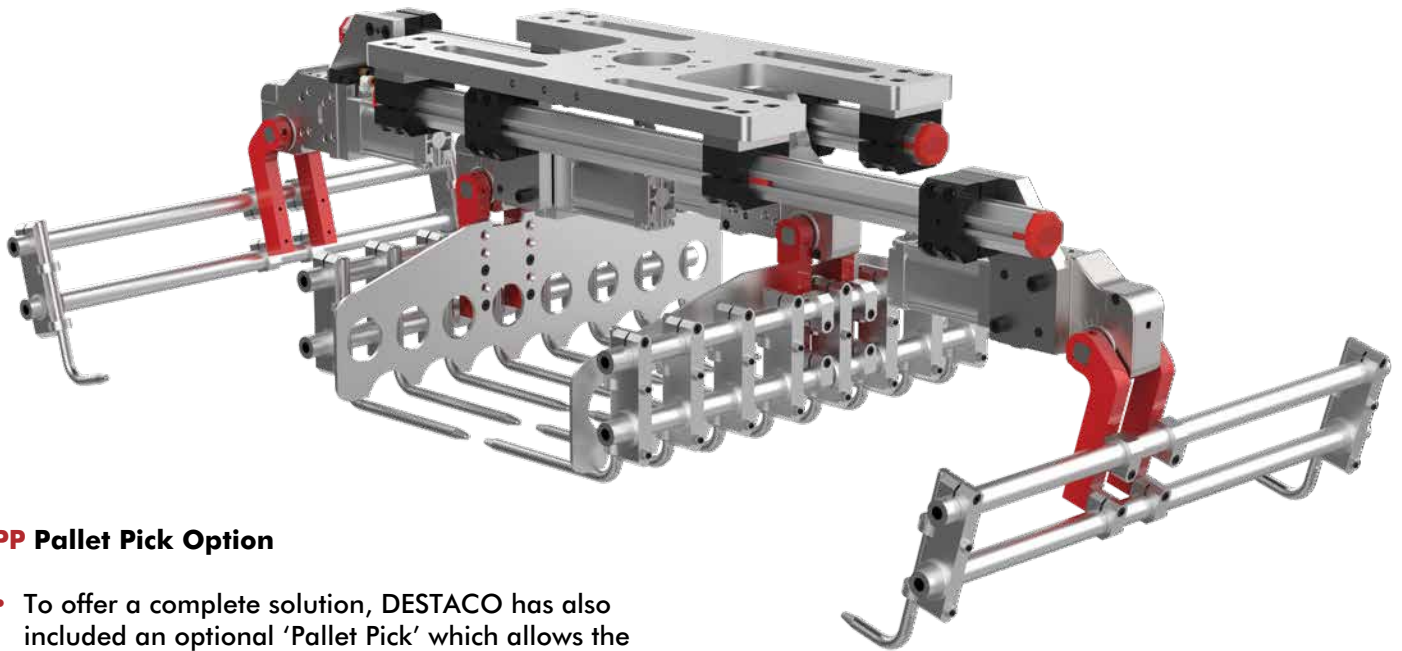
PU(x)-BU Pneumatic Back-Up Option

- The pneumatic compensator is extended to contact the product for additional stability and control while in motion.
- 4" Stroke for DBG50-2 (PU4-BU)
(Add option weight of 3.6kg [8 lbs] to base model)
- 6" Stroke for DBG100-2 (PU6-BU)
(Add option weight of 9kg [20 lbs] to base model)



SU(x) Spring Back-Up Option

- Simple, cost-effective solution.
- Compression springs keep a constant pressure on the product.
- Low cost solution maintains control of the product while in transport.
- Spring Back-Up Option for DBG50-2 (SU2)
(Add option weight of 2.9kg (6.4 lbs) to base model)
- Spring Back-Up Option for DBG100-2 (SU3)
(Add option weight of 5.6kg (12.4 lbs) to base model)

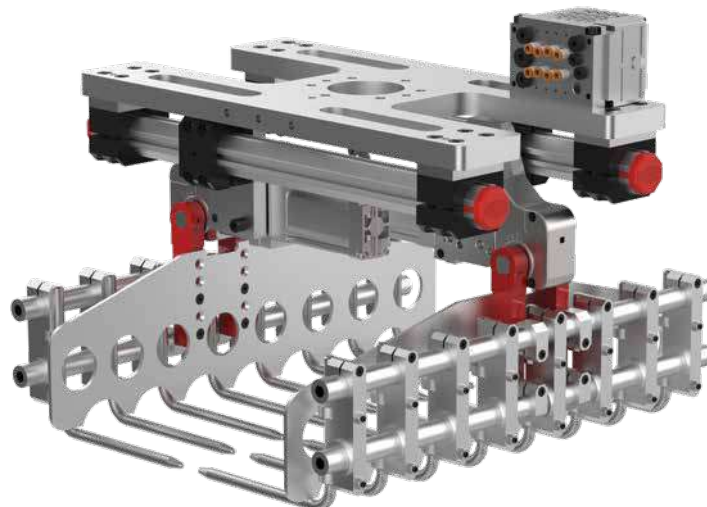


PP Pallet Pick Option

- To offer a complete solution, DESTACO has also included an optional 'Pallet Pick' which allows the customer to pick-up and move the empty pallet.
- Pallet Pick Option for DBG50-2
(Add option weight of 13kg [29 lbs] to base model)
- Pallet Pick Option for DBG100-2
(Add option weight of 22kg [48 lbs] to base model)

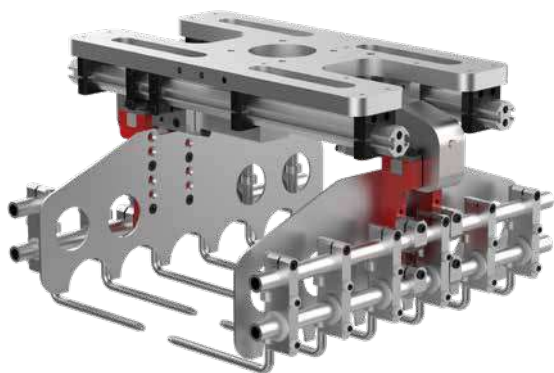
CP Controls Option

- Controls Options are configured based on the different bag gripper options ordered.
(Add option weight of 2.3kg [5 lbs] to base model)

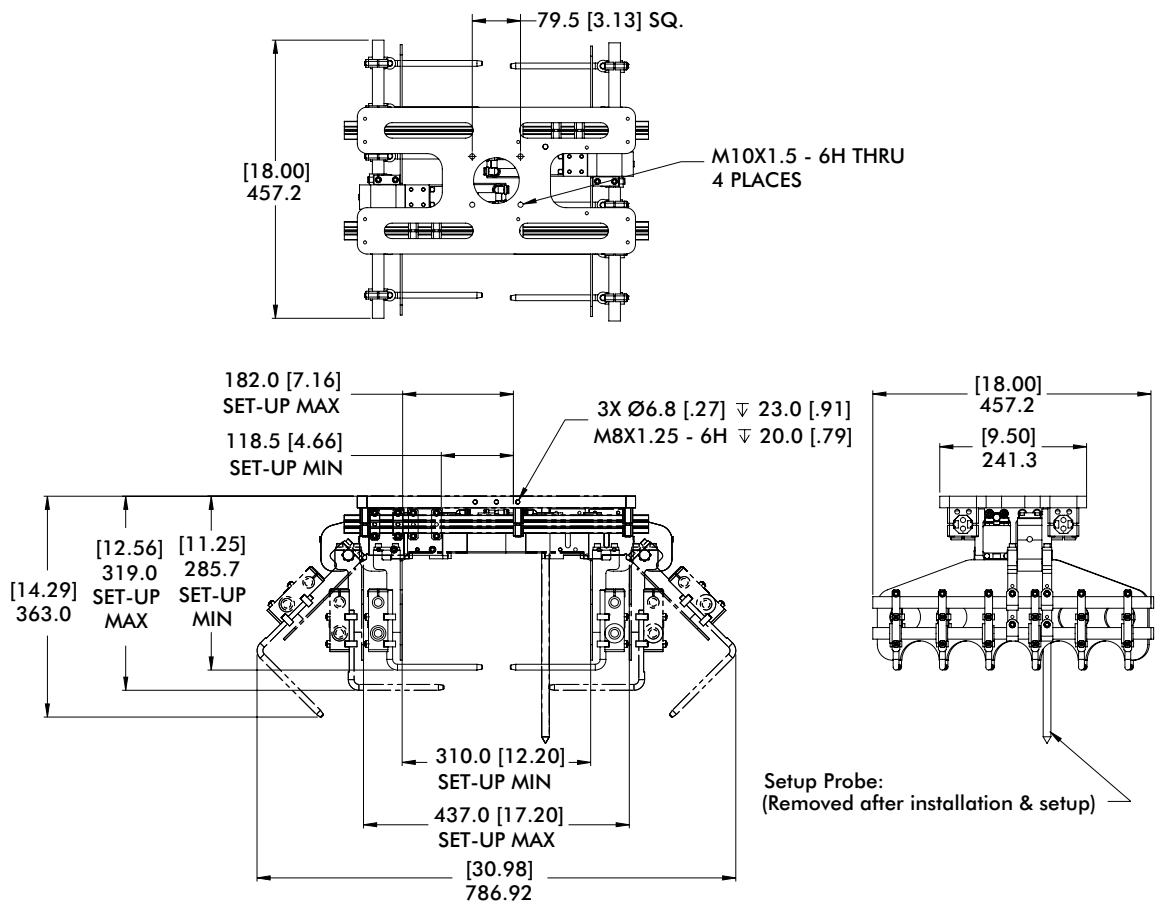


DBG50 SERIES

Bag Gripping and Palletizing Solutions | Dimensions



Model Number	Weight
DBG50-2	[38 lb] 17 kg

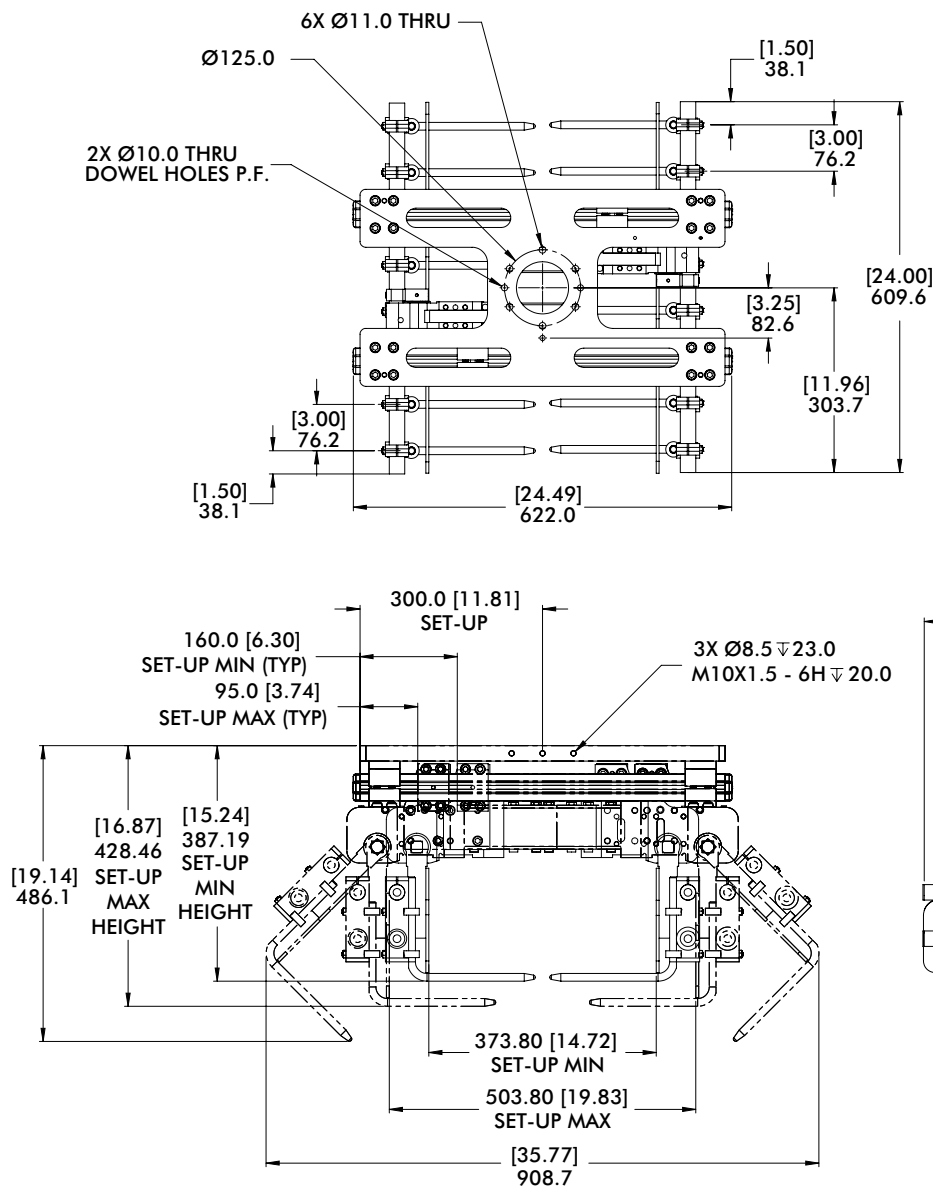
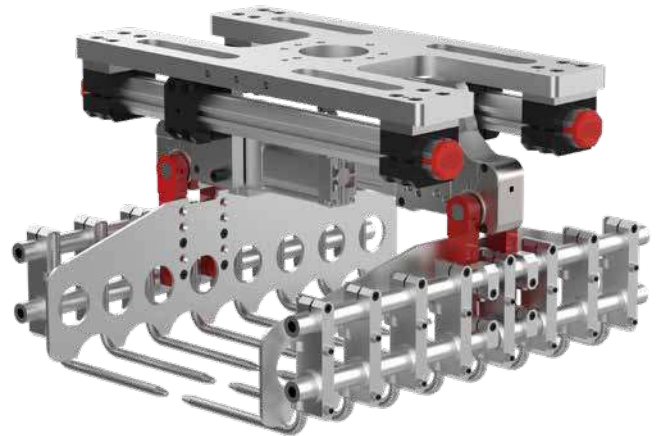


Note: mm/[Inches]

DBG100 SERIES

Bag Gripping and Palletizing Solutions | Dimensions

Model Number	Weight
DBG100-2	[95 lb] 43 kg

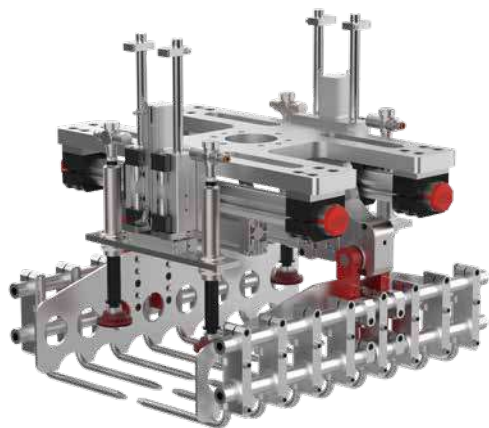


Note: mm/[Inches]

SLIP SHEET PICK AND PLACE OPTION

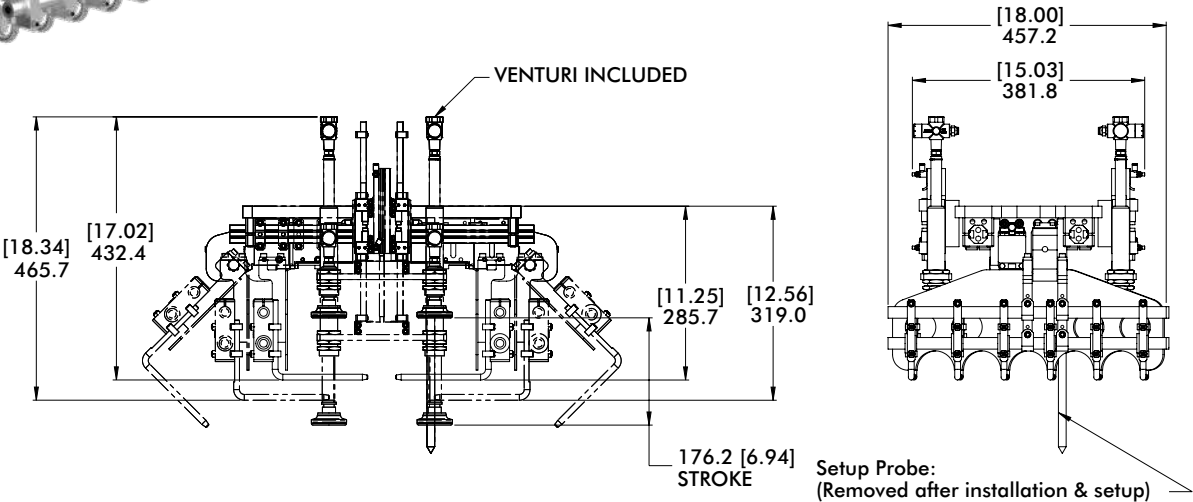
Bag Gripping and Palletizing Solutions | Dimensions

4.00" [101.6mm]



Model Number	Weight
DBG50-2-PU4-SP	[11 lb] 5 kg

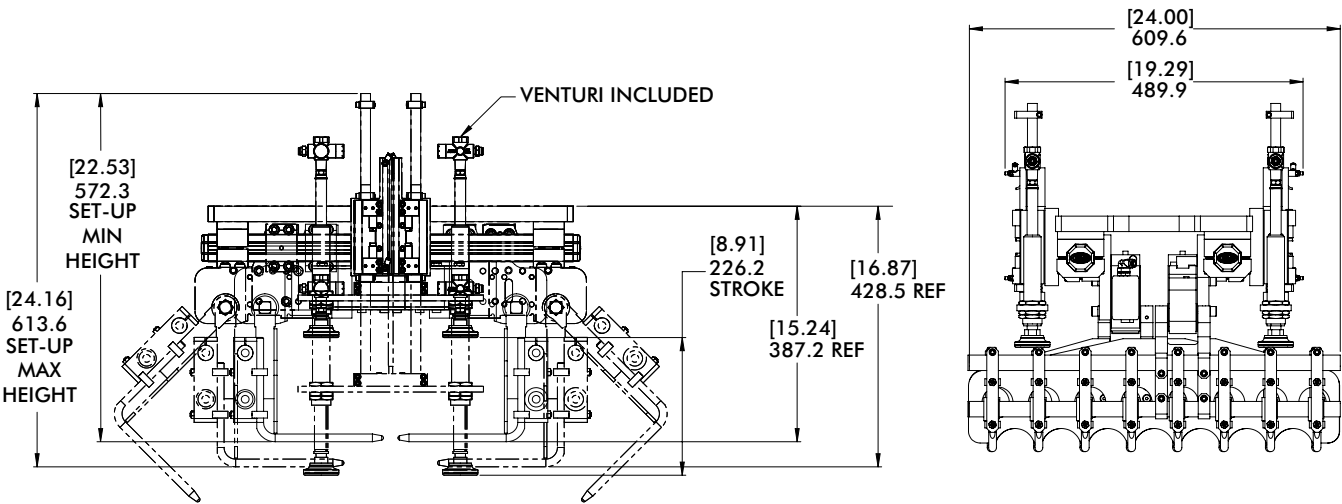
Add to base model weight



6.00" [152.4mm]

Model Number	Weight
DBG100-2-PU6-SP	[23 lb] 10 kg

Add to base model weight



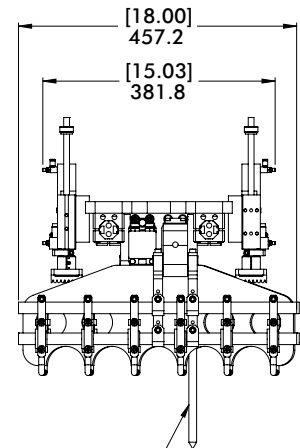
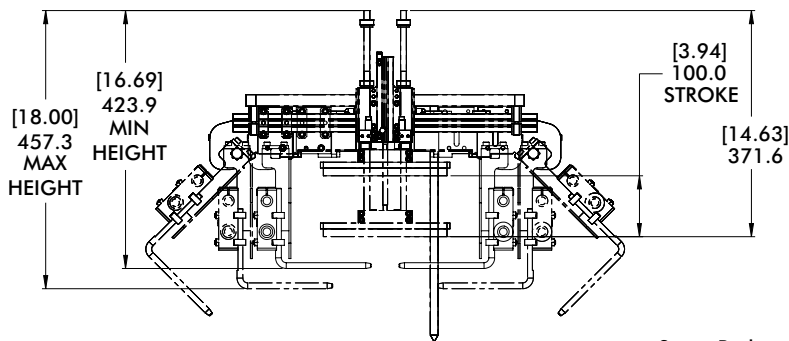
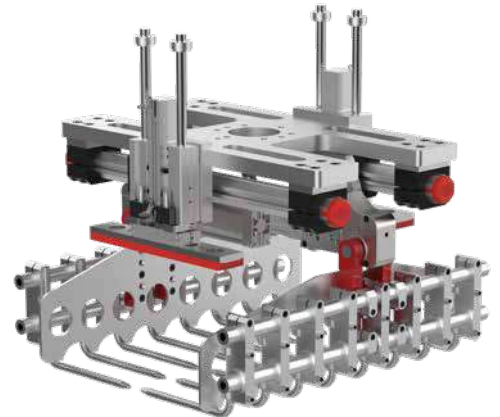
PNEUMATIC BACK-UP OPTION

Bag Gripping and Palletizing Solutions | Dimensions

4.00" [101.6mm]

Model Number	Weight
DBG50-2-PU4-BU	[8 lb] 3.6 kg

Add to base model weight

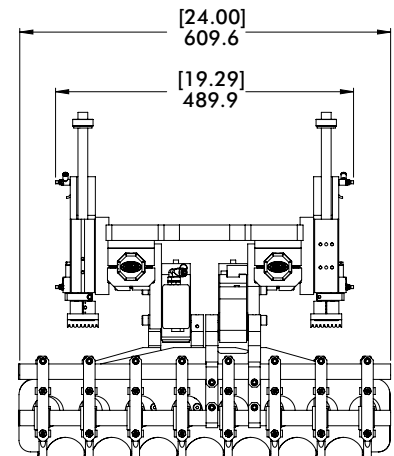
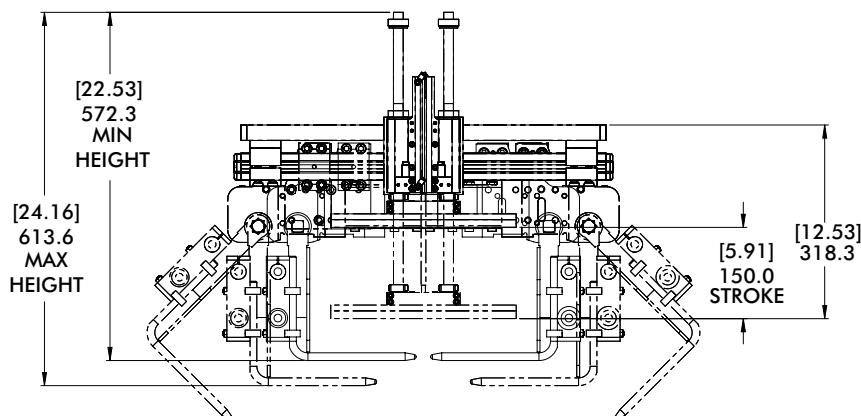


Setup Probe:
(Removed after installation & setup)

6.00" [152.4mm]

Model Number	Weight
DBG100-2-PU6-BU	[20 lb] 9 kg

Add to base model weight

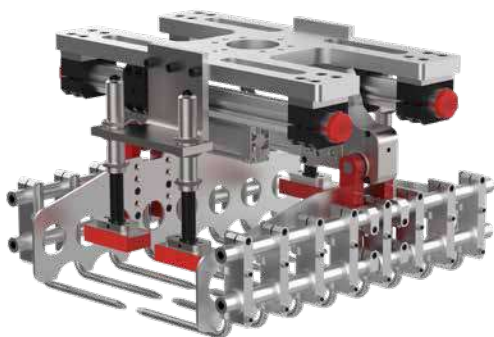


Note: mm/[Inches]

TRAVEL SPRING BACK-UP OPTION

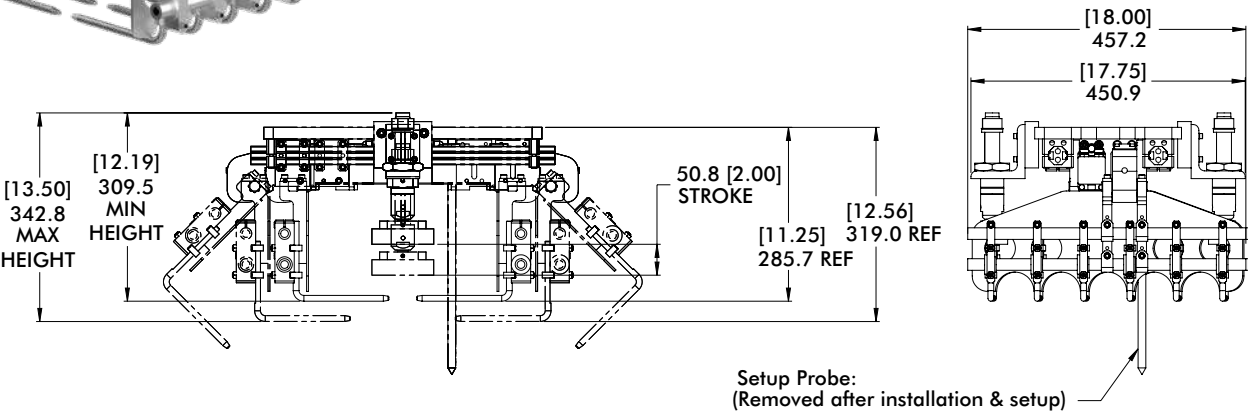
Bag Gripping and Palletizing Solutions | Dimensions

2.00" [50.8mm]



Model Number	Weight
DBG50-2-SU2	[6.4 lb] 2.9 kg

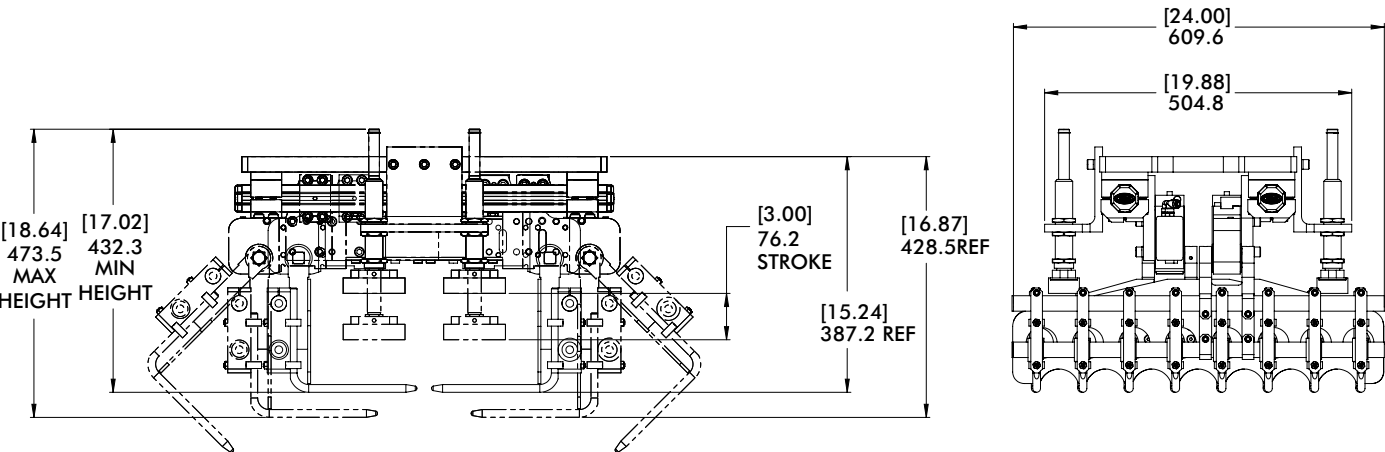
Add to base model weight



3.00" [76.2mm]

Model Number	Weight
DBG100-2-SU3	[12.4 lb] 5.6 kg

Add to base model weight



Note: mm/[Inches]

PALLET PICK AND PLACE OPTION

Bag Gripping and Palletizing Solutions | Dimensions

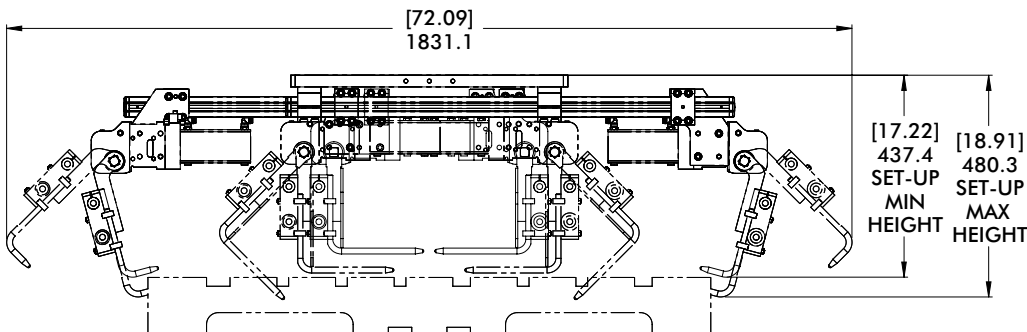
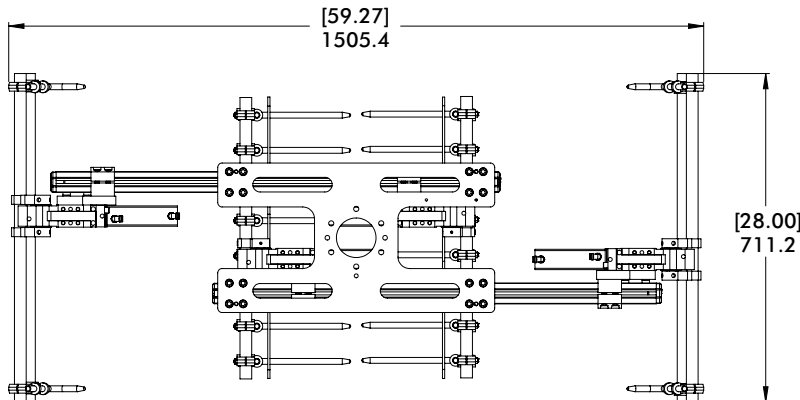
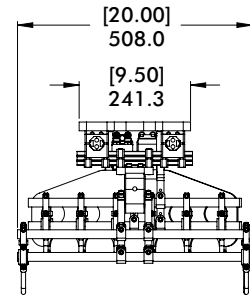
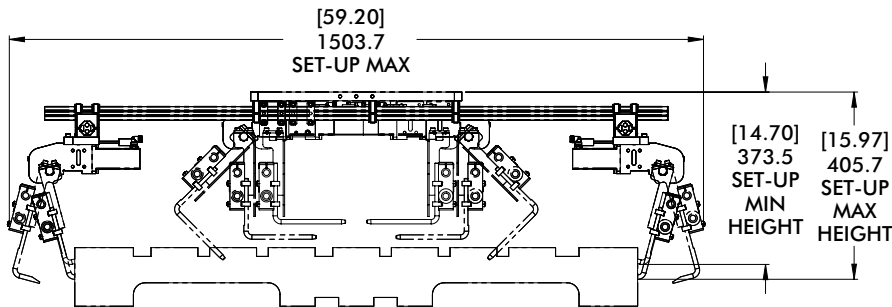
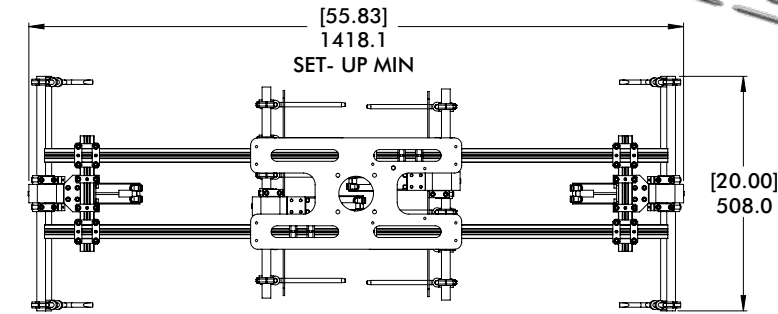
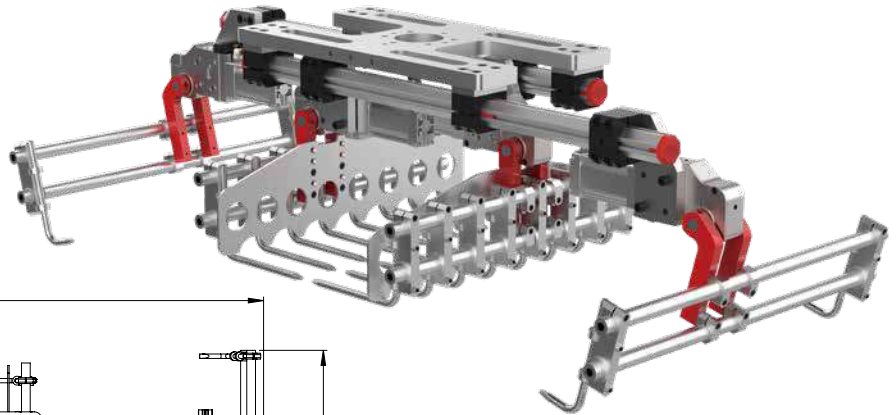
Model Number

Weight

DBG50-2-PP

[29 lb]
13 kg

Add to base model weight



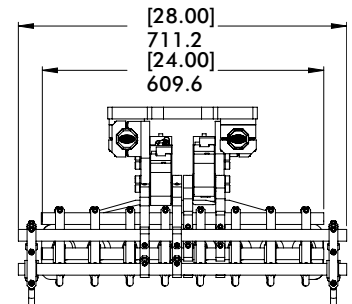
Model Number

Weight

DBG100-2-PP

[48 lb]
22 kg

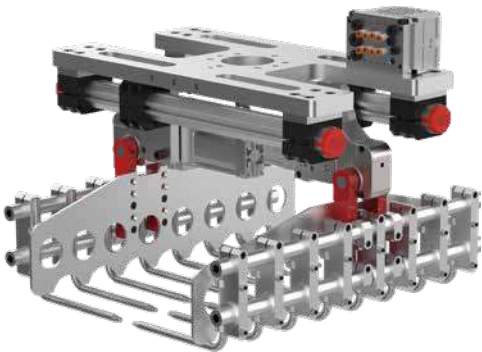
Add to base model weight



Note: mm/[Inches]

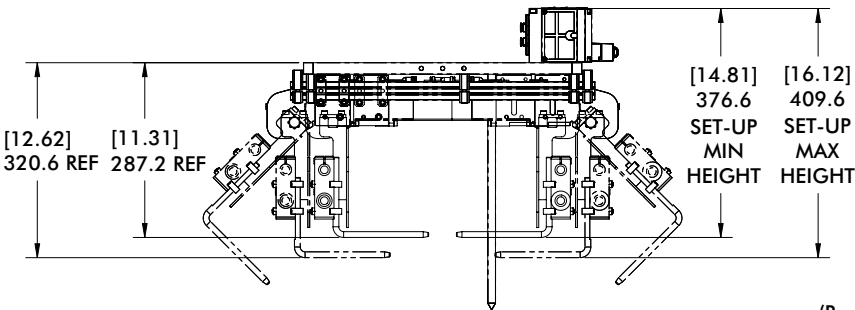
CONTROLS AND VALVE PACKAGE OPTION

Bag Gripping and Palletizing Solutions | Dimensions



Model Number	Weight
DBG50-2-CP	[5 lb] 2.3 kg

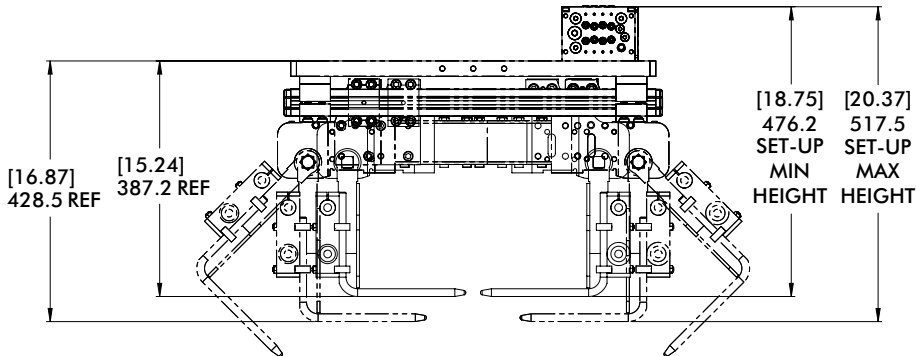
Add to base model weight



Setup Probe:
(Removed after installation & setup)

Model Number	Weight
DBG100-2-CP	[5 lb] 2.3 kg

Add to base model weight

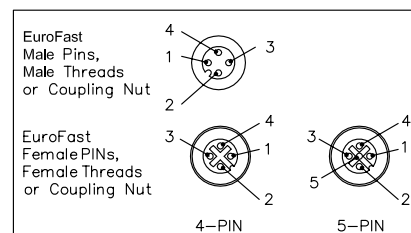
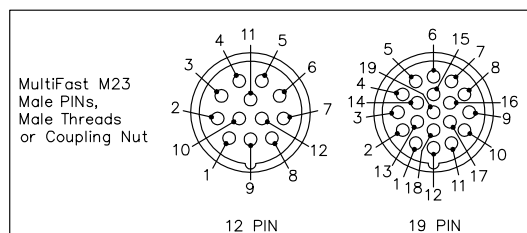
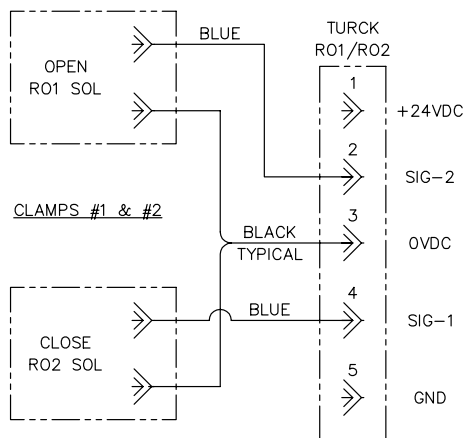
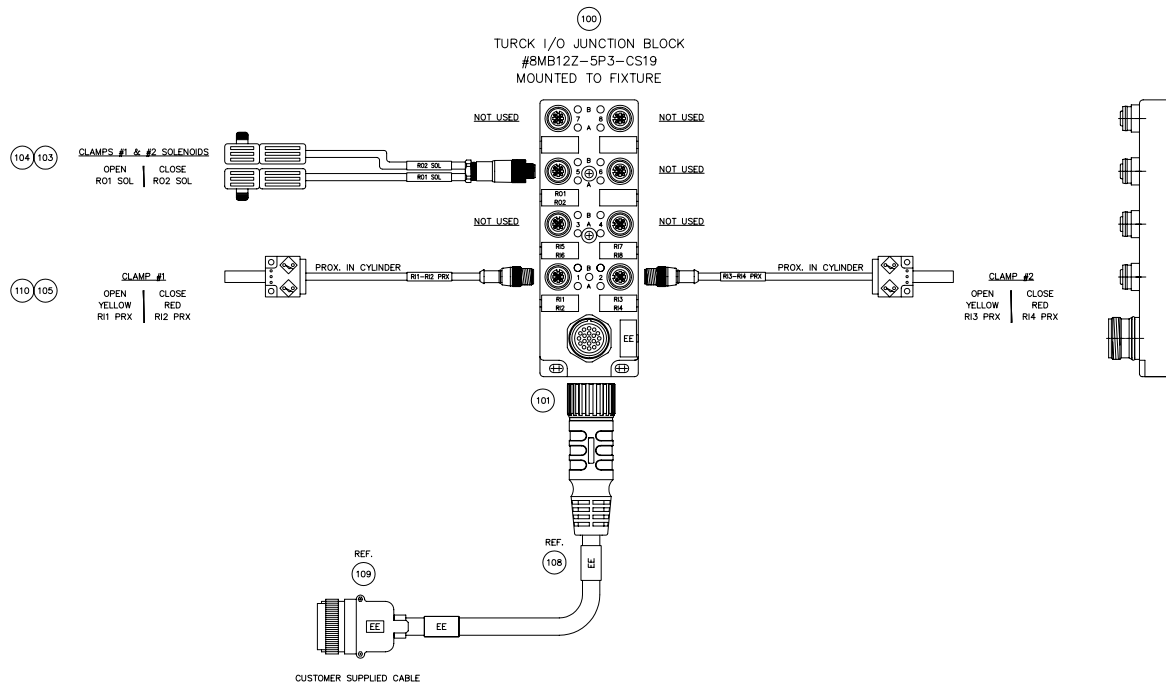


Note: mm/[Inches]

DBG-2-CP-KIT CONTROLS PACKAGE

Bag Gripping and Palletizing Solutions | Dimensions | Technical Specifications

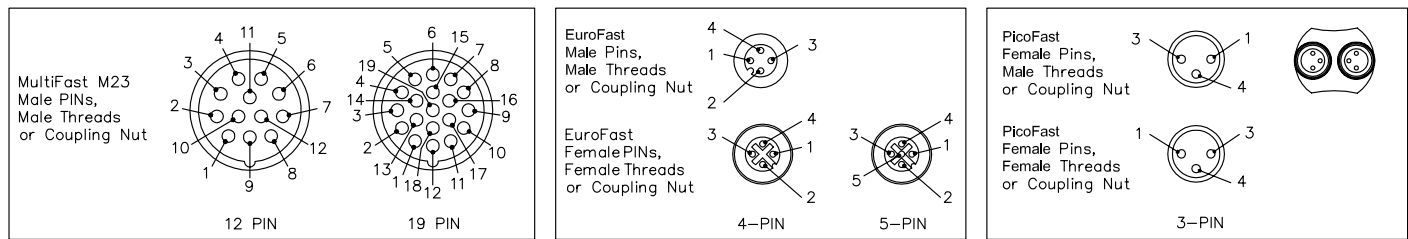
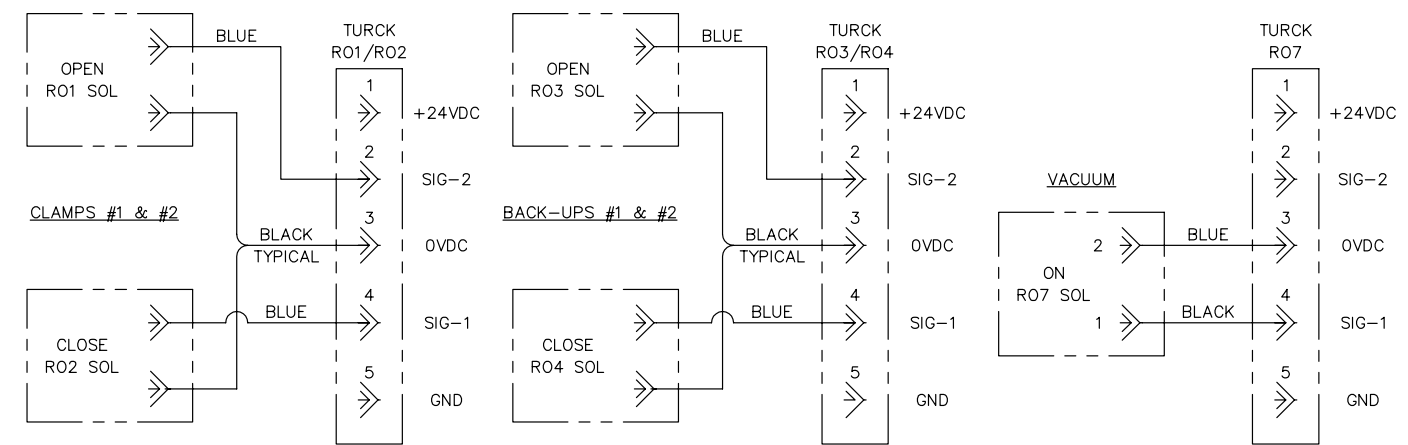
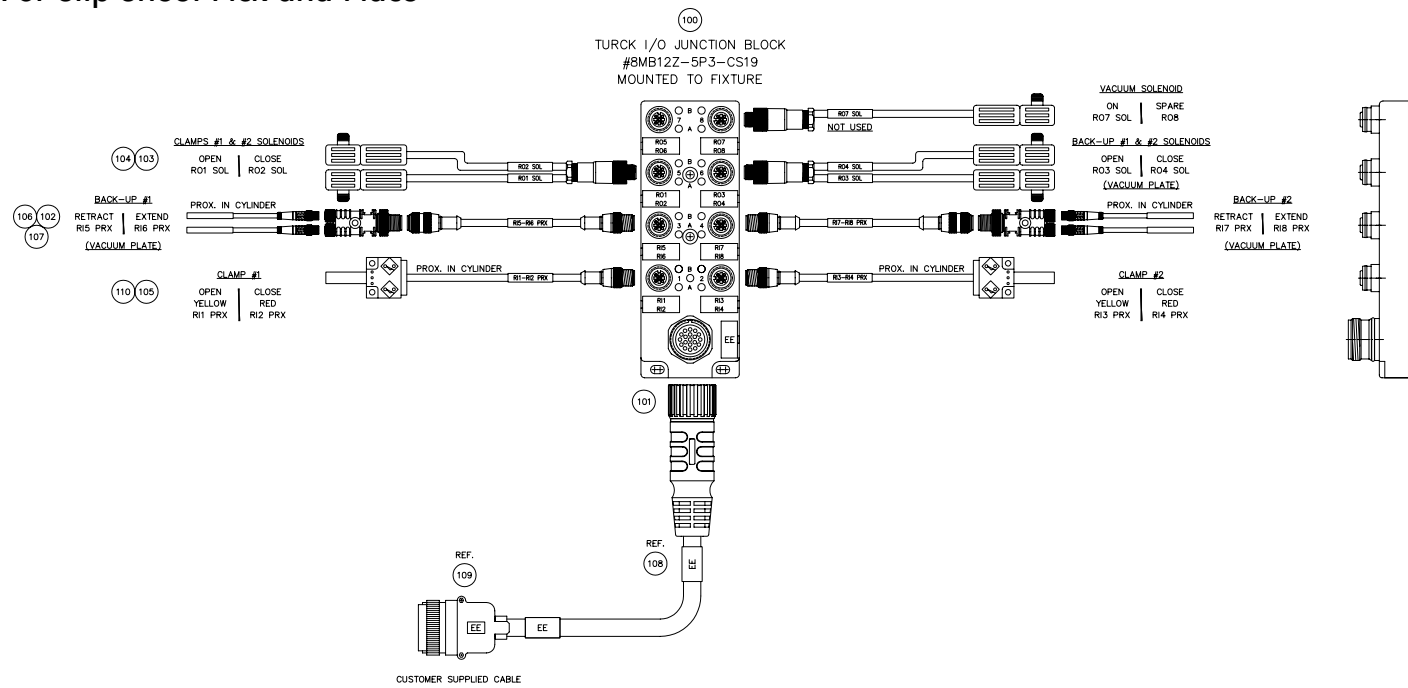
For Base Model



DBG-2-CP-PU-SP-KIT CONTROL PACKAGE

Bag Gripping and Palletizing Solutions | Dimensions | Technical Specifications

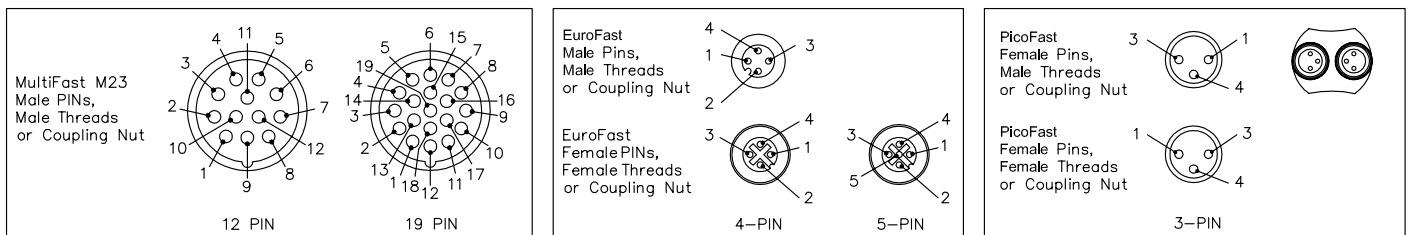
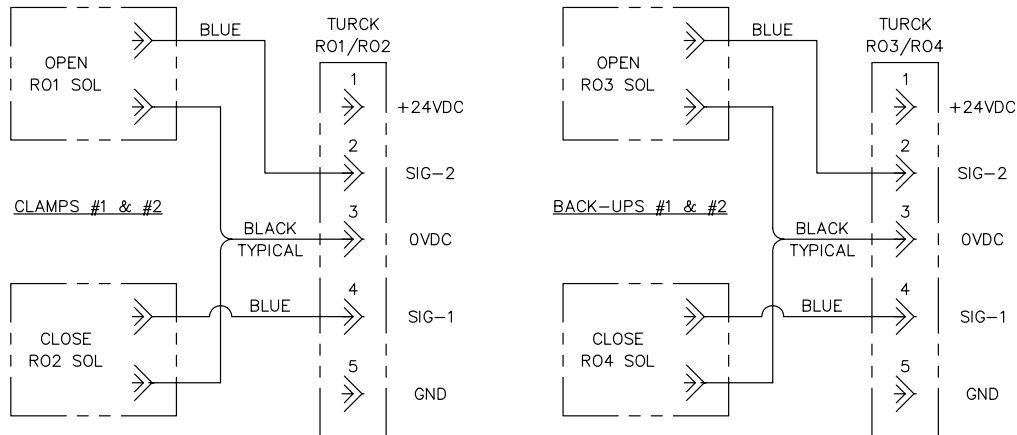
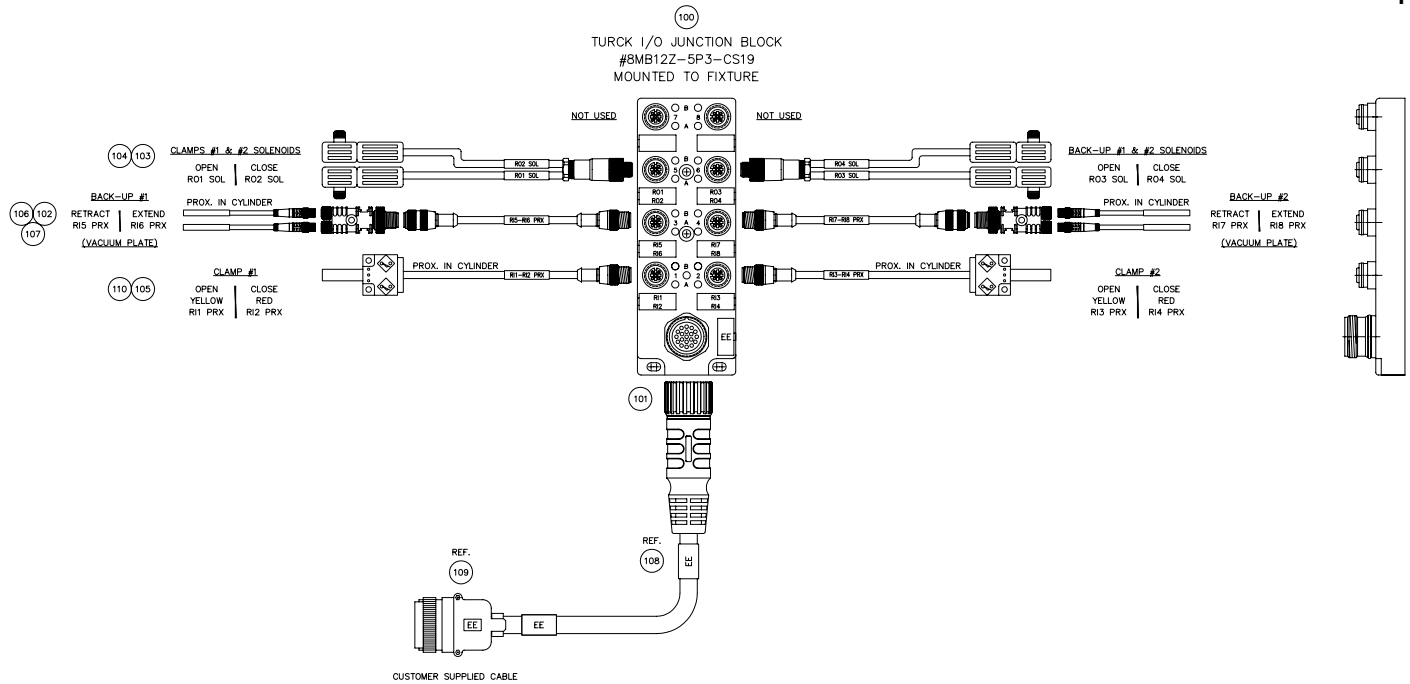
For Slip Sheet Pick and Place



DBG-2-CP-PU-BU-KIT CONTROLS PACKAGE

Bag Gripping and Palletizing Solutions | Dimensions | Technical Specifications

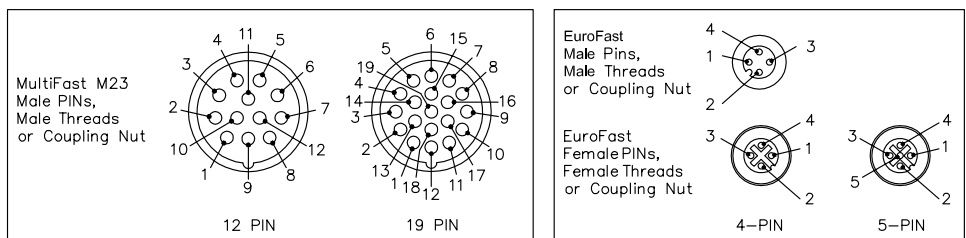
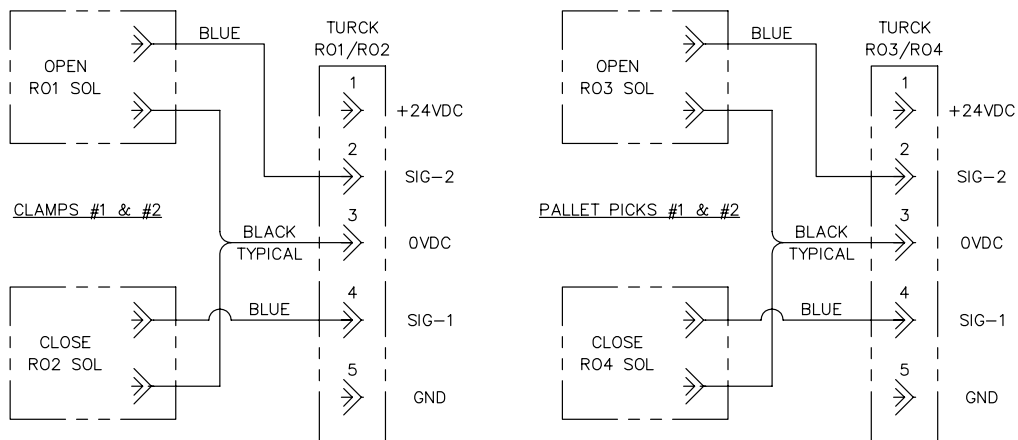
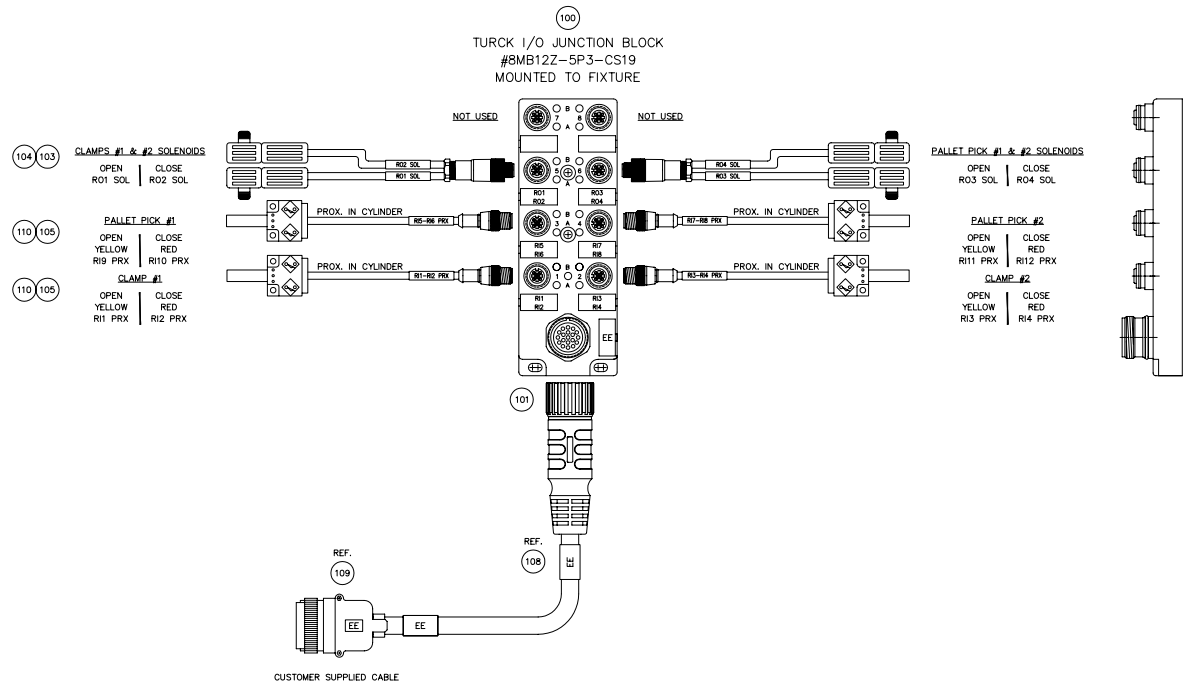
For Pneumatic Back-up



DBG-2-CP-PP-KIT CONTROLS PACKAGE

Bag Gripping and Palletizing Solutions | Dimensions | Technical Specifications

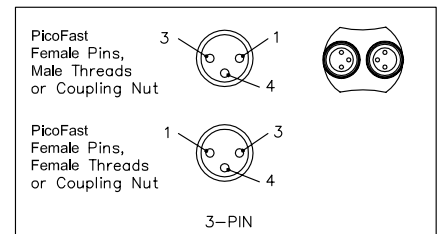
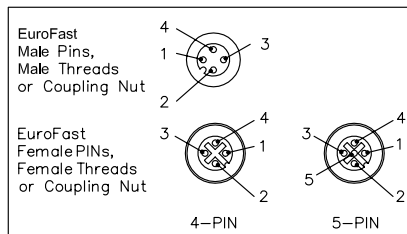
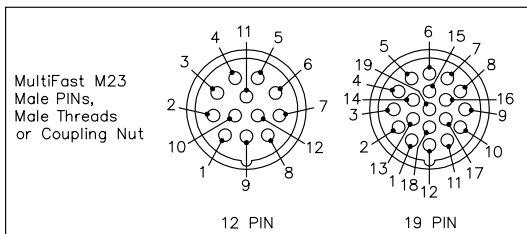
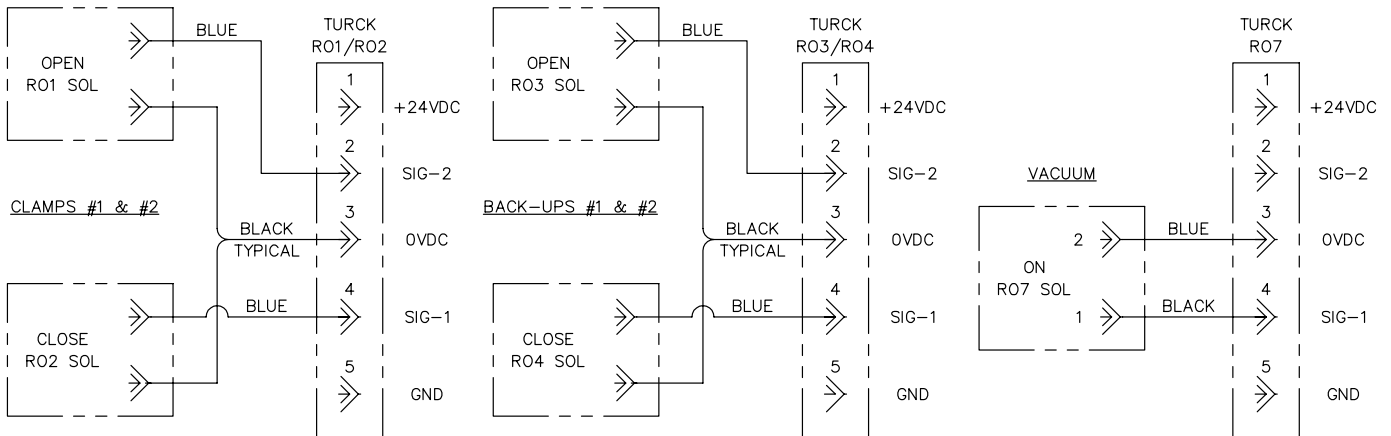
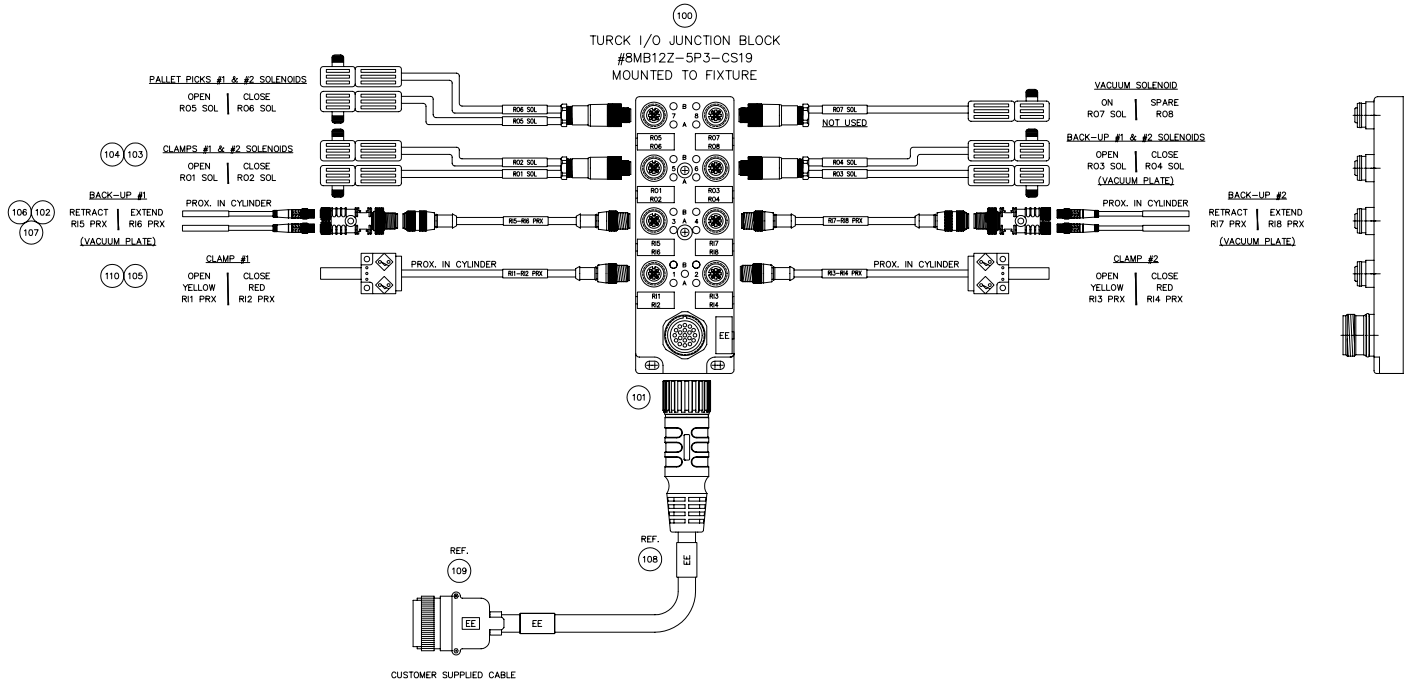
For Pallet Pick and Place



DBG-CP-PU-SP-PP-KIT CONTROLS PACKAGE

Bag Gripping and Palletizing Solutions | Dimensions | Technical Specifications

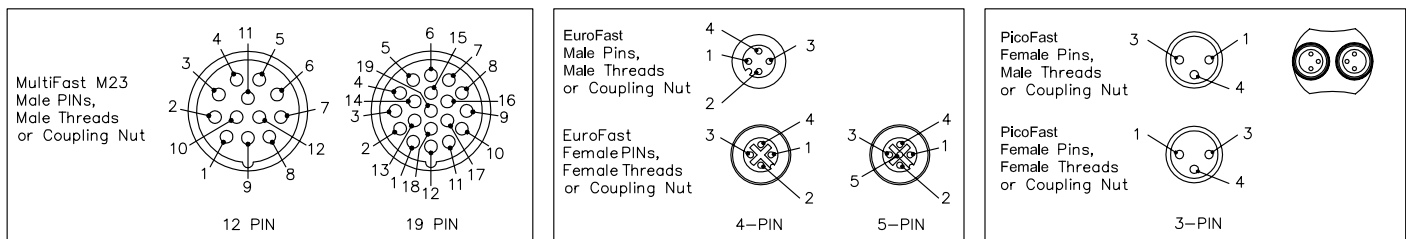
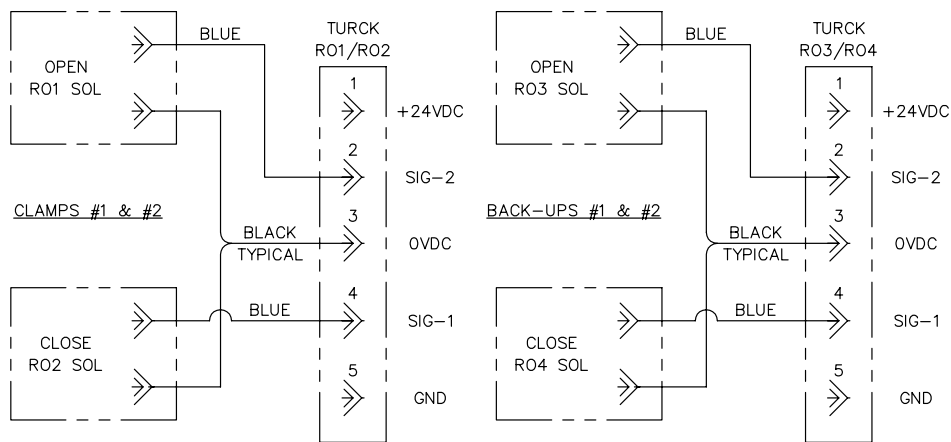
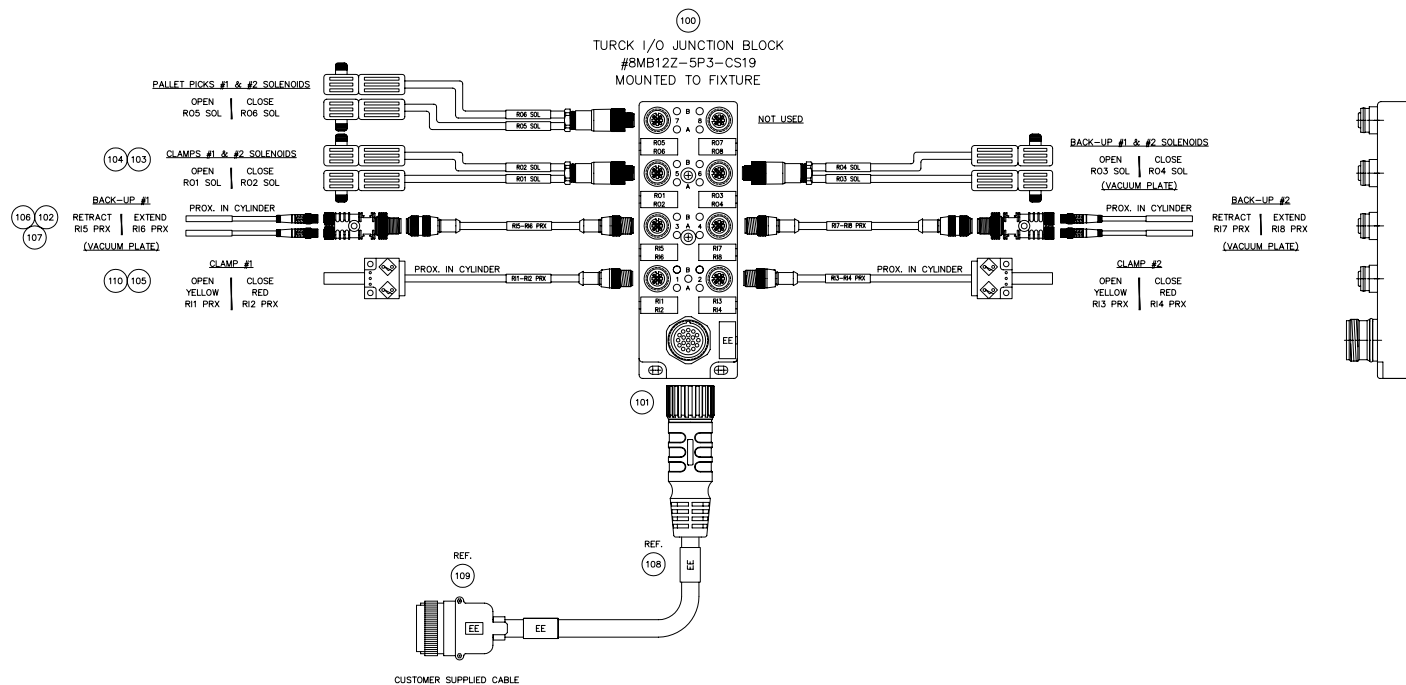
For Pallet Pick and Place/Slip Sheet Pick and Place



DBG-CP-PU-BU-PP-KIT CONTROLS PACKAGE

Bag Gripping and Palletizing Solutions | Dimensions | Technical Specifications

For Pallet Pick and Place/Pneumatic Back-up



ROBOT STAND-OFF ADAPTOR

Bag Gripping and Palletizing Solutions | Product Overview

(Sold Separately)

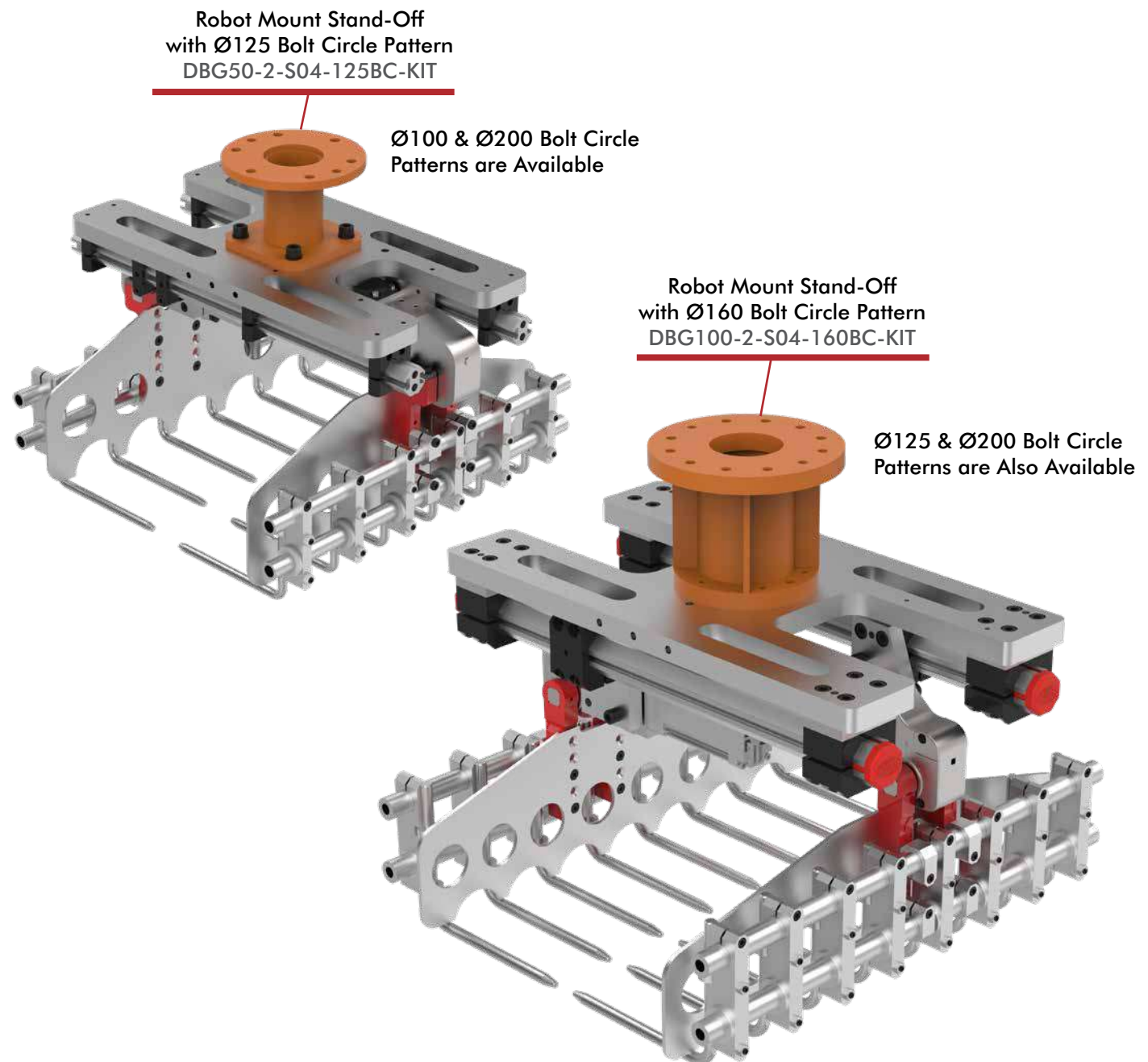
- Aluminum welded construction
- Painted safety orange
- Available in 100, 125, 160 & 200mm bolt circles
(Custom stand-offs available upon request)
- Bolts for mounting to bag gripper are included

Robot Mount Stand-Off
with Ø125 Bolt Circle Pattern
DBG50-2-S04-125BC-KIT

Ø100 & Ø200 Bolt Circle
Patterns are Available

Robot Mount Stand-Off
with Ø160 Bolt Circle Pattern
DBG100-2-S04-160BC-KIT

Ø125 & Ø200 Bolt Circle
Patterns are Also Available

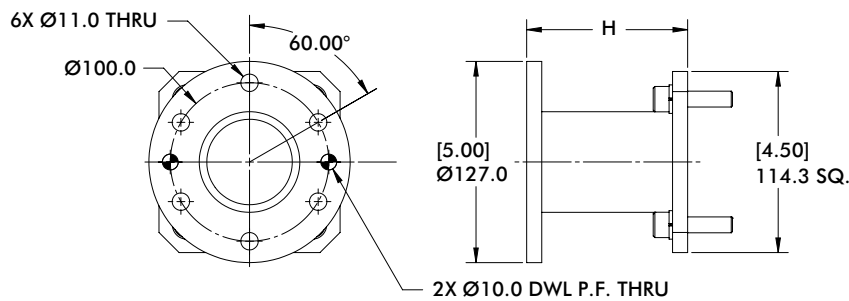


ROBOT STAND-OFF ADAPTOR

Bag Gripping and Palletizing Solutions | Dimensions | Technical Specifications



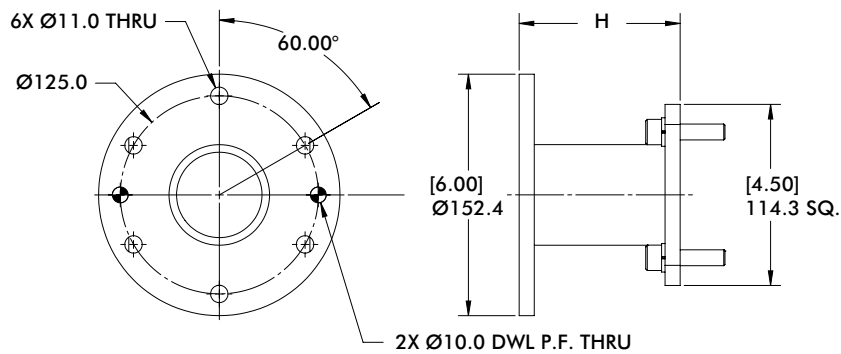
Material: Aluminum painted safety orange
(4) M10 SHCS & Lock washers included



Model Number	H [inch]/mm	Weight
DBG50-2-S04-100BC-KIT	[4.00] 101.6	[4.8 lb] 2.2 kg
DBG50-2-S06-100BC-KIT	[6.00] 152.4	[5.5 lb] 2.5 kg



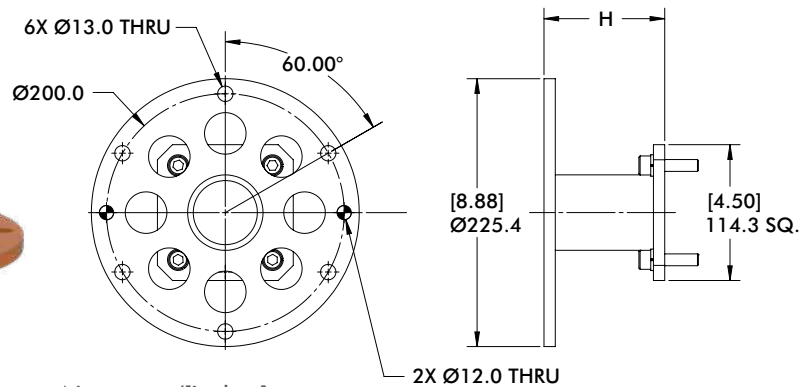
Material: Aluminum painted safety orange
(4) M10 SHCS & Lock washers included



Model Number	H [inch]/mm	Weight
DBG50-2-S04-125BC-KIT	[4.00] 101.6	[5.7 lb] 2.6 kg
DBG50-2-S06-125BC-KIT	[6.00] 152.4	[6.5 lb] 2.9 kg



Material: Aluminum painted safety orange
(4) M10 SHCS & Lock washers included

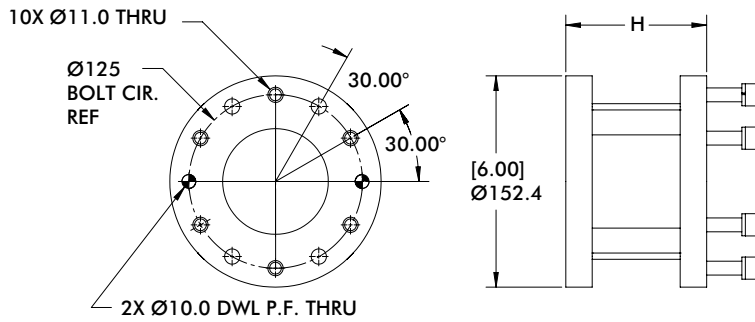


Note: mm/[Inches]

Model Number	H [inch]/mm	Weight
DBG50-2-S04-200BC-KIT	[4.00] 101.6	[7.9 lb] 3.6 kg
DBG50-2-S06-200BC-KIT	[6.00] 152.4	[8.7 lb] 3.9 kg

ROBOT STAND-OFF ADAPTOR

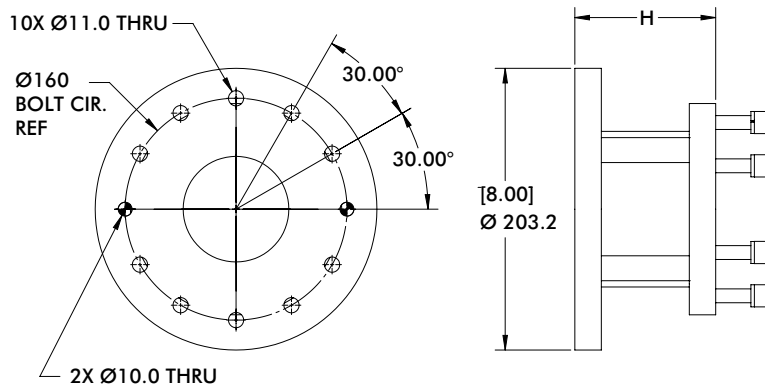
Bag Gripping and Palletizing Solutions | Dimensions | Technical Specifications



Model Number	H [inch]/mm	Weight
DBG100-2-S04-125BC-KIT	[4.00] 101.6	[4.4 lb] 2.0 kg
DBG100-2-S06-125BC-KIT	[6.00] 152.4	[5.2 lb] 2.4 kg



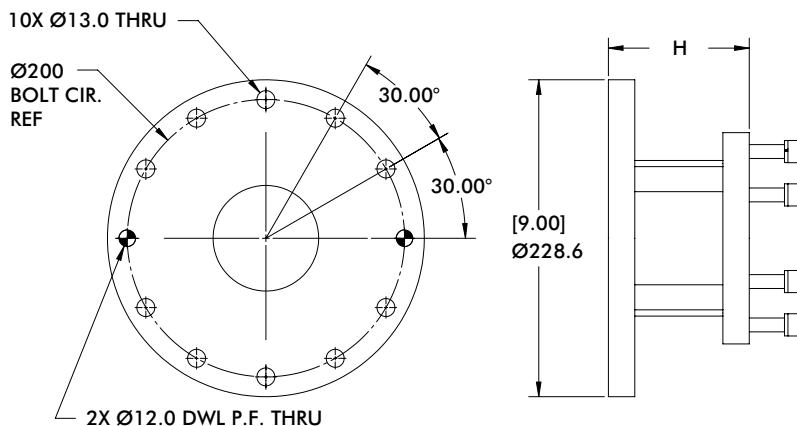
Material: Aluminum painted safety orange
(6) M10 SHCS & Lock washers included



Model Number	H [inch]/mm	Weight
DBG100-2-S04-160BC-KIT	[4.00] 101.6	[6.0 lb] 2.7 kg
DBG100-2-S06-160BC-KIT	[6.00] 152.4	[6.8 lb] 3.1 kg



Material: Aluminum painted safety orange
(6) M10 SHCS & Lock washers included



Note: mm/[Inches]

Model Number	H [inch]/mm	Weight
DBG100-2-S04-200BC-KIT	[4.00] 101.6	[6.9 lb] 3.1 kg
DBG100-2-S06-200BC-KIT	[6.00] 152.4	[7.7 lb] 3.5 kg



Material: Aluminum painted safety orange
(6) M10 SHCS & Lock washers included

DIE STORAGE BLOCKS, BASES AND ROLLERS

Die Components | Product Overview

DESTACO has developed special urethane compounds that have been incorporated into die storage blocks that were previously made using all steel construction. The use of DESTACO Urethane Die Storage Blocks greatly reduces scratching and damage to parts and die surfaces. Our Storage Blocks can mount directly to the die or, as an option, use our steel, double-hinge, swing-away bases.



Ball Bearing Cushion Rollers

DESTACO Rollers are designed to meet the high performance needs of the industrial market. Available in cushion design where maximum protection from shock loads is required and noise, scratch and dent free service is a necessity. Rollers are made of oil and cut resistant neoprene and nitrile material, molded in four color coded durometers and are offered with or without stud mounting. DESTACO rollers protect your products!



Standard
Roller



Roller
with Bolt

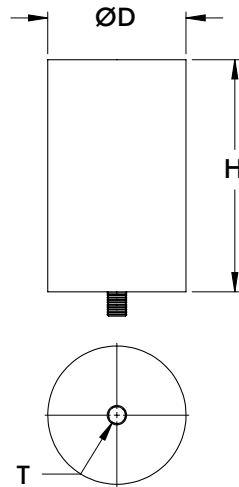
DIE STORAGE BLOCKS AND BASES

Die Components | Dimensions | Technical Specifications

Die Storage Blocks

Features:

- Made of long-lasting 80 durometer red urethane
- Can remain in place when die is used
- Imperial and metric threads available

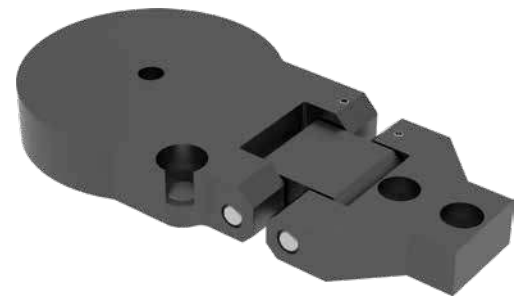
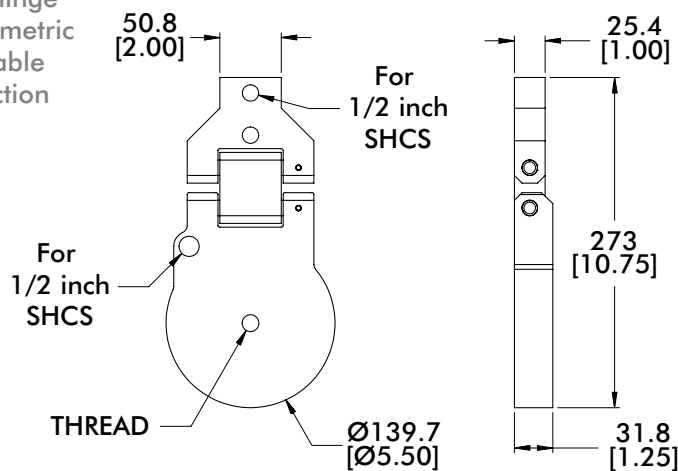


Model Number	D mm [in]	H mm [in]	T	Compressed Diameter mm [in]	Compressed Height mm [in]	Load Measured † [T]
CPI-50-400-20M	101.6 [4.00]	127.0 [5.00]	M20-2.5	120.7 [4.75]	79.5 [3.13]	4.5 [5.0]
CPI-55-450-A	114.3 [4.50]	139.7 [5.50]	5/8-11	130.2 [5.13]	101.6 [4.00]	6.8 [7.5]
CPI-65-350-20M	88.9 [3.50]	165.1 [6.50]	M20-2.5	114.3 [4.50]	127.0 [5.00]	4.5 [5.0]
CPI-65-450-20M	114.3 [4.50]		5/8-11	130.3 [5.13]	101.6 [4.00]	6.8 [7.5]
CPI-65-450-A						
CPI-M-1443	88.9 [3.50]	203.2 [8.00]	M16-2	Data Not Available	Data Not Available	Data Not Available
CPI-M-1444	114.3 [4.50]					

Die Storage Base

Features:

- Swing-out capability with double-hinge
- Imperial and metric threads available
- Steel construction



Model Number	Description	Thread
CPI-65-450-BASE-DH	Swing Away Base Double Hinged Only	5/8-11
CPI-65-450-BASE-DH-20M	Swing Away Base Double Hinged 20mm	M20-2.5

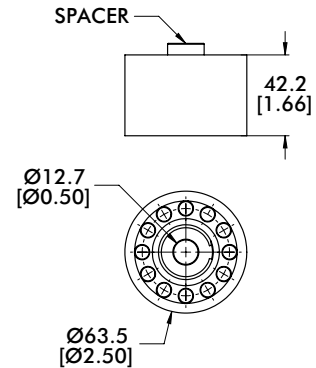
BALL BEARING CUSHION ROLLERS

Die Components | Dimensions | Technical Specifications

Ball Bearing Cushion Roller

Features:

- DESTACO Cushion Rollers are assembled with free rolling ball bearings so they can be mounted per customer application.
- The cushion design dissipates shock to avoid damaging fragile parts.
- One size with four color coded durometers are available for your applications.

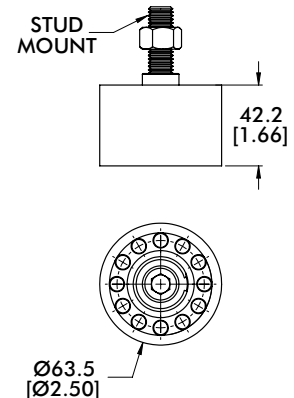


Model Number	Durometer	Color	Material Hardness	Normal Kg [lb]	Maximum Kg [lb]	Material	Weight g [lb]
CA-250-15	15	Tan	Soft	2.3 [5]	4.5 [10]	Neoprene	136 [0.3]
CA-250-30	30	Green	↕	4.5 [10]	9.1 [20]	Nitrile	
CA-250-45	45	Red		6.8 [15]	13.6 [30]		
CA-250-60	60	Black	Hard	9.1 [20]	18.1 [40]		

Ball Bearing Cushion Roller with Stud Mount

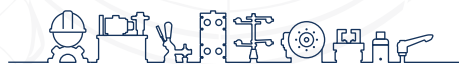
Features:

- DESTACO Stud Mounted Cushion Rollers are assembled with a bolt, nut and spacer for mounting to accessory brackets.



Model Number	Durometer	Color	Material Hardness	Recommended Load		Material	Weight g [lb]
				Normal Kg [lb]	Maximum Kg [lb]		
CPI-CA-250-15	15	Tan	↕	2.3 [5]	4.5 [10]	Neoprene	316 [0.7]
CPI-CA-250-15-ME	15						159 [0.35]
CPI-CA-250-15-NB	15					Nitrile	316 [0.7]
CPI-CA-250-30	30	Green	↕	4.5 [10]	9.1 [20]		
CPI-CA-250-45	45	Red		6.8 [15]	13.6 [30]		
CPI-CA-250-60	60	Black	Hard	9.1 [20]	18.1 [40]		

Model Number	Spacer	Bolt	Nut
CPI-CA-250-15	3/4 in. OD x 1/2 in. ID x 3/4 Length	SHCS 1/2-13 x 2 3/4	1/2-13 Locknut
CPI-CA-250-15-ME		SHCS M12-1.75 x 90mm	M12 Hex Nylock
CPI-CA-250-15-NB		No Bolt	No Nut
CPI-CA-250-30			
CPI-CA-250-45		SHCS 1/2-13 x 2 3/4	1/2-13 Locknut
CPI-CA-250-60			



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